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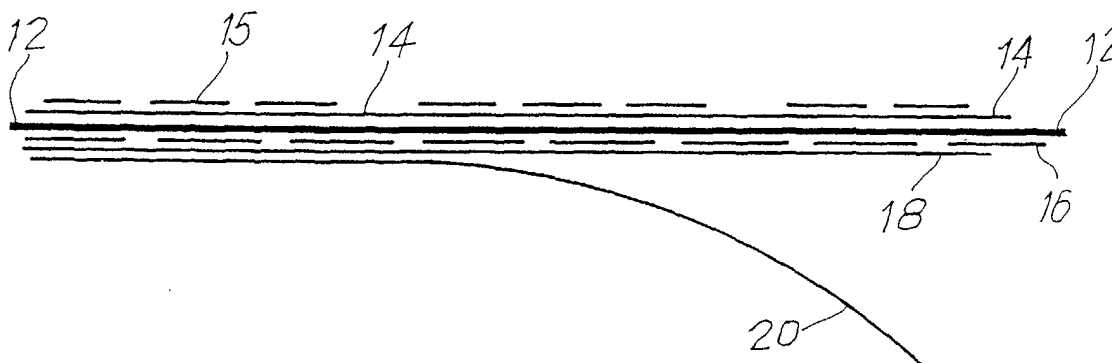
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(54) **Process for making a semi-finished product for selfadhesive labels with system for excluding fraudulent reproductions, and labels made thereby**

(57) In order to render the fraudulent reproduction of labels difficult and in order to enable a check on the lawful origin of a labelled product, the substrate of the semi-finished product, in addition to being lacquered on

the front, is printed and then personalized on the rear with invisible Wood's ink or its derivatives and is protected with adhesive, which is then attached to a siliconized substrate.

Fig.1



EP 1 235 196 A3



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EUROPEAN SEARCH REPORT

Application Number
EP 02 42 5048

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	EP 0 496 180 A (ARYSEARCH ARYLAN AG) 29 July 1992 (1992-07-29) * the whole document * -----	1-12	G09F3/02
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			G09F
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 13 May 2005	Examiner Demolder, J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

2
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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 42 5048

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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13-05-2005

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