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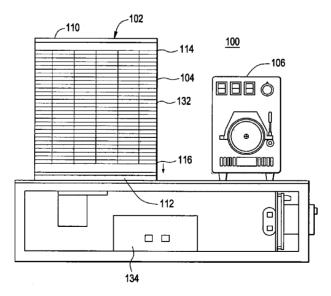
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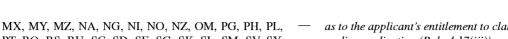
(54) Title: METHOD FOR A CONTINUOUS RAPID THERMO CYCLE SYSTEM



(57) Abstract: An efficient, high speed production scale synthesis method for high molecular weight organic substances such as DNA by methods which require multiple temperature environments. In a Polymerase Chain Reaction operation, a substantially homogeneous liquid of the reactants is conveyed by tubing through a minimum of two temperature zones in the presence of a sufficient amount of a surface absorbing polymer to both condition the tubing and protect the catalyzing enzyme so as to increase production, efficiency and minimize down time needed to regenerate the system for further use. In particular, a block copolymer of ethylene oxide and propylene oxide is used.



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PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

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	ta base consulted during the international search (name ontinuation Sheet	of data base and, where practicable, search	n terms used)	
C. DOC	UMENTS CONSIDERED TO BE RELEVANT			
Category *	Citation of document, with indication, where a		Relevant to claim No.	
Y	WO 2005/075683 A1 (POSTECH FOUNDATION)	18 August 2005 (18.08.2005), see entire	1-9	
Y	US 6,709,692 B2 (SUDOR, J) 23 March 2004 (23.03	3.2004), see entire document.	1-9	
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	documents are listed in the continuation of Box C.	See patent family annex. "T" later document published after the inte	mational filing data or priority	
"A" documen	t defining the general state of the art which is not considered to be of	date and not in conflict with the applic principle or theory underlying the inve	ation but cited to understand the	
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priority d	t published prior to the international filing date but later than the late claimed	"&" document member of the same patent	family	
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Continuation of B. FIELDS SEARCHED Item 3:		
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