

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
22 February 2007 (22.02.2007)

PCT

(10) International Publication Number
WO 2007/022197 A3

(51) International Patent Classification:
B21D 11/00 (2006.01)

(21) International Application Number:
PCT/US2006/031866

(22) International Filing Date: 15 August 2006 (15.08.2006)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/708,196 15 August 2005 (15.08.2005) US

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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HN, HR, HU, ID, IL, IN, IS, JP,
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SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ,
UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT,
RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA,
GN, GQ, GW, ML, MR, NE, SN, TD, TG).

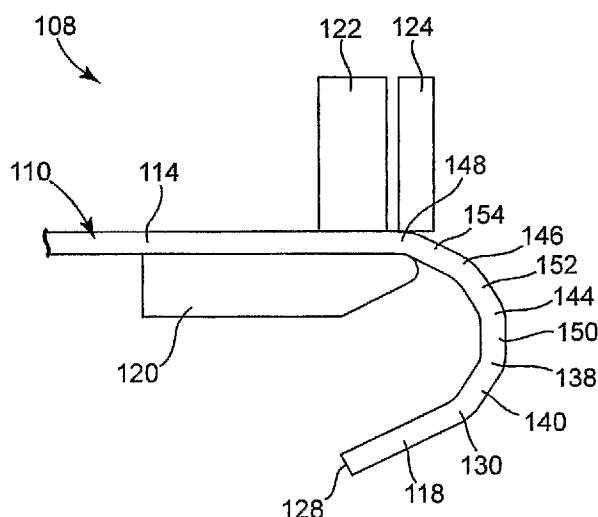
Published:

— with international search report

(88) Date of publication of the international search report:
12 July 2007

For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(54) Title: METHODS AND APPARATUSES FOR MAKING LITHOGRAPHIC PLATES



(57) Abstract: The present invention provides methods and apparatuses for forming a mounting flange on a printing plate comprising first and second portions having an arcuate portion therebetween and defining a mounting flange angle. A bending device comprising a forming surface having a radius that is less than a desired radius for the arcuate portion can be used to form the arcuate portion in accordance with the present invention. This can be done by forming the arcuate portion to have a plurality of spaced apart bends that cooperatively define the arcuate portion.

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US06/31866

A. CLASSIFICATION OF SUBJECT MATTER IPC(8) - B21D 11/00 (2007.01) USPC - 72/307 According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC(8) - B21D 11/00, 25/00; B41N 03/00 (2007.01) USPC - 72/307, 306, 319, 320, 321, 17.3, 293; 101/453, 463.1 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) USPTO EAST System (US, USPG-PUB, EPO, DERWENT), MicroPatent				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
Y	US 5,502,993 A (POWERS et al) 02 April 1996 (02.04.1996) entire document	1-20		
Y	US 2004/0103706 A1 (CODATTO) 03 June 2004 (03.06.2004) entire document	1-20		
Y	US 5,461,893 A (TYLER) 31 October 1995 (31.10.1995) entire document	2, 11-14, 16		
A	US 5,771,725 A (MIZUKAWA) 30 June 1998 (30.06.1998) entire document	1-20		
A	US 2005/0120899 A1 (GELBART et al) 09 June 2005 (09.06.2005) entire document	1-20		
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Date of the actual completion of the international search 15 February 2007		Date of mailing of the international search report 23 APR 2007		
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-3201		Authorized officer: Blaine R. Copenheaver PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774		