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(12) **United States Design Patent**  
**Roberts**

(10) **Patent No.:** **US D769,467 S**

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- (54) **WINDOW SASH EXTRUSION**
- (71) Applicant: **VEKA, INC.**, Fombell, PA (US)
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- (73) Assignee: **VEKA, INC.**, Fombell, PA (US)
- (\*\*) Term: **15 Years**
- (21) Appl. No.: **29/528,808**
- (22) Filed: **Jun. 1, 2015**
- (51) **LOC (10) Cl.** ..... **25-01**
- (52) **U.S. Cl.**  
USPC ..... **D25/124**
- (58) **Field of Classification Search**  
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52/204.1, 204.2, 204.5, 204.51,  
52/204.55, 204.61, 204.62, 204.69, 204.7,  
52/204.72, 206, 208, 209, 212, 213, 215,  
52/579, 656.2, 656.4, 656.5, 656.6, 656.7,  
52/800.13, 717.01, 793.1, 794.1; D20/42,  
D20/43, 44; D34/35  
CPC ..... E06B 1/36; E06B 1/702; E06B 1/366;  
E06B 1/524; E06B 1/68; E06B 1/04; E06B  
1/28; E06B 1/30; E06B 3/305; E06B 3/22;  
E06B 3/222; E06B 3/24; E06B 2003/66385  
See application file for complete search history.

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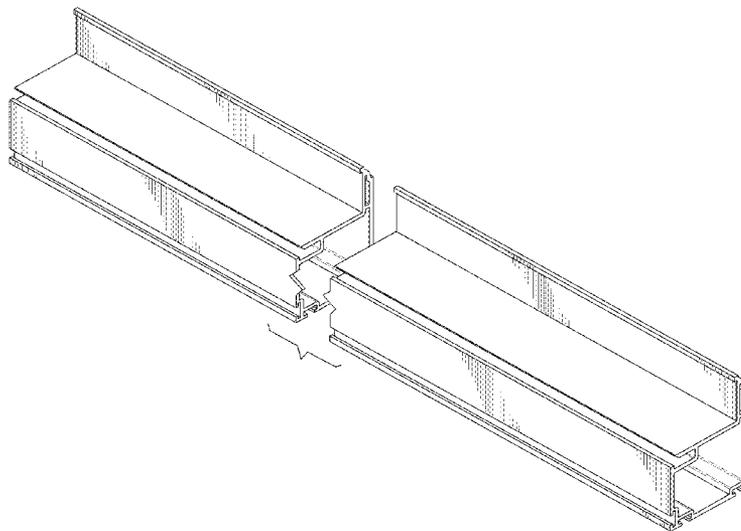
(57) **CLAIM**  
 The ornamental design for a window sash extrusion, as shown and described.

**DESCRIPTION**

FIG. 1 is a top front isometric view of a window sash extrusion showing my new design;  
 FIG. 2 is a front elevation thereof;  
 FIG. 3 is a rear elevation view thereof;  
 FIG. 4 is a top plan view thereof;  
 FIG. 5 is a bottom plan view thereof;  
 FIG. 6 is a left side elevation view thereof; and,  
 FIG. 7 is a right side elevation view thereof.  
 The window sash extrusion is shown with a symbolic break in its length. The appearance of any portion of the window sash extrusion between the break lines forms no part of the claimed design.

**1 Claim, 4 Drawing Sheets**

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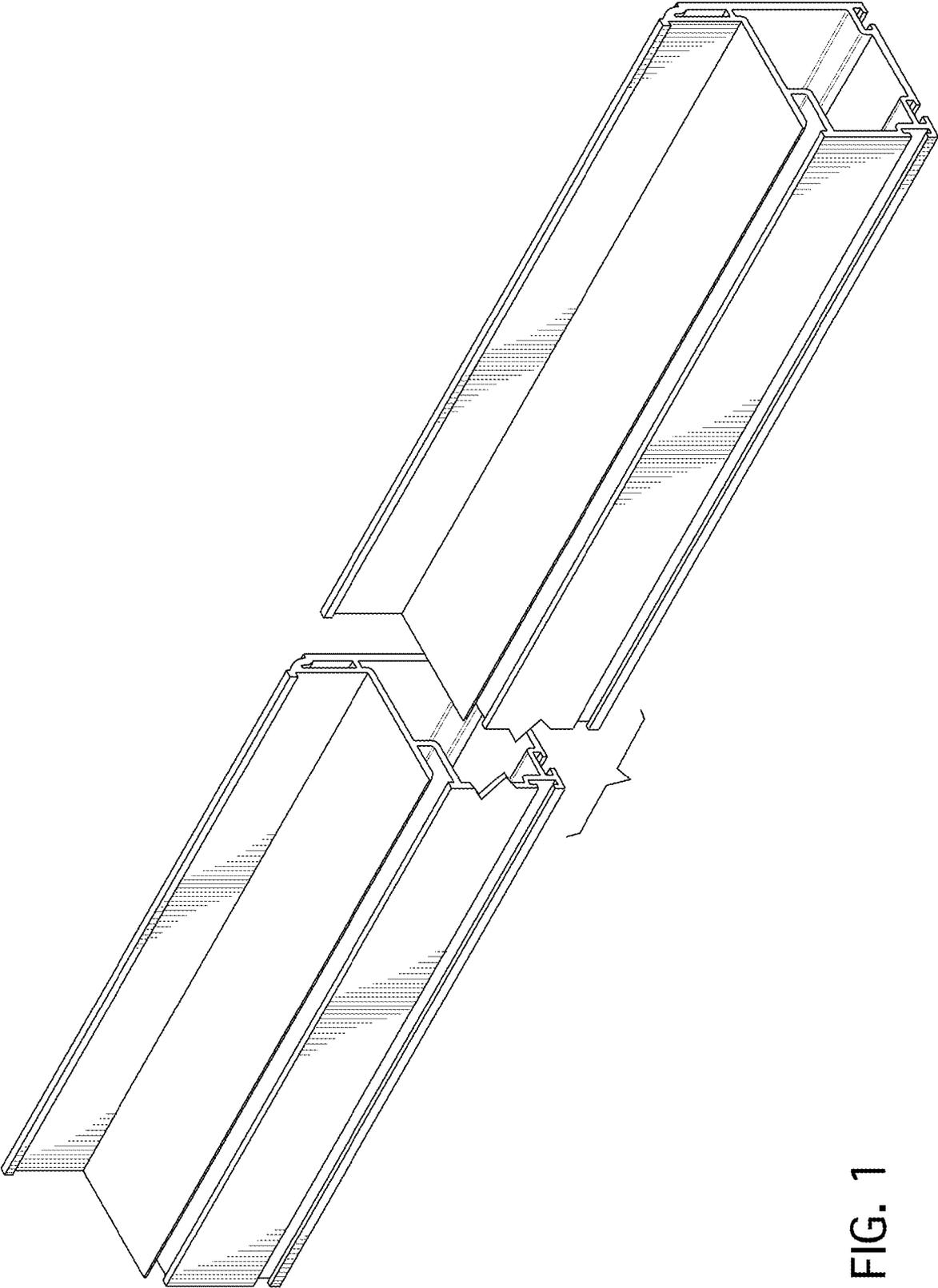


FIG. 1

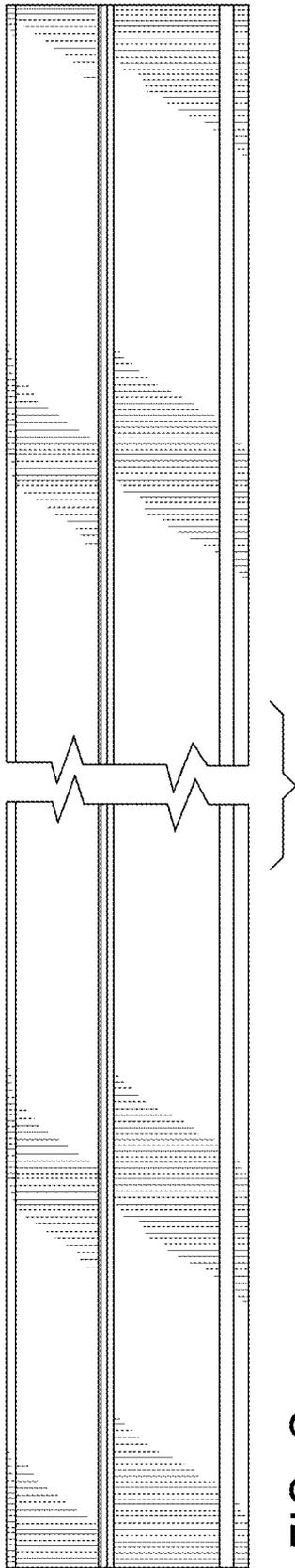


FIG. 2

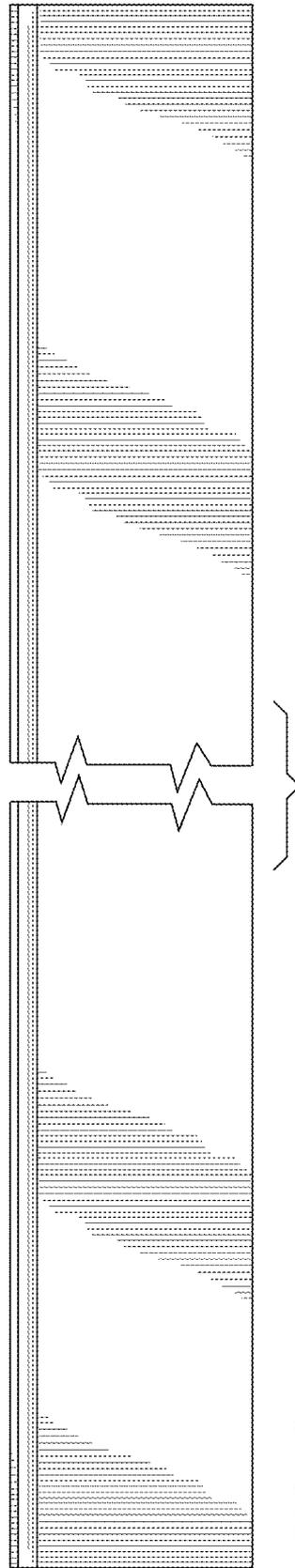


FIG. 3

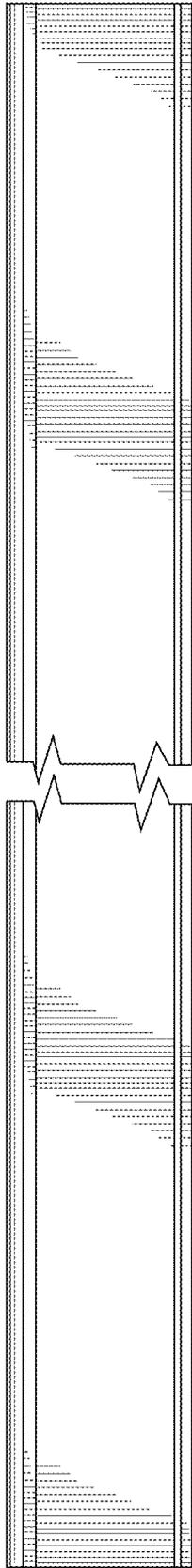


FIG. 4

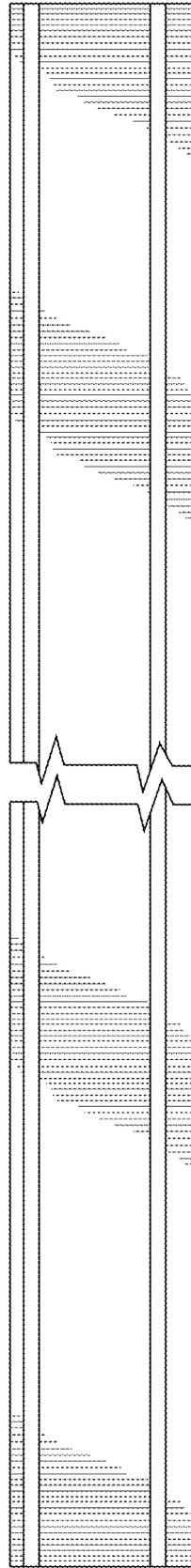


FIG. 5

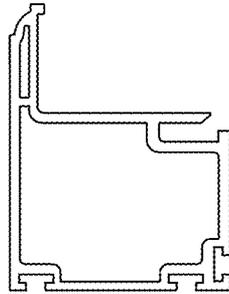


FIG. 6

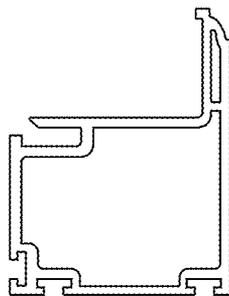


FIG. 7