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(54) Title: APPARATUS FOR IMPLANTATION AND EXTRACTION OF PROSTHESES

(57) Abstract

Apparatus particularly suited for implantation and/or extraction of ostreal prostheses, comprising an ultrasonic power generator (7), regulator means (6) for regulating the ultrasonic power generator in accordance with a predetermined algorithm, at least one transducer (11) connected to the output line for converting said electrical energy to a linear mechanical motion, an acoustic transformer (12) for increasing or decreasing peak-to-peak motion of the transducer and means (14) for connecting the acoustic transformer to a surgical tool or a prosthetic device (15). The system suitably comprises a pair of transducers (11 and 20), one operating at each of 20 KHz and 40 KHz frequencies. Novel adapters for the four major types of ostreal prosthesis are also provided.
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APPARATUS FOR IMPLANTATION AND EXTRACTION OF PROSTHESSES

Background of the Invention

This application relates to an apparatus for the implantation and extraction of osteal prostheses employing an ultrasonic energy source and designed for use by orthopedic surgeons.

A variety of techniques and apparatus for implanting and removing orthopedic prostheses have been developed since replacement parts for hip joints and like were first used well over half a century ago. In particular, total joint replacements have been carried out in a large number of patients from some time. While some improvements have been made both in the techniques for implanting the prosthetic devices and in the prostheses themselves, a need remains for improved surgical procedures which are less time consuming and minimize trauma to the patient.

Revision total hip arthroplasty for replacement of defective or damaged prostheses has in particular taken on increasing importance, as the number of patients requiring such revisions increases dramatically. The procedures currently employed often result in complications, many of which are related to removal of the femoral prosthesis and the intramedullary cement mantle. The increased operating time required for revisions is associated with increased blood loss, a higher infection rate and increased postoperative morbidity. Femoral perforation during cement removal, with the possibility of intraoperative or postoperative femoral fracture, is a well-known and particularly serious complication.

None of the previously available procedures for removal of the femoral prosthesis and cement mantle is entirely satisfactory. For example, while high speed cutting tools (such as the Midas Rex and Anspach pneumatic tools) have been found effective in cement removal, the use thereof may be hazardous due to the fact that the femoral cortex is easily perforated. Image intensification may reduce the
risk of perforation somewhat, but is time-consuming and adds the additional risk of excessive radiation exposure. The alternative technique of controlled femoral perforation requires wide soft tissue exposure and creates multiple potential stress risers; as it has been argued that any cortical defect (including such deliberately induced perforations) could increase the chances of intraoperative or postoperative fracture, such procedure is clearly not without a potentially significant risk of serious injury to the patient.

In an effort to provide improved procedures for the removal of the femoral cement mantle, various new techniques have been developed. For example, a CO₂ laser has been employed for cement removal. In this context, use of a laser has been found to have some significant disadvantages. The instrumentation required is cumbersome; moreover, vaporization of the cement is slow, the fumes toxic and flammable, and the potential for thermal necrosis of endosteal bone significant. Similarly, the lithotripter was explored as a potential tool for fracturing the cement mantle. It was determined, however, that the shock wave is difficult to focus, and thus microfractures of adjacent cortical bone occur frequently.

Systems using ultrasonic generators in conjunction with transducer or horn elements have heretofore been developed for use in specific medical applications. A variety of ultrasonic tools are currently employed almost routinely by practitioners in a number of fields, including neurosurgery, ophthalmology and dentistry. As these devices are tailored for use in particular surgical applications, they are found to have little if any applicability outside the particular context for which they were designed.

Several systems have heretofore been developed for use in ophthalmic cataract removal, and phacoemulsification has become standard practice for removal of cataracts. In addition, "CUSA" (cavitation ultrasonic aspirator) systems have gained some currency among surgeons involved in
neurological tissue resections. Ultrasonic equipment is also in current use for scaling (removal) of calcified plaque from teeth and for tissue emulsification and homogenization. All of the above-described devices are of limited applicability outside the particular context for which they were designed.

Ultrasonic devices have been employed for a variety of different applications outside the medical field as well. For example, ultrasonic apparatus has particular utility in the welding of plastics. Such equipment would also clearly be unsuitable for use in the context of surgery, where delicate living tissue must be carefully manipulated under sterile conditions.

U.S. Patent 4,248,232 (Engelbrecht, et al.) suggests the use of an osteotome for removal of osteal prostheses. This patent, however, is completely silent with respect to the type of osteotome which would be suitable for use in such a context. Moreover, the patent fails to indicate any parameters whatsoever for the use of an osteotome in orthopedic surgery. Therefore, it is not surprising that there has been no reported use of ultrasonic devices in the context of orthopedic surgery to date in the medical literature. In fact, since the issuance of U.S. Patent 4,248,232 there has been a continued search for alternative techniques to solve the long-standing problems encountered in the removal of damaged prostheses, as well as in the implantation of new prosthetic devices. Accordingly, there remains a need for apparatus that would enable rapid and atraumatic removal of a prosthesis and/or the cement mantle surrounding same, as well as the safe and efficient implantation of prostheses.

Summary of the Invention

The present invention has as its particular object the provision of an ultrasonic apparatus which is specifically designed for use by orthopedic surgeons for implantation and removal of orthopedic devices. Pursuant to the present invention, it is possible for the practitioner in the field
to achieve rapid and safe explanation of prostheses of various types, including those with which a plastic cement (in particular, polymethyl methacrylate or PMMA) has been used as an adhesive or filler. Implantation of prostheses is also greatly facilitated with the inventive apparatus. Moreover, the system of the present invention is designed so as to permit use of the device by any orthopedic surgeon with minimal risk of injury to the patient after only a brief familiarization with the equipment, which is clearly not the case with the heretofore available equipment.

By virtue of the present invention, significant reductions in surgical procedure time are provided. There is also a reduction in trauma to surrounding tissues and blood loss, as well as minimization of the possibility of tissue necrosis. Further, the system operates in a manner such that the potential for weakening of the bone during the surgical procedure is reduced. As a consequence, the average hospital stay of each patient is shortened and the recovery rate increased, while the efficient use of the operating room facilities (in particular, OR floor space) and personnel is maximized. The obvious attendant benefit of all these advantages is a reduction in costs involved in the surgery as well.

Further advantages of the present invention relate to ease and security of operation. As the system has adequate reserve power to handle even the most difficult extractions, moreover, the amount of physical effort the surgeon is required to expend is reduced. The level of expertise required of the surgeon to utilize the inventive apparatus is substantially reduced, relative to that required for the complicated and often dangerous procedures heretofore necessary, in particular for successful explantations of prostheses which have been set using bone cement or when substantial bone ingrowth has occurred.

Pursuant to the present invention, direct coupling of the apparatus so as to transmit ultrasonic energy to a well fixed, cemented prosthesis allows for atraumatic removal of
the prosthesis in a matter of seconds. Due to molecular friction and excitation created by transmission of ultrasonic energy, bone cement changes from a hardened state to a soft, plastic condition when contacted by ultrasonic tools. Tactile feedback facilitates distinction between the bone cement and cortical bone; in addition, the cortical bone differs greatly in molecular structure, providing an additional innate protective effect. Removal of the bone cement from the intramedullary canal can be effected atraumatically using the apparatus of the present invention, even in the case of porous implants with substantial cancellous bone ingrowth.

Brief Description of the Drawings

Fig. 1 illustrates in schematic form one embodiment of the inventive apparatus.

Figs. 2A - 2D illustrate four basic types of prior art hip femoral prostheses.

Figs. 3A - 3E illustrate novel adapters for use in extraction of hip femoral prostheses in accordance with the present invention.

Fig. 4 illustrates the location of thermocouple sites on a cadaveric femur as employed in determinations of temperature during application of ultrasonic energy.

Detailed Description of the Invention

Referring to Fig. 1, there is provided in schematic form a description of one preferred embodiment of the apparatus in accordance with the present invention. A hospital grade AC electrical connector 1 (either 115 V or 220 V) is connected by means of low leakage AC power cable 2 to a dual circuit breaker 3 (preferably, 15 A) of either the thermal or electromagnetic type. Cable 4 (generally, a low-leakage AC power cable as customarily employed for internal wiring) connects circuit breaker 3 with an ultra isolation transformer 5 for leakage and AC line noise isolation. The transformer is suitably adapted for 110-230 V input (50-60 Hz). The transformer will ideally have a 1 KW rating, with less than 25.0 microamp leakage.
plastic condition when contacted by ultrasonic tools. Tactile feedback facilitates distinction between the bone cement and cortical bone; in addition, the cortical bone differs greatly in molecular structure, providing an additional innate protective effect. Removal of the bone cement from the intramedullary canal can be effected atraumatically using the apparatus of the present invention, even in the case of porous implants with substantial cancellous bone ingrowth.

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Figs. 3A - 3C, 4A - 4C, 5A - 5B, 6A - 6B, 7A - 7B illustrate novel adapters for use in extraction of hip femoral prostheses in accordance with the present invention.

Fig. 8 illustrates the location of thermocouple sites on a cadaveric femur as employed in determinations of temperature during application of ultrasonic energy.

Detailed Description of the Invention

Referring to Fig. 1, there is provided in schematic form a description of one preferred embodiment of the apparatus in accordance with the present invention. A hospital grade AC electrical connector 1 (either 115 V or 220 V) is connected by means of low leakage AC power cable 2 to a dual circuit breaker 3 (preferably, 16 A) of either the thermal or electromagnetic type. Cable 5 (generally, a low-leakage AC power cable as customarily employed for internal wiring) connects circuit breaker 3 with an ultra isolation transformer 5 for leakage and AC line noise isolation. The transformer is suitably
provided with a switch or operated by a medical grade footswitch. The transducer 11 may be sterilized using, e.g., ethylene trioxide; preferably, however, the transducer 11 is designed in a manner so as to be flash-steam autoclavable. Transducer 11 is designed to operate at 20 KHz (2 KW, 1/2 lambda). This transducer functions as a solid state linear motor. The transducer 11 converts electrical energy to a linear mechanical motion at 20 KHz frequency with an approximately 0.0008 inch peak-to-peak excursion. The mechanical output connection of transducer 11 is nominally a 1/2 - 20 set screw. At 20 KHz with this design and composition, 1/2 lambda is nominally 5.36 inches.

Acoustic transformer (sectional concentrator) or "horn" increases or decreases the peak-to-peak motion (stroke/gain) of transducer 11. The acoustic transformer modifies not only the acoustic impedance, but also the quality factor Q. The quality factor defines a relationship between the damping factor and stroke versus the frequency shift. A high Q reflects high acoustical efficiency and minimal self-heating. Both the shape and the composition of the acoustic transformer affect Q; a straight conical acoustic transformer made of annealed 303 stainless steel, for example, would have a low Q, whereas a "stepped" horn of 7075-T6 aluminum would have a high Q. Generally, satisfactory horns are prepared from titanium or aluminum.

The length of the horn may vary greatly, depending on its design, composition and tuning frequency; typical lengths are on the order of 4.5 to 6.0 inches. For an exponential horn made from 7075-T6 aluminum, the nominal length would be 5.36 inches (1/2 lambda); the nominal wavelength (lambda) is the product of the density of the material and the speed of sound in the material.

Horn design is also determined by reference to the mode of operation. Thus, the shape of the horn will vary depending on whether operations are carried out in exponential (low gain), catenoidal (medium gain) or stepped (high gain) mode. One particularly suitable acoustic
transformer is a 6V-4AL titanium straight conical horn with a gain of approximately 3, for a 2.4 mil peak-to-peak stroke maximum.

The acoustic transformer 12 is mechanically-acoustically connected either directly or by means of an extender 13 to an adapter 14. Extender 13 serves the purpose of physically coupling adapter 14 to horn 12, as well as to assist in matching the frequency of the transducer 11 plus the horn 12 to the combination of the extender 13, adapter 14 and an associated tool or implant. In addition, extender 13 may offer temperature isolation between the adapter 14 and horn 12, particularly when extender 13 comprises titanium. One suitable composition is 6AL4V titanium. The extender 13 may be on the order of 1 to 6 inches in length.

Adapter 14 is used to connect the apparatus to an orthopedic implant (for implantation or extraction) or to individual tool bits for use in various surgical applications. The primary purpose of the adapter is to isolate the attached elements thermally while adjusting the nominal resonant frequency to 20 KHz ± 50 Hz.

As illustrated in Fig. 2, there are four basic types of hip femoral prosthesis in current use. Type 1 (Fig. 2A) comprises a stem 200 with a fixed ball arrangement 201; the ball generally has a diameter of 22, 26, 28 or 32 mm. A Type 2 prosthesis (Fig. 2B) has a so-called Morse taper stem 202; in addition, there is provided a horizontal extraction hole 203. The Type 3 prosthesis (Fig. 2C) comprises a Morse taper 204 and a vertical tapped hole 205. Finally, the Type 4 prosthesis (Fig. 2D) is provided simply with a Morse taper 206.

In accordance with one aspect of the present invention, novel adapters are provided which are expressly designed for use in conjunction with each of the four basic types of prosthesis depicted in Figs. 2A - 2D. The adapters are generally machined from stainless steel (e.g., 400 series), but may also be sintered, cast, etc. to the appropriate
dimensions. Stainless steel is selected to lower the Q
value at the implant interface while providing adequate
strength to keep the adapter/implant interface from going
into tension.

One suitable adapter for use in conjunction with a Type
1 prosthesis is illustrated in Fig. 3A. Adapter 300
comprises a base portion 301 provided with a recess 302, the
diameter of which is matched closely to the diameter of the
ball 201 of the corresponding Type 1 prosthesis. Suitably,
the external circumference of base portion 301 is also
provided with at least one recess 303 to provide clearance
on the adapter 300 for a lower portion of the prosthesis
200. A plurality of cap screws are provided in
corresponding apertures 305 in the base portion 301. These
cap screws 304 cause a high compression interference between
the top of the ball 201 and the internal surface of adapter
300, as the faces of cap screws 304 contact the lower edge
of ball 201 at some point below the midpoint of the diameter
from the top of ball 201. In a typical arrangement, contact
occurs at approximately 3/4 of the diameter from the top of
ball 201, whereby force is exerted at an approximate 45°
vector. The cap screws 305 are generally not necessary when
the adaptor 300 is used for implanting. Connection means
306 is provided to permit facile assembly of adapter 300
with horn 12 and/or extender 13.

The adapter 310 illustrated in Fig. 3B is similarly
designed for use in conjunction with a Type 2 implant. Base
portion 311 is provided with a recess 312; portion 313
thereof is formed so as to provide a high compression fit
between adapter 310 and the portion of the implant
surrounding extraction hole 203. The upper portion 314 of
recess 312 is designed to provide clearance for Morse taper
202. Cap screws 315 and corresponding apertures 316 in the
base portion 311 are provided to engage extraction hole 203;
generally, cap screws 315 are provided with tapered ends.
Adapter 310 is similarly provided with attachment means 317.

Fig. 3C illustrates an adapter 320 of generally
various surgical applications. The primary purpose of the adapter is to isolate the attached elements thermally while adjusting the nominal resonant frequency to 20 KHz ± 50 Hz.

As illustrated in Fig. 2, there are four basic types of hip femoral prosthesis in current use. Type 1 (Fig. 2A) comprises a stem 200 with a fixed ball arrangement 201; the ball generally has a diameter of 22, 26, 28 or 32 mm. A Type 2 prosthesis (Fig. 2B) has a so-called Morse taper stem 202; in addition, there is provided a horizontal extraction hole 203. The Type 3 prosthesis (Fig. 2C) comprises a Morse taper 204 and a vertical tapped hole 205. Finally, the Type 4 prosthesis (Fig. 2D) is provided simply with a Morse taper 206.

In accordance with one aspect of the present invention, novel adapters are provided which are expressly designed for use in conjunction with each of the four basic types of prosthesis depicted in Figs. 2A - 2D. The adapters are generally machined from stainless steel (e.g., 400 series), but may also be sintered, cast, etc. to the appropriate dimensions. Stainless steel is selected to lower the Q value at the implant interface while providing adequate strength to keep the adapter/implant interface from going into tension.

One suitable adapter for use in conjunction with a Type 1 prosthesis is illustrated in Figs. 3A - 3C. Adapter 300 comprises a base portion 301 provided with a recess 302, the diameter of which is matched closely to the diameter of the ball 201 of the corresponding Type 1 prosthesis. Suitably, the external circumference of base portion 301 is also provided with at least one recess 303 to provide clearance on the adapter 300 for a lower portion of the prosthesis.
200. A plurality of cap screws 304 are provided in corresponding apertures 305 in the base portion 301. These cap screws 304 cause a high compression interference between the top of the ball 201 and the internal surface of adapter 300, as the faces of cap screws 304 contact the lower edge of ball 201 at some point below the midpoint of the diameter from the top of ball 201. In a typical arrangement, contact occurs at approximately 3/4 of the diameter from the top of ball 201, whereby force is exerted at an approximate 45° vector. The cap screws 305 are generally not necessary when the adapter 300 is used for implanting. Connection means 306 is provided to permit facile assembly of adapter 300 with horn 12 and/or extender 13.

The adapter 310 illustrated in Figs. 4A - 4C is similarly designed for use in conjunction with a Type 2 implant. Base portion 311 is provided with a recess 312; portion 313 thereof is formed so as to provide a high compression fit between adapter 310 and the portion of the implant surrounding extraction hole 203. The upper portion 314 of recess 312 is designed to provide clearance for Morse taper 202. Cap screws 315 and corresponding apertures 316 in the base portion 311 are provided to engage extraction hole 203; generally, cap screws 315 are provided with tapered ends. Adapter 310 is similarly provided with attachment means 317.

For use with a Type 4 prosthesis, adapter 330 (Figs. 5A - 5B) comprises a base portion 331 provided with an offset throughhole 332 at an angle to match that of the Morse taper 206. Generally, the angle of the Morse taper is on the order of 135°; throughhole 332 is matched to this angle, and offset sufficiently to match the taper in a line-line fit. A plurality of apertures 333 are provided on the circumference of base section 331 surrounding throughhole 332 for insertion of some type of fastening means (e.g., set screws) to secure Morse taper 206 in place in throughhole 332. In addition, the use of a suitable adhesive to fix Morse taper 206 in place may be advantageous. In a typical extraction procedure, adapter
330 is brought into engagement with Morse taper 206 and seated firmly, for example by tapping on surface 8 of adapter 330. After the setting of adhesive or other fixing agent, if any, employed to secure engagement of Morse taper 206, fastening means introduced through apertures 333 are brought into contact with Morse taper 206 so as to further strengthen the attachment of adapter 330 during the extraction procedure. Once again, neither a fixing agent nor fastening means would be necessary when the adapter is used for implantation of a prosthesis.

Figs. 6A - 6B illustrate an adapter 320 of generally cylindrical shape for use with a Type 3 prosthesis. One end 321 is provided with an aperture 322 suitably machined to accommodate an end of a fastening means (such as a screw), the other end of which may be securely attached to the aperture 205 in the Type 3 prosthesis. End 321 is appropriately angled to provide clearance for the Morse taper 204 when adapter 320 is in place. An opposite end 323 is provided with an aperture 324, also suitably machined to permit coupling with the horn 12 and/or extender 13. To facilitate attachment and removal of adapter 320, a pair of indentations 325 (one of which is illustrated) are provided on the surface of the generally cylindrical body; indentations 325 suitably present a flat surface for secure engagement of adapter 320 by a wrench or other appropriate tool.
Figs. 7A - 7B illustrate a modified adapter 340 designed for use with a Type 1 prosthesis, and particularly suitable for implantations. While lower portion 341 is again provided with an aperture 342 designed to accommodate the ball portion 201 of the Type 1 prosthesis, the adapter 340 is further secured by means of a split nut 343, which obviates damage to the ball portion 201 of the prosthesis as might result from the use of a screw-type attachment. A bottom portion of split nut 343 with a half cup matching the diameter of ball portion 201 is first snapped into place on the prosthesis; adapter 340 including a top portion that mirrors the split nut 343 is then applied over the prosthesis and the halves of split nut 343 brought into engagement. To ensure a good alignment of the halves of split nut 343, one or more pins which are inserted into match-drilled holes may be used. Once again, connector means 344 is provided for secure engagement with horn 12 and/or extender 13.

Acoustic transformer 12, extender 13 and adapter 14 may suitably be coated with anodized (tiodized) processing, or using titanium nitride or boron nitride. Through the use of specific color coatings and/or identification codes, as well as standardized fittings for all components, the interchange of adapters and extenders for use with a variety of orthopedic implants and tool bits is rendered simple and essentially error-proof.

For implantation or removal of orthopedic prostheses, a direct mechanical/acoustical connection is made via the appropriate adapter. While the adapters are of four basic types, variations are provided to accommodate the differences encountered among the commercially available prostheses with respect to implant angle, dimensions, ball size, hole
size, and composition. To facilitate use by the surgeon, the system is designed so that it is necessary merely to identify the particular type of prosthesis involved, whereupon the appropriate adapter (and, if needed, extender) may be selected from among those provided with the apparatus.

A separate circuit comprising power auto-transformer 16, ultrasonic generator 17, tone generator 18, on/off switch 19, transducer 20 and acoustic transformer 21 is provided for purposes of operating an osteotome 22 or other tool bit. The elements 16-21 are of comparable design and construction as those of the first circuit described above, except that power auto-transformer 16 is designed to have a 6 A maximum rating, and transducer 20 operates at 40 KHz (700 W; 1/2 lambda = 2.68 inches). Osteotome 22 is generally of stainless steel or titanium, and is used for modifying tissue or plastic; various shapes and sizes are provided for use as gouges, curettes, drills, etc.

A calibration circuit is provided, comprising an acoustic transformer analyzer 23, a calibrated transducer 24, a calibrated acoustic transformer 25 (aluminum, precision calibrated to 20 KHz ± 20HZ), a second calibrated transducer 26 and a second calibrated acoustic transformer 27 (precision calibrated at 40 KHz ± 40 Hz). A preferred acoustic transformer analyzer is the Dukane Model 40A350 analyzer. The calibration circuit allows for testing and calibration of elements 11-15 and/or 20-22 in whole or in part.

A torquing tray 28, generally in the form of a stainless steel tray and hold down clamps, is provided to hold the transducer firmly while assembling the various components attached thereto.
hospital computer systems. A bar code reader system may be employed. Magnetic or optical cards or disks may alternatively be used for input and/or storage of information. Repair or systems verification tests may ideally be carried out by means of modem capability of the control system.

In general, the algorithm for implantation or explantation of a particular prosthesis is initially determined empirically, in view of the complex shape of each adapter/prosthesis combination and the widely varying acoustical performance of each of the range of prostheses currently available. Once the appropriate operating parameters have been determined, this information is incorporated into the system memory so as to permit ready access by the operator/surgeon. Thus, for example, in one type of embodiment of the inventive apparatus, the operator would select the manufacturer and part number corresponding to the prosthesis in question. A display associated with the apparatus could provide an illustration of an actual-size implant for comparison purposes (e.g., with a patient X-ray) and/or identify the appropriate horn, extender and adapter for use in conjunction with the given prosthesis. Alternatively, the necessary information concerning the appropriate combination of elements for a given prosthesis could be recovered manually (e.g., using charts or tables).

To determine the appropriate configuration for any given prosthesis empirically, a first test adapter is machined to match a given implant. One of a series of standard calibrated extenders (for example, varying in length over a range of 1 to 5 inches in .025" increments) is attached to the adapter and to a low gain (exponential) test horn. This assembly is then attached to analyzer means and the frequency noted. In the event of a discrepancy between the measured frequency for the assembly and the target frequency of 20025 ± 25 Hz, the extender is changed and/or a new adapter is machined to an appropriate length; in practice, a difference in length of 0.001" corresponds to
about 1.866 Hz. This process is repeated until frequency parameters are met.

The assembly is then attached to a calibrated power generator and transducer. At 100% stroke, the power should be less than 50 watts in free air and the stroke 1.5 - 4.5 mils (0.0015") peak-to-peak nominal. If the stroke is not greater than 1.0 mils peak-to-peak at all points along the stem of the implant, the horn design is modified to increase the gain.

Following the above-described procedure, it is possible to determine the ideal operating parameters for insertion or removal of any prosthesis, as well as for surgical operations using any type of tool attachment. As an example, it has been determined that explantation of a Charnley-Muehler 32 mm fixed ball total hip prosthesis required 150 watt output at an approximately 2.0 mil peak-to-peak stroke for 7 seconds; this procedure resulted in a temperature increase in the adjacent bone of less than 3° C. Implantation of the same prosthesis requires about 175 watts at the same stroke for about 3 seconds, and results in a temperature increase of about 5°C or less. Removal of PMMA bone cement using a curette (for example, a modified Zimmer 3670 curette) requires a maximum of 125 watts at an approximately 1.5 mil peak-to-peak stroke; approximately 2 mm of material is removed per minute with a temperature rise of about 7°C or less.

In the development of the present invention, alternative technologies for explantation were also considered. One alternative was the use of an electric current source with carbon-graphite electrodes attached across an exposed metal prosthesis, whereby the heat of the current flow across the resistive metal prosthesis would eventually heat the entire prosthesis until the PMMA cement would soften and release the prosthesis. Another alternative was the use of focused ultrasound (5-100 KHz) on the centerline of the prosthesis. The energy directed from a trough-shaped or phased array of piezoceramic elements
would be transmitted into the tissue through a water bag technique as presently in use for lithotripsy. A large angle, short focal length transducer slope would minimize localized tissue heating. Yet another alternative contemplated was a modified water-cooled RF welder (3 kW, 450 KHz); a special ("welding/brazing") coil shaped to selectively heat the stem portion of a prosthesis until the PMMA interface softened. All of these alternatives were rejected due to poor "fail-safe" modes of operation and/or possible undesirable clinical complications.

The invention will be better understood by reference to the following examples which are intended for purposes of illustration and are not to be construed as in any way limiting the scope of the present invention, which is defined in the claims appended hereto.

Example 1

Prosthesis Insertion and Removal

This experiment was designed to determine the effects of ultrasonic tools and energy on endosteal bone during prosthesis and cement removal. Thermal necrosis is a common problem with various orthopaedic procedures. Temperatures above 47°C have been shown to create irreversible bone injury in vital microscopic studies, and alkaline phosphatase denatures at 56°C. Unfortunately, temperatures as high as 100°C have been recorded during in vitro drilling of cortical bone. To demonstrate that the apparatus of the present invention permits a safe and rapid execution of the desired surgical procedures without substantial risk of tissue necrosis, heat generation was thoroughly investigated according to the following procedure.

Ten cadaveric femurs, fresh frozen at -10°C for 2-5 weeks, were thawed to 37°C. Thermocouple wires Type J (20 gauge) were inserted using a 2.0 mm AO drill provided with a cortical depth caliper, and silicone sealant applied to isolate the brazed tips from the water bath. Seven thermocouple sites 401-407 were employed, as illustrated in
Fig. 4. Temperature and time were recorded on a 12 channel Graphtec Strip Chart Recorder (Model No. WRB 101/120), Tokyo, Japan. All channels were normalized to 37°C; calibrations were effected at room temperature, 37°C, 46°C, and 55°C using suitable standard laboratory thermometers before all trials, after the third trial, and at the end of all trials.

During the prosthesis insertion and removal procedures, a 40 liter galvanized tank provided with a double screw holding clamp and filled with 0.9% (normal) saline was used as a water bath. The bath was heated and maintained at 37°C using a heat flow pump (Model No. 73T available from Polyscience Corp., Niles, Illinois). Poly(methyl methacrylate) cement (Howmedica, Rutherford, New Jersey) was prepared according to the manufacturer’s instructions. A 32 mm fixed head Charnley prosthesis with a double-tapered stem was inserted into each femur; a 2-4 mm cement mantle was retained.

Temperature measurement began with prosthesis insertion. After curing of the bone cement and adjustment of the cement core temperature to 37°C, each prosthesis was removed using the apparatus of the present invention, operating at 200 Watt maximum power output and 100% stroke. The forces required for removal of the prosthesis were measured using a standard 100 pound spring-type hand-held tension gauge.

In all trials except a final one, the ultrasonic coupler/prosthesis interface was tightly secured, in order to ensure efficient energy transfer and minimize the total energy requirements during removal. In the final trial, interface failure was created in an attempt to evaluate a hypothetical situation resulting in prolonged heating and ultrasonic energy transmission. After prosthesis removal, a 2.5 x 2.5 cm area of cement mantle surrounding the proximal thermocouple was removed using ultrasonic curettes and gouge, until all of the underlying bone was exposed. Temperatures were recorded throughout the removal process.
Three control femurs were prepared in a similar fashion; the prostheses were inserted over a thin plastic sleeve and the prosthesis manually removed after cement curing.

Temperature measurements at the thermocouple sites during cement curing and prosthesis removal are reported in Table 1. The mean $T_{\text{max}}$ ($^\circ\text{C}$) recorded at all bone cement interface leads was 39.0 during ultrasonic removal of the prosthesis, as compared to 39.9 during cement curing. The cement core mean $T_{\text{max}}$ ($^\circ\text{C}$) was 40.8 during prosthesis removal, as compared to 47.9 during cement curing. The highest recorded cement core temperature during ultrasonic removal of a prosthesis was 43.1°C, as compared to a high of 66.3 recorded during cement curing. Temperature elevations at the mid-cortical and periosteal leads were considered negligible ($<2^\circ\text{C}$) throughout.

The mean pull-out force required for ultrasonic removal of a prosthesis was 10 pounds; the range of forces was about 8-12 pounds. The mean time required for prosthesis removal was 9.7 seconds; the range of times was about 4.2-21.0 seconds.

During the trial in which ultrasonic coupler/prosthesis failure was deliberately induced, the mean bone cement/interface $T_{\text{max}}$ was 46.5°C. Even under these unfavorable conditions, the mean pull-out force was only 22 pounds, and the time required for prosthesis removal 39.7 seconds.

The 10 human cadaveric femurs were preserved in 10% buffered formalin for 10 days prior to routine decalcification, preparation with hematoxylin and eosin, and sectioning for pathologic analysis by an experienced bone pathologist. Attention was directed to the degree of induced osteonecrosis and thermal injury which occurred during prosthesis removal (7 femurs), compared to the three controls.

Gross inspection of all specimens revealed no evidence of thermally induced eburnation of cortical bone. Curetted sites also revealed no evidence of cortical scarring.
Each specimen was analyzed by light microscopy for evidence of cellular destruction in cortical lacunae and/or altered staining patterns indicative of thermally induced matrix damage. The depth of cortical bone damage was calibrated microscopically at all interface thermocouple levels.

The mean depth of cortical damage at the cement cortical interface was determined to be 6.1 micrometers (0.0-12.0 micrometers). The mean depth of cortical damage at the curette sites was 7.0 micrometers (4.0-9.0 micrometers). Even in the trial where direct coupling to the prosthesis was deliberately suboptimal, the mean depth of cortical damage was only 14.2 micrometers (7-17 micrometers). The controls had a mean depth of cortical damage of 2.0 micrometers (0.0-3.0 micrometers).

The results confirm that direct coupling to a well-fixed, cemented prosthesis with an ultrasonic tool allows for rapid and atraumatic extraction of the prosthesis and rapid removal of the retained cement mantle without significant cortical damage. Maximum temperatures generated were far below those which generate thermal necrosis. No evidence was found of microfracture from ultrasonic energy transmission, and minimal cell injury was observed on a microscopic level. The efficiency of this technique of prosthesis removal is demonstrated by the short pull-out times and low pull-out forces required.

Example 2

Ultrasonic Removal of Bone Cement

Eight freshly harvested canine long bone specimens (four humeri, four femoral) were prepared by exposing the intramedullary canals at the epiphyseal-metaphyseal junction. The canals were broached in a standard fashion. Polymethyl methacrylate cement was prepared and digitally packed into the intramedullary canals. After curing the cement, the specimens were allowed to harden at 10°C for 72 hours. Ultrasonic tools were then used to remove the cement completely from an interior portion of the cement-
the following procedure.

Ten cadaveric femurs, fresh frozen at -10°C for 2-5 weeks, were thawed to 37°C. Thermocouple wires Type J (20 gauge) were inserted using a 2.0 mm AO drill provided with a cortical depth caliper, and silicone sealant applied to isolate the brazed tips from the water bath. Seven thermocouple sites 401-407 were employed, as illustrated in Fig. 8. Temperature and time were recorded on a 12 channel Graphtec Strip Chart Recorder (Model No. WRB 101/120), Tokyo, Japan. All channels were normalized to 37°C; calibrations were effected at room temperature, 37°C, 46°C, and 55°C using suitable standard laboratory thermometers before all trials, after the third trial, and at the end of all trials.

During the prosthesis insertion and removal procedures, a 40 liter galvanized tank provided with a double screw holding clamp and filled with 0.9% (normal) saline was used as a water bath. The bath was heated and maintained at 37°C using a heat flow pump (Model No. 73T available from Polyscience Corp., Niles, Illinois. Poly(methyl methacrylate) cement (Howmedica, Rutherford, New Jersey) was prepared according to the manufacturer's instructions. A 32 mm fixed head Charnley prosthesis with a double-tapered stem was inserted into each femur; a 2-4 mm cement mantle was retained.

Temperature measurement began with prosthesis insertion. After curing of the bone cement and adjustment of the cement core temperature to 37°C, each prosthesis was removed using the apparatus of the present invention, operating at 200 Watt maximum power output and 100% stroke. The forces required for removal of the prosthesis were measured using a standard 100 pound spring-type hand-held tension
<table>
<thead>
<tr>
<th>THERMOCOUPLE SITE</th>
<th>CEMENT CURING Tmax (°C)</th>
<th>ULTRASONIC FULL-OUT Tmax (°C)</th>
<th>ULTRASONIC CURRETTING Tmax (°C)</th>
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<tr>
<td>Proximal Interface</td>
<td>40.3</td>
<td>38.9</td>
<td>38.7</td>
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<td>Mid-Prosthesis Interface</td>
<td>39.5</td>
<td>39.4</td>
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<tr>
<td>Distal Interface</td>
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<td>38.8</td>
<td>--</td>
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<tr>
<td>INTERFACE AVERAGE</td>
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<td>39.0</td>
<td>--</td>
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<tr>
<td>Mid-Cortex</td>
<td>38.1</td>
<td>37.4</td>
<td>--</td>
</tr>
<tr>
<td>Periosteal Surface</td>
<td>37.4</td>
<td>37.6</td>
<td>--</td>
</tr>
<tr>
<td>Cement Core</td>
<td>47.9</td>
<td>40.0</td>
<td>--</td>
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</table>
WHAT IS CLAIMED IS:

1. Apparatus comprising:
   an ultrasonic power generator including an output line for transmission of electrical energy therefrom;
   regulator means for regulating said ultrasonic power generator;
   a transducer connected to said output line for converting said electrical energy to a linear mechanical motion at a first predetermined frequency;
   an acoustic transformer connected to said transducer for increasing or decreasing peak-to-peak motion of said transducer; and
   coupling means for connecting said acoustic transformer to a surgical tool or a prosthetic device.

2. Apparatus according to Claim 1, wherein said first predetermined frequency is on the order of about 20 KHz.

3. Apparatus according to Claim 1, wherein the transducer is mounted in a handpiece forming a body therefor.

4. Apparatus according to Claim 3, wherein said transducer is operated with a manual switch.

5. Apparatus according to Claim 3, wherein said transducer is operated with a footswitch.

6. Apparatus according to Claim 1, wherein said coupling means comprises an adapter designed to isolate the connected surgical tool or prosthetic device thermally while adjusting nominal resonant frequency to 20 KHz ± 50 Hz.

7. Apparatus according to Claim 6, wherein said coupling means further comprises an extender for physically coupling said adapter to said acoustic transformer and for matching frequency of the transducer and the acoustic transformer to a combination of the extender, the adapter and the connected surgical tool or prosthetic device.

8. Apparatus according to Claim 1, further comprising a separate circuit including a second ultrasonic generator, a second transducer designed to operate at a second
predetermined frequency, a second acoustic transformer and second coupling means for connecting said second acoustic transformer to an osteotome or tool bit.

9. Apparatus according to Claim 8, wherein said second predetermined frequency is on the order of about 40 KHz.

10. Apparatus according to Claim 8, wherein said osteotome comprises stainless steel or titanium.

11. Apparatus according to Claim 1, further comprising a calibration circuit including an acoustic transformer analyzer, at least one calibrated transducer coupled to said acoustic transformer analyzer, and at least one calibrated acoustic transformer coupled to said calibrated transducer and adapted for connection to a component to be calibrated.

12. Apparatus according to Claim 1, wherein said regulator means further comprises control means for regulating said ultrasonic power generator in accordance with a predetermined algorithm.

13. Apparatus according to Claim 1, wherein said control means further comprises input means for inputting data and control functions.

14. Apparatus according to Claim 12, wherein said control means further comprises display means for displaying all systems parameters.

15. Apparatus according to Claim 12, wherein said control means further comprises selection means for selecting appropriate coupling means for a particular surgical tool or prosthetic device.

16. Apparatus according to Claim 12, wherein said control means is operative for infrared remote control.

17. Apparatus according to Claim 12, wherein said control means is operative for voice control.

18. Apparatus according to Claim 1, wherein said ultrasonic power generator is designed to maintain a constant stroke.

19. Apparatus according to Claim 1, wherein said ultrasonic power generator includes internal frequency
control means for maintaining a fixed phase relationship between driving voltage and current, thereby adjusting for shifts in frequency due to loading.

20. An adapter for connecting an ultrasonic device to a prosthesis including a ball having a given diameter at an exposed end thereof and a connecting portion intermediate said ball and a lower portion of said prosthesis, said adapter comprising:

a base portion having an external circumference, said base portion being provided with a first recess having a diameter closely matching the diameter of said ball, the external circumference of said base portion being provided with at least a second recess to provide clearance for said connecting portion;

a plurality of cap screws provided in corresponding apertures in the base portion for causing a high compression interference between an upper portion of the ball of said prosthesis and an internal surface of said first recess, a face of each of said cap screws contacting a lower edge of said ball at a point below a midpoint of the diameter of said ball; and

connection means for connecting said adapter to said ultrasonic device.

21. An adapter for connecting an ultrasonic device with a prosthesis including a tapered protrusion from an upper surface thereof and an aperture through a lower portion of said prosthesis directly below said upper surface and substantially perpendicular to a vertical axis of said lower portion, said adapter comprising:

a base portion provided with a recess, said recess including a first portion designed to provide clearance for said tapered protrusion and a second portion formed to provide a high compression fit between said adapter and said lower portion of said prosthesis in proximity to said aperture, said base portion being further provided in said second portion
with a pair of opposing apertures corresponding to said aperture in said prosthesis; and
means for engaging said opposing apertures
in said base portion and said aperture in said prosthesis; and
connection means for connecting said adapter to said ultrasonic device.

22. An adapter for connecting an ultrasonic device with a prosthesis including a tapered protrusion from an upper surface thereof and an aperture through a lower portion of said prosthesis provided in said upper surface and substantially perpendicular to said upper surface, said adapter comprising:

- a connector adapted at a first end for insertion in said aperture in said upper surface and extending from said upper surface at a second end; and
- a generally cylindrical body having a first end provided with a first aperture designed to accommodate said second end of said connector, said first end being profiled so as to provide clearance for said tapered protrusion, and a second end provided with a second aperture designed for connection with said ultrasonic device, said body further being provided on an external surface thereof with a pair of opposing indentations presenting a flat surface for engagement of said body.

23. An adapter for connecting an ultrasonic device with a prosthesis including a tapered protrusion projection from an upper surface thereof at an angle of inclination deviating from vertical, said adapter comprising:

- a base portion provided with an offset throughhole at an angle corresponding to said angle of inclination of said tapered protrusion, said base portion being further provided with a plurality of apertures surrounding said throughhole;
- fastening means adapted for insertion in said apertures for securing said tapered protrusion in said
throughhole; and
connection means for connecting said adapter to said ultrasonic device.

24. An adapter for connecting an ultrasonic device to a prosthesis including a ball having a given diameter at an exposed end thereof and a connection portion intermediate said ball and a lower portion of said prosthesis, said adapter comprising:

a base portion having an external circumference, said base portion being provided with a recess having a diameter greater than the diameter of said ball;

a split nut comprising a bottom portion with a half cup matching the diameter of said ball and a top portion mirroring said bottom portion and adapted for insertion in said recess and for engagement with said bottom portion, said bottom and top portions being provided with corresponding apertures therethrough;

fastening means for ensuring alignment of said bottom and top portions of said split nut, said fastening means being inserted into a pair of corresponding apertures; and

connection means for connecting said adapter to said ultrasonic device.
FIG. 1

SUBSTITUTE SHEET
INTERNATIONAL SEARCH REPORT
International Application No. PCT/US91/00767

I. CLASSIFICATION OF SUBJECT MATTER
   (If several classification symbols apply, indicate all) *
   According to International Patent Classification (IPC) or to both National Classification and IPC
   IPC(5): A61B 17/32; A61H 1/00
   U.S. CL.: 604/22; 128/24AA; 606/53; 606/79; 606/84; 606/99

II. FIELDS SEARCHED
   Minimum Documentation Searched 7
   Classification System
   U.S.
   128/24AA; 310/334; 604/22;
   606/53, 79, 84, 86, 88, 99, 127, 128

   Documentation Searched other than Minimum Documentation
   to the Extent that such Documents are Included in the Fields Searched 8

III. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
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<th>Relevant to Claim No. 13</th>
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<tr>
<td>X</td>
<td>US, A, 3,990,452 (MURRAY) 09 November 1976, See entire document.</td>
<td>1, 3-5, 11</td>
</tr>
<tr>
<td>Y</td>
<td>US, A, 4,750,488 (WUCHINICH) 14 June 1988, See entire document.</td>
<td>2, 6-7, 8-10</td>
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<td>US, A, 4,705,038 (SIJOSTROM) 10 November 1987, See entire document.</td>
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<td>Y</td>
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<td>12-14, 19</td>
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* Special categories of cited documents: 10
   "A" document defining the general state of the art which is not
   considered to be of particular relevance
   "E" earlier document but published on or after the international
   filing date
   "L" document which may throw doubts on priority claim(s) or
   which is cited to establish the publication date of another
   citation or other special reason (as specified)
   "O" document referring to an oral disclosure, use, exhibition or
   other means
   "P" document published prior to the international filing date but
   later than the priority date claimed

** Y later document published after the international filing date
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   cited to understand the principle or theory underlying the
   invention

** X document of particular relevance; the claimed invention
   cannot be considered novel or cannot be considered to
   involve an inventive step

** V document of particular relevance; the claimed invention
   cannot be considered to involve an inventive step when the
   document is combined with one or more other such docu-
   ments, such combination being obvious to a person skilled
   in the art.

** A document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search. 03 MAY 1991

International Searching Authority
ISA/US

Date of Mailing of this International Search Report 09 JUL 1991

Signature of Authorized Officer

Form PCTISA210 (second sheet) (Rev.11-87)
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<td>A</td>
<td>US, A, 4,705,500 (REIMELS) 10 November 1987, See entire document.</td>
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