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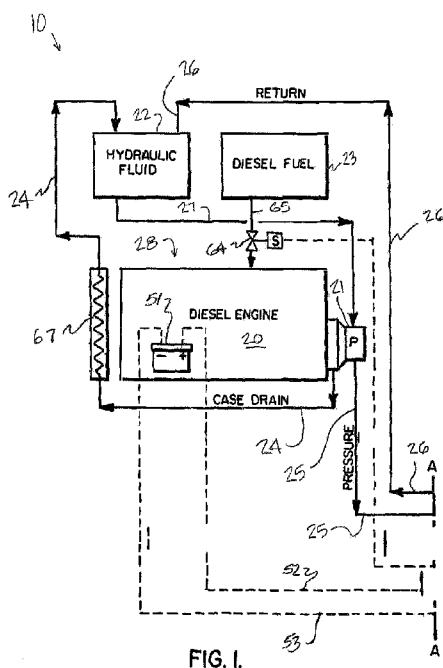
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(54) Title: METHOD AND APPARATUS FOR DEACTIVATING A HYDRAULIC DEVICE THAT IS LEAKING HYDRAULIC OIL



(57) Abstract: A method of deactivating an underwater hydraulic device provides a hydraulic device that is capable of being operated under water, the device having a hydraulic cylinder with a pushrod and a piston. The device is lowered below a water surface with a hose reel that is located at the water surface area such as on a marine vessel. The hose reel includes first and second hydraulic hoses that connect to the cylinder on opposing sides of the piston. Fluid flow in the first and second hydraulic hoses is continuously monitored. The ratio of the volume of fluid flowing into the cylinder from one side of the piston to the volume of fluid flowing into the cylinder from the other side of the cylinder is continuously calculated with a computer or controller. The hydraulic device is deactivated if the ratio varies from a preset value. One embodiment includes a plurality of flow meters for measuring fluid flow to and from one or more hydraulically powered apparatuses. In one embodiment outputs of the flow meters are analyzed to determine if the hydraulic system has a leak, and if a leak is detected, a warning is issued and/or one or more of the connected hydraulically powered apparatuses are shut down, and/or the hydraulic power supply is shut down.

TITLE OF THE INVENTION

5 METHOD AND APPARATUS FOR DEACTIVATING A HYDRAULIC DEVICE
THAT IS LEAKING HYDRAULIC OIL

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10 CROSS-REFERENCE TO RELATED APPLICATIONS

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Priority of US Provisional Patent Application Serial No. 61/586,530, filed 13 January
15 2012, and US Provisional Patent Application Serial No. 61/727,324, filed 16 November 2012,
each of which is hereby incorporated herein by reference, is hereby claimed.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

Not applicable

REFERENCE TO A "MICROFICHE APPENDIX"

20 Not applicable

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to an improved method and apparatus for underwater device
leak detection in a hydraulic system or device that includes a hydraulic ram. More particularly,
25 the present invention relates to a method of detecting leaks (e.g. broken or cut hose or leaking
seal or fitting) in an underwater hydraulic system that uses an underwater hydraulic cylinder.

2. General Background of the Invention

In the offshore oil and gas industry, there are certain hydraulic devices that are needed in
order to complete jobs in an underwater environment. A hydraulic shear is employed to conduct
30 salvage operations. Such a hydraulic shear is lowered to a seabed area, for example several
hundred feet (meters) deep. In this offshore environment, leakage of hydraulic oil has a

profoundly disastrous effect on the environment.

Therefore, there exists a need for a simple and straightforward yet workable solution to the problem of leakage of hydraulic fluid from devices that are used in a marine environment.

It is not only important that a leak of hydraulic fluid be detected. It is further important that the hydraulic device be immediately disabled so that leakage is limited to a very minimal quantity.

Patents have issued that relate generally to the detection of leakage. One example is the Brandt patent (5,748,077). The Brandt patent (5,748,077) shuts down the hydraulic system if the leak is detected and notifies individuals in the area that a leak has occurred. The leak detection system has sensors for measuring hydraulic system parameters and a computer for detecting abnormalities in the system based on values returned by the sensors. Sensors used include an rpm pickup, a pressure transducer, a flow meter and a hydraulic fluid level and temperature switch. Outputs of the sensors are analyzed by the computer to determine if the hydraulic system has a leak. If a leak is detected, the computer sends response signals to a device for engaging or disengaging the prime mover from the hydraulic pump and to another device for actuating a valve to stop hydraulic fluid flow from the reservoir. The computer may also send indicator signals to a display console for activating a warning light, a buzzer or a display.

The Cass patent (4,471,797) provides a hydraulic circuit breaker reset device. The system includes a pump, reservoir and an actuator system. The hydraulic circuit breaker is arranged to compare fluid flow to and from the actuator system and to shut off this flow in the event the flow to the actuator system is greater than the flow returning from the actuator system by more than a predetermined differential, thereby indicating a leakage condition. A hydraulic circuit breaker reset device is hydraulically connected to the actuator system and to the circuit breaker. When the circuit breaker is in a shut off condition, the reset device continuously pressure tests the actuator system. If the pressure in the actuator system increases to indicate the absence of fluid leakage, the reset device responds to the pressure increase in the actuator system to provide a reset signal to the circuit breaker. After the circuit breaker is reset to its normal operating position, a timing piston returns the reset device to its normal operating condition.

BRIEF SUMMARY OF THE INVENTION

The present invention provides a method and apparatus for detecting a leak in a severed or broken hydraulic hose (or from a leaking seal or leaking fitting) in an underwater marine

application. The system employs a hydraulic power unit that can be shut off if a breach or leak is detected. An indicator such as a red light can be activated to show an operator that the leak has occurred and that it has been curtailed.

The apparatus of the present invention provides a portable system that can be easily interfaced with a control hose reel of a hydraulic power unit.

The hydraulic leak detection system of the present invention is important for protection of equipment and for protection of the environment. Leakage of hydraulic fluid in a marine environment is a serious and potentially very costly problem.

The method and apparatus of the present invention measures both pressure and return flow rates. These parameters are then transmitted to a computer that can determine if there is an inconsistent flow ratio. If so, a signal is sent to a suitable switch such as a solenoid that discontinues power to a prime mover such as an engine.

The method and apparatus of the present invention can provide a selector switch that can have multiple, preset parameters as settings. The selector switch can be used to reset depending upon a particular piece of equipment that is being used. A number of settings such as eight settings can be reset or kept as default settings.

The method and apparatus of the present invention give the operator an ability to set exactly how sensitive the system must be in order to react to fluid loss. The system can be programmed to shut off the prime mover or other active part of the hydraulic power unit depending upon how much fluid has to be lost before shut down occurs.

The present invention is an improvement over other leak detection systems such as velocity checks or fuses which cannot be trusted. Additionally, fuses can only be tested if they are destroyed. Thus, a fuse may or may not work.

Another prior art system involves the use of tank level alarms. With large hydraulic cylinders that can hold 15 to 20 gallons (57 to 76 liters) of fluid, a huge amount of fluid must be lost before a level can be reached that can be detected.

Some systems employ a measurement of pump rpm and return flow. Such a parameter as pump rpm cannot be used reliably because some pumps are pressure compensated pumps. A pressure compensating pump varies in efficiency and would result in a high loss of fluid due to a need to set all parameters very high in order to account for fluid bypass within the pump that cannot be accounted for nor noticed without a flow meter on the pressure side.

The present invention thus provides a simple, straightforward, yet effective method and apparatus for quickly halting leakage from a hydraulic system where leakage has occurred in a hose, seal, fitting or other component of such system.

In one embodiment is provided a method and apparatus for leak detection having a microprocessor operably connected to a plurality of flow meters which flow meters are connected to input and output lines connected to one or more hydraulically powered systems.

In one embodiment the method and apparatus can receive flow rate signals from the plurality of flow meters; use the received signals in comparing against predefined values to determine if a leaking exception condition has occurred in one or more of the connected hydraulically powered systems.

In one embodiment the method and apparatus senses and detects the presence of abnormalities in fluid flow to and from one or more of the connected hydraulically powered systems. These abnormalities, when detected, indicate a possible leak has occurred in a particular hydraulic system. Once a leak is identified, the method and apparatus can shut down one or more of the hydraulic systems, overall hydraulic power to the method and apparatus such as the hydraulic pump and/or its prime mover, and/or issue a warning signal.

In one embodiment the method and apparatus can shut down and/or stop hydraulic fluid flow in the method and apparatus by shutting off the hydraulic pump and/or its prime mover. In another embodiment hydraulic fluid flow to one or more of the connected hydraulic systems can be stopped by closing a valve from the hydraulic pump.

In one embodiment, in response to an identified leaking event, the method and apparatus can shut down the hydraulic pump and/or its prime mover, and/or close a valve in the inlet line to the pump and/or stop fluid flow from leaving a hydraulic reservoir.

In one embodiment, if a leaking event is identified, the method and apparatus can send signals for shutting down the particular hydraulic system for which such leaking event was identified, and furthermore issue a warning indicating that a leak has occurred.

In one embodiment, the method and apparatus can be user programmed to enter one or more predefined quantities and one or more predefined time periods in determining a leaking exception and/or a leaking event. In one embodiment the method and apparatus can be user programmed regarding predefined quantities and/or predefined ranges which are to be considered as leaking exceptions.

Leaking conditions monitored in one embodiment can include predetermined combinations of flow ratios between the plurality of flow meters. In one embodiment, one or more predefined quantities and one or more predefined time periods can be compared to real time measurements from the plurality of flow meters. If the values measured from the flow meters exceed a predefined quantity (e.g., predefined flow ratios between the plurality of flow meters) for at least a predefined time period, the method and apparatus can shut down the hydraulic system and issue a warning signal.

In one embodiment the method and apparatus can be user programmed allowing a user to specify the predefined quantity or quantities regarding measurements made by the plurality of flow meters which are considered to be leaking exceptions, along with programming the predefined quantity or quantities of time for which the flow meter measurements must exceed the predefined quantity before being considered a confirmed leaking event.

In one embodiment the method and apparatus can be user programmed regarding the frequency of sampling for which the method and apparatus accepts signals from the plurality of flow meters.

In one embodiment the method and apparatus can intermittently sample the plurality of flow meters, and obtain measured flow meter parameters and then compare such measured parameters against predefined parameters to determine if a leaking condition has occurred.

In one embodiment the method and apparatus can be user programmed regarding predefined time periods for which leaking exceptions are to exist before the method and apparatus identifies a leaking event as occurring and takes remedial action.

In one embodiment the method and apparatus can be user programmed regarding a predefined start up period before the method and apparatus reviews signals from the plurality of flow meters.

In one embodiment, the method and apparatus can monitor the plurality of flow meters only after certain pre-monitoring conditions are satisfied such as expiration of a predefined initial start up period. However, once the required pre-monitoring conditions are satisfied, the method and apparatus can begin checking the plurality of flow meters, obtaining measured parameters, and comparing these against set-up values to determine if a leak has occurred. In various embodiments the checking can be intermittently. In various embodiments the checking can be substantially continuously.

In one embodiment, the system works by monitoring and comparing flow from two flow meters as a ratio. The system has the ability to have volumes put in manually for this comparison. By linking a computer, controller, or laptop to the system and using a service tool to change and add data, the system responds to sensitivity and other variations such as time delay,
5 percentage of leak allowance, and rod and bore size for ratio or motor which is one to one ratio.

In one embodiment the system can employ a “learn” button which is more user friendly. With this function, the user can set this system up without a laptop or service tool. The user simply turns on the system in bypass mode operates the unit when the user has the unit flowing at normal operation. He or she simply switches to the first position on the selector switch and
10 presses the learn button for 5 seconds and the system automatically reads the ratio and stores that data as its setting.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

For a further understanding of the nature, objects, and advantages of the present invention, reference should be had to the following detailed description, read in conjunction with
15 the following drawings, wherein like reference numerals denote like elements and wherein:

Figure 1 is a schematic diagram of a preferred embodiment of the apparatus of the present invention;

Figures 1A and 1B are partial flow diagrams of a preferred embodiment of the apparatus of the present invention wherein lines A-A on figures 1A, 1B are match lines that match with
20 lines A-A of figure 1;

Figure 2 is an elevation view of a preferred embodiment of the apparatus of the present invention;

Figure 3 is a flow diagram view of an alternate embodiment of the apparatus of the present invention providing an electrical motor drive and wherein match lines A-A of figure 3
25 match with either figure 1A or 1B at match lines A-A of figure 1A or 1B;

Figure 4 is a partial schematic view of a preferred embodiment of the apparatus of the present invention illustrating the hydraulic device with jaws in an open position;

Figure 5 a partial schematic view of a preferred embodiment of the apparatus of the present invention illustrating the hydraulic device with jaws in a closed position;

30 Figure 6 is a schematic view of a preferred embodiment of the apparatus of the present

invention;

Figure 7 is a schematic view of a preferred embodiment of the apparatus of the present invention;

Figures 8- 10 are diagrams of the prime mover portion of a preferred embodiment of the apparatus of the present invention; and

Figure 11 is a schematic diagram of the hydraulic hose reel portion of a preferred embodiment of the apparatus of the present invention; and

Figure 12 shows hydraulic tool-fitting descriptions and locations of a preferred embodiment of the apparatus of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

Figures 1-12 show a preferred embodiment of the leak detection system apparatus of the present invention designated generally by the numeral 10. In the system 10 shown in figure 1, the prime mover is a diesel engine 20. In system 10A of figure 3, the prime mover is an electric motor 50. Leak detection system 10 (or 10A) is used in a marine underwater environment when operating a hydraulic device or shear 11.

In figure 2, a marine vessel 1 floats on a water surface 2. A water bottom or seabed 7 has an object 47 to be removed, such as a pipe or other object embedded in or located at seabed 7. In some cases, object 47 is the remnant of a damaged or abandoned offshore marine platform (e.g., oil and gas well production platform).

Deck area 3 on vessel 1 has a crane 4 with lifting line 5 and rigging 6 to enable lifting and lowering of hydraulic device 11. The hydraulic device shown in figure 1 is a hydraulic shear 11 having a jaw 14 that is moved between open and closed positions with a hydraulic cylinder 12 (see figures 1A, 4-5). Device 11 can have a fixed jaw 59. Jaw 14 is pivotally attached at 60 to body 13. Cylinder 12 is attached to body 13 at pivotal connection 61 and to jaw 14 at pivotal connection 62. Jaw 14 moves from the open position of figures 1A and 4 to the closed position (cutting position) of figures 1B and 5 by extension of pushrod 15 and cylinder 19 relative to one another (see arrow 63, figure 5). Also, notice arrows 48, 49 in figures 1A, 1B which illustrate such movement of jaw 14.

The hydraulic device 11 provides a body 13 that supports the moving jaw 14. Hydraulic cylinder 12 has a pushrod 15 that moves between extended (Figure 5) and retracted (Figure 4) positions. The hydraulic cylinder 12 provides a cylinder 19 having an interior that includes

chamber sections 17 and 18 (see figures 6-7). The chamber sections 17 and 18 are on opposing sides of piston 16. The chamber section 17 is on the side of piston 16 that has pushrod 15 as shown. The chamber section 18 does not have the pushrod 15 and thus is of a larger cross sectional area (see example 1 below).

5 Hydraulic power is provided with a hydraulic power unit or HPU which is designated generally by the numeral 28 in figures 1 and 2. Hydraulic power unit 28 includes a prime mover 20 which can be for example a diesel engine (20) or electric motor (50). The prime mover 20 powers a pump 21 which can be a compensating pump. Such compensating pump are commercially available (e.g. from Linde Hydraulics (www.lindeamerica.com)). The pump 21
10 receives hydraulic fluid from reservoir 22 and flow line 27. A case drain line or recycle line 24 is provided for bypassing the hose reel 40 which is a condition that can occur with such a compensating pump 21 in some situations. Fuel is provided for the hydraulic power unit 28, for example to tank 23 which can be a diesel fuel tank for supplying diesel fuel via flow line 65 to prime mover/diesel engine 20. (See Figures 1-1B.) Pump 21 has a discharge flow line 25 which
15 is a pressure line that communicates with hydraulic control valve 54. Hydraulic control valve 54 has a lever or operator handle 68 that is operated to either open or close the jaw 14. In figure 1A, the lever or handle 68 is in a position that transmits fluid to lines 31, 32 so that jaw 14 is opened. In figure 1B, the lever or handle 68 is moved to a position that transmits fluid to lines 31, 32 so that jaw 14 is closed. Valve 54 is commercially available such as from Hawe North
20 America, Inc. of Charlotte, NC.

From control station 30, the line 31 which supplies pressurized hydraulic fluid to hose reel 40. A first flow meter 45 is placed in flow line 31 or at the junction of flow lines 25, 31 as shown in figures 1A, 1B.

25 Line 32 also receives flow from control station 30. Return flow line 32 communicates with hose reel 40. The flow line 32 carries a second flow meter 46. Return flow is able to travel from the hose reel 40 to the flow line 32 through the flow meter 46 and then to the control station 30. From the control station 30, the flow in line 32 communicates with the return line 26 for returning fluid to hydraulic tank or reservoir 22. Flow meters 45, 46 can be commercially available CT Series flow meters from Webster Instruments of Milwaukee, WI.

30 The hose reel 40 provides flow lines 41, 42 which enable the hydraulic cylinder 12 to either open jaw 14 or close jaw 14 by either extending pushrod 15 or retracting the pushrod 15

(see figures 4-5 and 6-7). This is accomplished by connecting one flow line 41 to cylinder 19 on one side of piston 16 and by connecting the other flow line 42 to cylinder 19 on the other side of the piston 16 as shown in figures 6-7.

Figures 1 and 3 illustrate that the prime mover can be either an engine 20 or an electric motor 50. In figure 1, the diesel engine 20 is provided with a battery 51 for starting the engine 20. The battery 51 also provides positive and negative leads 52, 53 that communicate with controller 30 as shown in figure 1A. The control station 30 of 1A can include a commercially available computer or controller 33 such as a Model Plus 1 from Sauer Danfoss such as Model No. MC024-010 or MC024-012.

In figure 1A, the computer or controller 33 is part of the control station 30. The control station 30 can provide a key switch for enabling the control station 30 to be activated or deactivated. A rotary cam switch 55 can be provided to pre-program controller 33 for a number of different configurations (e.g., dimensional changes) of cylinder 19, pushrod 15, chamber sections 17, 18. (See Figures 4-7.) The cam switch enables an operator to dial in or select a particular cylinder by selecting a pre-programmed cam switch position. Such a rotary cam switch is commercially available from Control Switches International, Inc.

A start button 56 can be provided for enabling use of control station 30. Lamps 57, 58 can be provided to indicate whether or not the control station 30 has been activated or is deactivated. For the diesel engine 20, a solenoid operated valve 64 is provided in flow line 65 which supplies diesel fuel from tank 23 to engine 20. (See Figure 1.) This solenoid operated valve 64 is closed in a situation where a leak is detected. For the electric motor 50, a solenoid operated switch 66 is provided. (See Figure 3.) The switch 66 deactivates electric motor 50 if a leak situation is detected. For each of the diesel engine 20 and electric motor 50, a cooler 67 can be provided in the flow line 24 as shown.

In one embodiment, the method and apparatus can be provided with a display which may include a leak detection visual and/or audible alarm. A display console can be provided for controller 33 which can include a selector switch 55, on off button 56, indicator lamps 57 and 58, along with default program button. Controller 33 can be operatively connected to a computer (e.g., a notebook computer) for programming operating values into controller regarding its operations.

Figures 1A and 1B are schematic block diagrams of leak detection system 10 connected

to two hydraulic systems - - (a) hydraulic shears 11 and (b) the reel drive motor 38 for hose reel 40. Leak detection system 10 can detect undesirable conditions in one or both of these two connected hydraulic systems.

A plurality of flow meters 45 and 46 can be used to measure flow to and from the monitored hydraulic systems (e.g., shears 11 and reel drive motor 38). The flow meter 45 sends a signal to controller 33 which is proportional to the rate of fluid flow in flow line 31. The flow meter 46 sends a signal to controller 33 which is proportional to the rate of fluid flow in flow line 32.

Pre-Leak Detection Testing

Leak detection 10 system can go through various pre-leak detection monitoring checks which are designed to ensure that the connected hydraulic systems (e.g., shears 11 and reel drive motor 38) are operating correctly. In one embodiment leak detection system 10 will shut off hydraulic power to the hydraulic pump 21 if one or more pre-monitoring exceptions are found.

Pre-monitoring exceptions can include, but are not limited to:

- (a) powering hydraulic pump 21 not operating such as not rotating between a predefined rotational range;
- (b) the level of hydraulic fluid in reservoir tank 22 not being above a predefined reservoir tank level;
- (c) the pressure in flow line 31 not being above a predefined pressure for such flow line;
- (d) the pressure in flow line 32 not being above a predefined pressure for such flow line
- (e) the pressure in flow line 41 not being above a predefined pressure for such flow line; and
- (f) the pressure in flow line 42 not being above a predefined pressure for such flow line.

If one or more of the above pre-monitoring exceptions are found, leak detection system 10 can turn off power to pump 21, and issue a warning signal indicating the identification of a pre-monitoring exception. The pressure exerted by the hydraulic fluid can be monitored by pressure transducers in flow lines 31, 32, 41, and 42.

If an exception condition is found, including satisfaction of the time periods for existence of such exception, the leak detection system 10 shuts down the identified leaking hydraulic system (e.g., shears 11 and/or reel drive motor 38). Shutting down a hydraulic system can include shutting off the flow of hydraulic fluid from the reservoir tank 22 to pump 21 and shutting off power to pump 21. The hydraulic fluid flow can be shut off at reservoir tank 22 by turning a valve in line 27 to a closed position.

If a leaking exception condition satisfying leaking parameters has been found, the leaking hydraulic system (e.g., shears 11 or reel drive motor 38) causing the leaking event to be identified may be shut down and the indicator or display signals are sent to console to warn that a leaking event has been identified. The leak detected light 58 can be turned on and optionally an auditory alarm can also be issued.

Leak Detection Monitoring

In one embodiment, following the completion of the various pre-leak detection monitoring checks, leak detection system 10 can monitor one or both connected hydraulic systems (shears 11 and/or reel drive motor 38) by monitoring flow through flow meters 45 and 46 and comparing such monitored flow to certain predefined flow amounts for the particular hydraulic system being monitored.

In one embodiment leak detection system 10 provides a predefined startup period of time from activation of a hydraulic system to beginning of monitoring operations of flow meters 45 and 46. Such predefined start up period of time allows the monitored hydraulic system time to stabilize before leak detection system 10 begins looking for leaking exceptions in monitoring conditions. In one embodiment such predefined start up period of time can be at least about 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, 18, 20, 25, 30, 35, 40, and/or 50 seconds. In various embodiments such predefined period of time can be a range between any two of the specified time periods.

Exceptions for leak detection can be identified by leak detection system 10 where a measured parameter falls outside of the predefined allowed range for such measured parameter. Additionally, preferably leak detection system 10 requires that the exception be present for a predetermined period of time before considering that an identified leaking exception is considered a leaking event and acting accordingly, such as by shutting down pump 21 and/or the

hydraulic system (e.g., shears 11 or reel drive motor 38) causing the identified leaking exception to be present.

Frequency of Sampling Flow Meter Readings

In one embodiment leak detection system 10 can be user programmed regarding the frequency of sampling of which the system accepts signals from the plurality of flow meters and 46. Although “continuous” is used in this specification it is anticipated that, in any given time period, only a finite number sampling of measurements can be taken by leak detection system 10.

In various embodiments embodiment sampling rates can be at least 1, 5, 10, 50, 100, 120, 150, 200, 300, 500, 1000, 2000, or 3000 Hertz. In various embodiments sampling rates can be a range between any two of the specified sampling rates.

Time Period For Existence of Leaking Exception

In one embodiment leak detection system 10 responds or reacts rapidly to an identified leaking event, such as by shutting off power to pump 21 along with shutting off fluid flow from reservoir 22 to pump 21. With the occurrence of such an event, leak detection system 10 can also issue a warning signal such as be lighting lamp 57 or lamp 58, along with possibly issuing a audible warning signal such as a siren.

In one embodiment, after a leaking event is determined, leak detection system 10 will shut down the flagged hydraulic system (shears 11 or reel drive motor 38). This can occur after determining a leaking exception exists for a predetermined time. In one embodiment such predefined period of time that the leaking exception must exist before a leaking event can be identified, can be at least about 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, 18, 20, 25, 30, 35, 40, 50, and/or 60 seconds. In various embodiments such predefined period of time can be a range between any two of the specified time periods. In various embodiments the user can program this predefined period of time and/or range into leak detection system 10.

Programming Based on Actual Operating Conditions of Hydraulic Systems In A Non-Leaking Condition

In one embodiment benchmark conditions in a known non-leaking conditions to be expected when taking sampling measurements can be automatically programmed into the method and apparatus. In one embodiment predefined exception conditions can be programmed into leak detection system 10 based on actual operating conditions of the hydraulic system being

monitored (e.g., shears 11 and/or reel drive motor 38). In one embodiment, the default predefined button can be provided in leak detection system 10, and a method of programming predefined conditions for flow meters 45 and 46 can be as follows:

(1) Shear System

With hydraulic shear system 11, hydraulic power can be supplied by pump 21 through lines 31 and 32 which respectively flow through lines 41 and 42. The ratio of flow measured by flow meter 45 to compared to flow meter 46 (or vice versa) can be calculated by controller 33 and such ratio be set in the method and apparatus as the ideal predefined ratio in a non-leaking condition.

As best can be seen in Figures 6 and 7, for any particular movement of piston 16 inside of cylinder 19, the amount of hydraulic fluid entering/leaving chamber section 17 is less than the amount of hydraulic fluid entering/leaving chamber section 18. The difference is a result of pushrod 15 taking up part of the volume of chamber section 17. Although not expected to be a 1:1 ratio, because pushrod 15 has a substantially uniform cross sectional area the ratio of the amount of fluid exchange between the two chamber sections is expected to be constant regardless of the position of piston 16 in cylinder 19. In a preferred embodiment the ratio can be 1:2.28 and measured variations from this ratio can be used by leak detection system 10 to identify leaking exceptions for shear 11, and if such identified leaking exception persists, a leaking event for shear 11.

(2) Driving Motor For Hose Reel

For reel drive motor 38 hydraulic power can be supplied by pump 21 through lines 31 and 32 which power reel drive motor 38 to outlay or take up lines 41 and 42. The ratio of flow measured by flow meter 45 to 46 can be calculated by controller 33 and such ratio be set as a predefined ratio in a non-leaking condition. However, this ratio in a non-leaking situation is expected to be 1:1 and this step can be omitted for programming the leak detection parameters for reel drive motor 38.

Unlike shears 11, reel drive motor 38 operably connected to hose reel 40 (and rotating reel 40 to outlet and take up of flow lines 41 and 42) will have input and output lines which, in a non-leaking condition, are expected to have a 1:1 ratio of hydraulic fluid entering and exiting driving motor 38.

Use of Physical Dimensional Parameters To Calculate Predefined Ratios

As best can be seen in Figures 6 and 7, for any particular movement of piston 16 inside of cylinder 19, the amount of hydraulic fluid entering/leaving chamber section 17 is less than the amount of hydraulic fluid entering/leaving chamber section 18. The difference is a result of pushrod 15 taking up part of the volume of chamber section 17. Although not expected to be a 1:1 ratio, because pushrod 15 has a substantially uniform cross sectional area the ratio of the amount of fluid exchange between the two chamber sections is expected to be constant regardless of the position of piston 16 in cylinder 19. In a preferred embodiment the ratio can be 1:2.28 and measured variations from this ratio can be used by leak detection system 10 to identify leaking exceptions for shear 11, and if such identified leaking exception persists, a leaking event for shear 11.

In one embodiment, where the push rod has a diameter D_r and the piston has a diameter D_p the ratio between the two flow rates will be the same as the ratio of the cross sectional areas on either side of the piston, and can be calculated by the formula:

$$[D_p^2 - D_r^2]$$

$$D_p^2$$

In this embodiment a user can enter the diameter of the rod " D_r " and the diameter of the piston " D_p " and the method and apparatus can calculate the ideal predefined ratio in a non-leaking condition from which allowable variations can be looked for by the method and apparatus.

Customizing Allowable Variations From Predefined Non-Leaking Ratios

In various embodiments a user can custom program leak detection system 10 to allow a variation of a selected amount from the predefined ratio in a non-leaking condition for either the hydraulic shear system 11 and/or reel drive motor 38. In various embodiments such can be a symmetrical variation from the initial predefined ratio can be an allowable percentage variation from the initial predefined ratio. In various embodiments this allowable percentage can be at least about 0.1, 0.5, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, 18, 20, 25, 30, 35, 40, and/or 50 percent. In various embodiments such exception variations can differ from variations above compared to variations below the user selected value in a non-leaking condition (e.g., the initial predefined ratio).

In various embodiments the lower limit can be one of the specified allowable variations, and the upper limit can be a different one of the specified allowable variations.

In various embodiments such user selected predefined parameters may be changed from time to time as the user desires.

At different points in time the user can use the default program button to calculate another predefined ratio for either hydraulic system (shear 11 or drive motor 38) as either hydraulic system's non-leaking characteristics may change over time. In one embodiment such predefined variations can be numerically entered into controller 33 by a computer.

As disclosed herein it is anticipated that leak detection system 10 can have programmed multiple sets of ratios for flow in flow meters 45 and 46 based on the different hydraulic systems which flow meters 45 and 46 are measuring flow in relation to. For example, when reel drive motor 38 is operating to lay out or take up hoses 41 and 42 (respectively lowering or raising shears 11), hydraulic shears 11 will not be operating. Accordingly, the values programmed for reel drive motor 38 are used by leak detection system 10.

Catastrophic Leak Detection Testing

During operations leak detection system 10 system can go through various checks for catastrophic leaking events which are designed to ensure that the connected hydraulic systems (e.g., shears 11 and reel drive motor 38) do not suffer a catastrophic leaking event. In one embodiment leak detection system 10 will shut off hydraulic power to the hydraulic pump 21 and/or hydraulic systems if one or more pre-monitoring exceptions are found.

Catastrophic monitoring exceptions can include, but are not limited to:

- (a) no flow read by flow meter 45 while flow is read by flow meter 46;
- (b) no flow read by flow meter 46 while flow is read by flow meter 45;
- (c) the pressure in flow line 31 not being above a predefined pressure for such flow line;
- (d) the pressure in flow line 32 not being above a predefined pressure for such flow line
- (e) the pressure in flow line 41 not being above a predefined pressure for such flow line; and
- (f) the pressure in flow line 42 not being above a predefined pressure for such flow line.

If one or more of the above catastrophic leak detection monitoring exceptions are found, leak detection system 10 can turn off power to pump 21, shut down the hydraulic systems, and issue a warning signal indicating the identification of a catastrophic leak detection event. The pressure exerted by the hydraulic fluid can be monitored by pressure transducers in flow lines 31, 32, 41, and 42.

The following example illustrates the continuous calculation of a ratio of one chamber section 17 and the other chamber section 18. In the Example 1 below, the computer or controller 33 of control station 30 continuously calculates the ratio of fluid that enters or departs from the chamber 18 and compares that volume of fluid with the volume of fluid that enters or departs from the chamber section 17. The flow meters 45, 46 provide data to the controller or computer 33. If the computer 33 calculates that the ratio of the volume of fluid entering and exiting the cylinders differs from a ratio for example of 2.28:1 in the following example, the computer knows that a leak has occurred and it sends a signal to the solenoid valve 64 to shut off the flow of diesel fuel to the engine 20 thus deactivating the engine 20. In the case of an electric motor 50, the computer or controller 33 sends a signal to the solenoid operated switch 66 which deactivates the electric motor 50.

EXAMPLE 1

An exemplary hydraulic cylinder could have the following dimensions:

Cylinder bore = 8 inches (20 cm), cylinder rod = 6 inches (15 cm), cylinder stroke = 20.5 inches (52 cm)

For this system, shutdown occurs when the difference in volume entering and exiting the cylinder is different from the ratio between the cylinder piston area and the cylinder annulus area. The annulus area is equal to the piston area minus the rod area. The computer or controller 33 which is part of the control system 30 compensates for this difference in volume, continuously calculating the ratio based upon input from the flow meters 45, 46. The computer or controller 33 can be a commercially available "Plus +1" controller available from Sauer-Danfoss (e.g. models MC024-010 or MC024-012).

The piston end volume is equal to the Cylinder Piston Area times the Cylinder Stroke

Cylinder piston area = Piston Diameter squared times a constant of (0.7845)

8" (20 cm) squared (x) .7854 = 50.26 sq. in. (324.26 sq. cm)

Piston End Volume = 50.26 sq. in. (324.26 sq. cm) (x) 20.5 in. (52 cm) = 1030.33 cu. in. or 4.46 gallons (16,884.1 cu. cm)

The Rod end volume is equal to the Cylinder Annulus Area times the Cylinder Stroke

Rod Area = 6" (15 cm) squared (x) .7854 = 28.27 sq. in. (182.39 sq cm)

5 Cylinder Annulus = 50.26 sq. in. (324.26 sq. cm) (-) 28.27 sq. in. (182.39 sq cm) = 21.99 sq. in. (141.87 sq. cm)

Rod End Volume = 21.99 sq. in. (141.87 sq. cm) (x) 20.5 in. (52 cm) = 450.79 cu. in. or 1.95 gallons (7,381.6 cu. cm)

The ratio between the Piston End volume and the Rod End volume is (2.28:1)

10 Under normal operations with no leak present, the volume entering and exiting the cylinder will differ by the ratio of (2.28:1). If a leak occurs, the computer or controller 33 will then calculate a ratio that is not 2.28:1 and stop the prime mover, 20 or 50.

15 Thus, if at any time the ratio of volume entering and exiting the cylinder is a value that is different from the ratio of (2.28:1) the controller or computer 33 will send a signal to shut down the diesel engine or electric motor and thus the hydraulic device 11. Figures 8-11 are schematic diagrams of the prime mover 20 and hose reel 40. Figure 12 shows examples of hydraulically operated devices and components 70, 71, 72, 73, 74.

The following is a list of parts that correspond to Figure 8:

QTY	Parts #	Description	QTY	Parts #	Description
1	2	1/8" FM TEE NPT Brass	1	65	3" x 1-1/4 Bushing NPT
1	3	1/8" FM x FM NPT 90° Brass	2	66	3" All thread Sch. 80 NIP.
2	4	1/4" M JIC x 1/8" M NPT 90° Brass	1	67	3" Hydraulic Oil Strainer FM x FM NPT
1	6	1/8" M x M NPT Hex Nip. Brass	1	68	3" FM x FM NPT Gate Valve Brass
1	7	1/8" NPT100 PSI Murphy gauge(oil pres.)	3	71	1/4" FM x FM Jic 6K JJ Crimp 2' 6"
1	8	1/4" Oil Pressure Switch	3	73	1/4" FM x FM Jic Fuel line 7'
1	9	1/4" M x M NPT Hex Nip 6K	5	81	1" FM x FM Jic 6K JJ crimp 4'
1	10	1/4" M Jic x 1/4" Boss w/Jam Nut 90° 6K	1	83	1" FM x FM Jic 6K JJ crimp 11'
4	11	1/4" M Jic x 1/4" M NPT Hex Nip 6K	1	88	1-1/4" FM x FM Jic 6K JJ crimp 14'
7	12	1/4" M Jic x 1/4" M NPT 90° 6K	1	89	BT 216 Oil filter (Baldwin)
2	13	1/4" FM x FM Collar NPT 6K	1	90	BT 387 Hydraulic return filter (Baldwin)
1	18	1/4" M x FM NPT Needle Valve (102 FMG)	1	91	BF-7681-D Fuel filter primary (Baldwin)
1	20	1/4" NPT 10000 PSI gauge (Flush Mount)	1	92	BF-7674-D Fuel filter secondary (Baldwin)
2	23	1/4" x 1/2" Bushing NPT 6K	1	95	R20P Racor filter
1	29	1/2" M x M NPT Hex Nip 6K	1	101	RS3542 Outer air filter (Baldwin)
1	31	1/2" FM x FM NPT Gate Valve Brass	1	102	RS3543 Inner air filter (Baldwin)
4	39	1" M x M NPT Hex Nip 6K	1	103	Relief valve CT 10 F 30
1	40	1" M Jic x 1" M NPT 45° 6K	1	104	1/4" M Jic x 1/4" FM Compression
5	41	1" M Jic x 1" M NPT Hex Nip 6K	1	105	1-1/4 M x M NPT Hex Nip
2	44	1" Tee NPT 6K	1	106	2" x 1-1/2" NPT Bushing 6K
2	51	1/4" x 1" NPT Bushing 6K	2	107	Gates 9525
6	55	1" M NPT x 1" M Jic 90° 6K			
1	56	1-1/4" M NPT x 1-1/4" M Jic Hex Nip 6K			
1	57	1-1/4" M NPT x 1-1/4" M Jic 90° 6K			
3	58	1-1/4" x 1" NPT Bushing 6K			
1	63	1-1/2" x 1-1/4" NPT Bushing 6K			
2	64	1-1/2" x 1" NPT Bushing 6K			

The following is a list of parts that correspond to Figure 9:

Qty	Parts #	Description	QTY	Parts #	Description
1	2	1/8" FM TEE NPT	1	51	1/4" x 1" NPT Bushing 6K
1	3	1/8" FM x FM NPT 90° Brass	1	53	1-1/4" x 1/2" NPT Bushing 6K
2	4	1/4" M JIC x 1/8" M NPT 90° Brass	3	55	1" M NPT x 1" M Jic 90° 6K
1	6	1/8" M x M NPT Hex Nip. Brass	1	56	1-1/4" M NPT x 1-1/4" M Jic Hex Nip 6K
1	7	1/8" NPT100 PSI Murphy gauge(oil pres.)	1	57	1-1/4" M NPT x 1-1/4" M Jic 90° 6K
1	8	1/4" Oil Pressure Switch	1	58	1-1/4" x 1" NPT Bushing 6K
3	9	1/4" M x M NPT Hex Nip 6K	1	63	1-1/2" x 1-1/4" NPT Bushing 6K
3	11	1/4" M Jic x 1/4" M NPT Hex Nip 6K	2	64	1-1/2" x 1" NPT Bushing 6K
8	12	1/4" M Jic x 1/4" M NPT 90° 6K	1	65	3" x 1-1/4 Bushing NPT
1	13	1/4" FM x FM Collar NPT 6K	2	66	3" All thread Sch. 80 NIP.
2	17	1/4" M Stucci x FM NPT	1	67	3" Hydraulic Oil Strainer FM x FM NPT
1	19	1/4" FM NPT Shuttle Valve	1	68	3" FM x FM NPT Gate Valve Brass
1	20	1/4" NPT 10000 PSI gauge (Flush Mount)	1	70	1/4" FM x FM Jic 6K Blue Fuel line 1' 2"
2	23	1/4" x 1/2" Bushing NPT 6K	3	71	1/4" FM x FM Jic 6K JJ Crimp 2' 6"
1	26	1/4" FM NPT x 14mm M thread 6K	3	73	1/4" FM x FM Jic Fuel line 7'
1	27	1/2" M Jic x 22 x 1.5 mm M thread 6K	1	77	1/2" FM x FM Jic 6K JJ Crimp 7'
1	29	1/2" M x M NPT Hex Nip 6K	5	81	1" FM x FM Jic 6K JJ crimp 4'
1	30	1/2" Jic x 1/2" NPT 90° 6K	1	83	1" FM x FM Jic 6K JJ crimp 11'
1	31	1/2" FM x FM NPT Gate Valve Brass	1	88	1-1/4" FM x FM Jic 6K JJ crimp 14'
9	39	1" M x M NPT Hex Nip 6K	2	89	BT 216 Oil filter (Baldwin)
1	40	1" M Jic x 1" M NPT 45° 6K	1	90	BT 387 Hydraulic return filter (Baldwin)
9	41	1" M Jic x 1" M NPT Hex Nip 6K	1	91	BF-7681-D Fuel filter primary (Baldwin)
1	42	1" FM Jic x 3/4" M NPT Hex Nip 6K	1	92	BF-7674-D Fuel filter secondary (Baldwin)
3	44	1" Tee NPT 6K	1	93	RS3544 Outer air filter (Baldwin)
1	45	1" FM NPT 4 - Way	1	94	RS3545 Inner air filter (Baldwin)
1	48	1" Ball Valve 306-S 6K	1	95	R20P Racor filter
2	49	1" M Stucci x FM NPT	1	104	1/4" M Jic x 1/4" FM Compression
2	50	1" FM Stucci x FM NPT			

The following is a list of parts that correspond to Figure 10:

Qty	Parts #	Description	QTY	Parts #	Description
1	2	1/8" FM TEENPT Brass	2	50	1" FM Stucci x FM NPT
1	3	1/8" FM x FM NPT 90° Brass	1	51	1/4" x 1" NPT Bushing 6K
3	4	1/4" M JIC x 1/8" M NPT 90° Brass	1	53	1-1/4" x 1/2" NPT Bushing 6K
1	5	1/4" M JIC x 1/8" M NPT 45° Brass	3	55	1" M NPT x 1" M Jic 90° 6K
1	6	1/8" M x M NPT Hex Nip. Brass	1	56	1-1/4" M NPT x 1-1/4" M Jic Hex Nip 6K
1	7	1/8" NPT100 PSI Murphy gauge(oil pres.)	1	57	1-1/4" M NPT x 1-1/4" M Jic 90° 6K
3	9	1/4" M x M NPT Hex Nip 6K	1	58	1-1/4" x 1" NPT Bushing 6K
7	11	1/4" M Jic x 1/4" M NPT Hex Nip 6K	1	63	1-1/2" x 1-1/4" NPT Bushing 6K
12	12	1/4" M Jic x 1/4" M NPT 90° 6K	2	64	1-1/2" x 1" NPT Bushing 6K
1	13	1/4" FM x FM Collar NPT 6K	1	65	3" x 1-1/4 Bushing NPT
2	17	1/4" M Stucci x FM NPT	2	66	3" All thread Sch. 80 NIP.
1	19	1/4" FM NPT Shuttle Valve	1	67	3" Hydraulic Oil Strainer FM x FM NPT
1	20	1/4" NPT 10000 PSI gauge (Flush Mount)	1	68	3" FM x FM NPT Gate Valve Brass
2	23	1/4" x 1/2" Bushing NPT 6K	4	70	1/4" FM xFM Jic 6K Blue Fuel line 1' 2"
7	24	Banjo 1/4" FM NPT	3	71	1/4" FM x FM Jic 6K JJ Crimp 2' 6"
2	25	3/8" M Jic x 1/4" M NPT 90° 6K	3	72	1/4" FM x FM Jic Fuel Line 3' 6"
1	26	1/4" FM NPT x 14mm M thread 6K	2	73	1/4" FM x FM Jic Fuel line 7'
1	27	1/2" M Jic x 22 x 1.5 mm M thread 6K	1	77	1/2" FM x FM Jic 6K JJ Crimp 7'
1	29	1/2" M x M NPT Hex Nip 6K	5	81	1" FM x FM Jic 6K JJ crimp 4'
1	30	1/2" Jic x 1/2" NPT 90° 6K	1	82	1"FM x FM Jic 6K JJ Crimp 9'4"
1	31	1/2" FM x FM NPT Gate Valve Brass	1	88	1-1/4" FM x FM Jic 6K JJ crimp 14'
9	39	1" M x M NPT Hex Nip 6K	1	90	BT 387 Hydraulic return filter (Baldwin)
1+	40	1" M Jic x 1" M NPT 45° 6K	1	95	R20P Racor filter
9	41	1" M Jic x 1" M NPT Hex Nip 6K	1	96	0118-1749 Oil filter (Deutz)
1	42	1" FM Jic x 3/4" M NPT Hex Nip 6K	1	97	0118-1917 Fuel filter primary (Deutz)
3	44	1" Tee NPT 6K	1	98	0131-9257 Outer Air filter (Deutz)
1	45	1" FM NPT 4 - Way	1	99	01180-0870 Inner Air filter (Deutz)
1	48	1" Ball Valve 306-S 6K	1	100	Duetz Fuel Pump
2	49	1" M Stucci x FM NPT			

The following is a list of parts that correspond to Figure 11:

QTY	Item #	Description
1	9	1/4" M x M NPT Hex Nip 6K
2	10	1/4" M Jic x 1/4 Boss w/Jam Nut 90° 6K
1	11	1/4" M Jic x 1/4" M NPT Hex Nip 6K
1	14	1/4" M NPT x.1/4" M Jic Bulkhead Fit 6K
1	15	1/4" Tee NPT 6K
3	16	1/4" M Stucci x FM NPT
2	17	1/4" FM Stucci x FM NPT
2	18	1/4" M x FM NPT Needle Valve (102 FMG)
1	20	10000 PSI gauge 1/4" NPT (Flush Mount)
6	33	3/4" M Jic x 5/8" Boss #10 Hex Nip 6K
4	34	3/4" M Jic x 1/2" M NPT Hex Nip 6K
2	35	3/4" M Jic x 3/4" FM Jic 90° 6K
1	37	1" M Jic x 3/4" Boss Hex Nip 6K
1	38	1" M Jic x 3/4 M Boss w/Jam Nut 90° 6K
2	39	1" M x M NPT Hex Nip 6K
4	40	1" M Jic x 1" M NPT 45° 6K
2	43	1" M JIC x 1" M Type M Hex Nip 6K.
6	46	1" M x M Type-M Hex Nip 6K
2	47	1" M Type-M x M NPT Hex Nip 6K
4	49	1" M Stucci x FM NPT 6K
4	50	1" FM Stucci x FM NPT
2	54	1 1/4" M NPT x 3/4" M Jic Hex Nip 6K
2	59	1 1/4" x 3" SS XXH NPT Nipple
2	62	1 1/4" Sw iv.90 w/grease cert style 60 6K
2	71	1/4" FM x FM Jic 6K JJ Crimp 2' 6"
1	74	1/4" FM x FM Jic 6K JJ crimp 11'
1	75	1/4" M x M NPT 6000 PSI hose 25'
1	77	3/4" FM x FM Jic 6K JJ crimp 7'
4	78	3/4" FM x FM Jic 6K JJ crimp 2' 6"
1	80	3/4" FM x FM Jic 6K JJ crimp 11'
1	82	1" FM x FM Jic 6K JJ crimp 9' 4" .
3	83	1" FM x FM Jic 6K JJ crimp 11'
2	84	1" M x M NPT 6000 PSI hose 25'
2	86	1" FM x FM Type M 3/4"Hose 25'
6	87	1" FM x FM Type M 3/4"Hose 150'
	1-A	Flow Meter
	1-B	
	2-A	
	2-B	
	3-A	
	3-B	
	4-A	
	4-B	

The following is a list of parts that correspond to Figure 12:

QTY	Parts #	Description	QTY	Parts #	Description
		SHEAR 70			
1	49	1" M Stucci x FM NPT	2	58	1 1/4" to 1" Bushing NPT 6K
1	50	1" FM Stucci x FM NPT	2	59	1 1/4" x 3" XXH NPT Nipple 6K
2	52	1"x 3" XXH NPT Nipple 6K	2	62	Swivel Style 60 6K
					SHEAR 73
2	58	1 1/4" to 1" Bushing NPT 6K	1	49	1" M Stucci x FM NPT
2	60	1 1/4" x 5" XXH NPT Nipple 6K	1	50	1" FM Stucci x FM NPT
2	62	Swivel Style 60 6K	2	52	1"x 3" XXH NPT Nipple 6K
		SHEAR 72	2	58	1 1/4" to 1" Bushing NPT 6K
1	49	1" M Stucci x FM NPT	2	60	1 1/4" x 5" XXH NPT Nipple 6K
1	50	1" FM Stucci x FM NPT	2	62	Swivel Style 60 6K
2	52	1"x 3" XXH NPT Nipple 6K			GRAPPLE 74
2	58	1 1/4" to 1" Bushing NPT 6K	2	47	1" M NPT x 1" M Type-M Nipple 6K
2	60	1 1/4" x 5" XXH NPT Nipple 6K	1	49	1" Male Stucci 6K
2	62	Swivel Style 60 6K	1	50	1" Female Stucci 6K
		SHEAR 71	2	58	1 1/4" to 1" Bushing NPT 6K
1	49	1" M Stucci x FM NPT	2	61	1 1/4" x 7" XXH NPT Nipple 6K
1	50	1" FM Stucci x FM NPT	2	62	Swivel Style 60 6K
2	52	1"x 3" XXH NPT Nipple 6K			

The following is a list of parts and materials suitable for use in the present invention:

PARTS LIST:

	PART NUMBER	DESCRIPTION
	1	marine vessel
5	2	water surface area
	3	deck area
	4	crane/lifting device
	5	lifting line
	6	rigging
10	7	seabed
	10	leak detection system
	10A	leak detection system
	11	hydraulic device/shear
	12	hydraulic cylinder
15	13	body
	14	jaw
	15	pushrod
	16	piston
	17	chamber section
20	18	chamber section
	19	cylinder
	20	prime mover/diesel engine
	21	pump
	22	reservoir/hydraulic fluid
25	23	diesel fuel tank
	24	case drain line/recycle line
	25	flow line (pressure)
	26	flow line (return)
	27	flow line
30	28	hydraulic power unit

	30	control station
	31	flow line
	32	flow line
	33	computer/controller
5	38	drive motor for hose reel
	40	hose reel
	41	flow line
	42	flow line
	45	flow meter
10	46	flow meter
	47	object/pipe
	48	arrow
	49	arrow
	50	prime mover/electric motor
15	51	battery
	52	positive lead
	53	negative lead
	54	hydraulic control valve
	55	rotary cam switch
20	56	start button
	57	lamp
	58	lamp
	59	jaw
	60	attachment
25	61	pivotal connection
	62	pivotal connection
	63	arrow
	64	solenoid operated valve
	65	flow line
30	66	switch/solenoid operated switch
	67	cooler

	68	lever
	70	shear
	71	shear
	72	shear
5	73	shear
	74	grapple

10 All measurements disclosed herein are at standard temperature and pressure, at sea level on Earth, unless indicated otherwise. All materials used or intended to be used in a human being are biocompatible, unless indicated otherwise.

The foregoing embodiments are presented by way of example only; the scope of the present invention is to be limited only by the following claims.

CLAIMS

1. A method of deactivating an underwater hydraulic device, comprising the steps of:
 - a) providing a hydraulic device that is capable of being operated under water, the device having a hydraulic cylinder with a pushrod and a piston;
 - 5 b) lowering the device below a water surface with a hose reel that is located at the water surface area;
 - c) wherein the hose reel of step “b” includes first and second hydraulic hoses that connect to the cylinder on opposing sides of the piston;
 - d) intermittently monitoring fluid flow in the first and second hydraulic hoses;
 - 10 e) calculating the ratio of the volume of fluid flowing into the cylinder from one side of the piston to the volume of fluid flowing into the cylinder from the other side of the piston; and
 - f) deactivating the hydraulic device if the ratio varies from a preset ration or preset value.
- 15 2. The method of claim 1 wherein the device is a hydraulic shear.
3. The method of claim 1 wherein the flow is measured with first and second flow meters in step “d”, one flow meter monitoring fluid flow in the first hydraulic hose, the other flow meter monitoring flow in the second hydraulic hose.
4. The method of claim 1 wherein the hydraulic device receives hydraulic fluid under
20 pressure from a prime mover and hydraulic pump assembly and in step “f”, the prime mover and pump assembly is deactivated.
5. The method of claim 4 wherein the prime mover is deactivated.
6. The method of claim 5 wherein the prime mover includes an engine and in step “f” the engine is shut off.
- 25 7. The method of claim 1 wherein a controller continuously monitors flow in the flow meters and continuously calculates the ratio of step “e”.
8. The method of claim 7 further comprising providing a selector switch having multiple selectable switch positions and wherein the ratio of step “e” can be varied by selecting a different position of the selector switch.
- 30 9. The method of claim 7 wherein the computer uses a different ratio depending upon which switch position is selected and the dimensions of the cylinder and cylinder rod of the

selected device.

10. The method of claim 1 wherein the volumes of step “e” are automatically calculated after step “d”.

11. A method of deactivating a hydraulic device, comprising the steps of:

5 a) providing a hydraulic device that is capable of being operated under water, the device having a hydraulic cylinder with a pushrod and a piston;

b) lowering the device below a water surface with a hose reel that is located at the water surface area;

10 c) wherein the hose reel of step “b” includes first and second hydraulic hoses that connect to the cylinder on opposing sides of the piston;

d) intermittently monitoring fluid flow in the first and second hydraulic hoses;

e) continuously comparing the volume of fluid that enters the pushrod retraction chamber section of the cylinder with the pushrod extension section of the cylinder; and

f) deactivating the hydraulic device if the ratio varies from a preset value.

15 12. The method of claim 11 wherein the flow is measured with first and second flow meters in step “d”, one flow meter monitoring fluid flow in the first hydraulic hose, the other flow meter monitoring flow in the second hydraulic hose.

20 13. The method of claim 11 wherein the hydraulic device receives hydraulic fluid under pressure from a prime mover and hydraulic pump assembly and in step “f”, the prime mover and pump assembly is deactivated.

14. The method of claim 13 wherein the prime mover is an engine and in step “f” the engine is shut off.

15. The method of claim 11 wherein a controller continuously monitors flow in the flow meters and continuously calculates the ratio of step “e”.

25 16. The method of claim 11 further comprising providing a selector switch having multiple selectable switch positions and wherein the ratio of step “e” can be varied by selecting a different position of the selector switch.

17. A hydraulic power unit leak detection apparatus, comprising:

30 a) a hydraulic device that is operated with a prime mover, pump, and hydraulic cylinder having a cylinder, pushrod, and piston;

b) the cylinder having a first chamber that is receptive of hydraulic fluid when

extending the pushrod and a second chamber that is receptive of hydraulic fluid when retracting the pushrod;

- c) a first hydraulic fluid flow line that supplies hydraulic fluid to the first chamber;
- d) a second hydraulic flow line that supplies hydraulic fluid to the second chamber;
- 5 e) a computer that continuously monitors the ratio of the volume of fluid entering the first chamber to the volume of fluid entering the second chamber; and
- f) the computer operatively connected to the prime mover so that the computer can deactivate the prime mover when the ratio varies from a preset acceptable value of said ratio.

18. The apparatus of claim 17 wherein the hydraulic device is a power tong.

10 19. The apparatus of claim 17 wherein each of said first and second flow lines has a flow meter interfaced with said computer so that the flow meters continuously transmit flow data to the computer.

20. The apparatus of claim 17 further comprising a selector switch that enables the computer to compare the said ratio with a selected one of a plurality of ratios, each ratio of the
15 plurality of ratios corresponding to different hydraulic cylinder configurations.

21. The apparatus of claim 17 further comprising a selector switch that enables the computer to compare the said ratio with a selected one of a plurality of ratios, each ratio of the plurality of ratios corresponding to different hydraulic cylinder dimensions.

22. The apparatus of claim 11 wherein the computer is programmable to designate
20 any ratio as the acceptable value.

23. The apparatus of claim 11 wherein the acceptable value is a range.

24. The apparatus of claim 22 wherein the acceptable value is a range.

25. The apparatus of claim 1 further comprising a hose reel that enables the device to be lowered to a sea bed area.

25 26. The apparatus of claim 1 wherein multiple hydraulic flow lines are part of the hose reel.

27. The apparatus of claim 25 wherein each of said first and second hydraulic hoses has a flow meter interfaced with a computer or controller so that the flow meters continuously transmit flow data to the computer.

30 28. The apparatus of claim 27 wherein each flow meter is in a said hydraulic hose in between the hose reel and the device.

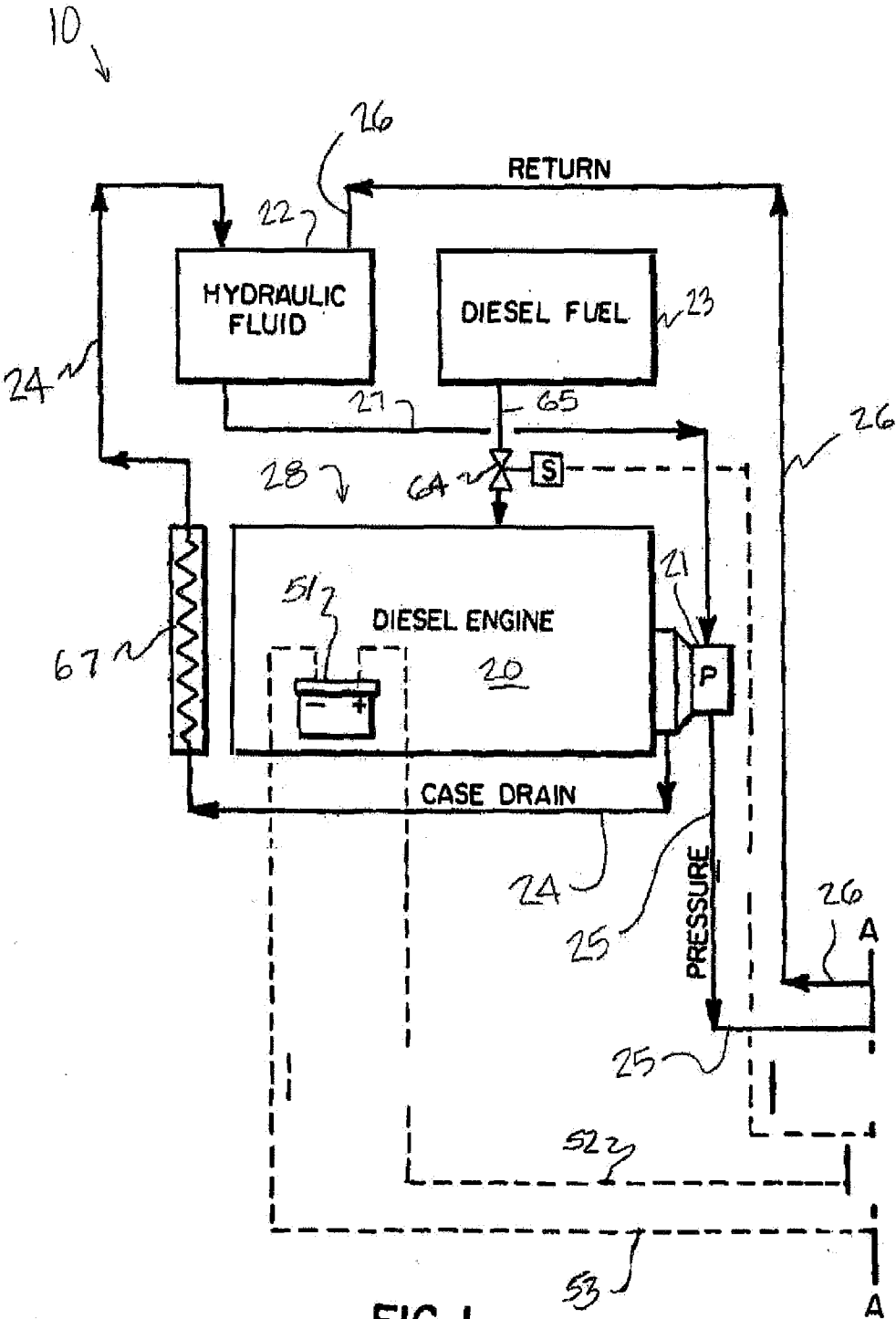


FIG. I.

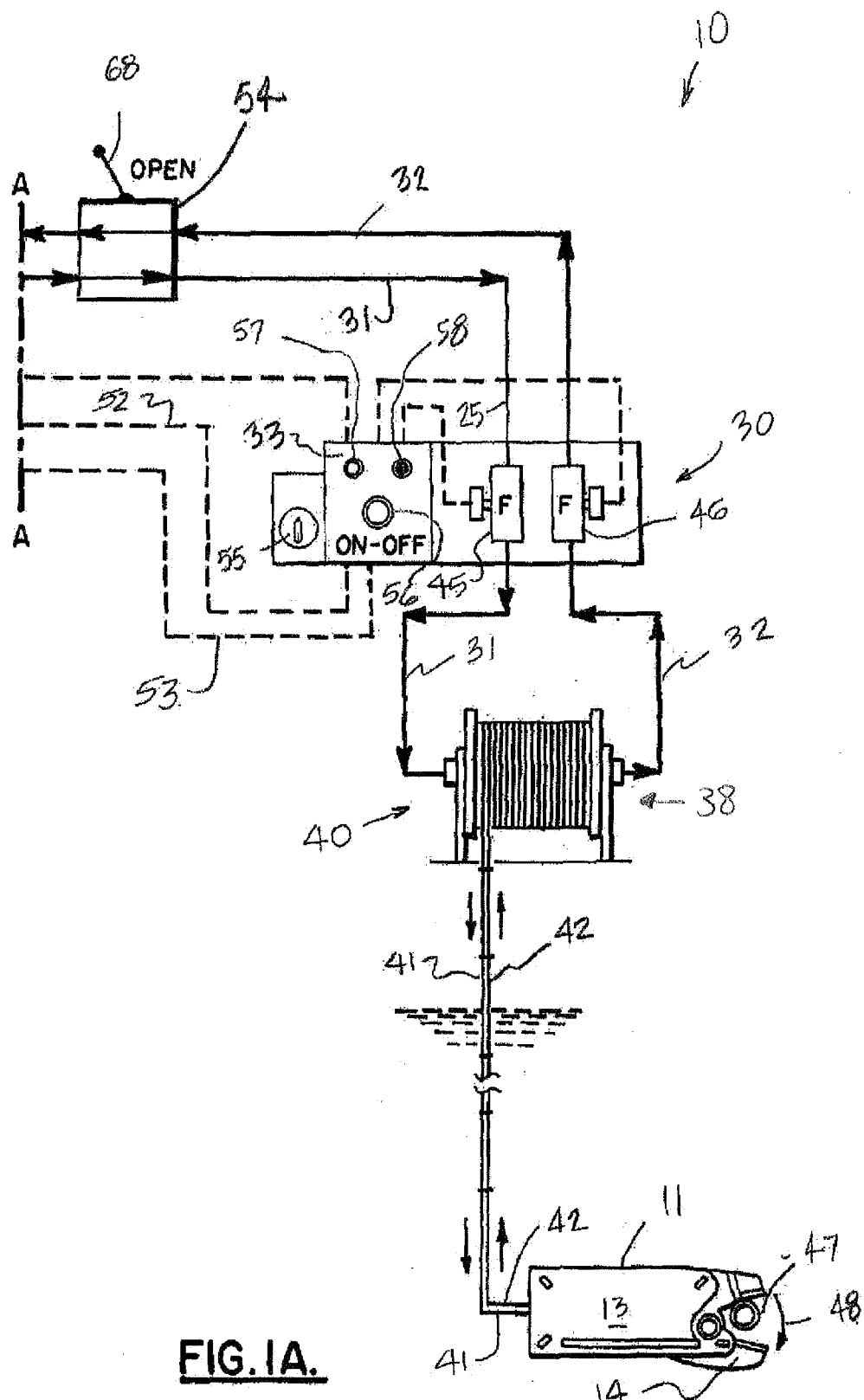
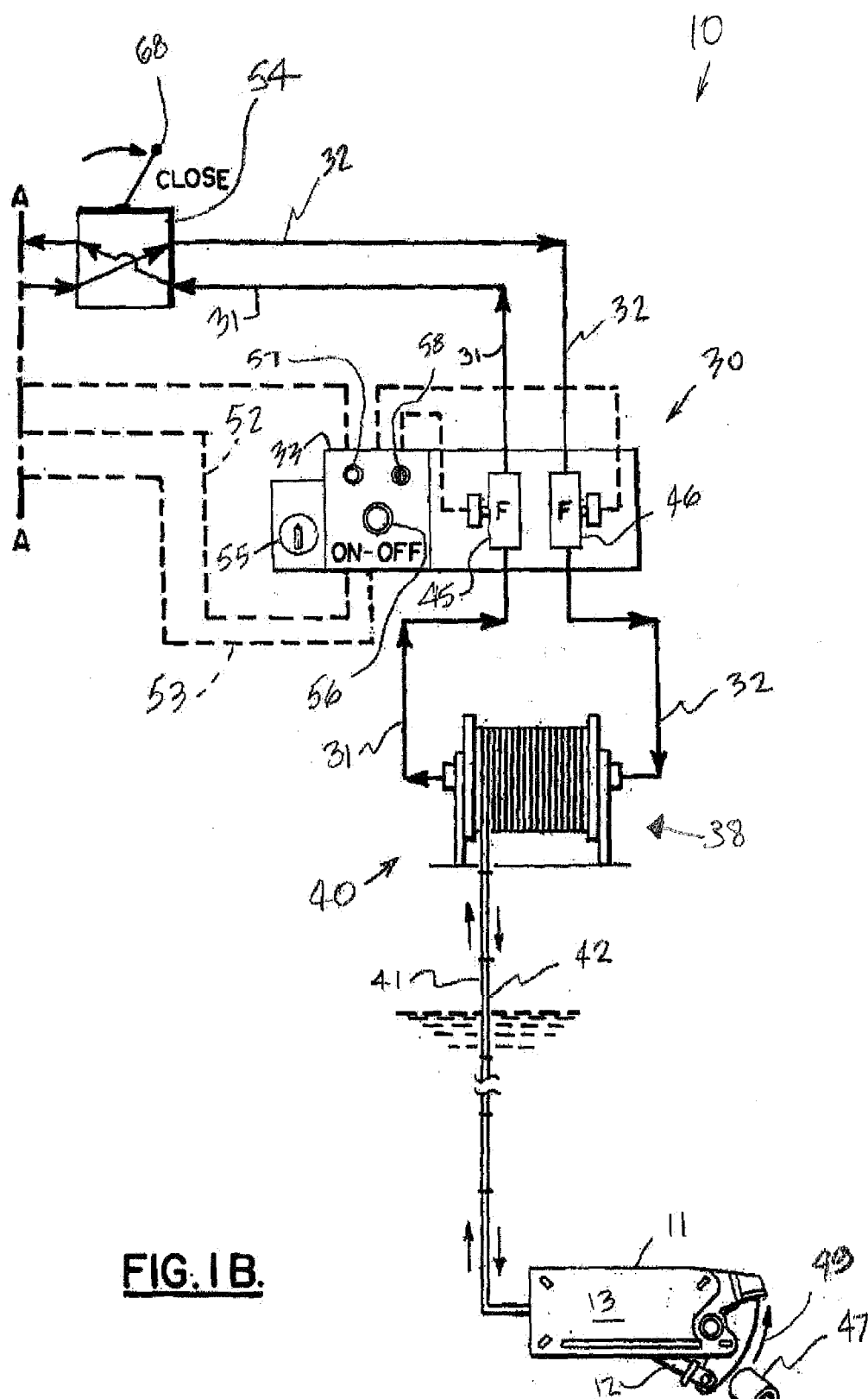
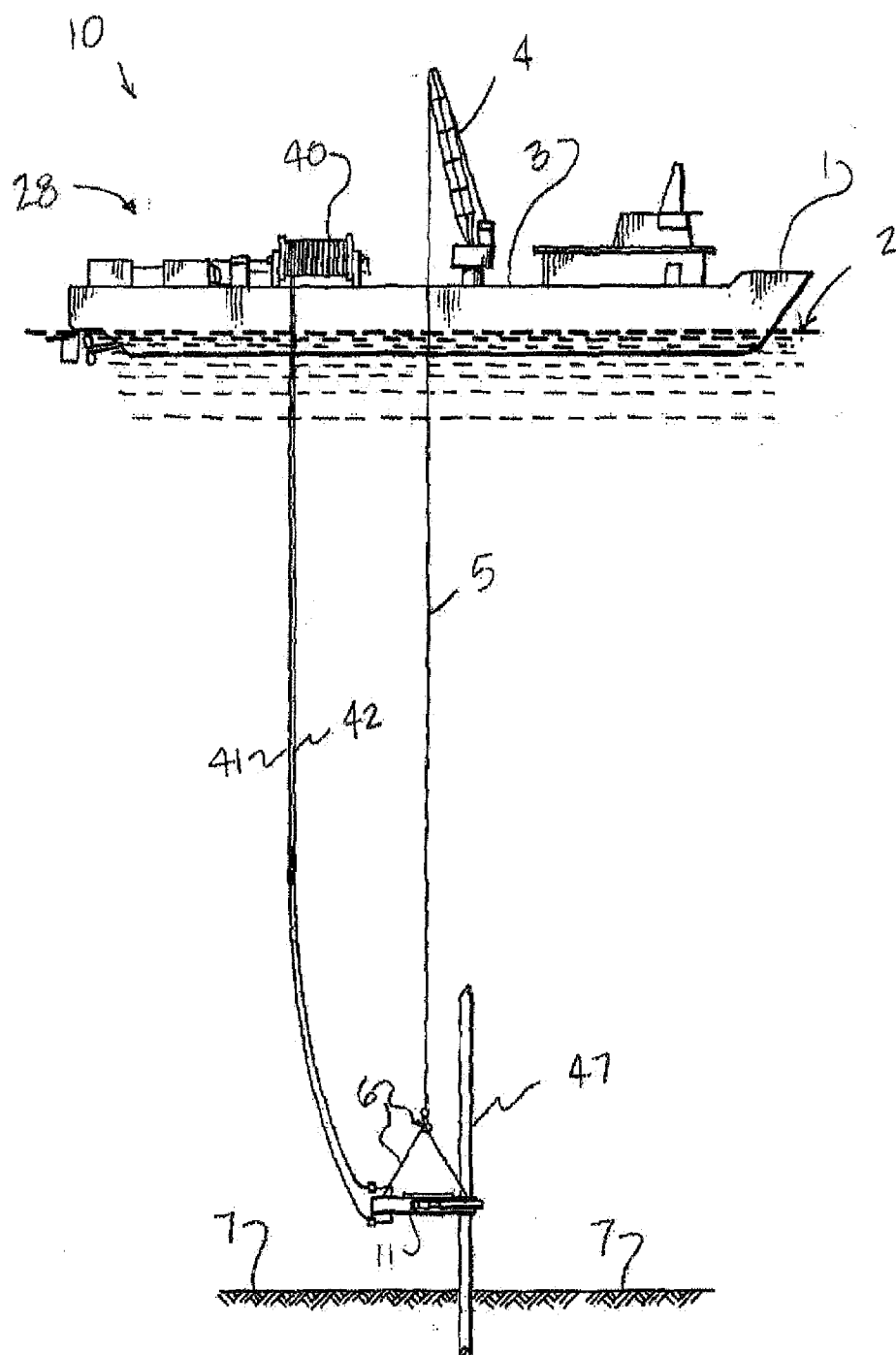
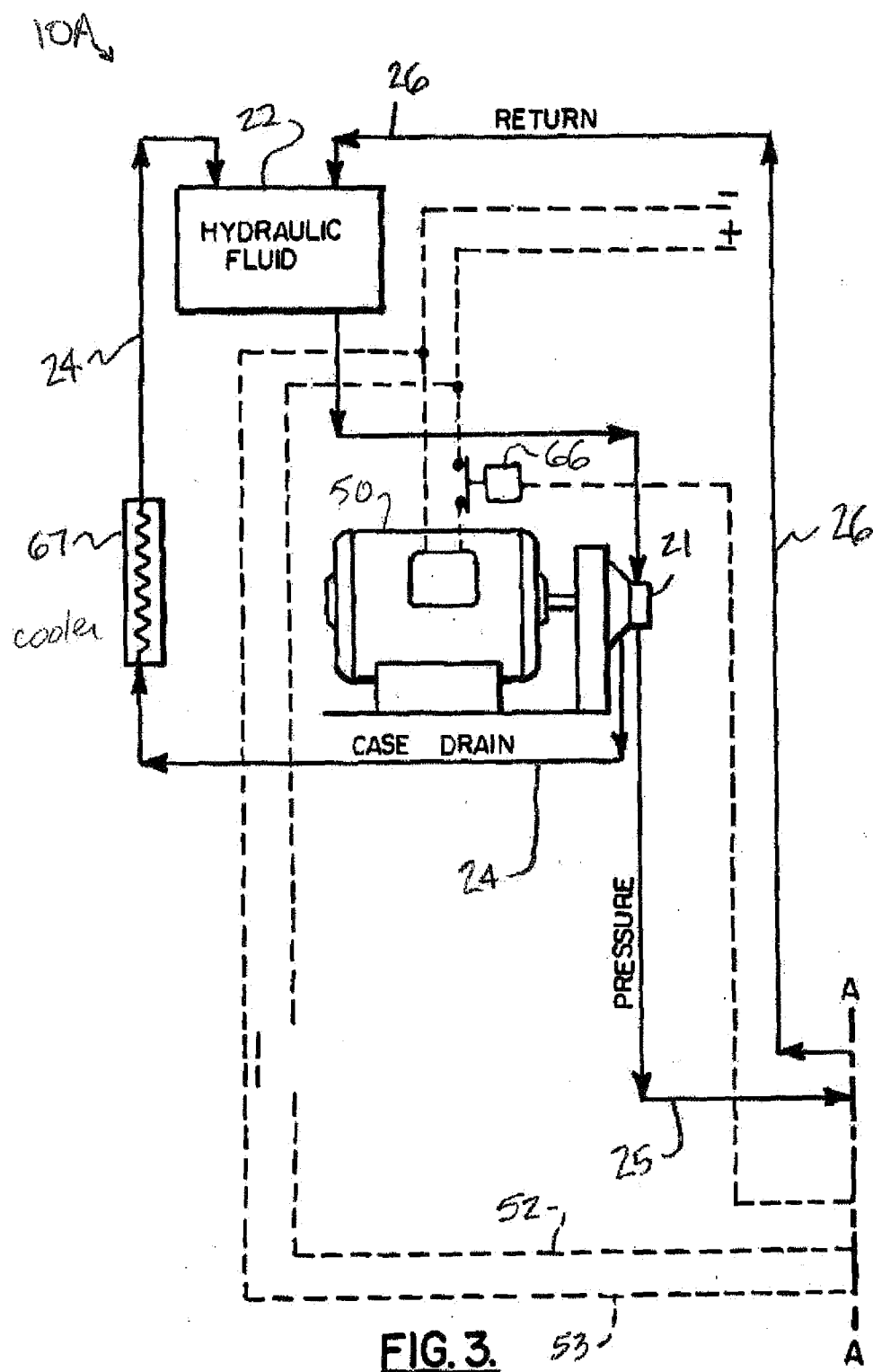


FIG. 1A.



**FIG. 2.**

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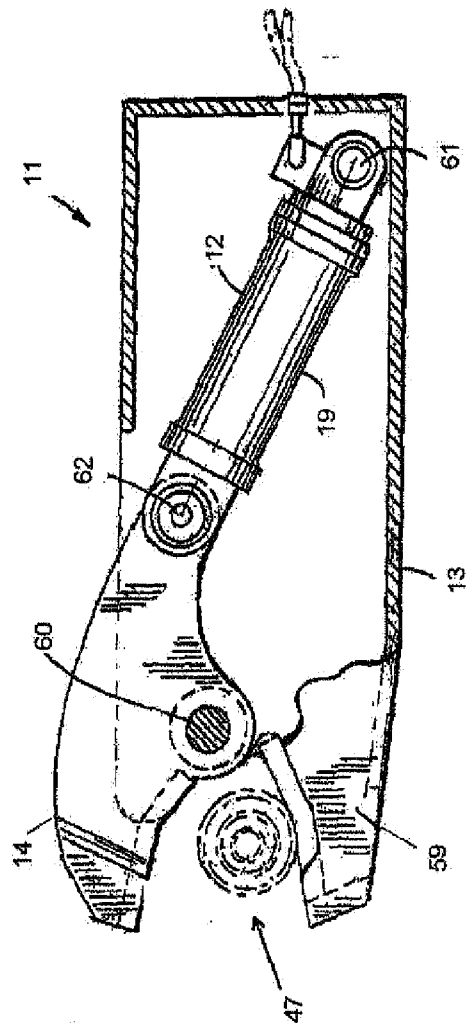


FIG. 4

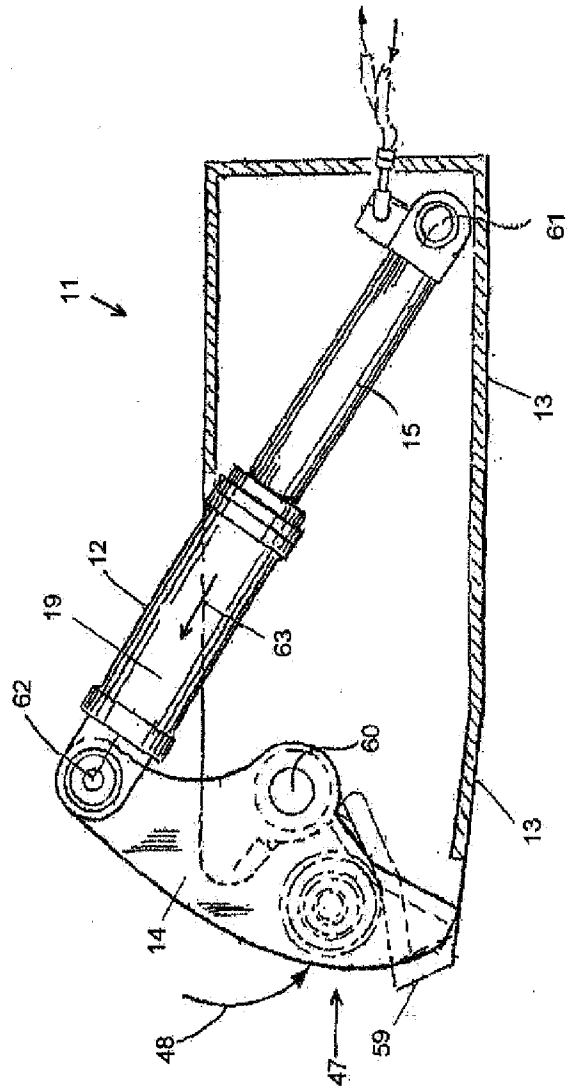
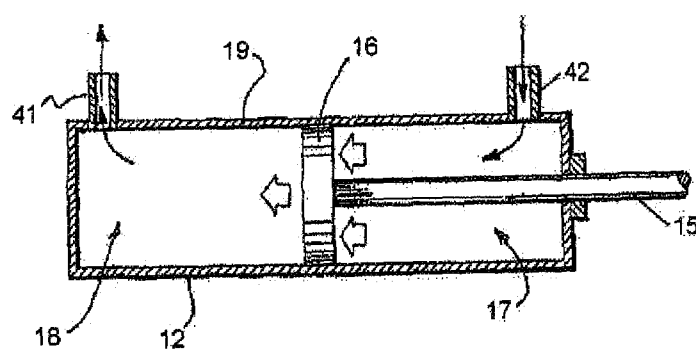
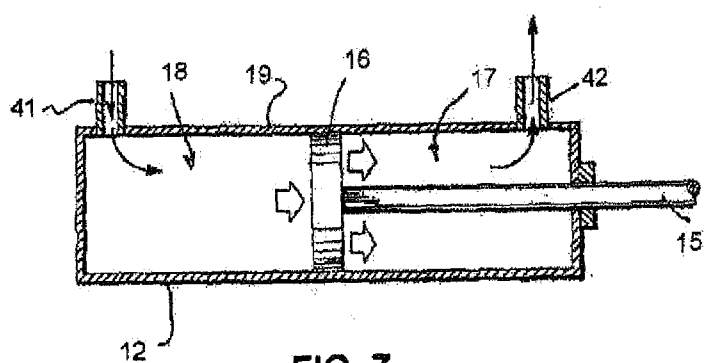


FIG. 5

**FIG. 6****FIG. 7**

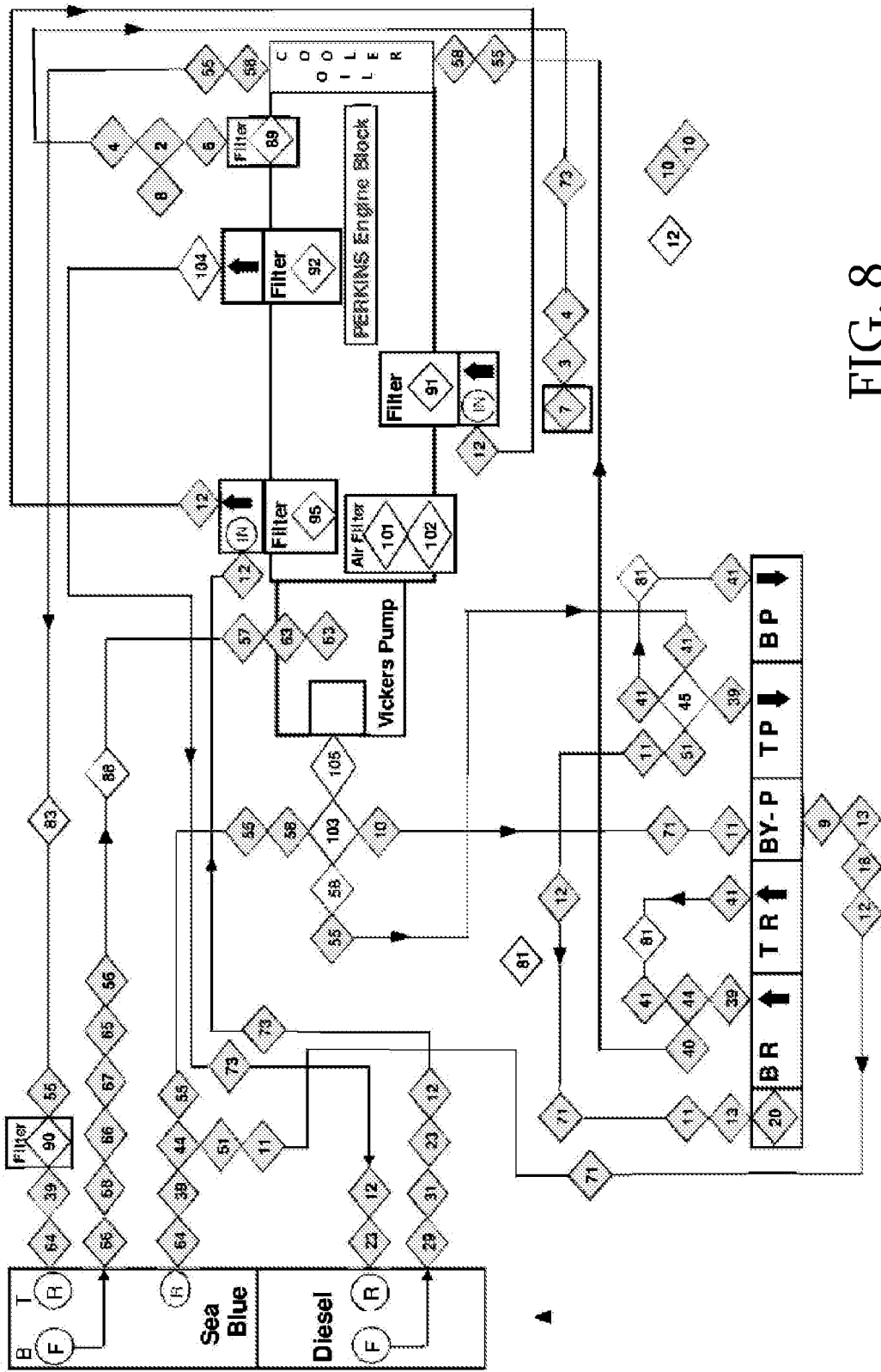
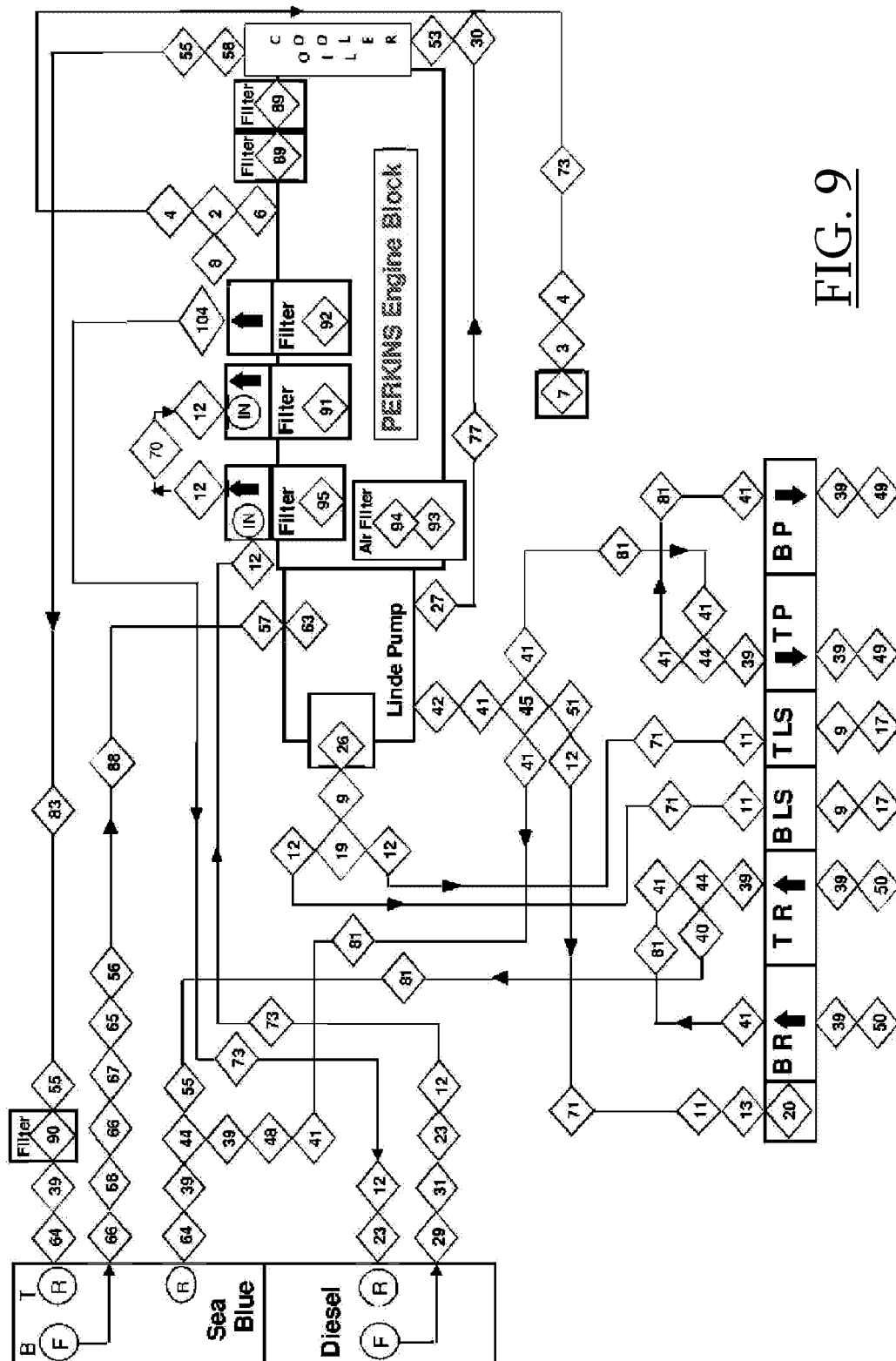


FIG. 8



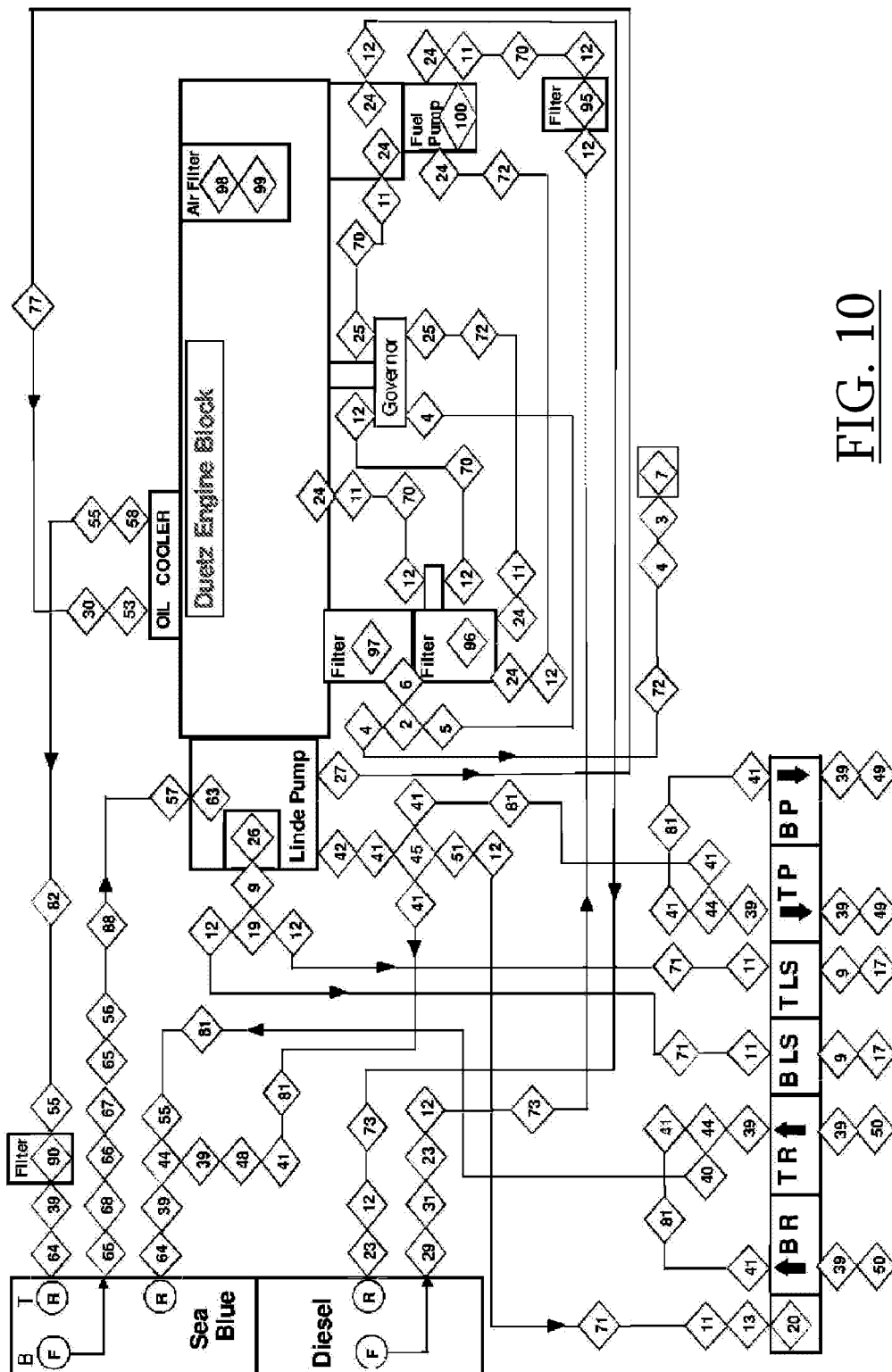


FIG. 10

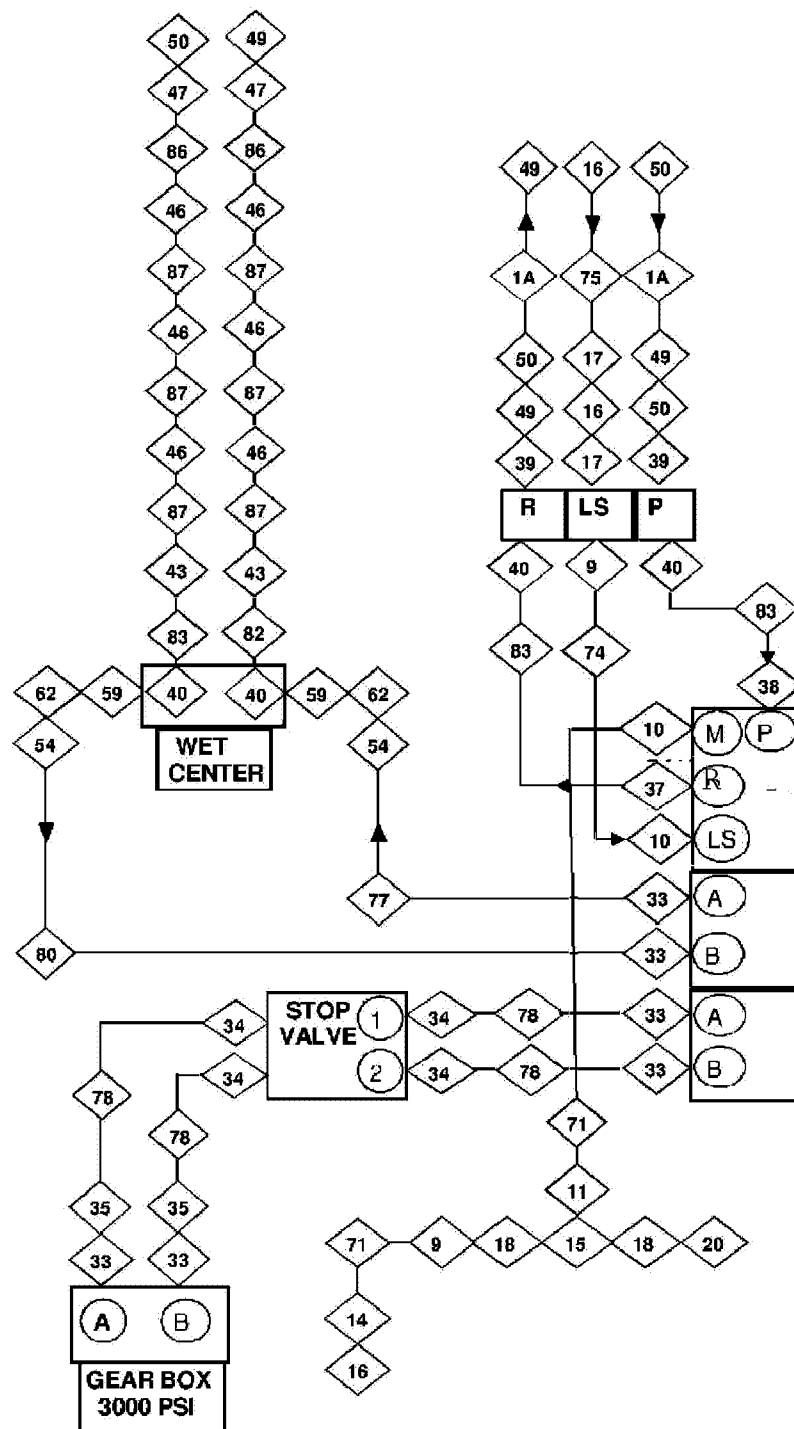


FIG. 11

