

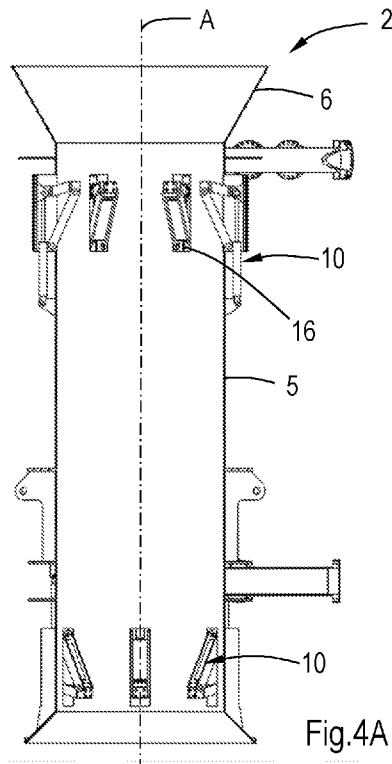


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- (54) Title: FRAME FOR GUIDING AND SUPPORTING A FOUNDATION ELEMENT, THE FRAME COMPRISING A PLURALITY OF GUIDE MECHANISMS



- (57) Abstract: The invention relates to a frame (5) for guiding and supporting a foundation element, such as a pile, during installation in an underwater ground formation, the frame (5) comprising a plurality of guide mechanisms (10) that are movable between an extended position to engage a pile located inside the frame (5) and a retracted position. At least one of the guide mechanisms (10) comprises a slider (11), a path (12) supporting the slider (11), a rotatable link, and an actuator (14) to move the slider (11) along the path (12) and the link (13) between said extended and retracted positions.

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Frame for guiding and supporting a foundation element, the frame comprising a plurality of guide mechanisms

The invention relates to a frame for guiding and supporting a foundation element, such as a pile, during installation in an underwater ground formation, the frame comprising a plurality of guide mechanisms that are movable
5 between an extended position to engage a pile located inside the frame and a retracted position. The invention also relates to a method of installing a plurality of foundation elements.

Some structures require other solutions than a
10 monopile. For instance, for wind turbines the diameter of the required monopile increases with the depth of the waters where the wind turbines are to be installed. Depths exceeding e.g. 30 meters may require such dimensions that a monopile is impractical or indeed impossible. In such
15 circumstances, a jacket, such as a so-called tripod, provides a suitable alternative. Jackets are also used in other applications, e.g. for oil and gas platforms and for supporting water current (tidal) energy plants.

US 4,102,147 relates to a submersible pile driving
20 support and guide apparatus which includes a tripod-like frame 8 having vertically adjustable foot pads 16, 17, a lower guide ring 21 horizontally positionable by pivotally mounted hydraulic cylinders 19, upper guiding and clamping rods 23 fully retractable into cylinders 22, and a floodable
25 ballast tank 18. The pile 7 may be positioned vertically or at an angle by suitably adjusting the foot pads, the lower guide ring and the rods. Once it is driven down to the top of the apparatus the rods 23 are retracted into their cylinders, and the driving head 26 thereafter reciprocates
30 within the vertical posts 9 of the frame to complete the driving.

EP 2 554 752 relates to a pile installation frame
(30) comprising one or more tubular noise reduction elements

(1, 31,32,33) having a cylindrical wall (2) and a center line (8). The elements (1, 31,32,33) are along their length provided with spaced-apart positioning devices (12,13,14) that are radially retractable with respect to the
5 centerline, for centering a pile (7) driven through the tubular element (1, 31,32,33) along the center line (8). The positioning devices are retracted when the hammer passes downward into the space bounded by the cylindrical wall. The positioning devices may for instance comprise a bar linkage,
10 a scissor mechanism, a linear motor or the like, connected with one side to the inner wall and provided with hydraulic, pneumatic or electrical power and control leads that extend to above the water surface.

WO 2012/177131 discloses a centre system comprising
15 a "lever arrangement 34 [which] is applied as a first coupling means to fixedly couple the centre system 11 with the tube 5. A contact wheel 35 is applied as a second coupling means to engage the pile 2 for centring the pile at the central axis 13. The pile 2 is able to slide with
20 respect to the wheel 35. The running surface 32 of the wheel 35 engages the outer circumference 33 of the pile 2. Here, a drive means 28a is coupled with the tube 5 and the lever arrangement 34 for applying a centring force at a circumference of the pile 2 towards a centred position of
25 the pile at the central axis 13. The drive means 28a applies the centring force by means of the lever arrangement 34 and the wheel 35. The drive means 28a is hingeably coupled with the pile 2. The drive means 28a is couples with the lever arrangement 34 in a sliding manner."

30 It is an object of the present invention to provide a frame for guiding and supporting foundation elements comprising one or more improved guide mechanisms.

To this end, the frame according to the present invention is characterised in that at least one of the guide
35 mechanisms comprises a slider, e.g. a slide shoe, a path

supporting the slider, e.g. a guide surface or one or more beams or rails, a rotatable link for transferring loads from a foundation element to the frame, preferably a link rotatably connected to the slider, and an actuator to move
5 the slider along the path and the link between said extended and retracted positions. In an embodiment, the actuator is a linear actuator, preferably a hydraulic cylinder.

The guide mechanism according to the present invention enables a relatively large stroke of the guide
10 mechanism(s) rendering the frame suitable for guiding and supporting a relatively large range of pile diameters. Further, the guide mechanism(s) allow compact configuration and/or transfer of loads from the foundation element to the frame via the link and the shoe, with limited or no load on
15 the linear actuator.

To further facilitate compact configuration of the guide mechanism, in an embodiment, the linear actuator extends parallel to the imaginary central axis of the frame, which, if the frame comprises a guide sleeve, typically
20 coincides with the imaginary central axis of the sleeve and, during installation of a foundation element, with the imaginary central axis of that element.

In an embodiment, the linear actuator has a stroke of at least 0,5 meter, preferably at least 0,7 meter. In
25 another embodiment, the link is exchangeable with a link of a different length. In a refinement, the various links have a length in a range from 0,2 to 0,8 meter. These embodiments enable a further increase of the range of pile diameters, e.g. to a range from 1,8 to 3 meters or wider even.

30 In a further embodiment, to enhance the direct transfer of the loads from the foundation element to the frame via the link, in the extended position of the guide mechanism, the link extends at least substantially radially and/or at least substantially perpendicular to the imaginary
35 central axis of the frame. In a refinement, the link extends

within 5° from a radius of and at an angle in a range from 80° to 100° with the imaginary central axis of the frame.

To further enhance the robustness of the guide mechanism(s), in an embodiment, at least one of the guide mechanisms comprises a stop defining the extended position, e.g. by serving as a stop for the slider.

In another embodiment, at least one of the guide mechanisms comprises a second link rotatably connected to the (first) link. It is preferred that one end of the second link is rotatably connected to the distal end of the (first) link and the other end of the second link is rotatably connected to the frame, preferably near the actuator. The second link provides a defined and secure path of the (first) link between the extended and retracted positions.

To improve guiding, especially during lowering the foundation element in the sleeve and during driving the foundation element, it is preferred that guide elements are located at least near the bottom of the sleeve and in its upper half. In an embodiment, the frame comprises two sets of guide mechanisms, e.g. three to ten mechanisms in each set, preferably at least a first set in the upper half, e.g. near the top of the sleeve and in its upper half and a second set in the lower half, e.g. near the bottom) of the sleeve and in its upper half.

In another embodiment, to robustly guide and support the (first) link, one end of the second link is rotatably connected to the distal end of the (first) link and the other end of the second link is rotatably connected to the frame, preferably near the actuator.

In another embodiment, the frame comprises a tubular sleeve and the slider and the linear actuator are located on the outside of the sleeve. Thus, the risk of contacting the guide mechanism(s) during the initial placing of a foundation element in the frame is reduced or avoided

and the mechanisms can be reached from outside the frame, e.g. in case of malfunction of (one of) the actuator(s).

To reduce input of noise into the surrounding water, the sleeve is a sound-insulating sleeve that reduces
5 the noise input from the installation of the foundation element, in particular pile driving, by at least 10 dB, preferably at least 15 dB for frequencies lower than 1000 Hz. In general, it is preferred that the sum of all measures aimed at attenuating noise, results in a total reduction of
10 the noise input from the driving by at least 10 dB, preferably at least 15 dB for frequencies lower than 1000 Hz, when compared to driving without a sleeve.

The invention also relates to a template for use in installing a plurality of foundation elements, in particular
15 piles, comprising a plurality of frames for guiding and supporting a foundation element as described above.

The invention further relates to a method of adjusting a frame for guiding and supporting a foundation element, such as a pile, during installation in an
20 underwater ground formation, the frame comprising a plurality of guide mechanisms that are movable between an extended position to engage a pile located inside the frame and a retracted position, at least one of the guide mechanisms comprising a slider, a path supporting the
25 slider, a link rotatably connected to the slider, and an actuator to move the slider along the path and the link between said extended and retracted positions, which method comprises the steps of selecting a foundation element, calculating the length(s) of the link(s) appropriate for the
30 diameter of the selected foundation element, if required removing the link(s) present, placing the link(s) in the guide mechanism(s), e.g. replacing the links present with links having a different length, adjusted to the foundation element. This method enables adapting the frame to a wider
35 range of foundation element shapes and diameters and

facilitates that, in the extended position of the guide mechanisms, the links extend at least substantially perpendicular to the imaginary central axis of the frame, preferably at an angle in a range from 80° to 100° with the
5 imaginary central axis of the frame.

For the sake of completeness, attention is drawn to the following prior art.

EP 2 492 402 A1 relates to a positioning framework (1) of a number of mutually connected guide tubes (2a,2b,2c) arranged in a geometric pattern and adapted to receive and
10 guide a pile to be driven into the underwater bottom, wherein the guide tubes comprise a mechanism (25a,25b,25c) with which at least an internal wall part of the guide tubes (2a,2b,2c) is displaceable in the radial direction of the
15 guide tubes from a radially inward support position for the pile to a radially more outward position in which the internal wall part substantially releases the pile (13a,13b,13c).

US 4,537,533 discloses a template comprising a
20 plurality of spaced apart sleeves and hydraulically actuated slip means associated with each of said sleeves for gripping piles disposed in said sleeves.

WO2015/187015 discloses a guiding device, which comprises at least one distensible element to guide the
25 foundation element relative to a screen.

The invention will now be explained in more detail with reference to the Figures, which show preferred embodiments of a pile guiding frame according to the present invention.

30 Figures 1 and 2 are perspective views of templates comprising three respectively four guiding frames according to the present invention.

Figure 3 is perspective view of a guiding frame according to the present invention, comprising extendable
35 and retractable guide mechanisms.

Figures 4A to 4D are cross-sections of the guiding frame shown in Figure 3.

Figures 5A to 5C are cross-sections of guiding frame having guide mechanisms in parallelogram
5 configuration.

It is noted that the Figures are schematic in nature and that details, which are not necessary for understanding the present invention, may have been omitted.

Figures 1 and 2 show templates 1 comprising a
10 plurality of guiding frames 2 fixed in a geometric pattern by means of beams or trusses 3. The pattern of the centrelines of the guiding frames corresponds to that of the foundation elements of e.g. a jacket for a windturbine to be installed. In these examples, the guiding frames are
15 arranged in a triangle (Figure 1) and in a square (Figure 2). The templates are provided with sensors (not shown) to establish whether the template is horizontal or at an inclination.

Each of the guiding frames, shown in more detail in
20 Figures 3 and 4A, comprises a sleeve 5, made of e.g. steel, for surrounding a pile during driving. The sleeve has a circular cross-section, can be double walled, and has an inner diameter of 3 meters. The top end of the sleeve is provided with means for centering a pile when it is led down
25 into the sleeve, e.g. an open cone or flare 6.

To reduce or substantially avoid excessive penetration of the template into the seabed under its own weight and to adjust the sleeves to a sufficiently exact vertical and the template to a sufficiently exact horizontal
30 position, the bottom end of the sleeve is provided with a so-called mud mat 7 or foot that is operated with a plurality of hydraulic cylinders 8 extending between the mud mat and the outer wall of the sleeves.

Each sleeve comprises two sets of guide mechanisms
35 10, in this example eight mechanisms in each set, a first

set near the top of the sleeve and a second set near the bottom of the sleeve. Each mechanism, best shown in Figures 4B to 4D, comprises a slider 11, a path 12 supporting the slider, a first link rotatably connected to the slider, e.g. a slide shoe 13, and a hydraulic cylinder 14 having a stroke of e.g. 900 mm to move the slider along the path and the link between an extended position to engage a pile located inside the frame and a retracted position. A second link 15 is rotatably connected to the distal end of the first link and the other end of the second link is rotatably connected to the frame, preferably near the hydraulic cylinder 14.

The hydraulic cylinders 14 are positioned and secured to the outer wall of the sleeve 5 and extend parallel to the imaginary central axis A of the sleeve (vertically in the Figures). The paths for the sliders 11, in this example guide chutes 12, are also attached, e.g. welded, to the outer wall of the sleeve. The sliders, a part of the hydraulic cylinders, and the first and second links are located inside the chutes. The wall of the sleeve is provided with openings 16 to enable the first and second links 13, 15 to enter the inside of the sleeve. Further, each of the guide mechanisms comprises a stop 17 defining the extended position.

Figures 4B to 4D show how the mechanisms move from the retracted position to the extended position. In the retracted position (Figure 4B), the hydraulic cylinder 14 and the first and second links 13, 15 are all oriented vertically. When the hydraulic cylinder moves the slider up (Figure 4C), the first and second links incline towards the center of the sleeve 5, i.e. to a pile present in the sleeve. When the slider engages the stop (Figure 4D), the mechanism is in the extended position, the first link extends radially and substantially perpendicular to the imaginary central axis A of the sleeves, and the distal end

of the first link 13 engages a pile (not shown) in the sleeve.

An example of guiding and supporting a pile comprises the following steps: the length of the (first) links appropriate for the diameter of the pile is calculated, if required the links already present are replaced with links having the calculated length, the frame (standalone or as part of a template) is lowered onto a seabed and adjusted, by means of the mud mat, to an exact vertical position. A pile is lowered into the frame and the guide mechanisms are extended to guide the pile, the pile is allowed to sink into the seabed under its own weight, a pile driver is placed on the top end of the pile by means of a driver sleeve, and the pile is driven into the seabed. When the driver sleeve reaches the upper set of guide mechanisms, these mechanisms are retracted to enable the driver sleeve to pass. The lower set of guide mechanisms is retracted when (and if) the sleeve reached this set.

The guide mechanism is a compact design and yet it is suitable for a wide range of pile diameters. Further, loads on the hydraulics are reduced or avoided.

The invention is not restricted to the embodiment described above and can be varied in numerous ways within the scope of the claims. E.g., Figures 5A to 5C show an embodiment comprising two (first) links 13 forming, together with the slider 11 and a guiding element 20 for the pile a parallelogram. Thus, the surface area of the slider and of the contact with the pile are increased. In another variation, the slider is part of or formed in the housing of the hydraulic cylinder (actuator) and one of the links is rotatably attached to the housing. In a refinement of this variation, the first link is rotatably fixed to the frame, the cylinder rod is fixed to the frame, e.g. at or near the first link, and the second link is rotatably attached to the first link and the housing of the hydraulic cylinder. Thus,

by sliding the housing along a support, e.g. a rail or other path, on the frame, the first link can be moved between the extended and retracted positions.

CLAIMS

1. Frame (5) for guiding and supporting a foundation element, such as a pile, during installation in an underwater ground formation, the frame (5) comprising a plurality of guide mechanisms (10) that are movable between an extended position to engage a pile located inside the frame (5) and a retracted position, **characterised in that** at least one of the guide mechanisms (10) comprises a slider (11), a path (12) supporting the slider (11), a rotatable link (13), and an actuator (14) to move the slider (11) along the path (12) and the link (13) between said extended and retracted positions.

2. Frame (5) according to claim 1, wherein the actuator is a linear actuator, preferably a hydraulic cylinder (14).

3. Frame (5) according to claim 1 or 2, wherein the linear actuator (14) extends parallel to the imaginary central axis (A) of the frame (5).

4. Frame (5) according to claim 2 or 3, wherein the linear actuator (14) has a stroke of at least 0,5 meter, preferably at least 0,7 meter.

5. Frame (5) according to any of the preceding claims, wherein the link (13) is rotatably connected to the slider.

6. Frame (5) according to any of the preceding claims, wherein the link (13) is exchangeable with a link (13) of a different length.

7. Frame (5) according to any of the preceding claims wherein, in the extended position of the guide mechanism (10), the link (13) extends at least substantially radially and/or at least substantially perpendicular to the imaginary central axis (A) of the frame (5).

8. Frame (5) according to any one of the preceding claims, wherein at least one of the guide mechanisms (10) comprises a stop (17) defining the extended position.

5 9. Frame (5) according to any one of the preceding claims, wherein at least one of the guide mechanisms (10) comprises a second link (15) rotatably connected to the link (13).

10 10. Frame (5) according to claim 9, wherein one end of the second link (15) is rotatably connected to the distal end of the link (13) and the other end of the second link (15) is rotatably connected to the frame (5), preferably near the actuator (14).

15 11. Frame (5) according to any one of the preceding claims, wherein the distal end of the first link (13) is provided with a wheel or slide pad.

20 12. Frame (5) according to any one of the preceding claims, comprising two sets of guide mechanisms (10), preferably at least a first set in the upper half of the frame (5) and at least a second set in the lower half of the frame (5).

25 13. Frame (5) according to any one of the preceding claims, wherein the frame comprises a tubular sleeve (5) and the slider (11) and the linear actuator (14) are located on the outside of the sleeve (5).

30 14. Frame (5) according to claim 13, wherein the sleeve is a sound-insulating sleeve that reduces the noise input from the installation of the foundation element, in particular pile driving, by at least 10 dB, preferably at least 15 dB for frequencies lower than 1000 Hz.

35 15. Method of adjusting a frame (5) for guiding and supporting a foundation element, such as a pile, during installation in an underwater ground formation, the frame (5) comprising a plurality of guide mechanisms (10) that are movable between an extended position to engage a pile located inside the frame (5) and a retracted position, at

least one of the guide mechanisms (10) comprising a slider (11), a path (12) supporting the slider (11), a link (13) rotatably connected to the slider (11), and an actuator (14) to move the slider (11) along the path (12) and the link (13) between said extended and retracted positions, which method comprises the steps of selecting a foundation element, calculating the length(s) of the link(s) (13) appropriate for the diameter of the selected foundation element, and placing the link(s) (13) in the guide mechanism(s) (10).

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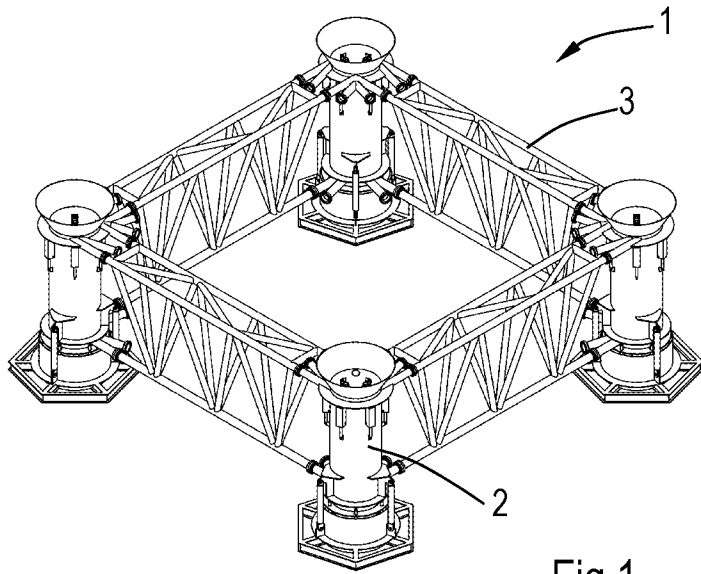


Fig.1

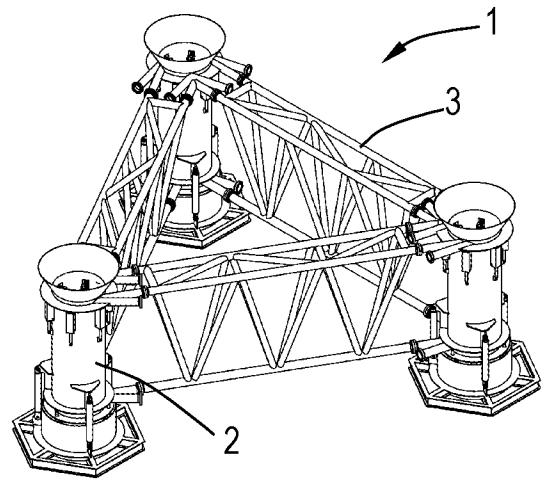


Fig.2

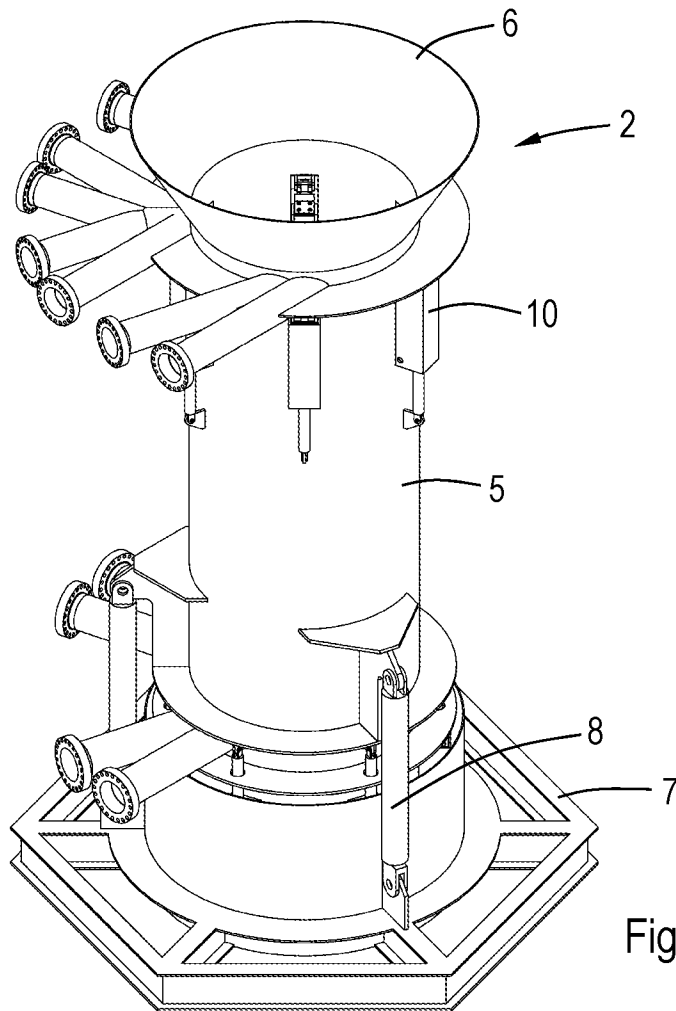


Fig.3

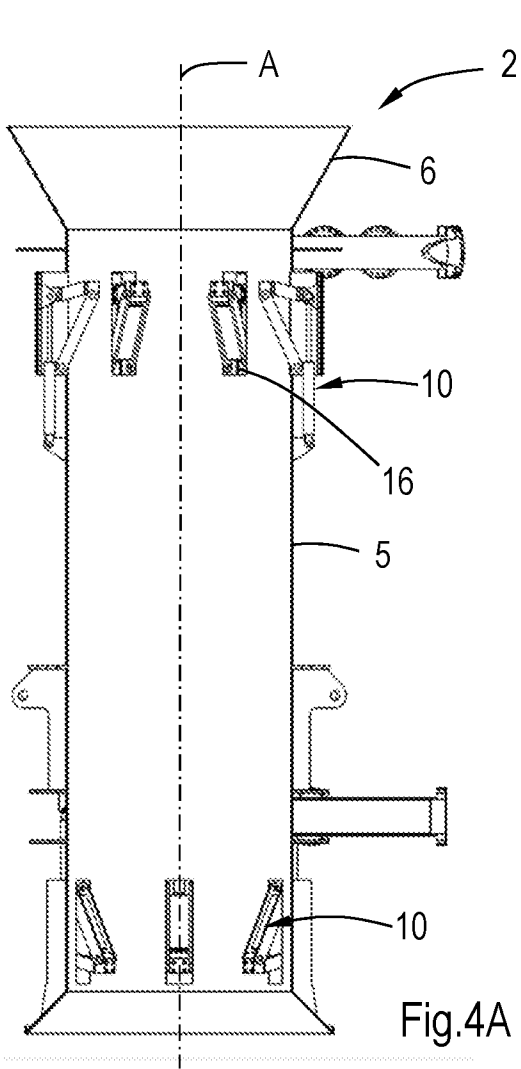


Fig.4A

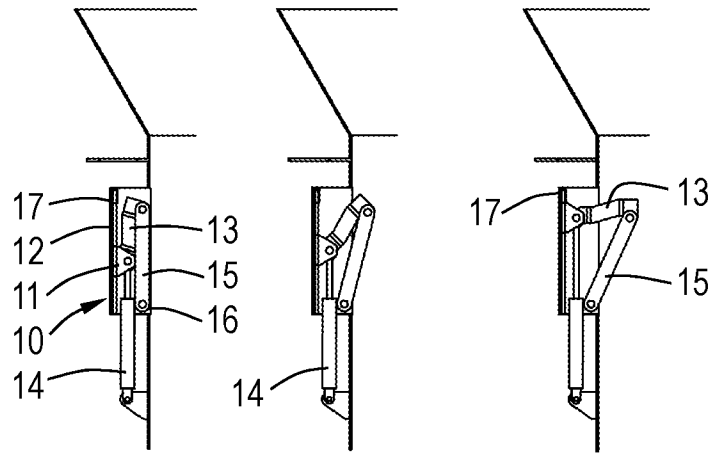


Fig.4B-4D

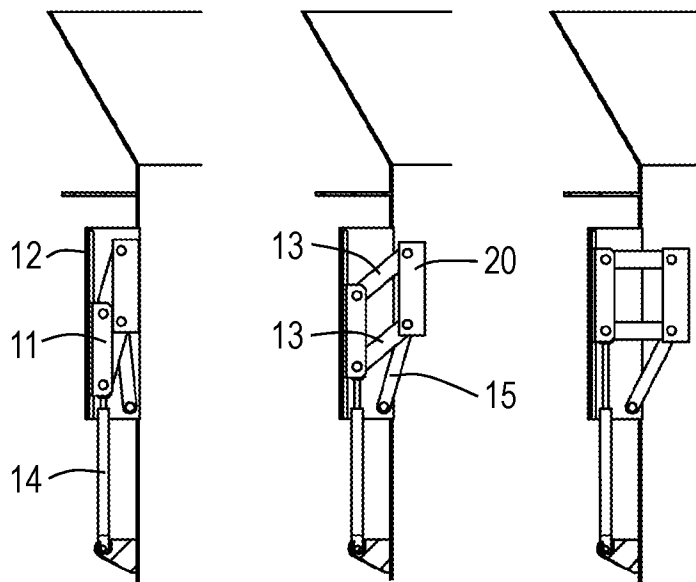


Fig.5A-5C

INTERNATIONAL SEARCH REPORT

International application No
PCT/NL2017/050148

A. CLASSIFICATION OF SUBJECT MATTER
INV. E02D13/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
Minimum documentation searched (classification system followed by classification symbols)
E02D F16L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	JP H08 49235 A (TOYO TECHNO KK) 20 February 1996 (1996-02-20) abstract; figures 1-3	1,15
A	US 4 102 147 A (JANSZ JOOST W) 25 July 1978 (1978-07-25) the whole document	1

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents :

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- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/NL2017/050148

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