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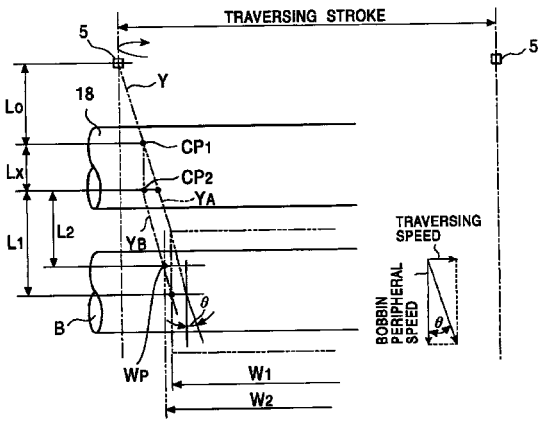
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(54) Yarn winding method and take-up winder for yarn

(57) To prevent "saddle-bagging" from being formed at the axial ends of yarn layers of a package a yarn winding method for a take-up winder for using a traverse device 4 to traverse a continuously supplied yarn Y and rotating a contact roller 3 in contact with a bobbin B to wind the yarn around the bobbin is disclosed, wherein a yarn-feeding roller 18 is provided on the upstream side of the contact roller, and wherein the distance between the point CP_2 at which the yarn leaves the yarn-feeding roller and the first point WP at which the yarn comes in contact with the bobbin is set as a free length L that can be changed during winding so that the free length is increased to reduce the winding width W in order to prevent "saddle-bagging" from being formed at the axial ends of yarn layers in a package.

FIG. 4



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EUROPEAN SEARCH REPORT

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TECHNICAL FIELDS SEARCHED (Int.Cl.6)

B65H

The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
THE HAGUE	22 March 2000	D'Hulster, E

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