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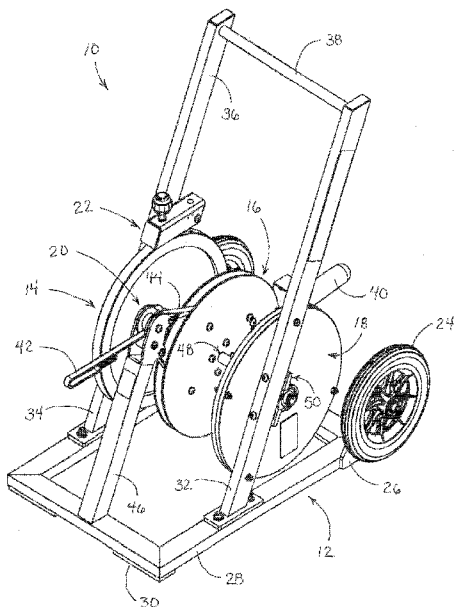


Fig. 1

(57) Abstract: An exercise machine that provides a generally consistent resistive force against a user who walks, steps, or runs away from the machine as part of a strength training exercise program. The machine is built upon a movable frame having transport wheel assemblies that allow the exercise machine to be placed on an indoor floor surface or on the ground outdoors. The frame of the device further supports three parallel spinning assemblies that together allow a length of linear strap attached to the user to run out from the machine and thereafter be retracted or rewound back into the machine. The spinning assemblies include a flywheel assembly, a spool assembly, and a spring assembly, each co-axially arranged on a spin axle extending across the frame. The spring assembly is fixed against the frame and incorporates a coil spring that tightens with the rotation of the spin axle in a first direction (allowing the linear run-out strap to extend out from the spool assembly). The coil spring in the spring assembly thereafter tends to direct the rewinding of the strap back onto the spool assembly. The coaxial flywheel assembly provides both an initial stationary inertia and a subsequent rotational inertia. The flywheel acts as a governor to balance the changing forces associated with the resistive force increasing in the spring assembly. Positioned on the spin axle between the flywheel assembly and the spring assembly is a spool assembly that allows the strap to unwind and subsequently to be wound back onto the spool. A guide strap may be provided around the spool to maintain the linear run-out strap within the spool assembly. A resistance adjustment assembly presses a brake pad against the perimeter surface of the flywheel to adjust the force required to direct rotation of the system. A weight horn bracket is provided to add additional disc weights if necessary.

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PCT PATENT APPLICATION

TITLE: **Exercise Machine for Providing Resistance to Ambulatory Motion of the User**INVENTOR: **TURNER, Joseph****REFERENCE TO PRIORITY DOCUMENT**

[0001] This application claims Paris Convention priority to U.S. Provisional Application 61/214,078 filed April 20, 2009.

BACKGROUND OF THE INVENTION**1. Field of the Invention**

[0002] The present invention relates generally to exercise machines and systems for providing resistive force exercise to the user. The present invention relates more specifically to an exercise machine structured to provide a consistent force resisting the ambulatory (walking and/or running) motion of a user moving away from and then back towards the machine.

2. Description of the Related Art

[0003] Many exercise regimens call for the repeated movement of the exercising individual from a first point to a second point, typically across a gym floor or across an outdoor field. In some cases this movement is simply a straight line run from one point to the next. In some cases the movement involves weaving around cones or other small obstacles in the path. Some efforts have been made in the past to increase the strength and/or energy required to make this movement by securing a weight to the exercising individual that must be pulled along during the exercise. One such effort in the past has been to provide a weight sled that may be connected to the exercising individual by a line (a cord or a rope) and is drug along the ground by the individual as they attempt to run. Clearly the process of dragging such a weight sled across a floor surface indoors can be problematic.

[0004] Even when used outdoors, the typical weight sled offers a very inconsistent resistive force to the user and often results in intervals of high resistance (where the sled sticks or digs into the ground) followed by intervals of very little resistance (where the sled loses contact with the ground and jumps a distance).

[0005] A further effort in the past to provide additional resistive force to an exercising individual replaces the sliding weight sled with a fixed but stretchable "bungee cord" line attached to a fixed anchor and to a harness on the individual. Rather than provide a consistent resistive force, however, such systems provide an initial weak force that gradually increases to very strong force. This often results in the individual being awkwardly jerked

backwards at the end of the exercise motion. Many injuries have resulted from the use of both types of resistance exercise systems.

[0006] It would be desirable to provide a resistance exercise system that could be easily used indoors or outdoors without concern for damaging the indoor floor surface or the outdoor turf. It would be desirable if the system provided a generally consistent resistive force rather than one that dramatically increased during the exercise or one that provided a resistive force in jerking catches and releases. It would further be desirable if such a system provided a gradual but consistent recoil at the end of the exercise so as to allow the user to return casually to the starting point of the exercise to complete the workout or to start the exercise again.

[0007] It would further be desirable to provide a mechanism for adjusting the resistive force exerted against the user during the exercise and to provide an easy and accurate means for indicating the level of the resistive force. It would be beneficial if the resistive force exercise device were capable of easily resetting itself without tangling or damaging the line attached between the device and the user.

SUMMARY OF THE INVENTION

[0008] In fulfillment of the above and other objectives, the present invention provides an exercise machine that establishes a generally consistent resistive force against a user who walks, steps, or runs away from the machine as part of a strength training exercise program. The machine is built upon a movable frame having transport wheel assemblies that allow the exercise machine to be placed on a floor surface indoors or on the ground outdoors. The frame of the device further supports three parallel spinning assemblies that together allow a linear strap attached to the user to run out from the machine and to thereafter be retracted or rewound back into the machine.

[0009] The spinning assemblies include a flywheel assembly, a spool assembly, and a spring assembly, each co-axially arranged on a spin axle extending across the frame. The spring assembly is fixed against the frame and incorporates a coil spring that tightens with the rotation of the spin axle in a first direction (allowing a linear run-out strap to extend from the spool assembly). The coil spring in the spring assembly thereafter tends to direct the rewinding of the linear run-out strap back onto the spool assembly when the extractive force exerted by the user is released.

[0010] The flywheel assembly positioned opposite the spring assembly across the spool assembly provides both an initial stationary inertia that the user must overcome in order to initiate rotation of the assemblies, and a rotating inertia once the system is in rotational

motion. The flywheel acts as a governor to balance the changing forces associated with the spring assembly as the coil spring therein tightens and subsequently loosens. Positioned on the spin axle between the flywheel assembly and the spring assembly is a spool assembly which allows the linear run-out strap to unwind and subsequently to be wound back again on the spool.

[0011] A guide strap around the spool helps position and maintains the linear run-out strap within the spool assembly during retraction and extension. A resistance adjustment assembly presses a brake pad against a perimeter surface of the flywheel to allow the user to adjust the force that is required to initiate rotation of the system. An additional weight horn bracket is positioned on the rear of the frame to add additional disc weights to the device if necessary.

[0012] Further objectives of the present invention will become apparent from an understanding of the following detailed description and the attached drawing figures which may be briefly described as follows.

BRIEF DESCRIPTION OF THE DRAWINGS

[0013] **Fig. 1** is a perspective view of the exercise machine system of the present invention.

[0014] **Fig. 2** is a side elevational view of the exercise machine system of the present invention as it might be positioned on a flat indoor floor surface or an outdoor ground surface.

[0015] **Fig. 3** is a top plan view of the exercise machine system of the present invention.

[0016] **Fig. 4** is a detailed side view of the spool assembly and the guide roller assembly of the exercise machine system of the present invention showing the placement and routing of the straps.

[0017] **Fig. 5** is a detailed perspective view of the brake assembly (resistance adjustment assembly) of the exercise machine system of the present invention.

[0018] **Fig. 6** is a detailed perspective view of the lead guide rollers assembly of the exercise machine system of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0019] Reference is made first to **Fig. 1** for a description of the overall system of the present invention. As indicated above, the exercise machine system of the present invention is intended to provide a means for exercising by subjecting oneself to a resistive force while stepping, walking, or running away from a fixed point. Exercise machine **10** of the present invention is comprised of a number of individual assemblies. Exercise machine **10** may be seen to comprise frame assembly **12** which incorporates and supports fly wheel assembly **14**,

spool assembly **16**, and spring assembly **18**. The manner in which these assemblies interact is described in more detail below.

[0020] A number of additional smaller assemblies are also included in the overall exercise machine system **10** of the present invention. These smaller assemblies, which are mounted at various places on frame assembly **12**, include lead guide rollers assembly **20** and resistance adjustment assembly (brake assembly) **22**. The structures of these two attachment assemblies are also described in more detail below.

[0021] Also positioned on frame assembly **12** are transport wheels **24**, each mounted to transport wheel brackets **26**. Transport wheel brackets **26** are welded or bolted to frame base **28** of frame assembly **12**. Positioned on an underside of frame base **28** are base gripper pads **30**. Extending up from frame base **28** are left frame arm **32** and right frame arm **34**. These two frame arms **32** and **34** extend upward (to support the rotating assemblies described in more detail below) into upper frame **36** which terminates in transport handle **38**.

[0022] Positioned on a rear facing side of frame base **28** of frame assembly **12** is weight horn assembly **40** which, in the preferred embodiment, is sized and structured to receive additional weights to provide further resistance to the unintended lateral movement of exercise machine **10**.

[0023] Two separate straps are provided in the system of the present invention to effect the functionality of the device. Linear run-out strap **42** is the component that is attached to the individual (by means of a harness and clip) at one end (a first loose end) and that is wound on spool assembly **16** at the opposite end. Linear run-out strap **42** is unwound as the user moves outward from the front of exercise machine **10**. A second guide strap **44** is positioned in a short loop around the spool assembly, covering and partially enclosing the linear run-out strap **42**. The manner in which guide strap **44** helps retain linear run-out strap **42** in a correct position and orientation on spool assembly **16** is described in more detail below.

[0024] Lead guide rollers assembly **20** is supported in an appropriate position adjacent spool assembly **16** by way of guide roller support arm **46** which is mounted on frame base **28** of frame assembly **12**. Structured as described above, exercise machine system **10** of the present invention is capable of functioning to provide a variable resistance backward force that the user runs against or otherwise moves against in the process of exercising.

[0025] The manner of using exercise machine system **10** of the present invention is now described again primarily with reference to **Fig. 1**. Exercise machine system **10** may be moved to an appropriate position, either indoors or outdoors, with the overall weight of the device typically providing sufficient frictional force with the floor or ground surface to

prevent its lateral motion during use. Additional weight may be added to exercise machine system **10** by the placement of typical disc weights (such as may be utilized on a barbell) onto weight horn assembly **40**. This assembly (shown in clearer detail in **Fig. 2**) is sized to receive the standard Olympic sized weight discs and to be retained thereon utilizing standard Olympic bar spring clips. The type of surface the device will be used on will typically determine whether addition weight will be required to hold it in place.

[0026] The exercise machine system **10** of the present invention may be moved to the appropriate placement position by grasping transport handle **38** and tilting the entire machine backwards onto transport wheels **24**. Transport wheels **24** are positioned such that when the machine is tilted back the wheels come into contact with the floor or ground and allow for the easy transport of the device. When the proper placement is achieved, the device is then tilted forward such that transport wheels **24** no longer make contact with the floor or ground surface. Once in position and once any additional weight has been placed on weight horn assembly **40** the user then retrieves the end of linear run-out strap **42** and clips this end onto a harness generally worn about the shoulders and chest. This harness is preferably reversible and may be typically connected such that the clip-in point is on the back of the user, which allows the user to run forward away from the front of the exercise machine. In other exercise environments the user may choose to clip into linear run-out strap **42** on the front of the harness such that the user would move backwards from the machine to exercise different sets of muscles.

[0027] Once clipped in, the user may then choose to adjust the resistance that the machine will provide to the user during run out. Resistance adjustment assembly **22**, alternately referred to as a brake assembly, is fixed to the interior side of upper frame **36** in a position that allows it to come into spring loaded contact with flywheel assembly **14**. A knob adjustment increases or decreases the force exerted by resistance adjustment assembly **22** onto the peripheral surface of flywheel assembly **14**. In a preferred embodiment of the present invention a digital readout provides an indication of the force that has been dialed in by a particular user. The details of the structure of this alternate embodiment are shown below with respect to **Fig. 5**.

[0028] Once clipped in to linear run-out strap **42** the user may then run or walk either forward or backward away from the front of exercise machine system **10** in a manner that allows the user to benefit from the retractive force generated by the exercise machine. This retractive force is a combination of the inertia provided initially by flywheel assembly **14** which generally resists the rotational motion of the assembly and thereby initially resists the

unwinding of the linear run-out strap **42** from spool assembly **16**. In addition to the inertia provided by the heavy flywheel assembly **14**, spring assembly **18** comes into play the further the user is removed from the exercise machine **10**. As the user extracts the linear run-out strap **42**, spring assembly **18** begins providing greater resistance to this unwinding effort.

[0029] Spring assembly **18**, as described in more detail below, includes a coil spring that, as the spinning assemblies of the exercise machine rotate in a manner directed by the movement of the user away from the machine, is coiled tighter within a fixed housing. One of the benefits of the present invention, however, is the fact that as the user initiates the rotation of the spinning assemblies of the present invention, the flywheel component, which initially provides an inertial resistance to rotational motion, begins to provide assistance to such rotational motion once it is rotating with some velocity. In contrast, spring assembly **18** provides generally little resistance initially, but as the spring within spring assembly **18** is wound tighter, the resistance force increases. These two resistive forces (which are changing in opposite directions) counter-balance each other in the process of rotation such that a generally consistent resistive force is experienced by the user. That is, initially the user is working primarily against the inertial resistive force required to begin spinning the flywheel assembly **14** experiencing less resistive force from spring assembly **18**. Once moving, however, flywheel assembly **14** actually assists in the rotational movement and the motion outward by the user. As the spring in spring assembly **18** is wound tighter, it correspondingly provides a greater resistive force.

[0030] When the user has run the extent of linear run-out strap **42** (typically 40 yards in the preferred embodiment of the present invention) the user stops and then returns to the exercise machine **10** for further exercise or to disconnect. The process of returning to the machine directs a re-coiling or rewinding of linear run-out strap **42** as a result of the counter-rotation directed by the now tightly wound spring within spring assembly **18**. As with the run-out with the strap, the return winding of the strap is likewise regulated in its speed by way of the interactive effects between flywheel assembly **14** and spring assembly **18**. Because flywheel assembly **14** provides an inertial force counter to the tendency of spring assembly **18** to rotate and re-wind linear run-out strap **42**, the process of rewinding is carried out at a moderate rate rather than with any sudden jerking motions or with any great force. The combination of the rotating assemblies therefore acts as a governor to the speed with which the rotating assemblies turn all the while providing a relatively constant resistive force to the user during run-out and a constant retraction force during the rewinding return.

[0031] Reference is now made to **Fig. 2** for a further detailed description of the components of the exercise machine system **10** of the present invention. **Fig. 2** is a side elevational view of the components situated on the left hand side of the device (as viewed from behind the device, such as when holding onto the transport handle). From this side view, spring assembly **18** can be seen in profile and the manner in which it is attached to upper frame **36** at left frame arm **32** is also disclosed. Spring assembly **18** is attached to left frame arm **32** at two spring assembly brackets **52**. Brackets **52** receive bolts extending from spring assembly enclosure **54**. Spin axle **48** is seen on end extending out of the center of spring assembly **18**. Spin axle **48** is retained within axle bearing **50** which is bolted to left frame arm **32** as shown. A similar bearing structure is provided on the opposite side of the frame.

[0032] Also seen in **Fig. 2** is guide roller support arm **46** which elevates and supports lead guide rollers assembly **20**. Linear run-out strap **42** and guide strap **44** are omitted in **Fig. 2** for clarity. Also positioned on frame assembly **12** extending above frame base **28** are transport wheel brackets **26** (one on each side) which each support a transport wheel **24**. Seen between transport wheels **24** is weight horn assembly **40**. Finally seen in **Fig. 2** is resistance adjustment assembly **22** with a brake pad shown in contact with flywheel assembly **14** (not seen in the view from this side of the device).

[0033] **Fig. 3** provides a top plan view of the exercise machine system of the present invention showing in greater detail the three spinning assemblies that make up the primary functional components of the system. In **Fig. 3** frame assembly **12** is seen to include frame base **28** as well as left frame arm **32** and right frame arm **34** which extend up to position and retain transport handle **32**. Weight horn assembly **40** is seen positioned on the rear side of frame assembly **12**. Transport wheel brackets **26** are positioned on each side of frame assembly **12** and support each of the two transport wheels **24**.

[0034] Spin axle **48** is shown to extend across frame assembly **12** and thereby positions and supports each of the three spinning assemblies including flywheel assembly **14**, spool assembly **16**, and spring assembly **18**. Lead guide rollers assembly **20** is shown positioned at the end of guide roller support arm **46** which extends up from frame base **28**. Here again, linear run-out strap **42** and guide strap **44** are omitted for clarity. The internal structure of spool assembly **16** can better be seen in this view of **Fig. 3**.

[0035] Reference is now made to **Fig. 4** which is a detailed view of spool assembly **16** and lead guide rollers assembly **20**. In this partially schematic view, the manner in which linear run-out strap **42** and guide strap **44** are retained on and positioned in conjunction with spool assembly **16** is shown. Spool assembly **16** is comprised of two parallel discs separated by a

center drum **56**. The assembly is positioned on spin axle **48** (not shown) by way of keyed center aperture **58**.

[0036] At one point on the wall that forms drum **56** is a slot **60** suitable for insertion of a fixed end of linear run-out strap **42** which retains a looped end section that may be retained by a pin positioned through the spool assembly. In this manner, a fixed end of linear run-out strap **42** is retained on drum **56** and may thereafter be wound by way of the rotation of spool assembly **16**. The opposite end of linear run-out strap **42** extends from the surface of the drum (that is, from the surface of the extent to which the strap is wound about the drum **56**) and between the rollers positioned within lead guide rollers assembly **20**. Top roller **62** is approximately as wide as linear run-out strap **42** while bottom roller **64** contains a peripheral channel within which linear run-out strap **42** is held. In this manner, the combination of top roller **62** and bottom roller **64** serve to move linear run-out strap **42** in and out of spool assembly **16** in a flat orientation suitable for winding about spool assembly **16**. Therefore whether the linear run-out strap **42** is being drawn back into the system or is being pulled out from the system, the roller assembly serves to straighten the strap into a preferable orientation.

[0037] Also included in lead guide rollers assembly **20** are guide strap retention pins **66** and **68**. Guide strap **44** is a short section of strap similar in width dimension to linear run-out strap **42**. The purpose of guide strap **44** is to facilitate the organized rewinding of linear run-out strap **42** onto spool assembly **16**. By riding loosely around drum **56** of spool assembly **16**, guide strap **44** serves to prevent the bunching or entanglement of linear run-out strap **42**, primarily as it is returned into spool assembly **16** during the process of rewinding. Linear run-out strap **42** could have a tendency to extend outside of the parallel discs that make up spool assembly **16** if it were not for the closure of the same by guide strap **44**.

[0038] Reference is now made to **Fig. 5** for a detailed description of the resistance adjustment assembly **22** comprising a resistance braking mechanism for adjusting the resistive force exerted by the system of the present invention. Resistance adjustment assembly **22** comprises a housing **70** enclosing a pivoting brake arm **76** that pivotally retains brake pad **74**. Brake pad **74** is curved on an underside surface so as to follow the contours of the perimeter surface of flywheel assembly **14**. Housing **70** is rigidly mounted to the upper frame **36**, and more specifically to right frame arm **34** as shown in **Fig. 1**. Bolt **78** holds housing **70** to the frame of the machine, while also providing a pivot axle for brake lever arm **76**. In this manner, brake pad **74**, which in turn pivots on pin **80** extending through brake lever arm **76**, may ride on the peripheral surface of flywheel assembly **14**.

[0039] Adjustments to the pressure with which the brake pad **74** is forced against flywheel assembly **14** are made with adjustment knob **72** which extends through housing **70** with a threaded aperture and threaded end section **82**. This threaded adjustment mechanism allows the user to turn knob **72** and direct pressure against the brake spacing components situated on top of brake lever arm **76**. Included among the spacing components compressed between brake lever arm **76** and adjustment knob **72** are brake component retention pads **76** which, in a first embodiment may simply fill the space between brake lever arm **76** and adjustment knob shaft **72**. In an alternate embodiment, load cell **84** may be positioned between brake spacer components **86** and adjustable knob **72** so as to measure the force exerted between the movable brake lever arm **76** and the fixed housing **70**. In this manner, digital display **88** may be positioned on a handle portion on the upper frame **36** of exercise machine **10** in order to provide the user with a digital readout of the force that has been set as a resistance force against the flywheel.

[0040] Reference is finally made to **Fig. 6** for a detailed description of the lead guide rollers assembly and the manner in which the linear run-out strap **42** (not shown in **Fig. 6**) and guide strap **44** (also not shown in **Fig. 6**) are fed through the rollers to provide optimum winding and unwinding of the system. Lead guide rollers assembly **20** is constructed of a U-shaped plate frame that is attached to guide roller support arm **46** as shown in **Fig. 1**. Between the parallel faces of frame **90** are positioned top roller **62** and bottom roller **64**. As described above, top roller **62** is approximately the width of the linear run-out strap while bottom roller **64** comprises a recessed channel that is also approximately the width of the linear run-out strap. In this manner, the linear run-out strap is held between the rim edges of bottom roller **64** and is pressed into the recessed channel therein by top roller **62**. Linear run-out strap **42** may then simply be fed in either direction between the two rollers. Top roller **62** is held within the frame **90** by way of axle pins **94** while bottom roller **64** is held within frame **90** by way of axle pin **92**.

[0041] In addition to the two rollers described above, frame **90** retains two further retention pins designed to hold the looped ends of guide strap **44**. Retention pin **66** holds a first end of guide strap **44** that extends over the top of spool assembly **16** (not shown). Retention pin **68** holds the opposite looped end of guide strap **44** after it passes behind and below spool assembly **16**, again as shown in **Fig. 1**. In this manner, guide strap **44** presents a nearly closed loop around spool assembly **16** with the only point of exit being between rollers **62** and **64** for linear run-out strap **42**. With this structure, guide rollers assembly **20** helps to

accurately and cleanly feed and retract the linear run-out strap of the exercise device of the present invention.

[0042] Although the present invention has been described in terms of the foregoing preferred embodiments, this description has been provided by way of explanation only, and is not intended to be construed as a limitation of the invention. Those skilled in the art will recognize modifications in the present invention that might accommodate specific exercise regimen requirements and limitations. Such modifications as to structure, size, and even the specific arrangement of components, where such modifications are coincidental to the exercise environment or the specific workout regimen being pursued, do not necessarily depart from the spirit and scope of the invention.

CLAIMS

I Claim:

1. An exercise apparatus for providing a resistive force against the ambulatory motion of a user moving away from the device, the exercise apparatus comprising:

- (a) a support frame;
- (b) a rotatable shaft supported and fixed to the frame at first and second rotation bearings;
- (c) a coil spring assembly having a center end fixed relative to the rotatable shaft and a peripheral end fixed relative to the support frame;
- (d) a flywheel assembly having a center fixed on the rotatable shaft, the flywheel assembly having a flywheel rotatable in conjunction with the rotatable shaft;
- (e) a spool assembly having a center fixed on the rotatable shaft and comprising a winding drum; and
- (f) a length of lead line windable on the spool assembly;

wherein drawing the length of lead line out from being wound on the spool assembly directs a first rotational motion of the rotatable shaft and the flywheel assembly, and winds the coil spring assembly, and wherein releasing the length of lead line drawn out from the spool assembly allows for a second rotational motion opposite the first in a manner that rewinds the length of lead line on the spool assembly.

2. The apparatus of Claim 1 further comprising a resistance adjustment assembly in sliding frictional contact with a perimeter rim of the flywheel.

3. The apparatus of Claim 2 wherein the resistance adjustment assembly is fixed on the support frame adjacent the flywheel assembly and the resistance adjustment assembly comprises:

- an adjustment knob having a movable contact point;
- a brake lever arm in contact with the movable contact point on the adjustment knob;
- and
- a brake pad pivotally positioned on the brake lever arm and oriented for contact with the flywheel.

4. The apparatus of Claim 3 further comprising:
a force transducer positioned between the movable contact point of the adjustment knob and the brake lever arm; and
a display device connected to the force transducer for displaying an indication of the degree of force exerted by the resistance adjustment assembly on the flywheel assembly.
5. The apparatus of Claim 1 further comprising a guide roller assembly positioned on the support frame for guiding the length of lead line out from and in to the spool assembly.
6. The apparatus of Claim 5 wherein the guide roller assembly comprises at least two rollers positioned to retain the length of lead line between them while permitting the length of lead line to move lengthwise through the guide roller assembly.
7. The apparatus of Claim 1 further comprising a guide strap positioned around the winding drum of the spool assembly, the guide strap at least partially enclosing the length of lead line when the length of lead line is wound on the spool assembly.
8. The apparatus of Claim 7 further comprising a guide roller assembly positioned on the support frame for guiding the length of lead line out from and in to the spool assembly and for retaining the ends of the guide strap.
9. The apparatus of Claim 8 wherein the guide roller assembly comprises at least two rollers positioned to retain the length of lead line between them while permitting the length of lead line to move lengthwise through the guide roller assembly and at least two retention pins to retain the ends of the guide strap.
10. The apparatus of Claim 1 further comprising at least one transport wheel rotatably positioned on the support frame, the at least one transport wheel facilitating the movement of the apparatus across a surface.
11. The apparatus of Claim 1 further comprising a weight horn assembly positioned on the support frame, the weight horn assembly comprising a post for receiving and retaining at least one removable weight to increase the overall weight of the apparatus and thereby assist in preventing its lateral motion during use.

12. The apparatus of Claim 1 wherein the support frame further comprises a handle structure extending generally above the rotating components of the apparatus during use, the handle structure for facilitating the positioning and placement of the apparatus on a surface for use.
13. The apparatus of Claim 1 wherein the support frame further comprises a plurality of base pads for facilitating the retention of the apparatus on a surface for use.
14. The apparatus of Claim 1 further comprising a harness secured to the user and connected to a loose end of the length of lead line.
15. The apparatus of Claim 14 further comprising a clip positioned on the loose end of the length of lead line, the clip removably connectable to the harness.
16. The apparatus of Claim 1 wherein the length of lead line comprises a flat elongated strap having a loop at each end thereof, the loop at a first end for retention on the winding drum of the spool assembly and the loop at a second end for attachment to the user.
17. An indicator device for providing an indication of a degree of adjustable frictional force between a rotating circular structure and a fixed frictional contact surface, the indicator device comprising:
- (a) a hand adjustable shaft having a movable force point end;
 - (b) a pivoting lever arm in contact with the hand adjustable shaft;
 - (c) a friction shoe pivotally attached to the pivoting lever arm and having a friction surface positioned for contact with the rotating circular structure;
 - (d) a force transducer positioned between the movable force point end of the hand adjustable shaft and the pivoting lever arm, the force transducer providing an output indicative of the force exerted on the rotating circular structure; and
 - (e) a display device for reading the output of the force transducer and displaying a visual indication of the degree of force exerted on the rotating structure.
18. The apparatus of Claim 17 wherein the force transducer comprises an electronic load sensor and the display device comprises a digital electronic display.

19. The apparatus of Claim 17 wherein the force transducer comprises a hydraulic cylinder and the display device comprises a hydraulic pressure gauge.
20. The apparatus of Claim 17 wherein the rotating circular structure comprises a disc shaped flywheel having a perimeter face and the friction surface of the friction shoe makes contact with the perimeter face of the flywheel.

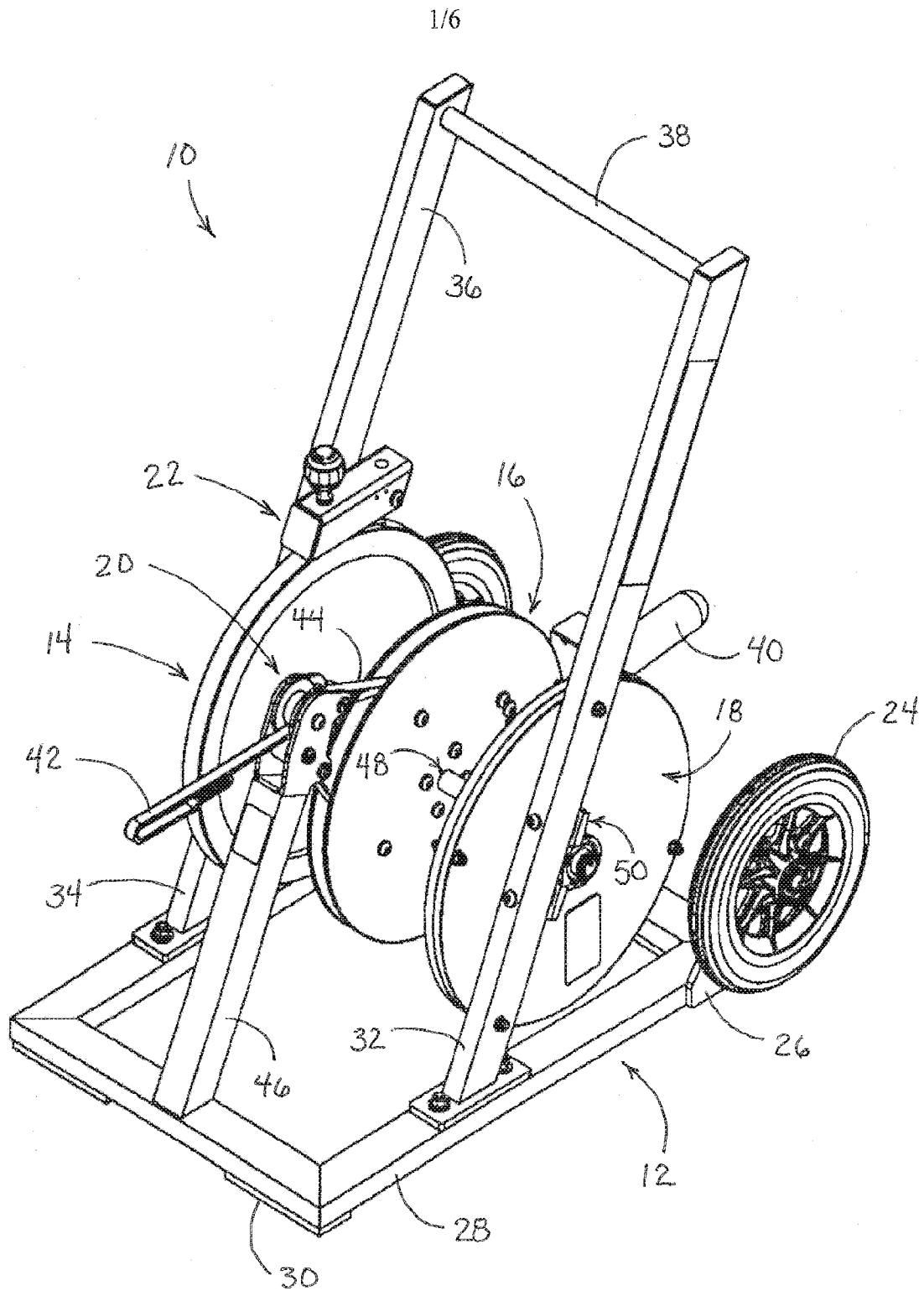


Fig. 1

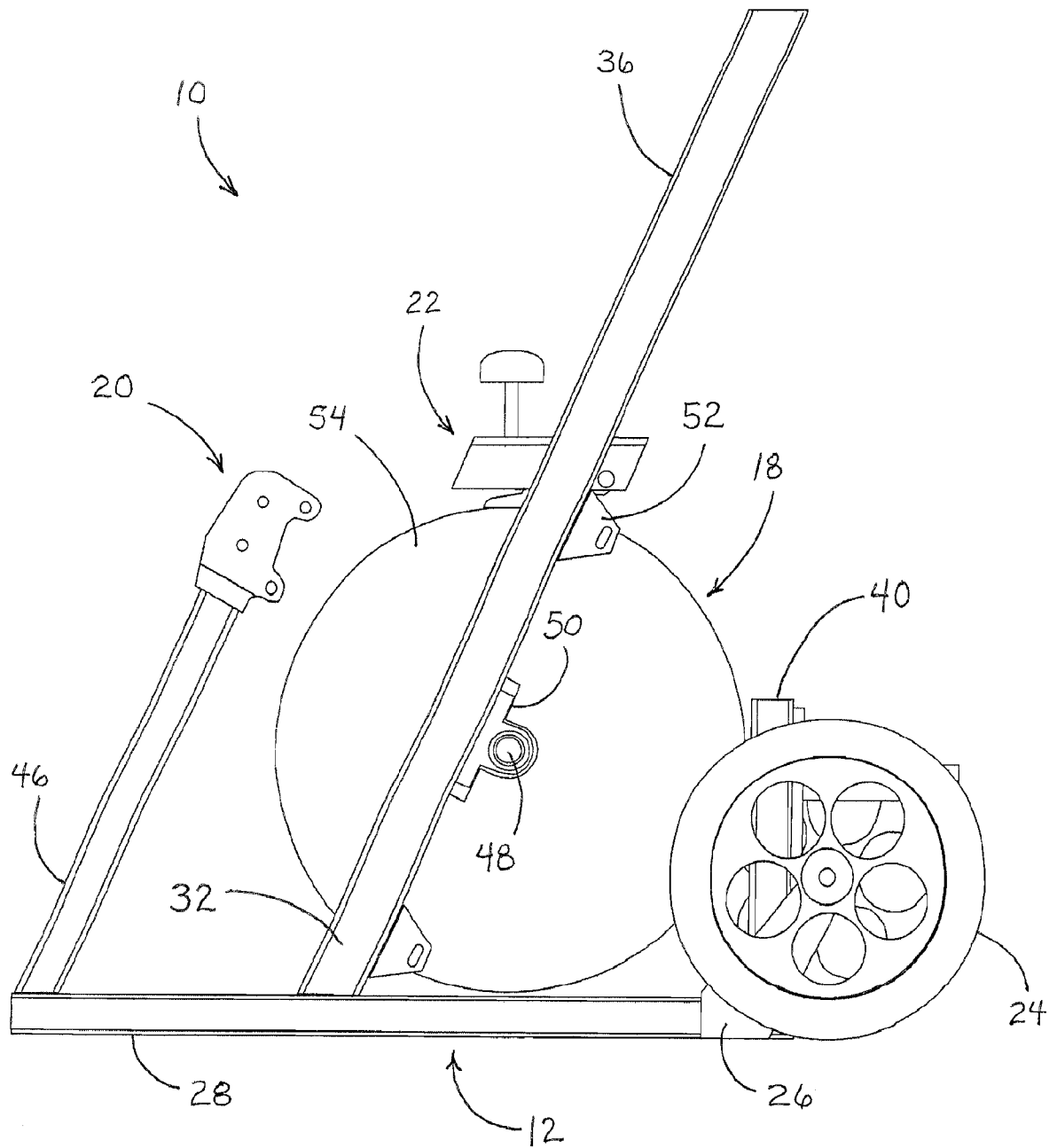


Fig. 2

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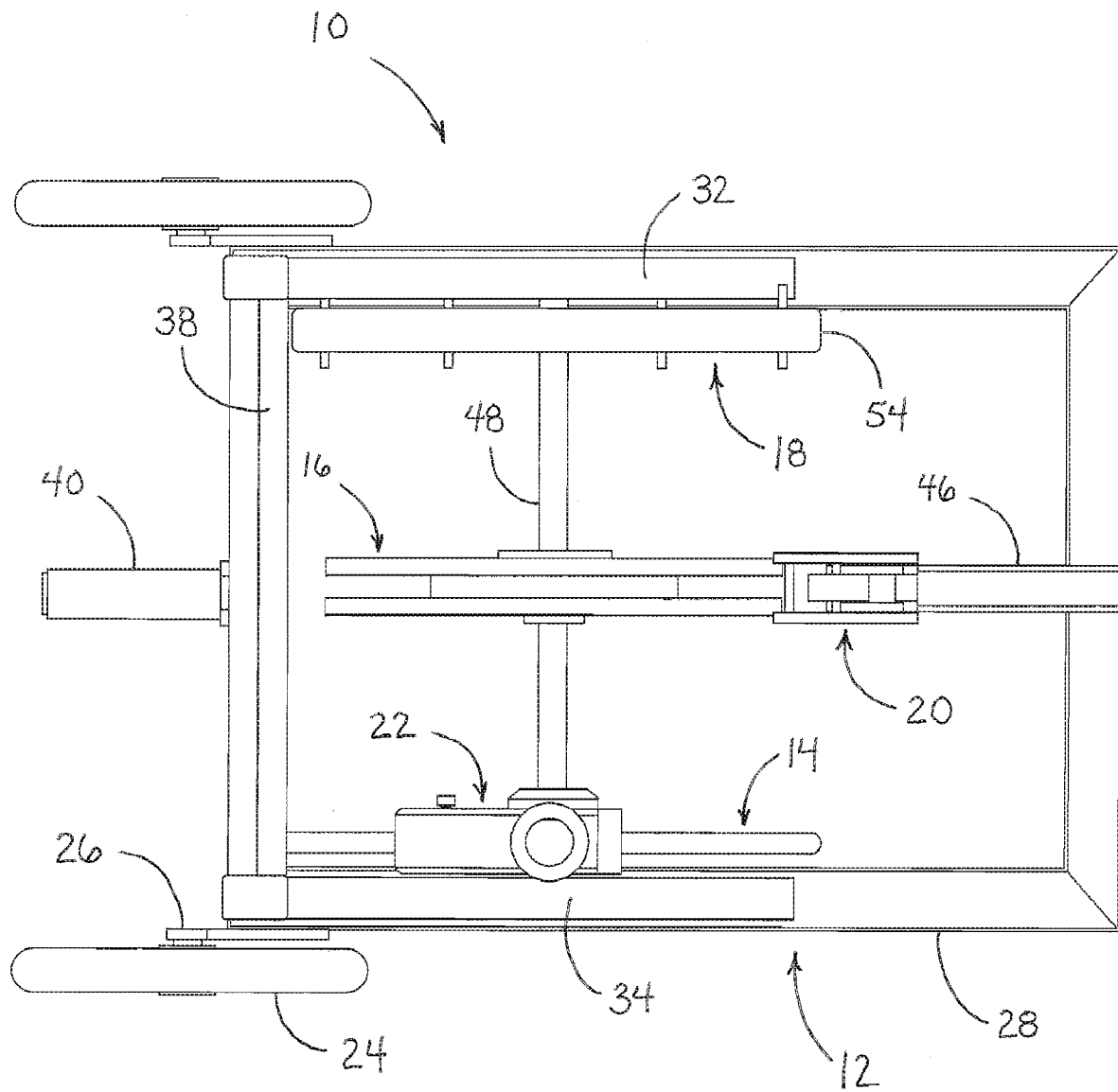


Fig. 3

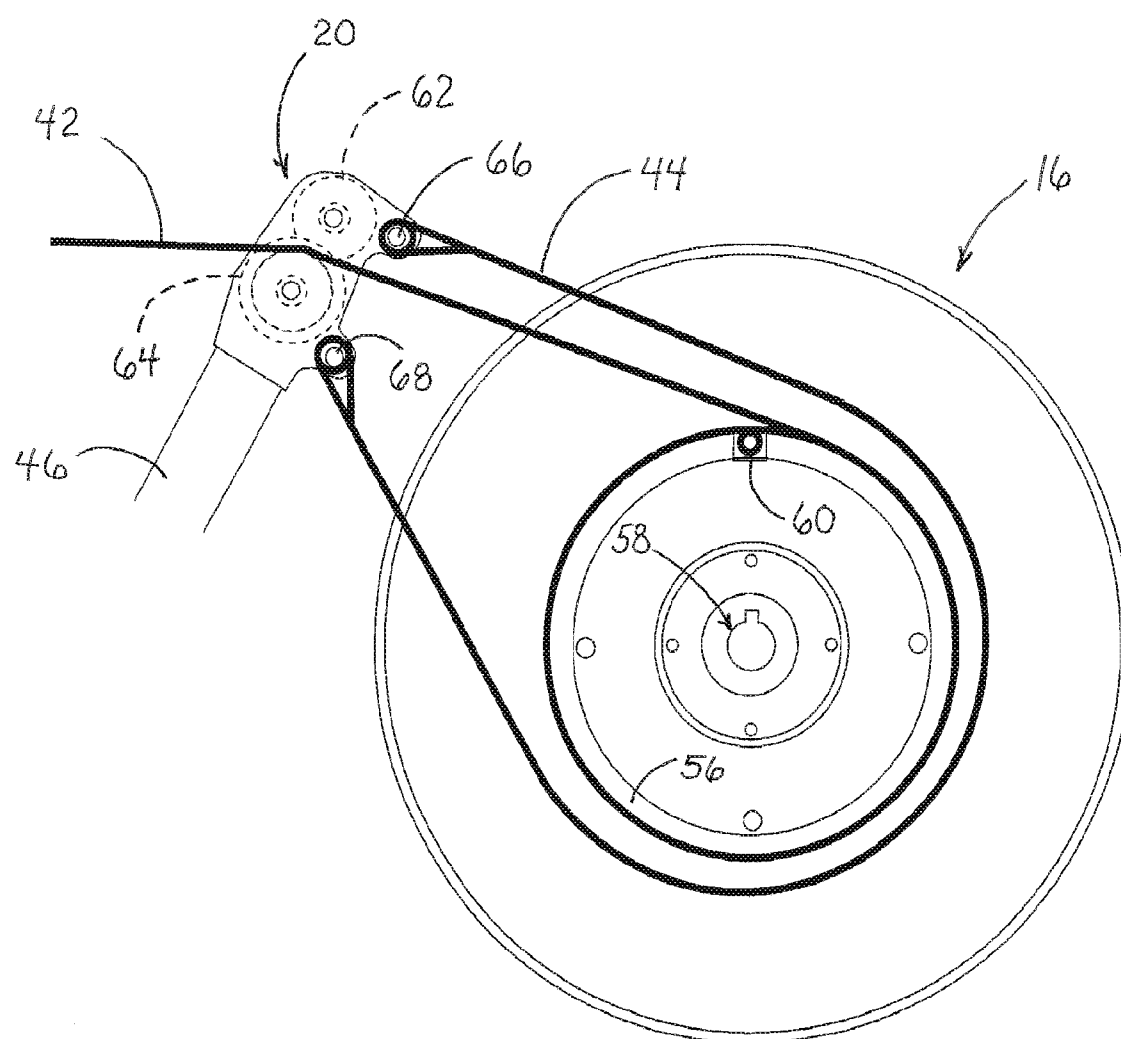


Fig. 4

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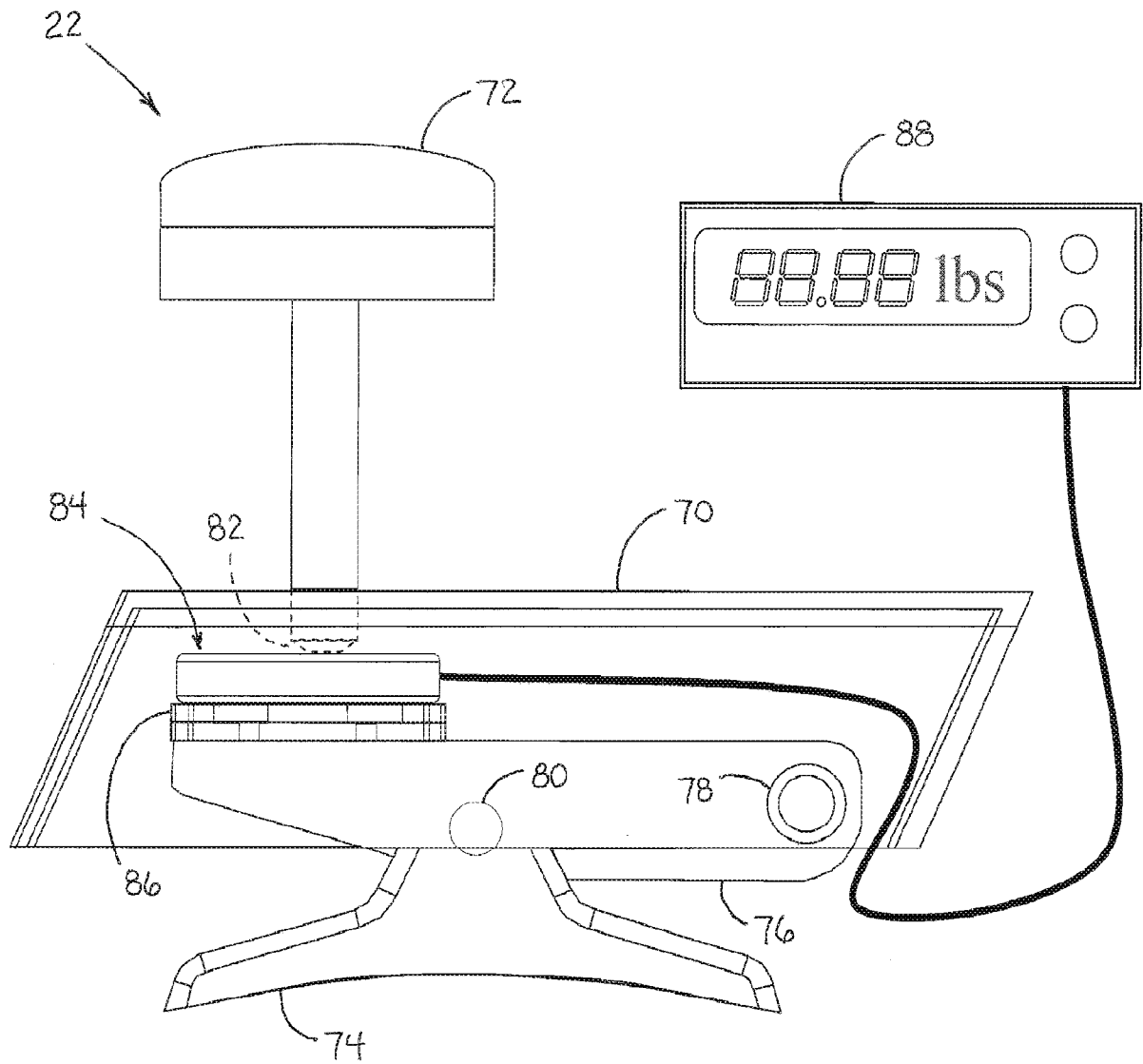


Fig. 5

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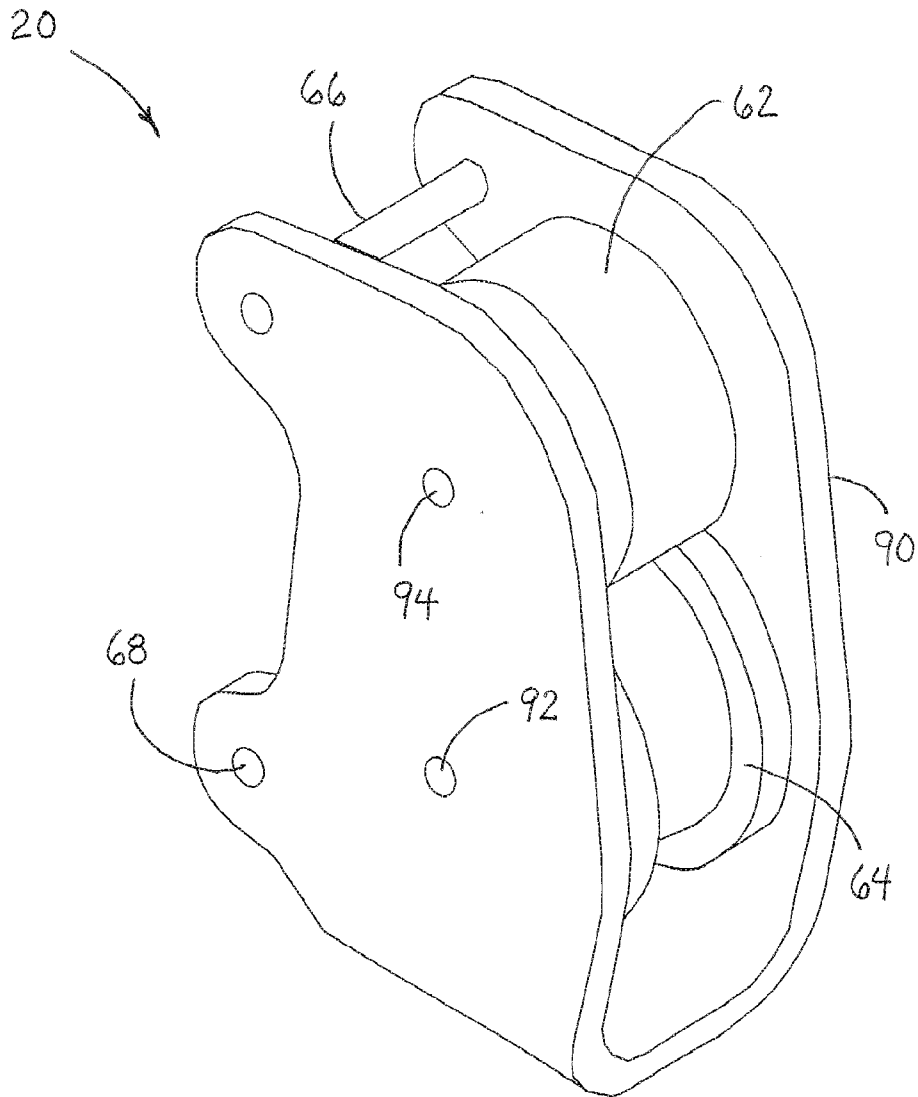


Fig. 6