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DISCONNECTING CONTACT
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# UNITED STATES PATENT OFFICE 

## 2,254,814 <br> DISCONNECIING CONRACI

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9 Claims.
(CI. 290-166)

My invention relates, generally, to electric switches and, more particularly, to the contact members of electric switches suitable for separating or disconnecting current carrying members, as, for example, on removabie truck-type efrcult breakers and in metal-cisd switcheear.

An object of my invention, generally stated, is to provide a disconnecting contact which shall be simple and efficient in operation and which may be economically manufactured and installed.
A more specific object of my invention is to provide a disconnecting contact which shall have a high current carrying capacity.

Another object of may invention is to provide a contact suitable for coanecting rectangular conductors or bus bass.

A further object of may invention is to avoid the use of flexible shunts in a disconnecting con tset having a pluraity of movable contact an. gers.
Still another object of my invention is to provide a disconnecting contact haviag ruptuleat flexibility to permit some migndignment bebween the connected members.

Other oinjects of my davention whill be explinned fully herelnafter or will be epparent to those skilled in the art.

According to one embodiment of ray inveraton, 8 plurality of paits of oppositely disposed coniset fingers are so mounted in a contact base that one end of each finger is forced ints engwerment with the bsse when the opposite end emgases a 00 operating blede or conducting member. Suxaclent clearance is provided between the contact fingers and the base to allow misallgmment bac iween the base and the switch blade. Engh contact pressure between the fingers, which engage the blade on opposite sides, and the blade and also between the fingers and the base-member. is maintained by springs provided on boits whlch connect the fingers in groups with two palrs of Angers in each group.

For a bettes understanding of the nature and objects of my invention, reference may be had
 conjunction with the accompanying dreming, in which:

FWgure 1 is a plan view of a disconnecting cona inct constructed accordlag to my inyention;

Fig. 2 is a viem in elevation of the structure showa in Fig. 1;

Fig. 3 is a plan view of one of the contact finsgers utilized in the switels structure;

Fig. 4 is a view in elevation of the contret froger shown in Fig . 3 , and
geg. 5 is a plan view of the base for supporting the contact flagers.
Referriag to the drawing, the switch structure shown therein comprises a base member to hav3 ing a cyilindrical recess if therein, a plurelity of contact fngers 12 having one end disposed to engage a rectanguiar conductor or switch blade 18 and the other end disposed in the recess 11 . and a plurality of springs 14 disposed to bias the contact nagers 12 toward each other and inio trisagement with the conductor 13.
As shown, the base member 10 is of a rectangular shape and may be composed of copper or other sultable conducting material. The groove I3 or secesa il provided in the base it is preferably of a cylindrical shape in order to facilitate mas chining and is provided with an opreaing of at one side of the base member. A pair of conductlas membere sen me secured is rectangular grooves 17 provided lo another side of the base mamber 1. The conducting members 10 may be comaected bus bars or other suitable current conductors ( 20 ghomn).
As shown la gig. 3, each one of the contsct finges I 8 is provided with a rouncied end or huio portlon $13_{0}$. Which is of a smaller dimmeter than the dismetar of the recess 11 ia the base tion order that the ansers will fit lousely in the base. The opposite end of the contaci feages 12 is provided with a rounded suriace 18 ior axgaeting the rectanguler conductor is, thereby providing substantially a line contact with the conductor or blade fis
As shown the 㔄g. A, the nub portion of each contret fnger is ofiset slighty from the bidie portion in order that the fingers mey be assernbled in the base member if in oppositely dism posed pairs, with the blades of the fingers in silgnment, as shown in FHes. I and z . In this manner, the fingers are prevented irom collapsing when the conductor is is withdrawn since the oppositely disposed surfaces 25 of the fingers will engage each other when the fingers are removed from the blade 18.
The contact fingers 18 may be assembled in the bese 10 by inserting the rounder gortions if in the recess II through the ends of the base 10 . As previously stated, the fingers see assembled in oppositely disposed pairs and khey may be held in piace by \& bolt 29 which 33 thegerted through \& cyltrdrical opening 83 provided ta the hub of each finger. The palrs of fugsers mis be spaced from ench other by washeri 34 disposed on the colt $\frac{18}{2}$ and end washers 3 may be utiliged to close the
openings at the end of the recess it after the fingers are properly assembled.
In order that the rounded portions 18 of the fingers may move outwardly into engagement with the base member 10 when the blade 13 is forced between the contact fingers, the hole 23 is of a larger diameter than the bolt 22. In this manner the outer surface of the hub 18 of each finger is forced into engagement with the rounded surface of the base 10, as shown in Fig. 1, thereby insuring good electrical contact between the contact ingers and the base 10 when the fingers are in engagement with the conductor 13.

As shown in Figs. 1 and 2, the fingers are connected in groups, with two pairs of fingers in each group, and a comparatively heavy contact pressure is applied at the contact points by means of the springs 14 which are mounted on bolts 26. Crimp washers 27 are provided for engaging the upper and the lower contact fingers of the group connected by each one of the bolts 26. As shown in Fig. 2, the springs 14 are disposed between the lower crimp washers 27 and the heads of the bolts 26 . In this manner one bolt and one spring serves to compress two pairs of contact fingers.
The opening 15 for the recess 11 in the base 10 through which the fingers project is shaped so that they are held in nearly their normal position where they will properly engage the blade 13. However, some misalignment between the blade 13 and the base 10 is permissible since the opening 15 is slightly larger than the space required for the blades of the contact fingers when assembled in pairs, and the diameter of the recess II is also slightly larger than the diameter of the portion 18 of the fingers.
It will be noted that the fingers cannot come out through the opening 15 and that they are not held rigidly in place by the bolt 22. This bolt merely functions to retain the end washers 25 in place to prevent the fingers from coming out through the ends of the base member 10. Furthermore, as explained hereinbefore, the fingers are prevented from collapsing by the engaging surfaces 21 on the blades of the fingers when withdrawn from the blade 13.
From the foregoing description it is apparent that I have provided a disconnecting contact suitable for disconnecting conducting members, which has a relatively high current carrying capacity since the current is conducted directly through the switch members without the use of flexible shunts. Furthermore, the contact pressure between the conducting members mad be readily adjusted by varying the compression of the springs 14 and any desired number of contact fingers may be easily provided, thereby increasing or decreasing the capacity of the switch as desired. The present switch is particularly suitable for use with rectangular shaped conductors or bus bars having high current carrying capacity.
I do not desire to be restricted to the particular form or arrangement of parts herein shown and described since it is evident that they may be changed and modiffed without departing from the spirit and scope of my invention as defined in the appended claims.
I claim as my invention:

1. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of contact fingers having a rounded end movably disposed in said recess, the diameter of said end being greater than the width of the
opening to said recess and substantially less than the diameter of the recess, and means for retaining said fingers in sald recess.
2. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of contact fingers having a rounded hub portion movably disposed in said recess, the diameter of said hub portion being greater than the width of the opening to said recess and substantially less than the diameter of the recess, resilient means for biasing said contact fingers in opposite directions, and means for retaining said fingers in said recess.
3. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of oppositely disposed contact fingers having a rounded hub portion movably mounted in said recess, the diameter of said hub portion being greater than the width of the opening to said recess and substantially less than the diameter of the recess, and resilient means for biasing said contact fingers toward each other.
4. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of pairs of oppositely disposed contact fingers having a rounded end movably mounted in said recess, the diameter of sald end being greater than the width of the opening to said recess and substantially less than the diameter of the recess, resilient means for blasing each pair of fingers toward each other, and means for retaining said fingers in said recess.
5. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of pairs of oppositely disposed contact fingers having a rounded end movably mounted in said recess, the diameter of said end being greater than the width of the opening to said recess and substantially less than the diameter of the recess, resilient means for biasing each pair of fingers toward each other, means for retaining said fingers in said recess, and means on sald fingers for limiting their travel toward each other.
6. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of pairs of oppositely disposed contact fingers, each one of said fingers having a rounded end movably mounted in said recess, the diameter of said end being greater than the width of the opening to said recess and substantially less than the diameter of the recess, means for retaining said fingers in said recess, and resilient means for biasing the fingers of each pair toward each other.
7. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of pairs of oppositely disposed contact fingers, each one of said fingers having a rounded end movably mounted in said recess, each finger having a hole through its rounded end, a bolt passing through said holes to retain the fingers in said recess, the diameter of sald bolt being less than the diameter of the holes in the fingers to permit the fingers to be moved outwardly into engagement with said base, and resilient means for biasing the fingers of each pair toward each other.
8. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of pairs of oppositely disposed contact fingers having one end movably mounted in said recess, said end being rounded and of a greater diameter than the width of the opening to said recess, means for retaining said ingers in sald
recess, and resilient means for blasing the ends of said fingers in opposite directions into engagement with sald base, the diameter of said rounded ends being substantially less than the diameter of said recess.
9. A disconnecting contact comprising a base member having a cylindrical recess therein, a plurality of pairs of oppositely disposed contact fingers having one end movably mounted in sald recess, said end being rounded and of a greater
diameter than the width of the opening to sald recess, means for retaining sald fingers in said recess, resilient means for blasing the ends of said fingers in opposite directions into engagement with said base, and means for adjusting said resillent.means to vary the contact pressure between the fingers and the base the diameter of said rounded ends being substantlally less than the diameter of said recess.

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