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⑰ **Monoazo compounds, method for their production and dyeing method using the same.**

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EP 0 184 071 B1

Description

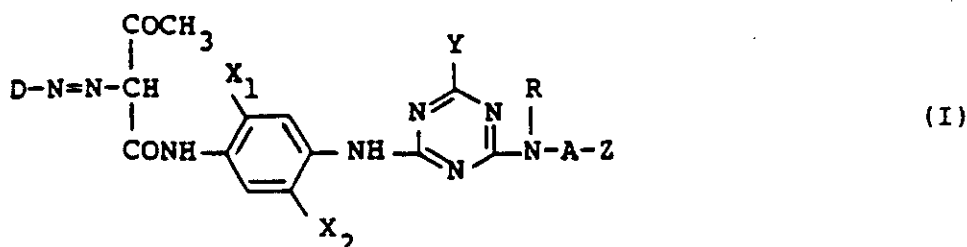
The present invention relates to monoazo compounds, a method for producing the same and a method for dyeing materials using the same.

More specifically, the invention relates to fiber-reactive monoazo compounds useful for dyeing fiber materials in a brilliant greenish yellow color excellent in fastness properties, a method for producing the same and a method for dyeing fibre materials using the same.

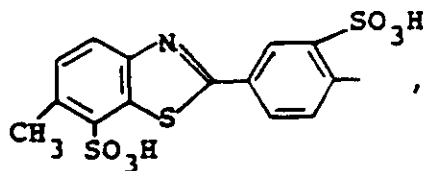
There are many fiber-reactive dyes useful for dyeing fibre materials in a greenish yellow color. However, most of them have defects in fastness properties, particularly chlorine fastness, because of a pyrazolone coupler being used for their production. Certain kinds of compounds disclosed in Published Unexamined Japanese Patent Application Nos. 12933/1978 and 112584/1981 have been proposed in order to improve such defects. These known compounds, however, still wait for an improvement of dye performances such as fastness properties including chlorine fastness and build-up properties to meet with severe requirements in a recent dyeing industry.

The present inventors have undertaken an extensive study to find compounds capable of meeting with such severe requirements and giving dyed products of a greenish yellow color excellent in dye performances such as fastness properties including particularly chlorine fastness and build-up property with good reproducibility even at a wide range of dyeing temperatures, and provided the present specific monoazo compounds.

Thus, the present invention provides monoazo compounds, or salts thereof, represented by the following formula (I)

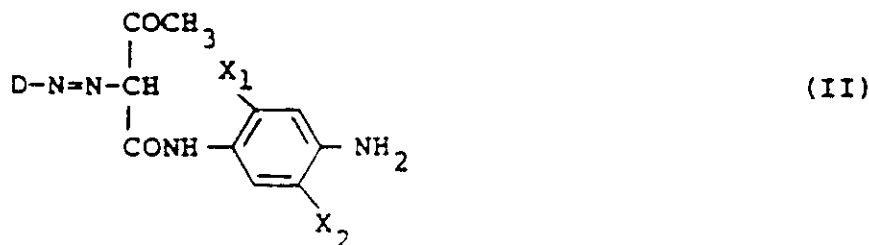


wherein D is a sulfophenyl group substituted with a methyl, ethyl, methoxy, ethoxy, phenoxy, acetylamino, propionylamino, benzoylamino, carboxybenzoylamino, maleinylamino or succinylamino group, a naphthyl group substituted with two or three sulfo groups or a group of the formula,



any one of X_1 or X_2 is a sulfo group and the other is a methoxy or ethoxy group, Y is a fluorine or chlorine atom or an arylamino group substituted with one or two sulfo groups, R is a hydrogen atom or an unsubstituted or substituted C_{1-4} alkyl group, A is an unsubstituted or substituted phenylene or naphthylene group, and Z is $-\text{SO}_2\text{CH}=\text{CH}_2$ or $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}_1$, in which Z_1 is a group capable of being removed by the action of alkali

The present invention also provides a method for producing the monoazo compounds of the formula (I), which comprises (1) subjecting cyanuric chloride or cyanuric fluoride to condensation with a monoazo amine compound of the following formula (II),



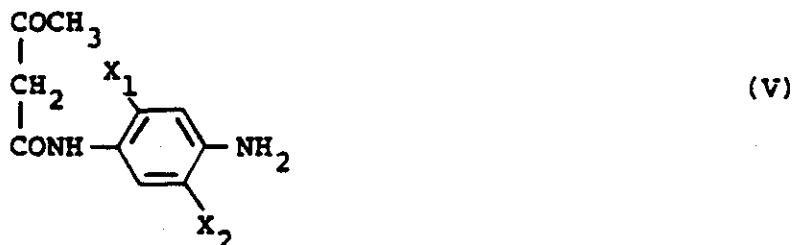
wherein D, X_1 , and X_2 are as defined above, and an arylamine of the following formula (III),



wherein R, A and Z are as defined above, in an optional order, if desired, together with a sulfoarylamine of the following formula (IV),



wherein Y_1 is an arylamino group substituted with one or two sulfo groups, (2) subjecting cyanuric chloride or cyanuric fluoride to condensation with an amine compound of the following formula (V),



wherein X_1 and X_2 are as defined above, optionally together with a least one of the arylamine (III) and the sulfoarylamine (IV) in an optional order, and subjecting the obtained condensate to coupling with a diazonium salt of an aromatic amine of the following formula (VI),



wherein D is as defined above, and if the arylamine (III) is not used in the above condensation, then subjecting the resulting product to condensation with the arylamine (III) optionally together with the sulfoarylamine (IV) also if not used above, (3) subjecting cyanuric chloride or cyanuric fluoride to condensation with a phenylenediamine of the following formula (VII),

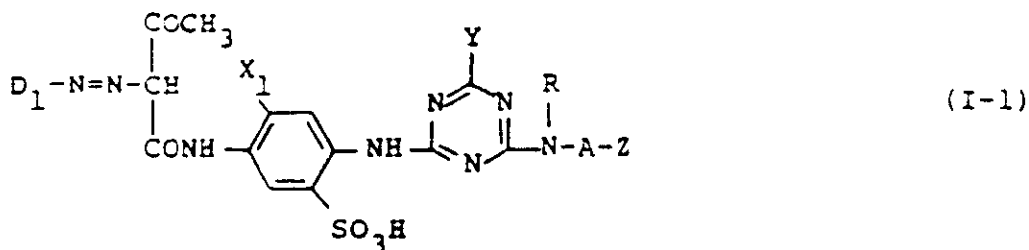


wherein X_1 and X_2 are as defined above, optionally together with at least one of the arylamine (III) and the sulfoarylamine (IV) in an optional order, followed by reaction with diketene, subjecting the obtained product to coupling with the diazonium salt of the aromatic amine (VI) and if the arylamine (III) is not used in the above condensation, then subjecting the resulting product to condensation with the arylamine (III) optionally together with the sulfoarylamine (IV) also if not used above, or (4) subjecting cyanuric chloride or cyanuric fluoride to condensation with the phenylenediamine (VII) optionally together with at least one of the arylamine (III) and the sulfoarylamine (IV) in an optional order, followed by reaction with diketene, subjecting the condensate to condensation with the arylamine (III) if not used in the above condensation optionally together with the sulfoarylamine (IV) also if not used above, and then subjecting the resulting product to coupling with the diazonium salt of the aromatic amine (VI).

Further, the present invention provides a method for dyeing materials, which comprises using a monoazo compound of the formula (I).

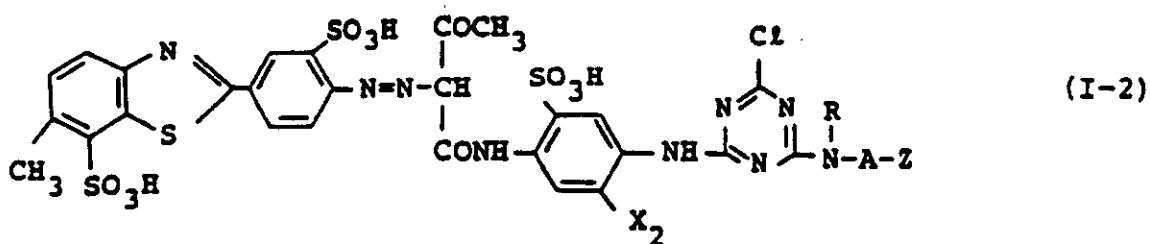
Still further, the present invention provides a dye composition comprising two monoazo compounds which are different from each other and selected from the monoazo compounds of the formula (I) in a mixing weight ratio of 10:90 to 90:10.

Among the monoazo compounds (I) of the present invention, preferred are those, or their salts, of the following formulae:

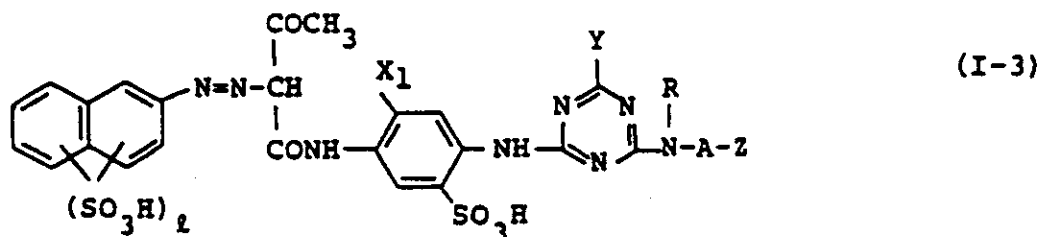


wherein D_1 is a 2-sulfo or 2-methoxy phenyl group substituted with a methyl, ethyl, methoxy, ethoxy, phenoxy, acetyl amino, propionyl amino, benzoyl amino, carboxybenzoyl amino, maleinyl amino or

succinylmino group at 4- or 5-position, or a naphthyl group substituted with two or three sulfo groups, X_1 is a methoxy or ethoxy group, and Y, R, A and Z are as defined above,



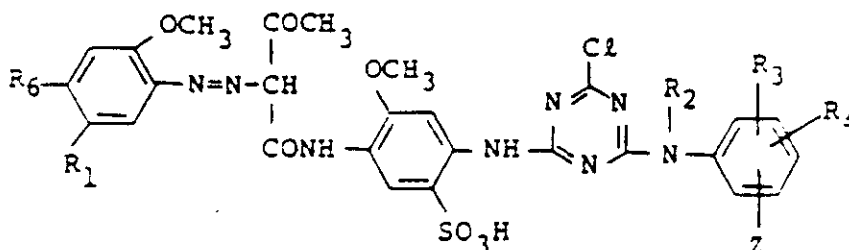
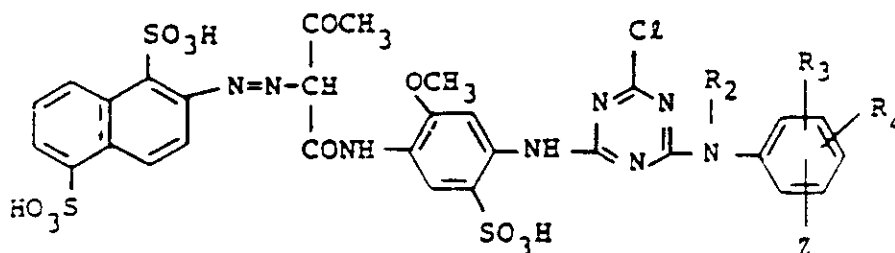
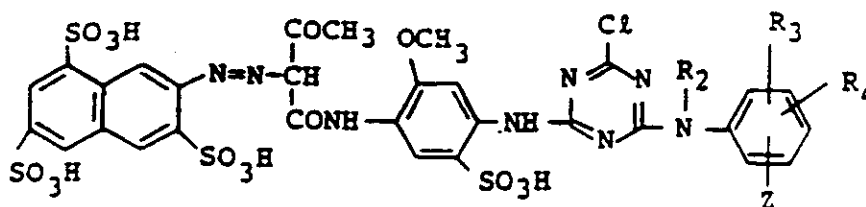
15 wherein X_2 is a methoxy or ethoxy group, and R, A and Z are as defined above, and

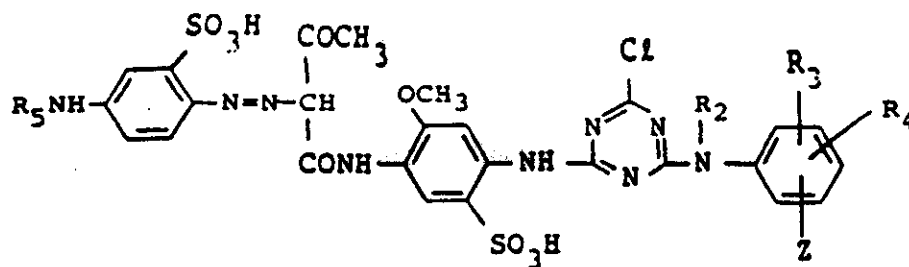


wherein X_1 is a methoxy or ethoxy group, l is 2 or 3, and Y, R, A and Z are as defined above.

30 In the above formula (I-1), (I-2) and (I-3), a preferred X_1 or X_2 is a methoxy group, a preferred Y is a chlorine atom, and a preferred A is a phenylene group which may be substituted. In the formula (I-3), more preferred are those compounds wherein one of two or three sulfo groups is positioned at the carbon atom adjacent to the carbon atom linked to the azo group.

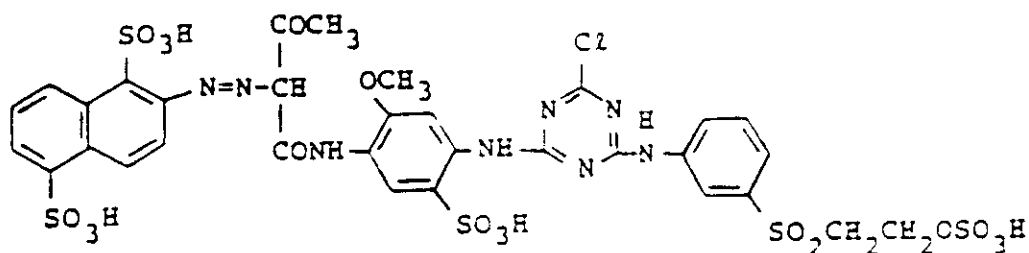
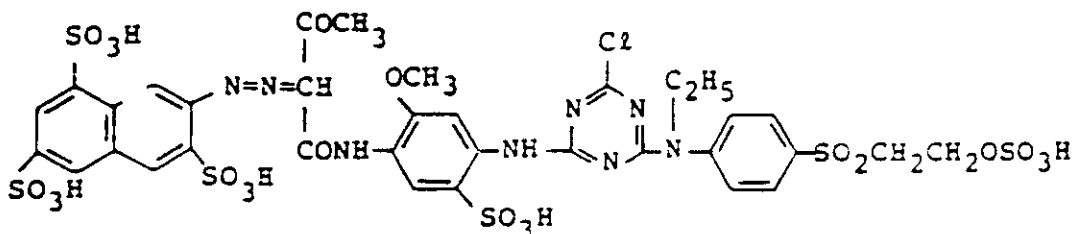
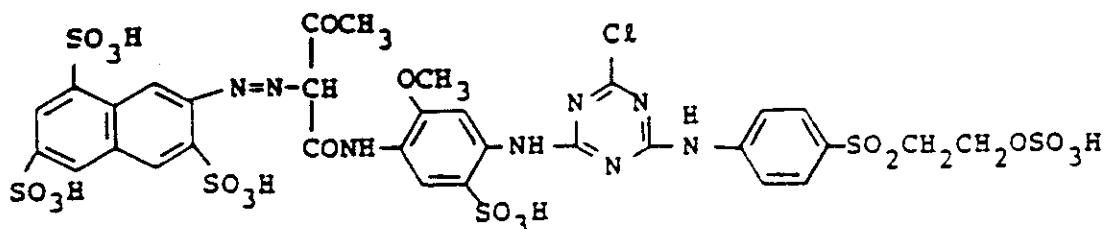
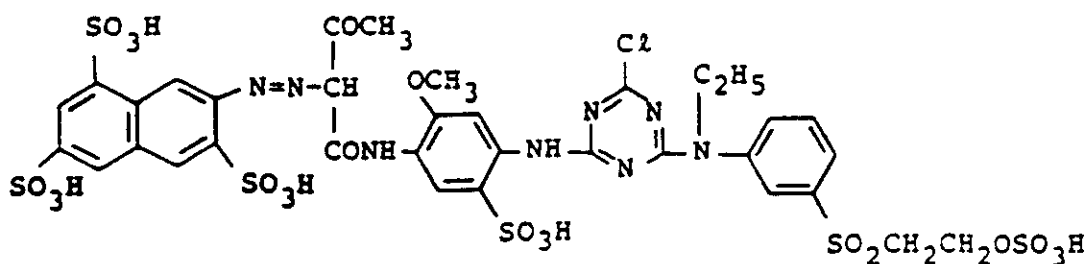
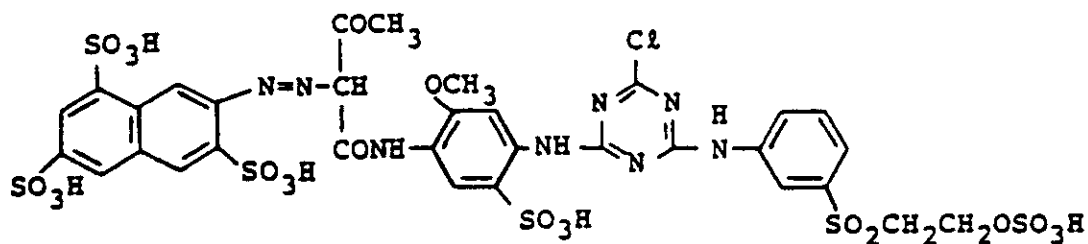
Of these, more preferred are those, or their salt, of the following formulae:





10 In the above formulae, any one of R_1 or R_6 is a sulfo group, and the other is a hydrogen atom or a methyl, ethyl or ethoxy group, R_2 is a hydrogen atom or a methyl or ethyl group, R_3 and R_4 are independently a hydrogen atom or a methyl or methoxy group, R_5 is an acetyl, propionyl, maleinyl or succinyl group, and Z is as defined above.

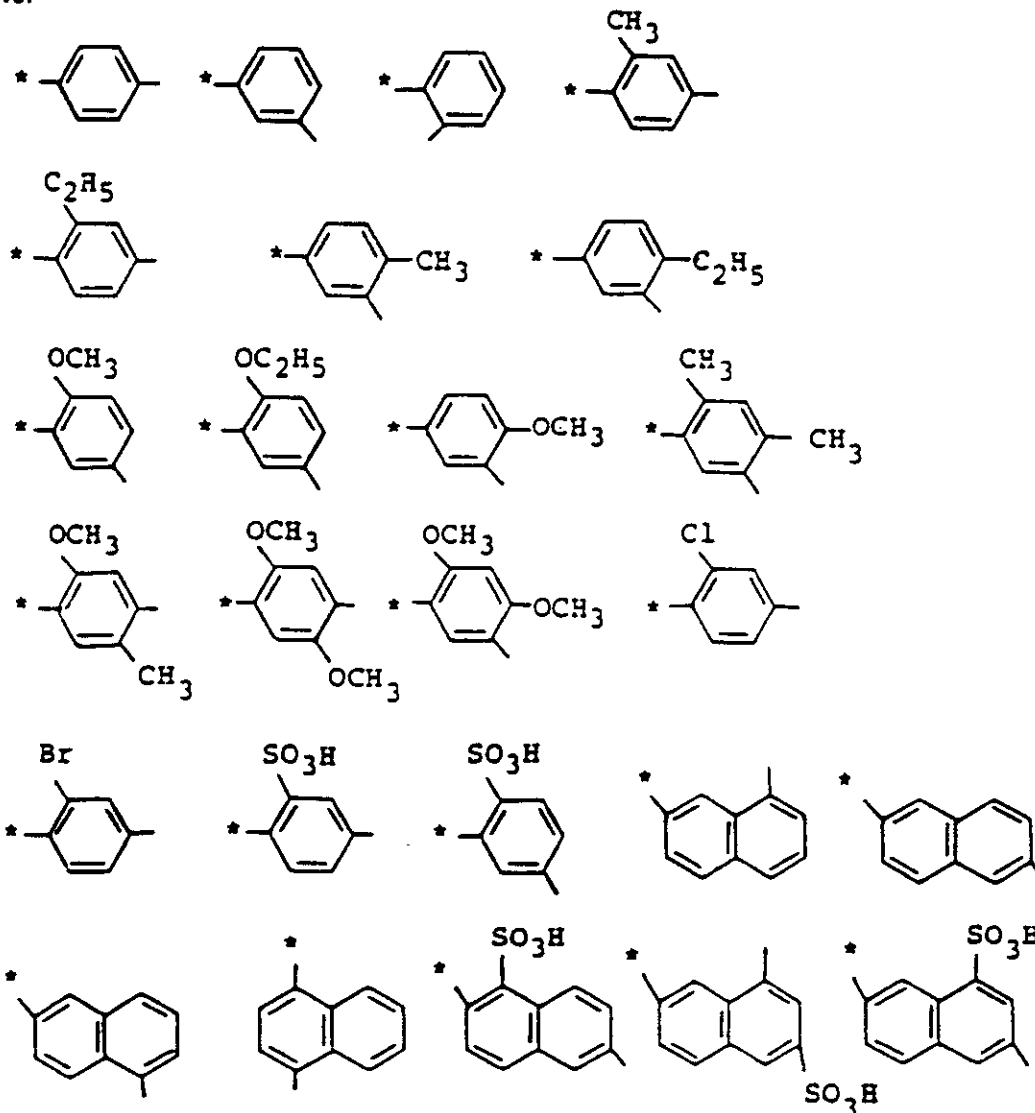
15 Particularly preferred are those, or their salts, of the following formulae:



These compounds in accordance with the present invention may be in the form of a free acid or a salt of metals such as alkali metals and alkaline earth metals. Of these, preferred are sodium, potassium or lithium salts.

The group Z, capable of being removed by the action of alkali includes, for example, a sulfuric acid ester, thiosulfuric acid ester, phosphoric acid ester or acetic acid ester group, or a halogen atom.

In the above formula (I), preferred A includes phenyl group unsubstituted or substituted with one or two members selected from chlorine and bromine atoms and methyl, ethyl, methoxy, ethoxy and sulfo groups, and a naphthylene group unsubstituted or substituted with one sulfo group. Examples thereof are as follows:



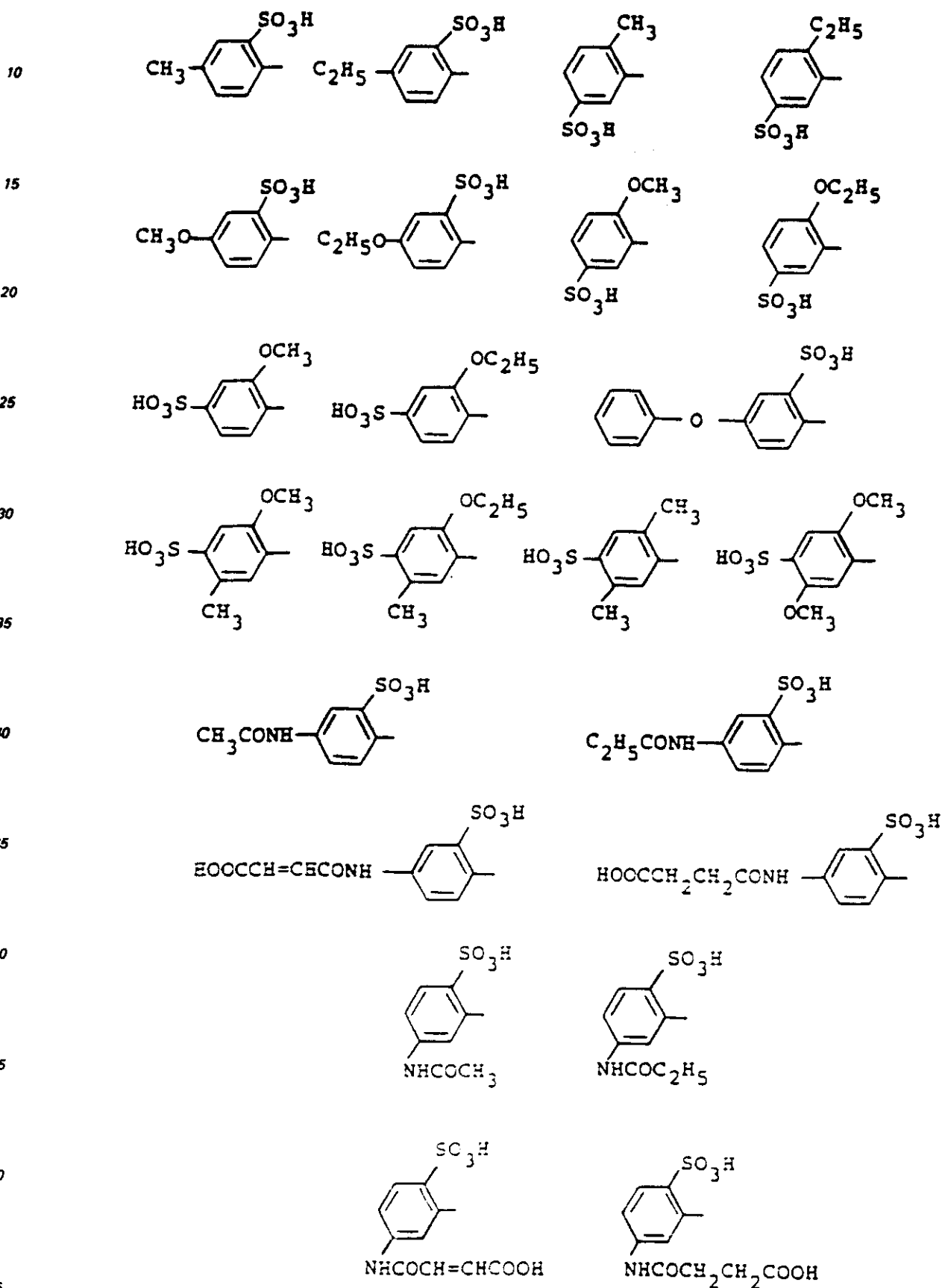
(In the above formula, the asterisked linkage is bonded to the group



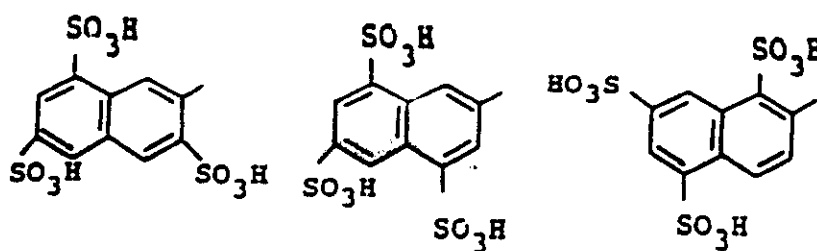
With respect to the alkyl group represented by R, the alkyl is one having 1 to 4 carbon atoms, and the substituent which may be linked to the alkyl includes, for example, a halogen atom and a hydroxyl, cyano, alkoxy, carbamoyl, alkoxycarbonyl, alkylcaronyloxy, sulfo or sulfamoyl group. Examples of R are besides hydrogen, methyl, ethyl, n-propyl, iso-propyl, n-butyl, iso-butyl, sec-butyl, 2-hydroxyethyl, 2-hydroxypropyl, 3-hydroxypropyl, 2-hydroxybutyl, 3-hydroxybutyl, 4-hydroxybutyl, 2,3-dihydroxypropyl, 3,4-dihydroxybutyl, cyanomethyl, 2-cyanoethyl, 3-cyanopropyl, methoxymethyl, ethoxymethyl, 2-methoxyethyl, 2-ethoxyethyl, 3-methoxypropyl, 3-ethoxypropyl, 2-hydroxy-3-methoxypropyl, chloromethyl, bromomethyl, 2-chloroethyl, 2-bromoethyl, 3-chloropropyl, 3-bromopropyl, 4-chlorobutyl, 4-bromobutyl, carboxymethyl, 2-carboxyethyl, 3-carboxypropyl, 4-carboxybutyl, 1,2-dicarboxyethyl, carbamoylmethyl, 2-carbamoylethyl, 3-carbamoylpropyl, 4-carbamoylbutyl, methoxycarbonylmethyl, ethoxycarbonylmethyl, 2-methoxycarbonylethyl, 2-ethoxycarbonylethyl, 3-methoxycarbonylpropyl, 3-ethoxycarbonylpropyl, 4-methoxycarbonylbutyl, 4-ethoxycarbonylbutyl, methylcarbonyloxymethyl,

ethylcarbonyloxymethyl, 2-methylcarbonyloxyethyl, 2-ethylcarbonyloxyethyl, 3-methylcarbonyloxypropyl, 3-ethylcarbonyloxypropyl, 4-methylcarbonyloxybutyl, 4-ethylcarbonyloxybutyl, sulformethyl, 2-sulfoethyl, 3-sulfopropyl, 4-sulfobutyl, sulfamoylmethyl, 2-sulfamoylethyl, 3-sulfamoylpropyl, 4-sulfamoylbutyl, and the like. Of these, particularly preferred are hydrogen, methyl and ethyl.

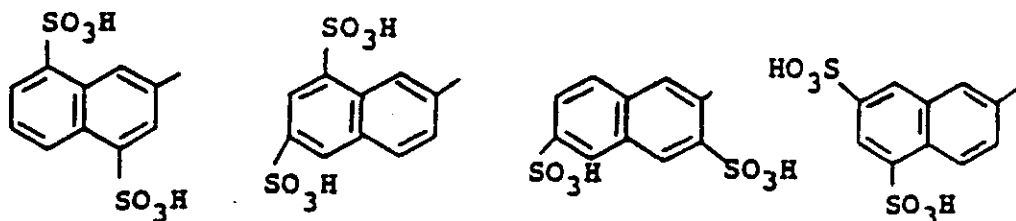
5 Examples of the sulfophenyl and sulfonaphthyl groups represented by Da are as follows:



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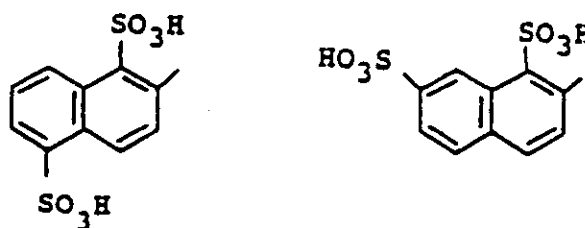


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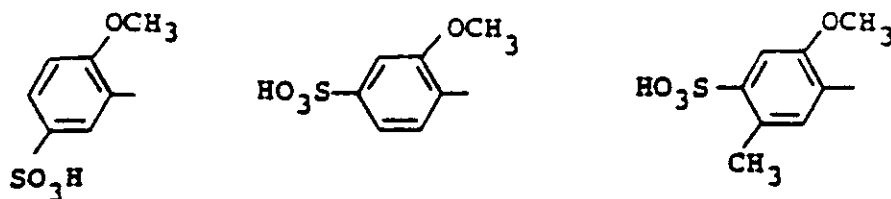
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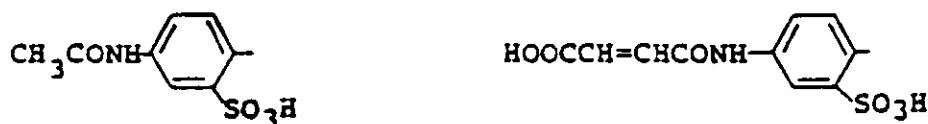
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Of these, preferred are as follows:

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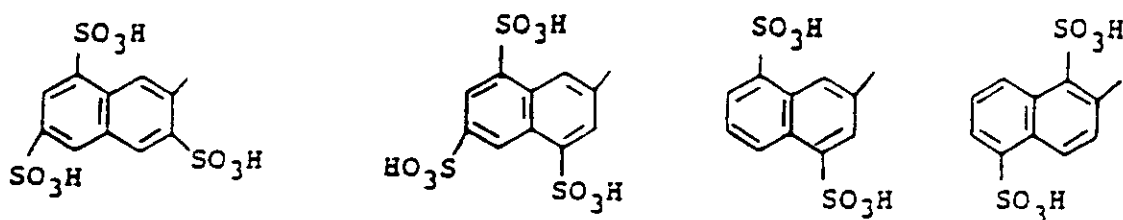


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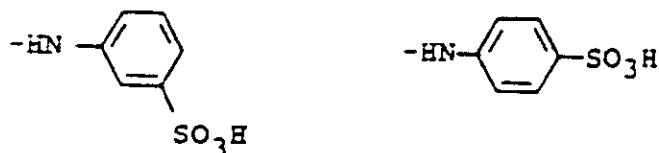
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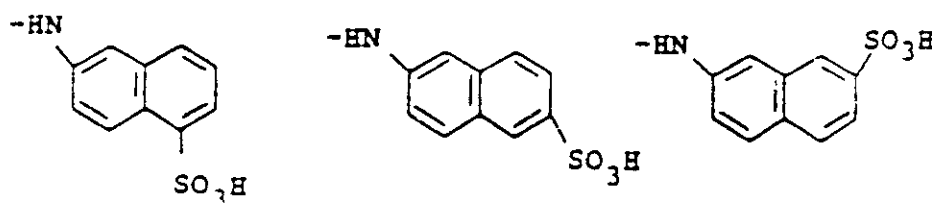
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Examples of the one or two sulfo substituted-aryl amino group represented by Y are as follows:

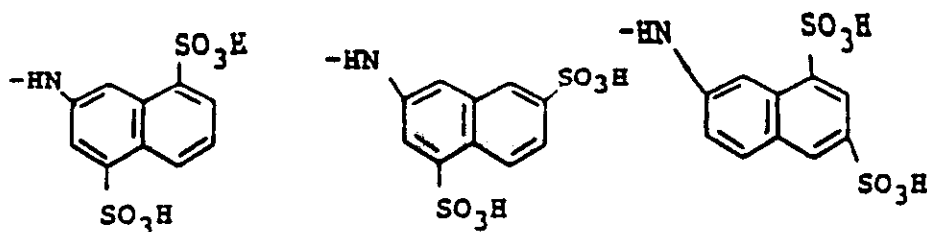
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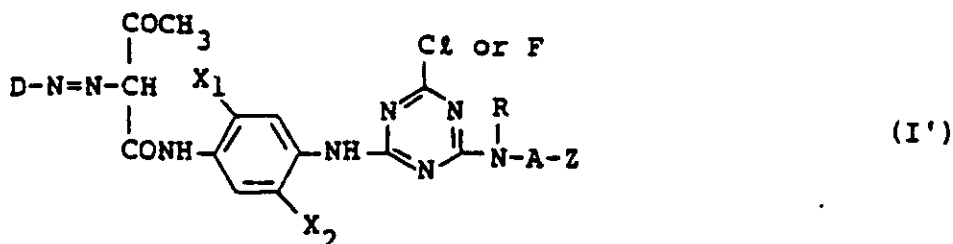
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10 Particularly preferred Y is a chlorine atom.

The monoazo compound (I) of the present invention can be produced in the following manners.

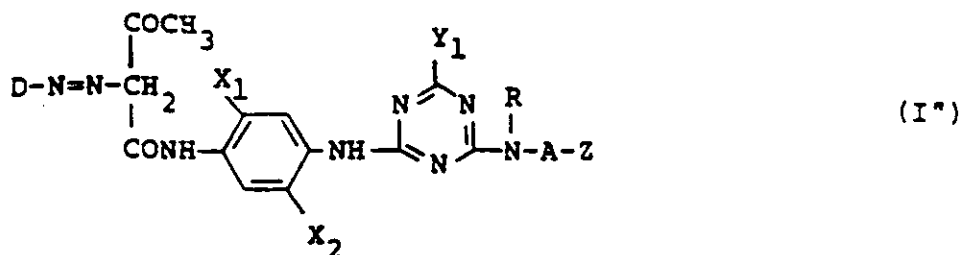
Cyanuric chloride or fluoride is subjected to first condensation with any one of the monoazo amine compound (II) or the arylamine (III), followed by second condensation with the remaining amine, thereby obtaining a desired monoazo compound of the following formula (I'),



25 wherein D, X₁, X₂, R, A and Z are as defined above.

The first and second condensations can be carried out in an aqueous medium at a temperature ranging from 0°C to 30°C, while controlling the pH within a range of 2 to 7, and at a temperature ranging from 20°C to 60°C, while controlling the pH within a range of 3 to 7, respectively.

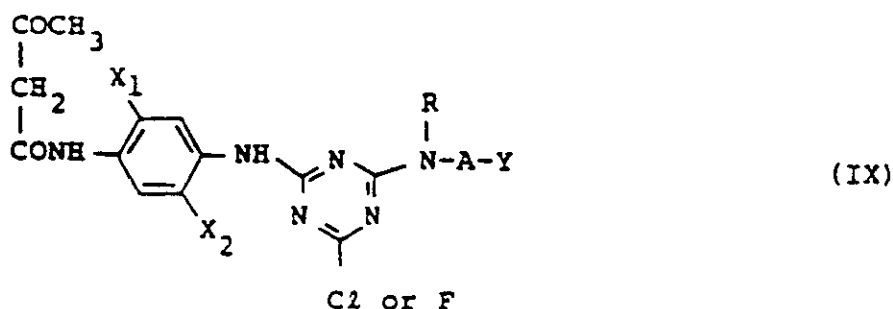
If desired, the monoazo compound (I') can be subjected to third condensation with the sulfoarylamine (IV), obtaining another desired monoazo compound of the following formula (I''),



40 wherein D, X₁, X₂, Y₁, R, A and Z are as defined above.

The third condensation which may be conducted prior to the first or second condensation can be carried out in an aqueous medium at a temperature ranging from 60°C to 90°C while controlling the pH within a range of 3 to 6.

In another manner, cyanuric chloride or fluoride is subjected to first condensation with any one of the amine compound (V) or the arylamine (III), followed by second condensation with the remaining amine, obtaining an intermediate compound of the following formula (IX),



60 wherein X₁, X₂, R, A and Z are as defined above.

The first and second condensations can be carried out in an aqueous medium at a temperature ranging from 0°C to 30°C, while controlling the pH within a range of 2 to 7, and at a temperature ranging from 20°C to 60°C, while controlling the pH within a range of 3 to 7, respectively.

Successively, the intermediate compound (IX) is subjected to coupling with a diazonium salt of the aromatic amine (VI), which can be produced in a conventional manner, in an aqueous medium at a

temperature ranging from 0°C to 50°C, while controlling the pH within a range of 4 to 8, whereby the desired monoazo compound (I') can be produced.

If desired, the monoazo compound (I') can be subjected to third condensation with the sulfoarylamine (IV) in the manner described above, obtaining another desired monoazo compound (I''). The third condensation may be conducted prior to the first or second condensation.

The desired monoazo compound can be also produced in the following manner.

Cyanuric chloride or fluoride is subjected to first condensation with any one of the phenylenediamine (VII) or the arylamine (III), followed by second condensation with the remaining amine.

The first and second condensations can be carried out in an aqueous medium at a temperature ranging from 0°C to 30°C, while controlling the pH within a range of 2 to 7, and at a temperature ranging from 20°C to 60°C, while controlling the pH within a range of 3 to 7, respectively.

Successively, the resulting condensate is subjected to reaction with diketene at a temperature ranging from 10°C to 50°C, while controlling the pH within a range of 3 to 7, whereby the intermediate compound (IX) can be produced.

Then, the intermediate compound (IX) is subjected to coupling with the diazonium salt of the aromatic amine (VI) in the manner described above, whereby the desired monoazo compound (I') can be produced.

In the above manner, if the first condensation is carried out using the phenylenediamine (VII), the reaction using diketene may be conducted immediately after the first condensation.

If desired, the monoazo compound (I') obtained may be subjected to third condensation with the sulfoarylamine (IV), obtaining another desired monoazo compound (I''). Likewise, the third condensation may be conducted prior to the first or second condensation.

The monoazo compound (I), or a salt thereof, of the present invention has a fiber-reactive group, and can be used for dyeing (including printing) hydroxyl groups- or nitrogen-containing materials, which are preferably in a fibrous form. The fiber materials may be blended products.

When applied for dyeing fiber materials, the monoazo compound (I) obtained can be used each alone or in a mixture of two different from each other. The mixture in a mixing weight ratio of 10:90 to 90:10 can be expected to exhibit more excellent dye performances.

The hydroxyl group-containing materials include natural or synthetic hydroxyl group-containing fiber materials such as cellulose fiber materials, regenerated products thereof and polyvinyl alcohol. Examples of the cellulose fiber materials are cotton and other vegetable fibers such as linen, hemp, jute and ramie fibers. Examples of the regenerated cellulose fibers are viscose staple and filament viscose.

The nitrogen-containing materials include synthetic or natural polyamide and polyurethane. Examples of the materials, particularly in the fibrous forms, are wool and other animal furs, silk, leather, polyamide-6,6, polyamide-6, polyamide-11 and polyamide-4.

The dyeing may be carried out in a suitable manner, which can be selected from conventional manners depending on the physical and chemical properties of said fiber materials.

For example, cellulose fiber materials can be dyed using the present compound by an exhaustion dyeing, padding or printing method.

The exhaustion dyeing method can be carried out at a relatively low temperature in the presence of an acid binding agent such as sodium carbonate, trisodium phosphate, sodium hydroxide and the like, if desired using a neutral salt such as sodium sulfate, sodium chloride and the like, optionally together with dissolving assistants, penetrants or level dyeing agents. The neutral salt which can be used for promoting exhaustion of the dye may be added to a dye bath at the time when a bath temperature reaches a level desired for dyeing, or prior thereto. Alternatively, the neutral salt may be added thereto dividedly.

The padding method can be carried out by padding the fiber materials at ambient temperature or an elevated temperature, and after drying steaming or dry-heating the materials to perform the dye-fixation. The padding can be also carried out by a cold pad batch method.

The printing can be carried out in a one-phase or two-phase manner. The one-phase printing may be conducted by printing the fiber materials with a printing paste containing an acid binding agent such as sodium hydrogencarbonate and the like, followed by steaming at a temperature of 100° to 160°C. The two-phase printing may be conducted by printing the fiber materials with a neutral or weakly acidic printing paste, and passing the materials through a hot alkaline bath containing an electrolyte or over-padding the materials with an alkaline padding liquor containing an electrolyte, followed by as steaming or dry-heating treatment.

For the preparation of the printing paste, a paste or emulsifier such as sodium alginate, starch ether and the like may be used, if desired, together with a conventional auxiliary agent such as urea and/or a dispersing agent.

The acid binding agent useful for fixing the compound of the present invention on the cellulose fiber materials includes water-soluble basic salts consisting of alkali or alkaline earth metals and inorganic or organic acids or compounds capable of liberating alkalis under heating conditions. Preferred are alkali metal hydroxides and alkali metal salts of inorganic or organic acids having a weak or medium strength. Particularly preferred are sodium salts and potassium salts. Examples thereof are sodium hydroxide, potassium hydroxide, sodium hydrogen carboante, sodium carbonate, sodium formate, potassium carbonate, sodium dihydrogen phosphate, disodium hydrogen phosphate, trisodium phosphate, sodium silicate, sodium trichloroacetate and the like.

The dyeing of natural or synthetic polyamide and polyurethane fiber materials can be carried out by performing exhaustion in an acid or weak acid bath, while controlling the pH value, and then making the bath neutral, or in some cases alkaline to perform the fixation. The dyeing temperature ranges from usually from 60° to 120°C. In order to achieve a level dyeing, there may be used a conventional level dyeing agent such as a condensation product between cyanuric chloride and 3 times by mole of aminobenzenesulfonic acid or aminonaphthalenesulfonic acid, or an addition product between stearylamine and ethylene oxide, and the like.

The present monoazo compound (I) can be characterized by excellent dye performances in the dyeing (including printing) of fiber materials, particularly cellulose fiber materials. For example, the compound can give a dyed product excellent in light fastness, perspiration-light fastness, wet fastness such as washing resistance, peroxide-washing resistance, chlorine resistance, chlorine bleaching resistance, perspiration resistance and acid-hydrolysis resistance, and alkali fastness, abrasion fastness and iron fastness. The compound can also exhibit excellent build-up, level dyeing and wash off properties, favorable solubility and high exhaustion and fixation percentages. Moreover, the present monoazo compound (I) can hardly be affected by changes in a dyeing temperature and a dyeing bath ratio, so that a dyed product with a constant quality can be given with superior reproducibility.

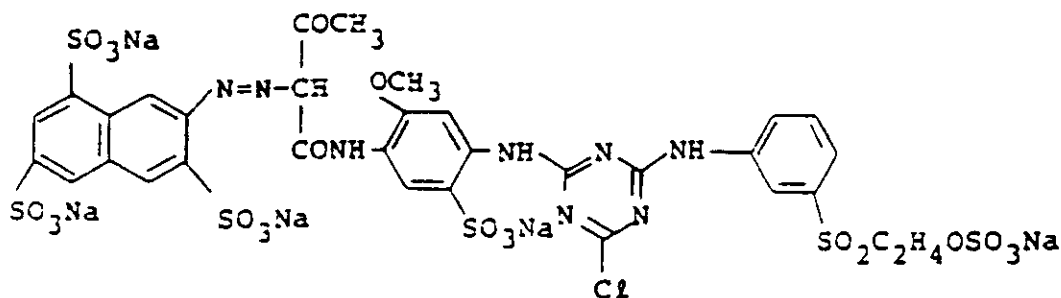
As compared with those described in the aforesaid Published Unexamined Japanese Patent Application Nos. 12933/1978 and 112584/1981, the monoazo compound (I) of the present invention shows more excellent dye performances such as build-up property to give dyed products of a deeper color, and fastness properties, particularly light fastness, perspiration-light fastness and chlorine fastness.

The present invention is illustrated in more detail with reference to the following Examples, which are only illustrative. In Examples, parts and % are by weight.

Example 1

To a solution prepared by dissolving 4-methoxy-2,5-diaminobenzenesulfonic acid (6.5 parts) in water (200 parts) at a pH of between 6 and 7, diketene (2.5 parts) was added dropwise over 1 hour at a temperature of between 10°C and 20°C, and the mixture was stirred for 2 hours at that temperature. A dispersion of cyanuric chloride (5.5 parts) in ice water (100 parts) was added dropwise to the above reaction mixture at a temperature of between 0°C and 5°C over 1 hour, during which the pH was adjusted to between 3 and 4 using a 20% aqueous sodium carbonate solution, and the mixture was stirred for additional 2 hours.

To the reaction mixture was added 1-amino-benzene-3-β-sulfatoethylsulfone (8.4 parts), and the mixture was heated to 30°C, while adjusting the pH to between 3 and 6 using a 20% aqueous sodium bicarbonate solution, and stirred for 2 hours at that temperature and that pH. Thereafter, a diazonium solution of 2-aminonaphthalene-3,6,8-trisulfonic acid (11.5 parts) was added to the reaction mixture cooled to a temperature of between 0°C and 5°C over 1 hour, during which the pH was adjusted to between 5 and 6 using a 20% aqueous sodium carbonate solution. The mixture was stirred for 3 hours at that temperature and that pH, and then mixed with sodium chloride (70 parts). The precipitated crystals were separated by filtration and dried at 60°C to obtain a monoazo compound of the following formula.

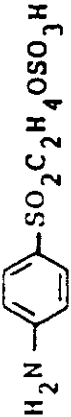
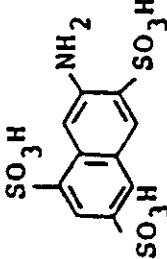
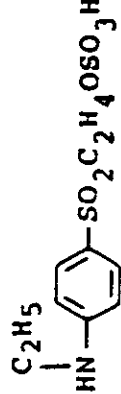
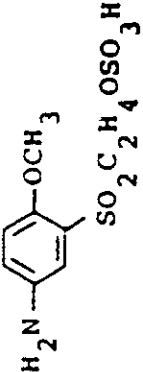
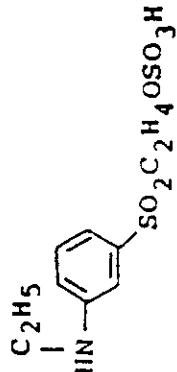
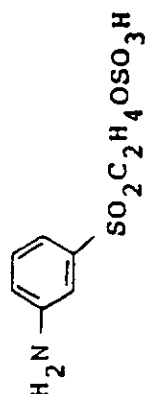
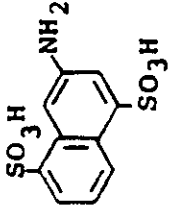


(λ max 397 nm)

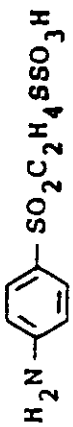
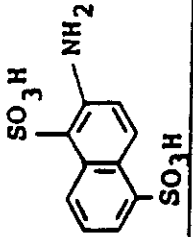
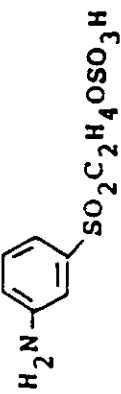
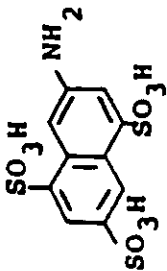
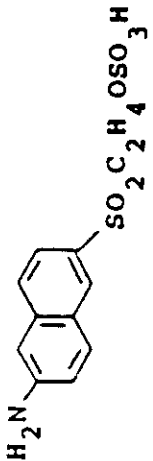
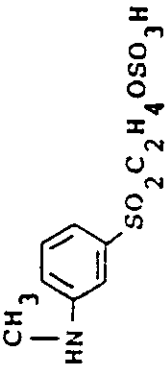
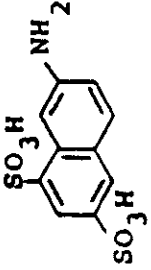
Examples 2 to 10

Example 1 was repeated, provided that 1-aminobenzene-3-β-sulfatoethylsulfone and 2-aminonaphthalene-3,6,8-trisulfonic acid were replaced by the arylamine (III) and the aromatic amine (VI) as shown in the following Table, respectively, then obtaining the corresponding monoazo compound.

Table

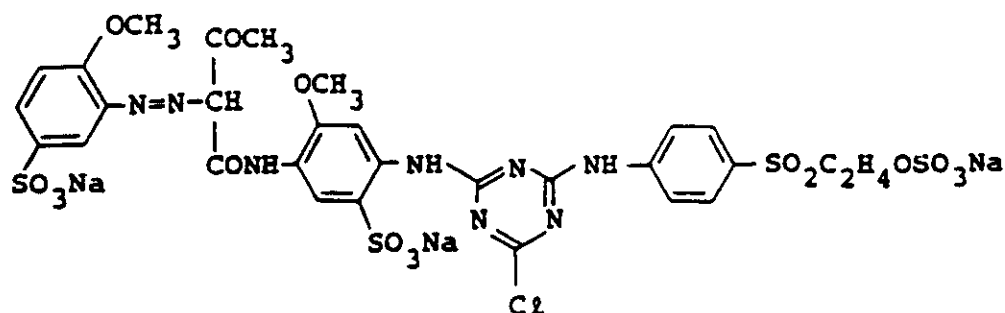
Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
2			Greenish yellow
3		do.	do.
4		do.	do.
5		do.	do.
6			do.

- to be cont'd -

Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
7			Greenish yellow
8			do.
9		do.	do.
10			do.

Example 11

To a solution prepared by dissolving 4-methoxy-2,5-diaminobenzenesulfonic acid (6.5 parts) in water (150 parts) at a pH of between 5 and 6, diketene (2.5 parts) was added dropwise at a temperature of between 20°C and 25°C over 20 minutes, and the mixture was stirred for 2 hours at that temperature. To a dispersion of cyanuric chloride (5.5 parts) in ice water (150 parts) was added dropwise to the above reaction mixture at a temperature of between 0°C and 5°C over 1 hour, during which the pH was adjusted to a pH of between 3 and 4 using a 15% aqueous sodium carbonate solution, and the mixture was stirred for additional 2 hours. Successively, 1-aminobenzene-4-β-sulfatoethylsulfone (8.4 parts) was added thereto, and the mixture was heated to 50°C, while adjusting the pH to between 5 and 6 using a 15% aqueous sodium carbonate solution, and stirred for 3 hours at that temperature and that pH. Thereafter, a diazonium solution of 2-aminoanisole-4-sulfonic acid (6.1 parts) was added to the above reaction mixture cooled to a temperature of between 0°C and 5°C over 1 hour, during which the pH was kept at between 5 and 6 using a 15% aqueous sodium carbonate solution, and the resulting mixture was stirred for 3 hours at that temperature and that pH. Then, the reaction mixture was mixed with sodium chloride (60 parts) to precipitate crystals. The crystals were separated by filtration and dried at 60°C to obtain a monoazo compound of the following formula.

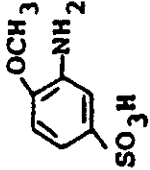
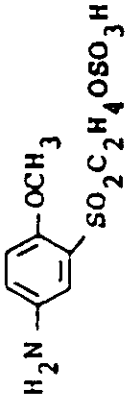
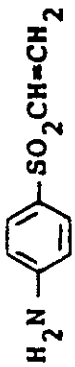
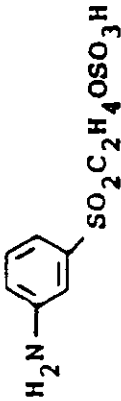
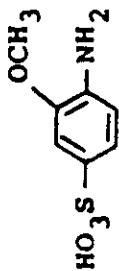


(λ max 398 nm)

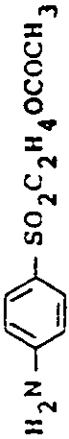
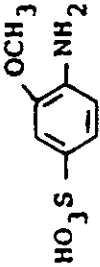
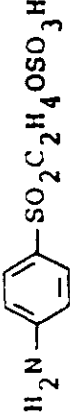
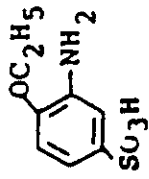
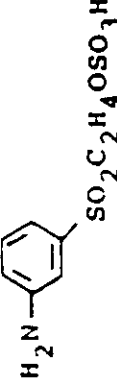
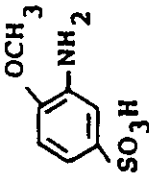
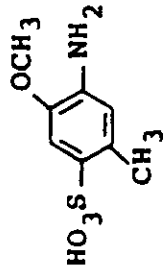
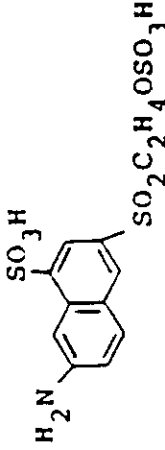
Examples 12 to 29

Example 11 was repeated, provided that 1-aminobenzene-4-β-sulfatoethylsulfone and 2-aminoanisole-4-sulfonic acid were replaced by the arylamine (III) and the aromatic amine (VI) as shown in the following Table, respectively, thereby obtaining the corresponding monoazo compound.

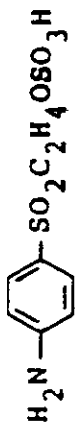
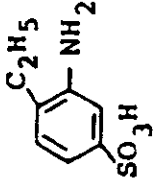
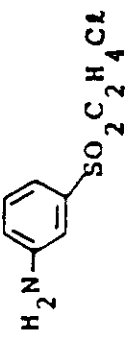
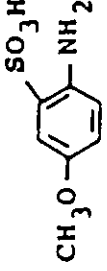
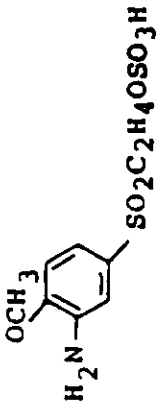
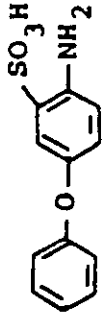
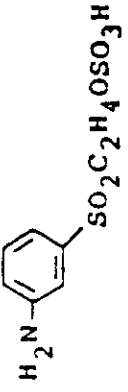
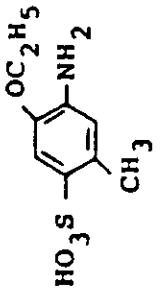
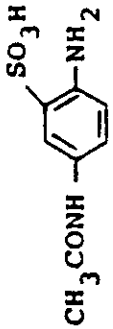
Table

Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
12			Greenish yellow
13		do.	do.
14		do.	do.
15			do.

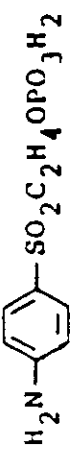
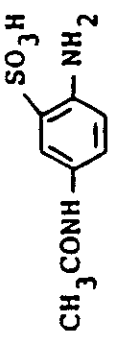
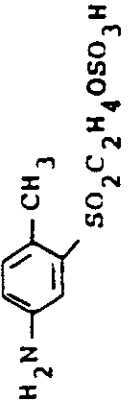
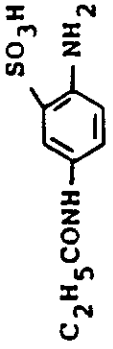
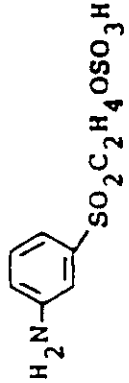
- to be cont'd -

Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
16			Greenish yellow
17			do.
18			do.
19	do		do.
20		do	do

- to be cont'd -

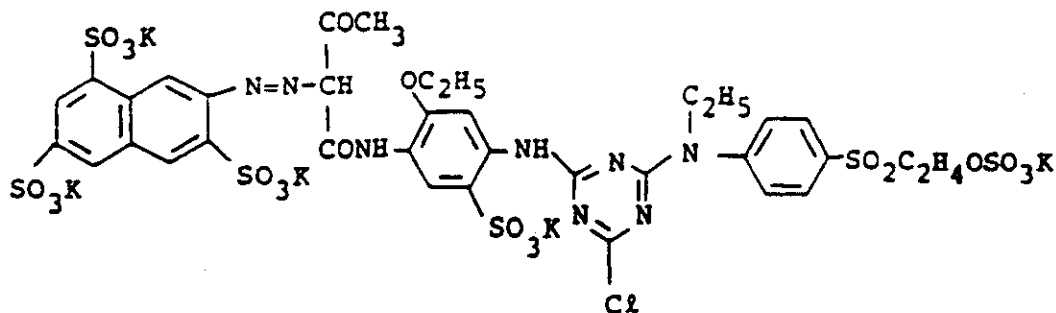
Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
21			Greenish yellow
22			do.
23			do.
24			do.
25	do.		do.

- to be cont'd -

Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
26			Greenish yellow
27			do.
28			do.
29	do.		Yellow

Example 30

To a solution prepared by dissolving 4-ethoxy-2,5-diaminobenzenesulfonic acid (6.5 parts) in water (200 parts) at a pH of between 6 and 7, diketene (2.5 parts) was added dropwise at a temperature of between 10°C and 20°C over 30 minutes, and the mixture was stirred for 2 hours at that temperature. To this reaction mixture was added a condensate solution prepared by the reaction between cyanuric chloride (5.5 parts) and 1-N-ethylaminobenzene-4-β-sulfatoethylsulfone (9.3 parts) at a temperature of between 5°C and 10°C and at a pH of between 4 and 5, and the mixture was heated to 50°C, while adjusting the pH to between 4 and 5 using a 15% aqueous sodium carbonate solution, and then stirred for 6 hours at that temperature. A diazonium solution of 2-aminonaphthalene-3,6,8-trisulfonic acid (11.5 parts) was added dropwise to the above reaction mixture over 1 hour, during which the pH was kept to between 5 and 6 using a 10% aqueous potassium carbonate solution and the mixture was stirred for 3 hours at that temperature and that pH. Thereafter, the reaction mixture was mixed with potassium chloride (80 parts) to precipitate crystals. The crystals separated by filtration was dried at 60°C to obtain a monoazo compound of the following formula.

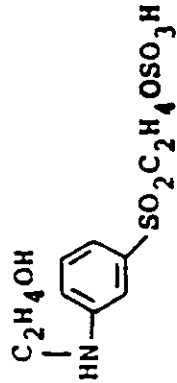
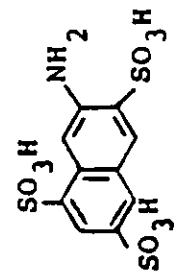
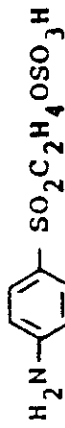
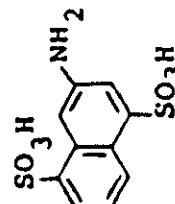
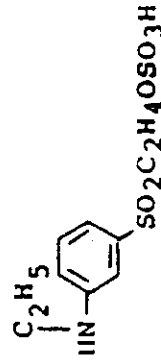
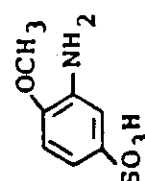
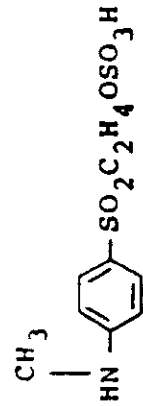


(λ max 398 nm)

Examples 31 to 39

Example 30 was repeated, provided that 1-N-ethylaminobenzene-4-β-sulfatoethylsulfone and 2-aminonaphthalene-3,6,8-trisulfonic acid used in Example 30 were replaced by the arylamine (III) and the aromatic amine (VI) as shown in the following Table, respectively, thereby obtaining the corresponding monoazo compound.

Table

Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
31			Greenish yellow
32			do.
33			do.
34		do.	do.

- to be cont'd -

Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
35			Greenish yellow
36			do.
37			do.
38			do.
39			Yellow

Example 40

The monoazo compound (0.3 part) obtained in Example 1 was dissolved in water (200 parts), and sodium sulfate (10 parts) and cotton (10 parts) were added thereto. The bath was heated to 60°C, and then sodium carbonate (4 parts) was added thereto. Dyeing was continued for 1 hour at that temperature.

The cotton was rinsed with water, soaped and again rinsed with water to obtain a dyed product of a brilliant greenish yellow color excellent in fastness properties, particularly light fastness, perspiration-light fastness and chlorine fastness. The monoazo compound was found to exhibit good build-up property and good reproducibility of the dyeing.

Example 41

The monoazo compound (0.5 part) obtained in Example 11 was dissolved in water (150 parts), and sodium sulfate (10 parts) and cotton (10 parts) were added thereto. The bath was heated to 50°C, and then sodium carbonate (5 parts) was added thereto. Dyeing was continued for 1 hour at that temperature.

The cotton was rinsed with water, soaped and again rinsed with water to obtain a dyed product of a brilliant greenish yellow color excellent in fastness properties, particularly light fastness, perspiration-light fastness and chlorine fastness. The monoazo compound was found to exhibit good build-up property and good reproducibility of the dyeing.

Example 42

Composition of color paste

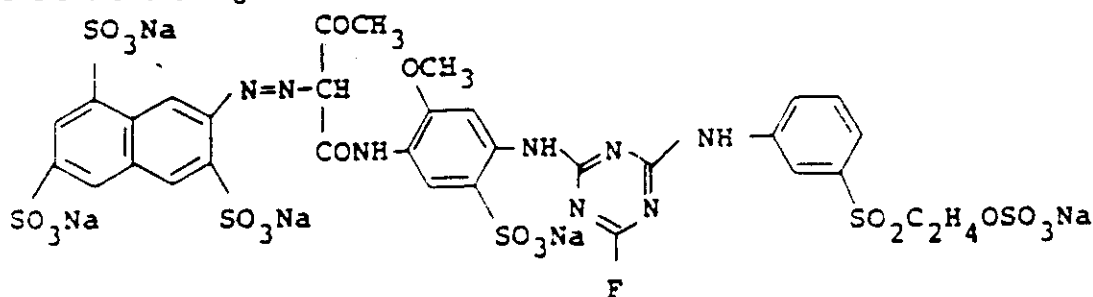
Monoazo compound obtained in Example 1	3 parts
Urea	5 parts
Sodium alginate (5%), thickener	50 parts
Hot water	25 parts
Sodium hydrogencarbonate	2 parts
Balance (water)	15 parts

Mercerized cotton cloth was printed with the color paste having the above composition, and then pre-dried, steamed at 100°C for 5 minutes, rinsed with hot water, soaped, again rinsed with hot water, and dried.

Thus, a printed product of a brilliant greenish yellow color excellent in fastness properties was obtained.

Example 43

To a solution prepared by dissolving 4-methoxy-2,5-diaminobenzenesulfonic acid (6.5 parts) in water (150 parts) at a pH of between 6 and 7 was added dropwise diketene (2.5 parts) at a temperature of between 10°C and 20°C over 30 minutes, and the mixture was stirred for 2 ours at that temperature and then cooled to a temperature of between 0°C and 5°C. Cyanuric fluoride (4.1 parts) was added dropwise thereto over 30 minutes, during which the pH was adjusted to between 6 and 7 using a 7% aqueous sodium hydrogencarbonate solution. Successively 1-aminobenzene-3-β-sulfatoethylsulfone (8.4 parts) was added thereto, while adjusting the pH to between 6 and 7 using a 7% aqueous sodium hydrogencarbonate solution, and the mixture was heated to 20°C, and stirred for 3 hours at that temperature. Thereafter, a diazonium solution of 2-aminonaphthalene-3,6,8-trisulfonic acid (11.5 parts) was added dropwise to the above reaction mixture cooled to a temperature of between 0°C and 5°C over 1 hour, during which the pH was adjusted to between 5 and 6 using a 7% aqueous sodium hydrogencarbonate solution. The mixture was stirred for 3 hours at that temperature and that pH, and then mixed with sodium chloride (70 parts). The crystals precipitated was separated by filtration and dried in vacuo at 40°C to obtain a monazo compound of the following formula:



(λ max 397 nm)

Examples 44 to 52

Example 43 was repeated, provided that 1-aminobenzene-3- β -sulfatoethylsulfone and 2-amino-naphthalene-3,6,8-trisulfonic acid used in Example 43 were replaced by the arylamine (III) and the aromatic amine (VI) as shown in the following Table, respectively, thereby obtaining the corresponding monoazo compound.

10

15

20

25

30

35

40

45

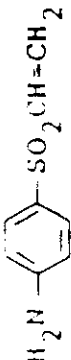
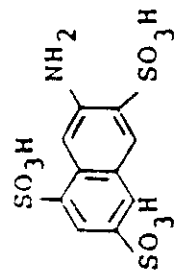
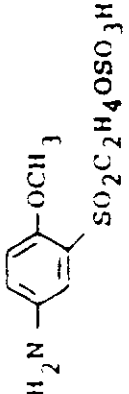
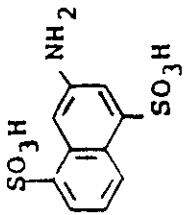
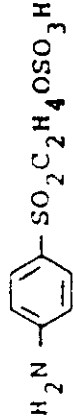
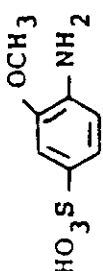
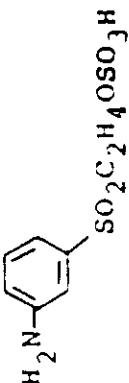
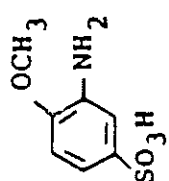
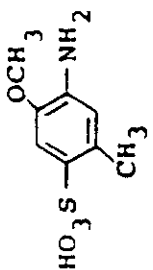
50

55

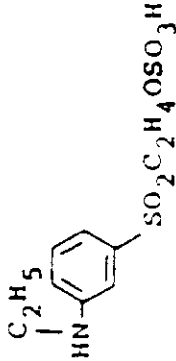
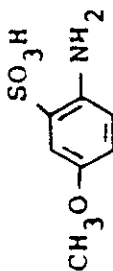
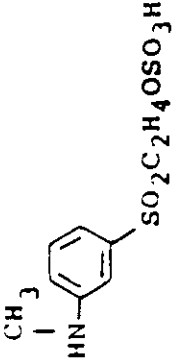
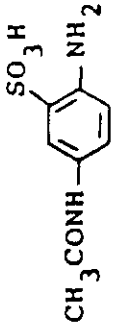
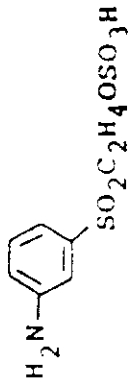
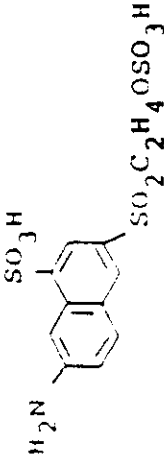
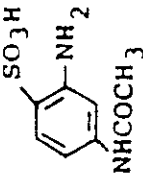
60

65

Table

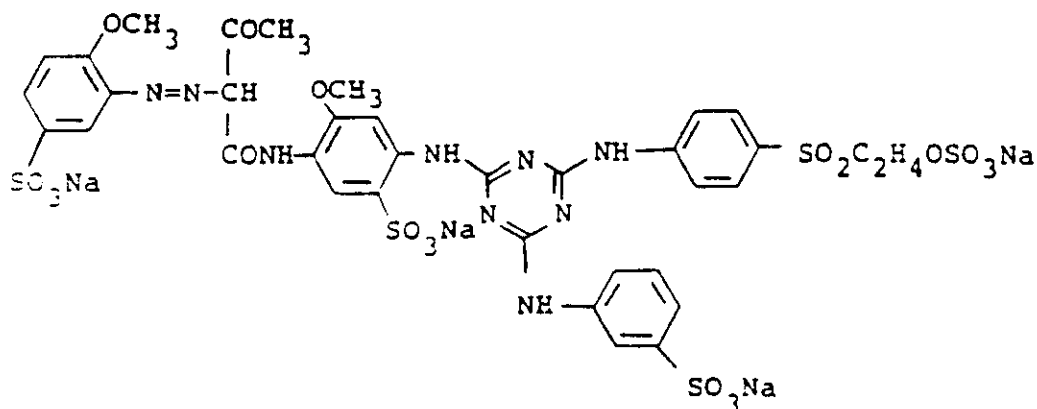
Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
44			Greenish yellow
45			do.
46			do.
47			do.
48	do.		do.

- to be cont'd -

Example No.	Arylamine (III)	Aromatic amine (VI)	Color on cotton
49			Greenish yellow
50			do.
51			do.
52			do.

Example 53

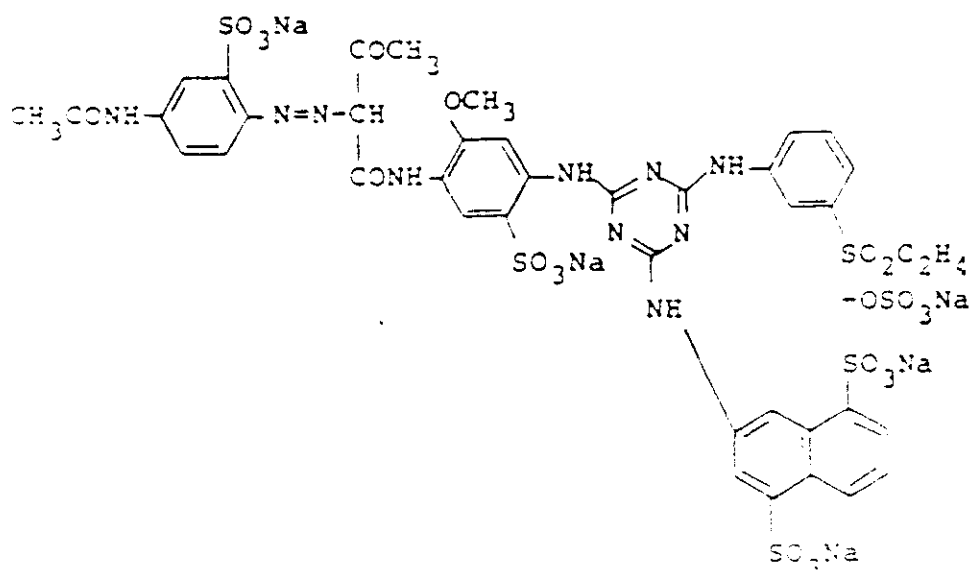
Metanilic acid (6.2 parts) was added to a solution prepared by dissolving in water (300 parts) the monoazo compound (27 parts) obtained in Example 11 and the mixture was heated to 80°C, while adjusting the pH to between 4 and 5 using a 15% aqueous sodium carbonate solution, and stirred for 3 hours at that temperature and that pH. Thereafter, the reaction mixture was mixed with sodium chloride (50 parts). The crystals precipitated were separated by filtration and dried at 60°C to obtain a monoazo compound of the following formula.



(λ max 400 nm)

Example 54

The monoazo compound (25 parts) obtained in Example 25 was dissolved in water (400 parts). To this solution was added 2-aminonaphthalene-4,8-disulfonic acid (11 parts), and the mixture was heated to 80°C, while adjusting the pH to between 4 and 5 using a 15% aqueous sodium carbonate solution, and then stirred for 5 hours at that temperature and that pH. The reaction mixture was cooled to 30°C and then mixed with sodium chloride (60 parts). The crystals precipitated were separated by filtration, and dried at 60°C to obtain a monoazo compound of the following formula.

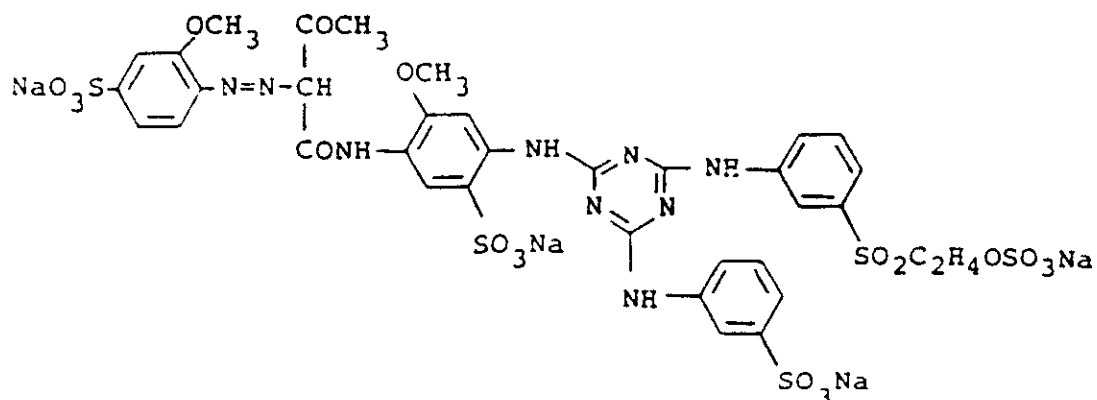


(λ max 396 nm)

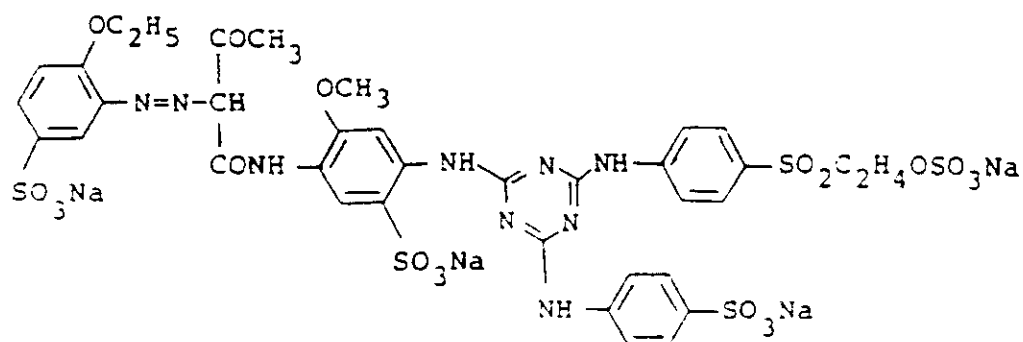
Examples 55 to 60

In a manner similar to that of Example 53, the following monoazo compounds were obtained.

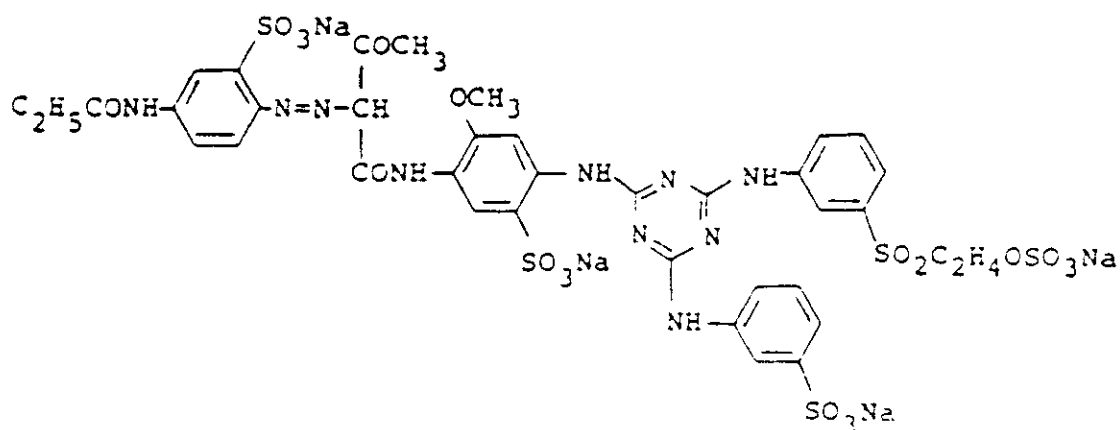
Example 55



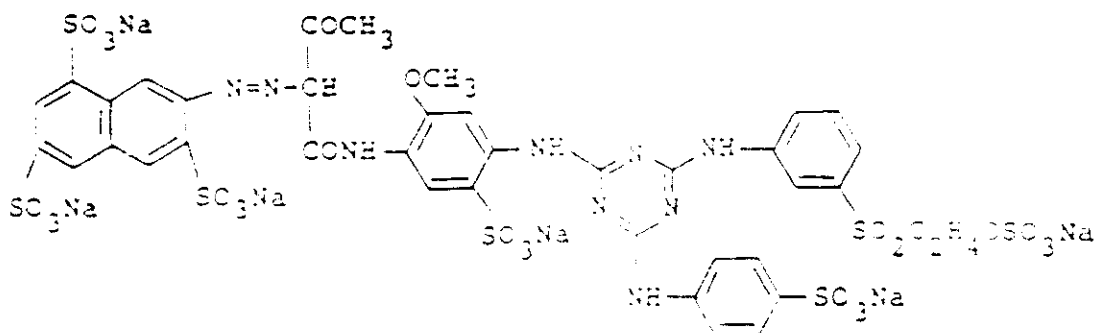
Example 56



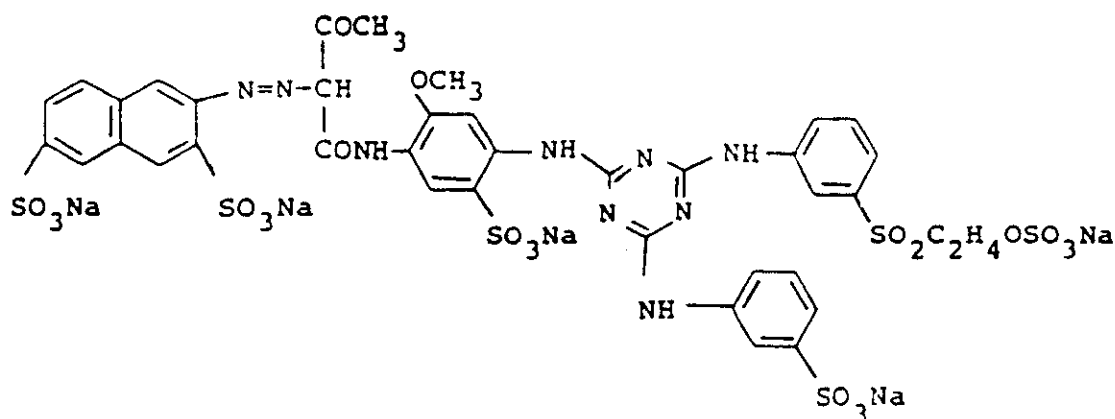
Example 57



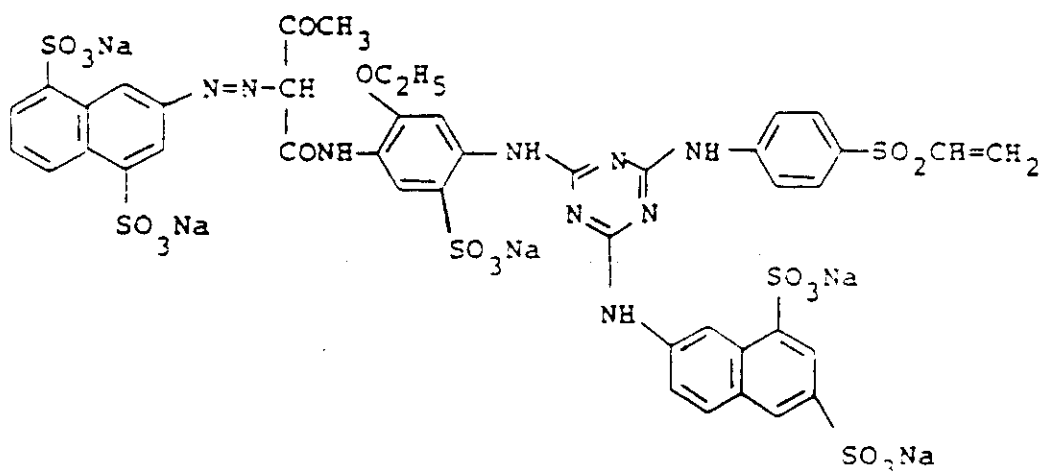
Example 58



Example 59



Example 60



Example 61

A mixture of the monoazo compound (0.2 part) obtained in Example 1 and the monoazo compound (0.2 part) obtained in Example 5 was dissolved in water (200 parts), and then sodium sulfate (10 parts) and cotton (10 parts) were added thereto. The bath was heated to 60°C, and sodium carbonate (4 parts) was added thereto. Dyeing was continued for 1 hour at that temperature.

The cotton was washed with water, soaped and again washed with water to obtain a dyed product of a brilliant greenish yellow color excellent in fastness properties, particularly light fastness, perspiration-light fastness and chlorine fastness. The above dye composition was also found to exhibit good build-up property and good reproducibility of the dyeing.

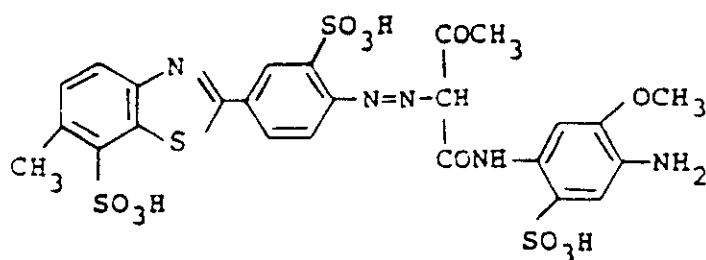
Example 62

A mixture of the monoazo compound (0.3 part) obtained in Example 3 and the monoazo compound (0.2 part) obtained in Example 4 was dissolved in water (150 parts), and sodium sulfate (10 parts) and cotton (10 parts) were added thereto. The bath was heated to 50°C, and then sodium carbonate (5 parts) was added thereto. Dyeing was continued for 1 hour at that temperature.

The cotton was washed with water, soaped and again washed with water to obtain a dyed product of a brilliant greenish yellow color excellent in fastness properties, particularly light fastness, perspiration-light fastness and chlorine fastness. The above dye composition was also found to exhibit good build-up property and good reproducibility of the dyeing.

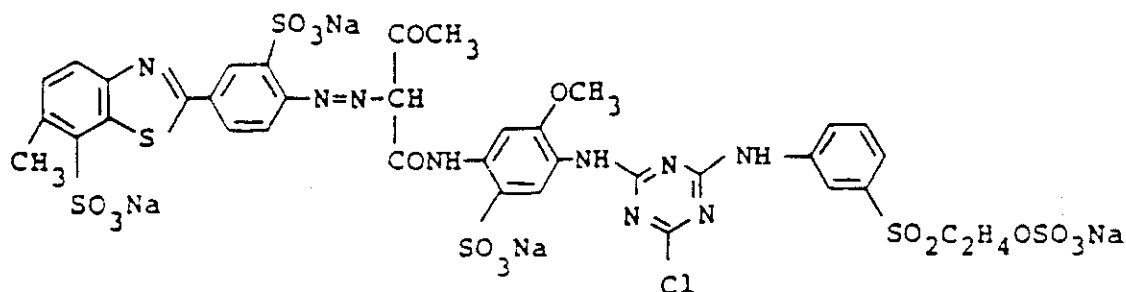
Example 63

A monoazo amine compound (21 parts) of the following formula,



was added dropwise to a dispersion of cyanuric chloride (5.5 parts) in ice water (100 parts) at a temperature of between 0°C and 10°C over 1 hour, during which the pH was adjusted to between 3 and 4 using a 20% aqueous sodium carbonate solution, and the mixture was stirred for additional 2 hours.

Successfully 1-aminobenzene-3-β-sulfatoethylsulfone (8.4 parts) was added to the above reaction mixture, and the resulting mixture was heated to 30°C, while adjusting the pH to between 5 and 6 using a 20% aqueous sodium carbonate solution, and then stirred for 2 hours at that temperature and that pH. Thereafter, the reaction mixture was mixed with sodium chloride (70 parts), the crystals precipitated were collected on a filter, and dried to obtain a monoazo compound of the following formula,

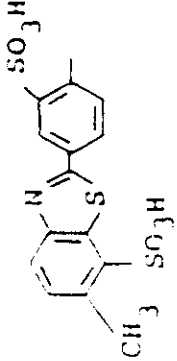
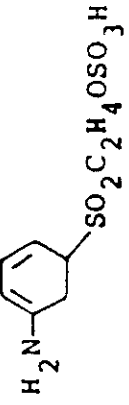
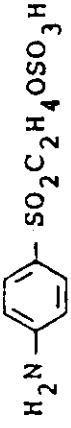
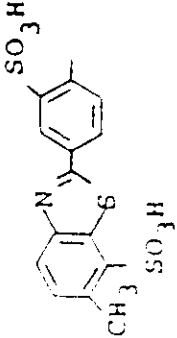
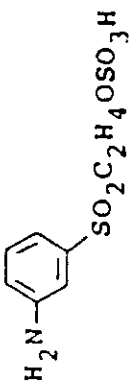
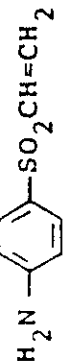


(λ max 394 nm)

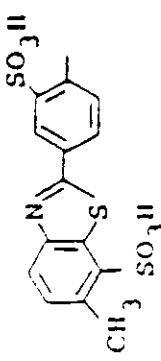
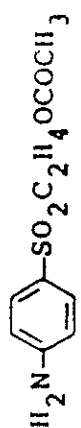
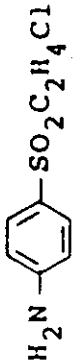
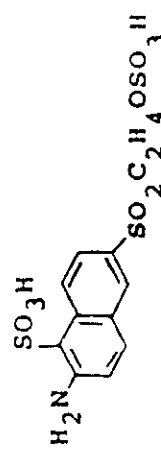
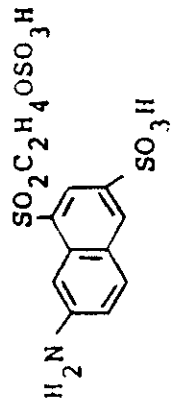
Examples 64 to 80

Example 63 was repeated, provided that the monoazoamine compound and 1-aminobenzene-3-β-sulfatoethylsulfone used in Example 63 were replaced by the monoazo amine compound (II) and the arylamine compound (III) as shown in the following Table, respectively, thereby obtaining the corresponding monoazo compound.

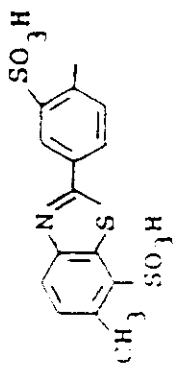
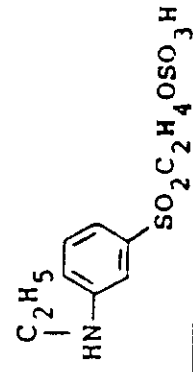
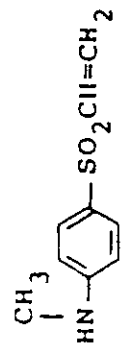
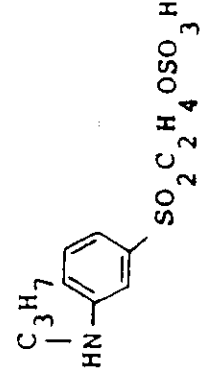
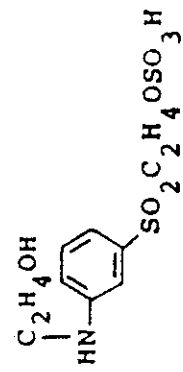
Table

Example No.	Monoazo amine compound (II)			Arylamine (III)
	D	X ₁	X ₂	
64		SO ₃ H	OCH ₃	
65	do.	do.	do.	
66		SO ₃ H	OC ₂ H ₅	
67	do.	do.	OCH ₃	

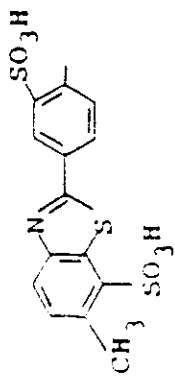
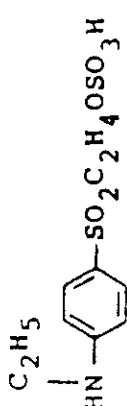
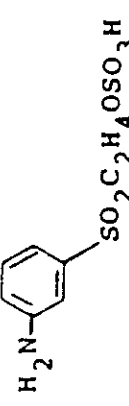
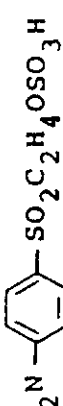
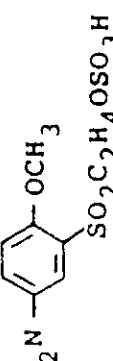
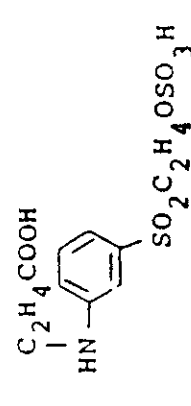
- to be cont'd -

Example No.	Monoazo amine compound (II)			Arylamine (III)
	D	X ₁	X ₂	
68		SO ₃ H	OCH ₃	
69	do.	do.	do.	
70	do.	do.	do.	
71	do.	SO ₃ H	OC ₂ H ₅	

- to be cont'd -

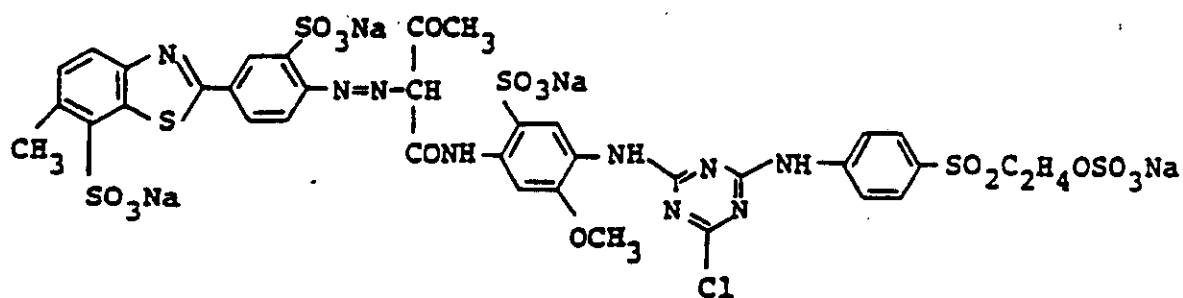
Example No.	Monoazo amine compound (II)			Arylamine (III)
	D	X ₁	X ₂	
72		SO ₃ H	OCH ₃	
73	do.	do.	do.	
74	do.	OC(=O)CH ₃	SO ₃ H	
75	do.	do.	do.	

- to be cont'd -

Example No.	Monoazo amine compound (II)			Arylamine (III)
	D	X ₁	X ₂	
76		OCH ₃	SO ₃ H	
77	do.	do.	do.	
78	do.	do.	do.	
79	do.	OC ₂ H ₅	do.	
80	do.	dc.	do.	

Example 81

A mixture of 1-aminobenzene-4- β -sulfatoethylsulfone (8.4 parts) in water (200 parts) was clarified by adjusting the pH to between 4 and 5 using a 20% aqueous sodium carbonate solution. Cyanuric chloride (5.5 parts) was added to the above clarified solution, and the mixture was stirred at a temperature of between 10°C and 15°C for 6 hours, during which the pH was adjusted to between 4 and 5. Successively, 2,5-diamino-4-methoxybenzenesulfonic acid (5.6 parts) was added thereto, and the mixture was heated to a temperature between 20°C and 25°C, while adjusting the pH between 4 and 5 using a 20% aqueous sodium carbonate solution, and then stirred for 5 hours. Thereafter, diketene (5 parts) was added thereto over 1 hour, and the mixture was stirred for 5 hours at a temperature of between 20°C and 25°C. To the reaction mixture cooled to a temperature of between 0°C and 5°C, a diazonium slurry of dehydrothio-4-toluidinedisulfonic acid (12 parts) was added dropwise over 1 hour, during which the pH was adjusted to between 5 and 6 using a 20% aqueous sodium carbonate solution, and the mixture was stirred for 3 hours at that temperature and that pH. Thereafter, the reaction mixture was mixed with sodium chloride (50 parts). The crystals precipitated were collected on a filter, and dried at 60°C to obtain a monoazo compound of the following formula.



(λ max 400 nm)

Example 82

The monoazo compound (0.3 part) obtained in Example 43 was dissolved in water (200 parts), and sodium sulfate (10 parts) and cotton (10 parts) were added thereto. The bath was heated to 50°C, and then sodium carbonate (4 parts) was added thereto. Dyeing was continued for 1 hour at that temperature.

The cotton was washed with water, soaped and again washed with water to obtain a dyed product of a brilliant greenish yellow color excellent in fastness properties, particularly light fastness, perspiration-light fastness and chlorine fastness.

Example 83

The monoazo compound (0.1 part) obtained in Example 53 was dissolved in water (150 parts), and then sodium sulfate (10 parts) and cotton (10 parts) were added thereto. The bath was heated to 60°C, and then sodium carbonate (5 parts) was added thereto. Dyeing was continued for 1 hour at that temperature.

The cotton was washed with water, soaped, and again washed with water to obtain a dyed product of a brilliant greenish yellow color excellent in fastness properties, particularly light fastness, perspiration-light fastness and chlorine fastness.

Example 84

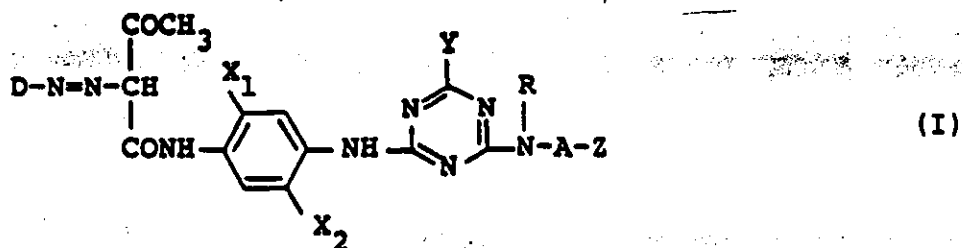
Composition of color paste

50	Monoazo compound obtained in Example 58	3 parts
	Urea	5 parts
55	Sodium alginate (5%), thickener	50 parts
	Hot water	25 parts
	Sodium hydrogencarbonate	2 parts
60	Balance (water)	15 parts

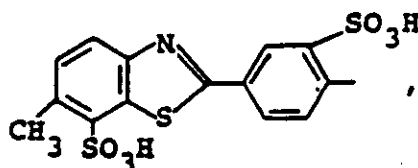
Mercerized cotton cloth was printed with the color paste of the above composition, and then pre-dried, steamed at 100°C for 5 minutes, rinsed with hot water, soaped, again rinsed with hot water, and dried, to obtain a printed product of a brilliant greenish yellow excellent in fastness properties.

Claims

1. A monoazo compound, or a salt thereof, represented by the formula (I)



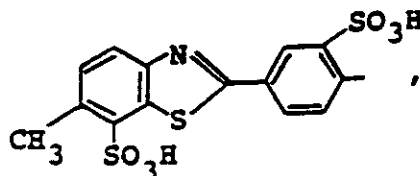
wherein D is a sulfophenyl group substituted with a methyl, ethyl, methoxy, ethoxy, phenoxy, acetamino, propionylamino, benzoylamino, carboxybenzoylamino, maleinylamino or succinylamino group, a naphthyl group substituted with two or three sulfo groups or a group of the formula,



any one of X_1 or X_2 is a sulfo group and the other is a methoxy or ethoxy group, Y is a fluorine or chlorine atom or an arylamino group substituted with one or two sulfo groups, R is a hydrogen atom or an unsubstituted or substituted C_{1-4} alkyl group, A is an unsubstituted or substituted phenylene or naphthylene group, and Z is $-SO_2CH=CH_2$ or $-SO_2CH_2CH_2Z_1$ in which Z_1 is a group capable of being removed by the action of alkali.

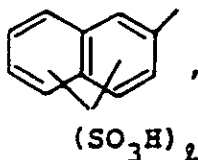
2. A monoazo compound, or a salt thereof according to Claim 1, wherein D is a 2-sulfo or 2-methoxyphenyl group substituted with a methyl, ethyl, methoxy, ethoxy, phenoxy, acetamino, propionylamino, benzoylamino, carboxybenzoylamino, maleinyl amino or succinylamino group at 4- or 5-position, or a naphthyl group substituted with two or three sulfo groups, X_1 is a methoxy or ethoxy group, and X_2 is a sulfo group.

3. A monoazo compound, or a salt thereof, according to Claim 1, wherein D is a group of the formula,



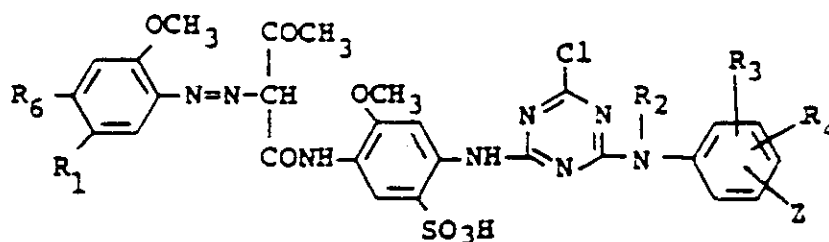
X_1 is a sulfo group, X_2 is a methoxy or ethoxy group, and Y is a chlorine atom.

4. A monoazo compound, or a salt thereof, according to Claim 1, wherein D is a naphthyl group of the formula,



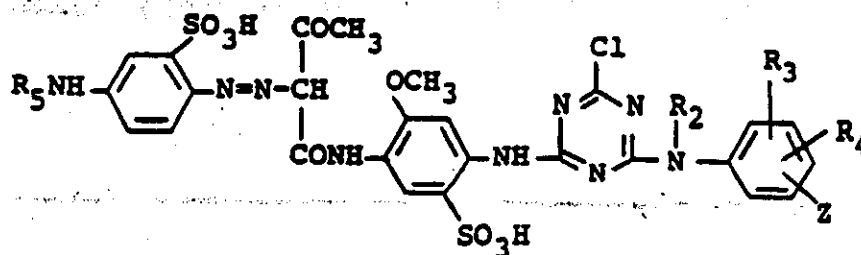
in which I is 2 or 3, X_1 is a methoxy or ethoxy group and X_2 is a sulfo group.

5. A monoazo compound, or a salt thereof, represented by the formula,



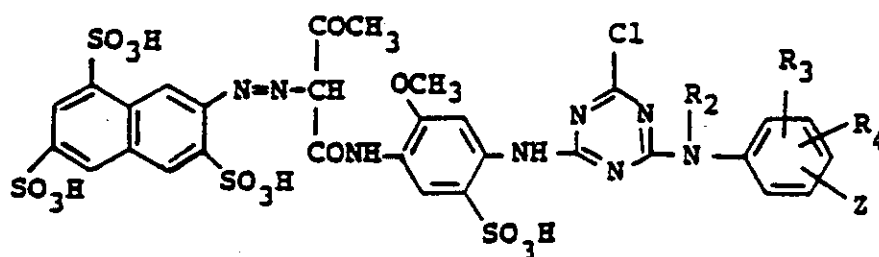
wherein any one of R_1 or R_8 is a sulfo group, and the other is a hydrogen atom or a methyl, ethyl or ethoxy group, R_2 is a hydrogen atom or a methyl or ethyl group, R_3 and R_4 are independently a hydrogen atom or a methyl or methoxy group, and Z is $-\text{SO}_2\text{CH}=\text{CH}_2$ or $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, in which Z , is a group capable of being removed by the action of alkali.

6. A monoazo compound, or a salt thereof, represented by the formula,



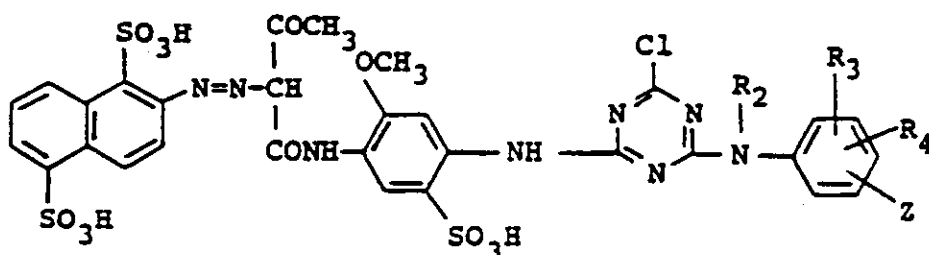
wherein R_2 is a hydrogen atom or a methyl or ethyl group, R_3 and R_4 are independently a hydrogen atom or a methyl or methoxy group, R_5 is an acetyl, propionyl, maleinyl or succinyl group, and Z is $-\text{SO}_2\text{CH}=\text{CH}_2$ or $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, in which Z , is a group capable of being removed by the action of alkali.

7. A monoazo compound, or a salt thereof, represented by the formula,



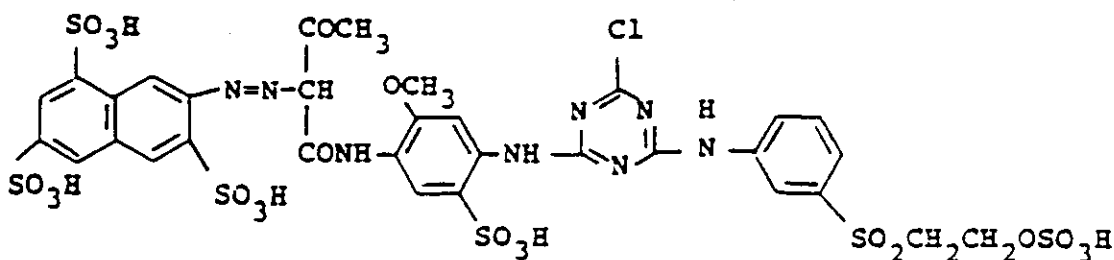
wherein R_2 is a hydrogen atom or a methyl or ethyl group, R_3 and R_4 are independently a hydrogen atom or a methyl or methoxy group, and Z is $-\text{SO}_2\text{CH}=\text{CH}_2$ or $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, in which Z , is a group capable of being removed by the action of alkali.

8. A monoazo compound, or a salt thereof, represented by the formula,

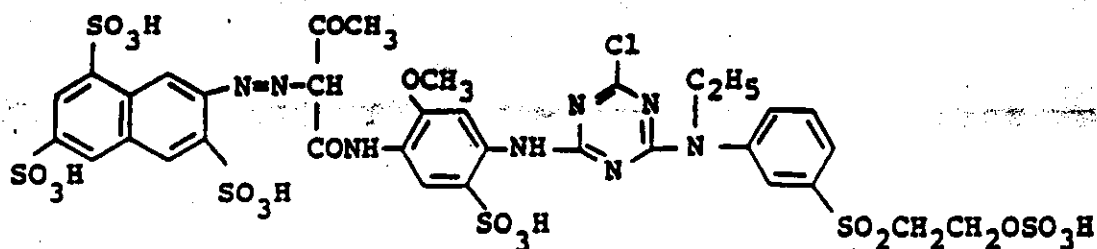


wherein R_2 is a hydrogen atom or a methyl or ethyl group, R_3 and R_4 are independently a hydrogen atom or a methyl or methoxy group, and Z is $-\text{SO}_2\text{CH}=\text{CH}_2$ or $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, in which Z , is a group capable of being removed by the action of alkali.

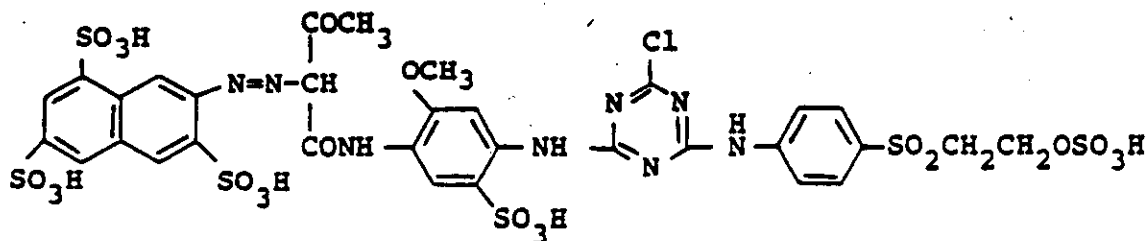
9. A monoazo compound, or a salt thereof, represented by the formula,



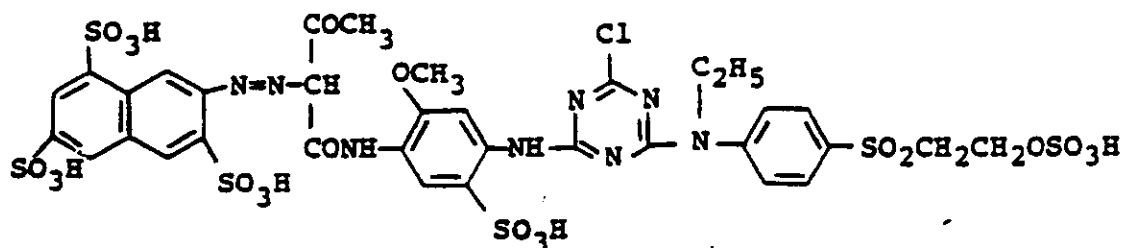
10. A monoazo compound, or a salt thereof, represented by the formula,



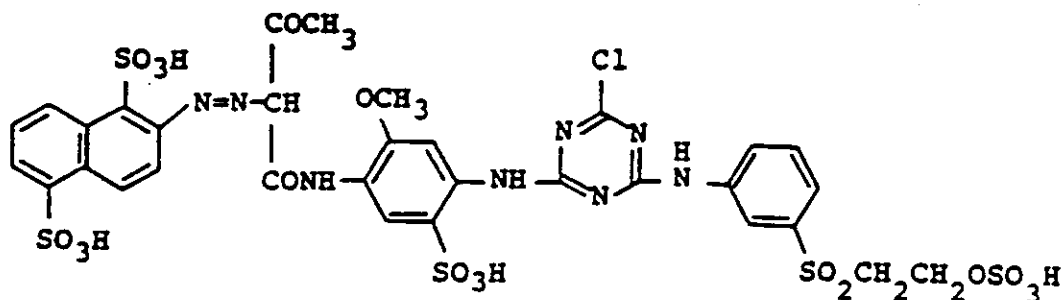
11. A monoazo compound, or a salt thereof, represented by the formula,



12. A monoazo compound, or a salt thereof, represented by the formula,

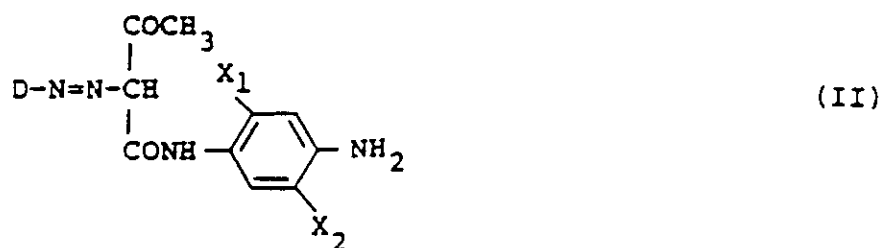


13. A monoazo compound, or a salt thereof, represented by the formula,



14. A method for producing a monoazo compound, or a salt thereof, represented by the formula (II) according to Claim 1, which comprises

(1) subjecting cyanuric chloride or cyanuric fluoride to condensation with a monoazo amine compound of the following formula (II),



wherein D, X₁, and X₂ are as defined above, and an arylamine of the following formula (III),



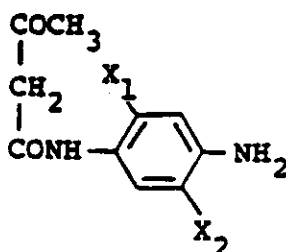
(III)

wherein R, A and Z are as defined above, in an optional order, if desired, together with a sulfoarylamine of the following formula (IV),



(IV)

wherein Y_1 is an arylamino group substituted with one or two sulfo groups, or
 (2) subjecting cyanuric chloride or cyanuric fluoride to condensation with an amine compound of the following formula (V),



(V)

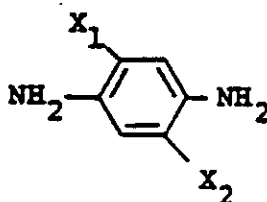
wherein X_1 and X_2 are as defined above, optionally together with at least one of the arylamine (III) and the sulfoarylamine (IV) in an optional order, and subjecting the obtained condensate to coupling with a diazonium salt of the aromatic amine of the following formula (VI),



(VI)

wherein D is as defined above, and if the arylamine (III) is not used in the above condensation, then subjecting the resulting product to condensation with the arylamine (III) optionally together with the sulfoarylamine (IV) also if not used above, or

(3) subjecting cyanuric chloride or cyanuric fluoride to condensation with a phenylenediamine of the following formula (VII),



(VII)

wherein X_1 and X_2 are as defined above, optionally together with at least one of the arylamine (III) and the sulfoarylamine (IV) in an optional order, followed by reaction with diketene, subjecting the obtained product to coupling with the diazonium salt of the aromatic amine (VI), and if the arylamine (III) is not used in the above condensation, then subjecting the resulting product to condensation with the arylamine (III) optionally together with the sulfoarylamine (IV) also if not used above, or subjecting cyanuric chloride or cyanuric fluoride to condensation with the phenylenediamine (VII) optionally together with at least one of the arylamine (III) and the sulfoarylamine (IV) in an optional order, followed by reaction with diketene, subjecting the condensate to condensation with the arylamine (III) if not used in the above condensation optionally together with the sulfoarylamine (IV) also if not used above, and then subjecting the resulting product to coupling with the diazonium salt of the aromatic amine (VI).

15. A method for dyeing hydroxyl group- or nitrogen-containing materials, which comprises using a monoazo compound, or a salt thereof, represented by the formula (I) according to Claim 1.

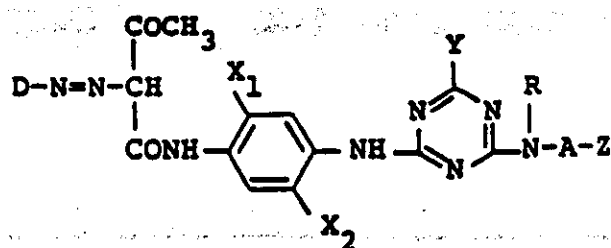
16. A method for dyeing hydroxyl group- or nitrogen-containing materials according to Claim 15, wherein a mixture of two different monoazo compounds of formula (I) is used in a weight ratio of 90:10 to 10:90.

17. Hydroxyl group- or nitrogen-containing materials dyed by the method of Claim 15.

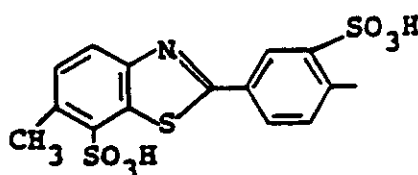
18. Use of the monoazo compound, or a salt thereof, represented by the formula (I) according to Claim 1, as a fiber-reactive dye for dyeing fiber materials.

Patentansprüche

1. Eine Monoazo-Verbindung oder ein Salz davon, der Formel (I)



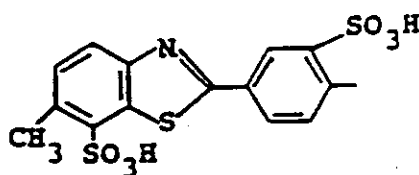
15 in der D ein durch eine Methyl-, Äthyl-, Methoxy-, Äthoxy-, Phenoxy-, Acetylamino-, Propionylamino-, Benzoylamino-, Carboxybenzoylamino-, Maleinylamino- oder Succinylaminogruppe substituierte Sulfophenylgruppe, eine mit zwei oder drei Sulfogruppen substituierte Naphthylgruppe oder eine Gruppe der Formel



30 darstellt, einer der Reste X₂ oder X₃ eine Sulfogruppe bedeutet und der andere eine Methoxy- oder Äthoxygruppe darstellt, Y ein Fluor- oder Chloratom oder eine mit einer oder zwei Sulfogruppen substituierte Arylaminogruppe bedeutet, R eine Wasserstoffatom oder einen unsubstituierten oder substituierten C₁₋₄-Alkylrest darstellt, A eine unsubstituierte oder substituierte Phenyl- oder Naphthylengruppe bedeutet und Z —SO₂CH=CH₂ oder —SO₂CH₂CH₂Z₁ darstellt, wobei Z₁ eine durch Einwirkung von Alkali abspaltbare Gruppe bedeutet.

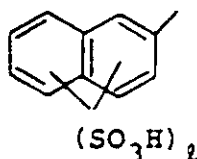
35 2. Monoazo-Verbindung oder ein Salz davon nach Anspruch 1, in der D eine 2-Sulfo- oder eine mit einer Methyl-, Äthyl-, Methoxy-, Äthoxy-, Phenoxy-, Acetylamino-, Propionylamino-, Benzoylamino-, Carboxybenzoylamino-, Maleinylamino- oder Succinylaminogruppe in 4- oder 5- Stellung substituierte 2-Methoxyphenylgruppe, oder eine mit zwei oder drei Sulfogruppen substituierte Naphthylgruppe bedeutet, X₁ eine Methoxy- oder Äthoxygruppe darstellt und X₂ eine Sulfogruppe bedeutet.

40 3. Monoazo-Verbindung oder ein Salz davon nach Anspruch 1, in der D eine Gruppe der Formel



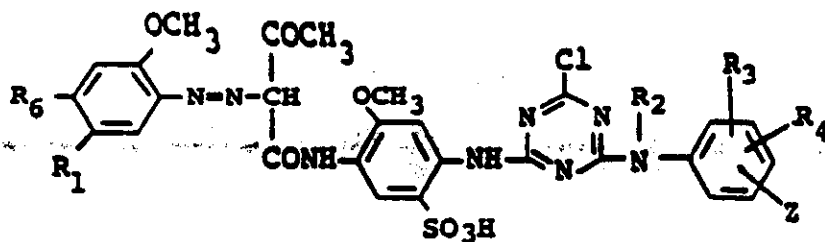
50 bedeutet, X₁ eine Sulfogruppe darstellt, X₂ eine Methoxy- oder Äthoxygruppe bedeutet und Y ein Chloratom ist.

4. Monoazo-Verbindung oder ein Salz davon nach Anspruch 1, in der D eine Naphthylgruppe der Formel



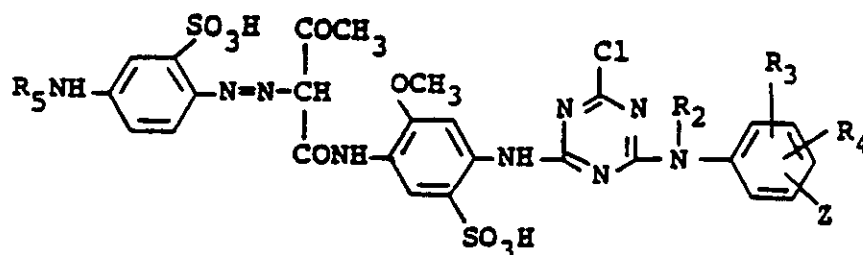
60 bedeutet, in der 1, 2 oder 3 ist, X₁ eine Methoxy- oder Äthoxygruppe darstellt und X₂ eine Sulfogruppe bedeutet.

55 5. Monoazoverbindung oder ein Salz davon der Formel



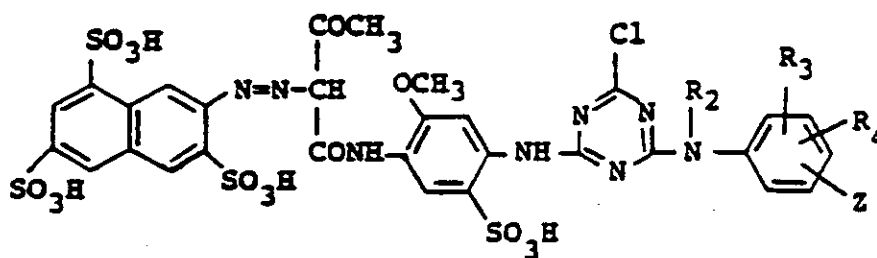
10 in der einer der Reste R_1 oder R_6 eine Sulfogruppe und der andere ein Wasserstoffatom oder eine Methyl-, Äthyl- oder Äthoxygruppe bedeutet, R_2 ein Wasserstoffatom oder eine Methyl- oder Äthylgruppe darstellt, R_3 und R_4 unabhängig voneinander ein Wasserstoffatom oder eine Methyl- oder Methoxygruppe bedeuten, und Z ein der Gruppen $-\text{SO}_2\text{CH}=\text{CH}_2$ oder $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, darstellt, in der Z , einen durch Einwirkung von Alkali abspaltbaren Rest darstellt.

15 6. Monoazo-Verbindung oder ein Salz davon der Formel



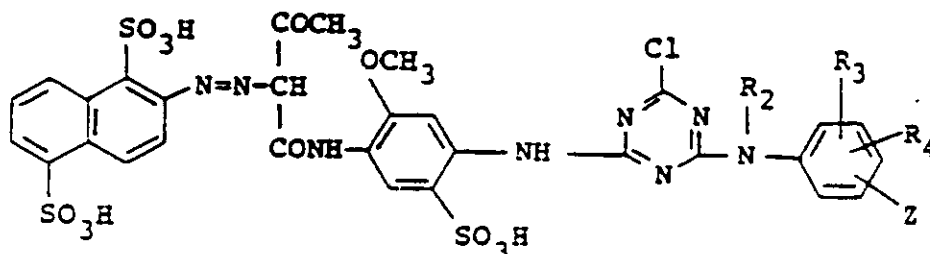
in der R_2 ein Wasserstoffatom oder eine Methyl- oder Äthylgruppe bedeutet, R_3 und R_4 unabhängig voneinander ein Wasserstoffatom oder eine Methyl- oder Methoxygruppe darstellen, R_5 eine Acetyl-, Propionyl-, Maleinyl- oder Succinylgruppe bedeutet und Z eine der Gruppen $-\text{SO}_2\text{CH}=\text{CH}_2$ oder $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, darstellt, in der Z , einen durch Einwirkung von Alkali abspaltbaren Rest bedeutet.

30 7. Monoazo-Verbindung oder ein Salz davon der Formel



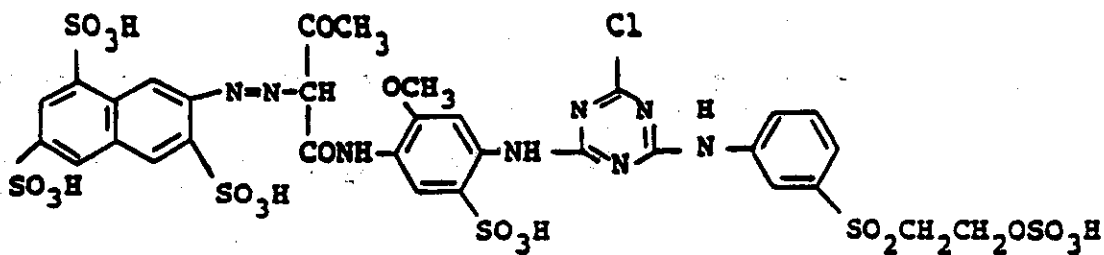
in der R_2 ein Wasserstoffatom oder eine Methyl- oder Äthylgruppe bedeutet, R_3 und R_4 unabhängig voneinander ein Wasserstoffatom oder eine Methyl- oder Methoxygruppe darstellen und Z eine der Gruppen $-\text{SO}_2\text{CH}=\text{CH}_2$ oder $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, bedeutet, in der Z , einen durch Einwirkung von Alkali abspaltbaren Rest darstellt.

45 8. Monoazo-Verbindung oder ein Salz davon der Formel

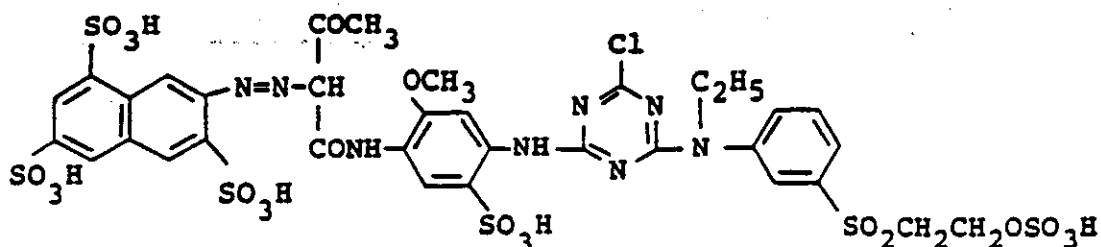


in der R_2 ein Wasserstoffatom oder eine Methyl- oder Äthylgruppe bedeutet, R_3 und R_4 unabhängig voneinander ein Wasserstoffatom oder eine Methyl- oder Methoxygruppe darstellen und Z eine der Gruppen $-\text{SO}_2\text{CH}=\text{CH}_2$ oder $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, bedeutet, in der Z , einen durch Einwirkung von Alkali abspaltbaren Rest darstellt.

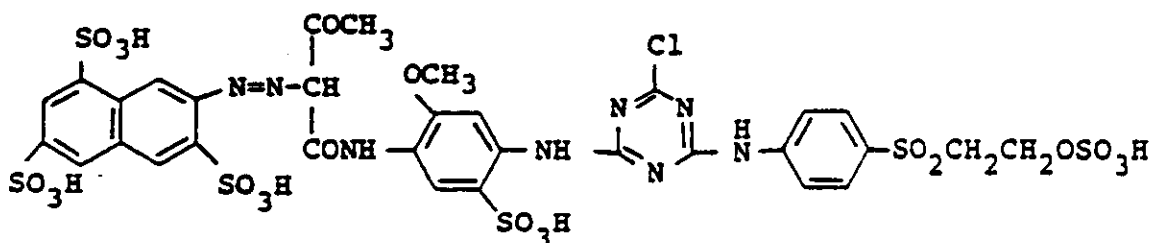
60 9. Monoazo-Verbindung oder ein Salz davon der Formel



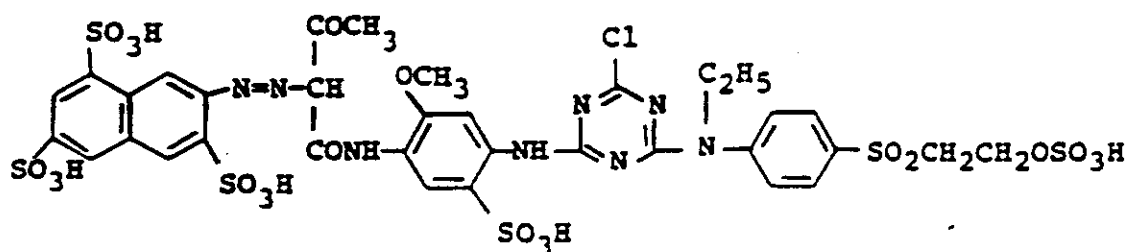
10. Monoazo-Verbindung oder ein Salz davon der Formel



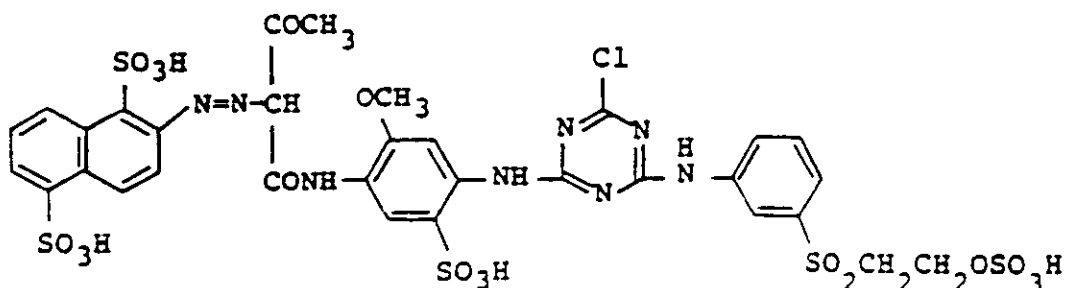
11. Monoazo-Verbindung oder ein Salz davon der Formel



12. Monoazo-Verbindung oder ein Salz davon der Formel



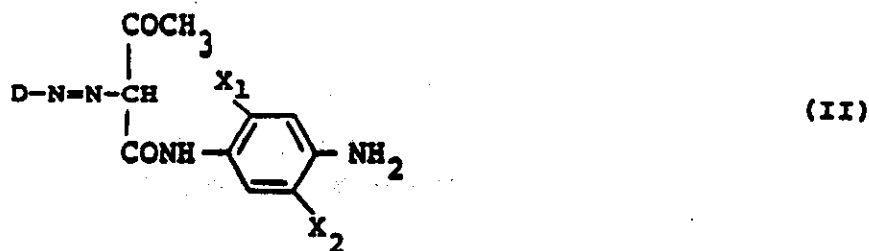
13. Monoazo-Verbindung oder ein Salz davon der Formel



14. Verfahren zur Herstellung einer Monoazo-Verbindung oder eines Salzes davon der Formel (I) nach Anspruch 1, das umfaßt

(1) Kondensation von Cyanursäurechlorid oder Cyanursäurefluorid mit einer Monoazoamin-Verbindung der Formel (II)

60



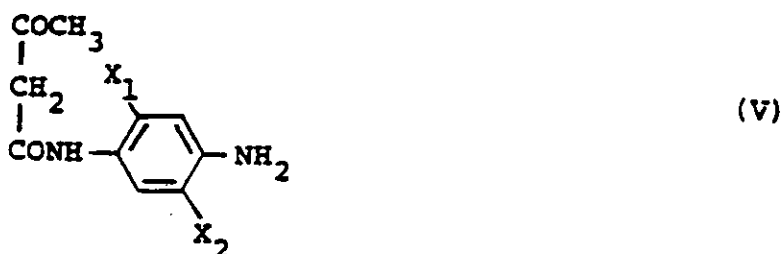
10 in der D, X₁ und X₂ wie vorstehend definiert sind, und einem Arylamin der Formel (III)



15 in der R, A und Z wie vorstehend definiert sind, in beliebiger Reihenfolge, gewünschtenfalls zusammen mit einem Sulfoarylamine der Formel (IV)



20 in der Y₁ eine mit einer oder zwei Sulfogruppen substituierte Arylaminogruppe bedeutet, oder
(2) Kondensation von Cyanursäurechlorid oder Cyanursäurefluorid mit einer Amin-Verbindung der Formel (V)



25 in der Z₁ und X₂ wie vorstehend definiert sind, gegebenenfalls zusammen mit mindestens einem Arylamin (III) oder Sulfoarylamin (IV) in beliebiger Reihenfolge und Kupplung des erhaltenen Kondensats mit einem Diazoniumsalz des aromatischen Amins der Formel (VI)



30 in der D wie vorstehend definiert ist, und, falls das Arylamin (III) in der vorstehenden Kondensation nicht verwendet wird, anschließende Kondensation des erhaltenen Produktes mit dem Arylamin (III), gegebenenfalls zusammen mit dem Sulfoarylamin (IV), wenn dieses auch vorstehend nicht verwendet wurde, oder

35 (3) Kondensation von Cyanursäurechlorid oder Cyanursäurefluorid mit einem Phenylendiamin der Formel (VII)



40 in der X₁ und X₂ wie vorstehend definiert sind, gegebenenfalls zusammen mit mindestens einem Arylamin (III) oder Sulfoarylamin (IV) in beliebiger Reihenfolge und anschließende Umsetzung mit Diketen, Kupplung des erhaltenen Produktes mit dem Diazoniumsalz des aromatischen Amins (VI) und, falls das Arylamin (III) in der vorstehenden Kondensation nicht verwendet wurde, Kondensation des erhaltenen Produktes mit dem Arylamin (III), gegebenenfalls zusammen mit dem Sulfoarylamin (IV), falls dieses ebenfalls
45 vorstehend nicht verwendet wurde, oder Kondensation von Cyanursäurechlorid oder Cyanursäurefluorid mit dem Phenylendiamin (VII), gegebenenfalls zusammen mit mindestens einem Arylamin (III) oder Sulfoarylamin (IV) in beliebiger Reihenfolge, gefolgt von der Umsetzung mit Diketen, Kondensation des Kondensates mit dem Arylamin (III), wenn dieses in der vorstehenden Kondensation nicht verwendet wurde, gegebenenfalls zusammen mit dem Sulfoarylamin (IV), falls auch dieses vorstehend nicht verwendet
50 wurde, und dann Kupplung des erhaltenen Produktes mit dem Diazoniumsalz des aromatischen Amins (VI).

15. Verfahren zum Färben von Hydroxylgruppen- oder stickstoffhaltigen Materialien, welches Verwendung einer Monoazo-Verbindung oder eines Salzes davon der Formel (I) nach Anspruch 1 umfaßt.

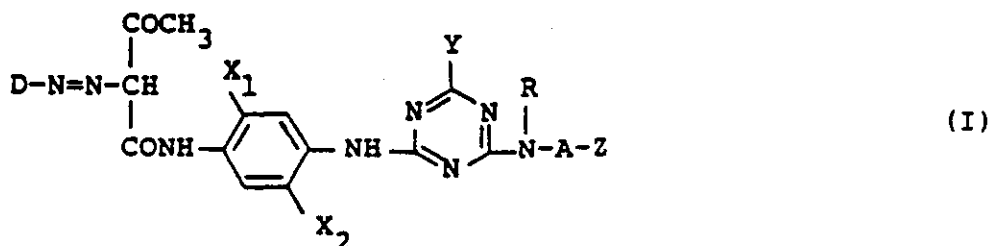
16. Verfahren zum Färben von Hydroxylgruppen- oder stickstoffhaltigen Materialien nach Anspruch 15, bei dem ein Gemisch von zwei verschiedenen Monoazo-Verbindungen der Formel (I) in einem Gewichtsverhältnis von 90:10 bis 10:90 verwendet wird.

17. Nach dem Verfahren von Anspruch 15 gefärbte Hydroxylgruppen- oder stickstoffhaltige Materialien.

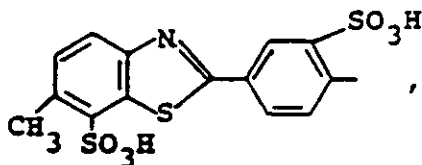
18. Verwendung der Monoazo-Verbindung oder eines Salzes davon der Formel (I) nach Anspruch 1 als faserreaktiver Farbstoff zum Färben von Fasermaterialien.

Revendications

1. Composé monoazoïque ou un de ses sels, représenté par la formule (I)



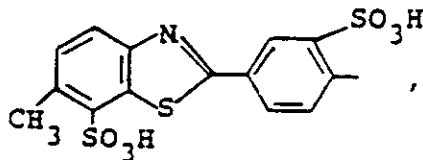
dans laquelle D est un groupement sulfophényle substitué par un groupement méthyle, éthyle, méthoxy, éthoxy, phénoxy, acétylamino, propionylamino, benzoylamino, carboxybenzoylamino, maléinylamino ou succinylamino, un groupement naphthyle substitué par deux ou trois groupement sulfo ou un groupement de formule



l'un ou l'autre de X_1 et X_2 est un groupement sulfo et l'autre est un groupement méthoxy ou éthoxy, Y est un atome de fluor ou de chlore ou un groupement arylamino substitué par un ou deux groupements sulfo, R est un atome d'hydrogène ou un groupement alkyle en C_1-C_4 substitué ou non substitué, A est un groupement phénylène ou naphtylène non substitué ou substitué, et Z est $-\text{SO}_2\text{CH}=\text{CH}_2$ ou $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}$, où Z, est un groupement pouvant être enlevé par l'action d'une base.

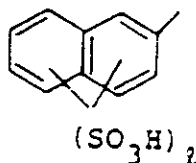
2. Composé monoazoïque ou un de ses sels selon la revendication 1, dans lequel D est un groupement 2-sulfo ou 2-méthoxyphényle substitué en position 4 ou 5 par un groupement méthyle, éthyle, méthoxy, éthoxy, phénoxy, acétylamino, propionylamino, benzoylamino, carboxybenzoylamino, maléinylamino ou succinylamino, ou un groupement naphthyle substitué par deux ou trois groupements sulfo, X_1 est un groupement méthoxy ou éthoxy et X_2 est un groupement sulfo.

3. Composé monoazoïque ou un de ses sels, selon la revendication 1, dans lequel D est un groupement de formule



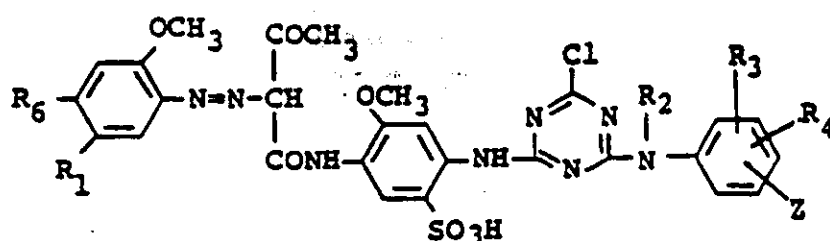
X_1 est un groupement sulfo, X_2 est un groupement méthoxy ou éthoxy et Y est un atome de chlore.

4. Composé monoazoïque ou un de ses sels selon la revendication 1, dans lequel D est un groupement naphthyle de formule



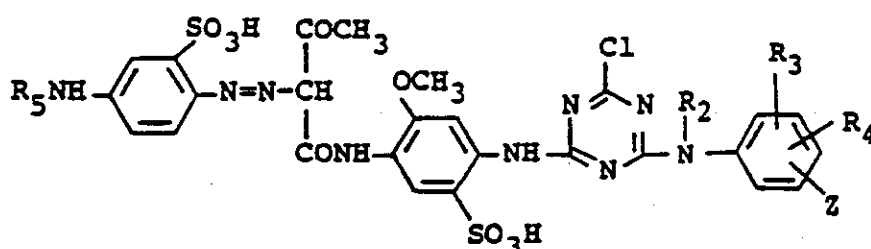
dans laquelle 1 est 2 ou 3, X_1 est un groupement méthoxy ou éthoxy et X_2 est un groupement sulfo.

5. Composé monoazoïque ou un de ses sels, représenté par la formule



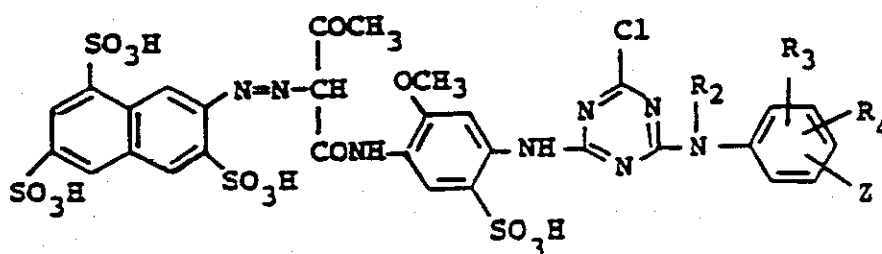
dans laquelle l'un ou l'autre de R_1 et R_6 est un groupement sulfo et l'autre est un atome d'hydrogène ou un groupement méthyle, éthyle ou éthoxy, R_2 est un atome d'hydrogène ou un groupement méthyle ou éthyle, R_3 et R_4 sont indépendamment un atome d'hydrogène ou un groupement méthyle ou méthoxy, et Z est $-\text{SO}_2\text{CH}=\text{CH}_2$ ou $\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}_1$ où Z_1 est un groupement pouvant être enlevé par l'action d'une base.

6. Composé monoazoïque ou un de ses sels représenté par la formule



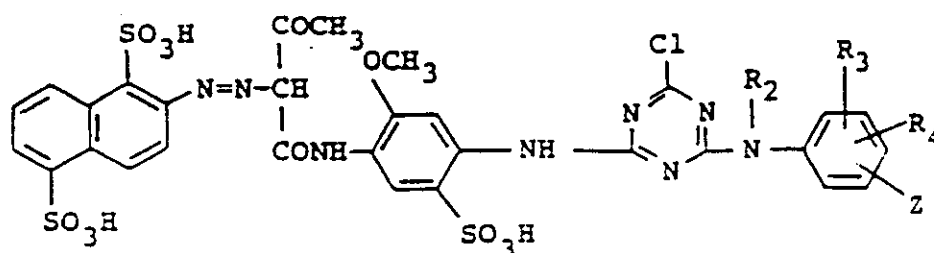
dans laquelle R_2 est un atome d'hydrogène ou un groupement méthyle ou éthyle, R_3 et R_4 sont indépendamment un atome d'hydrogène ou un groupement méthyle ou méthoxy, R_5 est un groupement acétyle, propionyle, maléinyne ou succinyle, et Z est $-\text{SO}_2\text{CH}=\text{CH}_2$ ou $\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}_1$ où Z_1 est un groupement pouvant être enlevé par l'action d'une base.

7. Composé monoazoïque ou un de ses sels représenté par la formule



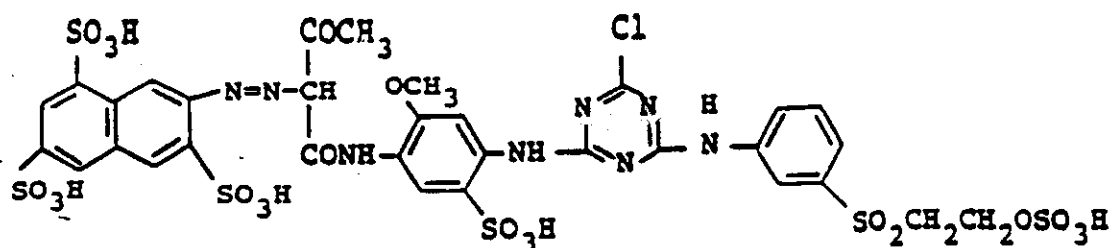
dans laquelle R_2 est un atome d'hydrogène ou un groupement méthyle ou éthyle, R_3 et R_4 sont indépendamment un atome d'hydrogène ou un groupement méthyle ou méthoxy, et Z est $-\text{SO}_2\text{CH}=\text{CH}_2$ ou $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}_1$ où Z_1 est un groupement pouvant être enlevé par l'action d'une base.

8. Composé monoazoïque ou un de ses sels représenté par la formule

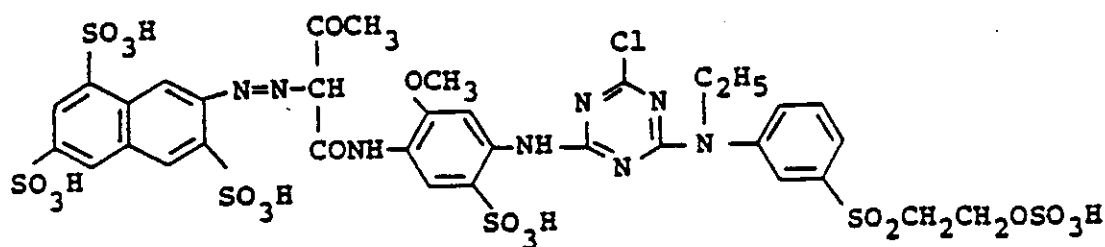


dans laquelle R_2 est un atome d'hydrogène ou un groupement méthyle ou éthyle, R_3 et R_4 sont indépendamment un atome d'hydrogène ou un groupement méthyle ou méthoxy et Z est $-\text{SO}_2\text{CH}=\text{CH}_2$ ou $-\text{SO}_2\text{CH}_2\text{CH}_2\text{Z}_1$ où Z_1 est un groupement pouvant être enlevé par l'action d'une base.

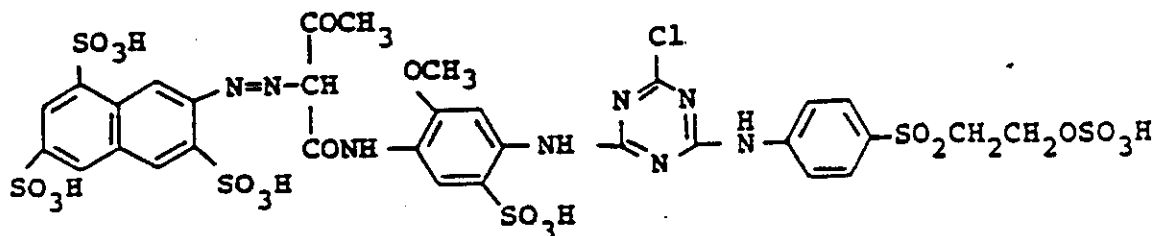
9. Composé monoazoïque ou un de ses sels représenté par la formule



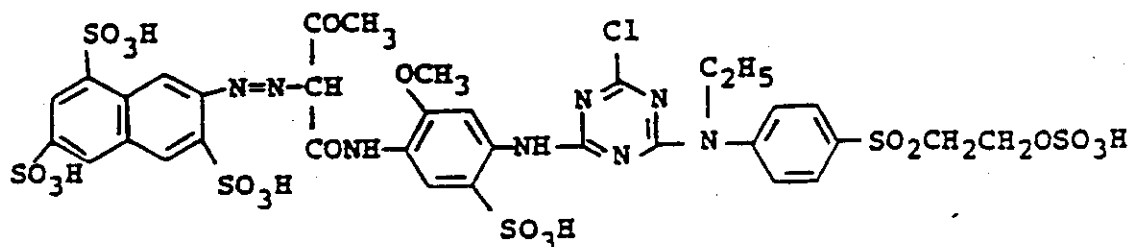
10. Composé monoazoïque ou un de ses sels représenté par la formule



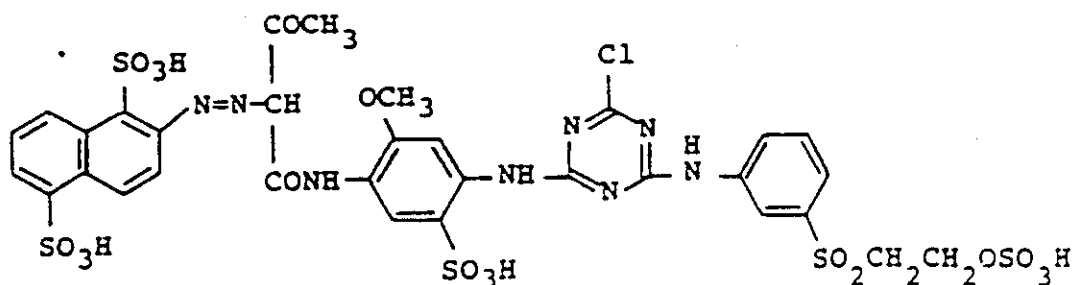
11. Composé monoazoïque ou un de ses sels représenté par la formule



12. Composé monoazoïque ou un de ses sels représenté par la formule



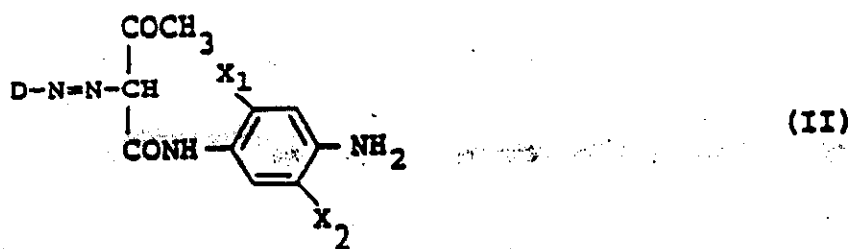
13. Composé monoazoïque ou un de ses sels représenté par la formule



14. Procédé de production d'un composé monoazoïque ou d'un de ses sels, représenté par la formule

(I) selon la revendication 1, qui consiste

(1) à soumettre du chlorure cyanurique ou du fluorure cyanurique à une condensation avec un dérivé aminé monoazoïque de formule suivante (II)



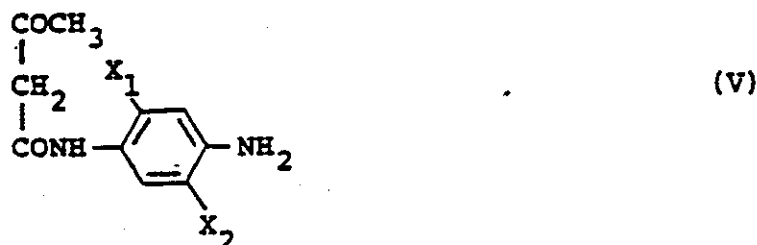
dans laquelle, D, X₁ et X₂ sont tels que définis précédemment, et un arylamine de formule suivante (III)



dans laquelle R, A et Z sont tels que définis précédemment, dans un ordre facultatif, si on le désire, avec une sulfoarylamine de formule suivante (IV)



dans laquelle Y₁ est un groupement arylamine substitué par un ou deux groupements sulfo, ou (2) à soumettre du chlorure cyanurique ou du fluorure cyanurique à une condensation avec un dérivé aminé de formule suivante (V)



dans laquelle X₁ et X₂ sont tels que définis précédemment, éventuellement avec au moins l'une de l'arylamine (III) et de la sulfoarylamine (IV) dans un ordre facultatif, et à soumettre le produit condensé obtenu à une copulation avec un sel de diazonium de l'amine aromatique de formule suivante (VI)



dans laquelle D est que défini précédemment, et si l'arylamine (III) n'a pas été utilisée dans la condensation précédente, à soumettre alors le produit résultant à une condensation avec l'arylamine (III) éventuellement avec la sulfoarylamine (IV) également si elle n'a pas été utilisée précédemment, ou

(3) à soumettre du chlorure cyanurique ou du fluorure cyanurique à une condensation avec une phénylènediamine de formule suivante (VII)



dans laquelle X₁ et X₂ sont tels que définis précédemment, éventuellement avec au moins l'une de l'arylamine (III) et de la sulfoarylamine (IV) dans un ordre facultatif, condensation suivie d'une réaction avec le dicétène, à soumettre le produit obtenu à une copulation avec le sel de diazonium de l'amine aromatique (VI), et si l'arylamine (III) n'a pas été utilisée dans la condensation précédente, à soumettre alors le produit résultant à une condensation avec l'arylamine (III) éventuellement en même temps qu'avec la sulfoarylamine (IV) si elle n'a pas été utilisée précédemment, ou à soumettre du chlorure cyanurique ou de fluorure cyanurique à une condensation avec la phénylènediamine (VII) éventuellement avec au moins l'une de l'arylamine (III) et de la sulfoarylamine (IV) dans un ordre facultatif, condensation suivie d'une réaction avec le dicétène, à soumettre le produit condensé à une condensation avec l'arylamine (III) si elle n'a pas été utilisée dans la condensation précédente, éventuellement en même temps qu'avec la sulfoarylamine (IV) si elle n'a pas également été utilisée précédemment, puis à soumettre le produit résultant à une copulation avec le sel de diazonium de l'amine aromatique (VI).

15. Procédé pour la teinture de matériaux contenant des groupements hydroxy ou des atomes d'azote, qui consiste à utiliser un composé monoazoïque ou un de ses sels représenté par la formule (I) selon la revendication 1.

16. Procédé pour teindre des matériaux contenant des groupements hydroxy ou des atomes d'azote selon la revendication 15, dans lequel on utilise un mélange de deux composés monoazoïques différents de formule (I) dans un rapport pondéral de 90:10 à 10:90.

17. Matériaux contenant des groupements hydroxy ou des atomes d'azote, teints par le procédé de la revendication 15.

18. Utilisation du composé monoazoïque ou d'un de ses sels, représenté par la formule (I) selon la revendication 1, comme colorant réactif vis-à-vis des fibres pour la teinture de matériaux fibreux.

REGISTER ENTRY FOR EP0184071

European Application No EP85114735.5 filing date 19.11.1985

Priorities claimed:

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27.12.1984 in Japan - doc: 152794508

Designated States BE CH DE FR GB IT LI NL SE

Title MONOAZO COMPOUNDS, METHOD FOR THEIR PRODUCTION AND DYEING METHOD USING THE SAME

Applicant/Proprietor

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