(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau

SECREDING SECREDING SECREDING SECREDING SECREDING SECREDING SECREDING SECREDING SECREDING

(43) International Publication Date 4 July 2013 (04.07.2013)

- (51) International Patent Classification: H01L 21/02 (2006.01)
- (21) International Application Number:

PCT/US201 1/067422

WIPO | PCT

(22) International Filing Date: 27 December 201 1 (27. 12.201 1)

(25) Filing Language: English

- (71) Applicant (for all designated States except US): INTEL CORPORATION [US/US]; 2200 Mission College Boulevard, M/S: RNB-4-150, Santa Clara, California 95052 (US).
- (72) Inventors; and

WO 2013/10@13 A1

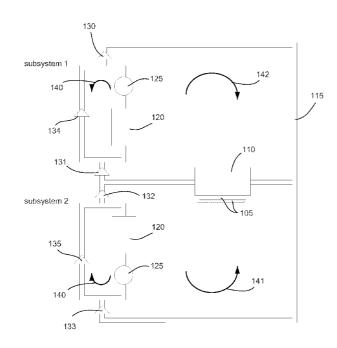
(75) Inventors/Applicants (for US only): AHUJA, Sandeep [US/US]; 4305 68th Avenue CT W, University Place, Washington 98466 (US). SAUCIUC, loan [US/US]; 143 1 West Thunderhill Drive, Phoenix, Arizona 85045 (US). SMITH, Susan F. [US/US]; 8042 Meridian Road SE, Olympia, Washington 985 13 (US).

## (10) International Publication Number WO 2013/100913 Al

- (74) Agents: VINCENT, Lester J. et al; Blakely, Sokoloff, Taylor & Zafman LLP, 1279 Oakmead Parkway, Sunnyvale, California 94085-4040 (US).
- (81) Designated States (unless otherwise indicated, for every kind *f* national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind & regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,

[Continued on nextpage]

(54) Title: TRANSIENT THERMAL MANAGEMENT SYSTEMS FOR SEMICONDUCTOR DEVICES



(57) Abstract: Thermal management systems for semiconductor devices are provided. Embodiments of the invention provide two or more liquid cooling subsystems that are each capable of providing active cooling to one or more semiconductor devices, such as packaged processors. In operation, a first liquid cooling subsystem can provide active cooling to the semiconductor device(s) while the second cooling subsystem is circulating a heat transfer fluid within its own subsystem. The second liquid cooling subsystem can be then switched into operation and provides active cooling to the semiconductor device(s) while the first cooling subsystem is circulating heat transfer fluid within its own subsystem. In alternate embodiments, the heat transfer fluid remains in the subsystem, but does not circulate within the subsystem when the subsystem is not providing cooling to the semiconductor device(s). The subsystems comprise heat dissipation units. The switching between cooling systems allows the semiconductor device(s) to be maintained at a lower operating tem perature than if switching between cooling subsystems were not employed.



<sup>(26)</sup> Publication Language: English

#### 

SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, Published: GW, ML, MR, NE, SN, TD, TG). — with i

with international search report (Art. 21(3))

## TRANSIENT THERMAL MANAGEMENT SYSTEMS FOR SEMICONDUCTOR DEVICES

## FIELD OF THE INVENTION

The embodiments of the invention relate to integrated circuit devices, thermal management of integrated circuit devices, liquid cooling, and transient cooling devices and methods.

## BACKGROUND INFORMATION

Integrated circuit (IC) chip performance improvements and size reductions place increasing demands on the materials and techniques used for packaging and assembly of the resultant IC chips. In general, an integrated circuit chip is also known as a microchip, a silicon chip, a semiconductor chip, a chip, or a die. IC chips are found in a variety of common devices, such as the microprocessors in computers, cars, televisions, CD players, smart phones, and cellular phones. A plurality of IC chips can be built on a semiconductor wafer (a thin silicon disk, having a diameter, for example, of 300 mm) and after processing the wafer is diced apart to create individual IC chips (or dies). After manufacture, the IC chip is typically packaged and provided with thermal management solutions that take into account the operating environment provided by the device in which the IC chip will reside. As semiconductor chips trend toward higher bandwidth performance and users desire smaller form factors, the packaging of the

semiconductor chips must meet size, thermal management, power delivery, and integration

20 challenges.

#### **BRIEF DESCRIPTION OF THE FIGURES**

FIGURE 1 is a schematic diagram illustrating a semiconductor device cooling system. FIGURE 2 is a schematic diagram illustrating an additional semiconductor device cooling system.

25

FIGURE 3 is a flow chart describing a method for cooling a semiconductor device. FIGURE 4 diagrams an exemplary computing system in which semiconductor device cooling systems can be employed.

## DETAILED DESCRIPTION OF THE INVENTION

Embodiments of the invention provide thermal management systems for integrated 30 circuit (IC) devices. Without adequate thermal management, many semiconductor devices are capable of producing enough heat during operation to cause device failure. It typically takes about 100 seconds for a processor, for example, to reach its steady state temperature. Due to the thermal capacitance of the materials a processor typically is packaged with which include, for example, thermal plates and heat dissipaters, it takes time for the temperature of the packaged

35 processor system to reach a steady state value. Embodiments of the invention provide two or

more liquid cooling subsystems that are each capable of providing active cooling to one or more semiconductor devices, such as a packaged processor. In operation, a first liquid cooling subsystem provides active cooling to the semiconductor device(s). During operation of the first liquid cooling subsystem, the temperature of this subsystem is rising. In embodiments of the

- invention, once at least one of the one or more semiconductor device(s) reaches a predetermined 5 temperature, the second liquid cooling subsystem is switched into operation and provides active cooling to the semiconductor device(s). Because the second liquid cooling subsystem is at a lower temperature than the first subsystem at the time of switching, the temperature of the semiconductor device(s) is reduced. The first liquid cooling subsystem dissipates the stored heat
- 10 while the second liquid cooling subsystem operates to cool the semiconductor device(s). Once the semiconductor device(s) reach a predetermined temperature, the first liquid cooling subsystem is switched into operation replacing the second subsystem. The switching between cooling subsystems allows the semiconductor device(s) to be maintained at a lower operating temperature than if switching between cooling subsystems were not employed. Although a
- 15 processor is used as an example, embodiments of the invention are useful in any semiconductor device(s) in which thermal management is desired.

Figure 1 illustrates a semiconductor device cooling system comprising two cooling subsystems. Cooling systems comprising other numbers of cooling subsystems are also possible, such as, for example, three, four, or more cooling subsystems. In Figure 1, one or more

20 semiconductor device(s) 105 is/are thermally associated with a thermal transfer unit 110 so that heat produced by the one or more semiconductor device(s) 105 is capable of being transferred to the thermal transfer unit 110. Thermally associated with means capable of exchanging heat with. The thermal association can occur through direct physical contact or through coupling through an intervening medium, such as package materials associated with the semiconductor device,

- additional thermal transfer units, and/or thermal interface materials. A thermal interface material 25 is a material that is capable of conducting heat, such as for example, a phase change material, a ceramic-polymer composite, a metal-polymer composite, or a graphite-polymer composite, where a polymer can be a grease, a gel, an elastomer, or a thermosetting plastic. Examples of thermal interface materials include elastomers, greases, and gels comprising silver filler
- particles, graphite filled silicone or acrylic, ceramic particle filled silicone or acrylic. Other 30 intervening mediums and thermal interface materials are also possible.

The thermal transfer unit 110 can comprise one or more channels (not shown) through which a liquid can pass. The one or more channels can be microchannels. The thermal transfer unit 110 can be, for example, a thermal cold plate or heat sink. A heat transfer fluid is capable of entering and exiting the thermal transfer unit 110 from a liquid inlet and a liquid outlet region,

35

respectively. Fluid conduits 115 are operably coupled to an inlet and an outlet region for thermal transfer unit 110 and are capable of transferring a fluid into and out of thermal transfer unit 110. Thermal transfer unit 110 can also optionally have other associated thermal management elements, such as, for example, fins, channels, microchannels, heat pipes, pipes, tubes, tube

5 plates, aluminum blocks, foamed graphite, manifolds, and/or heat exchangers. Heat exchangers include, for example, shell-and-tube heat exchangers, plate-fin heat exchangers, and Cu tubes swagged in an aluminum block. Fluid conduits 115 can be channels, microchannels, pipes, tubing, or a combination thereof.

A first and a second cooling subsystems (labeled "subsystem 1" and "subsystem 2" in 10 Figure 1) are each comprised of a heat dissipation unit 120 and a fluid pump 125. The heat dissipation unit 120 has one or more channels (not shown) through which a fluid can enter and exit the heat dissipation unit 120 and fluid conduits 115 are operably coupled to an inlet and outlet region for the heat dissipation unit 120 so that liquid can be transferred from the fluid conduits 115 into and out of the heat dissipation unit 120. The fluid conduits 115 are formed in a

- 15 loop so that in operation when valves 130 and 131 (or valves 132 and 133 for subsystem 2) are closed and pump 125 is operating, a fluid in the fluid conduits 115 is transferred around the subsystem loop and into and out of the channels of the heat dissipation unit 120. Arrows 140 show an optional direction of fluid flow in the subsystems. Fluid flow in subsystems 1 and 2 in the opposite direction of that illustrated by arrows 140 can also be implemented. The heat
- 20 dissipation unit 120 also optionally comprises fins, channels, microchannels, heat pipes, pipes, tubes, tube plates, aluminum blocks, foamed graphite, manifolds, heat exchangers (such as, shell-and-tube, plate-fin, Cu tubes swagged in Al block, for example), fans, blowers, and/or other heat dissipating elements, and/or thermally associated reservoirs capable of containing heat transfer fluid. Optional associated reservoirs have inlet and outlet ports that allow the heat
- 25 transfer fluid from the system to flow into and out of the reservoir. Exemplary pumps 125 include centrifugal (radial, axial, mixed flow), positive displacement (reciprocating-type, rotating-type), magnetic, and piezo pumps. Other types of pumps are also possible.

When the system of Figure 1 is in operation, either subsystem 1 or subsystem 2 is off line and moving heat transfer fluid around the subsystem loop. For example, subsystem 1 is

30 circulating fluid around the subsystem loop and valves 130 and 131 are closed and valve 134 is open. Subsystem 2 is circulating heat transfer fluid through the thermal transfer unit 110 and valves 132 and 133 are open and valve 135 is closed. An arrow 141 indicates a direction of fluid flow during subsystem 2 operation. Fluid flow in the opposite direction can also be implemented. The system of Figure 1 also comprises logic and circuitry (not shown) for

35 operating subsystems 1 and 2 in response to temperature measurements associated with

semiconductor chip(s) 105 and/or as a result of a software implemented routine. Some semiconductor devices, such as, for example, processors, memory chips, and chipsets can comprise temperature sensors that are capable of outputting temperature data. Temperature sensors can also include thermocouples, thermistors, and thermal diodes. Optional temperatures

- 5 sensors (not shown) are in thermal contact with the semiconductor chip(s) 105, the heat transfer fluid, and/or the heat transfer unit 110 and are capable of providing temperature data to the logic for operating subsystems 1 and 2. Either in response to one or more detected temperature setpoints or as a result of a software implemented routine, subsystem 2 is taken off line and subsystem 1 is opened to the main system for providing cooling to semiconductor chip(s) 105.
- 10 Subsystem 2 is taken off line by closing valves 132 and 133 and opening valve 135. Subsystem 1 is opened to the main system by opening valves 130 and 131 and closing valve 134. An arrow 142 illustrates the direction of flow for heat transfer fluid through the thermal transfer unit 110. The opposite direction for fluid flow is also possible. While off line subsystem 2 circulates heat transfer fluid through heat dissipation region 120. Either in response to one or
- 15 more detected temperature setpoints and/or as a result of a software implemented routine, subsystem 1 is taken off line and subsystem 2 is opened to the heat transfer unit 110. The process of switching between subsystems is repeated a plurality of times while the semiconductor device is operating.

Figure 2 illustrates a further semiconductor device cooling system comprising two 20 cooling subsystems. Cooling systems comprising other numbers of cooling subsystems are also possible, such as, for example, three, four, or more cooling subsystems. In Figure 2, one or more semiconductor device(s) 205 is/are thermally associated with a thermal transfer unit 210 so that heat produced by the semiconductor device(s) 205 is capable of being transferred to the thermal transfer unit 210. Thermally associated with means capable of exchanging heat with. The

- 25 thermal association can occur through direct physical contact or through coupling through an intervening medium that is capable of transferring heat, such as package materials associated with the semiconductor device, additional thermal transfer units, and/or thermal interface materials. A thermal interface material is a material that is capable of conducting heat, such as for example, a phase change material, a ceramic-polymer composite, a metal-polymer composite,
- 30 or a graphite-polymer composite, where a polymer can be a grease, a gel, an elastomer, or a thermosetting plastic. Examples of thermal interface materials include elastomers, greases, and gels comprising silver filler particles, graphite filled silicone or acrylic, ceramic particle filled silicone or acrylic. Other intervening mediums and thermal transfer materials are also possible.

Thermal transfer unit 210 can comprise one or more channels (not shown) through which 35 a liquid can pass. The one or more channels can be microchannels. The thermal transfer

unit 210 can be, for example, a thermal cold plate or heat sink. A heat transfer fluid is capable of entering and exiting the thermal transfer unit 210 from a liquid inlet and a liquid outlet region, respectively. Fluid conduits 215 are operably coupled to an inlet and an outlet region for thermal transfer unit 210 and capable of transferring a fluid into and out of thermal transfer unit 210.

Thermal transfer unit 210 can also optionally have other associated thermal management 5 elements, such as, for example, fins, channels, microchannels, pipes, tubes, tube plates, aluminum blocks, foamed graphite, manifolds, and/or heat exchangers. Heat exchangers include, for example, shell-and-tube heat exchangers, plate-fin heat exchangers, and copper tubes swagged in aluminum block. Fluid conduits 215 can be channels, microchannels, pipes, tubing, or a combination thereof.

10

A first and a second cooling subsystems (labeled "subsystem 1" and "subsystem 2" in Figure 2) are each comprised of a heat dissipation region 220. The heat dissipation units 220 have one or more channels (not shown) through which a fluid can enter and exit the heat dissipation unit 220 and fluid conduits 215 are operably coupled to an inlet and outlet region for

- 15 the heat dissipation unit 220 so that liquid can be transferred from the fluid conduits 215 into and out of the heat dissipation unit 220 via the fluid conduits 215. Fluid flow in subsystems 1 and 2 in the opposite direction of that illustrated by arrows 240 can also be implemented. The heat dissipation unit 220 also optionally comprises fins, channels, microchannels, pipes, tubes, tube plates, aluminum blocks, foamed graphite, manifolds, heat exchangers (such as, shell-and-tube,
- 20 plate-fin, copper tubes swagged in aluminum block for example), fans, blowers, or other heat dissipating elements, and/or thermally associated reservoirs capable of containing heat transfer fluid. Optional associated reservoirs have inlet and outlet ports that allow the heat transfer fluid from the system to flow into and out of the reservoir.

A pump 225 moves heat transfer fluid through fluid conduits 215. An optional 25 location 226 for the pump 225 is shown as a circle with at dashed line exterior. Exemplary pumps 225 include centrifugal (radial, axial, mixed flow), positive displacement (reciprocatingtype, rotating-type) magnetic, and piezo pumps. Other pump types are also possible.

When the system of Figure 2 is in operation, either subsystem 1 or subsystem 2 is in the loop around which heat transfer fluid is moving. For example, subsystem 1 is off line and

- valves 230 and 231 are closed. Subsystem 2 is circulating heat transfer fluid through the thermal 30 transfer unit 210 and valves 232 and 233 are open. An arrow 241 indicates the direction of fluid flow during subsystem 2 operation. The opposite direction of fluid flow can also be implemented. The system of Figure 2 also comprises logic and circuitry (not shown) for operating subsystems 1 and 2 in response to temperature measurements associated with
- 35 semiconductor chip(s) 205 and/or as a result of a software implemented routine. Some

semiconductor devices, such as processors, memory chips, and chipsets, for example, can comprise temperature sensors that are capable of outputting temperature data. Temperature sensors can also include thermocouples, thermistors, and thermal diodes. Optional temperature sensors (not shown) are in thermal contact with the semiconductor chip(s) 205, the heat transfer

- 5 fluid, and/or the heat transfer unit 210 and are capable of providing temperature data to the logic for operating subsystems 1 and 2. Either in response to one or more detected temperature setpoints or as a result of a software implemented routine, subsystem 2 is taken off line and subsystem 1 provides cooling to the semiconductor chip(s) 205 by circulating thermal fluid through the thermal transfer unit 210. Subsystem 2 is taken off line by closing valves 232 and
- 10 233. Subsystem 1 is opened to circulate fluid to the thermal transfer unit 210 by opening valves 230 and 231. An arrow 242 illustrates the direction of flow for heat transfer fluid through the thermal transfer unit 210. The opposite direction for fluid flow is also possible. Either in response to one or more detected temperature setpoints and/or as a result of a software implemented routine, subsystem 1 is taken off line and subsystem 2 is opened to the thermal
- 15 transfer unit 210. The process of switching between subsystems is repeated a plurality of times while the semiconductor device is operating. In embodiments of the invention, the thermal transfer fluid volume is mostly located in the heat exchangers 220 and significantly less thermal transfer fluid volume is in the ducting 215.

Other shapes, designs, configurations and/or relative orientations of the components of 20 the first and second subsystems and semiconductor device cooling loops are also possible.

Figure 3 provides a flow diagram describing a method for thermally managing a semiconductor device using two or more cooling subsystems. In Figure 3, a system comprising two or more cooling subsystems is provided. The cooling subsystems can be the cooling subsystems according to Figures 1 and 2. The liquid cooling subsystems are coupled through

- 25 fluid conduits to a thermal transfer unit that is thermally associated with one or more semiconductor device(s) to be cooled. The thermal transfer unit comprises one or more channels through which the heat transfer fluid can pass. The heat transfer fluid is circulated through the fluid conduits in a first loop that causes the heat transfer fluid to pass through the thermal transfer unit and the first cooling subsystem. A module is provided that comprises a logic unit
- 30 for switching between the first and the second subsystem based on, for example, the known operational characteristics of the semiconductor device(s) (and the heat management characteristics of the associated cooling system) and/or one or more detected temperatures for the semiconductor device(s) or a detected temperature difference between the thermal transfer fluid in the first and the second subsystems that exceeds a pre-characterized threshold value.
- 35 The modules can be implemented as software, hardware, firmware, or a combination thereof.

The module causes the first fluid subsystem to be taken off line and the second fluid subsystem to be switched into the cooling loop for the semiconductor device(s). The heat transfer fluid is circulated through the fluid conduits in a second loop that causes the heat transfer fluid to pass through the thermal transfer unit and the second cooling subsystem. This process of switching between a first and second cooling subsystem is repeated a plurality of times. Optionally, three

5 between a first and second cooling subsystem is repeated a plurality of times. Optionally, three or more cooling subsystems are provided and the subsystems are switched on and off line in a defined pattern and in a manner similar to when two cooling subsystems are used in order to provide cooling to the semiconductor device(s).

A heat transfer fluid is a material that is a fluid at the operating temperatures of the 10 system. The heat transfer fluid can be, for example, potassium formate, or a glycol, such as propylene glycol, water or mixture of water and a glycol, or a mixture of water and an antifreeze agent. Other heat transfer fluids are also possible.

The semiconductor chips discussed herein can be any type of integrated circuit device, such as, logic chips, processors (single core or multi-core), a memory controller hubs, memory

- 15 chips, analog chips, digital chips, graphics chips, MEMS devices, and/or chipsets. For example, the semiconductor chip can be plurality of semiconductor chips packaged together, such as, for example, one or more stacked memory/logic unit(s) or a one or more stacked memory chip units. Other exemplary chips include microprocessors, graphics processors, signal processors, network processors, system-on-chip (SoC) having multiple functional units (such as, one or more
- 20 processing units, graphics units, communications units, signal processing units, security units), wireless communication chips, and/or wireless communications chipsets. The term "processor" can refer to any device or portion of a device that processes electronic data from registers and/or memory to transform that electronic data into other electronic data that may be stored in registers and/or memory. A memory chip can be, for example, static random access memory (SRAM)
- 25 chip, and/or a dynamic random access memory (DRAM) chip, and/or a non-volatile memory chip. Wireless communication chips enable wireless communications for the transfer of data to and from a computing device. The term does not imply that the associated devices do not contain any wires, although in some embodiments they might not. A wireless communication chip may implement any of a number of wireless standards or protocols, including but not
- 30 limited to Wi-Fi (IEEE 802. 11 family), WiMAX (IEEE 802. 16 family), IEEE 802.20, long term evolution (LTE), Ev-DO, HSPA+, HSDPA+, HSUPA+, EDGE, GSM, GPRS, CDMA, TDMA, DECT, Bluetooth, derivatives thereof, as well as any other wireless protocols that are designated as 3G, 4G, 5G, and beyond. A first wireless communication chip may be dedicated to shorter range wireless communications such as Wi-Fi and Bluetooth and a second wireless
- 35 communication chip may be dedicated to longer range wireless communications such as GPS,

EDGE, GPRS, CDMA, WiMAX, LTE, Ev-DO, and others, and the first and the second communication chips may form a communications chipset. In alternate embodiments of the invention, the semiconductor chip can be a silicon photonics device, such as a photodetector chip or a laser chip.

5

Figure 4 illustrates an exemplary computing system in which embodiments of the invention, such as those described with respect to Figures 1-3, can be employed as heat management systems for processors, other semiconductor chips, and/or chipsets in the system. Embodiments of the invention are not limited, however, to deployment in a specific type of computing system. In Figure 4, a computing system comprises a processor 405 operably 10 coupled to a memory controller hub 410. The computing system can optionally include additional processors 407 denoted in Figure 4 with dashed lines. In the computing system of Figure 4, the memory controller hub 410 can be coupled to a memory 420, to a graphics chip 425, and to an input/output controller chip 430. The memory can be, for example, a dynamic random access memory (DRAM). The memory controller hub 410 and graphics 15 chip 420 can be a chipset or a portion of a chipset. The graphics chip 425 can be coupled to a display (not shown), such as a flat panel display, a monitor, or other type of display screen. The input/output controller chip 430 is connected to input/output devices 435. Input/output devices 435 include, for example, USB (universal serial bus), USB2, SATA (serial advanced technology attachment), audio, PCI (peripheral component interconnect), and PCI express

20

Cooling systems according to embodiments of the invention can optionally be mounted on a mainboard assembly for integration into a computing system. In general, a mainboard may comprise any suitable type of circuit board or other substrate capable of providing electrical communication between one or more of the various components of the computing system

devices. Other configurations and elements are, of course, possible for a computing system.

disposed on the board and between the various components disposed on the board and other 25 connected remote elements of the computing system.

Persons skilled in the relevant art appreciate that modifications and variations are possible throughout the disclosure as are substitutions for various components shown and described. Reference throughout this specification to "one embodiment" or "an embodiment"

- means that a particular feature, structure, material, or characteristic described in connection with 30 the embodiment is included in at least one embodiment of the invention, but does not necessarily denote that they are present in every embodiment. Furthermore, the particular features, structures, materials, or characteristics disclosed in the embodiments may be combined in any suitable manner in one or more embodiments. Various additional layers and/or structures may
- 35 be included and/or described features may be omitted in other embodiments.

## CLAIMS

#### We claim:

1. A heat management system comprising,

one or more semiconductor devices,

a thermal transfer unit thermally associated with the one or more semiconductor devices wherein the thermal transfer unit comprises one or more channels through which a liquid can pass,

a first cooling subsystem wherein the first cooling subsystem comprises a pump, a heat dissipation unit, and a first subsystem fluid conduit loop, wherein the pump is capable of circulating a fluid around the first subsystem fluid conduit loop, wherein the heat dissipation unit comprises one or more channels through which a fluid can pass, and wherein the one or more channels of the heat dissipation unit are part of the first subsystem fluid conduit loop,

a second cooling subsystem wherein the second cooling subsystem comprises a pump, a heat dissipation unit, and a second subsystem fluid conduit loop, wherein the pump is capable of circulating a fluid around the second subsystem fluid conduit loop, wherein the heat dissipation unit comprises one or more channels through which a fluid can pass, and wherein the one or more channels of the heat dissipation unit are part of the second subsystem fluid conduit loop,

a first fluid conduit loop capable of receiving fluid from the first cooling subsystem and returning fluid to the first fluid subsystem wherein the one or more channels of the thermal transfer unit are part of the first fluid conduit loop, wherein first cooling subsystem pump is capable of circulating fluid through the first fluid conduit loop,

a second fluid conduit loop capable of receiving fluid from the second cooling subsystem and returning fluid to the second fluid subsystem wherein the one or more channels of the thermal transfer unit are part of the second fluid conduit loop, wherein second cooling subsystem pump is capable of circulating fluid through the second fluid conduit loop, and

at least one first valve disposed in the first fluid conduit loop and at least one second valve disposed in the second fluid conduit loop, wherein the at least one first valve is capable of closing off the first cooling subsystem from the first fluid conduit loop and the at least one second valve is capable of closing off the second cooling subsystem from the second fluid conduit loop.

5

15

10

20

25

#### WO 2013/100913

PCT/US2011/067422

2. The heat management system of claim 1 wherein the first cooling subsystem heat dissipation unit comprises a plurality of fins.

3. The heat management system of claim 1 also comprising logic for switching between a first state of the heat management system wherein the first cooling subsystem is open to the first

- 5 fluid conduit loop, a heat transfer fluid is circulating in the first fluid conduit loop, and the second cooling subsystem is closed to the second fluid conduit loop, and a second state of the heat management system wherein the second cooling subsystem is open to the second fluid conduit loop, a heat transfer fluid is circulating in the second fluid conduit loop, and the first cooling subsystem is closed to the second fluid conduit loop.
- 10 4. The heat management system of claim 3 wherein the logic switches between the first state and the second state of the heat management system based on the temperature of at least one of the one or more semiconductor devices or the thermal transfer unit.

5. The heat management system of claim 3 wherein the logic switches between the first state and the second state of the heat management system based on a temperature difference between the heat transfer fluid in the first cooling subsystem and the heat transfer fluid in the

15 between the heat transfer fluid in the first cooling subsystem and the heat transfer fluid in second cooling subsystem that exceeds a pre-characterized threshold value.

6. The heat management system of claim 3 wherein the logic switches between the first state and the second state of the heat management system based on known characteristics of at least one of the one or more semiconductor devices.

20 7. A heat management system comprising,

one or more semiconductor devices,

a thermal transfer unit thermally associated with the one or more semiconductor devices wherein the thermal transfer unit comprises one or more channels through which a liquid can pass,

a first cooling subsystem wherein the first cooling subsystem comprises a heat dissipation unit, wherein the heat dissipation unit comprises one or more channels through which a fluid can pass,

a second cooling subsystem wherein the second cooling subsystem comprises a heat dissipation unit, wherein the heat dissipation unit comprises one or more channels through which a fluid can pass,

a first fluid conduit loop capable of receiving fluid from the first cooling subsystem and returning fluid to the first fluid subsystem wherein the one or more channels of the thermal transfer unit are part of the first fluid conduit loop,

10

25

a second fluid conduit loop capable of receiving fluid from the second cooling subsystem and returning fluid to the second fluid subsystem wherein the one or more channels of the thermal transfer unit are part of the second fluid conduit loop,

a pump capable of circulating fluid through the first and the second fluid conduit loop, and

at least one first valve disposed in the first fluid conduit loop and at least one second valve disposed in the second fluid conduit loop, wherein the at least one first valve is capable of closing off the first cooling subsystem from the first fluid conduit loop and the at least one second valve is capable of closing off the second cooling subsystem from the second fluid conduit loop.

8. The device of claim 7 wherein the first cooling subsystem heat dissipation unit also comprises a plurality of fins.

9. The heat management system of claim 7 also comprising logic for switching between a first state of the heat management system wherein the first cooling subsystem is open to the first fluid conduit loop, a heat transfer fluid is circulating in the first fluid conduit loop, and the second cooling subsystem is closed to the second fluid conduit loop, and a second state of the heat management system wherein the second cooling subsystem is open to the second fluid conduit loop, and the first conduit loop, a heat transfer fluid is circulating in the second fluid conduit loop, and the first conduit loop, a heat transfer fluid is circulating in the second fluid conduit loop, and the first cooling subsystem is closed to the second fluid conduit loop.

20 10. The heat management system of claim 9 wherein the logic switches between the first state and the second state of the heat management system based on the temperature of at least one of the one or more semiconductor devices or the thermal transfer unit.

11. The heat management system of claim 9 wherein the logic switches between the first state and the second state of the heat management system based on a temperature difference

25 between the heat transfer fluid in the first cooling subsystem and the heat transfer fluid the second cooling subsystem that exceeds a pre-characterized threshold value.

12. The heat management system of claim 9 wherein the logic switches between the first state and the second state of the heat management system based on known characteristics of at least one of the one or more semiconductor devices.

30 13. A method for cooling a semiconductor device comprising:

providing a thermal management system comprising a first and a second cooling subsystems operably coupled to a thermal transfer unit thermally associated with the semiconductor device wherein the first and the second cooling subsystems are each capable of passing a fluid through the thermal transfer unit,

11

5

10

cooling the semiconductor device by switching the thermal management system between a first state in which a fluid is circulating through the thermal transfer unit and the first cooling subsystem wherein the fluid from the second cooling subsystem is not circulating through the thermal transfer unit, and a second state in which the fluid is circulating through the thermal transfer unit and the second cooling subsystem wherein the fluid from the first cooling subsystem is not circulating through the thermal transfer unit, and

wherein logic switches the thermal management system between the first state and the second state.

14. The method of claim 13 wherein the logic switches between the first state and the second state of the heat management system based on the temperature of the semiconductor device or the thermal transfer unit.

15. The method of claim 13 wherein the logic switches between the first state and the second state of the heat management system based on a temperature difference between a fluid in the

15 first cooling subsystem and a fluid the second cooling subsystem that exceeds a pre-characterized threshold value.

16. The method of claim 13 wherein the logic switches between the first state and the second state of the heat management system based on known characteristics of the semiconductor device.

20 17. A computing device comprising:

a motherboard,

a processor mounted on the motherboard, and

a heat management system thermally coupled to the processor through a thermal transfer unit that is in thermal contact with the processor, wherein the thermal transfer unit comprises one or more channels through which a liquid can pass and wherein the heat management system comprises:

a first cooling subsystem wherein the first cooling subsystem comprises a pump, a heat dissipation unit, and a first subsystem fluid conduit loop, wherein the pump is capable of circulating a fluid around the first subsystem fluid conduit loop, wherein the heat dissipation unit comprises one or more channels through which a fluid can pass, and wherein the one or more channels of the heat dissipation unit are part of the first subsystem fluid conduit loop,

a second cooling subsystem wherein the second cooling subsystem comprises a pump, a heat dissipation unit, and a second subsystem fluid conduit loop, wherein the pump is capable of circulating a fluid around the second subsystem fluid conduit loop,

5

25

30

wherein the heat dissipation unit comprises one or more channels through which a fluid can pass, and wherein the one or more channels of the heat dissipation unit are part of the second subsystem fluid conduit loop,

a first fluid conduit loop capable of receiving fluid from the first cooling subsystem and returning fluid to the first fluid subsystem wherein the one or more channels of the thermal transfer unit are part of the first fluid conduit loop, wherein first cooling subsystem pump is capable of circulating fluid through the first fluid conduit loop,

a second fluid conduit loop capable of receiving fluid from the second cooling subsystem and returning fluid to the second fluid subsystem wherein the one or more channels of the thermal transfer unit are part of the second fluid conduit loop, wherein second cooling subsystem pump is capable of circulating fluid through the second fluid conduit loop, and

at least one first valve disposed in the first fluid conduit loop and at least one second valve disposed in the second fluid conduit loop, wherein the at least one first valve is capable of closing off the first cooling subsystem from the first fluid conduit loop and the at least one second valve is capable of closing off the second cooling subsystem from the second fluid conduit loop.

18. The heat management system of claim 17 wherein the first cooling subsystem heat20 dissipation unit comprises a plurality of fins.

19. The heat management system of claim 17 also comprising logic for switching between a first state of the heat management system wherein the first cooling subsystem is open to the first fluid conduit loop, a heat transfer fluid is circulating in the first fluid conduit loop, and the second cooling subsystem is closed to the second fluid conduit loop, and a second state of the

25 heat management system wherein the second cooling subsystem is open to the second fluid conduit loop, a heat transfer fluid is circulating in the second fluid conduit loop, and the first cooling subsystem is closed to the second fluid conduit loop.

20. The heat management system of claim 19 wherein the logic switches between the first state and the second state of the heat management system based on the temperature of the

30 processor.

21. The heat management system of claim 19 wherein the logic switches between the first state and the second state of the heat management system based on a temperature difference between the heat transfer fluid in the first cooling subsystem and the heat transfer fluid the second cooling subsystem that exceeds a pre-characterized threshold value.

5

15

10

35

## WO 2013/100913

22. The heat management system of claim 19 wherein the logic switches between the first state and the second state of the heat management system based on known characteristics of the processor.

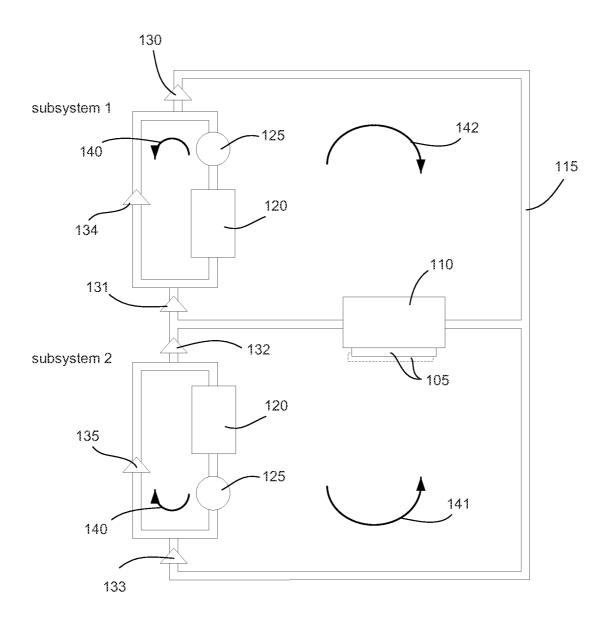
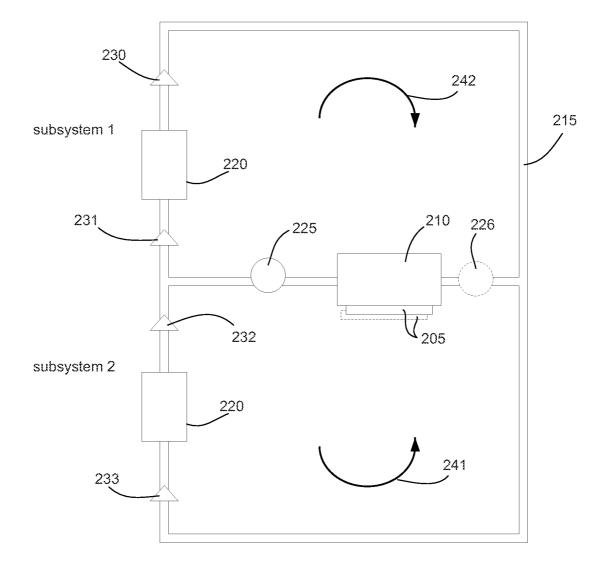
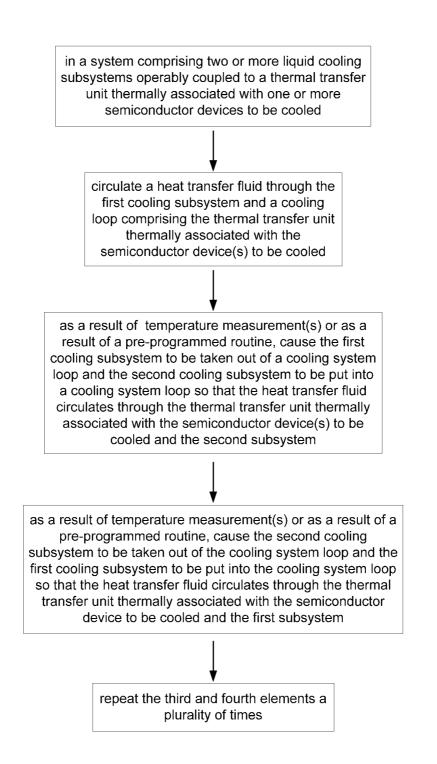


FIGURE 1





2/4



# **FIGURE 3**

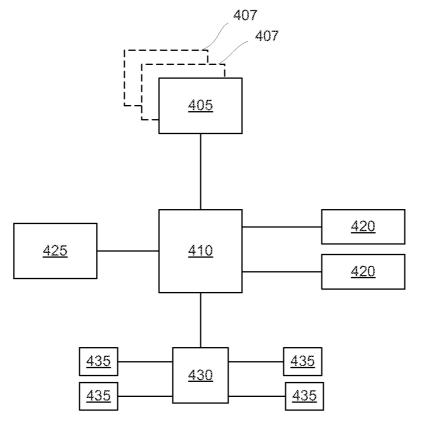


FIGURE 4

## A. CLASSIFICATION OF SUBJECT MATTER

## HOIL 21/02(2006.01)i

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) HOIL 21/02; F25B 29/00; F28D 15/00; G06F 1/20; F04B 49/00; F04B 39/00; F28F 9/22

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Korean utility models and applications for utility models Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) eKOMPASS(KIPO internal) & Keywords:heat management,thermal transfer unit,cooling subsystem,fluid conduit loop,valve

#### c. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where app	Relevant to claim No.		
X Y A	US 2010-0277865 Al (GOTH GARY F. et al.) 04 See abstract; paragraphs [0020]-[0034]; and	1 2,7-8,17-18 3-6,9-16,19-22		
Y A	US 2010-0101765 Al (CAMPBELL LEVI A. et al.) 29 April 2010 See abstract; paragraphs [0037]-[0041]; and figure 2		2,7-8,17-18 1,3-6,9-16,19-22	
А	US 7743820 B2 (WEI JIE) 29 June 2010 See abstract; column 3, line 62 - column 4, line 46; and figure 4		1-22	
А	US 2005-0244280 Al (CHRISTOPHER MALONE et a See abstract; paragraphs [0014]-[0021]; and		1-22	
Further documents are listed in the continuation of Box C. See patent family annex.				
"A" document to be of par "E" earlier app filing date "L" document cited to es special rea "O" document means "P" document	tegories of cited documents: defining the general state of the art which is not considered rticular relevance dication or patent but published on or after the international which may throw doubts on priority claim(s) or which is tablish the publication date of citation or other uson (as specified) referring to an oral disclosure, use, exhibition or other published prior to the international filing date but later iority date claimed	<ul> <li>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is taken alone</li> <li>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</li> <li>"&amp;" document member of the same patent family</li> </ul>		
Date of the actual completion of the international search		Date of mailing of the international search rep	port	
20	SEPTEMBER 2012 (20.09.2012)	24 SEPTEMBER 2012 (	24.09.2012)	
Name and mailing address of the ISA/KR		Authorized officer		
	Korean Intellectual Property Office 89 Cheongsa-ro, Seo-gu, Daejeon Metropolitan Ci <sub>t</sub> y <sup>,</sup> 302-70 1. Republic o <sub>f Korea</sub> 82-42-472-7140	Bang Kee In Telephone No. 82-42-481-8684	CIPED	

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

# PCT/US2011/067422

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2010-0277865 A1	04. 11.20 10	us 2009-02 19681 A1 us 7808783 B2 us 8018718 B2	03.09,2009 05.10,2010 13.09,2011
us 2010-0101765 A1	29.04.2010	kr 10-2010-0045366 A us 7944694 B2	03. 05 ,2010 17. 05 ,201 1
us 7743820 B2	29.06.2010	JP 04-544527 B2 JP 2007-003 108 A US 2006-0289 148 A1	09. 07 ,2010 11.01,2007 28. 12 ,2006
us 2005-0244280 A1	03.11.2005	<ul> <li>GB 0506339 DO</li> <li>GB 2413709 A</li> <li>GB 2413709 B</li> <li>JP 04-302659 B2</li> <li>JP 2005-315255 A</li> <li>JP 4302659 B2</li> </ul>	04. 05,2005 02. 11,2005 31. 10,2007 01.05,2009 10. 11,2005 29. 07,2009