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(71) Applicant (for all designated States except US):  
**IMTHERA MEDICAL, INC.** [US/US]; 4946 Smith Canyon Ct., San Diego, CA 92130 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **MEADOWS, Paul, M.** [US/US]; 4946 Smith Canyon Ct., San Diego, CA 92130 (US). **CRAIG, Stanley, R.** [US/US]; 4946 Smith

Canyon Ct., San Diego, CA 92130 (US). **LIMA, Marcelo, G.** [US/US]; 4946 Smith Canyon Ct., San Diego, CA 92130 (US).

(74) Agents: **BURNS, Robert, T.** et al.; Morgan Lewis & Bockius LLP, 1111 Pennsylvania Avenue, NW, Washington, DC 20004 (US).

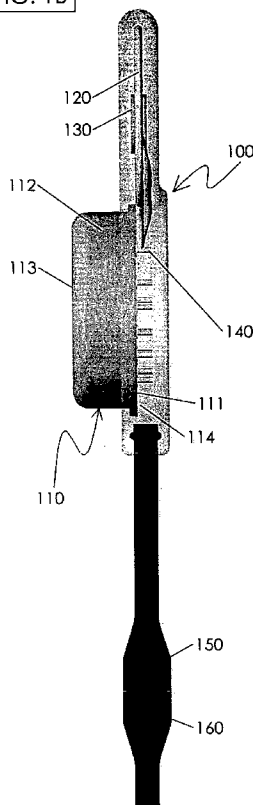
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(54) Title: APPARATUS, SYSTEM, AND METHOD FOR SELECTIVE STIMULATION

FIG. 1B



(57) Abstract: An implantable neurostimulator system is disclosed, the neurostimulator system comprising a hollow cylindrical electronics enclosure having a top, a bottom, and a side; a coil extending from a first part of the electronics enclosure; and at least one electrode operatively connected to the electronics enclosure.



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**TITLE****APPARATUS, SYSTEM, AND METHOD FOR SELECTIVE STIMULATION****STATEMENT OF RELATED APPLICATIONS**

[0001] This application is related to International Patent Application No. [Docket No. 069737-5004-WO], and claims the benefit of United States Patent Application Nos. 60/978,519 and 61/017,614 and 61/136,102, filed on October 9, 2007 and December 29, 2007 and August 12, 2008 respectively, which are incorporated herein by reference in their entirety.

**FIELD OF THE INVENTION**

[0002] The present invention relates to an apparatus, system, and method for implantable therapeutic treatment of a patient.

**BACKGROUND OF THE INVENTION**

[0003] Acute and chronic conditions such as pain, arthritis, sleep apnea, seizure, incontinence, and migraine are physiological conditions affecting millions of people worldwide. For example, sleep apnea is described as an iterated failure to respire properly during sleep. Those affected by sleep apnea stop breathing during sleep numerous times during the night. There are two types of sleep apnea, generally described in medical literature as central and obstructive sleep apnea. Central sleep apnea is a failure of the nervous system to produce proper signals for excitation of the muscles involved with respiration. Obstructive sleep apnea (OSA) is caused by physical obstruction of the upper airway channel (UAW).

[0004] Current treatment options range from drug intervention, non-invasive approaches, to more invasive surgical procedures. In many of these instances, patient acceptance and therapy compliance is well below desired levels, rendering the current solutions ineffective as a long-term solution.

[0005] Implants are a promising alternative to these forms of treatment. For example, pharyngeal dilation via hypoglossal nerve (XII) stimulation has been shown to be an effective treatment method for OSA. The nerves are stimulated using an implanted electrode. In particular, the medial XII nerve branch (*i.e.*, in. genioglossus), has demonstrated significant reductions in UAW airflow resistance (*i.e.*, increased pharyngeal caliber).

[0006] Implants have been used to treat other conditions as well. For example, stimulation of the vagus nerve is thought to affect some areas in the brain prone to seizure activity; sacral

nerve stimulation is an FDA-approved electronic stimulation therapy for reducing urge incontinence; and stimulation of peripheral nerves may help treat arthritis pain.

[0007] While electrical stimulation of nerves has been experimentally shown to remove or ameliorate certain conditions (*e.g.*, obstructions in the UAW), current implementation methods typically require accurate detection of a condition (*e.g.*, a muscular obstruction of an airway), selective stimulation of a muscle or nerve, and a coupling of the detection and stimulation components. Additionally, attempts at selective stimulation have focused on activating entire nerves or nerve bundles. A need therefore exists for an apparatus and method for selectively activating only the portion of the nerve responsible for activating the desired muscle or muscle groups while avoiding activation of unwanted muscles or muscle groups.

[0008] Accordingly, the present invention is directed to an apparatus, system, and method for selective stimulation that substantially obviates one or more problems due to limitations and disadvantages of the related art.

### SUMMARY OF THE INVENTION

[0009] The present invention includes an implantable neurostimulator system with a hollow cylindrical electronics enclosure having a top, a bottom, and a side; a coil extending from a first part of the electronics enclosure; and at least one electrode operatively connected to the electronics enclosure.

[0010] In another embodiment, an implantable neurostimulator system includes a symmetrical chevron-shaped molded body having an apex, a first and second side, and a base; a coil at the apex of the molded body; an electronics enclosure at least partially integral with the molded body; and at least one electrode operatively connected to the electronics enclosure.

[0011] In a further embodiment, an implantable neurostimulator system includes an electronics enclosure; a coil; and at least one perforated cuff electrode operatively connected to the electronics enclosure.

[0012] In yet another embodiment, an implantable neurostimulator system includes an electronics enclosure; a coil; and at least one flat-bottomed open trough electrode operatively connected to the electronics enclosure.

[0013] Another embodiment of the invention includes an apparatus and method of neurostimulation, the method including the steps of at least partially encircling a nerve with a cuff having a first and second surface, the cuff having at least one contact on one of the first

and second surfaces; connecting at least one stimulus generator to the at least one contact; and delivering a stimulus to the at least one contact.

[0014] It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory, and are intended to provide further explanation of the claimed invention.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

[0015] The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate embodiments of the invention, and together with the description serve to explain the principles of the invention. In the drawings:

[0016] **FIGS. 1A – 1F** show an exemplary embodiment of a mastoid bone implantable pulse generator (IPG) implant;

[0017] **FIGS. 2A – 2D** show an exemplary embodiment of a sub-mandibular implantable pulse generator (IPG) implant;

[0018] **FIGS. 3A – 3C** show exemplary embodiments of IPG cables and connectors;

[0019] **FIGS. 4A – 4D** show exemplary embodiments of IPG power systems;

[0020] **FIGS. 5A – 5D** show exemplary embodiments of IPG accessories;

[0021] **FIGS. 6A – 6G** show exemplary embodiments of IPG electrodes;

[0022] **FIGS. 7A and 7B** show exemplary embodiments of monopole electrode configurations;

[0023] **FIG. 8** shows an exemplary embodiment of a bipolar electrode configuration;

[0024] **FIGS. 9A and 9B** show exemplary embodiments of multipolar electrode configurations;

[0025] **FIGS. 10A and 10B** show an example of a multiplexed system using force vectoring; and

[0026] **FIGS. 11A and 11B** show exemplary embodiments of non-multiplexed waveform generators.

### **DETAILED DESCRIPTION OF THE INVENTION**

[0027] Reference will now be made in detail to the embodiments of the present invention, examples of which are illustrated in the accompanying drawings. Wherever possible, like reference numbers are used for like elements.

[0028] It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further

explanation of the invention as claimed. Additional features and advantages of the invention will be set forth in the description that follows, and in part will be apparent from the description, or may be learned by practice of the invention. The objectives and other advantages of the invention will be realized and attained by the structure particularly pointed out in the written description and claims hereof as well as the appended drawings.

[0029] According to some embodiments, an implantable neurostimulator system of the present invention includes an implantable pulse generator system (IPG); and at least one electrode operatively connected to the IPG to generate accurate, selective nerve stimulation patterns. Exemplary components of various embodiments of the claimed invention are described hereafter.

[0030] I. Implantable Pulse Generator Systems (IPGs)

[0031] Implantable pulse generator systems (IPGs) include one or more of (1) an implant (*e.g.*, **FIGS. 1A – 2D**); (2) a power system (*e.g.*, **FIGS. 4A-4D**); and (3) an IPG accessory (*e.g.*, **FIGS. 5A-5D**). Examples of each are discussed below.

[0032] A. Exemplary IPG Implants

[0033] **FIGS. 1A – 2D** illustrate exemplary embodiments of IPG implants. Referring to **FIGS. 1A – 1F**, an embodiment of the IPG system includes a mastoid bone implant **100**. Referring to **FIGS. 2A – 2D**, another embodiment of the IPG system includes a sub-mandibular implant **200**.

[0034] 2. Mastoid Bone Implant

[0035] **FIGS. 1A – 1F** illustrate a mastoid bone implant embodiment of an IPG for treating obstructive sleep apnea. In the exemplary embodiment shown in **FIGS. 1A – 1F**, the mastoid bone implant **100** is implanted into the mastoid, which is a bony portion of the skull behind the ear. The mastoid bone bed is close to the HGN, and provides a stable well-protected location for the mastoid bone implant **100**.

[0036] **FIG. 1A** illustrates an exemplary embodiment of a unilateral mastoid bone implant **100** implantable pulse generator system. This area is a common location for cochlear implants. The mastoid bone implant **100** is placed into a well that is surgically excavated in the mastoid bone below the surface of the skull to secure the implant in place. Placing the mastoid bone implant **100** in a well protects the implant, reduces the amount it protrudes from the skull, and provides a lower device profile.

[0037] The embodiment shown can be implanted to stimulate the left, right, or both HGNS. In a unilateral procedure, the mastoid bone implant **100** is typically located on the same side of the head as the HGN being stimulated. In a bilateral procedure, a tunnel is formed in the

patient's neck from the mastoid bone implant **100** side to the opposite side for the second HGN lead and electrode. While only one electrode (discussed later) is shown in **FIG. 1A**, multiple electrodes may be used without departing from the scope of the invention.

**[0038]** a. Physical Configuration

**[0039]** In the exemplary embodiment shown in **FIGS. 1A – 1F**, the mastoid bone implant **100** has a hollow cylindrical electronics enclosure **110** (also known as a case or a can) with a top **111**, a bottom **113**, and a side **112**. The case **110** houses the implant electronics and power source. The case **110** is typically made of a biocompatible material, and may be hermetically sealed. In the embodiment shown, a lip **114** encircles at least a portion of the side **112** of the enclosure **110**, and in certain embodiments has one or more holes to allow a surgeon to anchor the mastoid bone implant **100** in place with sutures.

**[0040]** In certain embodiments, silastic and/or silicone rubber (referred to generically as silastic) covers at least a portion of the electronics enclosure **110**. Other materials known to those skilled in the art may be used without departing from the scope of the invention. In embodiments with a lip **114**, the lip may be used to help secure the silastic to the enclosure **110**. In certain embodiments, some or all of the remaining case exterior not covered with silastic acts as an electrode. The electronics enclosure **110** in **FIGS. 1A – 1F** is exemplary only, and not limited to what is shown.

**[0041]** An internal coil **120** extends from a first part of the side **112** of the electronics enclosure **110**. In the exemplary embodiment shown, the internal coil **120** receives power, and supports bidirectional data and command telemetry. The internal coil **120** is encased in silastic, which may have an internal Dacron mesh or similar cloth for added tear resistance and durability. Similar materials known to those skilled in the art can be used without departing from the scope of the invention.

**[0042]** In certain embodiments, an internal magnet **130** helps align the internal coil **120** with an external coil **511** (**FIG. 5B**). The internal magnet **130** may be hermetically sealed, and in certain embodiments is embedded in the approximate center of the internal coil **120**. In certain embodiments, a second magnet (not shown) is located in the external controller coil **511**. The internal magnet **130** and external controller magnet (not shown) are oriented so that they are attracted to each other when the external controller coil is near the internal coil **120**. The attractive force of the two magnets brings the two coils close together, helping to maintain alignment between the coils. Aligning the coils helps optimize power and telemetry data transfer between the external controller and the mastoid bone implant **100**.

[0043] The mastoid bone implant **100** may be implanted to stimulate the left, right, or both HGNs. In certain embodiments, the mastoid bone implant **100** orientation affects the internal magnet **130** orientation. Therefore, in certain embodiments the internal magnet **130** in the mastoid bone implant **100** is reversible. In other exemplary embodiments, the internal magnet **130** is removable, for procedures such as an MRI where the presence of a strong magnet in the patient might affect the images obtained or the forces generated and applied to the implanted internal magnet **130** by the static magnetic field of the MRI system might be unsafe for the patient. In still other embodiments, the internal magnet **130** and/or external controller magnet may be replaced with a material that is attracted to a magnet, either to eliminate the magnet on one side of the pair of devices, or to provide a lower profile to the corresponding coil assembly.

[0044] b. Internal Components

[0045] In the embodiment shown in **FIGS. 1A – 1F**, one or more glass-to-metal feedthrough leads **140** extend through the top of the electronics enclosure **110**. In the exemplary embodiment shown, the leads **140** are encased in silastic or similar material. The location of the feedthrough leads **140** is exemplary only, and not limited to what is shown. Feedthrough leads **140** at the top of the electronics enclosure **110** bring electrode and antenna connections from the enclosure **110** to the internal electronics. The feedthrough leads **140** shown are glass-to-metal feedthrough leads, but other non-conducting material known to those skilled in the art can be used in place of or in addition to glass to make the feedthrough leads **140**. Gold or nickel wires connect case feedthrough pins to internal circuitry inside the enclosure **110**. Stainless steel, platinum-iridium, gold or MP35N wires connect external portions of the feedthrough pins to connector, lead, or antenna connections external to the enclosure **110**.

[0046] The electronics design within the case **110** varies, often depending on the implant power source. For example, referring to **FIG. 4A**, in an exemplary embodiment of an RF implant (discussed later), the implant uses an external controller and power source. Since the power source and controller are external to the implant, the internal electronics are relatively simple. The implant need not have volume for a battery or ultracapacitor, and with the controller external to the implant, control and stimulation functions may be reduced to such a significant extent that a state-machine design could realistically be utilized. This has the added advantage of reducing power consumption and hybrid assembly real estate area as well, but has the disadvantage of being a more inflexible design with future product changes requiring a new application-specific integrated circuit (ASIC) state machine design.



**[0047]** Other exemplary embodiments have their own power sources. These exemplary embodiments have means to charge and protect the internal power storage elements, and may have means to monitor these functions. Because of this added complexity, and because of the opportunity for independent operation without constant external supervision, the architecture of the IPG electronics may include a microcontroller along with the custom ASIC to generate the stimulus pulses and handle charging and telemetry functions. This has the added benefit of future functionality improvements along with field upgrade options for existing patients, as well as increased diagnostic functionality. In still other embodiments, the IPG electronics may include an acoustic pickup and sound processor to identify snoring. The snoring may be used as a trigger to initiate and/or modify stimulus patterns as the patient moves from one stage of sleep to another.

**[0048]** In still other embodiments, the mastoid bone implant **100** has an internal RF interface. In these embodiments, RF may be used to send power and/or control signals to the implant. The internal RF interface operates according to the principle of inductive coupling. The internal RF interface may also include a passive RFID transponder with a demodulator and a modulator. In certain embodiments, the RFID-based implant exploits the near-field characteristics of short wave carrier frequencies of approximately 13.56 MHz. In yet another embodiment, the RFID-based implant uses frequencies between 10 and 15 MHz. This carrier frequency may be further divided into at least one sub-carrier frequency.

**[0049]** The internal RF interface may also have a number of other characteristics. For example, the internal RF interface may include one or more of a transponder, internal antenna, modulator, demodulator, clock, and rectifier. The transponder may be passive or active. Furthermore, the transponder may have further separate channels for power delivery and data and control, and in some embodiments, the transponder may employ a secure full-duplex data protocol. The RF interface may further include an inductive coupler, an RF to DC converter, and an internal antenna, and the antenna may include a magnetic component. In other embodiments, the internal RF interface can send and/or receive control logic and/or power.

**[0050]** In some embodiments, the internal RF interface uses a sub-carrier frequency for communication with an external RF interface that may be located, for example, in an external controller. The sub-carrier frequency may be used for communication between the internal and external RF interfaces and is obtained by the binary division of the external RF interface carrier frequency. The transponder may use the sub-carrier frequency to modulate a signal back to the external RF interface.

[0051] c. Connectors

[0052] As shown in **FIGS. 1B – 1F**, one or more multi-contact implant connectors **150** extending from a second part of the side **112** of the electronics enclosure **110** opposite the coil **120** connect electrode lead connectors **160** with cables having one or more electrode leads to the mastoid bone implant **100**. The type of connector, number of pins, and the location of the connectors are exemplary only, and not limited to what is shown.

[0053] In one embodiment, the implant connector **150** is a five to nine position female connector, which mates to corresponding lead pins in the electrode lead connector **160**. These electrode lead connections **160** extend from cables having one or more electrode leads that connect with electrode contact connections for four to eight cathodic contacts and a single or array of common anodes. This configuration allows stimulation to occur between any two or more independent contacts and/or the case **110**. The receptacles are made of a biocompatible material such as stainless steel, titanium, or MP35N, and arranged in a staggered row or other configuration to reduce space.

[0054] In certain embodiments, molded silicone rubber provides a detent feature to the female implant connector **150**, which helps hold the male portion of the electrode lead connector **160** in place. Male portions of the electrode lead connectors **160** optionally have a taper feature providing strain relief to the lead to prevent stress fracture failures in the lead wires. If a connector is unused, as, for example, in a unilateral implant for a single HGN, it is protected with a dummy plug (not shown) to prevent tissue ingrowth and isolate any unused contacts from bodily fluids.

[0055] Certain embodiments include suture holes on the connector areas. The suture holes help the surgeon lock the connectors together. If used, the sutures help tighten the connection between the male and female connectors. As a non-limiting example, the surgeon may suture around the shroud around the female and male assembled connection to tighten the connection between elements. Other methods known to those skilled in the art may be used without departing from the scope of the invention.

[0056] 2. Sub-Mandibular IPG Implant

[0057] **FIGS. 2A – 2D** illustrate an embodiment of a sub-mandibular IPG implant **200** for treating obstructive sleep apnea (OSA). In this embodiment, the sub-mandibular implant **200** stimulates the hypoglossal nerve (HGN), a peripheral nerve located below and behind the lower mandible. The HGN is typically 4 to 5 mm in diameter, with a typical epineurium thickness of less than 1 mm. In the embodiment shown, the sub-mandibular implant **200** may be placed within the sub-mandibular space. There is minimal nerve motion in this area

during sleep. There, the sub-mandibular implant **200**, attached leads **342** (**FIGS. 3B – 3C**) (discussed later), and electrodes (**FIGS. 6A – 6G**) (discussed later) are protected from jaw and neck movement relative to the tissues adjacent to the implanted elements. This helps secure the sub-mandibular implant **200** in place and prevent migration and drooping into the neck region. The sub-mandibular implant **200** is minimally invasive and easily implanted.

**[0058]** a. Physical Configuration

**[0059]** In the exemplary embodiment shown in **FIGS. 2A – 2D**, the sub-mandibular implant **200** is chevron-shaped, roughly triangular with the base **202** of the triangle pulled upwards toward the apex **201** of the triangle, with smooth corners **203** and a small surface area. The apex **201** and corners **203** of the sub-mandibular implant **200** are curved to eliminate sharp corners that may harm a patient. The chevron shape helps the sub-mandibular implant **200** fit within the sub-mandibular space. One or more holes **204** along each side of the chevron apex **201** optionally allow a surgeon to anchor the sub-mandibular implant **200** in place with sutures. If used, the sutures connect to the fascia attached to the bottom and inner surfaces of the mandible, to help secure the sub-mandibular implant **200** in place and prevent migration and drooping into the neck region. Because of its shape, the sub-mandibular implant **200** may be implanted to stimulate the left, right, or both HGNs. The sub-mandibular implant **200** orientation with respect to the target HGN is the same on either HGN, meaning that the sub-mandibular implant **200** cannot be incorrectly implanted with respect to its inside or outside surface, enabling efficient power and data transfer in any configuration.

**[0060]** In the embodiment shown, the bulk of the sub-mandibular implant **200** is silastic and/or silicone rubber (generically referred to as silastic) with an internal Dacron mesh or similar cloth to add tear resistance and durability to the package. These materials are exemplary only, and not limited to what is shown. Other materials known to those skilled in the art may be used without departing from the scope of the invention.

**[0061]** b. Internal Components

**[0062]** In the embodiment shown in **FIGS. 2A – 2D**, an internal coil **210** lies at the apex **201** of the sub-mandibular implant **200**. With the internal coil **210** located as shown, it is not sensitive to orientation. It functions equally well whether implanted on the right or left HGN. The internal coil **210** receives power, and supports bidirectional data and command telemetry. The internal coil **210** shown is made of gold or platinum wire, but may be made from other conductive materials known to those skilled in the art without departing from the scope of the invention.

[0063] In certain embodiments, an internal magnet **220** helps align the internal coil **210** with an external coil **511** (**FIG. 5B**). The internal magnet **220** may be hermetically sealed, and in certain embodiments is embedded in the approximate center of the internal coil **210**. In certain embodiments, a second magnet (not shown) is located in the external controller coil **511**. The internal **220** and external **520** controller magnets are oriented so that they are attracted to each other when the external controller coil **511** is near the internal coil **210**. The attractive force of the two magnets brings the two coils close together, helping to maintain alignment between the coils. Aligning the coils helps optimize power and telemetry data transfer between the external controller and the sub-mandibular implant **200**.

[0064] As previously discussed, the sub-mandibular implant **200** may be implanted to stimulate the left, right, or both HGNs. In certain embodiments, sub-mandibular implant **200** orientation affects the internal magnet **220** orientation. Therefore, in certain embodiments the internal magnet **220** in the sub-mandibular implant **200** is reversible. In other exemplary embodiments, the internal magnet **220** is removable, for procedures such as an MRI where the presence of a strong magnet in the patient might affect the images obtained or the forces generated and applied to the implanted internal magnet **220** by the static magnetic field of the MRI system might be unsafe for the patient. In still other embodiments, the internal magnet **220** and/or external controller magnet (not shown) may be replaced with a material that is attracted to a magnet, either to eliminate the magnet on one side of the pair of devices, or to provide a lower profile to the corresponding coil assembly.

[0065] In one embodiment shown in **FIGS. 2A – 2D**, just below the internal coil **210**, at the base **202** of the chevron, lies an electronics enclosure (the case) **230** housing the implant electronics and power source. In the embodiment shown, silastic covers at least a portion of the case **230**. In certain embodiments, at least a portion of the case **230** surface is left exposed to act as an electrode. The case **230** location is exemplary only, as is the portion of the case **230** covered with silastic, and not limited to what is shown.

[0066] The case **230** is typically made of biocompatible metal, such as a 6-4 titanium alloy. A titanium alloy is chosen because of its high resistivity compared to commercially pure (CP) titanium. The higher resistivity helps minimize power losses due to eddy currents resulting from exposure to RF fields, such as a charging field. Other biocompatible materials may be used without departing from the scope of the invention. In certain embodiments, the electronics enclosure **230** is hermetically sealed. The enclosure **230** may be any hermetic enclosure known to those skilled in the art.

[0067] Feedthrough leads **240** in the sides of the electronics enclosure **230** bring electrode and antenna connections from the enclosure **230** to the internal electronics. The feedthrough leads **240** shown are glass-to-metal feedthrough leads, but other non-conducting material known to those skilled in the art can be used in place of or in addition to glass to make the feedthrough leads **240**. Gold or nickel wires connect case feedthrough pins to internal circuitry inside the enclosure **230**. Stainless steel, platinum-iridium, gold or MP35N wires connect external portions of the feedthrough pins to connector, lead, or antenna connections external to the enclosure **230**. In certain embodiments, such as the embodiment shown in **FIG. 3A** (discussed later), at least one permanently attached electrode lead **341** (**FIG. 3A**) connects the electrodes and antenna to the sub-mandibular implant **200**. Using permanently attached electrode leads **341** rather than connectors **350** increases system reliability.

[0068] The electronics design within the case **230** varies, often depending on the implant power source. Examples of how the electronics design varies with the power source are described in the sections discussing the mastoid bone implant **100** (above) and are not repeated here.

[0069] c. Connectors

[0070] **FIGS. 3A – 3C** show exemplary embodiments of IPG electrode leads **341**, **342** and multi-contact implant connectors **350**. Although shown with a sub-mandibular implant **200**, they may also be used with a mastoid bone implant **100**. The implant connectors **350** connect electrode leads **341**, **342** and electrodes to the sub-mandibular implant **200**. The electrode leads **341**, **342** and electrodes connect to the implant connectors **350** with lead wires having polyurethane, silicone rubber, or similar insulating material, and wiring made from stainless steel, MP35N, titanium, 90/10 Pt-Ir, gold, or other material with high conductivity, high fatigue resistance, and good tensile properties. The lead wires have high biocompatibility and high corrosion resistance in implanted stimulation conditions. In certain exemplary embodiments, the wire material is MP35N drawn-filled-tube (DFT) with a silver core. This material has excellent fatigue resistance and high tensile strength, and the silver core lowers its electrical resistance to more desirable levels.

[0071] In one embodiment, the implant connector **350** is a five to nine position female connector, which mates to corresponding lead pins in the electrode lead **341**, **342**. These electrode leads **341**, **342** connect with electrode contact connections for four to eight cathodic contacts and a single or array of common anodes. This configuration allows stimulation to occur between any two or more independent contacts and/or the case **230**. The receptacles are made of a biocompatible material such as stainless steel, titanium, or MP35N, and

arranged in a staggered row or other configuration to reduce space. One or more multi-contact implant connectors **350** on at least one corner of the sub-mandibular implant **200** connect electrode leads **341**, **342** to the sub-mandibular implant **200**.

[0072] In the embodiment shown in **FIG. 3A**, at least one electrode lead **341** and electrode are permanently attached to the sub-mandibular implant **200** at one of its corners. Another feedthrough lead **240** with a female implant connector **350** is available for attachment of another electrode lead **342** and electrode. The embodiment shown in **FIG. 3A** is typically used for unilateral implant patients, where a single electrode lead **341** is sufficient to achieve the desired clinical results, but would still allow a second electrode lead **342** and electrode to be added for bilateral applications. In the embodiment shown in **FIG. 3C**, the electrode leads **342** shown attach to the sub-mandibular implant **200** through implant connectors **350** only.

[0073] B. Implant Power Systems

[0074] **FIGS. 4A – 4D** illustrate exemplary embodiments of IPG power systems. Each embodiment illustrates a different power system. The four power systems are (1) RF-powered and controlled (**FIG. 4A**), with continuous application of RF power for operation of the implanted system; (2) ultra-capacitor powered (**FIG. 4B**), with at least one short RF-powered charge period to supply sufficient power to the implant for operation for one sleep period; (3) secondary-battery-powered (**FIG. 4C**), with occasional RF-powered charging periods to supply sufficient power to the implant for operation for at least one sleep period a day for a week or more; and (4) a hybrid combination of ultracapacitor and secondary battery powered (**FIG. 4D**). In the absence of sufficient internal energy charge in the latter three embodiments, the system would allow operation to occur as in the first embodiment, that is, continuous application of RF power for the operation of the implanted system for the duration of the sleep period.

[0075] 1. RF-Powered IPG Implant

[0076] **FIG. 4A** shows an exemplary embodiment of an RF-powered IPG implant **400**. In the embodiment shown, the RF-powered IPG implant **400** has no internal power source. It receives power and commands, and exchanges data with an external controller via an inductively coupled RF power and data link. The link is a flat coil **401** attached via feedthrough pins to a coupling circuit **402** inside the IPG electronics enclosure. The coil **401** is AC coupled using one or more capacitors to prevent DC current leakage, which can damage tissue and cause failures in the hermetically sealed IPG feedthroughs.

[0077] The power and data signals are sinusoidal or similar waveforms at one or more frequencies that minimize energy losses but still support the bandwidth requirements for

adequate data transfer rates. In certain embodiments, these signals are in the radio frequency (RF) range. In the embodiment shown, RF power and data are supplied externally with a matching coil, which may be held in position over the IPG coil **401** using a magnet, a strap, adhesive, or other method known to those skilled in the art. Limited coil misalignment is allowed and expected, including lateral displacement, vertical displacement, and out of plane angular displacement.

[0078] In other embodiments, the implant **400** operates according to the principle of RFID inductive coupling. The RF may be used to send power and/or control signals to the implant. In an embodiment, the implant **400** exploits the near-field characteristics of short wave carrier frequencies of approximately 13.56 MHz. This carrier frequency is further divided into at least one sub-carrier frequency. The sub-carrier frequency is obtained by the binary division of the carrier frequency. In certain embodiments, the implant **400** can use between 10 and 15 MHz. The implant **400** may further have two channels, Channel A and Channel B. Channel A is for power delivery and Channel B is for data and control.

[0079] In the embodiment shown in FIG. 4A, the received waveform is internally rectified and converted into one or more supply voltages within the RF-powered IPG implant **400** by coupling circuitry **402** and at least one circuit **404** used by the RF-powered IPG implant **400** in regular operations, including stimulation of the HGN. In certain exemplary embodiments, the circuit **440** may be an application specific integrated circuit (ASIC). The RF-powered IPG implant **400** uses its internal coil **401** to send a signal to the external devices, sometimes on a different carrier frequency, chosen to optimize its signal integrity and data transfer characteristics without interfering with the inbound signal transfer process. In certain embodiments, the RF-powered IPG implant **400** sends the signal from the internal coil **401** concurrently. The supply voltages are filtered and stored internally in capacitors. The capacitors are sized to power the RF-powered IPG implant **400** during temporary interruptions of the power link, but are not large enough to power the RF-powered IPG implant **400** for an entire sleep session.

[0080] 2. Ultracapacitor-Powered IPG Implant

[0081] FIG. 4B shows an exemplary embodiment of an ultracapacitor-powered IPG implant **410**. In the exemplary embodiment shown, the embodiment has the same elements described above, along with an ultracapacitor **413** that is large enough to store sufficient energy for a single sleep session, and receives power at very high rates with insignificant degradation of performance over time. In the ultracapacitor-powered IPG implant **410** embodiment, the external controller and associated coil are placed over the internal coil **411**

just long enough to exchange data and charge up the ultracapacitor **413** power storage element. The rate at which the ultracapacitor **413** storage element charges is inversely related to the time required to bring it to full charge – the higher the charge rate, the shorter the charge time. Once the ultracapacitor **413** storage element is sufficiently charged, the patient may remove the external controller and external coil and begin a sleep session.

[0082]                    3.        Secondary-Battery-Powered IPG Implant

[0083]    **FIG. 4C** shows an exemplary embodiment of an IPG implant **420** with a secondary battery **423**. The secondary-battery-powered IPG implant **420** is similar to the passive RF-powered IPG implant **400** (**FIG. 4A**), but with an internal battery **423** as a secondary source of power. The secondary battery **423** is large enough to store sufficient energy for at least a single sleep session and optimally for many more, and in certain embodiments is sufficient for at least a week of use. In this embodiment, the secondary-battery-powered IPG implant **420** receives its power for charging the secondary battery **423**, receives commands, and exchanges data with an external controller using an inductively coupled RF power and data link. The external controller and its associated coil are placed over the internal coil **421** long enough to exchange data and charge up the secondary battery **423**.

[0084]    The rate at which the secondary battery **423** may be charged is typically longer than the charge times for ultracapacitor embodiments. Charge rates for secondary batteries such as lithium ion and lithium polymer are typically expressed as a percentage of charge capacity, typically from C/40 to C/1, where C is the charge capacity of the battery. For instance, a 200 milliamp-hour (mA-hr) battery could be charged at 50 mA for a C/4 rate. There is a trade-off for all battery chemistries in performance and longevity of the battery depending upon both the charge and discharge rates, as well as the depth of discharge prior to a charging session. High rates of charge and discharge are known to reduce the longevity of a secondary battery system, as well as deeply discharging a battery, whereas low rates of charge and discharge, and limited discharge durations with short periods of charge tend to enhance battery performance and longevity. This translates to a convenience factor for the patient in that to lengthen the time between surgical replacement for the IPG occurs the patient must frequently charge their implanted system, but if the patient desires to only charge when absolutely necessary it is more likely that the IPG will have a shorter implanted lifetime. These issues must be considered by the patient and the clinician as to how often and how long the device must be recharged.



[0085] 4. Hybrid Powered IPG Implant

[0086] **FIG. 4D** shows an exemplary embodiment of hybrid-ultracapacitor and secondary-battery-powered IPG implant **430**. In this embodiment, the hybrid-ultracapacitor and secondary-battery-powered IPG implant **430** receives power for charging the internal ultracapacitor **433** and its secondary battery **434**, receives commands, and exchanges data with an external controller with an inductively coupled RF power and data link. Charge may be stored in the secondary battery **434**, allowing sleep sessions with no external hardware for up to a week at a time (except for initial IPG turn-on and final turn-off). The patient may also charge for just a few moments to fill the ultracapacitor **433**, or use the hybrid-ultracapacitor and secondary-battery-powered IPG implant **430** in only a fall-back operation of ultracapacitor operation only when the service life of the secondary battery **434** is exhausted, avoiding the need for surgical replacement.

[0087] Other forms of implanted power sources may also be used without departing from the scope of this invention, such as harvesters of kinetic energy, fuel cells, and even atomic sources.

[0088] C. Exemplary IPG Accessories

[0089] In certain embodiments, the IPG interfaces with other devices. **FIGS. 5A – 5D** show exemplary embodiments of IPG accessories. The other devices may include, for example: (1) an external controller with an integrated or attached coil (**FIG. 5A and 5B**); (2) a charging station to replenish energy to the external controller (**FIG. 5D**); and (3) a remote control that communicates with the controller (**FIG. 5C**). In certain embodiments, the remote control also establishes the operating mode for the patient and/or monitors the performance of the implant and controller. These embodiments are described below.

[0090] 1. External Controller

[0091] **FIG. 5A** shows an exemplary embodiment of an external controller **500**. In this embodiment, the external controller **500** has a rechargeable power source such as a secondary battery system (lithium ion, etc.), electronics to power and communicate with the IPG, and a telemetry portion that communicates with the remote control. The telemetry portion as shown is a coil, but can be any item used by those skilled in the art to transmit and receive data. In the embodiment shown the coil as shown is integrated with the external controller **500**, but can be separate from the external controller **500** in other embodiments. In the embodiment shown, the telemetry portion between the external controller **500** and the remote control (**FIG. 5C**) uses Bluetooth or other wireless communication standard. Utilizing such a standard allows commonly available technologies to be utilized for the remote control and

additionally allows communication with a computer programming system. The embodiment shown is exemplary only, and not limited to what is shown. In other embodiments, the external controller **500** communicates with the remote control or clinician's programmer (such as a computer or other electronic device) using a cable having a USB or other connection known to those skilled in the art. The cable can be in addition to or in place of the wireless telemetry.

[0092] The external controller **500** has user interface functions with an activity indicator, such as, for example, an LED indicating whether the device is operational. The interface may also have another indicator showing link and activity with the remote control. The external controller **500** interfaces with a recharging station (**FIG. 5D**), so that when the patient starts or ends a sleep session the controller **500** may be easily removed from or returned to the recharging station.

[0093] In the exemplary embodiment shown in **FIG. 5A**, the external controller **500** is mounted to a collar or neck strap **501** that allows simple fitting of the external controller **500** about the patient's neck and provides optimal alignment with the sub-mandibular IPG implant **200** (**FIGS. 2A – 2D**) for proper power and data transfer. The neck and sub-mandibular location of the external controller **500** and sub-mandibular IPG implant **200** are minimally affected by head and neck movement during sleep, with typical patient movement during sleep resulting in only minimal forces applied to the devices.

[0094] **FIG. 5B** shows another exemplary embodiment of an external controller **510**. In this exemplary embodiment, the controller **510** is worn behind the ear (BTE) and is similar in shape to a speech processor used with a cochlear implant. This shape gives the BTE controller **510** a low profile, which helps keep it from being dislodged during sleep. This shape is exemplary only, and not limited to what is shown. The controller operatively connects to a coil, which is placed near the mastoid bone implant **100** (**FIGS. 1A – 1F**) prior to sleeping. The controller coil optionally has a magnet to help align it with the internal coil **120**.

[0095] The BTE controller **510** has user interface functions with an activity indicator, such as, for example, a charge indicator LED **512** indicating whether the device is operational. The interface may also have another telemetry indicator LED **513** showing link and activity with the remote control. The BTE controller **510** interfaces with a recharging station (**FIG. 5D**), so that when the patient starts or ends a sleep session the BTE controller **510** may be easily removed from or returned to the recharging station.

[0096] 2. Remote Control

[0097] FIG. 5C shows an exemplary embodiment of a remote control 530. In the embodiment shown, the remote control 530 provides the patient with a simple and intuitive interface to the IPG system. The remote control 530 allows the patient to start and stop IPG operation, and interrogate the IPG system and external controller 500 (FIG. 5A) for proper function, status of the communication and power link to the IPG, and status of external controller 500 power. With the embodiment of the remote control 530 shown, the patient may also choose operating modes for the IPG, including but not limited to standard sleep mode, exercise mode, and alternative operating modes. If enabled by the clinician, the remote control 530 also allows the patient to adjust stimulation levels. The embodiment is exemplary only, and not limited to what is shown. For example, the remote control 530 may communicate with the external controller 500 using a cable having a USB or other connection known to those skilled in the art. The cable can be in addition to or in place of the wireless telemetry.

[0098] In certain embodiments, the remote control is incorporated into an Apple iPhone™ 520 or other wireless device. The iPhone™ 520 has an excellent user interface, Bluetooth telemetry capability, and is supported as a development platform for commercial applications. The iPhone™ 520 also allows the patient to transfer data to and from the Internet, enabling secure communications to the clinician and the manufacturer. Using a commercially available remote control also eliminates the need to manufacture the remote, simplifying the supply, support, and (potentially) the patient learning curve. Using a commercially available alternative also provides the opportunity to provide extensive help resources, such as context sensitive help screens, training videos, and live help from company and clinician support centers if required by the patient. In certain embodiments, one or more of the iPhone™ 520 commercial functions are disabled, with the iPhone™ 520 only acting as a remote control for the external controller 500/IPG system. The iPhone™ 520 would enable the patient to operate the implant system and have access to help documents and videos that help the patient use the system. In other embodiments, one or more of the iPhone™ 520 commercial functions are enabled. Other embodiments of the iPhone™ 520, or other forms of smart phones may also be used, and may be more readily available in certain markets around the world.

[0099] In certain embodiments, the external controller 500 interfaces with a computer. The interface may be wireless, or by a cable having a USB or other connection known to those skilled in the art. The cable can be in addition to or in place of the wireless telemetry. The

computer may be a Windows™, UNIX™, Linux™ or Macintosh™ based notebook or desktop computer having Bluetooth communication capability. Other telemetry known to those skilled in the art may also be utilized. Using telemetry known to those skilled in the art facilitates compatibility with industry standards and systems. Other wireless communication standards may be used without departing from the scope of the invention. The computer maintains a database to store all pertinent patient data, including stimulation settings, follow-up session changes, etc. The computer may also have an application with an intuitive method to test and program the IPG system so that the clinician can set IPG implant stimulation parameters for some or all of its operating modes.

[0100] 3. Recharging Station

[0101] FIG. 5D shows an exemplary embodiment of a recharging station 540. In the embodiment shown, the recharging station 540 is a cradle-like device powered by a wall-wort power supply. The external controller 500 (FIG. 5A) is placed in its cradle for recharging during non-sleep periods. Recharging may be inductive, relying upon the orientation of the external controller 500 within the cradle for inductive coupling to the mating coils of the devices. Recharging may also utilize metal contacts 541 on the exterior surface of the controller for direct recharging to the external controller 500, much like that of a standard cordless telephone handset. In certain embodiments, the wall-wort power supply is a commercially available recharger.

[0102] II. Electrodes

[0103] The IPG system delivers stimulation to targeted nerves or nerve fibers using implanted electrodes. In certain embodiments, the electrodes consist of biocompatible silicone rubber with a Dacron or similar woven material to lend tear resistance to the design. The electrode contacts are fabricated with 90 percent platinum and 10 percent iridium (90/10 Pt-Ir), known in the industry as highly biocompatible materials with excellent properties for neural excitation. Other materials known to those skilled in the art may also be used.

[0104] Researchers treating obstructive sleep apnea have discovered that the muscles of interest are activated by HGN nerve fibers lying interior to the HGN with respect to the outside of the patient (*i.e.*, the dorsal aspect of the HGN). Figures 6A – 6G (discussed below) show exemplary embodiments of IPG electrodes that take advantage of this neural organization. For example, in certain embodiments one or more electrode contacts lie preferentially on the inside surface of the cuff or trough on the interior portion. Some embodiments have at least four contacts, others as many as eight, which act as excitatory electrode contacts. Other embodiments have additional contacts located longitudinally distal

to the excitatory contacts. In these exemplary embodiments, the additional contacts have a common electrical connection to the IPG case, or are multiplexed to at least one IPG output. This provides many ways of stimulating the HGN nerves, including contact to case indifferent, contact to array indifferent, contact to contact (bipolar or multipolar), and any combination of the above. These and other exemplary electrode embodiments are discussed below.

**[0105]**           A.     Electrode Designs

**[0106]**   Electrodes can be designed in many different ways. Three possible designs include the fully encircling cuff (**FIGS. 6A – 6D**), the helical cuff (**FIG. 6E**), and the open trough (**FIGS. 6F – 6G**). Embodiments of each are discussed below. These embodiments are exemplary only, and not limited to what is shown.

**[0107]**                   1.     Fully-Encircling Cuff Electrodes

**[0108]**   **FIGS. 6A – 6D** show exemplary embodiments of fully encircling cuff electrodes **600**. For example, **FIG. 6A** shows a non-perforated fully encircling cuff. Non-perforated fully encircling cuffs must be used with care, as connective tissue buildup in response to a foreign body can cause an increase of HGN **10** diameter and potential constriction of the HGN **10** after surgery. Some swelling of the HGN **10** is expected due to the surgical trauma the nerve endures when it is dissected and the electrode is installed. The swelling and increase in connective material may damage the nerve, due to the effect of pressure on the blood supply of the nerve trunk, and the increased pressure on the nerve axons of the trunk.

**[0109]**   In other embodiments, the implantable neurostimulator system of the present invention includes a fully encircling perforated cuff electrode **605** (**FIGS. 6B – 6D**). In some embodiments, the perforated cuff electrode **605** is from about 4 mm to about 12 mm in diameter. In some embodiments, the perforated cuff electrode **605** is from about 6 mm to about 10 mm in diameter. In yet another embodiment, the perforated cuff electrode **605** is about 8 mm in diameter.

**[0110]**   Alternatively, the diameter of the perforated cuff electrode **605** is expandable and increases or decreases in accordance with the diameter of the HGN **10**. In further embodiments, the perforations **607** and/or the plasticity of the material comprising the perforated cuff electrode **605** allows accommodation of the expected change in diameter and swelling response and prevents ischemic constriction of the HGN **10**. In some embodiments, the perforations **607** are about 2 mm in diameter. The perforated cuff electrode **605** may also be self-sizing. In some embodiments, the fully encircling perforated cuff electrode does not physically contact the entire circumference of the HGN **10**. In still other embodiments, the

perforated cuff electrode **605** overlaps upon itself, thereby creating an empty space **606** into which a nerve may expand without ischemic constriction. In certain expandable cuff embodiments, the electrode diameter is expandable, with ranges extending from a diameter of approximately 2 mm to a diameter of approximately 12 mm. Other expansion ranges may be used without departing from the scope of the invention.

[0111] In some embodiments, the perforated cuff electrode **605** includes electrical contacts **608** on its inner surface facing a nerve. The perforated cuff electrode **605** may include any number and/or arrangement of contacts **608**. For example, the perforated cuff electrode **605** can include at least six contacts **608**. In other embodiments, the perforated cuff electrode **605** includes at least eight contacts **608**. In certain embodiments, the contacts **608** are axially aligned relative to the perforations **607** of the perforated cuff electrode **605** (**FIG. 6B**).

[0112] Alternatively, the contacts **608** can be axially staggered relative to the perforations **607** (**FIGS. 6C– 6D**). In some embodiments, the contacts **608** are about 1 mm in diameter. In still other embodiments, the distance between contacts **608** is about 1 mm. The contacts **608** need not circumscribe the entire circumference of the nerve. In certain embodiments, the flap of the electrode cuff overlaps an electrode lead (**FIGS. 6B – 6C**) and in others it does not (**FIG. 6D**). In further embodiments, the positions of the contacts **608** relative to a nerve changes as the diameter of the nerve increases or decreases. The contact size, number, location, and arrangement are exemplary only, and not limited to what is shown. Other combinations may be used without departing from the scope of the invention.

[0113] 2. Helical Cuff Electrodes

[0114] **FIG. 6E** shows an exemplary embodiment of a helical cuff electrode **610**. The helical cuff electrode **610** mitigates the problems of a fully encircling cuff electrode **600** (**FIG. 6A**). One example is a helical cuff electrode developed by the Huntington Medical Research Institute for stimulating the vagus nerve. In this example, the cuff electrode **610** winds around a nerve trunk, but does not overlap itself and is not sutured into a fixed diameter. In still other exemplary embodiments, the cuff electrode **610** is self-sizing. A self-sizing cuff encircles the nerve in its natural state. The cuff electrode **610** overlaps its ends but still allows some expansion of the cuff until the connective tissue overgrowth assumes its final state after surgical implantation.

[0115] 3. Open Trough Electrodes

[0116] **FIG. 6F** shows an exemplary embodiment of a round-bottomed open trough electrode **620**. In the exemplary embodiment shown, the contacts **621** reside on the inside of the trough. In certain round-bottomed open trough embodiments, contacts **621** are present on

the innermost region of the interior of the trough, while the portion of the trough that covers the outer portion of the HGN **10** has no contacts.

[0117] The open trough electrode **620** addresses some of the problems associated with the fully encircling electrode **600** design by lying underneath the nerve trunk, rather than completely encircling or enclosing the nerve trunk. This allows tissue expansion and swelling, as well as the connective tissue buildup, while still allowing the nerve to expand away from the trough without constriction. The exemplary open trough electrode **620** embodiment shown slips underneath the HGN **10** with little dissection. The normal forces holding the tissues of the neck in place help keep the HGN **10** aligned with the open trough electrode **620**. The open trough electrode **620** may optionally be anchored to surrounding tissue to maintain its position with respect to the HGN **10** to prevent distension or other loading forces upon the HGN **10**.

[0118] In some embodiments of the present invention, it is desirable to place the contacts **621** of an open trough electrode **620** preferentially against one surface of the nerve bundle, and it is also desirable to avoid placing any forces against the nerve as it lies in the electrode **620** to force it into a new or different shape from its native shape. In some embodiments, the open trough electrode **620** maintains the position of the nerve within the electrode trough up until the point at which connective tissue growth has secured the nerve and electrode **620** interface.

[0119] FIG. **6G** shows a flat-bottomed variant **625** of an open trough electrode. While the contemporary textbook view of the shape of peripheral nerves is that of rounded structures, they may in fact also assume oval or flattened shapes depending upon their internal structure and where they lie in respect to other tissue structures such as muscles, bones, and fascial planes. One of the internal structure determinants of cross-sectional shape may be the absence or presence of fascicular organization. The design of a flat-bottomed open trough electrode **625** advantageously allows a flattened nerve to lie against a series of contacts on a flattened surface, thereby also allowing a lower profile between the tissue structures where the peripheral nerve occurs.

[0120] In some embodiments of the present invention, an implantable neurostimulator system includes at least one flat-bottomed open trough electrode **625**. In some embodiments, an absorbable suture material **627** is placed between the flaps **626** of the electrode **625** to prevent the nerve from moving out of the trough during the connective tissue growth period after initial implantation. In some embodiments, the suture material **627** has a finite lifetime before dissolving. This limits the potential for long-term damage that might result from a

permanent compressive or retentive mechanism such as a hard flap or fixed diameter cuff. In some embodiments, the flat-bottomed open trough electrode **625** provides a means of selective activation that only temporarily constrains the nerve within the electrode, and presents a lower profile for the same cross sectional nerve area than a comparable rounded trough electrode.

**[0121]**        B.        Electrode Configurations

**[0122]**    The fully encircling cuff, helical cuff, and open trough electrodes can be configured as monopolar, bipolar or multipolar electrodes. For example, electrodes may be composed of at least one pair of platinum/iridium cathode and anode contacts arranged in a helical pattern on a substrate of heat shaped, biocompatible polystyrene strip material. The contact pairs are oriented transversely to the HGN to drive stimulus into internal nerve fibers. In another embodiment the electrode design is a helix. In another embodiment, the electrode design is a cuff with fingers, and in another embodiment, the electrode design is an electrode that penetrates the nerve itself. **FIGS. 7A – 9B** show selected exemplary embodiments of these electrode configurations. The number and arrangement of the contacts shown in each of these figures are exemplary only, and not limited to what is shown.

**[0123]**                    1.        Monopole Electrode Configuration

**[0124]**    **FIGS. 7A** and **7B** show exemplary embodiments of monopole electrode configurations. Monopolar stimulation typically results in lowered stimulation thresholds since there is no shunting of current between contacts before it is free to enter the nerve bundle. **FIG. 7A** shows an exemplary embodiment of a monopolar, single cathodal contact, IPG case return electrode **700**. In the configuration shown, a stimulation electrode contact **702** acts as the excitatory cathodic contact, with the IPG case **701** providing the complementary current return path. **FIG. 7B** shows an exemplary embodiment of a monopolar, single cathodal contact, indifferent array return electrode **710**. In the embodiment shown in **FIG. 7B**, a stimulation electrode contact **711** acts as the excitatory cathodic contact, with another array of contacts (an indifferent array) **713** furnishing the complementary current return. The indifferent array **713** has one or more contacts, with the indifferent array contacts **713** typically having a larger surface area than the excitatory contact.

**[0125]**    In monopolar or bipolar stimulation, the waveform is often asymmetrical biphasic, since it is sometimes undesirable to have a final excitatory phase of cathodic stimulation on the case electrode. Those skilled in the art of electrical stimulation understand that symmetrical biphasic pulses may result in excitatory cathodic phases of stimulation at each of



the necessary contacts of a stimulation electrode. By utilizing asymmetrical waveforms the first cathodic phase is of an amplitude and phase duration adequate to achieve excitation of the nerve, but the later anodic phase is both longer and of lower amplitude, which at the return or second electrode contact, results in a cathodic phase which is not of sufficient amplitude to cause nerve excitation. The common practice of using a large indifferent or case electrode at a location away from the nerve electrode acts to reduce current density at the indifferent electrode at a site away from the nerve, which also minimizes the likelihood of excitation at that electrode.

[0126]                    2.     Bipolar Electrode Configuration

[0127]     **FIG. 8** shows an exemplary embodiment of a bipolar electrode configuration **800**. Bipolar electrode configurations **800** have two contacts with approximately the same geometric surface area stimulating as a pair. One electrode is the excitatory contact **801** and the other electrode is the return (indifferent) contact **803**. The charge delivered and recovered by both contacts is approximately equal. Therefore, the return (indifferent) contact **803** can cause nerve **802** excitation during the last phase of the waveform if the waveform is symmetrical, and can cause anodic phase excitation depending upon the orientation and other features of the nerve **802** within the vicinity of the second contact **803**. If the waveform utilized in bipolar stimulation is symmetrical then it is likely that excitation will occur at each electrode contact. If the waveform is asymmetrical, it is likely that excitation will only occur at the primary cathodic contact **801**.

[0128]                    3.     Multipolar Electrode Configuration

[0129]     Multipolar configurations allocate three or more contacts to stimulate as an array. **FIGS. 9A** and **9B** show exemplary embodiments of multipolar electrode configurations. **FIG. 9A** shows an exemplary embodiment of a multipolar, two cathodal contact, IPG case return multipolar electrode array **900**. The cathodal contacts **902**, **905** typically function as the excitatory contacts. Although only two cathodal contacts **902**, **905** are shown, each with their own source, additional cathodal contacts (with either independent or shared sources), may be used without departing from the scope of the invention. In the embodiment shown, the IPG case **901** provides the complementary current return. This embodiment is exemplary only, and not limited to what is shown.

[0130]     **FIG. 9B** shows an exemplary embodiment of a multipolar, two cathodal contact, indifferent contact return multipolar electrode array **910**. The cathodal contacts **913**, **914** typically function as the excitatory contacts. Although only two cathodal contacts **913**, **914** are shown, each with their own source, additional cathodal contacts (with either independent

or shared sources), may be used without departing from the scope of the invention. In the embodiment shown, another array of contacts (the indifferent array) 911 provides the complementary current return. This embodiment is exemplary only, and not limited to what is shown.

[0131] In multipolar configurations, current fields may be manipulated in different or multiple directions, thereby changing neural recruitment patterns, and may do so without adversely spilling over or recruiting undesired neural populations. This mode of operation is best served by current sources for each electrode contact that can be activated concurrently, *i.e.*, by a single timing generator. Alternatively, multiple timing generators may be used with multiple contacts to recruit different populations of neurons offset in time that result in approximately simultaneous activation of the motor units with which they associate. This occurs because of the relatively long time constant of muscle activation with respect to motor nerve recruitment but is not to be confused with concurrent stimulation as described previously, which can result in neural recruitment patterns unsupportable by single current source multiplexed stimulation alone or summated in time for motor unit recruitment.

[0132] C. Electrode Waveforms

[0133] These electrodes generate excitatory contact waveforms and complementary contact waveforms to stimulate targeted nerves or nerve fibers. Stimulation frequency is adjustable from approximately 1 Hertz (Hz) to approximately 100 Hz or higher. Typical frequencies for producing a tetanic contraction range from approximately 15 Hz to approximately 60 Hz. Lowering the frequency to the lowest required for a smooth, tetanic, and comfortable contraction reduces device power consumption and reduces muscle fatigue elicited by electrical stimulation. These stimulation patterns are exemplary only, and not limited to what is described. While only excitatory contact waveforms and complementary contact waveforms are explained below, other stimulation waveforms of other stimulation frequencies may be used without departing from the scope of the invention.

[0134] 1. Excitatory Contact Waveforms

[0135] Excitatory electrode contact waveforms may be symmetrical or asymmetrical biphasic, cathodic phase first, followed by a short interphase interval, followed by an anodic (charge recovery) phase. The first cathodic phase ranges from approximately 10 to approximately 1000 microseconds long. The interphase interval can be as short as approximately 10 microseconds and as long as approximately 250 microseconds, and is set to 50 microseconds by default. The interphase interval is set to be long enough to allow the first cathodic phase to achieve its full recruitment function before the charge recovery phase

occurs. Shortening the interphase interval to less than the recruitment time would diminish the effect of the cathodic phase and waste a portion of the energy supplied during recruitment. The anodic phase duration and amplitude are approximately identical to the cathodic phase for a symmetrical biphasic waveform, and the anodic phase of an asymmetrical waveform is approximately six times the duration of the cathodic phase in certain embodiments, with a concomitant phase amplitude approximately one-sixth the amplitude of the cathodic phase.

[0136] In the symmetrical and asymmetrical waveforms, the charge delivered during the cathodic phase is approximately equal to the charge recovered in the anodic phase. In certain embodiments, ceramic coupling capacitors in series with the output circuitry to each electrode contact help maintain the charge balance and prevent the passage of direct current, known to be harmful to tissue and which may increase the likelihood of failure in feedthroughs of the electronics enclosure. The coupling capacitors must be large enough to pass current phases without significant droop.

[0137] 2. Complementary Contact Waveforms

[0138] Complementary electrode contact waveforms have the opposite polarity as excitatory electrode contact waveforms, but similar amplitude and phase duration characteristics. If the waveform is symmetrical biphasic, the third phase of the waveform at the complementary contact is cathodic, and could excite nerves in its vicinity. If the waveform is asymmetrical, the third phase of the waveform would be cathodic as well, but its amplitude would be roughly one sixth of the excitatory contact amplitude, and would be unlikely to excite any nerves.

[0139] D. Electrode Power

[0140] In the embodiments discussed above, independent current sources power each electrode contact. Each contact is driven by its own current generator, which sources or sinks up to approximately 12.7 mA in 0.1 mA steps. The compliance voltage is the voltage that the current generator utilizes for constant current generation for each current source, and in the exemplary embodiment shown is approximately 18 volts. In other embodiments, compliance voltage ranges from approximately 15 to approximately 20 volts. The expected bipolar electrode to tissue impedance is approximately 500 to 1500 ohms. Assuming an electrode-to-tissue impedance of 1000 ohms, it would take roughly 1 volt of compliance voltage to drive 1 mA of current through the electrode contact, and roughly 12.7 volts to drive 12.7 mA of current through the electrode contact for the initial access voltage portion of the pulse, and higher voltages as the current is maintained through the coupling capacitor. Since the outputs

are capacitively coupled, the compliance voltage should be greater than this initial access voltage to maintain the current for the duration of the pulse phase. Compliance voltage is chosen based on factors such as maximum current desired, maximum phase duration desired, coupling capacitor size, and expense of providing high voltage power supplies to maintain constant current for the duration of the pulse phase.

[0141] Total current delivered to all contacts typically does not exceed the steady state output of the IPG power supply. Current in this exemplary embodiment is limited to approximately a 20 mA concurrent output. Overall current consumption depends on many factors, including, for example, phase duration, phase amplitude, and pulse frequency. Taking these factors into account, the total current output in the exemplary embodiment is approximately 2 mA. The current and voltage levels in these embodiments are exemplary only however. Other power levels may be used without departing from the scope of the invention.

[0142] III. IPG Nerve Stimulation

[0143] The embodiments described above allow for accurate, selective nerve stimulation, including for example, the HGN. By accurately and selectively stimulating the HGN with multiple independent current sources and site-specific multiple contact electrodes, often in combination with patient specific stimulus programming, only the portions of the HGN responsible for non-timing dependent activation are recruited and activated, enabling accurate open-loop stimulation. These exemplary embodiments incorporate independent and concurrent stimulation, enabling optimal selective stimulation of only the desired portions of the HGN.

[0144] This independent and concurrent stimulation produces the desired tongue movement without needing to sense breathing related events to achieve desired results. Other embodiments of the IPG can include timed stimulation. Timed stimulation allows for triggered open loop or fully closed loop stimulation. Various examples of stimulation are discussed in United States Patent Application Nos. 60/978,519 and 61/017,614 filed on October 9, 2007 and December 29, 2007 respectively, which are incorporated herein by reference. The sections below describe how nerves are recruited, and include examples of stimulation patterns generated with these exemplary embodiments. These patterns are exemplary only, and not limited to those discussed below.

[0145] A. Nerve Structure, Activation, and Recruitment

[0146] One of the contributors to nerve activation threshold is nerve fiber diameter. Due to the electrical cable properties of the nerve fibers, large diameter nerve fibers have a lower

excitation threshold than smaller diameter fibers, and are more easily excited by electrical stimulation. Thus, nerve fibers are more likely to be recruited by an electrical stimulation pulse if they are closer to the activating electrode, and/or have a larger diameter than other fibers.

**[0147]**        B.     Force Vectoring and Field Steering

**[0148]**   Multiple contact electrodes may be used in conjunction with multiplexed stimulator systems to co-activate multiple muscle groups to achieve a desired muscle response. In activating the muscles of the tongue, hand, or forearm, for instance, several contacts may be sequentially energized to deliver interlaced pulses to first one contact and then another, to activate two or more muscle groups that when added result in a force vector in the desired direction. This is force vectoring.

**[0149]**   **FIGS. 10A and 10B** show an example of a multiplexed system using force vectoring. Even using force vectoring, multiplexed or single-source electrodes have limitations in the stimulation patterns they could deliver. For example, with a single cathodic phase current from a single contact, the nerve fibers closest to the contact are the first to be recruited or activated (assuming uniform distribution of fiber diameters, etc). As shown in **FIG. 10A**, even if the source were multiplexed to multiple contacts however, the waveform generator **1000** would connect to each contact **1005-1008** via a switching network **1001-1004**. **FIG. 10B** illustrates this with an example. As shown in **FIG. 10B**, only a single waveform can be sent at any given time. First, channel 1 is enabled (*i.e.*, switched on) and a waveform is generated for channel 1 by a single waveform source. When the channel 1 waveform is complete, channel 1 is disabled (*i.e.*, switched off). Once channel 1 is disabled, channel 2 is enabled, and a waveform is generated for channel 2 using the same waveform source. Simultaneous transmission of multiple waveforms is not possible with this design.

**[0150]**   **FIGS. 11A and 11B** show exemplary embodiments of non-multiplexed waveform generators **1100**. These embodiments are used for field steering. Field steering solves the limitations of force vectoring. Field steering uses independent current sources and multiple electrode contacts together to define a volume of activated nerve fibers. Field steering uses multiple independent current sources to generate highly selective patient-specific activating current volumes.

**[0151]**   Field steering is more selective than simple force vectoring. Field steering (also known as current steering) enables activation of a particular region or volume of nerve fibers near two or more electrode contacts by controlling the cathodic phase amplitude generated by each of the contacts independently. For example, using two cathodic contacts **1101** and **1102**

with equal phase amplitudes (for example by connecting two contacts to a single current source or by setting independent current sources to the same amplitude), applying a stimulus to the contacts defines a neural activation volume constrained to a region approximately equidistant between the two contacts. In this configuration, a sub-threshold phase current on each of the contacts **1101** and **1102** could be delivered, which combine to form an overlapping current field with supra-threshold current field. As previously discussed, with two electrodes of equal current the central volume between the electrodes is the activated nerve region.

**[0152]** Field steering allows the ability to change the activation area by changing the proportion of cathodic phase current from a 50-50 split (requiring independent multiple current sources), thereby shifting the current volume from the midline to a region closer to the higher phase current source electrode contact. In field steering, independent current sources are connected to individual electrodes and energized approximately simultaneously to define a volume where nerve fibers will be activated. In order to activate a selected pool of neurons located somewhere between two contacts, a stimulator delivers coincident stimulation pulses. They are delivered simultaneously rather than sequentially multiplexed. In the example shown in **FIG. 11A**, sub-threshold currents are delivered to each contact **1101-1104** so that the fields around the individual contacts are below the recruitment threshold. As shown in **FIG. 11B**, the currents need not be identical. The pulse phase durations are approximately equal, but amplitudes may differ because they are generated by independent current sources. The fields combine in the targeted nerve area to create pulses sufficient to stimulate the targeted nerve or nerves. Thus, nerve populations other than those lying directly under a stimulation electrode contact can be preferentially and selectively activated to achieve a desired stimulus pattern. This is important because the desired region of activation might not be positioned directly under a stimulation contact due to the surgical approach or a lack of a priori understanding of nerve fiber organization prior to the application of stimulation, but which allows for the later adjustment of this stimulation field to achieve the desired result.

**[0153]** IV. Stimulation Triggering and Measurement

**[0154]** The apparatus, system, and methods described above may use open loop stimulation, triggered open loop stimulation, and closed loop stimulation, either separately or in combination, to control stimulation. Closed loop can use sensors and signals to initiate stimulation and to regulate its output so that a desired output function is obtained. Triggered open loop stimulation uses one or more measurements as triggers for initiating stimulation.

These triggers may be obtained using one or more internal sensors, external sensors, or a combination of both. Internal sensors can be included in the IPG implant, while external sensors would transmit trigger information to the IPG implant. The triggers can be transmitted to the IPG implant wirelessly (for example by RF, Bluetooth, or other wireless means known to those skilled in the art), or by operatively connecting the external sensor to the IPG implant.

[0155] Examples of triggers include, but are not limited to, snoring, airflow, actigraphy, hypoxia, tongue position, and tongue protrusion. In certain exemplary embodiments, snoring could be detected internally using a vibration sensor in the IPG implant. In other embodiments, snoring could be detected internally using an acoustic sensor and sound processor. In still other embodiments, snoring could be detected externally using, for example, a nasal canula or a microphone placed in the ear. Airflow could be measured externally using a nasal canula or thermistor and used as a trigger or as a closed loop feedback signal. Actigraphy could be measured using, for example, an accelerometer, which could be located internally or externally. Hypoxia could be measured internally using, for example, an infrared source and sensor in the IPG implant, or externally using an earlobe-monitoring unit. Tongue position could also be used as a trigger using, for example, a proximity sensor, while tongue protrusion could be used as a trigger using, for example, an accelerometer. These triggers could be used at any time, including initial placement, programming, and/or IPG implant calibration.

[0156] V. Auto Titration

[0157] Any combination of parameters measured in open loop, triggered open loop, and closed loop stimulation can be used to program and/or control stimulation. In certain embodiments, one or more measured parameters are used to alter stimulation programming automatically in real time in response to changes in user condition. This is auto titration.

[0158] Auto titration may be performed during initial implantation and programming, during normal IPG system operation, or both. For example, auto titration may be used to optimize IPG implant settings while the patient is in a medical facility, such as a clinic or hospital, a physician's office, a sleep laboratory, or while the patient is at home (home titration). Small changes to stimulation parameters and configurations are made while observing their effect on one or more indicators such as airway diameter, airway resistance, airflow, snoring, or other generally accepted measurements used to evaluate obstructive sleep apnea.

[0159] Clinician input and other related events may also be entered to associate these indicators with patient sleep phases, including EEG and manual selection/confirmation of phase identification. Since sleep phases greatly affect the range of sleep disordered breathing (SDB) measurements, and since there may be significant delays in effects resulting from changes in stimulation parameter and configuration changes, computers may be used to assist with data analysis and confirmation of clinician assessments in a semi-automated system. In certain titration embodiments, the titration system has an automated programming capability (*i.e.*, an auto titration system). For example, certain exemplary titration embodiments use predetermined algorithms to alter stimulus in response to detection of apnea indicators. In certain exemplary embodiments, the auto titration system is portable.

[0160] Auto titration may also be used during normal IPG implant operation. For example, in certain embodiments a sensor, which may be in the IPG implant or the external patient controller, monitors a respiration indicator like air flow, for example. When the indicator drops, for example if flow decreases by 10% below average unobstructed sleeping patient flow, or snoring is detected, the IPG implant or external controller slowly increases stimulus to cause an improvement in the monitored indicator (*e.g.*, an increase in airflow and/or a decrease in snoring). If the sensor is connected to the IPG implant, the IPG implant changes stimulation parameters. If the sensor is connected to an external controller, the controller changes stimulation parameters, or it triggers a preprogrammed increase in the IPG implant. The indicators are exemplary only. Other indicators known to those skilled in the art may be used without departing from the scope of the invention.

[0161] It will be apparent to those skilled in the art that various modifications and variations can be made in the Apparatus, System, and Method for Selective Stimulation without departing from the spirit or scope of the invention. Thus, it is intended that the present invention cover the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.



## CLAIMS

What is claimed is:

1. An implantable neurostimulator system, comprising:  
a hollow cylindrical electronics enclosure having a top, a bottom, and a side;  
a coil extending from a first part of the electronics enclosure; and  
at least one electrode operatively connected to the electronics enclosure.
2. The implantable neurostimulator of claim 1, wherein the coil is at least partially integral with the molded body.
3. The implantable neurostimulator of claim 1, further comprising a magnet.
4. The implantable neurostimulator of claim 1, wherein the electronics enclosure is hermetically sealed.
5. The implantable neurostimulator of claim 1, wherein the electronics enclosure contains a microcontroller and custom ASIC.
6. The implantable neurostimulator system of claim 1, further comprising at least one feedthrough lead extending through the electronics enclosure.
7. The implantable neurostimulator of claim 1, wherein the electronics enclosure operatively connects to an antenna and at least one electrode.
8. The implantable neurostimulator of claim 7, wherein the electronics enclosure operative connection is at least one feedthrough.
9. The implantable neurostimulator of claim 7, wherein the electronics enclosure operative connection is a permanently attached lead.
10. The implantable neurostimulator of claim 1, further comprising at least one power source.

11. The implantable neurostimulator of claim 10, wherein the at least one power source is an RF device.
12. The implantable neurostimulator of claim 10, wherein the at least one power source is an ultracapacitor.
12. The implantable neurostimulator of claim 10, wherein the at least one power source is a battery.
14. The implantable neurostimulator of claim 1, further comprising an ultracapacitor and a battery.
15. The implantable neurostimulator of claim 1, wherein the neurostimulator receives power and telemetry commands from at least one external source.
16. An implantable neurostimulator system, comprising:
  - a symmetrical chevron-shaped molded body having an apex, a first and a second side, and a base;
  - a coil at the apex of the molded body;
  - an electronics enclosure at least partially integral with the molded body; and
  - at least one electrode operatively connected to the electronics enclosure.
17. The implantable neurostimulator of claim 15, wherein the implant has at least one hole along at least one of the first and second sides of the molded body.
18. A neurostimulator electrode, comprising:
  - a cuff having a first and a second surface;
  - at least one contact on one of the first and second surfaces; and
  - means for delivering a stimulus to the at least one contact.
19. The neurostimulator electrode of claim 18, wherein the cuff is biocompatible.
20. The neurostimulator electrode of claim 18, wherein the cuff is expandable.

21. The neurostimulator electrode of claim 18, wherein the cuff has at least one perforation.
22. The neurostimulator electrode of claim 21, wherein the perforation penetrates through the first and second cuff surfaces.
23. The neurostimulator electrode of claim 18, wherein the cuff is helically shaped.
24. The neurostimulator electrode of claim 18, wherein the cuff is at least partially circular.
25. The neurostimulator electrode of claim 24, wherein the cuff is expandable from a diameter of approximately 2 mm to a diameter of approximately 12 mm.
26. The neurostimulator electrode of claim 24, wherein the cuff is self-sizing.
27. The neurostimulator electrode of claim 18, wherein the cuff overlaps at least a portion of itself to form an empty space defined by the second cuff surface.
28. The neurostimulator electrode of claim 18, wherein the cuff forms an open trough.
29. The neurostimulator electrode of claim 28, wherein the open trough has a round bottom.
30. The neurostimulator electrode of claim 28, wherein the open trough has a flat bottom.
31. The neurostimulator electrode of claim 18, further comprising at least one stimulation source.
32. The neurostimulator electrode of claim 18, further comprising at least two contacts.
33. The neurostimulator electrode of claim 18, further comprising at least three contacts.

34. The neurostimulator electrode of claim 32 or 33, wherein each contact individually connects to a stimulation source.
35. The neurostimulator electrode of claim 18, further comprising a first and second contact array.
36. The neurostimulator electrode of claim 35, wherein the surface area of the second contact array is larger than the surface area of the first contact array.
37. An implantable neurostimulator system, comprising:  
an electronics enclosure;  
a coil; and  
at least one perforated cuff electrode operatively connected to the electronics enclosure.
38. An implantable neurostimulator system, comprising:  
an electronics enclosure;  
a coil; and  
at least one flat-bottomed open trough electrode operatively connected to the electronics enclosure.
39. A method of neurostimulation, comprising the steps of:  
at least partially encircling a nerve with a cuff having a first and a second surface, the cuff having at least one contact on one of the first and second surfaces;  
connecting at least one stimulus generator to the at least one contact; and  
delivering a stimulus to the at least one contact.
40. The neurostimulation method of claim 39, wherein the stimulus is a controlled current.
41. The neurostimulation method of claim 39, further comprising the step of defining a neural activation volume by applying at least two stimuli to at least two contacts.

42. The neurostimulation method of claim 41, wherein the at least two stimuli are delivered approximately simultaneously.
43. The neurostimulation method of claim 41, wherein at least one of the applied stimuli is an asymmetric pulse.
44. The neurostimulation method of claim 39, wherein the stimulus is pulse train having a frequency between approximately 1 and approximately 100 Hertz.
45. The neurostimulation method of claim 39, further comprising the step of detecting a trigger.
46. The neurostimulation method of claim 39, further comprising the step of changing the stimulus in response to a respiration indicator.
47. The neurostimulation method of claim 39, further comprising the step of initiating a preprogrammed stimulus in response to a respiration indicator.

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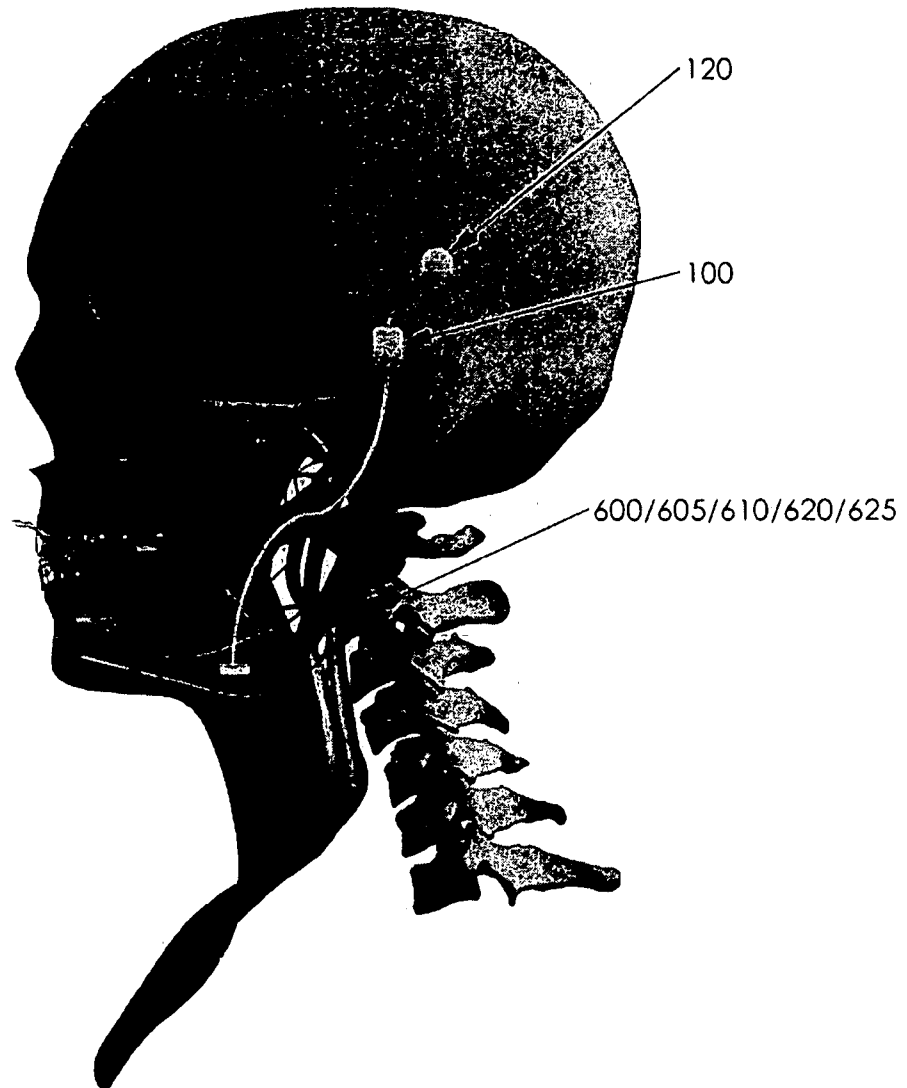


FIG. 1A

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FIG. 1B

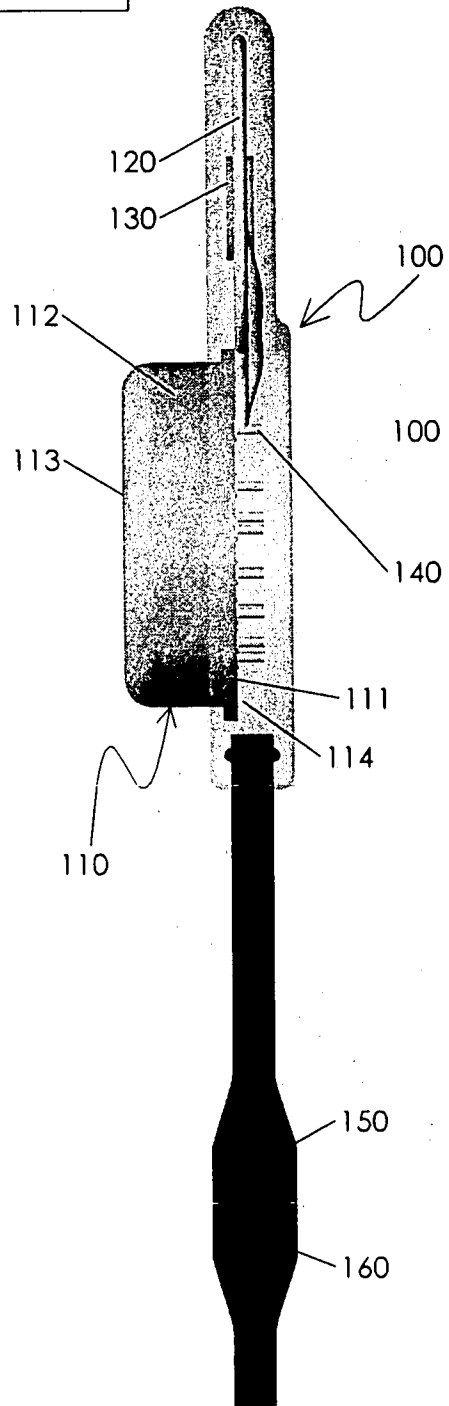
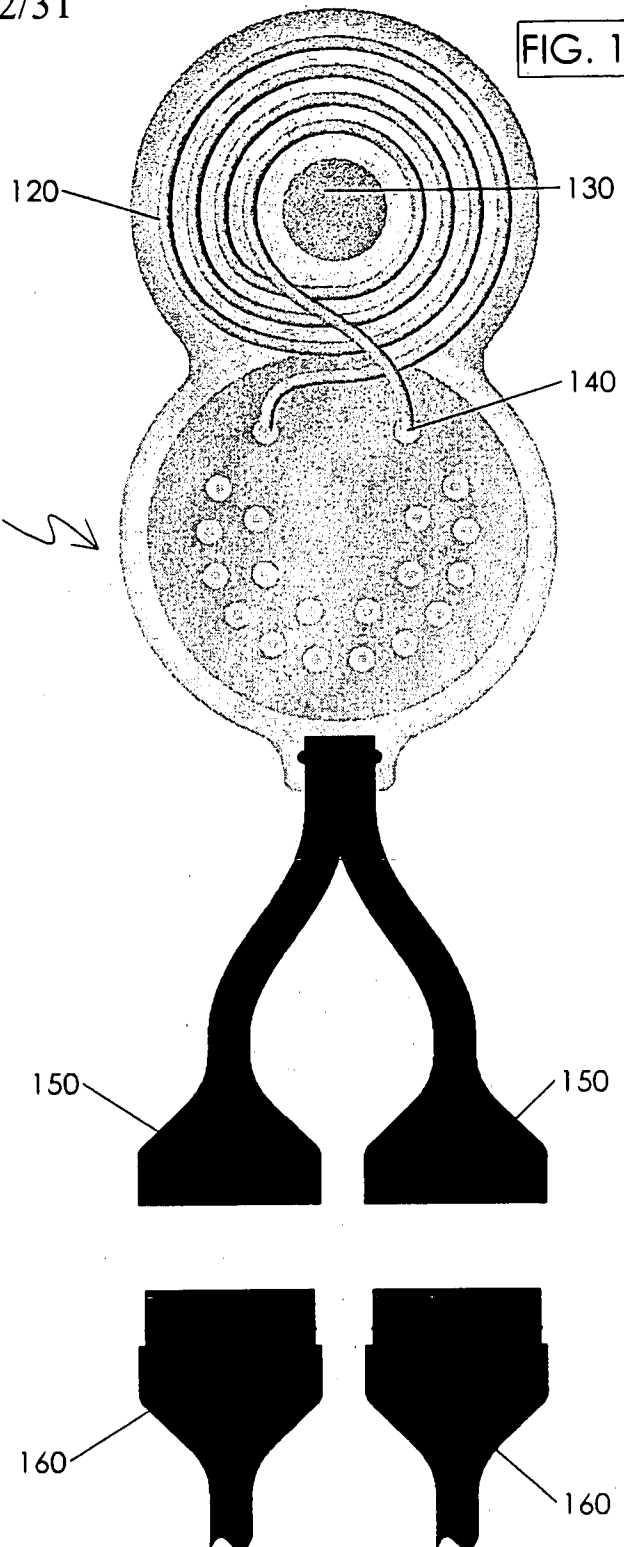
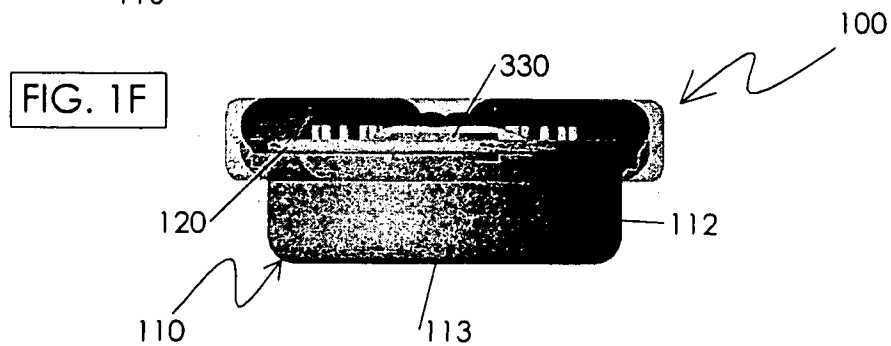
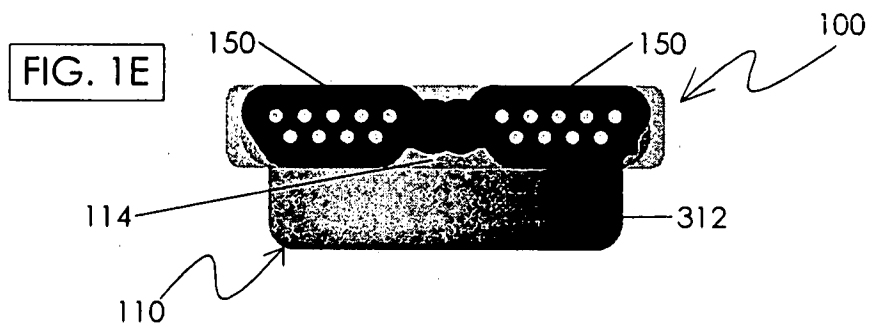
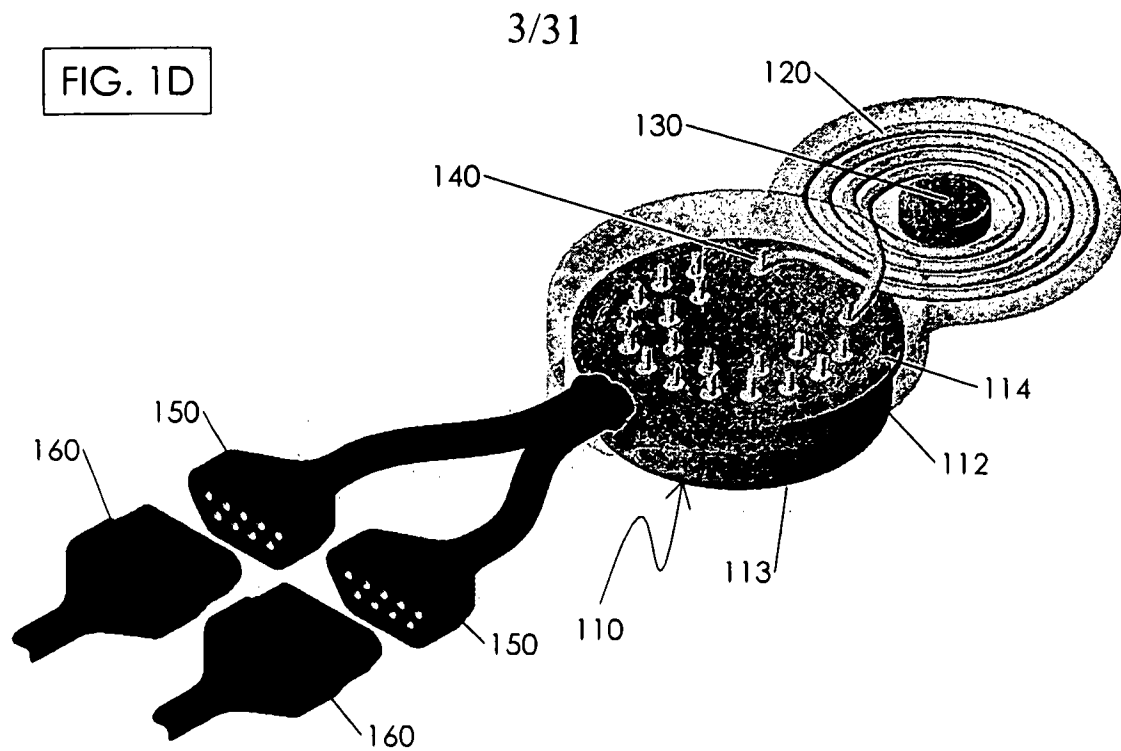


FIG. 1C







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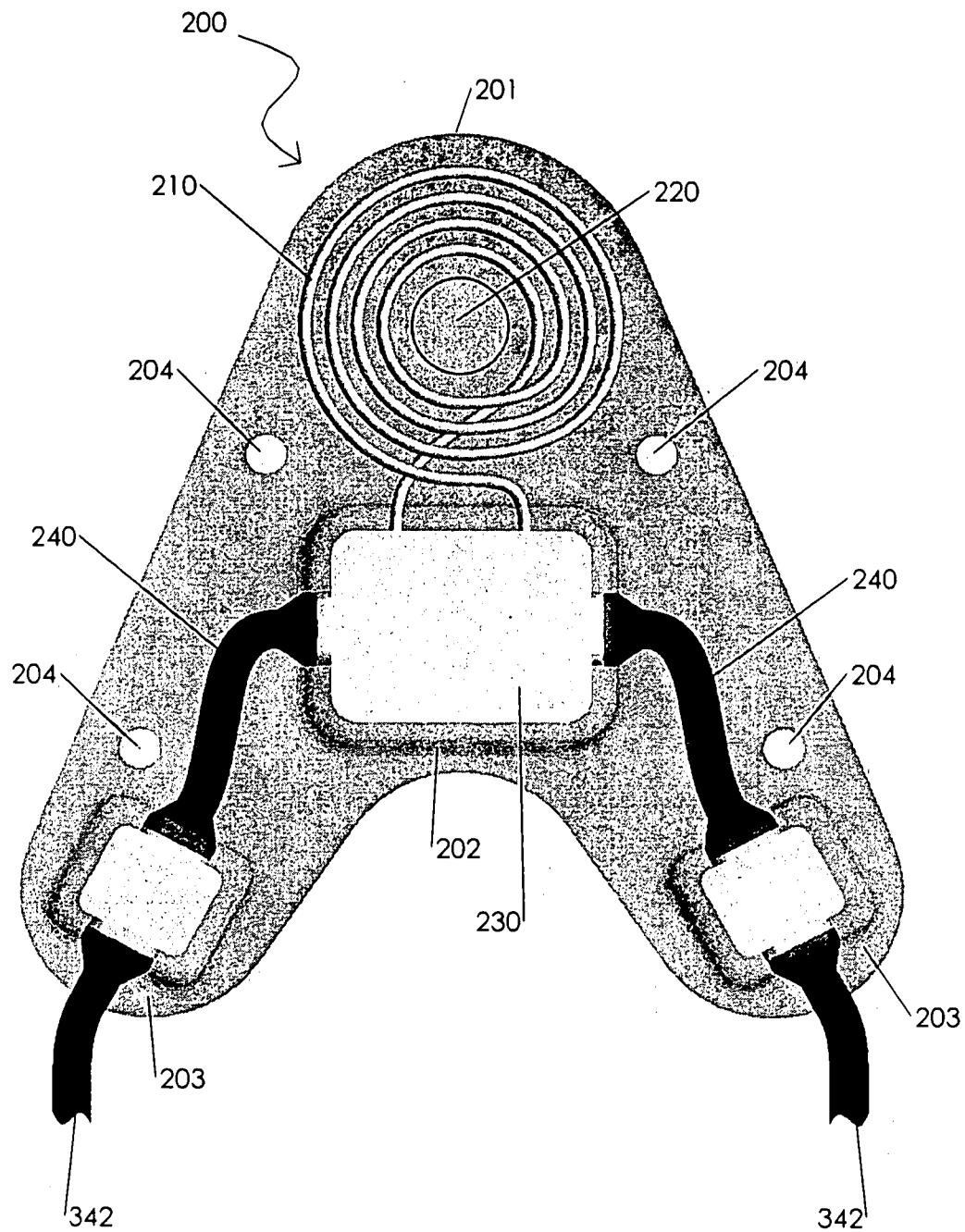
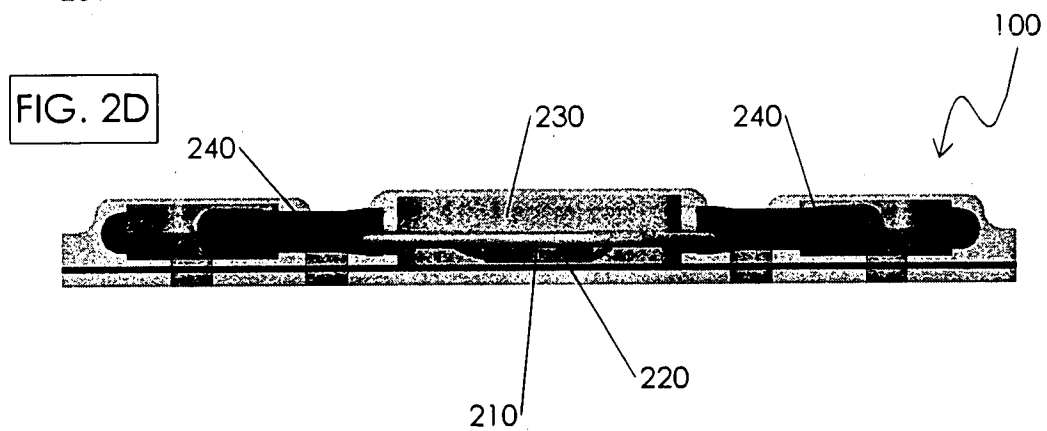
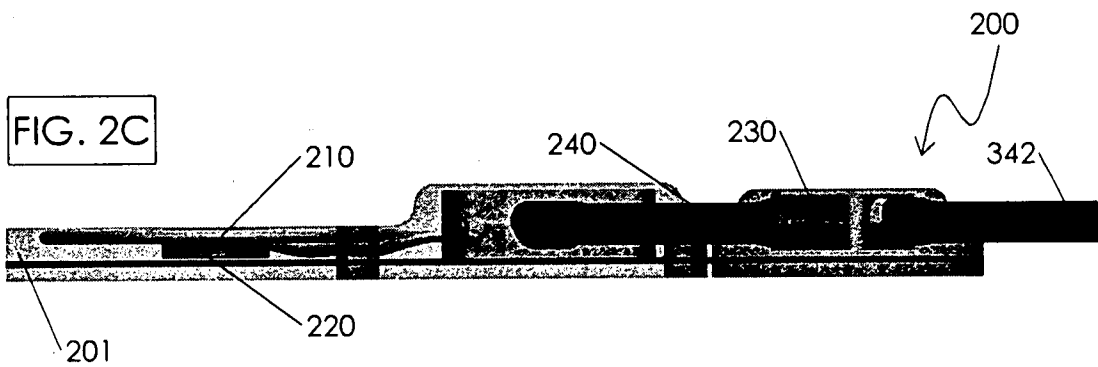
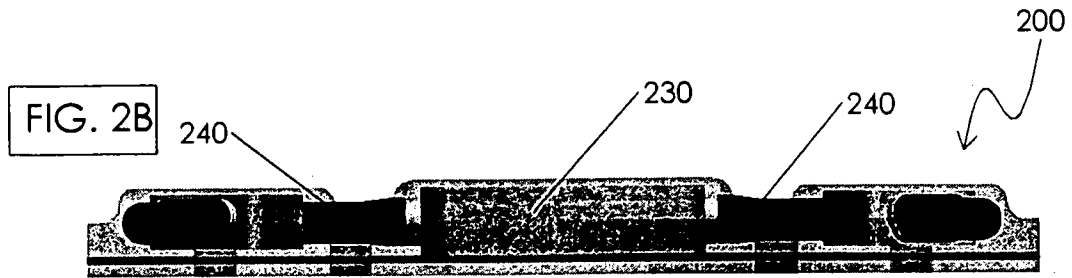
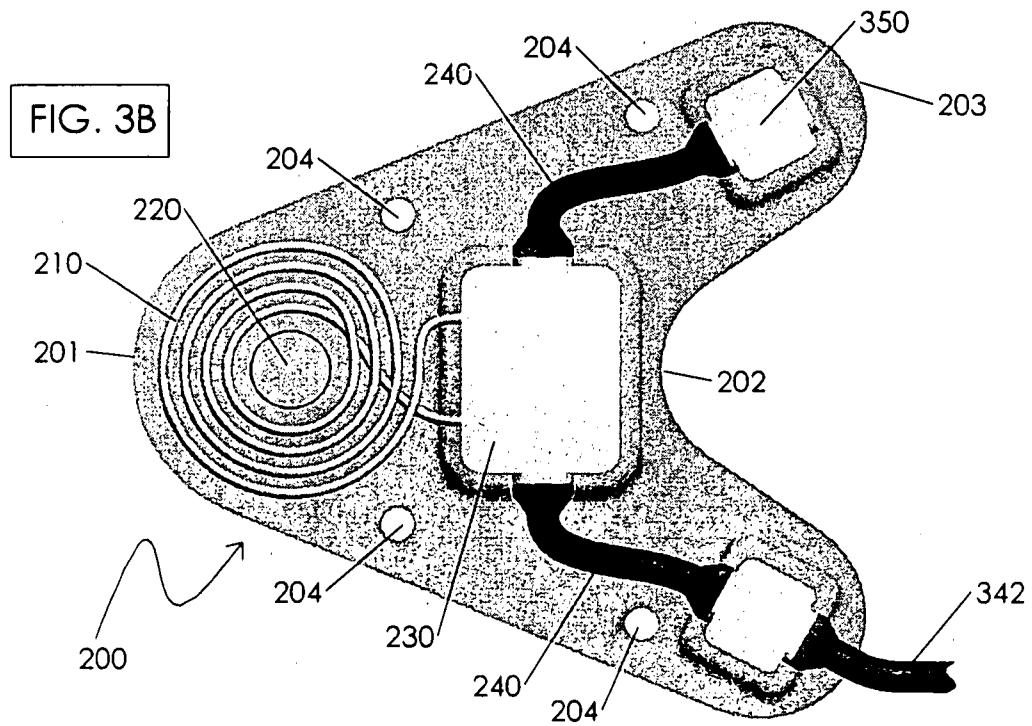
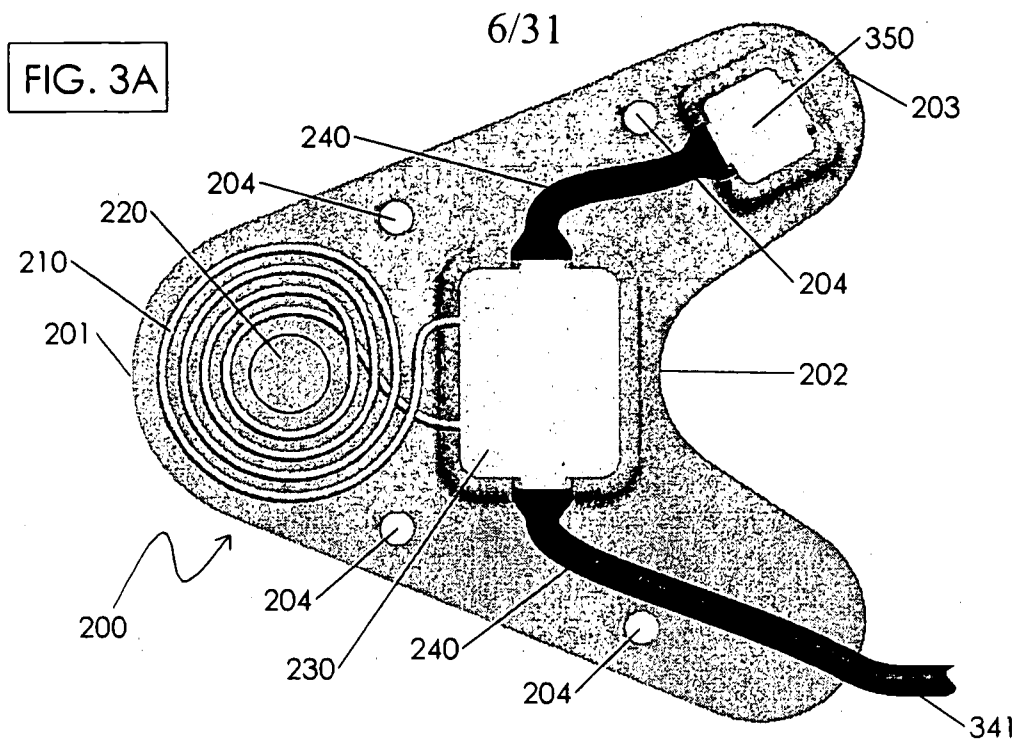


FIG. 2A

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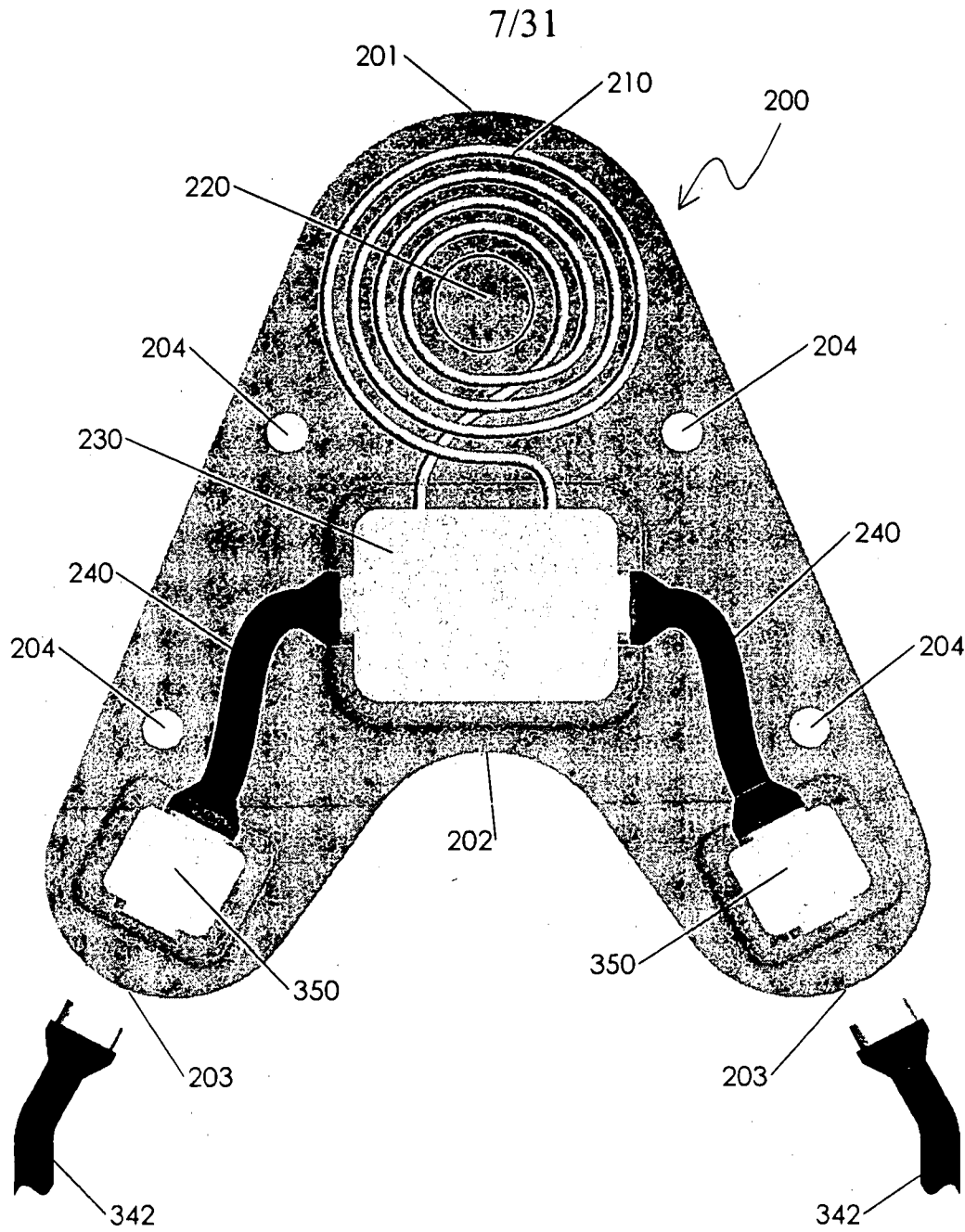
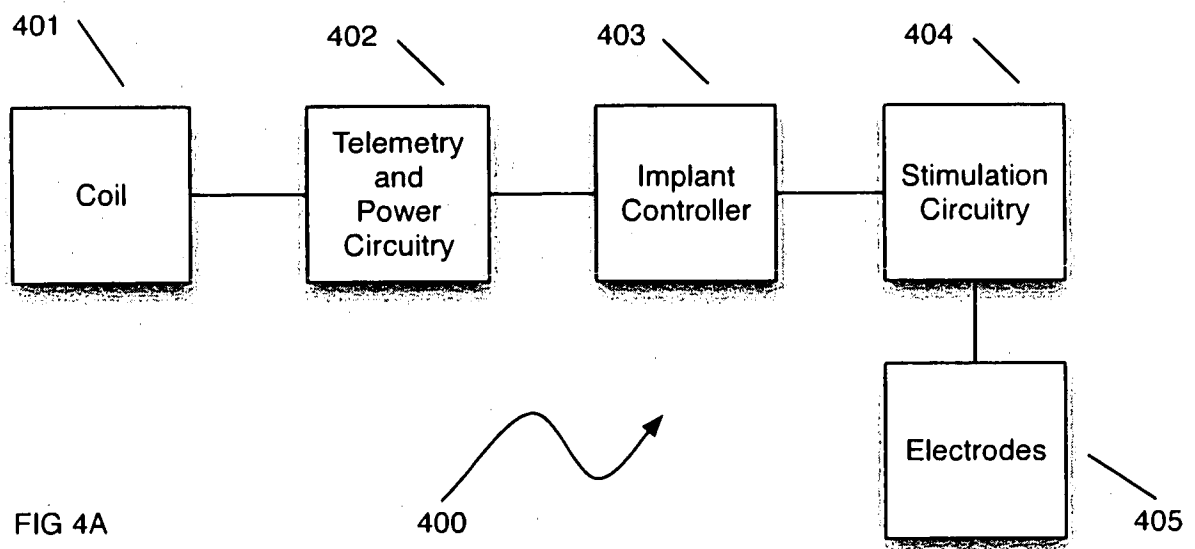
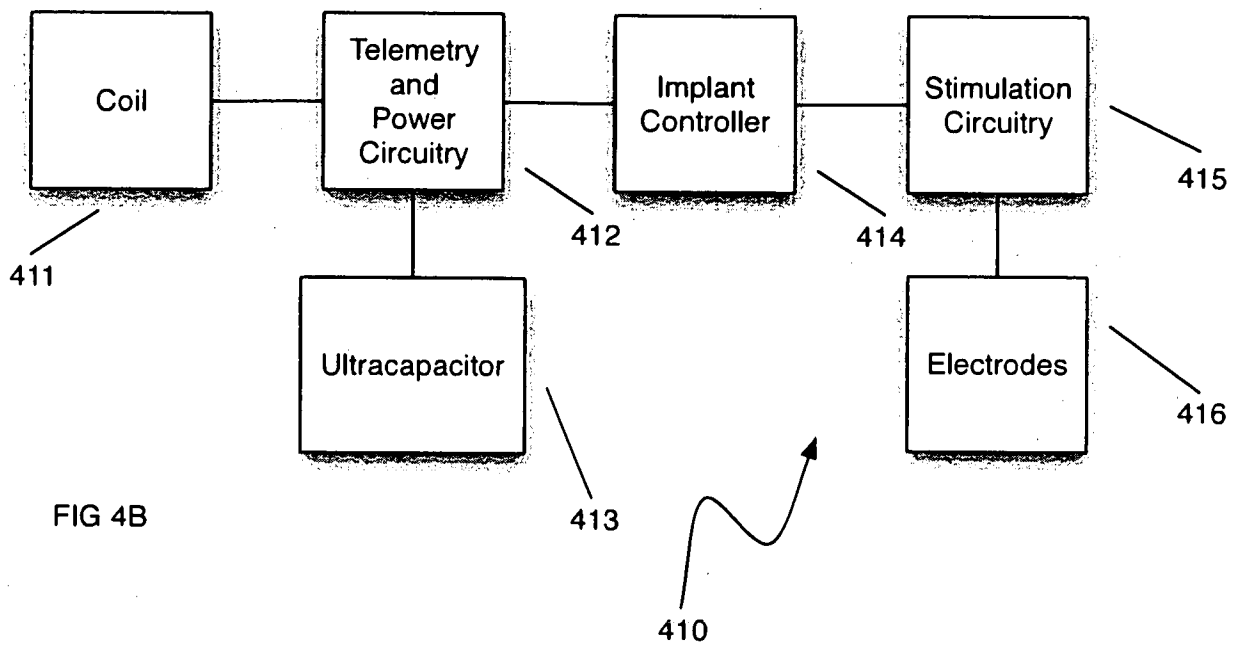


FIG. 3C

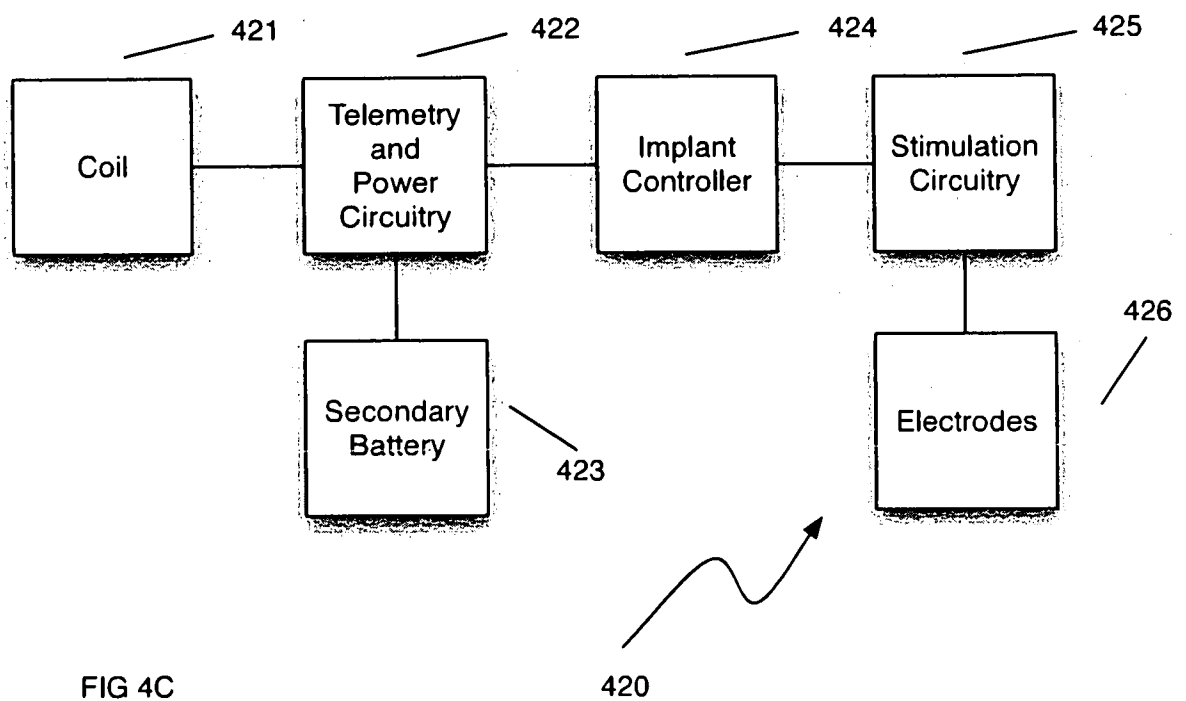
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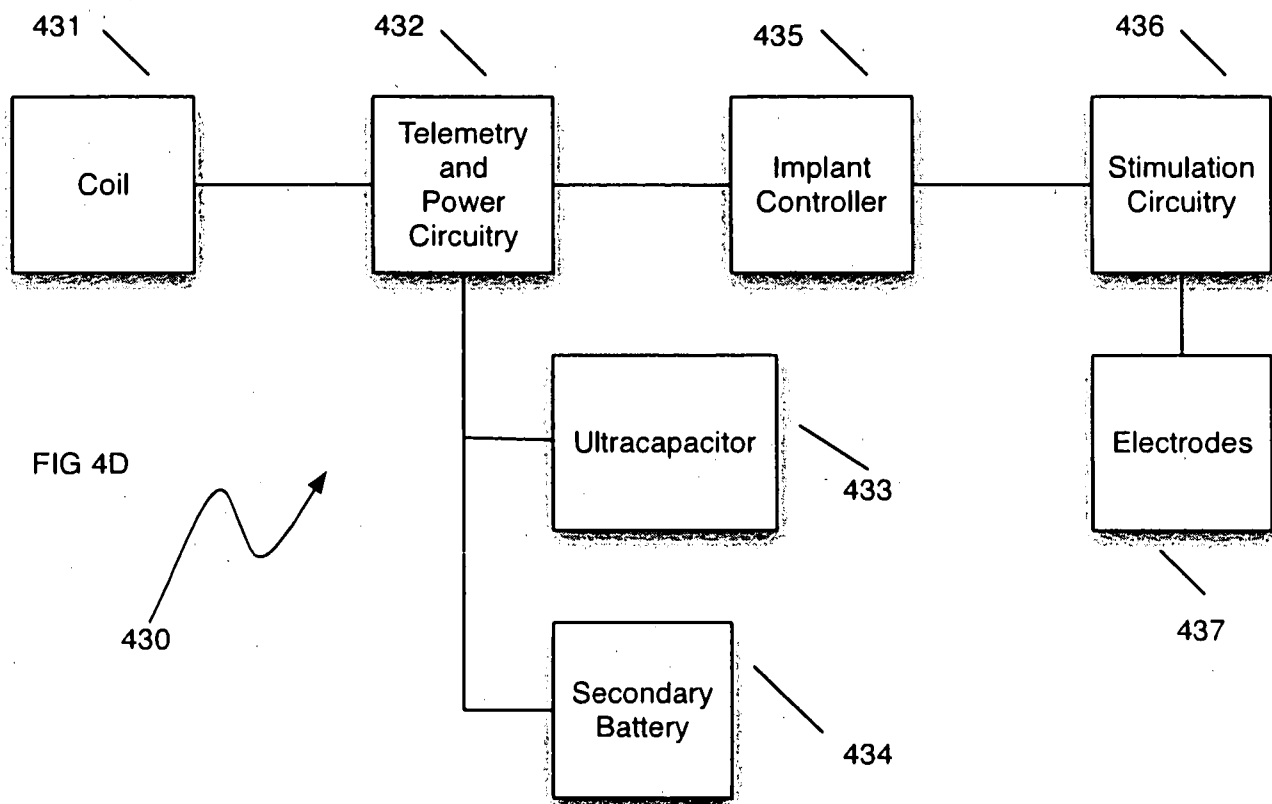
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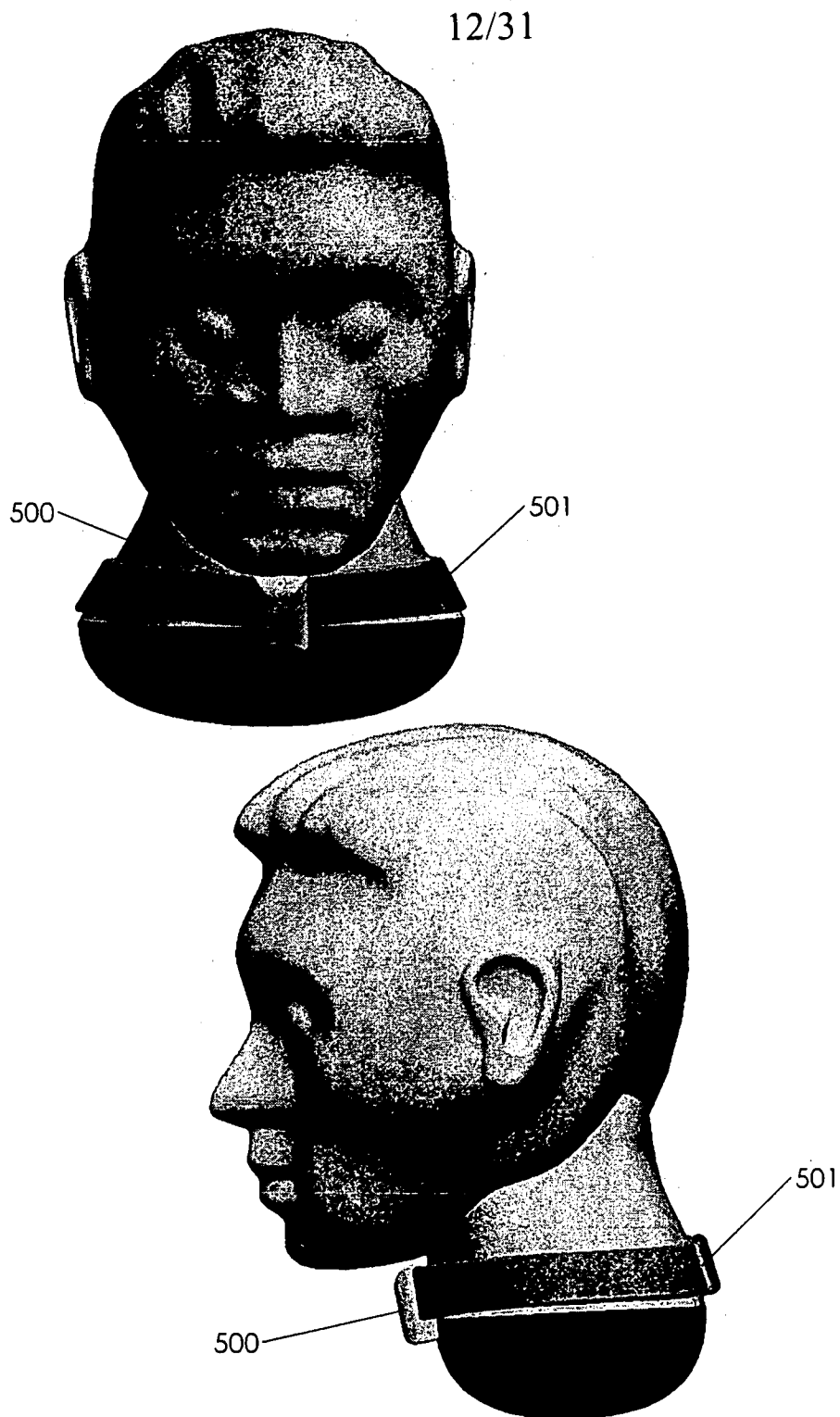


FIG. 5A

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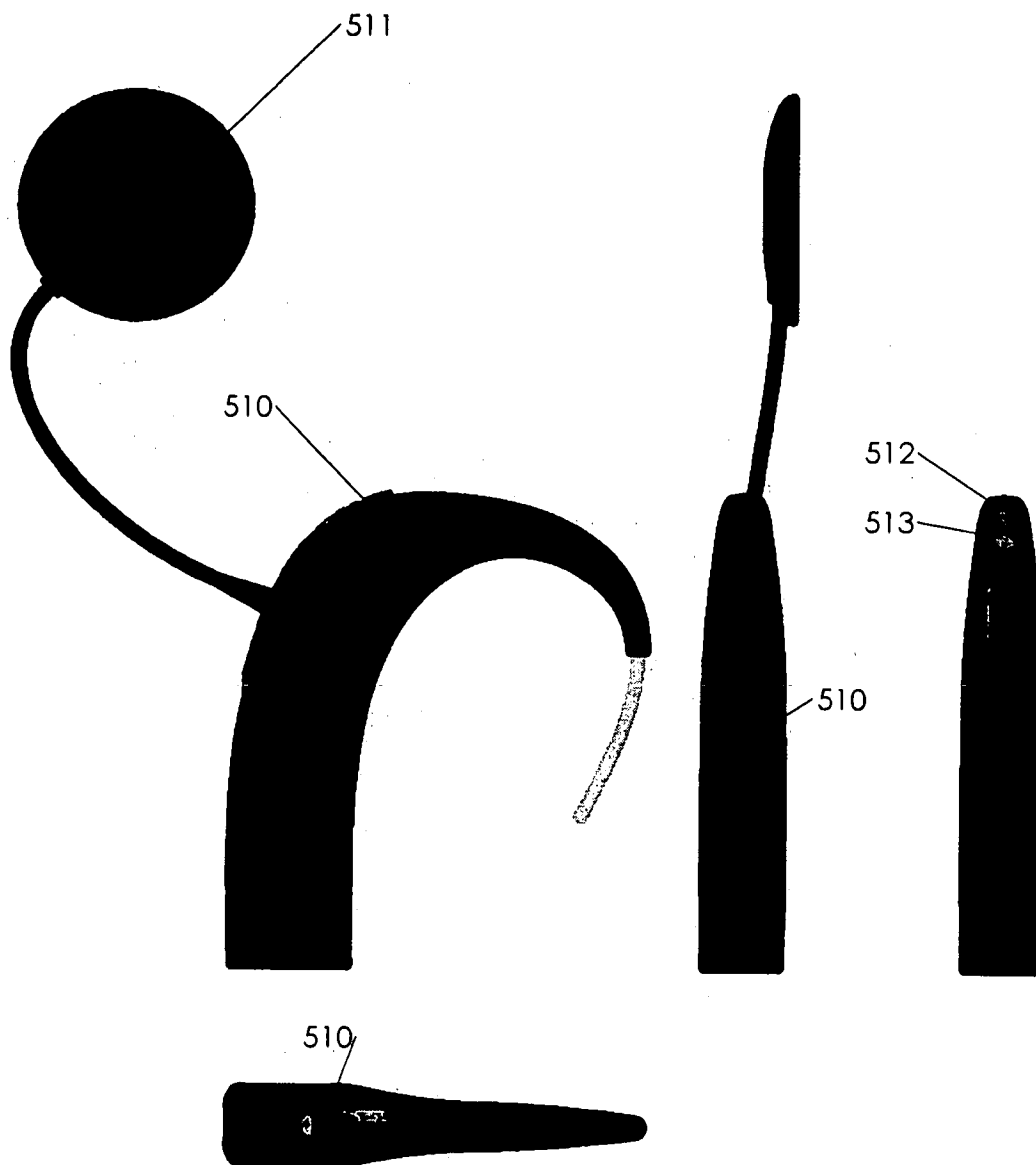
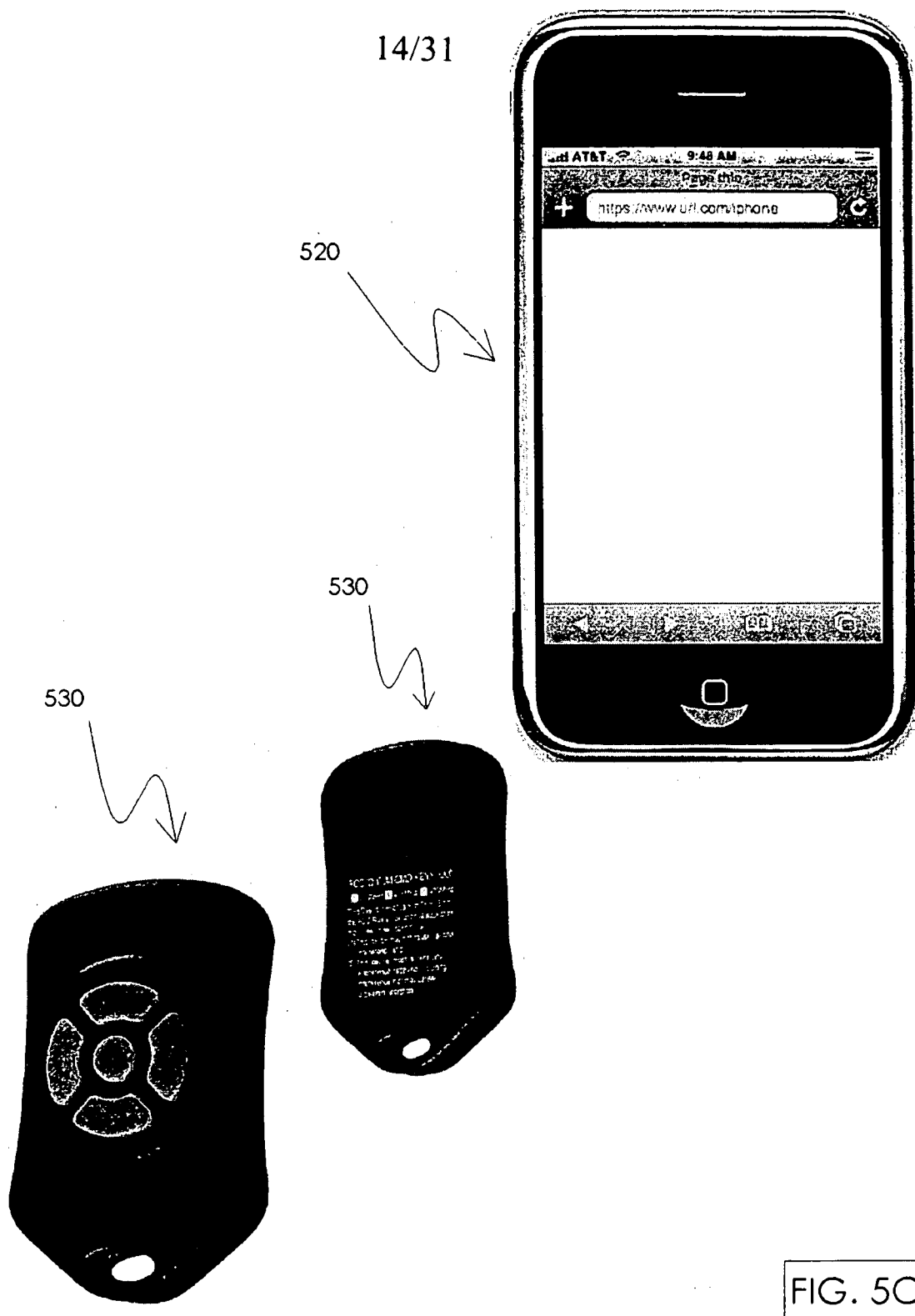
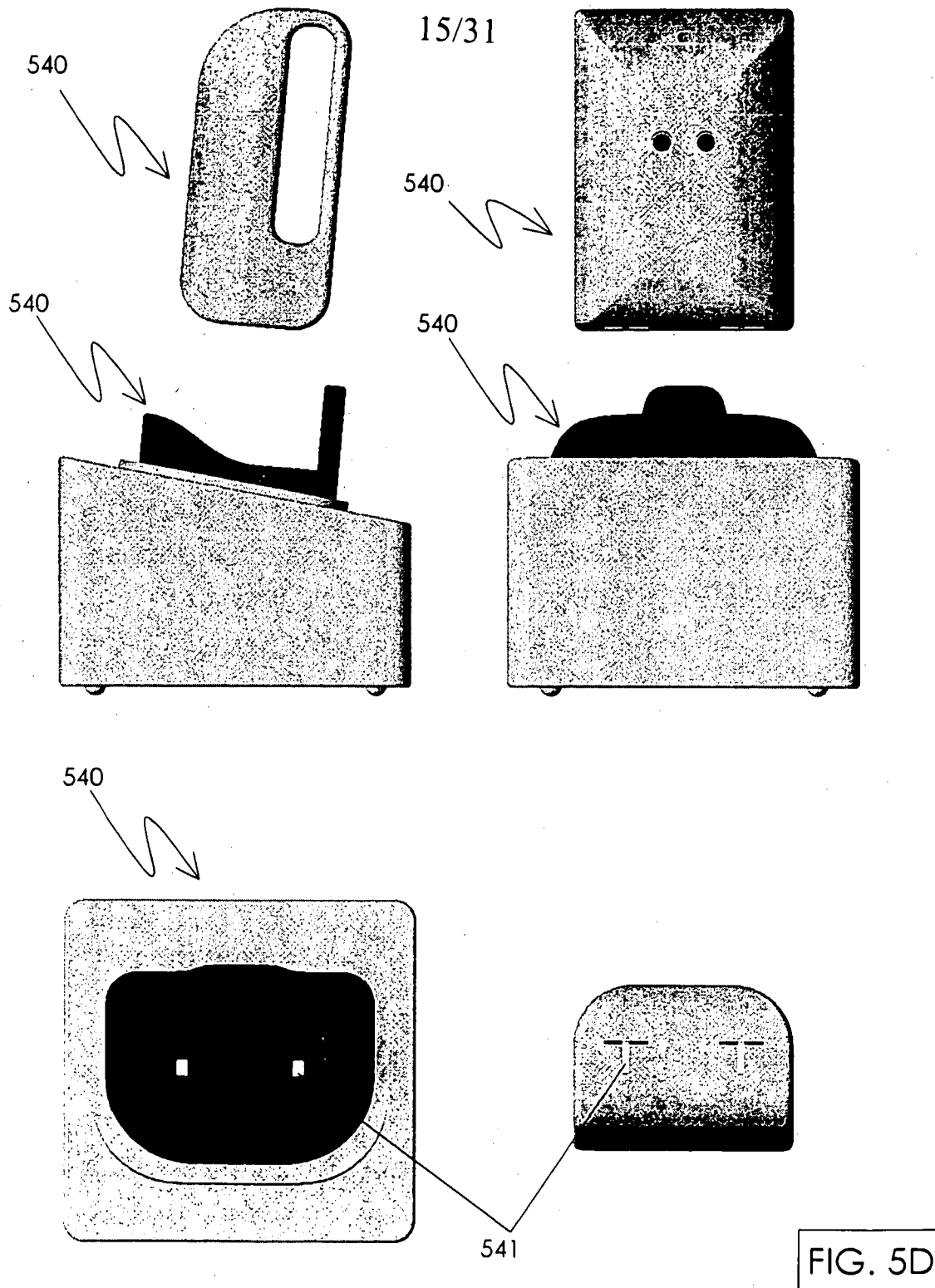
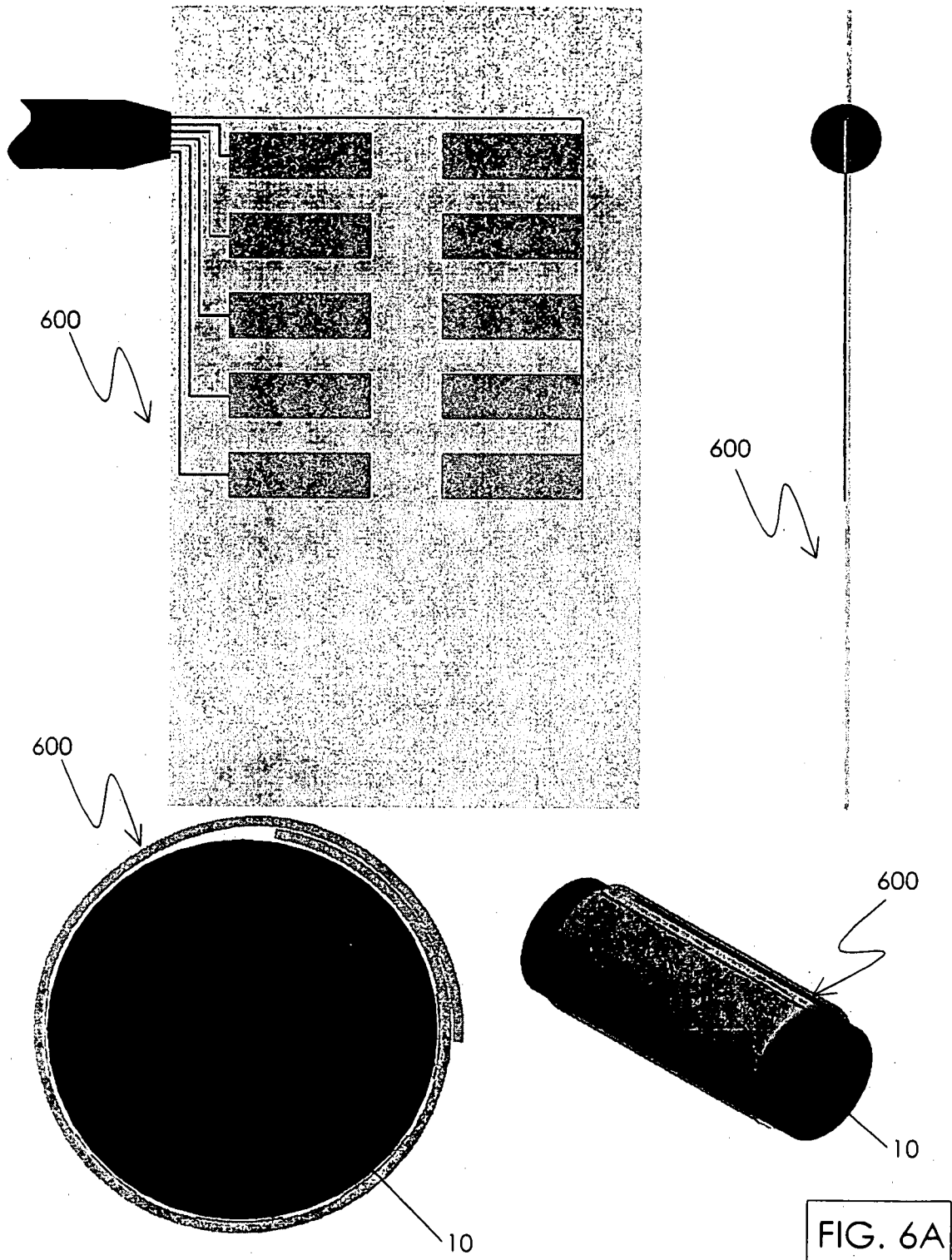


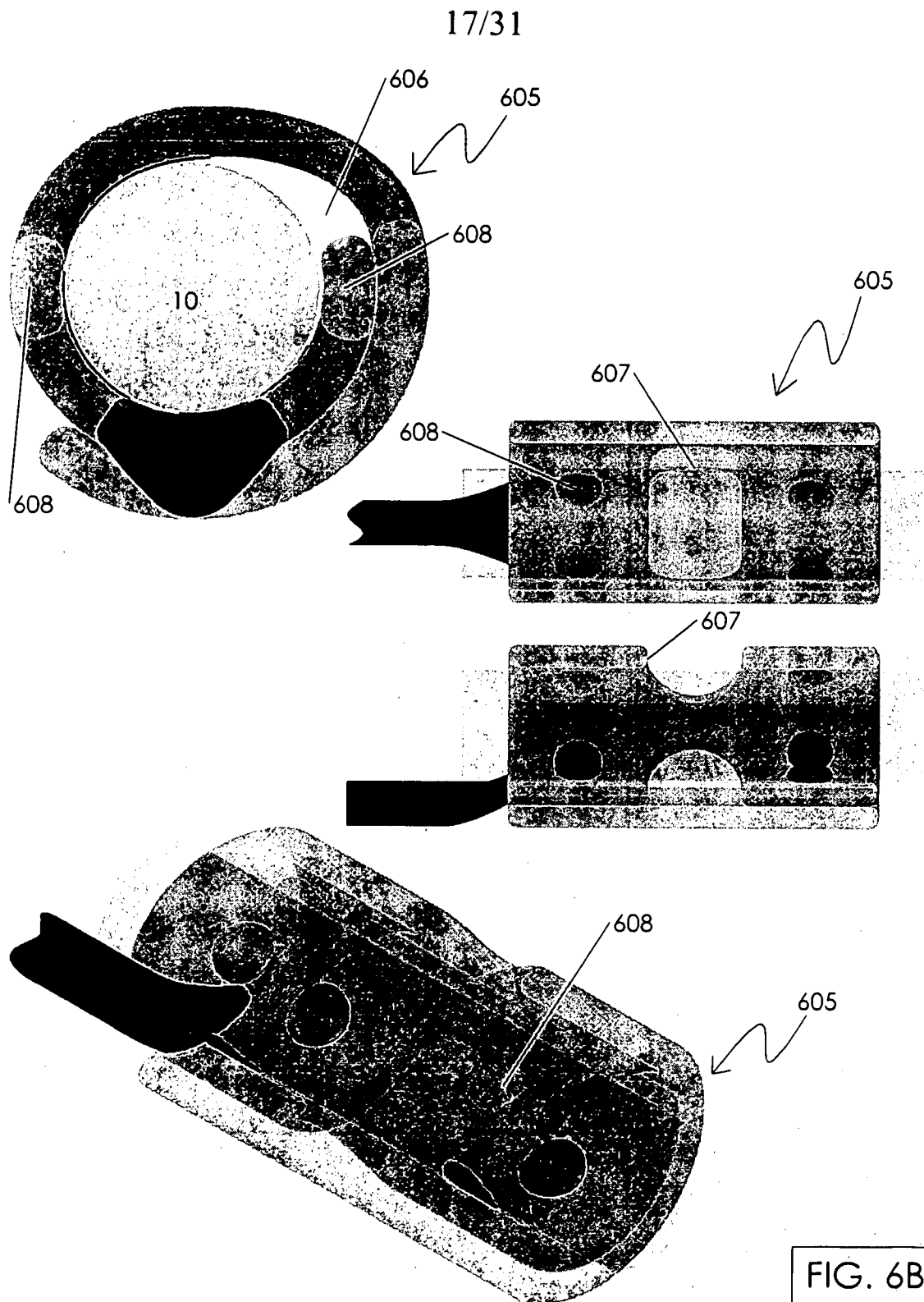
FIG. 5B





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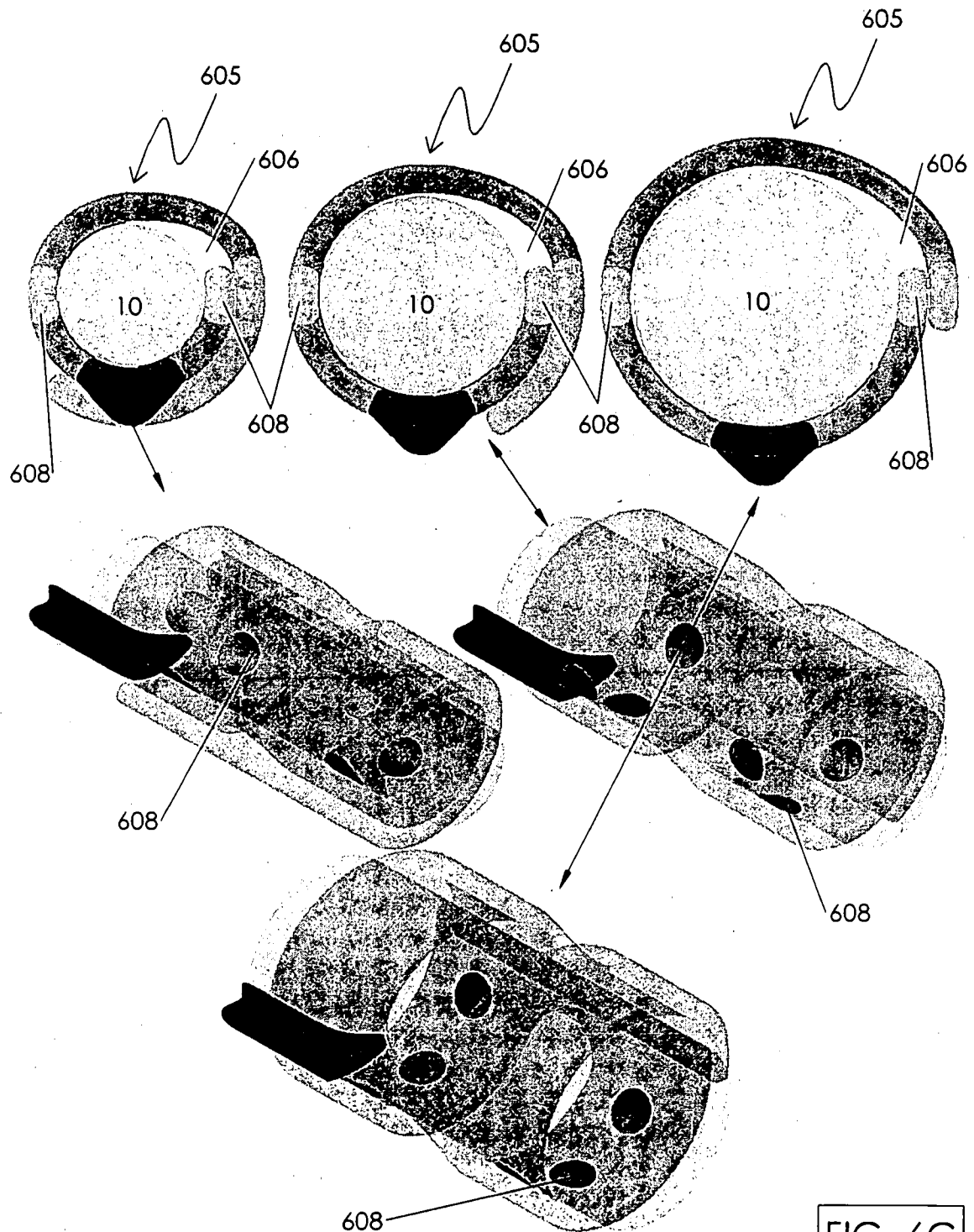


FIG. 6C

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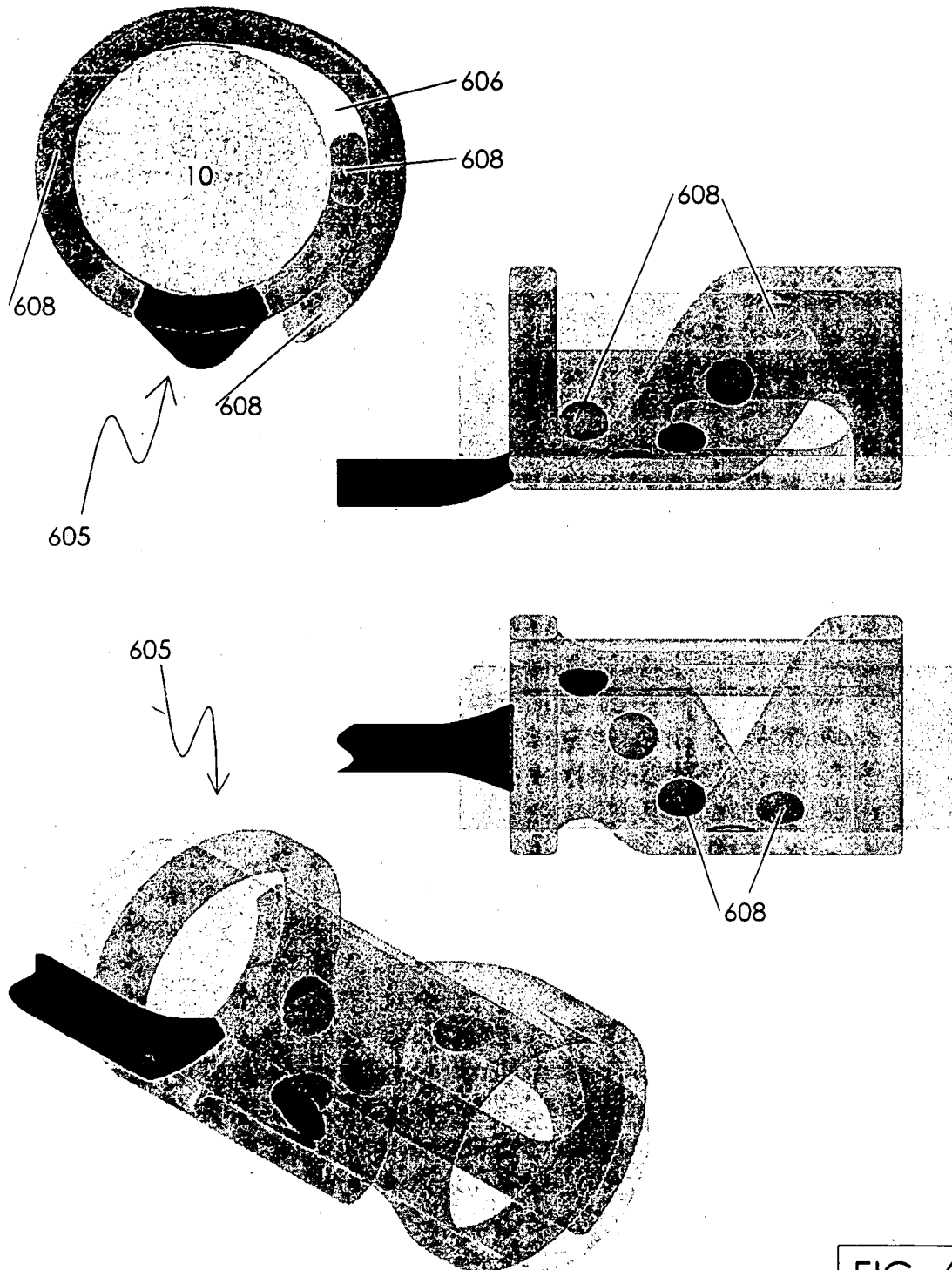


FIG. 6D



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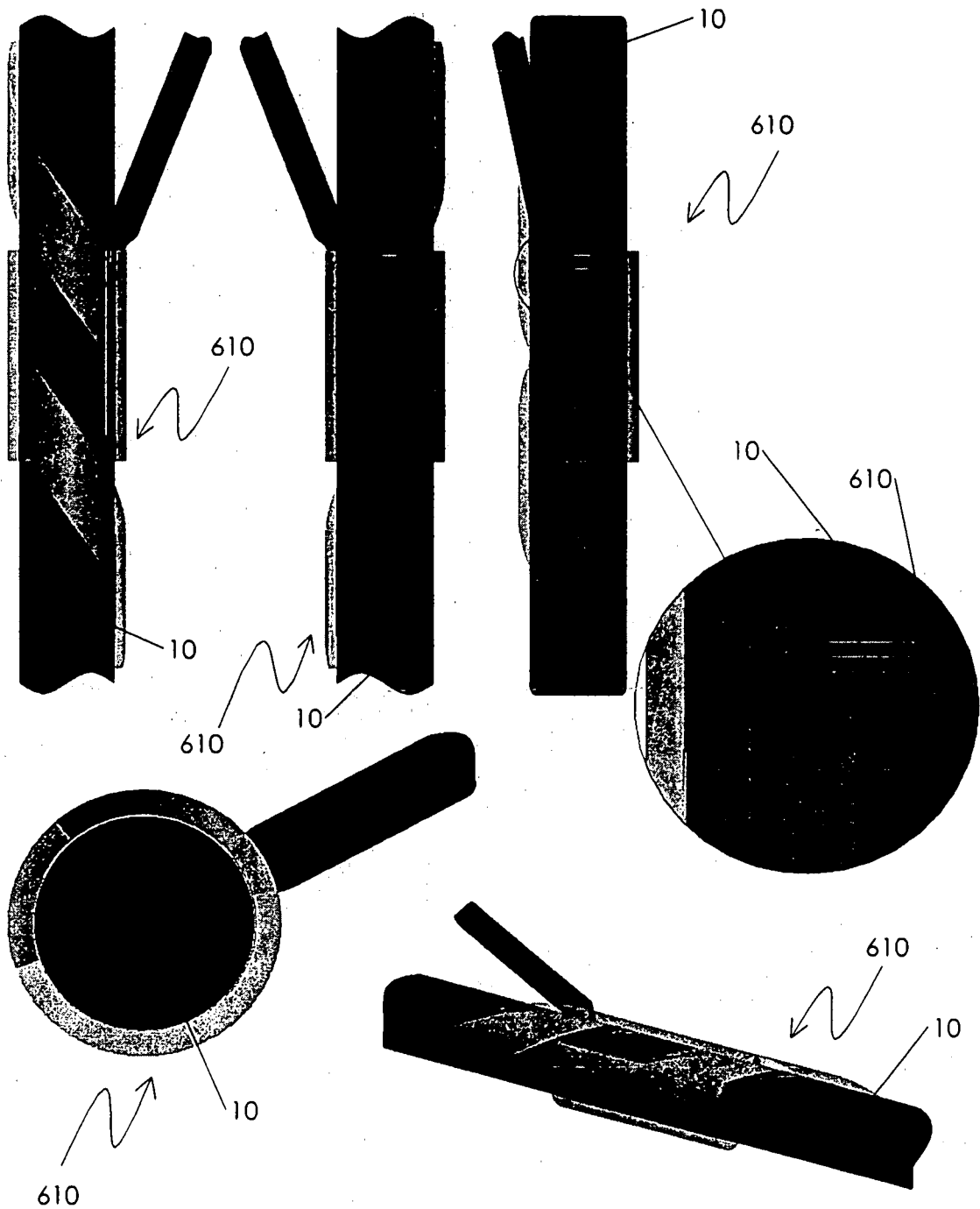
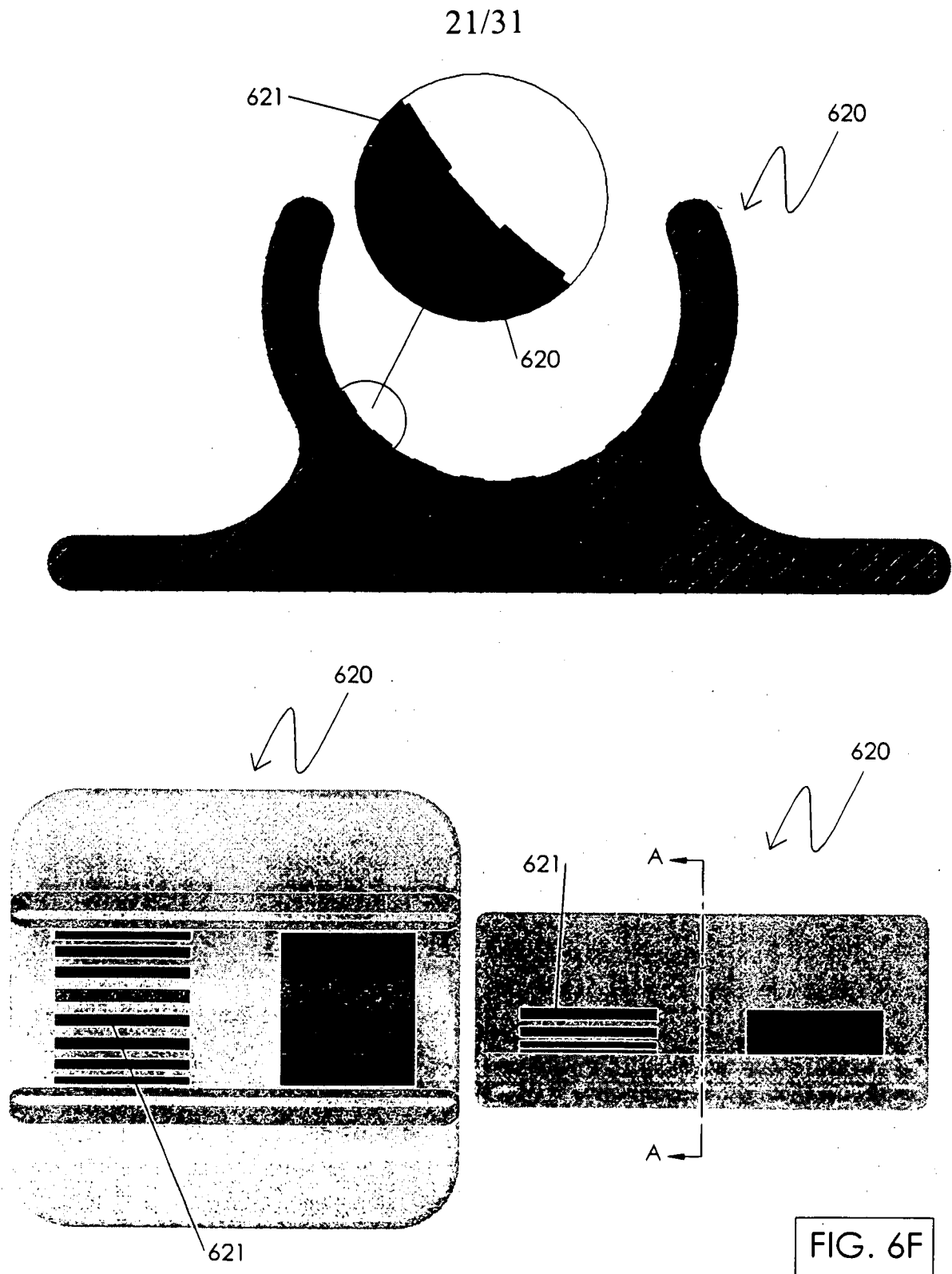
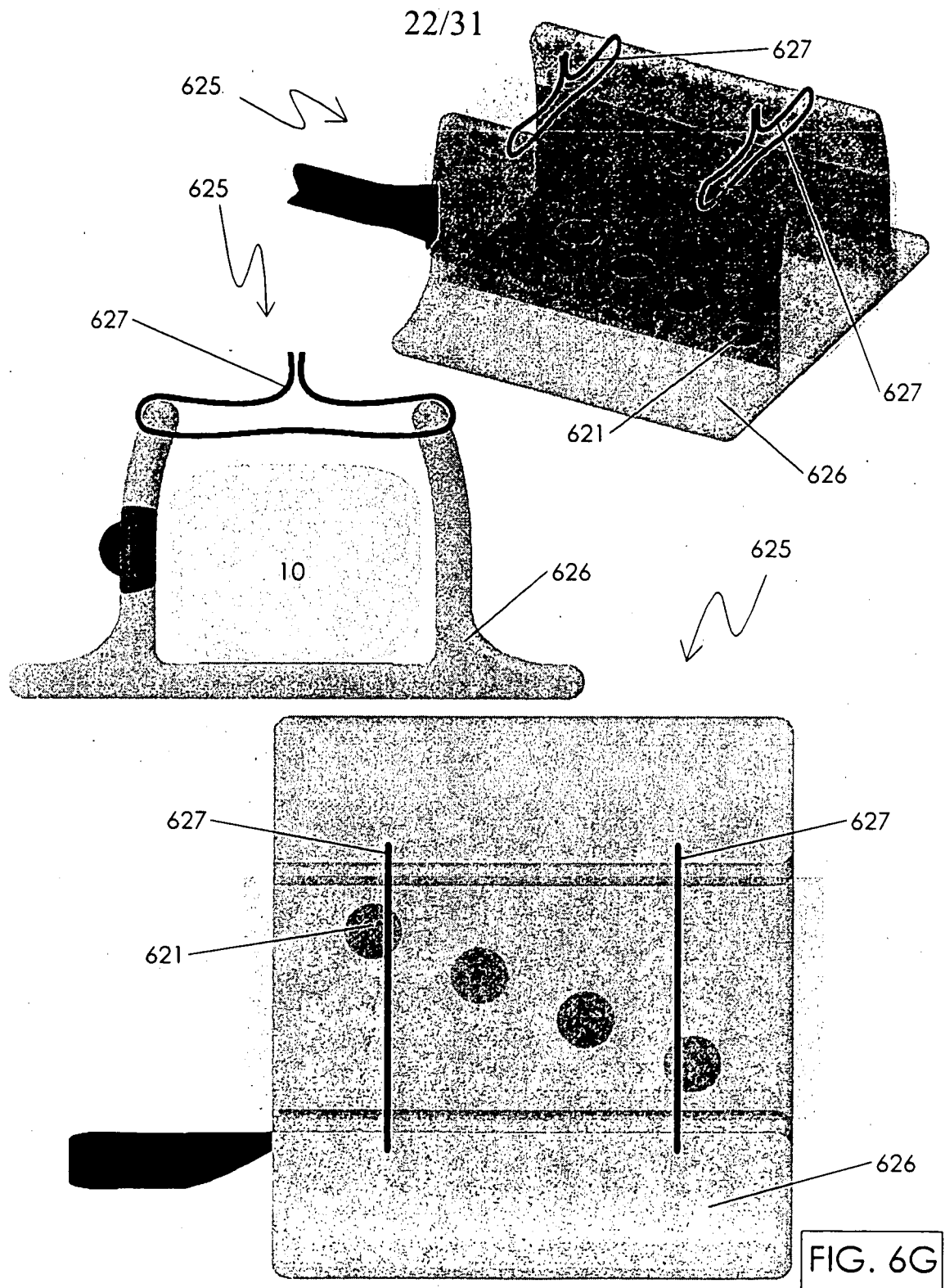
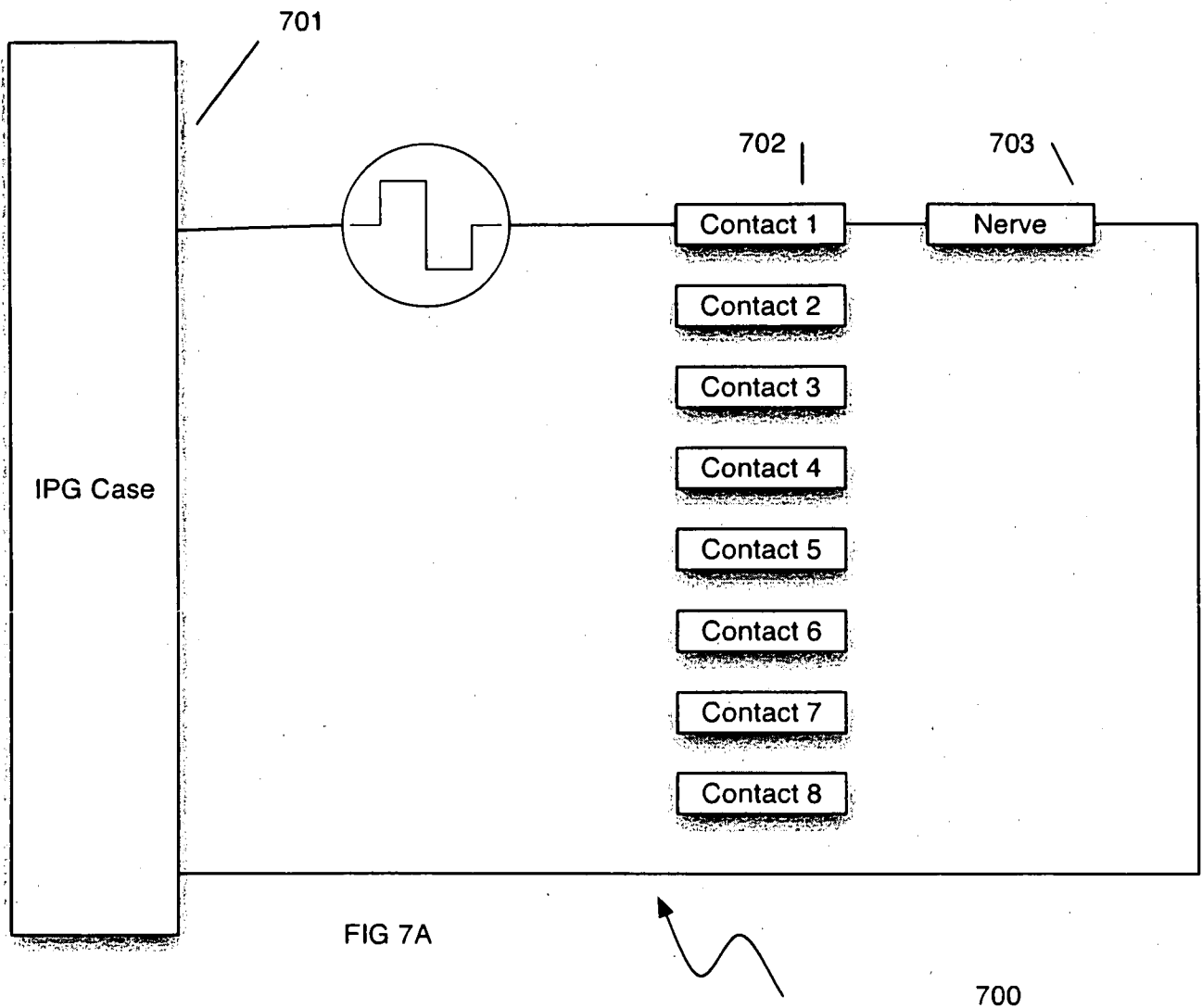


FIG. 6E





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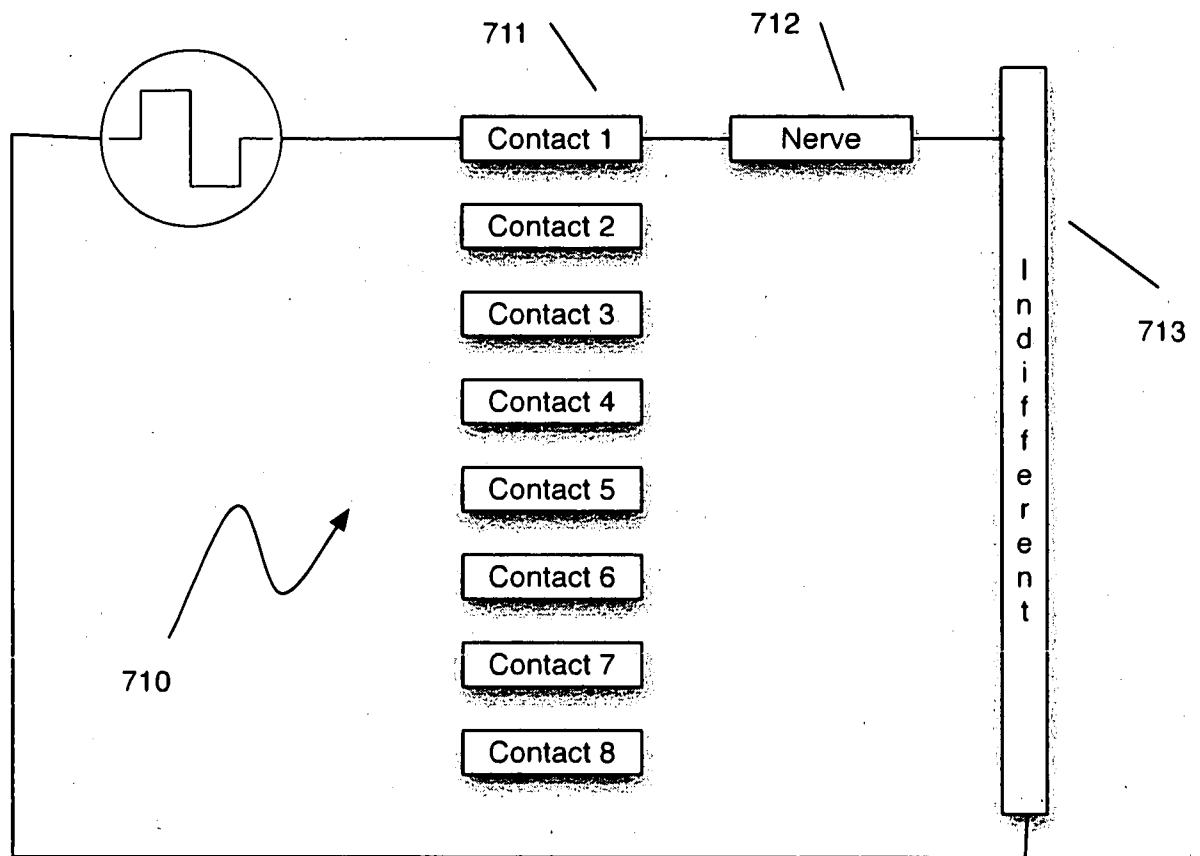


FIG 7B

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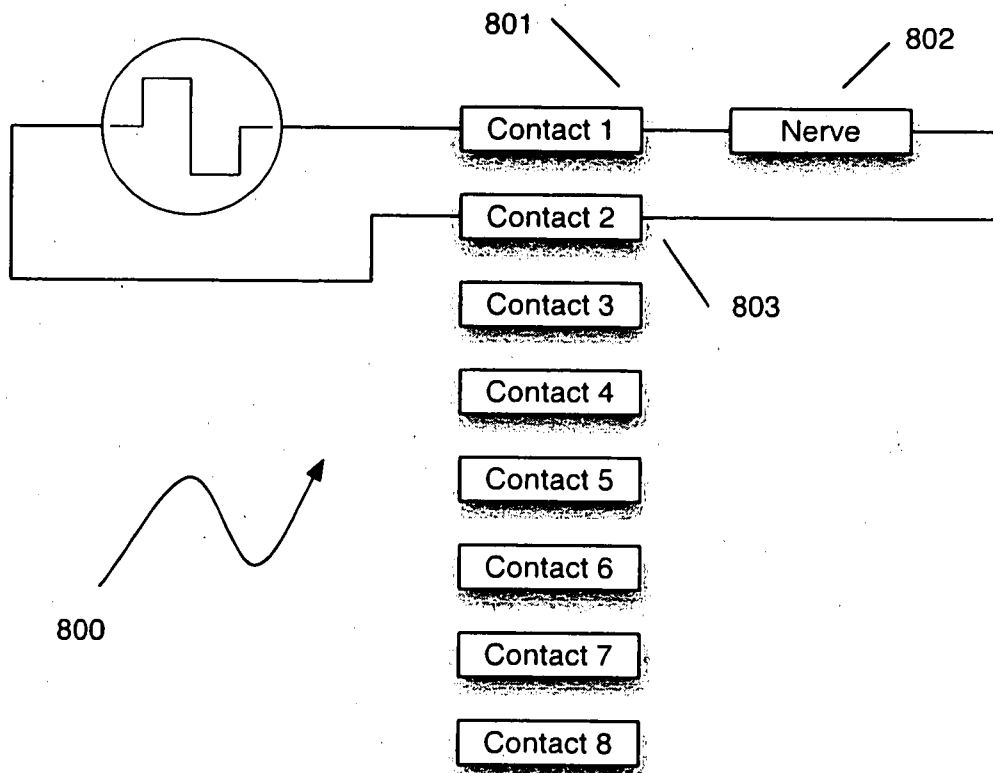


FIG 8

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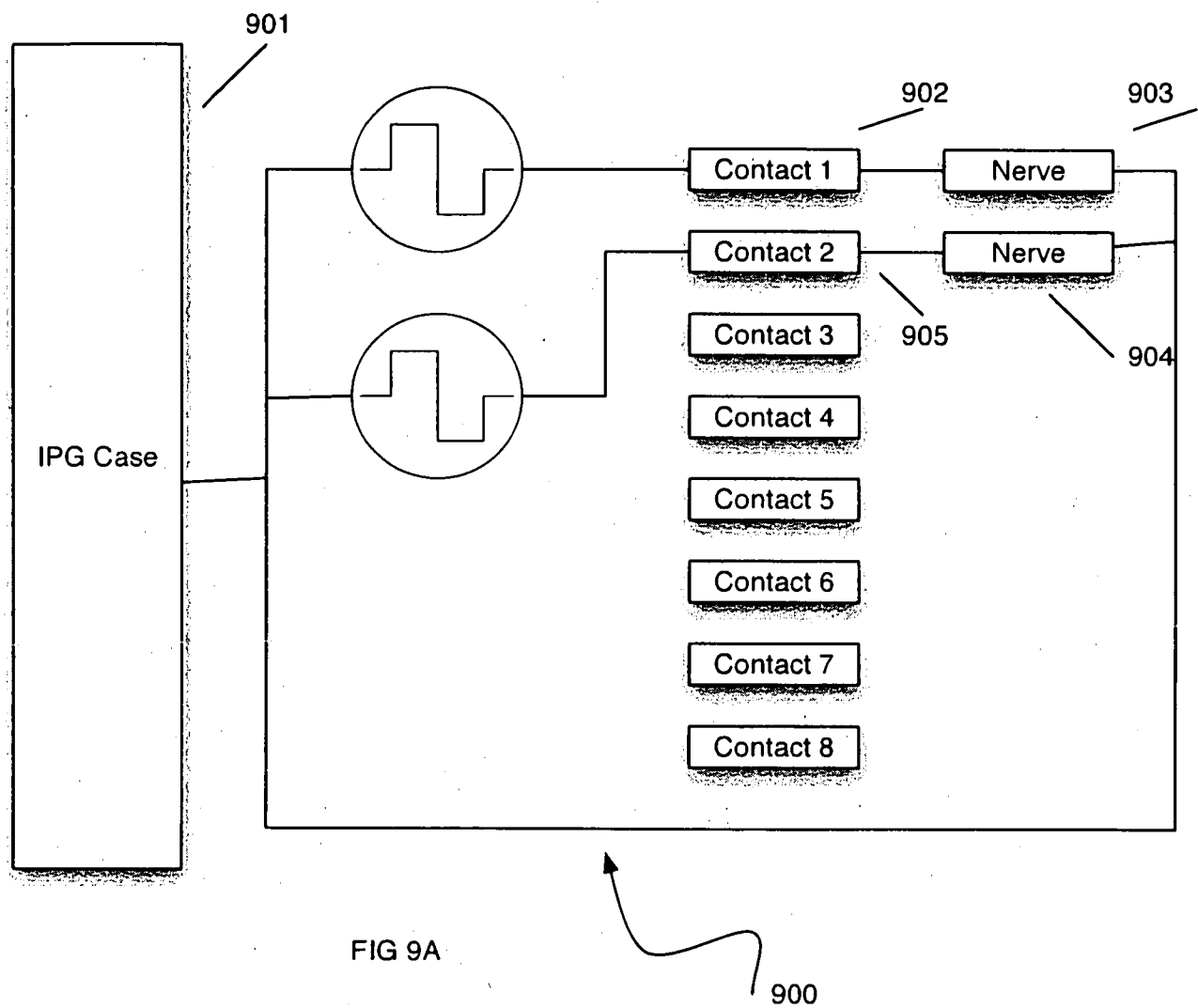
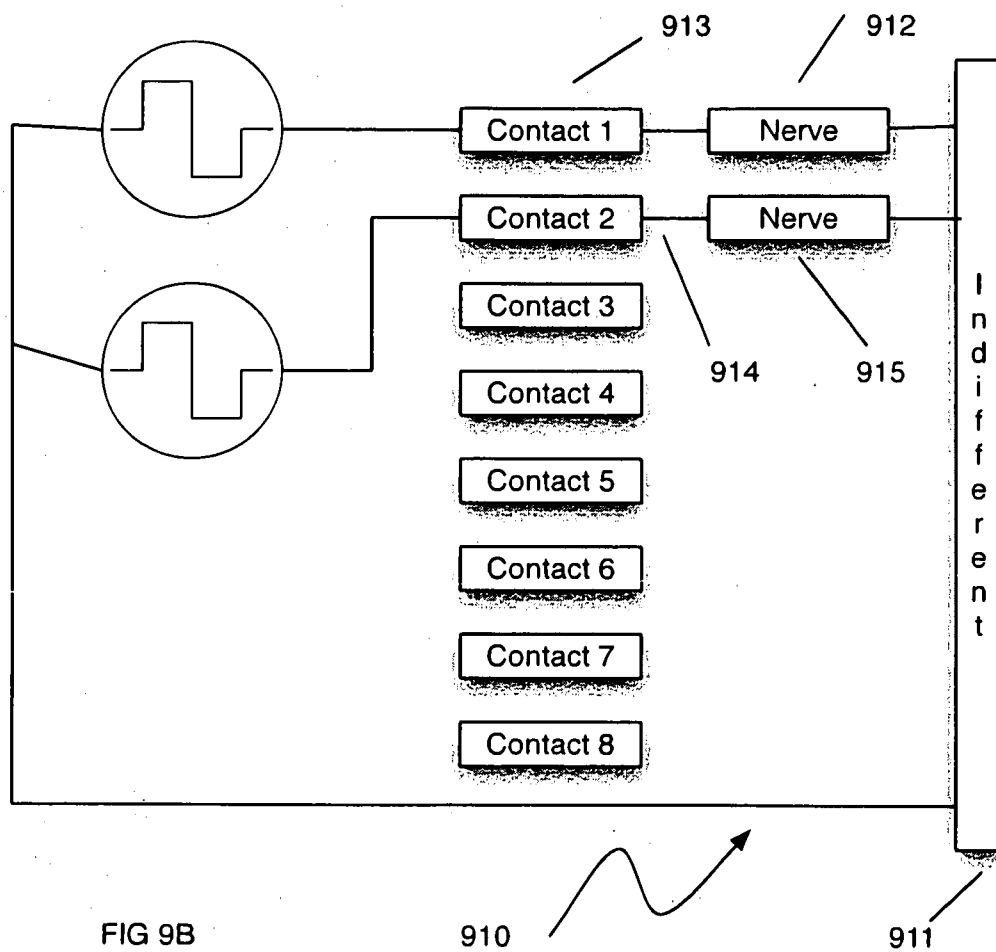


FIG 9A

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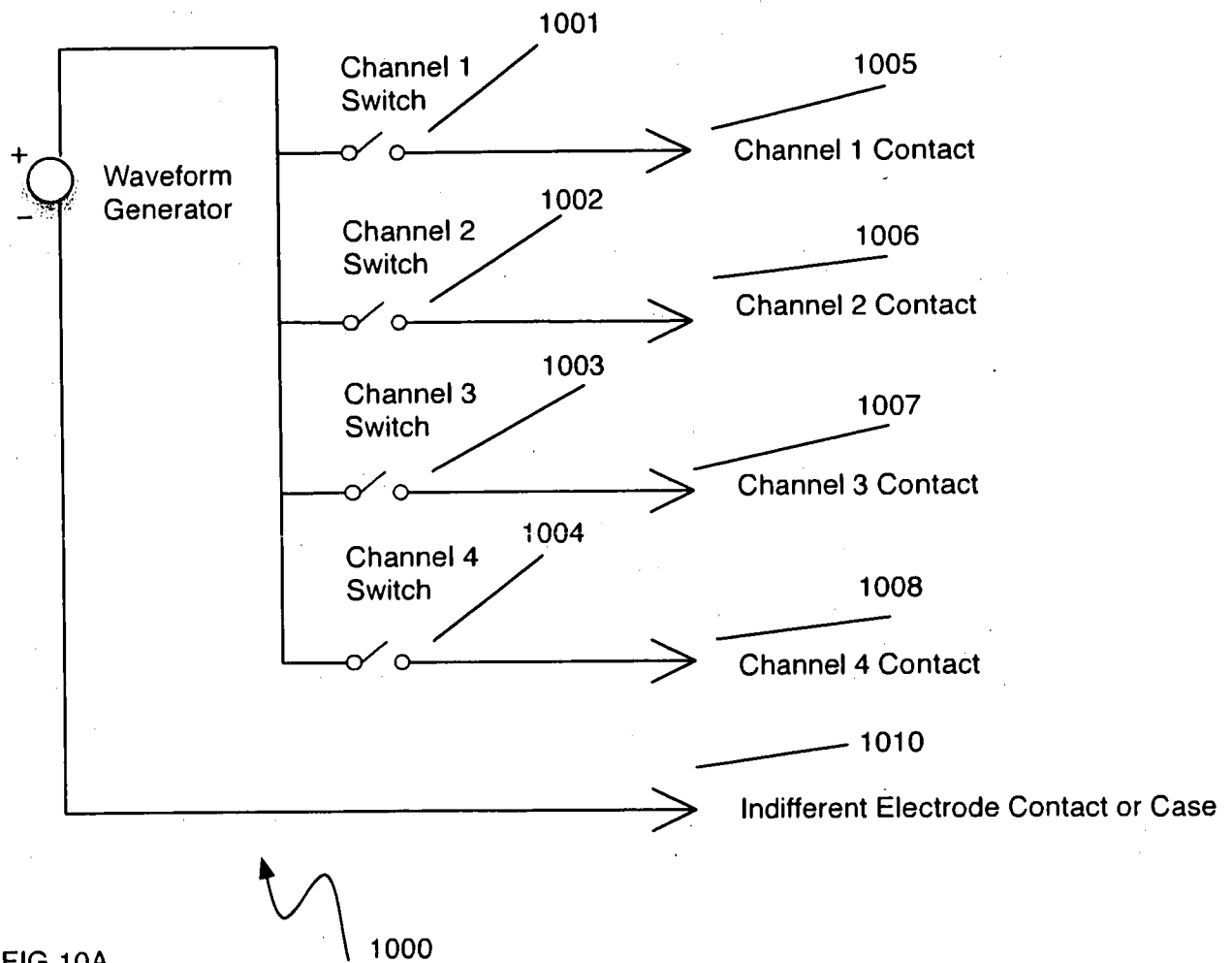


FIG 10A

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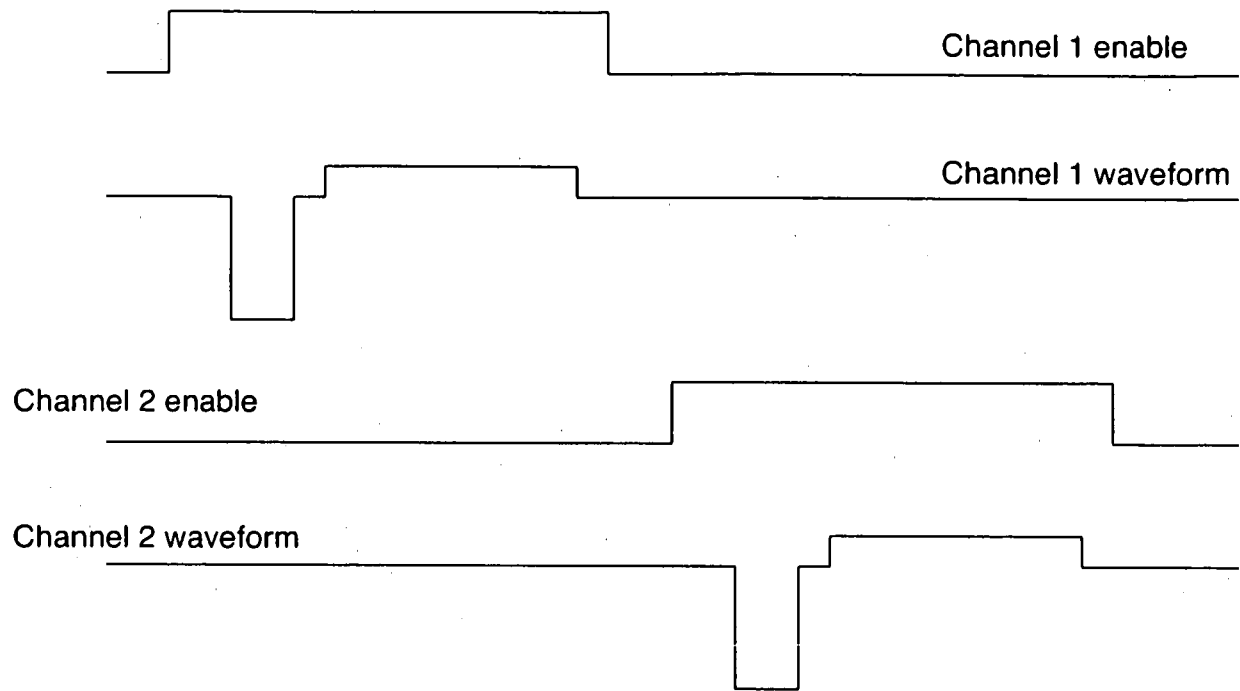


FIG 10B

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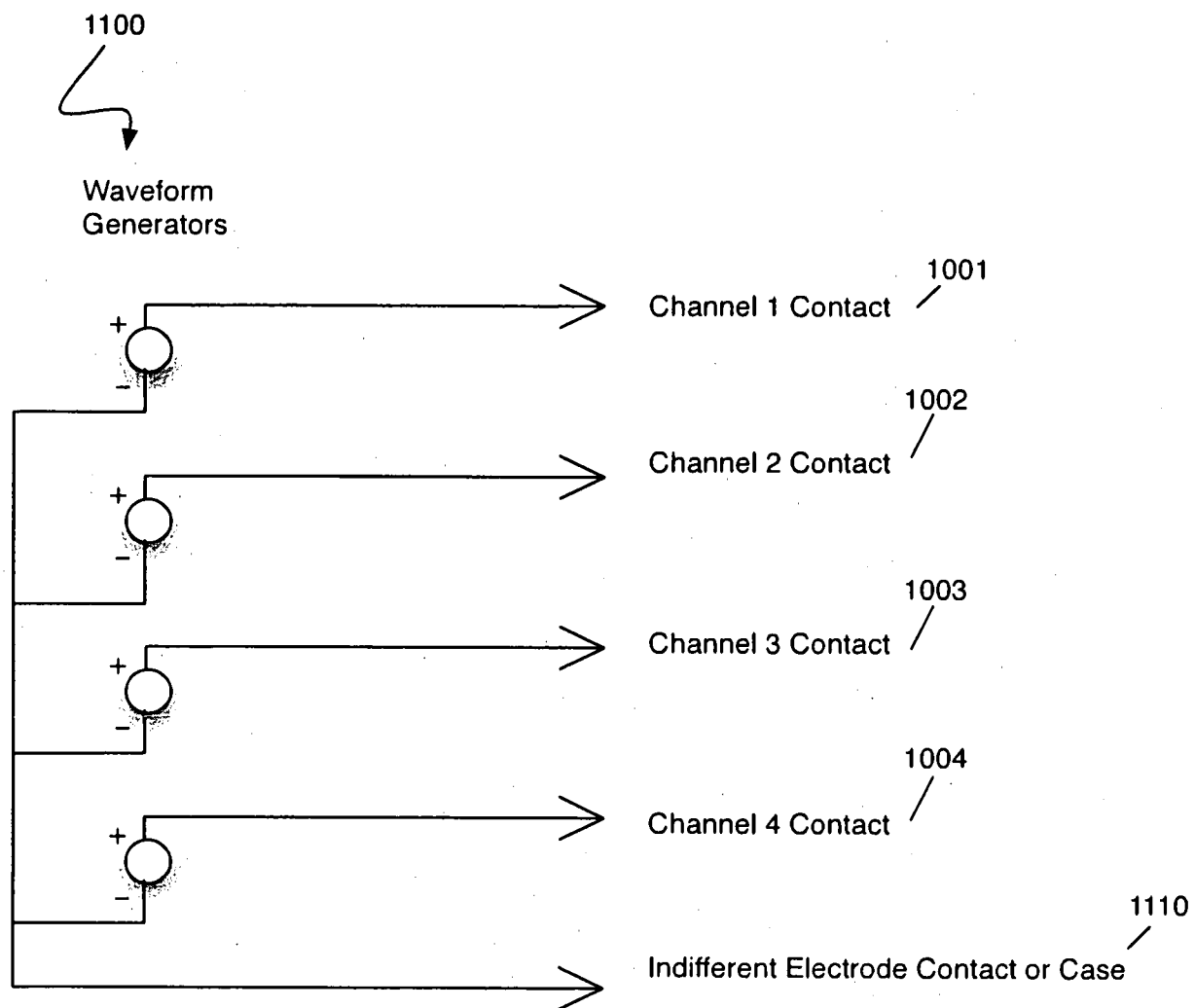


FIG 11A

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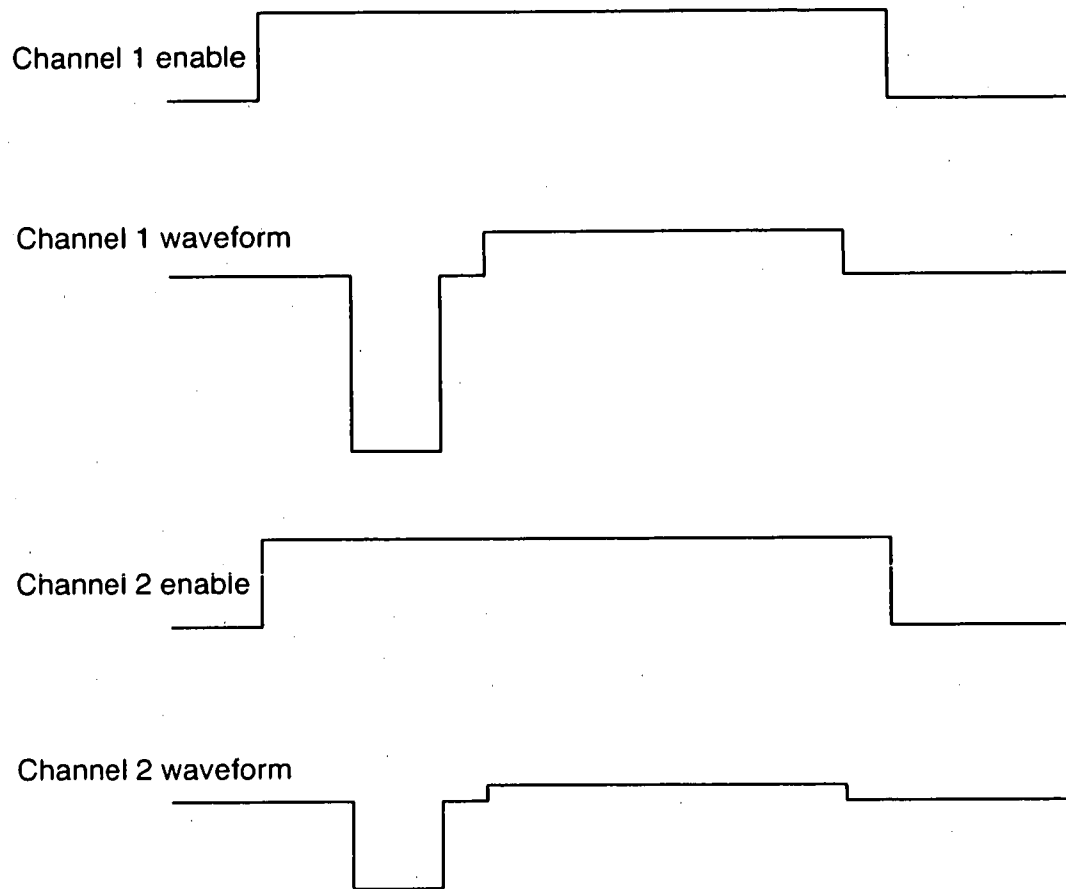


FIG 11B

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2008/011598

## A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A61N 1/00 (2008.04)

USPC - 607/118

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - A61N 1/00 (2008.04)

USPC - 607/20,42,60,65,66,72,118,131,156; 623/10;600/9,26,377,386,390,529; 602/13

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

USPTO EAST System (US, USPG-PUB, EPO, DERWENT), MicroPatent, IP.com, DialogPro  
MICROPATENT

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X — Y	US 6,358,281 B1 (BERRANG et al) 19 March 2002 (19.03.2002) entire document	1-5, 10-17 ----- 6-9
X — Y	US 5,824,027 A (HOFFER et al) 20 October 1998 (20.10.1998) entire document	18-19,21-22,24,26,28-42 ----- 20,23,25,27,43-47
Y	US 5,833,714 A (LOEB) 10 November 1998 (10.11.1998) entire document	6
Y	US 2004/0138723 A1 (MALICK et al) 15 July 2004 (15.07.2004) entire document	7-9
Y	US 5,505,201 A (GRILL, JR et al) 09 April 1996 (09.04.1996) entire document	23
Y	US 5,282,468 A (KLEPINSKI) 01 February 1994 (01.02.1994) entire document	20,25
Y	US 4,353,374 A (REBBE et al) 12 October 1982 (12.10.1982) entire document	27
Y	US 6,778,858 B1 (PEETERS) 17 August 2004 (17.08.2004) entire document	43
Y	US 4,649,936 A (UNGAR et al) 17 March 1987 (17.03.1987) entire document	44
Y	US 6,240,316 B1 (RICHMOND et al) 29 May 2001 (29.05.2001) entire document	45-47

☐ Further documents are listed in the continuation of Box C.

\* Special categories of cited documents:

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Date of the actual completion of the international search

02 December 2008

Date of mailing of the international search report

**12 DEC 2008**

Name and mailing address of the ISA/US

Mail Stop PCT, Attn: ISA/US, Commissioner for Patents  
P.O. Box 1450, Alexandria, Virginia 22313-1450  
Facsimile No. 571-273-3201

Authorized officer:

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PCT Helpdesk: 571-272-4300  
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