



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/GB90/01763 (22) International Filing Date: 15 November 1990 (15.11.90)  (30) Priority data: 8926135.8 18 November 1989 (18.11.89) GB 9007938.5 7 April 1990 (07.04.90) GB  (71) Applicant (for all designated States except US): SCHERING AGROCHEMICALS LIMITED [GB/GB]; Hauxton, Cambridge CB2 5HU (GB).  (72) Inventors; and (75) Inventors/Applicants (for US only) : CORNELL, Clive, Leonard [GB/GB]; RICHARDS, Ian, Christopher [GB/GB]; Schering Agrochemicals Limited, Chesterford Park Research Station, Saffron Walden, Essex CB10 1XL (GB).</p>		<p>(74) Agent: WALDMAN, R., D.; Schering Agrochemicals Limited, Industrial Property Department, Chesterford Park Research Station, Saffron Walden, Essex CB10 1XL (GB).  (81) Designated States: AT (European patent), BE (European patent), CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent), US.  <b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: PREPARATION OF PROPENOIC ACID DERIVATIVES</p>		
$\begin{array}{ccc} \text{CHOR}^2 & & \\   & & \\ \text{Ar}-\text{C}-\text{COOR}^1 & & \text{(I)} \end{array}$ $\begin{array}{ccc} \text{CHZ} & & \\    & & \\ \text{Ar}-\text{C}-\text{COOR}^1 & & \text{(II)} \end{array}$ $\begin{array}{ccc} \text{CH}(\text{OR}^2)_2 & & \\   & & \\ \text{Ar}-\text{CH}-\text{COOR}^1 & & \text{(III)} \end{array}$ $\begin{array}{ccc} \text{CHOH} & & \\   & & \\ \text{Ar}-\text{C}-\text{COOR}^1 & & \text{(IV)} \end{array}$		
<p>(57) Abstract</p> <p>Compounds of formula (I), in which Ar is aryl and R<sup>1</sup> and R<sup>2</sup> are alkyl, are obtained by a process in which a compound of formula (II), where Z is a disubstituted amino group, is reacted (a) with an alcohol, R<sup>2</sup>OH, preferably under acidic conditions, to give a compound of formula (III), which is then dealkanolated, or (b) is hydrolysed under acid conditions, to give a compound of formula (IV), which is then alkylated. The compounds of formula (I) have fungicidal activity as do many of the compounds of formula (II), (III) and (IV).</p>		

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Title: Preparation of Propenoic Acid Derivatives

5 Field of the invention

This invention relates to a new process for the preparation of certain propenoic acid derivatives.

Prior Art

10 Alkyl 2-aryl-3-alkoxy-2-propenoate derivatives have been disclosed as having pesticidal activity. Compounds of this type are disclosed for example in EPs 178826, 203606, 203608, 206523, 229974, 226917, 242070, 242081, 243012, 243014, 251082, 256667, 260794, 260832, 267734, 270252, 15 273572, 274825, 278595, 291196, 299694, 307101, 307103, 310954, 312221, 312243, 329011 and 336211. Numerous processes and intermediates for their preparation have been disclosed in these and other publications. In EP 310954 for example certain 3-hydroxy intermediates are 20 disclosed and in GB 2202843, certain 3,3-dimethoxy intermediates are disclosed.

Description of the Invention

25 We have now found an improved process for the manufacture of alkyl 2-aryl-3-alkoxy-2-propenoate derivatives. Many intermediates are also novel.

Thus according to one aspect of the invention there is provided a process for the preparation of a compound of 30 formula I



in which Ar is aryl and R<sup>1</sup> and R<sup>2</sup> are alkyl, in which a compound of formula II

35



where Z is a disubstituted amino group, is reacted

- a) with an alcohol, R<sup>2</sup>OH, preferably under acidic  
5 conditions, to give a compound of formula III



which is then dealkanolated, or

- b) is hydrolysed under acid conditions, to give a  
10 compound of formula IV



which is then alkylated.

- 15 The compound of formula II can be obtained by reacting a  
compound of formula V



- with a formamide acetal. The particular formamide acetal  
depends partially on the desired nature of the group Z,  
20 but is generally a dialkylformamide dialkylacetal,  
preferably, dimethylformamide dimethylacetal. This  
reaction is generally carried out at a temperature between  
100 and 180°C, suitably at reflux. If necessary a solvent,  
eg toluene, may be used. A catalyst such as pyridinium  
25 tosylate may be present.

The compounds of formula V are either known or can be  
obtained in known manner.

- 30 Z is preferably dialkylamino, especially a dimethylamino  
group, but the term could also include ring closed amino  
groups such as morpholino or piperidino and amino  
substituted by groups such as substituted alkyl, alkenyl,  
alkynyl, cycloalkyl or aryl.

The reaction with the alcohol in step a) is generally carried out in the presence of a mineral acid, such as hydrochloric or sulphuric acid, at a temperature of eg 25 to 150°C, and suitably at reflux.

5

The dealkanolation reaction in step a) is generally carried out using an alkali metal hydrogen sulphate or an intimate mixture of sulphuric acid and an alkali metal sulphate.

10

The hydrolysis reaction in step b) is generally carried out in the presence of an acidic ion-exchange resin.

Examples of such resins are those composed of nuclear sulphonic acid exchange groups attached to a styrene-divinylbenzene copolymer. The proportion of crosslinking is preferably within the range 2 to 16%. Such resins are sold under various trade names, eg Amberlite IR-116 to Amberlite IR-124 or the Dowex-50W series. Macroreticular (macroporous) resins of this type are particularly

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suitable and are sold under various trade names, eg Dowex MSC-1 or Amberlyst 15. It is desirable that this reaction is carried out at moderate temperatures, eg 0 to 50°C, and suitably at room temperature.

20

The alkylation in step b) is suitably carried out in conventional manner, eg using an alkyl halide or sulphate, preferably under basic conditions, eg in the presence of a metal (especially sodium) hydride.

25

Since it is generally desired that the compound of formula I is obtained in the E-form, the product is generally heated under acidic conditions to convert any Z-isomer into E-isomer.

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The compounds of formula I obtained by the process of the

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invention are disclosed as having pesticidal and especially fungicidal activity in for example the patents listed in the prior art

5 Ar is preferably an optionally substituted phenyl group or a heteroaryl group and is preferably

a) a phenyl group of formula



in which

W is  $R-(CH_2)_m-X_p-(CH_2)_n-$ , wherein n is 0 or 1, m is 0 to 18, p is 0 or 1, X is S, O, SO, SO<sub>2</sub> or NR<sup>4</sup>,  
 15 where R<sup>4</sup> is hydrogen, alkyl or acyl, R is aryl, heterocyclyl, heterocyclyl(thio)carbonyl, alkyl, alkenyl, alkynyl and N-substituted iminomethyl, heterocyclylidenemethyl, all of which groups are optionally substituted,

20 b) an optionally substituted heteroaryl group, on which may also be fused an optionally substituted carbocyclic or heterocyclic ring, or

c) an optionally substituted phenyl group, on which is fused an optionally substituted carbocyclic or  
 25 heterocyclic ring.

Compounds of formula II, III and IV in which Ar is as defined under a, b or c above, with the proviso that W is not methyl, optionally substituted by halogen or a  
 30 substituted carbonyloxy group, are novel compounds and form part of the invention. Many of them have pesticidal activity and especially fungicidal activity. Certain compounds of formula I are novel and the invention also includes the novel compounds of this type prepared in the  
 35 Examples.

Fungicidal activity is generally seen against fungal diseases of plants, e.g. mildews and particularly cereal powdery mildew (Erysiphe graminis), vine downy mildew (Plasmopara viticola), rice blast (Pyricularia oryzae),  
5 rice sheath blight (Pellicularia sasakii), grey mould (Botrytis cinerea), potato blight (Phytophthora infestans) and apple scab (Venturia inaequalis)

When Ar is heteroaryl the hetero atom(s) is preferably  
10 nitrogen, but the ring may also comprise other additional or alternative atoms, such as oxygen or sulphur. The Ar ring is preferably substituted in the position ortho to its attachment to the propenoate moiety.  
Preferred Ar groups are disclosed in our EP 299694.

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Of the groups covered by the term R:  
Alkyl groups are preferably of 1 to 4 carbon atoms, especially methyl or ethyl. Alkenyl and alkynyl groups are generally of three to six carbon atoms. Substituents,  
20 when present on any alkyl, alkenyl or alkynyl group, include halogen, alkoxy (e.g. of 1 to 4 carbon atoms), haloalkoxy (e.g. difluoromethoxy) hydroxy, alkylthio, nitro, optionally substituted amino, carboxy, alkoxy-carbonyl, cyano, acyloxy and aryl. Aryl groups are  
25 usually phenyl, optionally substituted, e.g. by halogen, optionally substituted alkyl or alkoxy, aryl, aryloxy, acyl, nitro, amino, COOH, COOR<sup>2</sup>, CN, CONR<sup>2</sup>R<sup>2</sup> or S(O)<sub>n</sub>R<sup>2</sup>, where R<sup>2</sup> and n are as previously defined. The terms heteroaryl and heterocyclyl include groups such as  
30 thienyl, furyl, pyridyl, pyrimidinyl, pyrazolyl, thiazolyl, thiazolinyl, thiazolone, oxazolyl, benzimidazolyl, tetrazolyl, benzoxazolyl, thiadiazolyl, dioxolanyl, imidazopyridinyl, 1,3-benzoxazinyl,  
1,3-benzothiazinyl, oxazolopyridinyl, triazolyl,  
35 triazinyl, imidazolyl, morpholino, benzofuranyl,

pyrazolinyl, quinolinyl, quinazolinyl, dihydroquinazolinyl or benzothiazolyl, which themselves may be substituted, e.g. as for phenyl. The term "acyl" includes the residue formed by removal of a hydroxy group from a sulphonic or a phosphorus containing acid as well as from a carboxylic acid. Acyl groups are preferably alkanoyl e.g. of 1 to 4 carbon atoms. Amino groups may be substituted, e.g. by one or two alkyl groups or two substituents can form a ring, e.g. to form a morpholino or piperidino ring. Iminomethyl groups can be substituted both on the nitrogen and carbon. Examples of substituents on the nitrogen include aryl and alkyl. Examples of substituents on the carbon include aryl, alkyl, alkylthio, alkoxy and cyano.

The process of the invention is particularly applicable to the preparation of compounds where Ar is phenyl, substituted in the ortho position by the group  $R-CH_2-X-$ , where X is oxygen or sulphur and R is optionally substituted phenyl, especially where the substituents on the phenyl are electron withdrawing groups.

The invention is illustrated in the following Examples. Structures of isolated novel compounds were confirmed by elemental and/or other appropriate analyses. Temperatures are in °C.

#### Example 1

A mixture of methyl [2-(2,5-difluorobenzylthio)phenyl]-acetate, (15.6 g), dimethylformamide dimethylacetal (23 ml) and pyridinium tosylate (0.2 g) was heated on an oil bath at 140° with distillation of methanol for 4 hours. Excess dimethylformamide dimethylacetal was evaporated under reduced pressure and the residue purified by silica gel column chromatography to give an oil which

was recrystallised from diisopropyl ether to give methyl 3-dimethylamino-2-[2-(2,5-difluorobenzylthio)phenyl]prop-2-enoate, mp 97.5-99° (compound 1A). A mixture of this product (7.26 g), dissolved in acetone (500 ml) and water  
5 (15 ml), and Amberlyst 15 (an acidic ion-exchange resin) was stirred at room temperature for 24 hours. The mixture was filtered and the filtrate evaporated, extracted with ether and the extract worked up to give methyl 3-hydroxy-2-[2-(2,5-difluorobenzylthio)phenyl]prop-2-enoate, as a  
10 yellow oil, (compound 1B). This (5.3 g) was dissolved in tetrahydrofuran (70 ml) and sodium hydride (0.495 g of 80% dispersion in oil) was added and the mixture stirred for 30 minutes at room temperature. Methyl iodide (2.34 g) was added and the mixture stirred at room temperature  
15 overnight and then heated under reflux for 4 hours. Solvent was evaporated and the resulting oil was partitioned between ethyl acetate/ether and water and the organic phase dried and evaporated. The resulting oil was applied to a silica gel chromatography column and eluted  
20 with hexane/ethyl acetate to give crude methyl 3-methoxy-2-[2-(2,5-difluorobenzylthio)phenyl]prop-2-enoate, one fraction as the Z-isomer and another fraction as E-isomer. The Z-isomer (2.6 g) was dissolved in toluene (70 ml) and two drops of concentrated sulphuric acid added. The  
25 mixture was heated under reflux for two hours, whereby the Z-isomer was converted to the E-isomer. The mixture was washed with water, dried and evaporated and the resulting oil combined with the previously obtained E-isomer. The combined fractions were further purified by column  
30 chromatography to give pure methyl (E)-3-methoxy-2-[2-(2,5-difluorobenzylthio)phenyl]prop-2-enoate, as a light brown oil. (Compound 1C).

The starting material was prepared as follows:

A mixture of benzo[b]thiophen-2(3H)-one (11.2 g) aqueous sodium hydroxide (5.58 g in 100 ml water) and  
5 tetrahydrofuran (10 ml) was heated under reflux for two hours. A solution of 2,5-difluorobenzyl bromide (15.5 g) in tetrahydrofuran (10 ml) was added and the mixture refluxed for a further 2 hours and allowed to cool. The aqueous layer was clarified by ether extraction and then  
10 acidified with concentrated hydrochloric acid. The precipitate was collected, washed with water and dried. The solid was recrystallised from dipropyl ether/hexane to give [2-(2,5-difluorobenzylthio)phenyl]acetic acid,  
mp 106.5-107.5°. A solution of this product (14.4 g) in  
15 methanol (150 ml) containing concentrated sulphuric acid (0.5 ml) was heated under reflux for 4 hours, cooled and evaporated. The residue was dissolved in ethyl acetate/ether and washed with water and aqueous sodium bicarbonate, dried and evaporated to give methyl  
20 [2-(2,5-difluorobenzylthio)phenyl]acetate, as a light brown oil.

In a similar manner there was obtained:

- a) methyl [2-(2,3,4,5,6-pentafluorobenzylthio)-  
25 phenyl]acetate, which was converted to:  
methyl 3-dimethylamino-2-[2-(2,3,4,5,6-pentafluoro-  
benzylthio)phenyl]prop-2-enoate, oil (compound 2A),  
which in turn was converted to:  
methyl 3-hydroxy-2-[2-(2,3,4,5,6-pentafluoro-  
30 benzylthio)phenyl]prop-2-enoate, oil, (compound 2B).  
which in turn was converted to:  
methyl (E)-3-methoxy-2-[2-(2,3,4,5,6-pentafluoro-  
benzylthio)phenyl]prop-2-enoate, oil, (compound 2C).

- b) methyl [2-(2,5-dichlorobenzylthio)phenyl]acetate,  
which was converted to:  
methyl 3-dimethylamino-2-[2-(2,5-dichlorobenzylthio)-  
phenyl]prop-2-enoate, oil (compound 3A), which in  
5 turn was converted to:  
methyl 3-hydroxy-2-[2-(2,5-dichlorobenzylthio)-  
phenyl]prop-2-enoate, oil, (compound 3B).  
which in turn was converted to:  
methyl (E)-3-methoxy-2-[2-(2,5-dichlorobenzylthio)-  
10 phenyl]prop-2-enoate,  $n_D^{20}$  1.4278, (compound 3C).
- c) methyl [2-(2,5-dibromobenzylthio)phenyl]acetate,  
which was converted to:  
methyl 3-dimethylamino-2-[2-(2,5-dibromobenzylthio)-  
15 phenyl]prop-2-enoate, oil (compound 4A), which in  
turn was converted to:  
methyl 3-hydroxy-2-[2-(2,5-dibromobenzylthio)-  
phenyl]prop-2-enoate, oil, (compound 4B).  
which in turn was converted to:  
20 methyl (E)-3-methoxy-2-[2-(2,5-dibromobenzylthio)-  
phenyl]prop-2-enoate, mp 103°, (compound 4C).
- d) methyl {2-[2,5-bis(trifluoromethyl)benzylthio]-  
phenyl}acetate, which was converted to:  
25 methyl 3-dimethylamino-2-{2-[2,5-bis(trifluoro-  
methyl)benzylthio]phenyl}prop-2-enoate, mp 126-7°  
(compound 5A), which in turn was converted to:  
methyl 3-hydroxy-2-{2-[2,5-bis(trifluoro-  
methyl)benzylthio]phenyl}prop-2-enoate, oil,  
30 (compound 5B), which in turn was converted to:  
methyl (E)-3-methoxy-2-{2-[2,5-bis(trifluoro-  
methyl)benzylthio]phenyl}prop-2-enoate, mp 67-8°,  
(compound 5C).

- e) methyl [2-(2,3,5,6-tetrafluorobenzylthio)-phenyl]acetate, which was converted to:  
methyl 3-dimethylamino-2-[2-(2,3,5,6-tetrafluoro-  
benzylthio)phenyl]prop-2-enoate, mp 95-6°, (compound  
5 6A), which in turn was converted to:  
methyl 3-hydroxy-2-[2-(2,3,5,6-tetrafluoro-  
benzylthio)phenyl]prop-2-enoate, oil, (compound 6B),  
which in turn was converted to:  
methyl (E)-3-methoxy-2-[2-(2,3,5,6-tetrafluoro-  
10 benzylthio)phenyl]prop-2-enoate, mp 106-7°,  
(compound 6C).
- f) methyl {2-[(2-methylthiazol-4-yl)methylthio]-  
phenyl}acetate, which was converted to:  
15 methyl 3-dimethylamino-2-{2-[(2-methylthiazol-4-  
yl)methylthio]phenyl}prop-2-enoate, oil, (compound  
7A), which in turn was converted to:  
methyl 3-hydroxy-2-{2-[(2-methylthiazol-4-  
yl)methylthio]phenyl}prop-2-enoate, oil, (compound  
20 7B), which in turn was converted to:  
methyl (E)-3-methoxy-2-{2-[(2-methylthiazol-  
4-yl)methylthio]phenyl}prop-2-enoate, mp 84-5°,  
(compound 7C).
- 25 g) methyl [2-(benzylthio)phenyl]acetate, which was  
converted to:  
methyl 3-dimethylamino-2-[2-(benzylthio)phenyl]prop-  
2-enoate, mp 93-5°, (compound 8A), which in turn was  
converted to:  
30 methyl 3-hydroxy-2-[2-(benzylthio)phenyl]prop-  
2-enoate, mp 78-80°, (compound 8B), which in turn was  
converted to:  
methyl (E)-3-methoxy-2-[2-(benzylthio)phenyl]prop-  
2-enoate, mp 71-4°, (compound 8C).

- h) methyl [2-(2,6-dichlorobenzylthio)phenyl]acetate,  
which was converted to:  
methyl 3-dimethylamino-2-[2-(2,6-dichlorobenzylthio)-  
phenyl]prop-2-enoate, mp 123°, (compound 9A), which  
5 in turn was converted to:  
methyl 3-hydroxy-2-[2-(2,6-dichlorobenzylthio)-  
phenyl]prop-2-enoate, mp 84-6°, (compound 9B).  
which in turn was converted to:  
methyl (E)-3-methoxy-2-[2-(2,6-dichlorobenzylthio)-  
10 phenyl]prop-2-enoate, mp 134-5°, (compound 9C).
- i) methyl {2-[(2-phenyl-1,3-dioxolan-2-yl)methylthio]-  
phenyl}acetate, which was converted to:  
methyl 3-dimethylamino-2-{2-[(2-phenyl-1,3-dioxolan-  
15 2-yl)methylthio]phenyl}prop-2-enoate, mp 115-7°,  
(compound 10A), which in turn was converted to:  
methyl 3-hydroxy-2-{2-[(2-phenyl-1,3-dioxolan-  
2-yl)methylthio]phenyl}prop-2-enoate, oil,  
(compound 10B), which in turn was converted to:  
20 methyl (E)-3-methoxy-2-{2-[(2-phenyl-1,3-dioxolan-  
2-yl)methylthio]phenyl}prop-2-enoate, oil, (compound  
10C).
- j) methyl [2-(2,6-dimethylbenzylthio)phenyl]acetate,  
25 which was converted to:  
methyl 3-dimethylamino-2-[2-(2,6-dimethylbenzylthio)-  
phenyl]prop-2-enoate, mp 131-3° (compound 11A), which  
in turn was converted to:  
methyl 3-hydroxy-2-[2-(2,6-dimethylbenzylthio)-  
30 phenyl]prop-2-enoate, mp 114-6°, (compound 11B),  
which in turn was converted to:  
methyl (E)-3-methoxy-2-[2-(2,6-dimethylbenzylthio)-  
phenyl]prop-2-enoate, mp 100-1°, (compound 11C).

- k) methyl [2-(1-methoxycarbonylethylthio)phenyl]acetate, which was converted to:  
methyl 3-dimethylamino-2-[2-(1-methoxycarbonylethylthio)phenyl]prop-2-enoate, oil, (compound 12A), which  
5 in turn was converted to:  
methyl 3-hydroxy-2-[2-(1-methoxycarbonylethylthio)-phenyl]prop-2-enoate, oil, (compound 12B), which in turn was converted to:  
methyl (E)-3-methoxy-2-[2-(2-methoxycarbonylethylthio)phenyl]prop-2-enoate, oil,  $n_{20}^D$  1.560, (compound  
10 12C).

#### Example 2

- 15 Sodium hydride (2.17 g of an 80% dispersion in oil) was washed with dry petroleum ether then suspended in tetrahydrofuran (150 ml). 2-Mercapto-4,4-dimethyl-5-methylene-2-thiazoline (11.5 g) was added to the mixture, which was then stirred at room temperature for 30  
20 minutes. Methyl ( $\alpha$ -bromo-o-tolylphenyl)acetate (16.7g) was added and the mixture stirred overnight, after which time it was evaporated under reduced pressure and partitioned between ether and water. The organic phase was washed with water, dried over magnesium sulphate and evaporated to  
25 give an oil which was purified by chromatography (stationary phase: silica, eluent: gradient elution from 2% ether in petrol to 10% ether in petrol) to give methyl [ $\alpha$ -(4,4-dimethyl-5-methylene-2-thiazolin-2-ylthio)-o-tolyl]acetate.

- 30 This product (5.21 g), dimethylformamide dimethyl acetal (4.8 g) and pyridinium tosylate were heated together in a flask equipped with a Vigreux column topped by a distillation head. The mixture was heated by an oil bath  
35 at 95° for 6 hours, causing the methanol produced by

reaction to slowly distil off. The reaction mixture was then cooled, diluted with an aqueous solution of sodium hydrogen carbonate and extracted into ethyl acetate. The extract was washed with water, dried over magnesium sulphate and evaporated to give an oil which was purified by column chromatography (stationary phase: silica, eluent: 4:1 hexane:ethyl acetate) to give methyl 3-dimethylamino-2-[ $\alpha$ -(4,4-dimethyl-5-methylene-2-thiazolin-2-ylthio)-o-tolyl]prop-2-enoate. (Compound 13A)

5

This product (1.0 g), methanol (10 ml) and concentrated sulphuric acid (0.1 ml) were mixed and heated under reflux for 3 hours. The mixture was cooled, evaporated under reduced pressure and partitioned between ether and water.

10

The ether extracts were washed with water, dried over magnesium sulphate and evaporated to an oil which was purified by column chromatography (stationary phase: silica, eluent 9:1 hexane:ethyl acetate) to give methyl 2-[ $\alpha$ -(4,4-dimethyl-5-methylene-2-thiazolin-2-ylthio)-o-tolyl]-3,3-dimethoxypropionate, oil. (Compound 13B)

15

This product (100 mg) and sodium bisulphate were heated on a steam bath in a flask evacuated to 200 mm Hg for 2 hours. The residue was triturated with ether and filtered. The filtrate was evaporated under reduced pressure. The product was recrystallised from ether/petrol to give methyl (E)-2-[ $\alpha$ -(4,4-dimethyl-5-methylene-2-thiazolin-2-ylthio)-o-tolyl]-3-methoxyprop-2-enoate, mp 101°. (compound 13C)

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Example 3

Using a similar method to that described in Example 2, there was obtained methyl {2-[(5-trifluoromethyl-  
5 benzothiazol-2-yl)thiomethyl]phenyl}acetate, which was converted to methyl 3-dimethylamino-2-{2-[(5-trifluoromethylbenzothiazol-2-yl)thiomethyl]phenyl}prop-2-enoate, mp 122-3°, (compound 14A), using a similar method to that described in Example 1. This was converted to methyl  
10 3-hydroxy-2-{2-[(5-trifluoromethylbenzothiazol-2-yl)thiomethyl]phenyl}prop-2-enoate, mp 69-72°, (compound 14B), which in turn was converted to:  
methyl (E)-3-methoxy-2-{2-[(5-trifluoromethylbenzothiazol-2-yl)thiomethyl]phenyl}prop-2-enoate, mp  
15 97-99°, (compound 14C).

In a similar manner there was obtained

a) methyl {2-[[[(phenylimino)(methylthio)methyl]thiomethyl]phenyl]acetate, which was converted  
20 to methyl 3-dimethylamino-2-{2-[[[(phenylimino)(methylthio)methyl]thiomethyl]phenyl}prop-2-enoate, oil, (compound 15A), which in turn was converted to methyl 3-hydroxy-2-{2-[[[(phenylimino)(methylthio)methyl]-thiomethyl]phenyl}prop-2-enoate,  
25 oil, (compound 15B), which in turn was converted to methyl (E)-3-methoxy-2-{2-[[[(phenylimino)(methylthio)methyl]thiomethyl]phenyl}prop-2-enoate, gum, (compound 15C).

Example 4

30 In a similar to that described in Example 1, compound 14A was converted to methyl 3-hydroxy-2-[ $\alpha$ -(4,4-dimethyl-5-methylene-2-thiazolin-2-ylthio)-o-tolyl]acrylate, oil, (Compound 13D), which in turn was converted to compound  
35 13C, mp 101°.

Example 5

Using a similar method to that described in Example 1, there was obtained methyl [2-(3-methoxybenzylthio)-phenyl]acetate, which was converted to methyl  
5 3-dimethylamino-2-[2-(3-methoxybenzylthio)phenyl]prop-2-enoate, mp 92-4°, (compound 16A), which in turn was converted to methyl 2-[2-(3-methoxybenzylthio)-phenyl]-3,3-dimethoxypropionate, oil, (compound 16B), which in turn was converted to methyl (E)-3-methoxy-  
10 2-[2-(3-methoxybenzylthio)phenyl]prop-2-enoate, mp 87-9°, (compound 16C).

In a similar manner there was obtained:  
methyl {2-[(3,5-dimethylisoxazol-4-yl)methylthio]-  
15 phenyl]acetate, which was converted to methyl 3-dimethylamino-2-{2-[(3,5-dimethylisoxazol-4-yl)-methylthio]phenyl}prop-2-enoate, mp 82-6°, (compound 17A), which in turn was converted to methyl 2-{2-[(3,5-dimethylisoxazol-4-yl)methylthio]phenyl}-3,3-dimethoxypropionate,  
20 oil, (compound 17B), which in turn was converted to methyl (E)-3-methoxy-2-{2-[(3,5-dimethylisoxazol-4-yl)-methylthio]phenyl}prop-2-enoate, oil, (compound 17C).

Example 6

25

In a similar manner to Example 2:  
a) compound 8A was converted to methyl 2-(2-benzylthio-phenyl)-3,3-dimethoxypropionate, mp 49-51°, (compound 8D), which in turn was converted to compound 8C, and  
30 b) compound 14A was converted to methyl 2-(5-trifluoromethylbenzothiazol-2-yl)-3,3-dimethoxypropionate, off white solid, (compound 14D), which in turn was converted to compound 14C.

35

NMR spectral data for enoate esters which do not have a characterising melting point or refractive index

Chemical shifts are measured in ppm in tetramethylsilane (TMS). Unless otherwise stated the solvent used was deuteriochloroform. The abbreviations have the following meanings:

	br	broad
	d	doublet
10	m	multiplet
	q	quartet
	s	singlet
	t	triplet

15	<u>Compound</u>	<u>NMR data (<math>\delta</math> relative to TMS)</u>
	1C	3.75(3H,s,OMe), 3.84(3H,s,CO <sub>2</sub> Me), 4.03(2H,s,CH <sub>2</sub> ), 6.8-7.0(3H,m,ArH), 7.15-7.3(4H,m,ArH), 7.56(1H,s,=CH).
20	2A	2.58(6H,s,NMe <sub>2</sub> ), 3.44(3H,s,OMe), 4.21(2H,s,CH <sub>2</sub> ), 7.04-7.42(4H,m,ArH), 7.44(1H,s,=CH)
25	2B	3.52(3H,s,OMe), 4.08(2H,s,CH <sub>2</sub> ), 7.0-7.6(4H,m,ArH), 7.7(1H,br s,=CH), 10.78(1H,br s,OH)
30	2C	3.72(3H,s,OMe), 3.82(3H,s,CO <sub>2</sub> Me), 4.02(2H,s,CH <sub>2</sub> ), 7.14-7.45(4H,m,ArH), 7.47(1H,s,=CH).
35	3A	2.7(6H,s,NMe <sub>2</sub> ), 3.65(3H,s,OMe), 4.12(2H,q,CH <sub>2</sub> ), 7.0-7.45(7H,m,ArH), 7.6(1H,s,=CH)

17

- 3B (enol 3.78(3H,s,OMe), 4.05(2H,s,CH<sub>2</sub>),  
tautomer) 6.93(1H,d,=CH), 7.0-7.6(7H,m,ArH),  
11.82(1H,d,OH)  
(peaks arising from the minor aldehyde  
tautomer are also seen when a  
deuteriochloroform solution is used to  
obtain the spectrum).
- 5
- 4A 2.68(6H,s,NMe<sub>2</sub>), 3.65(3H,s,OMe),  
4.14(2H,q,CH<sub>2</sub>), 7.0-7.45(7H,m,Ar),  
7.61(1H,s,=CH)
- 10
- 4B (enol 3.75(3H,s,Me), 4.05(2H,s,CH<sub>2</sub>),  
tautomer) 6.93(1H,d,CH), 7.05-7.6(7H,m,Ar),  
11.81(1H,d,OH)  
(peaks arising from the minor aldehyde  
tautomer are also seen when a  
deuteriochloroform solution is used to  
obtain the spectrum).
- 15
- 6B 3.74(3H,s,OMe), 4.02(2H,s,CH<sub>2</sub>),  
6.97(1H,m,ArH), 7.00(1H,d,=CH)  
7.16(1H,m,ArH), 7.27(2H,m,ArH)  
7.33(1H,m,ArH), 11.81(1H,d,OH)
- 20
- 7A 2.68(3H,s,HetMe), 2.70(6H,s,NMe<sub>2</sub>)  
3.64(3H,s,OMe), 4.21(2H,s,CH<sub>2</sub>),  
6.98(1H,s,HetH), 7.0-7.2(4H,m,ArH),  
7.60(1H,s,=CH)
- 25
- 7C 2.73(3H,s,HetMe), 3.78(3H,s,OMe),  
4.17(2H,s,CH<sub>2</sub>), 6.80(1H,s,HetH),  
7.06(1H,s,=CH), 7.1-7.4(4H,m,ArH),  
11.86(1H,d,OH)
- 30
- 35

## 18

- 10C 3.35(2H, s, CH<sub>2</sub>), 3.67(3H, s, OMe),  
3.67(3H, s, COOMe),  
3.82(2H, m, O-C-C-O), 4.10(2H, m, O-C-C-O)  
7.1-7.6(10H, m, 9xArH < =CH)
- 12A 1.50+1.48(3H, 2xd, CH<sub>3</sub>CH), 2.67(6H, br s, NMe<sub>2</sub>),  
3.60+3.61(3H, 2xs, COOMe),  
3.69+3.70(3H, 2xs, COOMe),  
3.84+3.94(1H, 2xq, CHMe), 7.1-7.3(4H, m, ArH),  
7.48+7.49(1H, 2xs, =CH)
- 12B 1.43(3H, d, Me), 3.64(3H, s, COOMe),  
3.74(3H, s, COOMe), 3.70(1H, obscured m, CHMe),  
7.13(1H, d, =CH), 7.18(1H, m, ArH),  
7.30(2H, m, ArH), 7.52(2H, m, ArH),  
11.87(1H, d, OH)

20

Compounds 1-17A, 1-17B, 1-4C, 8D, 13D and 14D are novel compounds and form one aspect of the invention.

Example 7

- 25 In a similar to manner to Example 1, methyl (2-methylphenyl)acetate was converted to methyl (E)-3-dimethylamino-2-(2-methylphenyl)prop-2-enoate, bp 125-7°/0.1 mm, which on cooling gave a crystalline solid, mp 48-49°. This was then hydrolysed in a similar manner to Example 1, but  
30 using Amberlite IR 120 resin instead of Amberlyst 15, to give methyl (Z)-3-hydroxy-2-(2-methylphenyl)prop-2-enoate, obtained as an oil and which had the following nmr spectral data: 2.15(3H, s, Me), 3.67(3H, s, CO<sub>2</sub>Me),  
7.0-7.4(5H, m, ArH and =CH), 11.8(1H, d, OH)

35

Test Example A

Compounds are assessed for activity against one or more of the following:

- 5        Botrytis cinerea: grey mould of tomato (BC)  
         Plasmopara viticola: vine downy mildew (PV)  
         Pyricularia oryzae: rice blast (PO)  
         Venturia inaequalis: apple scab (VI)

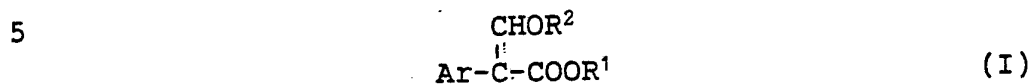
10        Aqueous solutions or dispersions of the compounds at the  
         desired concentration, including a wetting agent, were  
         applied by spray or by drenching the stem base of the test  
         plants. These plants were then inoculated with  
         appropriate test pathogens and kept under controlled  
         environment conditions suitable for maintaining plant  
15        growth and development of the disease. After an  
         appropriate time, the degree of infection of the leaf  
         surface was visually estimated. Compounds were considered  
         active if they gave greater than 50% control of the  
         disease at a concentration of 500 ppm (w/v) or less.

20        Compounds 1A, 1B, 1C, 8B, 11B, 13A, 13B, 13D, 14A, 14B,  
         15A and 15B were active against PV; compounds 1C, 8B, 11B,  
         13A, 13D, 14A, 14B and 15A were active against PO;  
         compounds 1A, 1B, 6A, 9B, 13B and 16B were active against  
         VI and compounds 9A and 17A were active against BC.

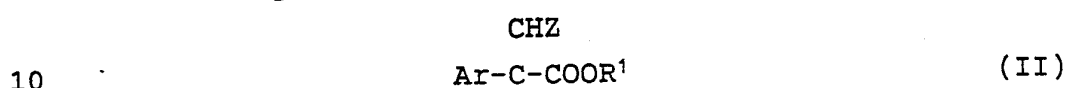
25

CLAIMS

1. A process for the preparation of a compound of formula I

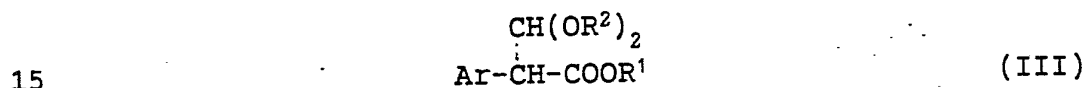


in which Ar is aryl and R<sup>1</sup> and R<sup>2</sup> are alkyl, in which a compound of formula II



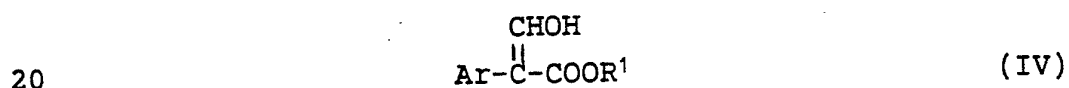
where Z is a disubstituted amino group, is reacted

- a) with an alcohol, R<sup>2</sup>OH, preferably under acidic conditions, to give a compound of formula III



which is then dealkanolated, or

- b) is hydrolysed under acid conditions, to give a compound of formula IV

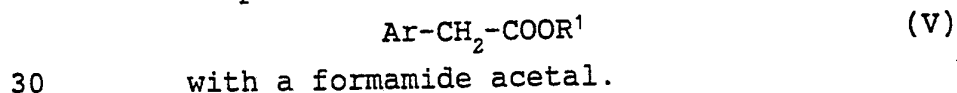


which is then alkylated.

2. A process according to claim 1, in which R<sup>1</sup> and R<sup>2</sup> are methyl.

25

3. A process according to claim 1 or 2, in which the compound of formula II is obtained by reacting a compound of formula V



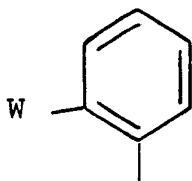
with a formamide acetal.

4. A process according to claim 3 in which the formamide acetal is a dialkylformamide dialkylacetal.

- 35 5. A process according to claim 4 in which the

dialkylformamide dialkylacetal is dimethylformamide dimethylacetal.

6. A process according to any one of the preceding  
5 claims, in which the hydrolysis in step b) is carried out in the presence of an acidic ion-exchange resin.
7. A process according to any one of the preceding  
10 claims, in which the hydrolysis in step b) is carried out at temperature of 0 to 50°C.
8. A process according to any one of the preceding claims, in which Ar is  
15 a) a phenyl group of formula



in which

- 20 W is  $R-(CH_2)_m-X_p-(CH_2)_n-$ , wherein n is 0 or 1, m is 0 to 18, p is 0 or 1, X is S, O, SO, SO<sub>2</sub> or NR<sup>4</sup>, where R<sup>4</sup> is hydrogen, alkyl or acyl, and R is aryl, heterocyclyl, heterocyclyl(thio)carbonyl, alkyl, alkenyl,  
25 alkynyl and N-substituted iminomethyl, heterocyclylidenemethyl, all of which groups are optionally substituted,
- b) an optionally substituted heteroaryl group, on which may also be fused an optionally  
30 substituted carbocyclic or heterocyclic ring, or
- c) an optionally substituted phenyl group, on which is fused an optionally substituted carbocyclic or heterocyclic ring.
- 35 9. Compounds of formula II as defined in claim 1, in

which Ar is as defined in claim 8, with the proviso that W is not methyl, optionally substituted by halogen or a substituted carbonyloxy group.

5 10. Compounds of formula III as defined in claim 1, in which Ar is as defined in claim 8, with the proviso that W is not methyl, optionally substituted by halogen or a substituted carbonyloxy group.

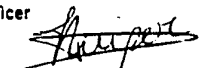
10 11. Compounds of formula IV as defined in claim 1, in which Ar is as defined in claim 8, with the proviso that W is not methyl, optionally substituted by halogen or a substituted carbonyloxy group.

15 12. A compound of formula II as claimed in claim 9 in which Z is dialkylamino.

13. A compound according to claim 12 in which the dialkylamino is dimethylamino.

# INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 90/01763

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC C 07 C 319/20 IPC <sup>5</sup> : 323/56, 323/62, C 07 D 261/08, 277/26, 277/36, 277/74, 317/32		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System <sup>1</sup>	Classification Symbols	
IPC <sup>5</sup>	C 07 C 319/00, 323/00, C 07 D 261/00, 277/00, 317/00	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup></b>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	GB, A, 2202843 (ICI) 5 October 1988 see claim 1 (amended), page 50, scheme II cited in the application ---	10
X	EP, A, 0336211 (BASF) 11 October 1989 see claim 1; page 4; compound 1c ---	9
X	DE, A, 3732093 (BASF) 6 April 1989 see page 5; compound x ---	11
X	EP, A, 0256667 (ICI) 24 February 1988 see claim 1, page 26, scheme I; compound III ---	11
./.		
<p><sup>10</sup> Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
28th February 1991	12 APR 1991	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	Mme N. KUIPER 	

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

X	EP, A, 0260794 (ICI) 23 March 1988 see claim 1, page 20; scheme I; compound III -----	11
X	EP, A, 0278595 (ICI) 17 August 1988 see claim 18, page 37, scheme I -----	1,2,8,10
P,X	GB, A, 2218702 (ICI) 22 November 1989 see claim 1, page 16, scheme II -----	1,2,8,10

V.  OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND incompletely searchable

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1.  Claim numbers ..... because they relate to subject matter not required to be searched by this Authority, namely:

2.  Claim numbers ..... because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

\* 1-13

Claims including the terms "aryl", "heterocyclyl" and "substituted" with no definition of substituents are unclear and therefore in contradiction to Art. 6 PCT. The search has been performed on the basis of examples and the description in conjunction to said claims

3.  Claim numbers ..... because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI.  OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING <sup>2</sup>

This International Searching Authority found multiple inventions in this International application as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the International application.

2.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the International application for which fees were paid, specifically claims:

3.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:

4.  As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

## Remark on Protest

- The additional search fees were accompanied by applicant's protest.  
 No protest accompanied the payment of additional search fees.

**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO.**

GB 9001763  
SA 42106

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 20/03/91. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB-A- 2202843	05-10-88	AU-B- 588254	14-09-89
		AU-A- 4823885	24-04-86
		EP-A- 0178826	23-04-86
		GB-A- 2172595	24-09-86
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		GB-A- 2201152	24-08-88
		JP-A- 63216848	09-09-88
GB-A- 2218702	22-11-89	None	