Abstract: A machine for packaging solid pharmaceuticals includes a plurality of storage locations for storing a variety of pharmaceutical dispensing canisters and a robotic arm for retrieving said dispensing canisters and providing the canister at a location proximate the package to be filled thus minimizing the distance which the pharmaceutical travels from the dispensing canister and the package cavity.
INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER
IPC: B65B 1/04 (2006 01)
USPC: 14 1/2,18,129

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
US: 141/2,18,1 29,98,104,67, 53/473; 700/23 1; 221/2-9

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EAST

C. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>US 6,036,812 A (WILLIAMS et al.) 14 March 2000 (14 03 2000), see entire document.</td>
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<tr>
<td>A</td>
<td>US 6,006,946 A (WILLIAMS et al.) 28 December 1999 (28. 12 1999), see entire document.</td>
<td>1-1</td>
</tr>
<tr>
<td>A</td>
<td>US 5,771,657 A (LASHER et al.) 30 June 1999 (30.06. 1999), see entire document.</td>
<td>1-1</td>
</tr>
</tbody>
</table>

Further documents are listed in the continuation of Box C.

D. Date of the actual completion of the international search
01 May 2008 (01 05 2008)

Name and mailing address of the ISA/US
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Date of mailing of the international search report
03 JUL 2008

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Form PCT/ISA/210 (second sheet) (April 2007)