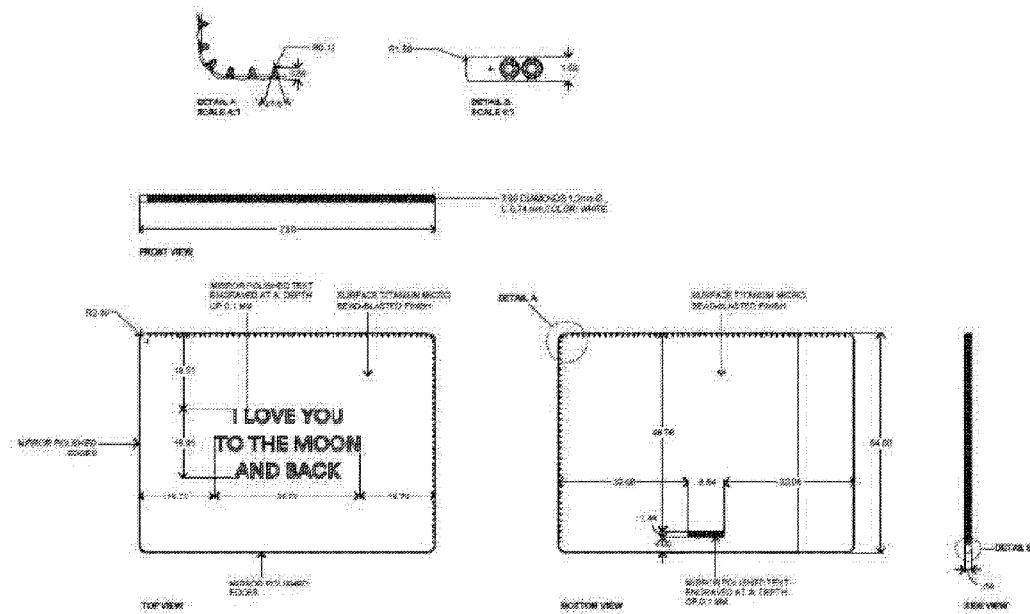




- (51) International Patent Classification: **B42D 15/02** (2006.01)
- (21) International Application Number: **PCT/US2018/036283**
- (22) International Filing Date: **06 June 2018 (06.06.2018)**
- (25) Filing Language: **English**
- (26) Publication Language: **English**
- (30) Priority Data: **62/515,798**      **06 June 2017 (06.06.2017)**      **US**
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): **AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.**
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): **ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,**

(54) Title: **COMBINATION GREETING CARD**

**FIG 4.**



(57) **Abstract:** The present invention discloses a greeting card having at least two surfaces and at least three edges, the greeting card comprising an intrinsically valuable base material comprising titanium or a titanium alloy and one or more gemstones embedded on one or more of the surfaces or edges; wherein the greeting card has a thickness of between about 1.0 mm and about 1.5 mm, a first dimension between about 70 mm and about 90 mm, and a second dimension between about 50 mm and about 60 mm; and further wherein the greeting card depicts one or more of a letter, number, symbol, artistic design, image, or message.



MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,  
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,  
KM, ML, MR, NE, SN, TD, TG).

**Published:**

— *with international search report (Art. 21(3))*

## COMBINATION GREETING CARD

### I. BACKGROUND

The greeting card industry is a competitive industry where attempts are constantly made to produce novel greeting cards. However, the greeting card industry suffers from several issues thought to be inherent to the industry. For example, after a person has received a greeting card, they are typically soon simply discarded and the message which was contained in the greeting card is lost, forgotten, or ignored. Even when greeting cards are saved, they are typically stored in a box or other protective casing because their traditional materials (*e.g.*, paper) make them relatively fragile to daily use. Thus, typical greeting cards have limited effectiveness as long lasting methods of communication of human sentiments between individuals. There is a need for novel greeting cards that have an intrinsic gift value that will be kept so that the message that was originally conveyed is preserved, as well as for greeting cards that have ongoing functional utility.

### II. SUMMARY OF THE INVENTION

The present disclosure relates to a novel greeting card which also has an intrinsic value, as well as novel greeting cards which possess ongoing functional utility. By providing a greeting card which has an intrinsic value, the underlying value and gift may be combined with the greeting card, an advantage over traditional greeting cards. In certain embodiments, the greeting cards of this disclosure comprise combinations and arrangements of one or more of the following: a base material comprised of metal, metal alloy, composite material, or other durable material which may also carry intrinsic value; engraving or embossment on the base material; embedded or affixed gemstones or precious metals; and electronic features, such as an electronic text display, video display, or audio device.

In some embodiments, the greeting card is comprised of a base material and at least one gemstone embedded in the base material. In some embodiments, the greeting card is comprised of a base material and a plurality of gemstones embedded in the base material. In preferred embodiments, the plurality of gemstones are embedded in the base material in a pre-determined fashion. This can be in addition to other engravings.

The base material comprises metal, metal alloy, composite material, or other durable material which may also carry intrinsic value. In a preferred embodiment, the base material comprises titanium or a titanium alloy. In other preferred embodiments, the base material comprises precious metals, such as silver, gold, or platinum or their alloys. Those skilled in the art will recognize that other metals suitable for formation into the shape of a greeting card

of the present invention may be utilized, such as aluminum, brass, chromium, cobalt, iron, inconel, manganese, molybdenum, steel, titanium, tungsten, vanadium, related compositions, and combinations thereof. The base material may also comprise composite materials, including reinforced plastics, metal composites, and ceramic composites. An example of a suitable composite is carbon fiber.

In some embodiments, the base material is surface-coated. In some embodiments, the base material is, silver-plated, gold-plated, nickel-plated, palladium-plated, platinum-plated, rhodium-plated, or zinc-plated. In some embodiments, the base material is polymer-coated, plastic-coated, resin-coated, acrylic-coated, vinyl-coated, or painted. In preferred embodiments, the base material is coated with PVD. In some embodiments, the base material is finished. In some embodiments, the base material is polished, buffed, ground, or blasted. In preferred embodiments, the base material is microbead-blasted or mirror polished. In some embodiments, the greeting card is engraved. In some embodiments, the greeting card is engraved by a laser, acid etching, or mechanical means.

In some embodiments, the greeting card comprises a plurality of gemstones embedded in the greeting card. In some embodiments, the plurality of gemstones is embedded in one or more sides of the greeting card. In some embodiments, the gemstone comprises a precious gemstone. In other embodiments, the gemstone comprises a semi-precious gemstone. In some embodiments, the gemstone comprises a diamond, sapphire, ruby, emerald, pearl, or other related gemstone. In preferred embodiments, the gemstone comprises a pink diamond or diamonds or another natural or non-natural colored diamond or diamonds.

In some embodiments, the greeting card comprises at least one electronic component. In some embodiments, the at least one electrical component is located on one or more sides of the greeting card. In some embodiments, the at least one electronic component comprises one of an antenna, speaker, headphone jack, near field communication (NFC) device, radio-frequency identification (RFID) tag/chip, Wi-Fi dongle, microphone, Bluetooth adapter/dongle, Bluetooth low energy(BLE), solar cell, fingerprint sensor, LED light/flashlight, laser, camera lens, display screens, and activation button. In some embodiments, the greeting card comprises cellular data capabilities. In some embodiments, the display screen comprises an electroic ink (E-ink) display screen. In some embodiments, the greeting card further comprises at least one additional electrical components. In some embodiments, the electrical components are interconnected with one another through wiring or circuitry. In some embodiments, the greeting card further comprises at least one memory storage device. In some embodiments, the memory device is interconnected to at least one

additional electrical component. In some embodiments, the greeting card further comprises a battery. In some embodiments, the battery is interconnected to at least one electrical component. In some embodiments, the battery is rechargeable or non-rechargeable. In some embodiments, the greeting card further comprises an I/O port. In some embodiments, the I/O port is a USB port. In some embodiments, the greeting card further comprises a charging port.

In some embodiments, the greeting card has a thickness of about 0.5 to about 5.0 mm, about 0.75 to about 4.0 mm, about 1.0 mm to about 1.5 mm, about 0.75 to about 1.5 mm, about 1.0 mm to about 2.0 mm, about 0.75 to about 2.0 mm, about 1.5 to about 2.0 mm, and any intervening ranges therein. In a preferred embodiment, the greeting card has a thickness of about 1.2 mm to about 1.3 mm. In some embodiments, the greeting card has an overall geometric shape. In preferred embodiments, the overall shape is a rectangle with rounded edges. In some embodiments, the overall shape is one of a rectangle, square, triangle, including equilateral, isosceles, scalene, right, obtuse, and acute, rhombus, parallelogram, trapezoid, kite, trapezium, pentagon, hexagon, heptagon, octagon, nonagon, decagon, circle, ellipse, crescent, or any other regular or irregular polygon. In some embodiments, the greeting card is generally in the shape of a regular polygon, such as a rectangle, with one or more protruding tabs on one or more edges of the greeting card. The greeting card may additionally have an aperture, which may be on the protruding tab or elsewhere, to enable the card to be attached to another object. The protruding tab may also be decorated, and may function to aid in the removal of the card from a wallet, purse, or other carrying case. In a preferred embodiment the greeting card is a flat shape of the foregoing dimensions having only two sides (i.e., a front side and back side). In other embodiments, the greeting card may be folded or bent, such as in the shape of a traditional paper greeting card (e.g., two rectangular panels connected on one side) or any other multi-dimensional shape.

### III. BRIEF DESCRIPTION OF THE FIGURES

**FIG. 1** relates to an exemplary greeting card having an overall rectangular shape, a display screen (1), display activation button (2), and base material (3).

**FIGS. 2A, 2B and 2C** relate to an exemplary greeting card having mirror-polished edges, a plurality of gemstones (5) embedded into the silver-plated titanium base material (3), and a protruding tab (6) on a side of the greeting card. **FIG. 2A** represents a top view. **FIG. 2B** represents a bottom view. **FIG. 2C** represents a detailed view of the protruding tab (6) having a plurality of gemstones (7) embedded into the protruding tab (6).

**FIGS. 3 and 4** relate to *inter alia* a plurality of gemstones embedded onto two edges of the greeting card. Although these Figures depict two edges of embedded gemstones, in certain embodiments of the present invention the embedding may be to one or more partial or entire edges.

5 **FIGS. 5, 6, 7, 8, 9, 10, 11, 12, 13, 14 and 15** relate to additional exemplary embodiments of greeting cards pursuant to the present disclosure.

#### IV. DETAILED DESCRIPTION OF THE INVENTION

The present disclosure relates to a greeting card and can be applied to one or more  
10 sides of such a card. The greeting card generally has a base material, for example a base metal or metallic composition, at least one gemstone, e.g. a precious or semi-precious stone, embedded in the base material, and may optionally contain one or more electronic components, for example, capacitive touch element (or other activation button), a display screen, a built-in speaker, and other such elements. **FIG. 1** displays one side of an exemplary  
15 greeting card, having a display screen (1), display activation button (2), and base material (3).

The base material typically comprises a metal or metallic composition, but may also comprise other durable materials capable of being used with the other elements of the disclosed inventions, and may additionally have its own intrinsic value. Durability of the base material is of importance so that the greeting card, unlike traditional greeting cards, is  
20 preservable without fear of damage to the greeting card. Traditional greeting cards made of paper, for example, must be handled with caution if they are to be preserved, and even in such instances, are subject to decay and damage over time due to the underlying organic material. Unlike the traditional greeting cards, the greeting cards of the present disclosure are capable of being presented, worn, or kept in a wallet, for example, without concern of  
25 damage to the greeting card.

For example, in preferred embodiments, the base material comprises titanium or titanium alloy, however the base material is not limited as such. The base material should be oxidation and corrosion resistant, and preferably displays good strength, including yield strength, compressive strength, tensile strength, and impact strength. Titanium, including  
30 alloys of titanium, represents a preferred durable base material because, in addition to being oxidation and corrosion resistant, it has the highest tensile strength-to-density ratio of any metallic element. The base material can comprise any of the following, explicitly non-limiting metals (including alloys thereof): aluminum, brass, chromium, cobalt, iron, inconel, manganese, molybdenum, steel, titanium, tungsten, vanadium, related compositions, and

combinations thereof. In particular, titanium can be alloyed with several other metals to produce strong, lightweight alloys. For example, titanium can be alloyed with iron, aluminum, vanadium, molybdenum, and several other metals. In certain embodiments, the base material may also carry intrinsic value. In some embodiments, the base material  
5 comprises precious metals, such as silver, gold, or platinum or their alloys. The base material may also comprise composite materials, including reinforced plastics, fibers (such as aramid), metal composites, and ceramic composites. An example of a suitable composite is carbon fiber. While such base materials are desirable, some do pose challenges for embedding gemstones and other ornamental features. For example, there are particular challenges with  
10 embedding diamonds in titanium, particularly thin dimensions of titanium, which require unique techniques and skill.

The base material may be surface-coated or anodized. For example, the base material may be PVD plated, *e.g.* black-PVD plated titanium, silver-plated, *e.g.* silver-plated titanium, or may be gold-plated, *e.g.* gold-plated titanium. Other platings may include, for example,  
15 nickel, palladium, platinum, rhodium, zinc, related compositions, and combinations thereof. Non-metallic surface-coatings are possible, and may include polymer coatings, plastic coatings, resin coatings, acrylic coatings, vinyl coatings, painted coatings, or related coatings. For example, titanium may be anodized to create titanium of many different colors, for example, bronze, blue, blue-white, yellow, magenta, cyan, and green titanium, or  
20 combinations thereof. It should be appreciated, however, that while various surface coatings and colorings may be desirable, the size and dimensions of the greeting card of the instant invention pose certain challenges in the coating and coloring process, since standard jeweler equipment and procedures may not be suitable. It has been found that the typical processes jewelers employ for jewelry lead to non-uniform coloring and blemishes on the greeting card,  
25 which are not desired.

The base material, optionally surface-coated, may also be finished. For example, the base material may be polished, buffed, brushed, ground, or blasted, *e.g.* microbead-blasted. Polishing typically refers to a more aggressive version of buffing, which typically results in a smoother finish. The finish depends on the desired aesthetic from rough to smooth, and may  
30 be patterned, *e.g.* a striped pattern. For high tensile strength metals such as titanium, typically aluminum oxide (*e.g.* white or grey aluminum oxide) or a related composition, such as chromium oxide, is used. For brittle substances, silicon carbide is typically used. Mirror finishing typically requires polishing and buffing compounds, typically employing high speed polishing machines.

The greeting card may be engraved or etched, for example with a word or phrase or other symbol or image, such as artwork. These can be customized for specific consumers, *e.g.* as per customer or purchaser desire. Engraving may occur by a number of means known in the art, including *via* mechanical means, for example using a pneumatic engraver or a drill bit (*e.g.* tungsten-carbide or diamond-coated drill bit), by laser engraving, by chemical etching (*e.g.* through application of an acid), engraving with enamel, photochemical etching, and related methods. The engraving method may be utilized to create a Guilloché pattern on the greeting card. The engraving process may be guided by a computer program or set of readable/executable instructions stored in non-transitory medium.

The base material may be embedded with at least one intrinsically valuable items, such as a gemstone, or other physical item of intrinsic value or extrinsic significance. The gemstone is generally a precious or semi-precious stone, but any suitable gemstone may be used. In one exemplary embodiment, the gemstone comprises a diamond, however the gemstone is not limited as such. The diamonds may be natural, treated, or synthetic.

Methods for producing treated and synthetic diamonds are known to one of skill in the art. The diamonds can be white (*i.e.* natural diamonds) or any other color in addition to pink, for example but not necessarily limited to, yellow diamond, blue diamonds, champagne diamonds, black diamonds, purple diamonds, green diamonds, brown diamonds, red diamonds, grey diamonds, olive diamonds, orange diamonds, and combinations thereof.

The gemstone can comprise any known gemstones, including but not limited to the following: afghanite, agate, alexandrite, amazonite, amber, amethyst, ametrine, ammolite, andalusite, andesine, apatite, aquamarine, aventurine, azurite, bastnasite, benitoite, beryl, bloodstone, calcite, carnelian, cavansite, chalcedony, charoite, chrome diopside, chrysoberyl, chrysocolla, crysoprase, citrine, coral, crinoid, danburite, diamond (*e.g.* pink diamond), diaspore, diapotase, druzy, emerald, eudialyte, feldspar, fire agate, fluorite, fuchsite, garnet, hackmanite, heliodor, hematite, hiddenite, howlite, iolite, ironstone, jade, jasper, kunzite, kyanite, labradorite, lapis lazuli, larimar, lava rock, lazurite, lepidolite, magnetite, malachite, meteorite, moldavite, moonstone, morganite, obsidian, onyx, opal/opalite, orthoclase, pearl (*e.g.* akoya or black pearl), peridot, petalite, pietersite, prasiolite, prehnite, pyrite, quartz, rhodochrosite, rhodonite, rhyolite, rubelite, ruby, sapphire, scapolite, selenite, septarian, seraphinite, serpentine, shellstone, sillimanite, sodalite, spectrolite, sphalerite, sphene, spinel, spodumene, stichtite, sugilite, sunstone, tanzanite, tekite, tiffany stone, tiger eye, tiger iron, topaz, tourmaline, tremolite, triphane, turkiyenite, turquoise, variscite, verdite, zebra rock, zircon, zoisite, and combinations thereof.

In preferred embodiments, the greeting card contains a plurality of gemstones, the gemstones being embedded into one or more surfaces of the base material (*e.g.* one or more sides and/or edges of the base material) in a pre-determined pattern, for example, an image or message, such as depicted in **FIGS. 2-15**. Individual gemstones in the plurality of gemstones may comprise different gemstones. Thus, the greeting card may have a message that is engraved into the card, or may have a message that is formed by gemstones (*e.g.* diamonds) that are embedded into the base material, or may have a combination of both. In addition, or as an alternative, to being embedded in one or more sides of the greeting card, individual gemstones may be embedded along one or more edges of the greeting card, such as depicted in **FIGS. 2-4**. In certain preferred embodiments, one or more portions of one or more edges have gemstones embedded therein. In one exemplary embodiment, one or two complete edges have gemstones embedded therein. In certain embodiments, the greeting card may have one or more protruding tabs from one or more edges, which may have gemstones embedded therein, such as depicted in **FIG. 2**. One advantage to having gemstones embedded along one or more edges is that such features may be seen even when the greeting card is stored in a wallet, purse, or carrying case, as long as one edge is showing. For example, a greeting card of the present invention stored in a wallet would have at least one edge visible whenever the wallet is opened, even if the card is not removed. Not only does this serve the function of reminding the holder of the sentimental (and intrinsic) value of the greeting card even when the greeting card is not removed, but also it aids the holder in quickly locating the greeting card among other items stored in the wallet, purse, etc.

The gemstones may be of any dimension, size, and weight that they may be permanently embedded into the greeting card. In preferred embodiments, the gemstones are of a dimension such that they do not protrude above the surface plane of the side of the base material within which they are embedded. In alternative embodiments, it may be desirable to have the gemstones dimensioned such that when embedded along the an edge of the greeting card they do protrude above the surface plane of the edge. While the gemstones may have any dimension that will fit on and is capable of being embedded in the greeting card, in preferred embodiments, the gemstones have a diameter of between about 1.0 mm and 1.1 mm.

The greeting card may contain one or more electronic components. The electronic components may be housed entirely inside the greeting card, or they may be exposed (either partially or fully) on a surface or surfaces (*e.g.* one or more sides) of the greeting card. The electronic components may be interconnected (or operatively linked) through wiring or

circuitry to one another, and are optionally connected to a power source, for example, a battery. The wiring and/or circuitry may be housed entirely inside the greeting card, or they may be exposed (either partially or fully) on a surface of the greeting card. Exemplary electronic components include an activation button and display screen (*See FIG. 1*). The display screen may comprise an LCD screen, LED screen (including OLED), or electronic ink (E-ink) display, and depending on the screen type may or may not be backlit. The activation button may be a physical button that actuates upon application of external force, or may alternatively comprise a capacitive touchscreen. The activation button may be interconnected/operatively linked to any number of additional electronic components described herein.

Other electronic components may include antennas, speakers, headphone jacks, near field communication (NFC) devices, radio-frequency identification (RFID) tags/chips, Wi-Fi dongles, microphone, Bluetooth adapter/dongle, Bluetooth low energy (BLE), solar cell, fingerprint sensor, LED light/flashlight, laser, camera lens, display screen and related components.

In particular, the greeting card may utilize Bluetooth low energy (BLE) technology which may allow the greeting card to communicate with other electronic devices, for example, a mobile device such as a cell phone, tablet, laptop, or other computing device. In some embodiments, the mobile device contains software or executable instructions, such as in the form of an app, which allows the user or a third party to modify or interact with the greeting card. For example, a greeting card having BLE technology and a display screen, for example but not necessarily an electronic ink screen, may allow a user or third party to transmit, change, or modify a message on a display screen of the greeting card with software contained on that user or third party's mobile device. In some embodiments, the greeting card comprises a cellular data receiver or transmitter, which enables the greeting card to receive commands and, with a display screen, display messages, including text messages, or other custom displays. Such commands, messages, and displays may be received via SMS text messages, mobile applications compatible with the greeting card, or other messaging functionality from cellular phones or computers.

The greeting card may include a memory storage device, for example read-only memory (ROM) having pre-loaded executable files or random access memory (RAM), or alternatively a flash memory drive, wherein the greeting card may further comprise an i/o port, for example, a universal serial bus (USB, including micro USB, USBc, USB 3.0 etc.) port, thunderbolt port, or related interface. In such embodiments the greeting card may

double function as a storage drive for the user, or may be pre-loaded with additional greetings, messages or files for the recipient of the greeting card. For example, the greeting card could be programmed to automatically display a greeting at a specific time, to play a specific song out of a speaker when an activation button is pressed, or a user could record a voice message into a microphone, which then is played through a speaker when an activation button is pressed. This could be in combination with a display screen, which likewise, may or may not contain a customized or automatic message. The preferred embodiment of the greeting card has the novel capability of allowing receipt of post gift new greeting messages sent and received live in real time. The diamond/gemstone and other intrinsic value environment of the card may make the new greeting as fresh and personal as the original card. Pre-loaded executable files in the greeting card may also serve to run the various electronic components, and may be customizable depending on the sender's or user need.

The greeting card may additionally comprise a power source, *e.g.* a battery. The battery may be housed entirely inside the greeting card, or it may be exposed (either partially or fully) on a surface of the greeting card. The battery may be a rechargeable battery, or a non-rechargeable battery, *e.g.* a watch battery. The battery may be interconnected to any number of electronic components described herein. Common rechargeable battery types include, but are not limited to, lead acid gel batteries, lithium-ion (Li-ion) batteries, including but not limited to lithium-ion polymer batteries, nickel-cadmium (NiCd or Nicad) batteries, and nickel metal hydride batteries. Common non-rechargeable batteries include, but are not limited to, alkaline batteries, carbon zinc batteries, lithium batteries, mercury batteries, silver oxide batteries, and zinc air batteries. In instances where the greeting card comprises a rechargeable battery, the greeting card may (but not necessarily) may further comprise a charging port, which may or may not be a USB charging port. Alternatively, the greeting card may comprise electronic components for wireless inductive (Qi) charging, or may comprise a solar cell as disclosed above.

The greeting card may be manufactured from a unitary, solid base material upon which all other features are embedded or affixed. The greeting card may also be manufactured with two or more base material portions that are affixed together to house other features. For example, electronic components could be inserted into a cavity of a unitary base material, or electronic components could be housed between two or more base material portions.

The greeting card may additional have means for affixing or attaching the greeting card to another object. For example, as depicted in **FIG. 15**, the greeting card may have one

or more apertures through which a strap or hook could be inserted. The apertures may be through the face of the greeting card or through a protruding tab. In this manner, the greeting card could be used as a decorative tag on a handbag, purse, briefcase, luggage, or the like. Similarly, the greeting card could be hung decoratively in a home or office or attached to be wearable on clothing; *e.g.* the greeting card may be wearable by a user. Additionally, the greeting card may have one or more aperture(s), through which, for example, threading or similar materials such as chains could pass through to allow the greeting card to be hung. In an alternative embodiment, the greeting card may have an integrated magnet, permitting the greeting card to be magnetically attached to a ferromagnetic surface. In another alternative embodiment, the base material may comprise a ferromagnetic metal, enabling the greeting card to be magnetically attached to a magnetic surface.

The overall shape of the greeting card may be any geometric shape or non-geometric shape. In preferred embodiments, the shape of the greeting card is rectangular with rounded edges. In some embodiments, the greeting card may have a protrusion (*e.g.* a tab) on a side of the greeting card *see, e.g., FIG. 2A, 2B*). In some embodiments the protrusion may be embedded with at least one gemstone, for example, as shown in **FIG. 2C**. The geometric shape (length and width, notwithstanding thickness) of the greeting card may be, for example, a rectangle, square, triangle (equilateral, isosceles, scalene, right, obtuse, acute), rhombus, parallelogram, trapezoid, kite, trapezium, pentagon, hexagon, heptagon, octagon, nonagon, decagon, circle, ellipse, crescent, or any other regular or irregular polygon. The edges of the greeting card may be smooth or rounded. In some embodiments, the greeting card is generally in the shape of a regular polygon, such as a rectangle, with one or more protruding tabs on one or more sides of the greeting card. In a preferred embodiment the greeting card is a flat shape of the foregoing dimensions having only two sides (*i.e.*, a front side and back side). In other embodiments, the greeting card may be folded or bent, such as in the shape of a traditional paper greeting card (*e.g.*, two rectangular panels connected on one side) or any other multi-dimensional shape.

The dimensions of the greeting card do not necessarily have any maximum dimensional limitation. However, preferably the greeting card has a thickness sufficient to withstand ordinary force, and length and width that are similar to but slightly smaller than other types of cards typically carried in a wallet or purse (so as to be easily distinguishable from such items) for ease of carrying in a wallet, or similar to a luggage tag for ease of affixing to a handbag, purse, or keychain, or for ease of display. Having length and width dimensions smaller than a typical credit card, coupled with a distinct look and feel, permits

the greeting card to be easily distinguished from other cards typically carried in a wallet or purse, which aids the holder in locating the greeting card quickly so that it can be removed or not removed as desired. The difference in dimensions (and look and feel) also make the greeting card noticeable so that even if not removed it still is noticed by the holder and may remind the holder of the sentimental (and intrinsic) value of the greeting card. The greeting card will typically (but not necessarily) have dimensions that are smaller than that of traditional greeting cards. For example, but not necessarily, the greeting card may have a first dimension (length or width) that is between about 25 to about 150 mm, between about 50 and about 125 mm, between about 50 and about 100 mm, between about 50 and about 75 mm, between about 75 and about 100 mm, between about 60 and about 80 mm, between about 80 and about 100 mm, between about 70 and about 80 mm, between about 65 and about 85 mm, between about 70 and about 90 mm, and any intervening ranges therein. Exemplary greeting cards have a first dimension that ranges from about 73 mm to about 85 mm. The greeting card may have a second dimension (length or width, depending on the first dimension) between about 15 and about 100 mm, between about 20 and about 80 mm, about 25 to about 75 mm, about 25 to about 60 mm, about 25 to about 50 mm, about 40 to about 60 mm, about 45 to about 55 mm, about 50 mm to about 55 mm, about 50 mm to about 60 mm, about and any intervening ranges therein. Exemplary greeting cards have a second dimension of about 54 mm. The thickness of the greeting card may be, but is explicitly not limited to, about 0.5 to about 5.0 mm, about 0.75 to about 4.0 mm, about 1.0 mm to about 1.5 mm, about 0.75 to about 1.5 mm, about 1.0 mm to about 2.0 mm, about 0.75 to about 2.0 mm, about 1.5 to about 2.0 mm, and any intervening ranges therein. In a preferred embodiment, the greeting card has a thickness of about 1.2 mm to about 1.3 mm, and more specifically about 1.25 mm. The thickness is preferably such that, based on the composition of the base material, the greeting card may withstand ordinary handling without deformation, yet also is thin enough so as to not be undesirably heavy or take up too much space in a wallet or purse.

## CLAIMS

What is claimed is:

1. A greeting card comprising an intrinsically valuable base material and one or more embellishments.
- 5 2. The greeting card of claim 1, wherein the base material comprises titanium, a titanium alloy, aluminum, brass, chromium, iron, inconel, manganese, molybdenum, steel, tungsten, vanadium, silver, gold, or combinations thereof.
3. The greeting card of claim 1, wherein the greeting card has a gemstone or plurality of gemstones embedded in the base material in a pre-determined pattern or location.
- 10 4. The greeting card of claim 3, wherein the pre-determined pattern comprises all or part of a written message or design.
5. The greeting card of claim 3, wherein one or more gemstones comprise natural, synthetic, colored, or treated diamonds.
6. The greeting card of claim 1, wherein at least one edge of the greeting card has  
15 a protruding tab.
7. The greeting card of claim 3, wherein one or more portions of one or more edges is embedded with a gemstone or plurality of gemstones.
8. A greeting card comprising an intrinsically valuable base material and at least one electronic component.
- 20 9. The greeting card of claim 8, wherein the at least one electronic component comprises one of an antenna, speaker, headphone jack, near field communication (NFC) device, radio-frequency identification (RFID) tag/chip, Wi-Fi dongle, microphone, text message receiver, cellular data receiver, Bluetooth adapter/dongle, solar cell, fingerprint sensor, LED light/flashlight, laser, camera lens, display screens, memory storage device,  
25 battery, solar cell, and activation button.
10. The greeting card of claim 9, wherein the at least one electronic component comprises a Bluetooth adapter or dongle, wherein the Bluetooth adapter or dongle comprises Bluetooth low energy (BLE) technology, wherein the greeting card further comprises an electronic ink display screen operatively configured to receive information from the  
30 Bluetooth low energy (BLE) technology.
11. The greeting card of claim 9, further comprising a charging port or inductive charger.
12. The greeting card of claim 1, wherein the base material is surface-coated.

13. The greeting card of claim 12, wherein the surface coating is one of PVD, silver, or gold.
14. The greeting card of claim 1, wherein a surface of the greeting card is engraved.
- 5 15. The greeting card of claim 1, wherein the greeting card has a thickness of about 1.0 mm to about 2.0 mm.
16. The greeting card of claim 1, wherein the greeting card has a first dimension of about 70 mm to about 90 mm.
17. The greeting card of claim 16, wherein the greeting card has a second  
10 dimension of about 50 mm to about 60 mm.
18. The greeting card of claim 1, wherein the greeting card has an overall geometric shape resembling a rectangle.
19. The greeting card of claims 1 further comprising at least one aperture.
20. A greeting card having at least two surfaces and at least three edges, the  
15 greeting card comprising an intrinsically valuable base material comprising titanium or a titanium alloy and one or more gemstones embedded on one or more of the surfaces or edges; wherein the greeting card has a thickness of between about 1.0 mm and about 1.5 mm, a first dimension between about 70 mm and about 90 mm, and a second dimension between about 50 mm and about 60 mm; and further wherein the greeting card depicts one or more of a  
20 letter, number, symbol, artistic design, image, or message.

FIG. 1

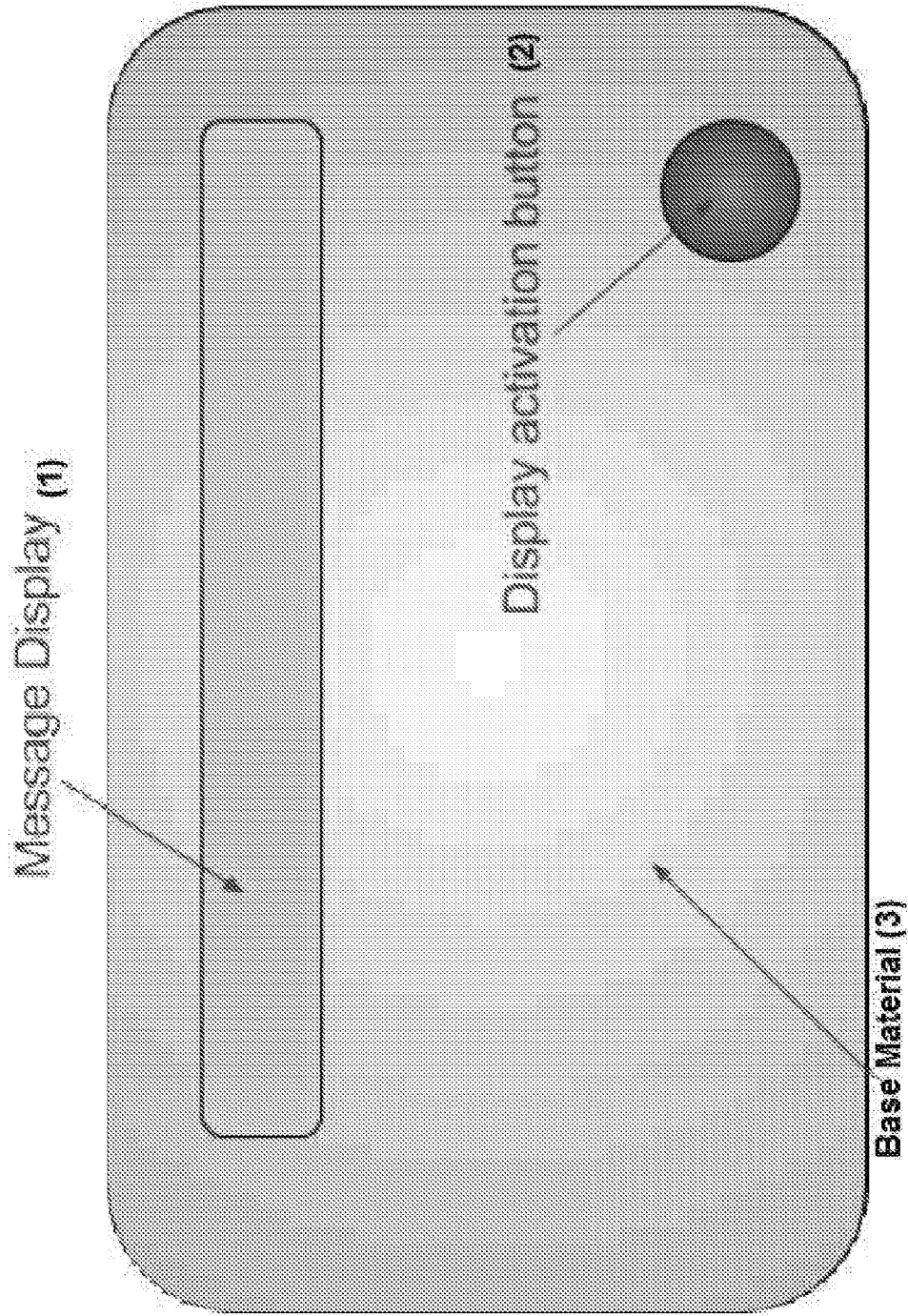


FIG. 2B

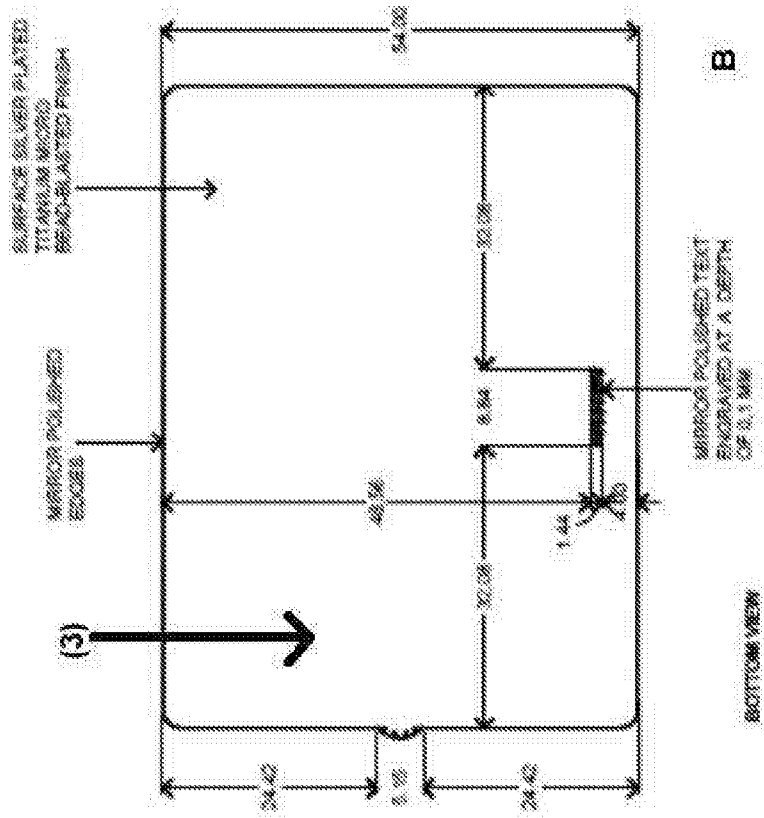


FIG. 2A

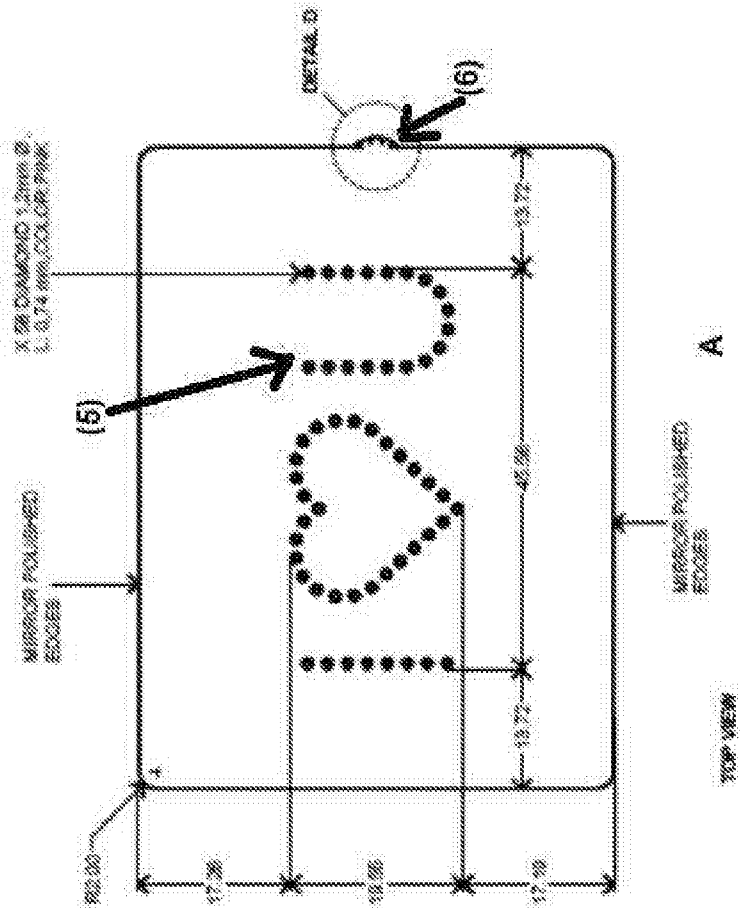




FIG. 3

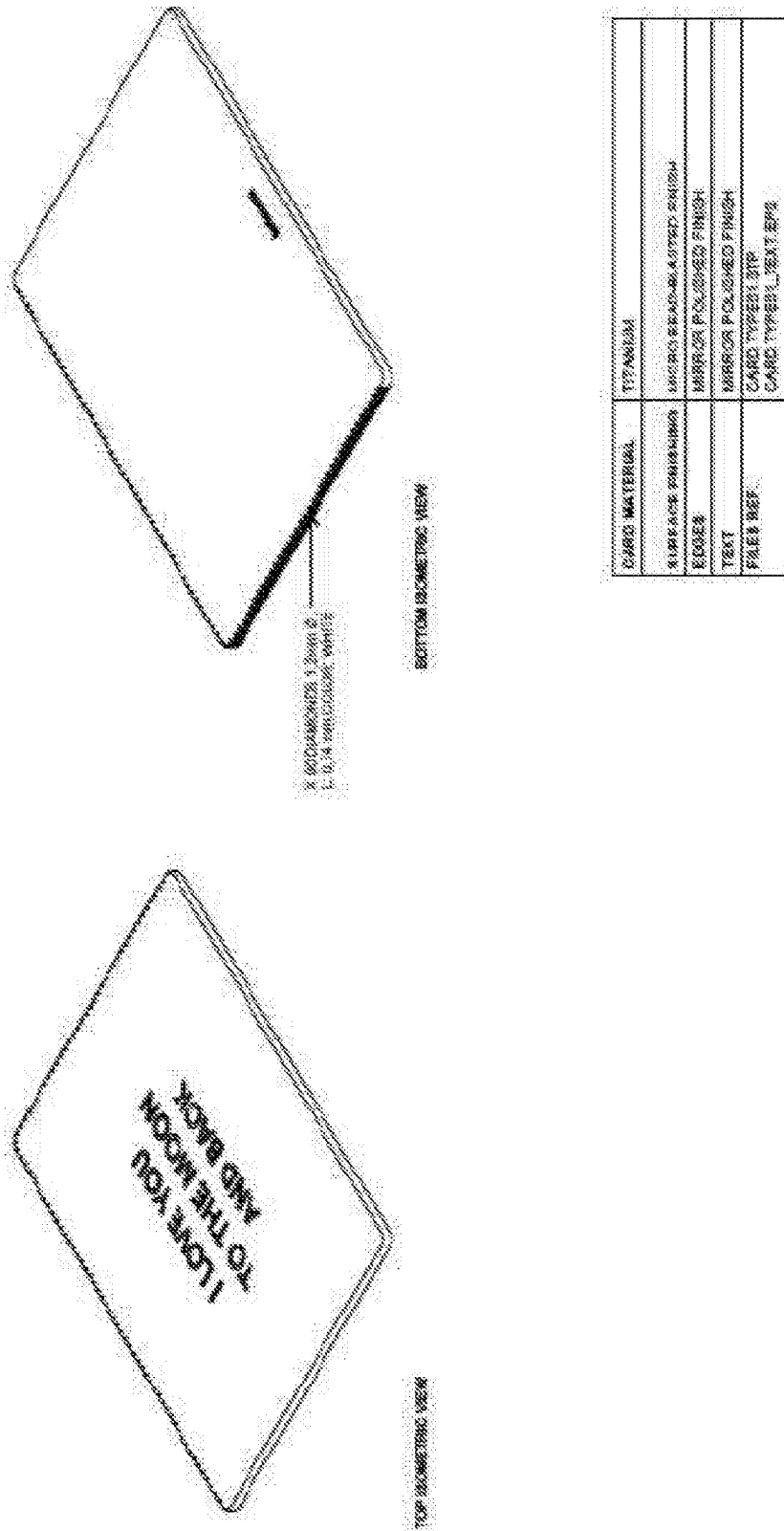


FIG. 4.

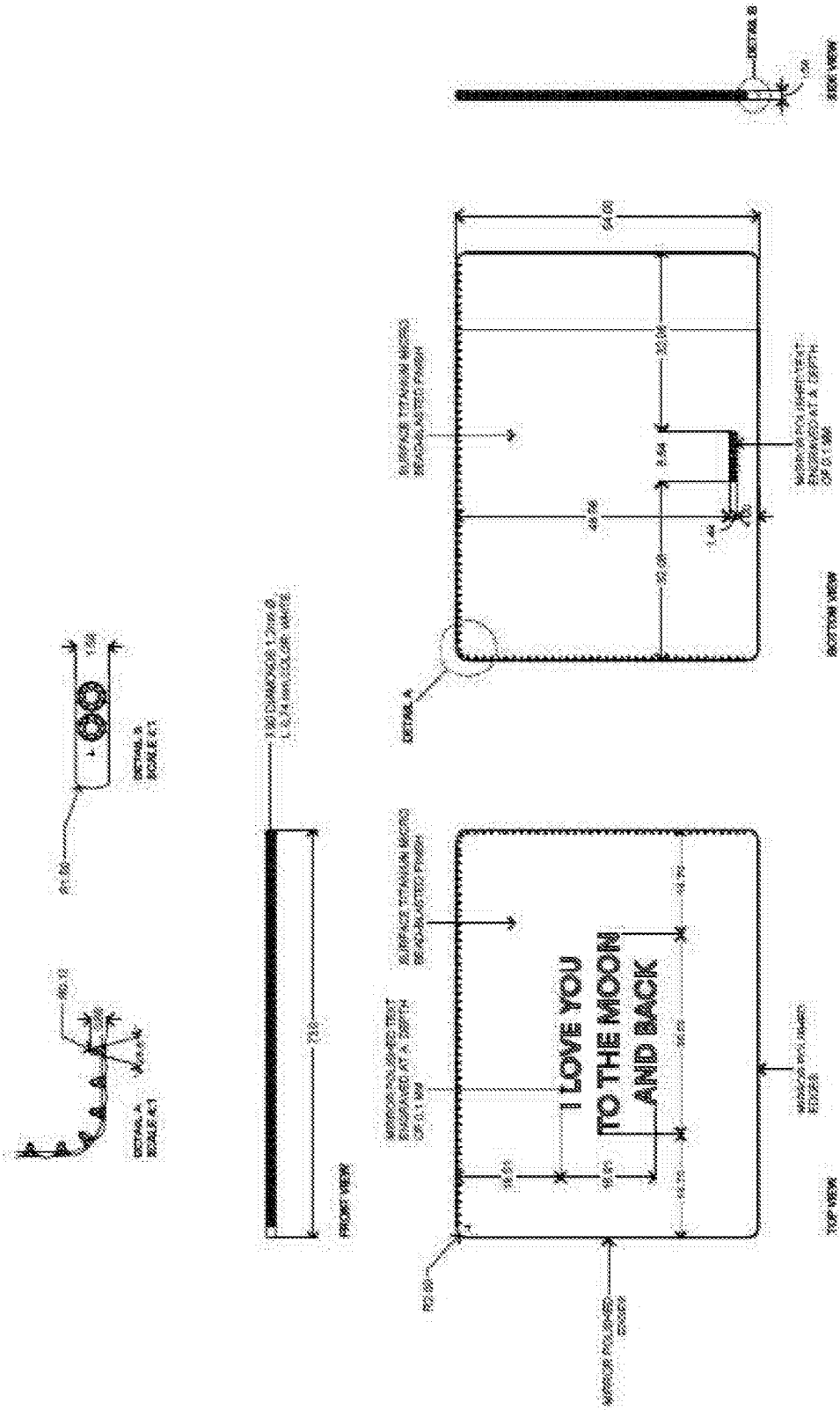
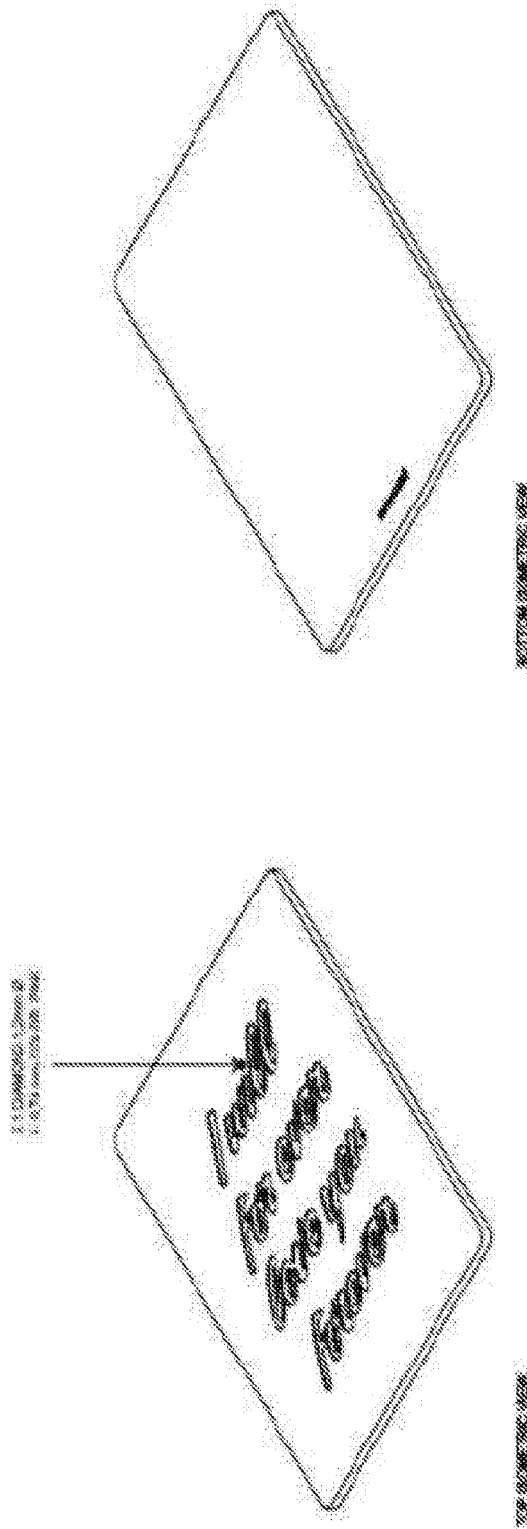


FIG. 5



CARD MATERIAL	POLYESTER PLATED WITH ALUMINUM
CARD SIZE	3.5" x 2.125" (91.4 mm x 53.975 mm)
CARD COLOR	WHITE
CARD FINISH	SMOOTH
CARD TYPE	STANDARD
CARD NUMBER	12345678901234567890
CARD NAME	J. SMITH
CARD ADDRESS	123 MAIN ST CITY, STATE, ZIP
CARD PHONE	555-123-4567
CARD EMAIL	J.SMITH@EXAMPLE.COM
CARD EXPIRES	12/31/2025
CARD ISSUES	12/31/2025
CARD STATUS	ACTIVE
CARD SECURITY	SECURE
CARD FEATURES	CONTACTLESS
CARD NOTES	NO CASH BACK

FIG. 6

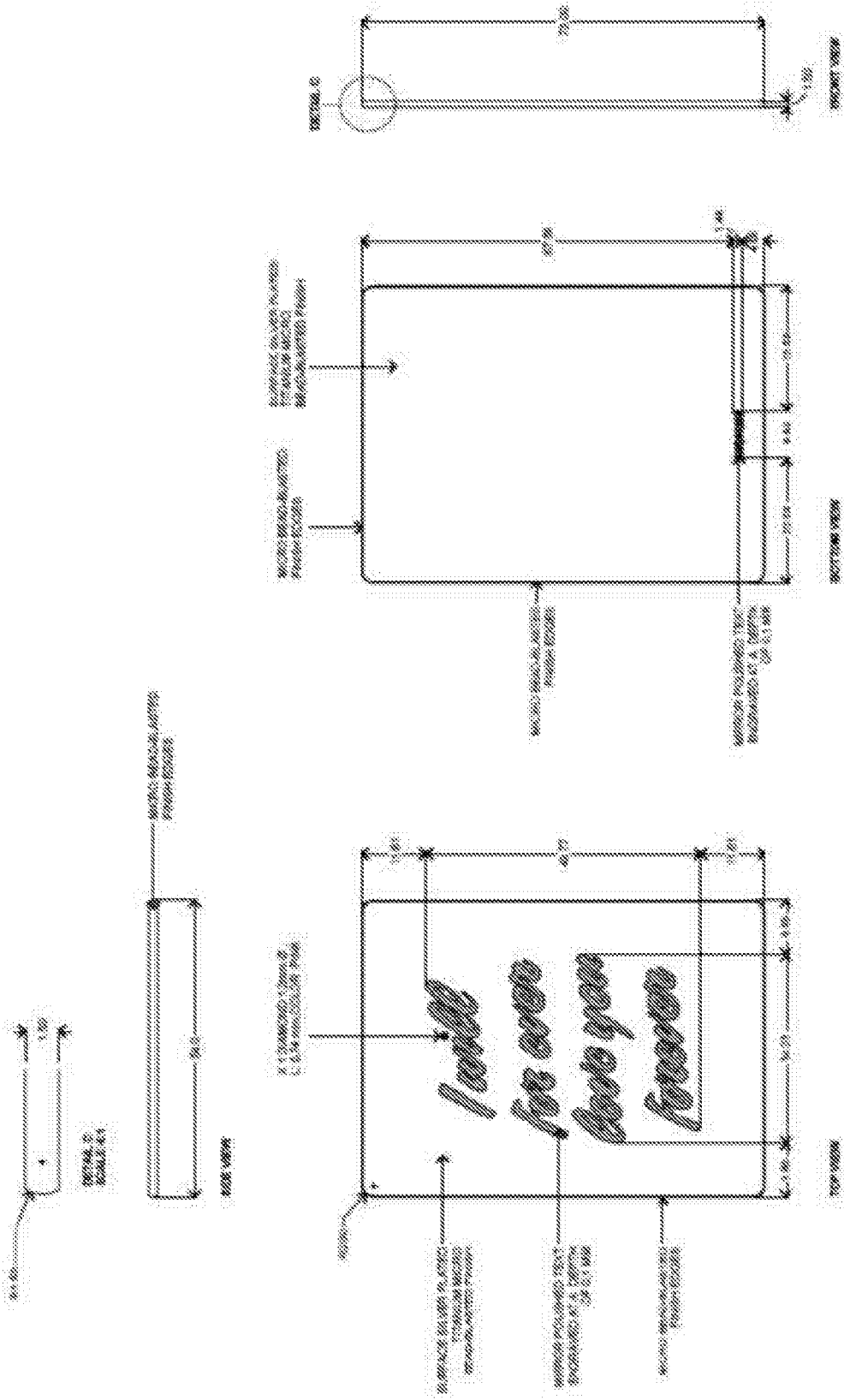
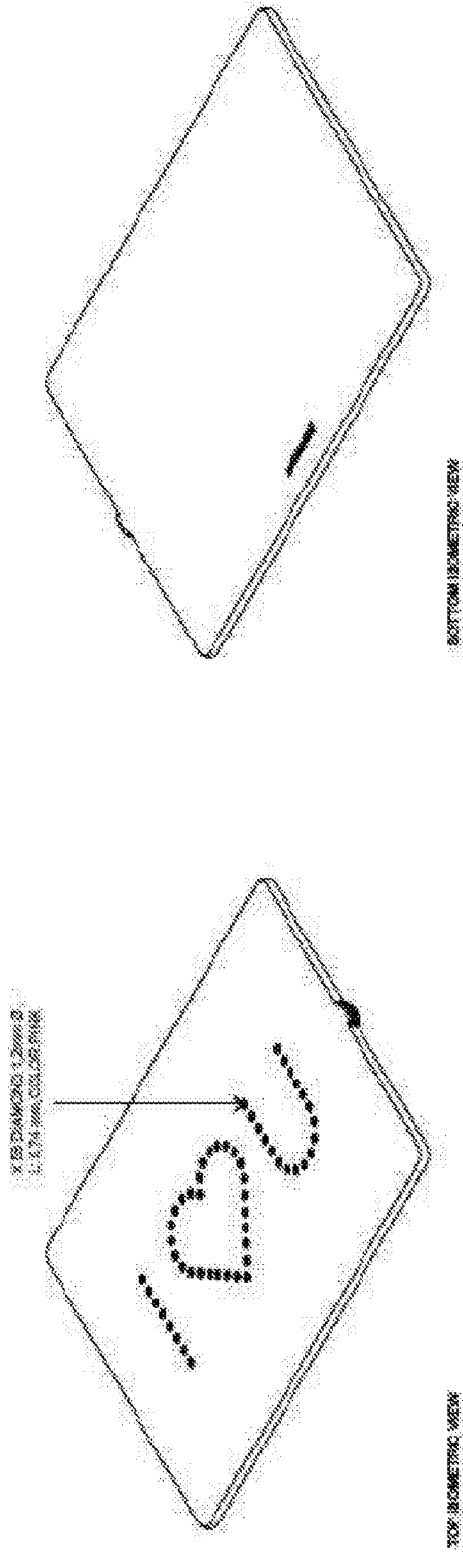


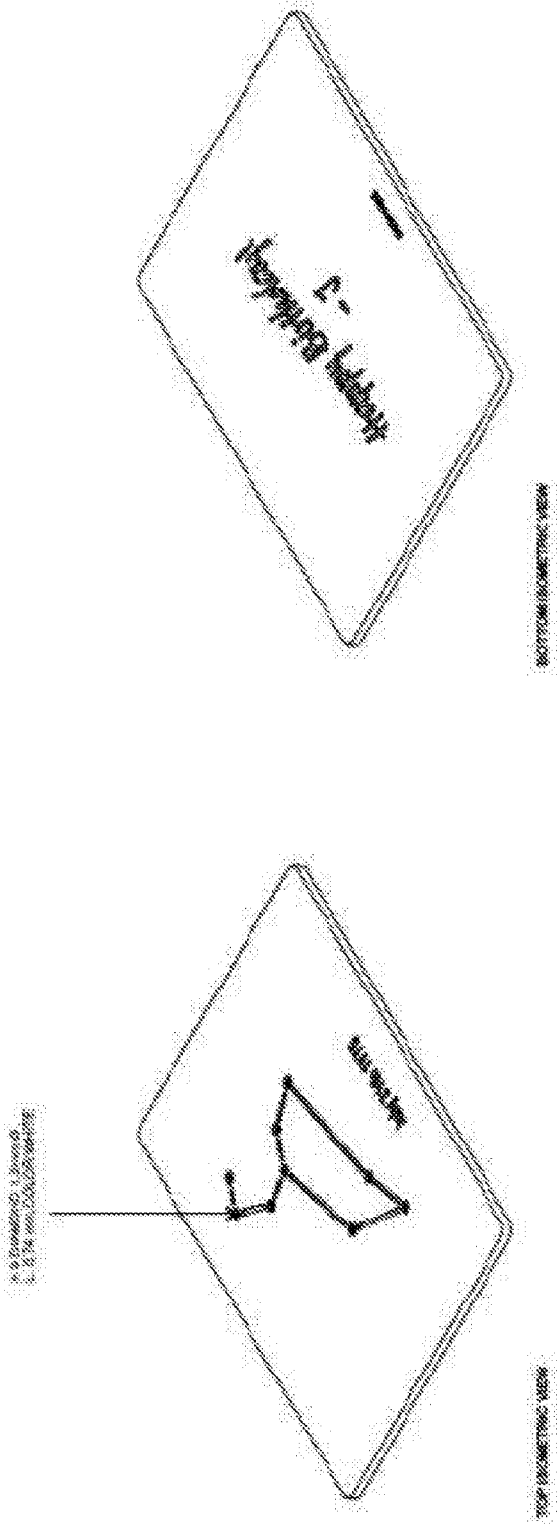
FIG. 7



CARD MATERIAL	SILVER PLATED TYPHOON
SURFACE FINISH	SILVER PLATED
EDGE	MIRROR BEAD-SLANTED FINISH
TEXT	MIRROR POLISHED FINISH
FILES REQ.	MIRROR POLISHED FINISH
	CARD TYPESET TYP
	CARD TYPESET, 1.25X1.50



FIG. 9



CARD MATERIAL	BLANK POLYESTER FILM
CARD COLOR	BLANK POLYESTER FILM
SURFACE FINISHING	MICRO BEAD-BLASTED FINISH
DESIGN	BLANK POLYESTER FILM
TEXT	BLANK POLYESTER FILM
PRINT METHOD	MICRO BEAD-BLASTED FINISH
CARD TYPE/ID	CARD TYPE/ID, TEXT, etc.







FIG. 13

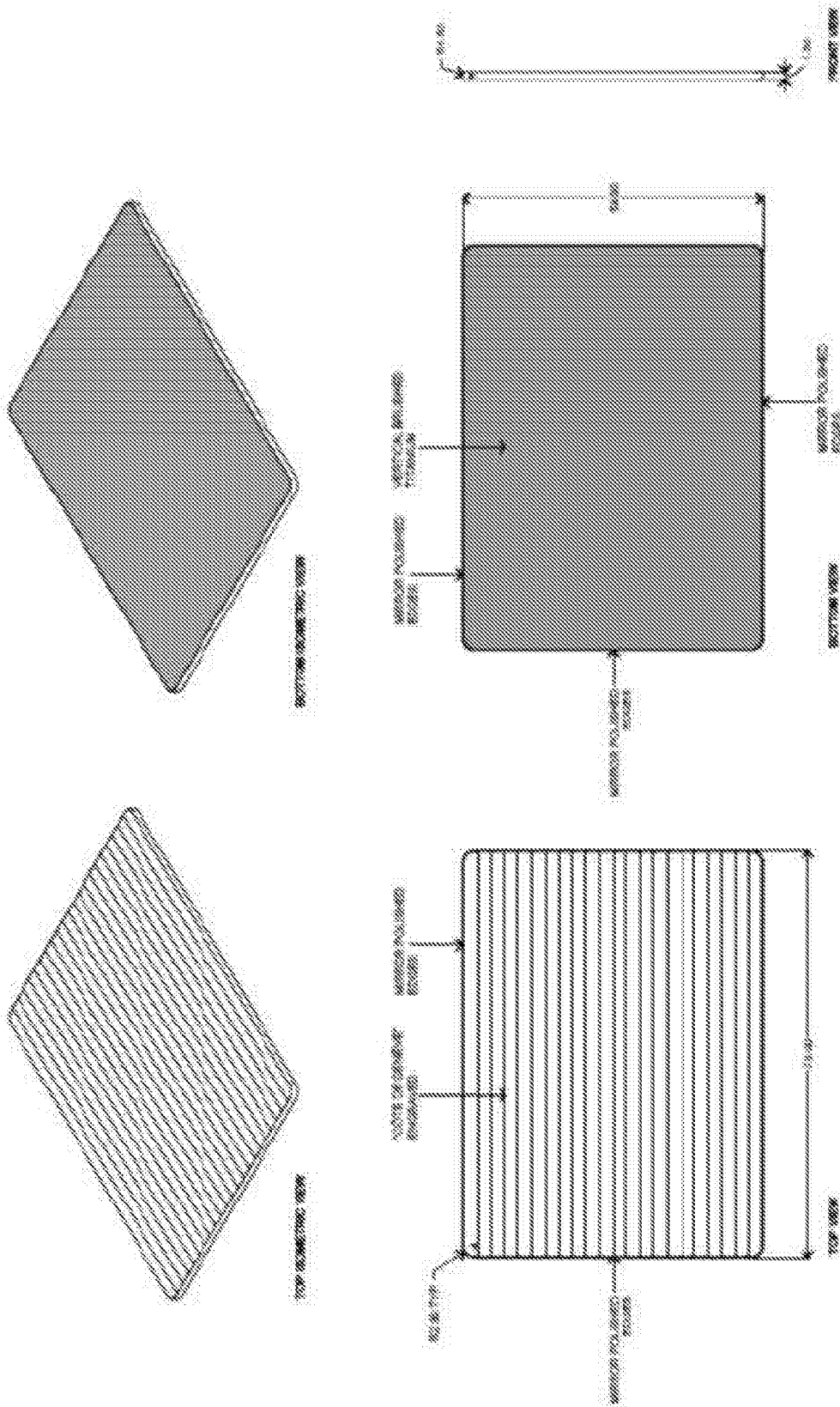


FIG. 14

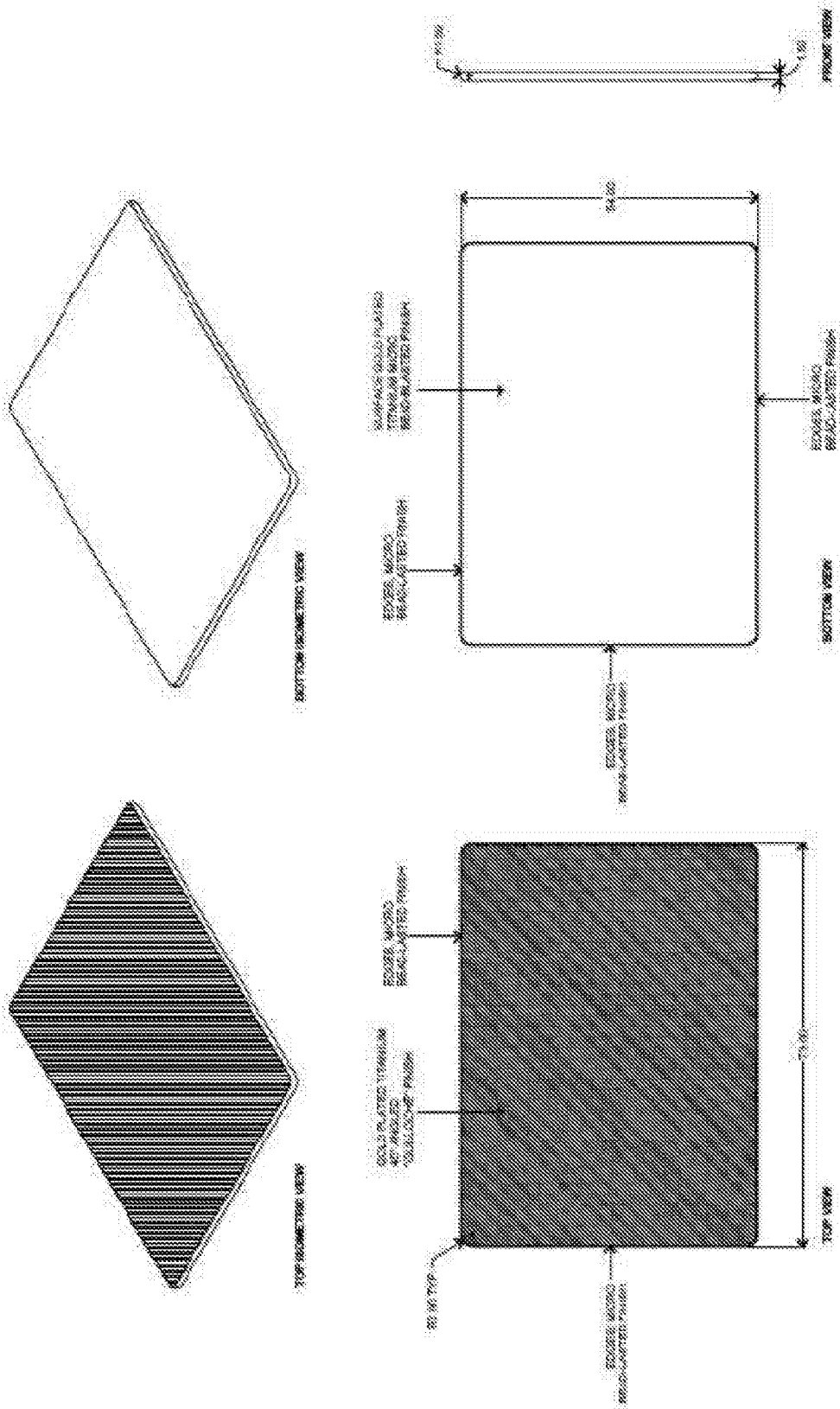
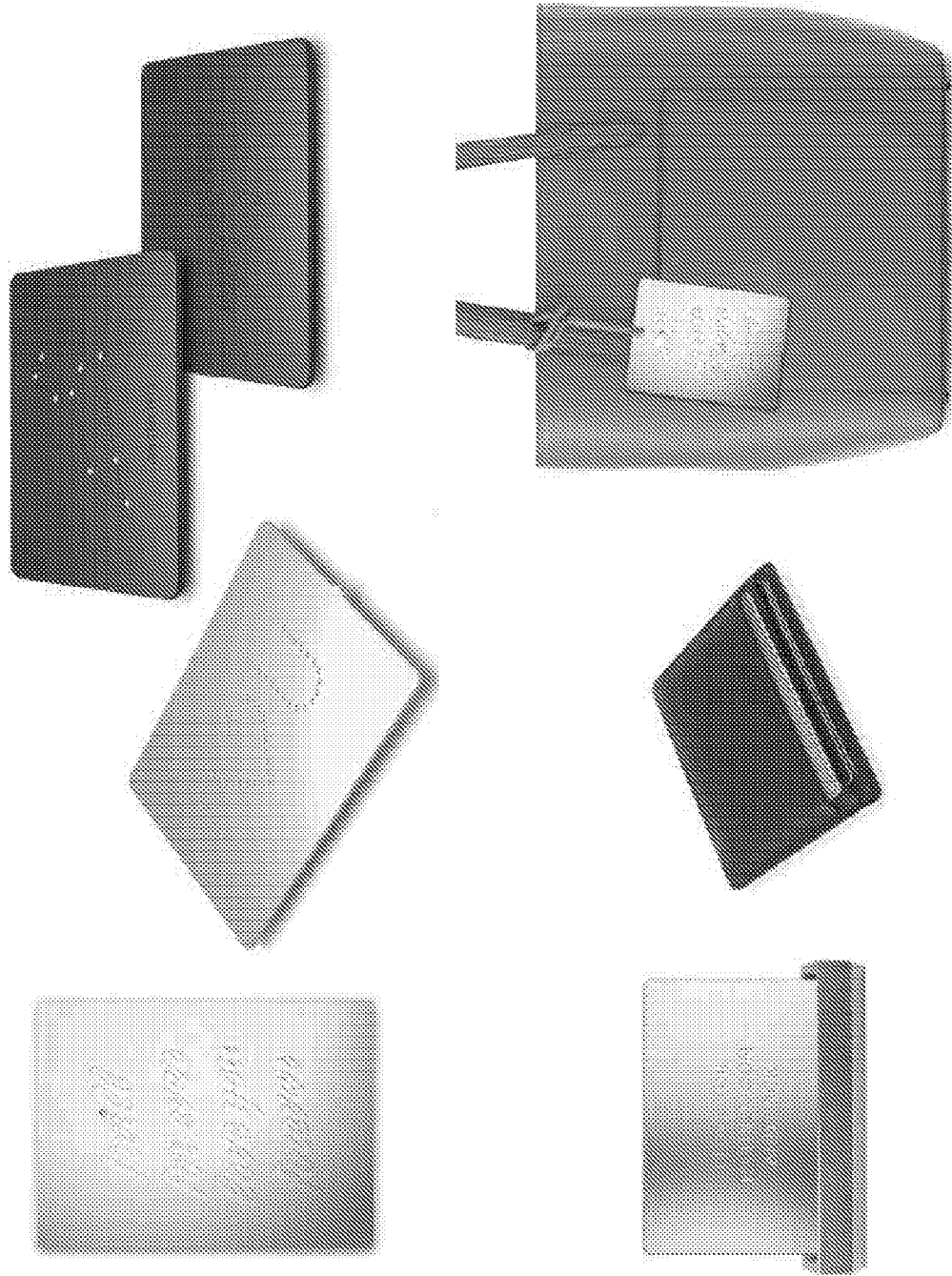


FIG. 15



## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US18/36283

## A. CLASSIFICATION OF SUBJECT MATTER

IPC - B42D 15/02 (2018.01)  
 CPC - B42D 15/02, 15/04, 15/042

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

See Search History document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

See Search History document

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

See Search History document

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- Y --- A	US 5,979,942 A (IVICIC, Z) 9 November 1999; Figures 1a, 2a, 3a, 5a, column 3 lines 10-20, column 4 lines 1-5	1, 2, 14, 18, 19 ----- 3-6, 8, 9, 11-18, 20 ----- 7, 10
X Y --- A	DE 2,737,164 A1 (ORGA 2000 BAUTRAEGER GMBH & CO) 22 February 1979; page 2 US 2006/0086802 A1 (TOLKOWSKY, J) 27 April 2006; Figure 2B, paragraph [0074]	1, 12, 13 3-5 ----- 7
Y --- A	US 2015/0336415 A1 (FETTERS, J et al.) 26 November 2015; Figures 1, 4, 5, paragraphs [0029], [0036]	6 -- 7
Y --- A	CN 202,186,150 U (HUANG, J) 11 April 2012; Figures 1, 2, paragraph [0013]	8, 9, 11 ----- 10
Y	CN 2,217,512 Y (LIU, W) 17 January 1996; page 1	15

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

10 August 2018 (10.08.2018)

Date of mailing of the international search report

31 AUG 2018

Name and mailing address of the ISA/

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 P.O. Box 1450, Alexandria, Virginia 22313-1450  
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Authorized officer

Shane Thomas

PCT Helpdesk: 571-272-4300  
 PCT OSP: 571-272-7774

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US18/36283

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	"Set of 6 Gift Enclosure Cards - Handmade Paper - Thank You Note Cards with Envelopes, Valentine Cards, Gift Tags; Easter, Holiday Gift Enclosure Cards" Website [online]. 1 February 2012. Retrieved 13 August 2018. Retrieved from the Internet:<URL: <a href="https://www.amazon.com/Set-Gift-Enclosure-Cards-Envelopes/dp/B001JHZ7B0">https://www.amazon.com/Set-Gift-Enclosure-Cards-Envelopes/dp/B001JHZ7B0</a> >; Page 1	16, 17, 20
Y	"Titanium Business Cards by Superior Titanium" Website [online] 4 March 2017. Retrieved 13 August 2018. Retrieved from the Internet:<URL: <a href="https://www.superiortitanium.com/titanium-business-card.html">https://www.superiortitanium.com/titanium-business-card.html</a> >; Pages 1, 2	20