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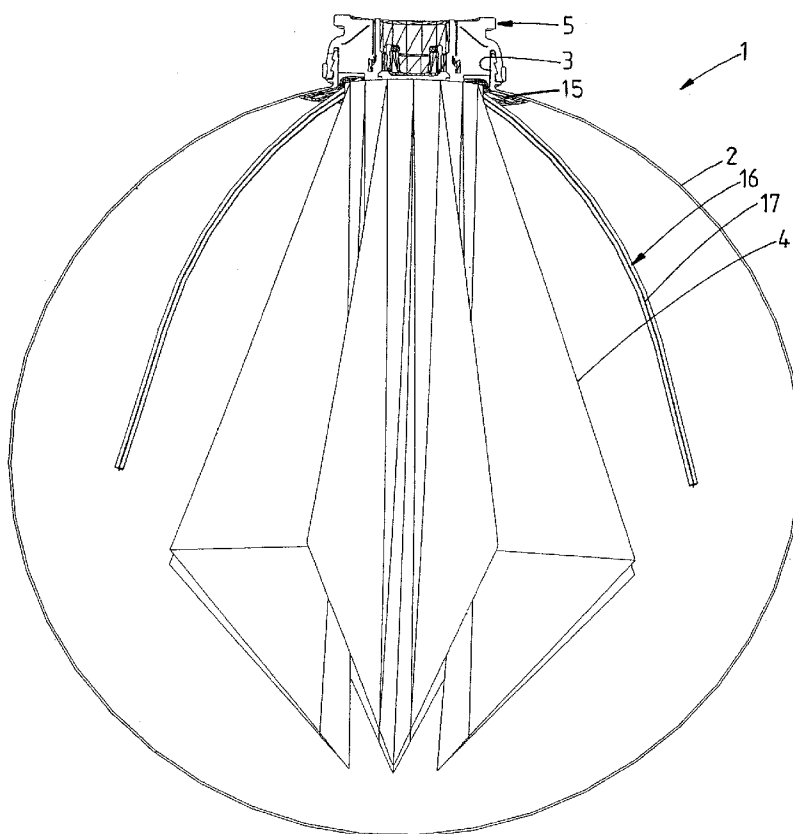
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(54) Title: CONTAINER FOR FLUIDS, INSERT AND METHOD OF FILLING A CONTAINER.



(57) Abstract: The invention relates to a container (1) for fluids, in particular liquids, such as beer or water, comprising an outer casing (2), preferably spheroid and preferably made of a rigid material, a gas and/or liquid tight inner casing (4) of a flexible material located inside the outer casing (2), a valve part (5) for filling the container (1) with a fluid, and at least one vent (13) via which the inside of the outer casing (2) communicates with the outside at least during filling. One or more spacers are (16; 18) located between the inner casing (4) and the outer casing (2), providing one or more venting paths at least during filling.



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CONTAINER FOR FLUIDS, INSERT AND METHOD OF FILLING A CONTAINER

The invention relates to a container for fluids, in particular liquids, such as beer or water, comprising an outer casing, preferably spheroid and preferably made of a rigid material, a gas and/or liquid tight inner casing of a flexible material located inside the outer casing, a valve part for filling the container with a fluid, and at least one vent via which the inside of the outer casing communicates with the outside at least during filling. The invention also pertains to an insert to be mounted on or in an outer casing to form a container and to a method of filling a container.

EP 862 535 discloses a container for fluids comprising an outer and preferably ellipsoid casing of a flexible, pressure resistant material, a gastight inner casing of flexible material located inside the outer casing, and a filling connection for filling the inner casing.

US 2004/0050863 relates to a collapsible bag for dispensing liquids which includes at least one sheet sealed to define an enclosure and a fitment (spout) attached to the enclosure and out through which liquid in the enclosure is dispensed. An interior surface of the one or more sheets has an integral texture to assist with withdrawal of the liquid from the enclosure when collapsed.

WO 00/78665 relates to a beer container comprising an inner hollow shell (11) of blow moulded PET to hold beer, an outer hollow shell (12) of moulded high density polyethylene enclosing and supporting the inner shell and a spear structure (13) including a dispenser tube (14) extending from a bottom interior region of the inner shell (11) through to a dispensing outlet (16) at the top of the outer shell (12).

EP 389 191 relates to a container for transport, storage and dispensing of beverages, such as beer, comprising an outer container (12) of plastics such as PET, and an inner bag (20) of flexible material, such as layered polyethylene.

It is an object of the present invention to provide an improved container.

To this end, the container according to the invention is characterized by one or more spacers located between the inner casing and the outer casing and providing one or more venting paths at least during filling. It is preferred that the spacers are elongated elements, in particular strips or filaments, or protrusions on the outer wall of the inner casing and/or on the inner wall of the outer casing. It is further preferred that the vent is located in the valve part and that the spacers are attached to or extend to the valve part and/or that the spacers extend or are at least sufficiently long to be able to extend from the vent to at least halfway the outer casing, also when the inner casing is filled with the fluid.

The spacers facilitate significantly faster and more complete filling of the inner casing and/or render the process of filling the inner casing more robust.

The invention further relates to an insert to be mounted on or in an outer casing to form a container as described above, comprising a valve part provided with at least one vent, an inner casing attached to the valve part, and characterized by one or more spacers attached to or integrated with the valve part and/or the outer surface of the inner casing.

It is preferred that the inner casing is folded and is held together by means of a rupture element, in particular a wire, strap or sleeve, preferably made of paper.

The invention also relates to a method of filling a container as described above with a fluid, in particular a liquid, such as beer, comprising the steps of

supplying a pressurized gas between the inner and
5 outer casings,

supplying a liquid to the inner casing while the valve part is facing downwards, thus displacing the gas along the spacers and through the vent(s).

Within the framework of the present invention the
10 term "spheroid" includes any shape generated by a half-revolution of a circle or a square or rectangle with rounded corners or an ellipse or oval about its major axis or minor axis.

The invention will now be explained in more detail
15 with reference to the drawings, which show a preferred embodiment of the present invention.

Figure 1 shows a cross-section through a container according to the present invention.

Figure 2 shows a cross-section of a first
20 embodiment of a valve part for the container in Figure 1.

Figure 3 is a perspective view of a component of the valve part shown in Figure 2.

Figure 4 is a perspective view of a second
embodiment of a valve part for the container in Figure 1.

25 Figures 5 and 6 are side views of inserts according to the present invention.

The drawings are not necessarily to scale and details, which are not necessary for understanding the present invention, may have been omitted. Further, elements
30 that are at least substantially identical or that perform an at least substantially identical function are denoted by the same numeral.

Figure 1 shows a container 1 for fluids, in particular liquids, such as beer or soft drinks under
35 pressure, comprising a spherical and pressure resistant

outer casing 2 having a central opening 3, a gastight inner casing 4 of a flexible material, i.e. a bag, located inside the outer casing 2, and a valve part 5, located in the central opening 3, for filling the container 1, more specifically the inner casing 3, with a liquid respectively tapping liquid from the container 1.

In this example, the outer casing 2 was made by blow-moulding a polyester preform, such as a PET (polyethylene terephthalate) or PEN (polyethylene naphthalate) preform. The upper rim 7 (Figure 2) of the preform and (hence) of the opening 3 in the outer casing 2, comprises a collar 8 for holding the preform during blow-moulding in a manner known in itself and, above the collar 8, one or more, in this example two, annular and upwardly tapering ledges 9 for establishing a snap-fit connection with the valve part 5, as will explained in more detail below.

Alternatively, the outer casing may be made of e.g. a relatively thick-walled thermoplastic material or even a metal, such as aluminum. As another example, the outer casing is collapsible and made from a blow-molded thermoplastic e.g. PE or a elastomeric liner provided with a filament wound outer reinforcement and an outer layer of latex obtained by immersing the liner (with filaments) in a latex bath. Yet other suitable casings are described in, for example, EP 0 626 338, which is incorporated herein by reference.

As shown in Figure 2, the valve part 5 comprises an outer jacket 10, made, in this example, of glass fiber reinforced PP, an inner jacket 11 slidably received inside the outer jacket 10, and a closing element 12 which, in turn, is slidably received inside the inner jacket 11. The inner jacket 11 and the closing element are both made of a polyolefin. Another example of a valve part of this type is also disclosed in International patent application WO

00/07902 (see especially page 8, line 12 ff. in conjunction with Figures 4A and 4B), which is incorporated herein by reference.

When a probe of a filling unit or a dispense head is pushed into the valve part 5, the inner jacket 11 slides with respect to the outer jacket 10 providing one or more vents for de-aerating the space between the outer and inner casings 2, 4 during filling respectively letting in pressurized gas to expel liquid from the inner casing 4.

Further, the closing element 12 slides with respect to the inner jacket 11 providing an opening for letting the liquid in respectively out. As shown in more detail in Figure 4, the outer jacket 10 comprises, in its bottom surface and preferably on a separate element to facilitate manufacture, a plurality of radially extending channels or, in this case, venting grooves 13.

The inner wall of the outer jacket 10 comprises one or more, in this example two, annular and downwardly tapering counter-ledges 14 (Figure 2). Thus, the valve part 5 can be snap-fitted substantially irreversibly to the outer casing 2 by holding the outer casing 2 in position, e.g. by means of two semi-circular rings below the collar 8, placing the outer jacket 10, preferably after heating it to 60°C - 80°C, over the upper rim 7, pushing the valve part 5 downwards until the counter-ledges 14 snap-fit over ledges 9 on the rim 7 of the outer casing, and allowing the valve part 5 to cool.

In order to evenly distribute the tension in the upper rim 7 resulting from pressure inside the outer casing 2, the cross-sectional area (A_1 ; Figure 2) just below the lower ledge 9 is approximately twice the cross-sectional area (A_2) just below the upper ledge 9.

The inner casing 3 comprises two, in this example polygonal, flexible sheets of a gas and liquid tight laminate, preferably a laminate comprising a sealing layer

(e.g., PE or PP), a barrier layer (e.g. aluminum) and one or more further layers (e.g. PA and/or PET), sealed together along their edges, e.g. by means of welding. As shown in Figure 1, the inner casing 3 comprises an opening the perimeter of which has been attached, e.g. welded or glued, to a flange 11A (best shown in Figure 2) on the inner jacket 11 of the valve part 5. The embodiment shown in Figure 1 further comprises an intermediate, e.g. a foam or an annular polymer film 15, positioned between the inner casing 3 on the one hand and the outer jacket 10 and outer casing 2 on the other. The intermediate fills or bridges any opening between the outer casing 3 and the outer jacket 10 or, in this example, the separate element, thus protecting the inner casing 3, e.g. when elevated temperatures or internal pressure cause(s) the outer jacket 10 or, in this example, the separate element and the outer casing 2 to separate. In this example, the intermediate is attached to the outer wall of the inner casing 3.

The present container is especially suitable for relatively large volumes, i.e. 10 liters or more, preferably 17,5 liters or more. It was found that installing the valve part and the inner casing on the one hand and filling of the container on the other is facilitated considerably if the inner diameter of the central opening (D1; Figure 2) of the outer casing is larger than 65 mm, preferably larger than 68 mm and preferably smaller than 85 mm, and/or the ratio (D1/D2) of the inner diameter of the central opening (D1; Figure 2) of the outer casing to the inner diameter of the inner jacket (D2) is in a range from 1,8 to 3.

As the (empty) containers according the present invention typically weigh less than 1,5 kilograms, a container having a maximum total weight of e.g. 23 kilogram still has a capacity of 21,5 kilograms (~litres) of liquid. In comparison, an empty metal keg having a capacity of 21,5

kilograms of liquid would weigh at least 8 kilograms, yielding a total of approximately 30 kilograms.

In accordance with a further aspect of the present invention, one or more spacers, in this example two strips
5 16 provided with a plurality of longitudinal ridges 17, are attached to the valve part 5 and extend between the inner casing 4 and the outer casing 2. The spacers facilitate significantly faster and more complete filling of the inner casing and/or render the process of filling the inner casing
10 more robust.

To prevent detrimental interaction between the spacers and the inner casing, it is preferred that the spacers are detached from the inner casing, i.e. not welded or glued to or formed in the wall of the inner casing, as
15 such welding, gluing or forming may affect the said wall, e.g. reduce its barrier properties and allow gas or liquid to escape.

Filling of the container according to the present invention with a fluid, in particular a liquid, such as
20 beer, is typically carried out by

placing the container upside down, i.e. with the valve part facing downwards,

pushing a filling probe into the valve part, thus establishing fluid communication between the (lumen of the)
25 inner casing and a pump for the fluid, and

supplying a liquid to the inner casing, preferably at a flow rate of more than 1 liter per second, e.g. 2 liters per second, thus displacing the gas along the spacers and through the vent(s).

30 If the fluid is a carbonated liquid, a pressurized gas is supplied between the inner and outer casings prior to filling the inner casing in order to prevent the carbon dioxide from escaping and causing the liquid to foam.

Figure 6 shows an alternative embodiment comprising
35 a plurality of filaments 18 integral with the valve part.

The filaments 18 are, on the one hand, sufficiently rigid to remain substantially upright when the valve part is facing downwards and, on the other hand, sufficiently flexible to be pushed, by the inner casing 4 during filling, sideways and against the inner wall of the outer casing 2 thus forming venting paths.

Figures 7 and 8 show an insert 19 to be mounted on or in an outer casing to form a container as described above, comprising a folded inner casing 4 and a plurality of strips 16, e.g. two strips, provided with longitudinal venting paths in between ridges 17. The folded inner casing 4 and the strips 16 are held together by means of a rupture element, in this case a paper sleeve 20 (Figure 5) or a paper strap 21 (Figure 6). Other suitable rupture elements include e.g. wire and plastic sleeves or straps provided with a weak spot, e.g. perforations or creases.

Further, the bottom of the outer jacket is delimited by a raised edge which extends beyond the circumference of the folded inner casing and which, when the valve part is mounted on the outer casing, extends in the opening of the outer casing, thus preventing the inner casing from becoming jammed between the jacket and outer casing.

The inserts can be readily inserted in and snap fitted to an outer casing, with minimal risk of causing damage to the inner casing. During filling, the expanding inner casing will cause the sleeve or strap to rupture, allowing it to fully deploy.

The invention is not restricted to the above-described embodiments which can be varied in a number of ways within the scope of the claims. For instance, other types of valves, e.g. screwed instead of snap fitted, can be used. Further, the container according to the present invention is in principle also suitable for holding

pressurised gasses, for instance medical gasses or industrial gasses, such as LPG or natural gas.

CLAIMS

1. Container (1) for fluids, in particular liquids, such as beer or water, comprising an outer casing (2), preferably spheroid and preferably made of a rigid material, a gas and/or liquid tight inner casing (4) of a flexible material located inside the outer casing (2), a valve part (5) for filling the container (1) with a fluid, and at least one vent (13) via which the inside of the outer casing (2) communicates with the outside at least during filling, **characterized by** one or more spacers (16; 18) located between the inner casing (4) and the outer casing (2) and providing one or more venting paths at least during filling.

2. Container (1) according to claim 1, wherein the spacers (16; 18) are elongated elements, in particular strips (16) or filaments (18), or protrusions on the outer wall of the inner casing (4) and/or on the inner wall of the outer casing (2).

3. Container (1) according to claim 1 or 2, wherein the vent (13) is located in the valve part (5) and the spacers (16; 18) are attached to or extend to the valve part (5).

4. Container (1) according to any one of the preceding claims, wherein the spacers (16; 18) extend or are at least sufficiently long to be able to extend from the vent (13) to at least halfway the outer casing (2).

5. Container (1) according to any one of the preceding claims, wherein the spacers (16; 18) are detached from the inner casing (4).

6. Container (1) according to any one of the preceding claims or according to the preamble of claim 1, wherein the outer casing (2) has been made by blow-moulding a polymer preform, e.g. a polyester preform.

7. Container (1) according to claim 6, wherein the outer casing (2) has a central opening (3), wherein the

valve part (5) has a opening (11) for filling the inner casing (4) with the fluid and is mounted in the central opening (3), and wherein the inner diameter (D1) of the central opening (3) is larger than 65 mm, preferably larger than 68 mm and/or the ratio (D1/D2) of the inner diameter (D1) of the central opening (3) of the outer casing (2) to the inner diameter (D2) of the opening (11) for filling is in a range from 1,8 to 3.

8. Container (1) according to any one of the preceding claims, wherein the valve part (5) and/or the outer casing (2) comprise one or more elements (14, 9) for establishing a substantially irreversible snap connection with a counterpart (9, 14) on the outer casing (2) or the valve part (5), respectively.

9. Container (1) according to claim 8, wherein outer casing (2) comprises two or more annular and upwardly tapering ledges (9) and wherein the cross-sectional area (A1) just below the lowest ledge (9) is larger than the cross-sectional area (A2) just below the ledge (9) above it.

10. Container (1) according to any one of the preceding claims, comprising and intermediate (15) positioned between the inner casing (3) on the one hand and the valve part (5) and the outer casing (2) on the other.

11. Container according to claim 10, wherein the intermediate comprises an annular film (15).

12. Insert (19) to be mounted on or in an outer casing (2) to form a container (1) according to any one of the preceding claims, comprising a valve part (5) provided with at least one vent (13), an inner casing (4) attached to the valve part (5), **characterized by** one or more spacers (16; 18) attached to or integrated with the valve part (5) and/or the outer surface of the inner casing (4).

13. Insert (19) according to claim 10, wherein the spacers (16; 18) are elongated elements, in particular

strips (16) or filaments (18), or protrusions on the outer wall of the inner casing (4).

14. Insert (19) according to claim 12 or 13, wherein the inner casing (4) is folded and is held together by means of a rupture element, in particular a wire, strap (21) or sleeve (20).

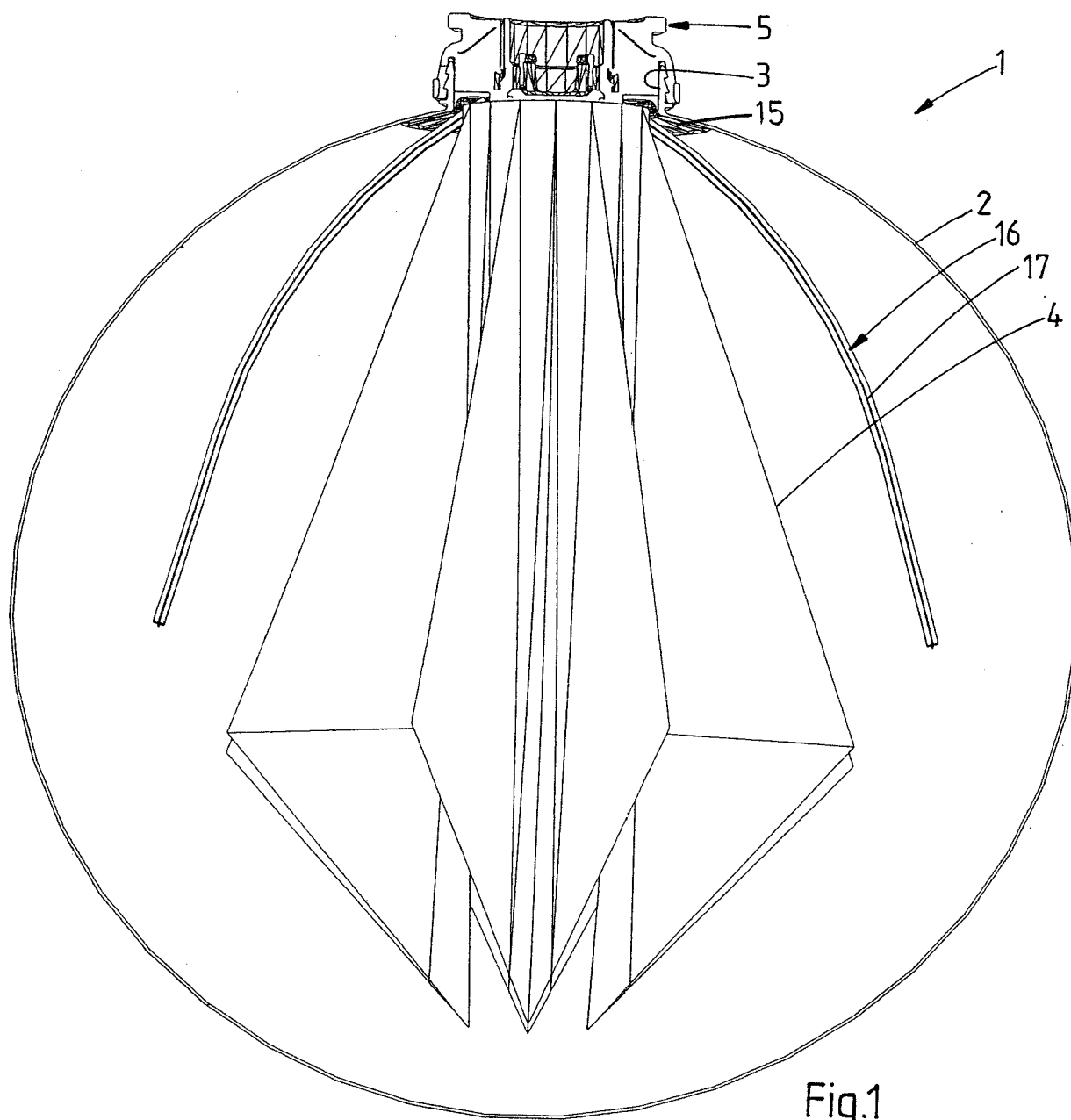
15. Insert (19) according to claim 14, wherein the bottom of the valve part (5) is delimited by a raised edge which extends beyond the circumference of the folded inner casing (4).

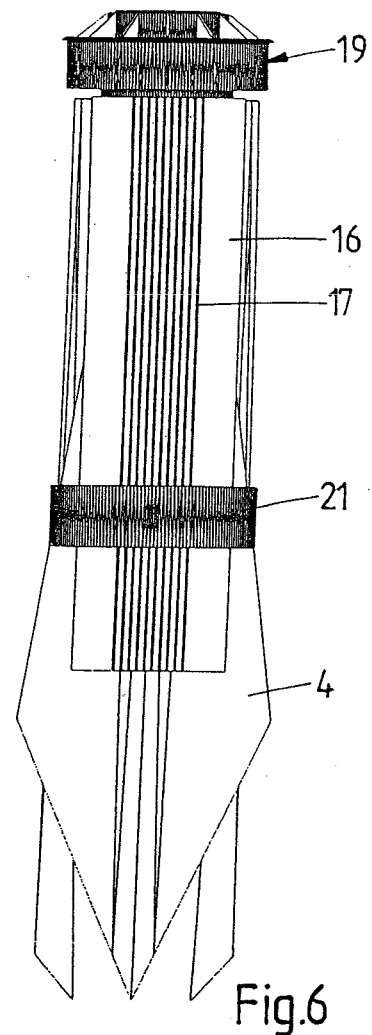
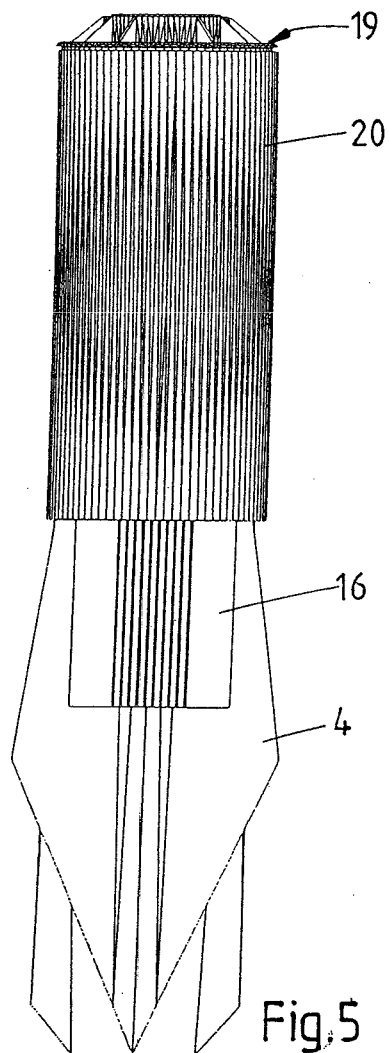
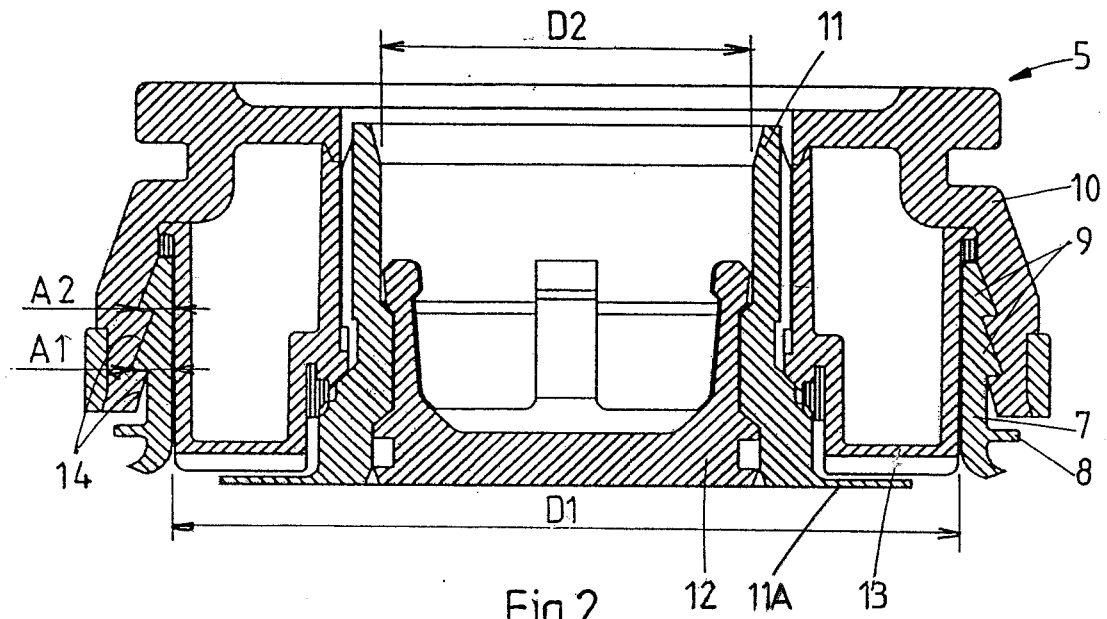
16. Method of filling a container (1) according to any of the claims 1-11 with a fluid, in particular a liquid, such as beer, comprising the steps of

supplying a pressurized gas between the inner and outer casings (4, 2),

supplying a liquid to the inner casing (4) while the valve part (5) is facing downwards, thus displacing the gas along the spacers (16; 18) and through the vent(s) (13).

17. Method according to claim 14, wherein the liquid is supplied at a flow rate of more than 1 liter per second.





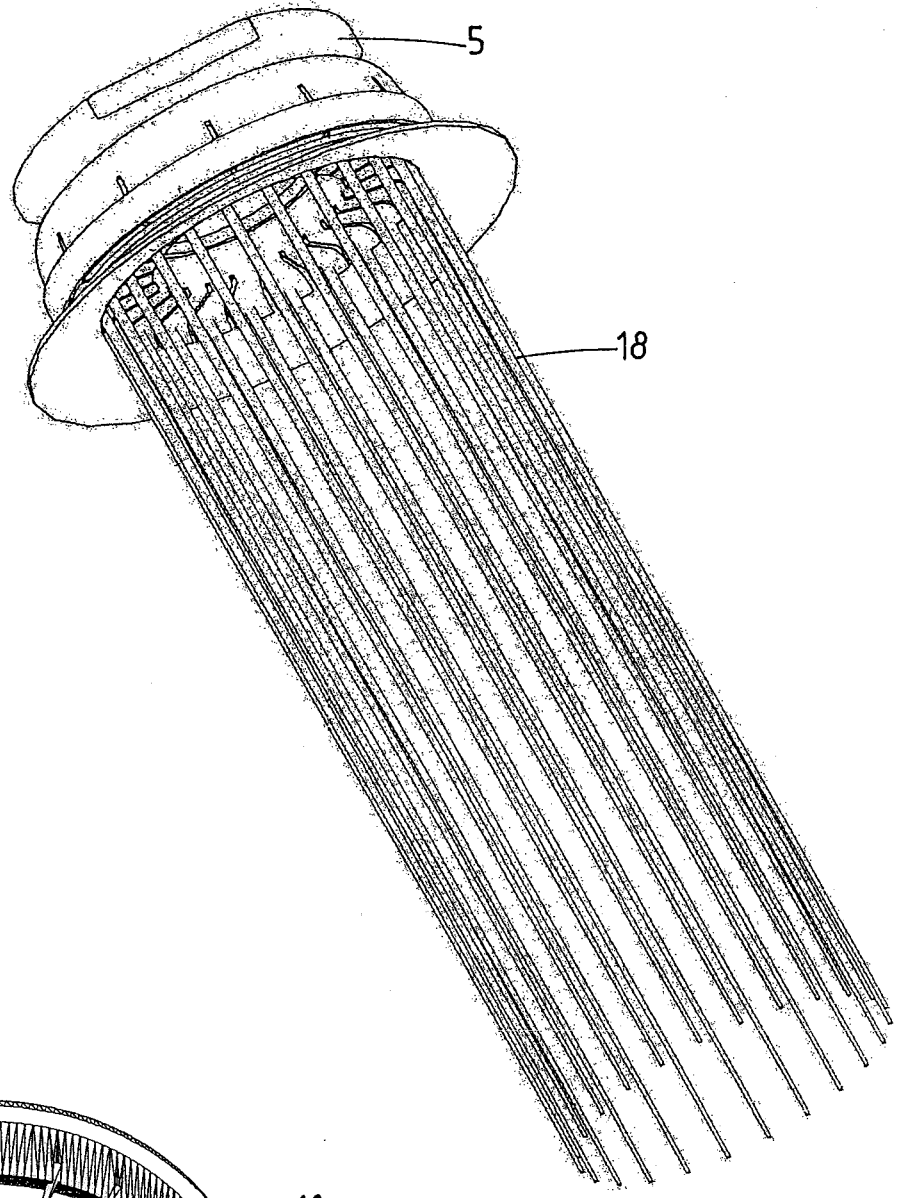


Fig.4

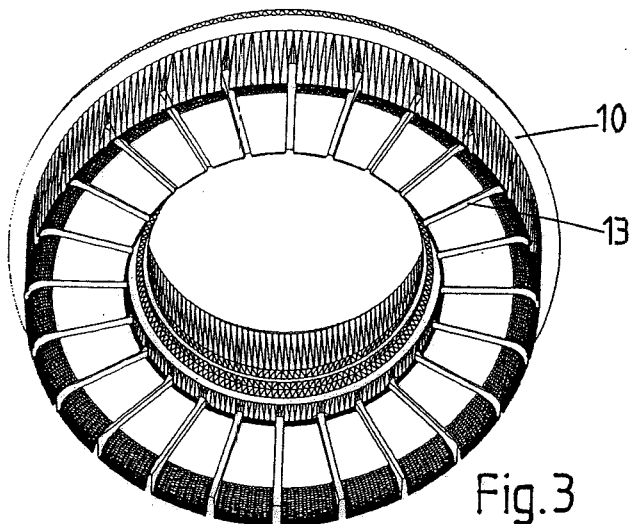


Fig.3

INTERNATIONAL SEARCH REPORT

International application No
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A. CLASSIFICATION OF SUBJECT MATTER
INV. B65D77/06 B67C3/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

B65D B67D B67C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 389 191 A (LAMBRECHTS NV [BE]) 26 September 1990 (1990-09-26)	6
A	abstract column 2, line 40 - line 55 column 4, line 21 - line 35 figures 1-6	1-5, 7-17
A	EP 0 194 871 A2 (TPT LTD [GB]) 17 September 1986 (1986-09-17) page 9, line 4 - line 19 figures 1-3	1-17

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents:

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X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

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Date of the actual completion of the international search

20 August 2007

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/EP2007/055235

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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