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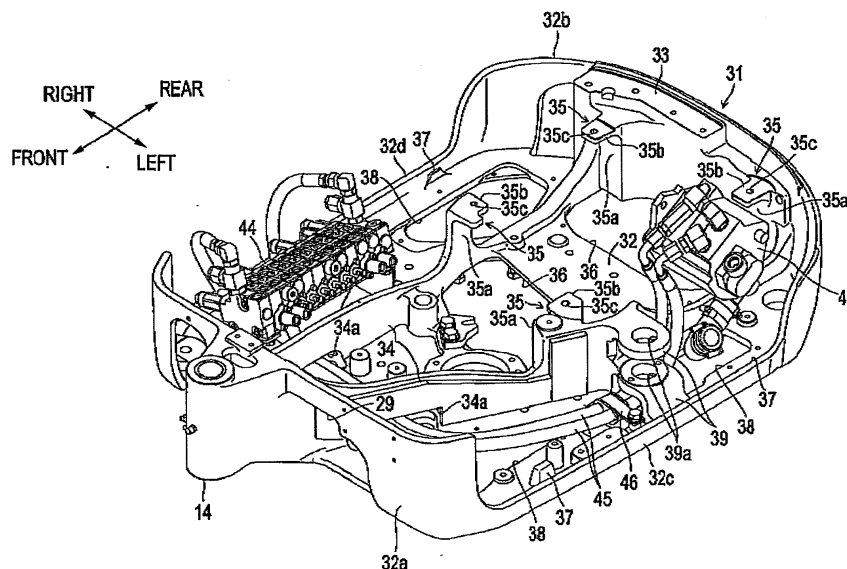
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(54) Frame structure of construction machine

(57) A rotating frame (31) and a reinforcing rib (34) which stands upright on a bottom plate (32) of the rotating frame and extends in a front-rear direction are formed integrally with each other by casting. A tube insertion hole (34a) is formed in a base portion of the reinforcing rib (34) in a standing direction thereof such that the tube insertion hole (34a) extends through the base portion of

the reinforcing rib in a thickness direction thereof. A communication hole (34b) which communicates with the tube insertion hole (34a) is formed in the bottom plate (32) of the rotating frame (31) such that the communication hole (34b) extends through the bottom plate of the rotating frame in a thickness direction thereof at a position corresponding to the tube insertion hole (34a).

FIG. 3



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EUROPEAN SEARCH REPORT

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			TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 4 December 2013	Examiner Papadimitriou, S
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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