



(22) **Date de dépôt/Filing Date:** 2003/12/19

(41) **Mise à la disp. pub./Open to Public Insp.:** 2004/07/15

(62) **Demande originale/Original Application:** 2 508 113

(30) **Priorité/Priority:** 2002/12/20 (US60/435,601)

(51) **Cl.Int./Int.Cl.** *G01N 35/00* (2006.01),
G01N 1/28 (2006.01), *G01N 1/30* (2006.01),
G01N 1/31 (2006.01), *G01N 33/53* (2006.01)

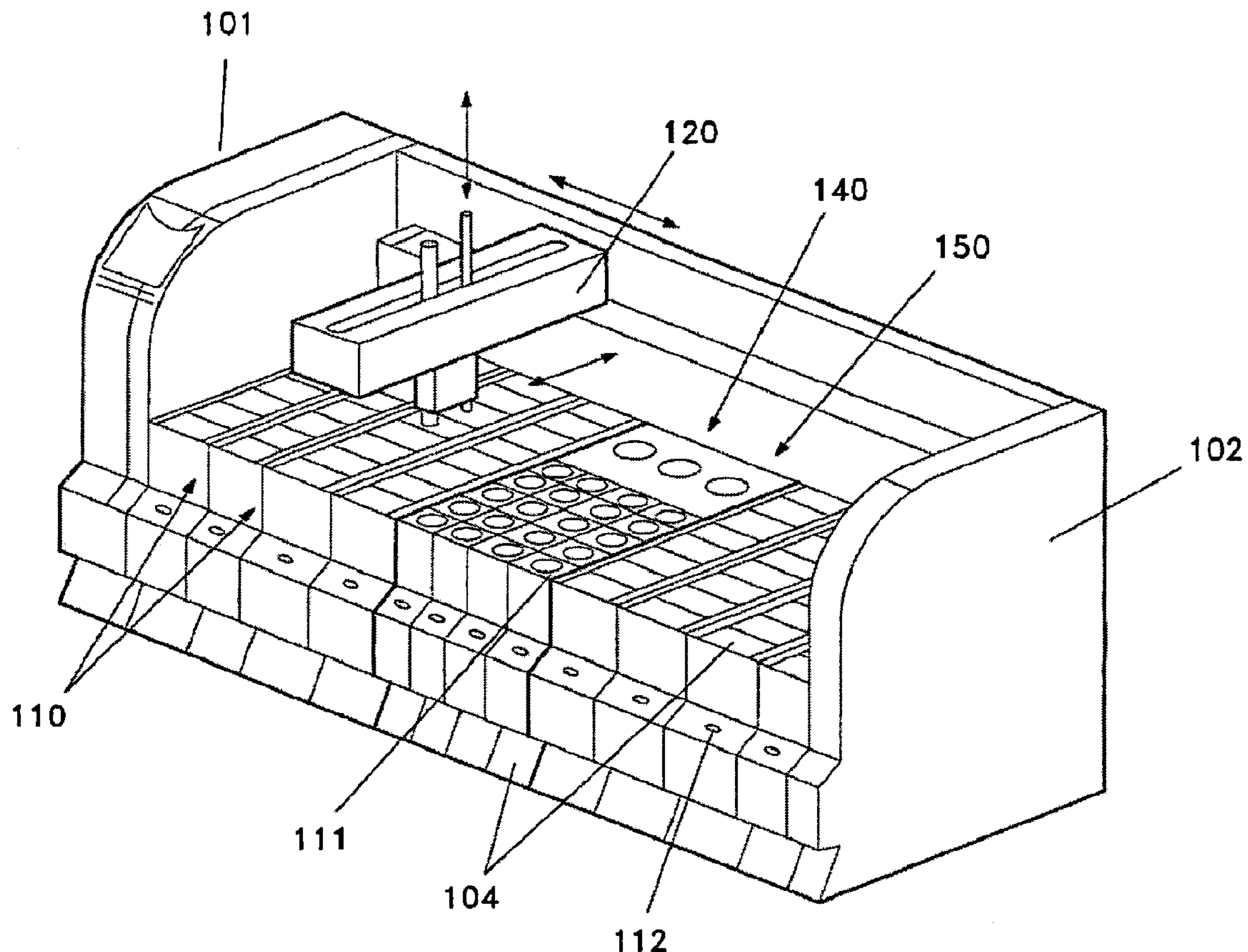
(71) **Demandeur/Applicant:**
DAKO DENMARK A/S, DK

(72) **Inventeurs/Inventors:**
FEINGOLD, GORDON, US;
KEY, MARC, US;
WELCHER, ROSANNE, US;
FAVUZZI, JOHN, US

(74) **Agent:** R. WILLIAM WRAY & ASSOCIATES

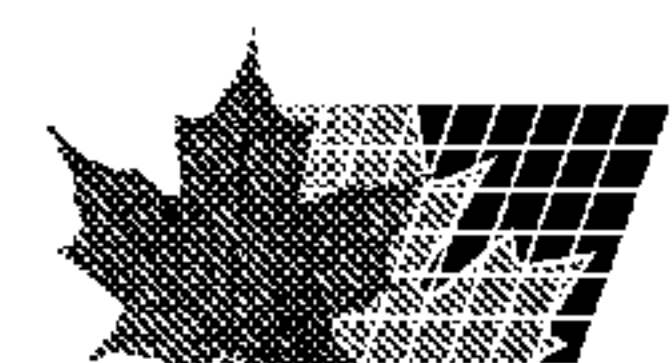
(54) **Titre : SYSTEME DE TRAITEMENT D'ECHANTILLONS A NOTIFICATION D'INFORMATIONS ET TRAITEMENTS DE LAMES
BIOLOGIQUES**

(54) **Title: INFORMATION NOTIFICATION SAMPLE PROCESSING SYSTEM AND METHODS OF BIOLOGICAL SLIDE PROCESSING**



(57) **Abrégé/Abstract:**

A sample processing system (101) that may be automated and methods are disclosed where sample(s) (198) are arranged on a carrier element (197) and a process operation control system (171) automatically processes the sample(s) perhaps robotically with



(57) Abrégé(suite)/Abstract(continued):

an operationally-influential exteriorly-consequential information monitor (402) or a data capture element (414). Significant process details as well as operationally-influential exteriorly- consequential information may be monitored and an automatic notice element (404) may cause notification of a person at some display (415) that may be remote. Various people may be notified, such as an administrator, a supplier, or a manufacturer of an opportunity for some action such as reagent reordering or the like. A simulated motion display may be included to "watch" simulated operation in real time or long after completion of the actual processing.

ABSTRACT

A sample processing system (101) that may be automated and methods are disclosed where sample(s) (198) are arranged on a carrier element (197) and a process operation control system (171) automatically processes the sample(s) perhaps robotically with an operationally-influential exteriorly-consequential information monitor (402) or a data capture element (414). Significant process details as well as operationally-influential exteriorly-consequential information may be monitored and an automatic notice element (404) may cause notification of a person at some display (415) that may be remote. Various people may be notified, such as an administrator, a supplier, or a manufacturer of an opportunity for some action such as reagent reordering or the like. A simulated motion display may be included to "watch" simulated operation in real time or long after completion of the actual processing.

INFORMATION NOTIFICATION SAMPLE PROCESSING SYSTEM AND METHODS OF BIOLOGICAL SLIDE PROCESSING

TECHNICAL FIELD

This application relates to the field of sample processing systems and methods of automatically monitoring and notifying of certain information for the processing of samples or the process system. The present invention may be directed to the automated processing, treatment, or even staining of samples arranged on carriers, such as slides, and in some embodiments, directed to the continuous or batch processing of samples and carriers. Embodiments may further relate to control systems for sample processing and data input, acquisition, maintenance, and retrieval for sample processing. Applications to which the present invention may especially relate include immunohistochemistry, in-situ hybridization, fluorescent in-situ hybridization, special staining, and cytology, as well as potentially other chemical and biological applications.

BACKGROUND

Sample processing in immunohistochemical (IHC) applications and in other chemical and biological analyses may require one or a number of various processing sequences or protocols as part of an analysis of one or more samples. The sample processing sequences or protocols may be defined by the individual or organization requesting an analysis, such as a pathologist or histologist of a hospital, and may be further defined by the dictates of a particular analysis to be performed.

In preparation for sample analysis, a biological sample may be acquired by known sample acquisition techniques and may comprise, for example in IHC applications, tissues generally or even in some applications one or a plurality of isolated cells, such as in microarray samples, and may be presented on a sample carrier including but not limited to microscope slides. Furthermore, the sample may be presented on the carrier variously and potentially in some form of preservation. As one example, a sample such as a layer or slice of skin may be preserved in formaldehyde and presented on a carrier with one or more paraffin or other chemical layers infiltrating the sample.

Immunologic applications, for example, may require processing sequences or protocols that comprise steps such as deparaffinization, target retrieval, reagent application, and staining, especially for in-situ hybridization (ISH) techniques. In some applications, these steps may have been performed manually, potentially creating a time-intensive protocol and necessitating personnel to be actively involved in the sample processing. Even when performed automatically, there have been inefficiencies in such systems. Attempts have been made to automate sample processing to address the need for expedient sample processing and a less manually burdensome operation. However, such previous efforts may have not fully addressed certain specific needs for an automated sample processing system. Previous efforts to automate sample processing may be deficient in several aspects that prevent more robust automated sample processing, such as: the lack of sufficient computer control and monitoring of sample processing; the lack of information sharing for processing protocol and processing status, especially for individual samples; the lack of practical information input and process definition entry capabilities; the lack of diagnostic capabilities; and the lack of real-time or adaptive capabilities for multiple sample batch processing.

Past efforts at automated sample processing for samples presented on carriers such as slides, such as US Patent No. 6352861 to Ventana Medical Systems, Inc. and US Patent No. 5839091 to LabVision Corporation, have not afforded the various advantages and other combinations of features as presented herein.

One of the various aspects that may be significant to users of automated process systems is that of handling information related to the process, the substances used in processing, or even the process instrument itself. In this regard, it has often been considered that operators have to have particular knowledge and skills in order to assure the integrity of the process or instrument or result. Perhaps as a result of this fact, human error was introduced into the system. The present invention seeks to reduce such effects to some degree and seeks to provide a system that may be considered more user, operator, supplier, or manufacturer friendly.

SUMMARY

Disclosed herein is an automated sample processing system that may act to monitor information existing relative to the sample processing events and materials and may automatically inform those in a position to need to know. It also may capture and store high levels of detail relative to the sample processing events so users, recipients, or even maintenance personnel may have ready and certifiable access to what occurred. As described, sample processing can be accomplished as disclosed herein. In providing this disclosure, it should be understood that the various examples and designs disclosed for sample processing and other disclosed techniques, are not meant to limit the present invention to any particular embodiment, whether apparatus, method, or otherwise. These descriptions are provided rather to describe various sample processing techniques in a manner in which the present invention can be understood. The descriptions and the various examples herein should not be construed to limit the present invention to only such techniques. This disclosure, however, may be understood to adopt the various techniques in the context of the various embodiments of the present invention.

The techniques and systems of sample processing are addressed in a fashion that may provide the processing of one or more samples or of a plurality of groups of one or more samples in sequential or non-sequential fashion. Processing of samples may be determined by the protocol to be followed for each sample or a protocol for multiple samples. Aspects of the present invention may be especially applicable to sample processing having one or a plurality of processing steps to be performed on one, a portion, or an entirety of samples, such protocols identified in some instances by individual carriers presenting the samples or by the individual samples themselves. As mentioned, the present invention may be especially applicable to immunohistochemistry (IHC) techniques, as well as in-situ hybridization (ISH) and fluorescent in-situ hybridization (FISH), special staining of samples, and microarrays; especially techniques incorporating target retrieval or the staining of samples. Furthermore, embodiments may be directed to processing sequences addressing issues of processing control.

Embodiments of the invention may further relate to automated control systems for sample processing. Embodiments may also be directed to data acquisition, input, maintenance, and

retrieval for sample processing, as well as information sharing of processing protocol and processing information, and real-time or adaptive capabilities for processing.

5 The scope of the claims should not be limited by the preferred embodiments set forth in the examples, but should be given the broadest interpretation consistent with the description as a whole.

10 An example sample processing system comprises a plurality of drawers, a plurality of sample carrier elements that may even be each removably configured with one of the drawers, and an adaptive or other sample processing control system. The sample carriers may be both movable and removable. The sample processing control system may automate the sample processing system such that one or more samples may be processed according to one or more protocols, potentially indicated by information on slides or otherwise input to the system. This sample processing may comprise one or more sampling protocols and steps, such as deparaffinization.
15 target retrieval, and staining.

A sensor may be provided in some embodiments that may automatically identify information from one or more samples, sample carriers, or slides. In embodiments, protocol information may be provided or made available by the sample processing control system. The
20 sample processing system may then process one or more samples or perhaps slides, or one or more batches of slides, concurrently, sequentially, or in any other temporal fashion, potentially in accordance with protocol information previously provided for a sample by a user or other decision maker. This information can then be made available for use by the sample processing control system. Sample batches or individual slides may even be inserted or removed during processing
25 protocol steps by the control and monitoring accomplished by the adaptive sample processing control system.

An example method of sample processing comprises the steps of: accessing at least one of a plurality of samples or sample drawers, providing at least one sample carrier or perhaps a
30 sample carrier retainment assembly configured with at least one sample, configuring at least one of the drawers with the at least one sample carrier, and adaptively processing the sample. The step of processing or perhaps even adaptive processing may be applied to automate the processing

of samples and may allow for either or both continuous or batch processing of samples or slides. It may also afford multiple independent sample or slide processing and in some embodiments slide processing to process each slide independently.

5 Embodiments further comprise a method of automated sample processing, comprising the steps of: acquiring or accepting or accessing information such as protocol or reagent information, transmitting such information to at least one sample processing system or even a stand alone processing system, and processing samples. Furthermore, embodiments may provide: for handling, maintaining, sharing, and using the sample processing information. These and other
10 aspects may be provided for individual samples or multiple batch processing, and in a real-time manner. It may also be accomplished in an adaptive manner, perhaps for multiple batch processing or the like.

 Again, as mentioned, many of the various aspects may be applicable to
15 immunohistochemistry (IHC), as well as in-situ hybridization (ISH) and fluorescent in-situ hybridization (FISH), special staining of samples, microarray processes, and techniques incorporating target retrieval or the staining of samples. Furthermore, embodiments are directed to processing sequences addressing issues of processing control, and may be particularly applied to slide processing systems.

20

 According to one aspect, there is provided a method for performing operations on a stainer in a stainer network, the stainer network comprising a plurality of stainers, the method comprising: providing a robotic member coupled to the stainer in the stainer network; establishing a network connection between a computer and the stainer in the stainer network; sending requests
25 from the computer to the stainer over the network connection; inserting a first sample into the stainer; processing the first sample with the stainer using the requests received from the computer, wherein the processing comprises dispensing reagents to the sample with the robotic member; and inserting a second sample into the stainer and optionally at least one reagent into the stainer during the processing of the first sample without interrupting the dispensing of reagents onto the
30 first sample with the robotic member.

According to another aspect, there is provided a method of operating a sample processing system comprising a stainer in a stainer network, the stainer network comprising a plurality of stainers, the method comprising: providing a robotic member coupled to a stainer in the stainer network; establishing a network connection between a computer and the stainer in the stainer network; sending requests from the computer to the stainer over the network connection; storing, in a database on a server, status information chosen from slides on the stainer, amounts of consumables on the stainer or treatment protocols performed on the stainer; sending requests for information from a laboratory information system to the server; inserting a first sample into the stainer; processing a first sample with the stainer using the requests received from the computer, wherein the processing comprises dispensing reagents to the sample with the robotic member; and inserting a second sample into the stainer and optionally at least one reagent into the stainer during the processing of the first sample without interrupting the dispensing of reagents onto the first sample with the robotic member.

According to another aspect, there is provided a method of operating a sample processing system comprising: a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member, the method comprising: receiving a protocol in at least one of the plurality of stainers via the network; scheduling a plurality of sample process operations based on the protocol; automatically processing at least one biological sample arranged on a first slide using the at least one stainer at least in part through operation of the robotic member sequencing through the scheduled plurality of sample process operations; inserting a second slide into the at least one stainer, wherein inserting the second slide does not interfere with movement of the robotic member related to the first slide; monitoring usage information of the at least one stainer; and informing at least one person of the usage information in response to the step of monitoring.

According to another aspect, there is provided a method of operating a sample processing system comprising: a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member, the method comprising: receiving a protocol in at least one of the plurality of stainers via the network; scheduling a plurality of sample process operations based on

the protocol; processing at least one biological sample arranged on a first slide at least in part through operation of the robotic member sequencing through the scheduled plurality of sample process operations; inserting a second slide into the at least one stainer, wherein inserting the second slide does not interfere with movement of the robotic member related to the first slide;

5 storing details of a number of the plurality of sample process operations as the sample process operations occur; and receiving an instruction from a user to establish a connection between the network and a remote location, and to display at least a portion of the details at the remote location.

10 According to another aspect, there is provided an automated sample processing system configured to at least partially process at least one biological sample arranged on a first slide, and further configured to receive and process a second slide, comprising: a sample processing control system configured to receive a protocol via a network; a robotic motion system responsive to the control system configured to move a robotic member, wherein receiving the second slide does not

15 interfere with movement of the robotic member related to the first slide; a multiple event scheduler configured to schedule a plurality of sample process operations based on the protocol, the robotic motion system being at least in part responsive to the multiple event scheduler; a means to monitor operationally-influential exteriorly-consequential information configured to monitor usage information of the sample processing system; and an exteriorly-consequential

20 information notice element responsive to the means to monitor operationally-influential exteriorly-consequential information, the exteriorly-consequential information notice element configured to inform at least one person of the operationally-influential exteriorly-consequential information.

25 According to another aspect, there is provided an automated sample processing system configured to at least partially process at least one biological sample arranged on a first slide, and further configured to receive and process a second slide, comprising: a sample processing control system configured to receive a protocol via a network; a robotic motion system responsive to the control system configured to move a robotic member, wherein receiving the second slide does not

30 interfere with movement of the robotic member related to the first slide; a multiple event scheduler configured to schedule a plurality of sample process operations based on the protocol,

the robotic motion system being at least in part responsive to the multiple event scheduler; a
detail capture element; a memory that is responsive to the detail capture element and that stores at
least some process data; an information access prompt element configured to establish a
connection between the network and a remote location, the information access prompt element
5 being configured to allow at least a portion of the process data to be displayed at the remote
location.

According to another aspect, there is provided a method of operating a sample processing
system comprising: an automated sample processing system having an automated process
10 operation capability that causes automated process operation events through robotic sample
process functions, the method comprising: scheduling a plurality of sample process operations;
storing details of a number of the plurality of sample process operations as such sample process
operations occur; automatically processing at least one biological sample arranged on a slide at
least in part through operation of the robotic sample process functions sequencing through the
15 scheduled plurality of sample process operations; monitoring replenishable supply information;
automatically notifying at least one person of a potential need for a replenishable supply in
response to the step of monitoring; and replenishing the replenishable supply in real-time
concurrently with sample processing.

20 According to another aspect, there is provided an automated sample processing system
comprising: a process operation control system configured to at least partially process at least one
biological sample arranged on a slide; a robotic motion system responsive to the process operation
control system; a multiple event scheduler to which the robotic motion system is at least in part
responsive; a process detail capture element; a process detail memory responsive to the process
25 detail capture element and configured to store at least some process data; a means to monitor
operationally-influential exteriorly-consequential information comprising a means to monitor
replenishable supply information; an automatic operator replenishable supply notice element that
acts in response to the means to monitor replenishable supply information; and wherein the
process operation control system is configured to allow replenishing of the replenishable supply in
30 real-time concurrently with sample processing.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying figures form a part of the description and illustrate some of the preferred embodiments of the present invention. Together with the written description and disclosures of the specification, they serve to explain principles of the invention and to enable each of the disclosed embodiments.

Figure 1 is a depiction of an embodiment of an overall system incorporating some of the features of the invention.

Figure 2 is a depiction of an embodiment of a portion of a sample carrier assembly of one embodiment of the invention.

Figure 3 is a depiction of an embodiment of a robotic movement aspect of one embodiment of the invention.

Figure 4 is a flow chart of some representative process steps of an embodiment of the invention.

Figure 5 is a block diagram of an embodiment of the invention.

Figure 6 is a depiction of an embodiment of a device incorporating some of the features of the invention.

Figure 7 is a depiction of an embodiment connecting one stainer with one manager & server and one label printer.

Figure 8 is a depiction of an embodiment connecting multiple stainers with multiple managers and multiple label printers.

Figure 9 is a depiction of an embodiment connecting a system to a lab network and lab information system.

5 Figure 10 is a block diagram showing some of the internal software features.

Figure 11 is a description of representative deparaffinization steps of an embodiment of the invention.

BEST MODES FOR CARRYING OUT THE INVENTION

10

The following descriptions are provided to describe various embodiments of the present invention in a manner to facilitate a more detailed understanding some of the inventive features. The variously described examples and preferred embodiments should not be construed to limit the present invention to only the explicitly described systems, techniques, and applications. Accordingly, the following is a detailed description of a number of specific embodiments of the invention.

Figure 1 shows one embodiment of a sample processing system 101 in accordance with the present invention. The sample processing system 101 is configured to achieve an appropriate sequence of events that achieves a desired result to some degree. In achieving this sequence in an automated fashion to some degree the sample processing system is deemed an automated sample processing system and achieves automatic processing of at least one sample. This automated sequence as well as other aspects of the invention may be controlled by hardware, software, or some combination of them to accomplish a desired sequence with limited human intervention. Regardless how

achieved, the automated control may be provided by a process operation control system 171 to direct the various activities. As shown in figure 10, this (as well as other functionalities discussed) may be software programming or subroutines; again, it may also include hardware or the like. The sample 198 processed may be any material, but is
5 most likely a biologic material such as a biological sample or a biological specimen, perhaps such as a histological sample, e.g. tissue and cell specimens, cells, collections of cells, or tissue samples, the definition to include cell lines, proteins and synthetic peptides, tissues, cell preps, cell preparations, blood, bodily fluids, bone marrow, cytology specimens, blood smears, thin-layer preparations, and micro arrays. It should
10 also be understood to include slide-based biological samples. As used, a sample may be arranged on a carrier element 197 such as a slide, or microscope slide, or the like that may maintain the sample's position or integrity. The carrier element 197 may be configured to move and thus reposition the sample 198. As such, it may be considered a movable carrier element. In processing a slide, the automated sample processing system may serve
15 as an automated slide processing system.

The automated sequence may involve a significant number of steps. In fact each process can itself require many automated movements to achieve its goal. As but one example, the seemingly simple act of merely placing a stain on a sample or a slide can
20 require a surprising number of physical steps. Each of these may involve different valves, motors, switches, relays, or the like. This seemingly simple act can involve:

- beginning X-movement of a robot head;
- moving the robot head an appropriate distance along an X-axis for a probe wash location;
- 25 ending X-movement of the robot head;
- beginning Y-movement of a robot head;
- moving the robot head an appropriate distance along an Y-axis for a probe wash location;
- ending Y-movement of the robot head;
- 30 beginning Z-movement of a robot head;
- lowering a probe tip into a wash area;
- ending Z-movement of the robot head;
- switch a valve to activate a probe wash source;
- open a valve to begin flow of a wash liquid from the probe wash source;
- 35 wash the probe;

close a valve to end flow of a wash liquid from the probe wash source;
 beginning Z-movement of a robot head;
 raising the probe tip;
 ending Z-movement of the robot head;
 5 beginning X-movement of a robot head;
 moving a robot head an appropriate distance along an X-axis for a desired stain
 container;
 ending X-movement of the robot head;
 beginning Y-movement of a robot head;
 10 moving a robot head an appropriate distance along an Y-axis for a desired stain
 container;
 ending Y-movement of the robot head;
 beginning Z-movement of a robot head;
 lowering the probe tip over a desired stain container;
 15 ending Z-movement of the robot head;
 switch a valve to utilize a stain aspiration pressure source;
 open a valve to begin access to the stain aspiration pressure source;
 aspirate stain;
 close a valve to end access to the stain aspiration pressure source;
 20 beginning Z-movement of a robot head;
 raising the stain containing probe tip;
 ending Z-movement of the robot head;
 beginning X-movement of a robot head;
 moving a robot head an appropriate distance along an X-axis for a particular slide;
 25 ending X-movement of the robot head;
 beginning Y-movement of a robot head;
 moving a robot head an appropriate distance along an Y-axis for a particular slide;
 ending Y-movement of the robot head;
 beginning Z-movement of a robot head;
 30 lowering the stain containing probe tip over a particular slide;
 ending Z-movement of the robot head;
 switch a valve to utilize a stain emission pressure source;
 open a valve to begin access to the stain emission pressure source;
 emit stain;
 35 close a valve to end access to the stain emission pressure source;

beginning Z-movement of a robot head;
raising the empty probe tip; and
ending Z-movement of the robot head.

Each of these type of operations or actions may be relevant to understanding an
5 instrument's operation. Further, each of these types of operations or even a lesser set of
significant events may be considered important details of the sample process operation.
As explained later, it may be valuable to capture information relative to a significant
number of these actions such as all of these operations, some subset of these operations,
one-half of these operations, one-third of these operations, or the like. Further, even the
10 nature or type of the events that may be of interest may vary. In general, any event
that may indicate the propriety of operation or processing may be a subject. Naturally in
order to achieve automated processing it will be necessary to schedule the various sample
process or process operations desired. This can be achieved by an item of software or the
like that acts as a multiple event scheduler 401.

15

A particular design of a system may include cabinet sections 102 that may form
outer portions of the system and serve to address general structural considerations of the
system (a top cabinet section is not shown in Figure 1). The sample processing system
may also comprise a plurality of drawers 104 used for the handling and processing of
20 samples and sample carriers such as slides, potentially microscope slides. Other sample
carriers may be accommodated consistent with the present invention. Each drawer may
be configured to accommodate carrier retainment assemblies that hold one or, most likely,
a number of the particular carriers, slides, or samples involved.

25

In holding slides the carrier retainment assembly serves as a slide retainment
assembly 106. There may also be carrier racks, modules, or magazines encompassed
within each of the two broad terms. As one embodiment of a sample carrier retainment
assembly, a slide retainment assembly 106 is shown in Figure 2. The slide retainment
assembly, and indeed the generic carrier retainment assembly may comprise a slide rack,
30 module, or a number of magazines. The slide retainment assembly 106 may be
configured to accommodate a plurality of slides in at least one configuration in
corresponding sample carrier retention devices 108. The sample carrier retainment
assemblies, are utilized in the processing of samples as further described below. It should
be further noted that the sample carrier retainment assembly can be removably configured
35 with the drawers 104, and may be stackable or nested within other retainment assemblies.

The general sample processing system 101, and even one or more drawers 110 in the sample processing system 101 may accommodate processing materials such as reagent containers 199 for sample processing, also further described below. A processing material retainment assembly, such as a container rack 111, shown in Figure 1, may be utilized to accommodate reagent containers 199 or other processing materials within each of drawers 110. Bottle inserts may be preferably configured with the retainment assembly to ensure proper processing material positioning within the processing material retainment assembly and the drawer.

10

Multiple drawers 104 may be included to allow for one or a plurality of sample processing protocols to be performed by the system 101. Past efforts at sample processing, as previously described, may have been limited to processing sequences for an entire batch of carriers within the system. The present invention, however, in part by providing a plurality of drawers and carrier retainment assemblies, may allow for individual, batch, or multiple batch processing, including real-time or adaptive capabilities, as further described below.

Indicator elements 112 may be provided to indicate a status of the drawers and the carriers or materials within each drawer for an operator of the system. In one embodiment, visual indicators, such as light emitting diodes in preferred embodiments, may be used to indicate if a drawer is available during operation of the sample processing system, and may indicate conditions such as a locked or open condition of a corresponding drawer, carrier capacity status of the drawer or of a carrier retainment assembly within the drawer, and chemical inventory status of the sample processing system, such as reagent loading status or capacity. A warning indication may be given by these or other indicator elements, as well as other indicative signals. One or a plurality of sensors may be utilized to determine the status of the drawer as indicated by the indicator elements 112 and to further provide processing status as further described below.

30

A processing material unit may be utilized to provide various processing material to the sample processing system 101 and to afford the hazardous and non-hazardous segregation of waste produced during sample processing and the avoidance of cross-contamination. In one embodiment of the present invention, the processing material unit may be configured to accommodate one or a plurality of containers such as

deparaffinization solution or other material utilized in sample processing. In some embodiments, the unit may also accommodate waste containers to provide for the collection of waste material from the sample processing. Tubing or other fluid transmission elements may be connected with the containers and the sample processing system 101. Tubing or other fluid transmission elements may also be connected with the waste containers and the system 101.

In accordance with the desire for an automated processing system, embodiments of the present invention may include robotic sample process functions or a robotic motion system 172 responsive to the process operation control system 171 to achieve the desired operation steps. This may further comprise an arm 120 utilized in sample processing, potentially having robotic movement, and in some embodiments, Cartesian movement. The arm 120 may comprise, in some preferred embodiments, one or more elements, such as an actuator probe 122, a syringe or probe 124, a sensor element and a non-discrete or other volume fluid and/or air applicator. The actuator probe may be utilized in the configuration and manipulation of the carriers in sample processing, further described below. In some preferred embodiments, the actuator probe 122 configures and manipulates the configuration of slides in the sample carrier retention devices 108 by actuation of carrier adjustment element 130 (see for example Figure 2), and in some embodiments, by contact with the slides. As mentioned, in some embodiments, manipulation or movement of the slides or the samples may be accommodated. This movement may result in a horizontal or vertical configuration of the slides to facilitate sample processing as described below.

As mentioned above, there may be a large number of process steps accomplished. As may also be appreciated from the nature of the processes envisioned, there may be uses of many different substances or the like. Whether involving a substance or merely a physical action, these types of items may be considered as relating to operationally-influential exteriorly-consequential information. The item may be operationally-influential in that it either its operation or failure in operation may directly or indirectly influence some type of conduct. This conduct may be exteriorly-consequential in that it may be a conduct that does not take place within the process system itself but external to it. As such the present invention may provide the capability to monitor that information. This capability may even be considered as an operationally-influential exteriorly-consequential information monitor 402 as shown generally in Figure 10. Thus the present

invention may include an ability to monitor information of a broad nature.

As but one example, the present invention may involve monitoring exteriorly-consequential information that is actually operationally-altered outside information in that
5 the activity conducted as part of the process system's operation actually causes a change in the information. But one example of this might be using up a particular stain substance. By monitoring this category of information, the present invention may be considered as monitoring operationally-altered outside information. This embodiment may thus be considered as including an operationally-altered outside information monitor.
10 Of course, these events may be influenced at least in part by at least some of the robotic sample process functions.

As previously mentioned, arm 120 may comprise syringe 124. The syringe 124 may be considered a probe in some embodiments, depending upon the requirements of
15 protocols to be performed. Syringe 124 may be fluidically connected with and may apply one or more of the following: rinse agents, such as water; containers, potentially removably fluidically connected for the aspiration of reagents, such as aspiration of reagents from containers and to the samples presented with the carriers; and blow off or other removal agents such as an air source. Syringe 124 may be utilized to pierce
20 processing material containers such as reagent containers. In some embodiments, a reservoir may be provided with the arm 120 to allow for various volumes to be aspirated by syringe 124. The unique configuration of the reservoir allows for efficient cleaning and drying of the internal portions of the syringe while allowing for the accurate pipetting or otherwise aspiration of a wide range of volumes.

25

Arm 120 may, in some preferred embodiments, comprise a sensor element. The sensor element may be used to automatically determine location and other status information of components of the sample processing system, such as reagent containers, or other processing material containers, or sample carriers. This may be used to teach the
30 system proper and/or actual locations, and to calibrate, self-calibrate, or self-align the system, or the like.

In preferred embodiments, the sample processing system 101 may include an automatic slide identification element. This may be controlled to achieve the act of
35 automatically identifying said plurality of slides. This may also be more generic such as

there may be some type of sensor element and it may even comprise a reader or scanner, such as a CCD camera, utilized to determine status information of processing materials, such as reagents as well as to identify slides. The sensor element, for example, may read, detect, or otherwise determine information in the sample processing system 101, for example, from processing material containers, such as, for example, reading coded or perhaps encrypted information provided on the container to determine reagent type and reagent location within the system. The sensor element may also determine status information of sample carriers. For example, in some embodiments, slides configured with a slide retainment assembly may be provided with informational indicia, such as a code, that may indicate information about the sample presented on the slide or the processing protocol to be performed. The sensor element may read the code of the slide to determine the protocol to be performed for the particular slide and sample.

A cleaning station 140, shown in Figure 1, may be included to clean elements of arm 120, and in preferred embodiments, may function to clean or otherwise remove completely the previously deposited reagent from the probe, or remove elements containing the internal and/or external surface of the probe and/or syringe 124. In one embodiment, the cleaning station may be configured to clean elements of arm 120, such as syringe 124, while such elements are configured with arm 120. The syringe may be cleaned, for example, with a water rinse through the syringe while the syringe is positioned at the cleaning station. In other embodiments of the present invention, the cleaning station 140 may be configured to allow a drop off and pick up of elements such as syringes for cleaning while allowing the processing throughput of the sample processing system to continue.

25

In some embodiments, multiple probes or syringes may be used to apply fluids required for the staining of histological tissues samples mounted or otherwise presented on slides. This may encompass automatic staining accomplished through a slide stain element such as the items included on the robotic motion system 172 discussed above. The sample processing system may drop off a "dirty", contaminated, or used probe or syringe and swap it for a "clean", uncontaminated, sterilized or an unused one. One or more probes or syringes may be cleaned while the system continues processing of samples, such as applying reagent or stain with an alternate probe or syringe.

The system may access, use and wash multiple probes or syringes for pipetting or otherwise aspirating fluids required for the staining of samples mounted or otherwise presented on slides. To eliminate cross contamination, a system with a single reusable probe may wash the probe between each fluid applied. The task of washing the probe can have a large impact on the throughput of the overall system. The present invention may allow for multiple probes to be available to the system for use. The system may continuously have a clean, uncontaminated, sterilized, or an unused probe available to use and sample processing is not impacted by the required cleaning routine. The cleaning routine may be necessary to eliminate the possible cross contamination of fluids and, in some embodiments, may take up to about 1 minute to accomplish. The cumulative impact of the cleaning routine on a series of processing steps can add time to the throughput capabilities of the system. The addition of multiple probes or syringes may eliminate this impact and significantly decreases the time required to process the samples.

Embodiments of the present invention may comprise a mixing station 150, shown in Figure 1. The system may mix component fluids, such as dyes, buffers, or other processing materials, preferably on demand and as the processing steps and protocols dictate. Fluids required during the processing steps may sometimes need to be mixed with other fluids to create a final activated fluid mixture or cocktail. However, the activity levels of these mixtures can be time sensitive and may therefore only be effective for a short period of time. The on demand mixing of fluids is advantageous in that it allows the fluids to be mixed immediately before being used. The syringe or probe 124, in preferred embodiments, will aspirate fluids into and from the mixing station 150 to mix component fluids. A rinse may further be dispensed into the mixing station to sterilize the station.

In preferred embodiments, slides are movable and configurable in both vertical and horizontal positions as required for the pretreatment and staining process. This allows for the automation of the pretreatment and staining of slides in various manners, including pretreatment and staining as accepted in conventional manual laboratory methods. The slides are initially loaded into the carrier retention assemblies, such as slide racks, and drawers in the horizontal position. If pretreatment is required, such as deparaffinization, the system rotates the slide into the vertical position and lowers these samples into a processing tank, further described below, filled with the required fluids. In some embodiments, the slide rack is lowered to affect lowering of the slides (see Figure 2). To

perform the staining process on the slides, as described below, the System rotates or moves the slide to the horizontal position and a syringe or probe applies fluid to the sample, providing a horizontal staining of the sample. Each slide can be rotated independently allowing for the independent processing of different samples with different
5 requirements.

The system automates, and in some embodiments mimics or otherwise corresponds to the procedure and physical attributes of the supplies used manually to perform these same pre-treatment processes. Accordingly, a processing tank may be
10 provided. In some embodiments, components of each processing tank may be configured within a drawer 104. In some preferred embodiments, the fluids volume needed to perform pre-treatment processes are maintained but instead of the slide orientation with each other being face-to-face, as in conventional systems, they are side-to-side, although other slide configurations are not disclaimed. The processing tanks provide even
15 distribution of fluids across the face of the slide.

In some embodiments, the processing tanks have the ability to heat and cool the slides. Heat may also be applied to each individual slide by a thermal device. The precision and physical application of the temperature control can result in standardization
20 and repeatability of process steps. Filling and heating tasks are performed by a computer controlled scheduler, as further described below. Fluid volume may be adjusted to account for the presence or absence of any number of slides.

In some embodiments, the individual fluids used for pretreatment may be
25 contained in the system cabinet. Deparaffinization fluids (except DI water) may be drawn into the processing tanks, then returned to their containers for reuse. Containers are as listed for fluids one through six. On a periodic basis, the material in the "dirty" containers may be discarded. The "clean" containers may be moved up to the dirty position, and then fresh fluid added to clean position. DI water may be drawn from the
30 large system DI water container, and discarded after each use. Target retrieval solution may be drawn from dedicated containers, and may be recycled or discarded after each use.

Returning to the aspect of monitoring or capturing information, an embodiment of
35 the system may be designed to monitor replenishable supply information, such as the

status of buffers, reagents, stains or the like. By monitoring for a potential need for replenishable supplies the system may not only provide the replenishable supply information monitor 403 shown in Figure 10, but it may also relieve operators of some concerns. It may also remove at least one possibility for human error. Significantly, the
5 system may also act to automatically notify any number of people relative to the information monitored. With respect to replenishable supply information, the system may notify a user, an operator, an administrator, or even a supplier of an actual, potential, or impending need to replenish supplies. As such the system may be considered as including an automatic notice element 404, or an automatic operator replenishable supply
10 notice element, an automatic supplier replenishable supply notice element, or the like.

In a similar fashion, an embodiment of the system may monitor or capture information that is of interest to the continued or continuous operation of the device. As such it may be monitoring instrument maintenance information. This may include, but is
15 not limited to monitoring part cycle information, ranging from a gross information such as age of the device, estimated number of cycles, to even monitoring specific information such as monitoring individual part cycle information (e.g., how many times and actual valve was turned on or off, etc). By including an instrument maintenance monitor, an instrument maintenance information monitor 405, a part cycle monitor, or an individual
20 part cycle monitor 406, the system may facilitate not only enhanced reliability and continuous operation, but it may permit preventative maintenance such as maintenance based on product cycles or mean times between failures. Naturally, it may also use the automatic notice element 404 such as providing an automatic maintenance notice element to inform a wide range of persons of such issues.

25

Of course, a large variety of information may be monitored; embodiments of the system may monitor or capture information that relates to material requirements, such as expiration dates, lot information or the like. Thus the present invention may include a material requirement information monitor 407 so that it acts to automatically monitor
30 material requirement information. This may be a product expiration information monitor 408 that may even act with respect to an upcoming expiration and may even cause the set of automatically advance notifying a person by providing an automatic advance expiration notice element. For items that may be very important there may even be multiple notices either concurrently or sequentially and as such the system may include a
35 multiple advance expiration notice element. Another type of information that may be

monitored is historical usage information such as information of a statistical or past nature. Thus the system may include an historical usage information monitor 409. From this, predictive estimates may even be made such as a likely date upon which to order an item or the like. Through monitoring predictive usage information, this may be one way
5 the system may be able to provide an automatic predictive need notice element or even a predictive usage information element 410. It may also provide for a user statistical information monitor so that it can assemble and monitoring user statistical information and act on this such as by comparing to other historical or statistical information or the like. The present invention may also be configured to monitor sample process efficacy
10 information such as by assuring particular protocols are followed or the like and may thus provide a process efficacy information monitor 411. Monitored information may be extrapolated to permit a totalizator 413 capability by adding up individual usages to know amounts left or otherwise impacted by operation. This may include totalizing usage information for an item such as a reagent or an individual part's cycles. Such a capability
15 may serve as a totalization usage information monitor, a reagent totalizator, or a part cycle totalizator. By having a data capture element 414, the system may generate data that may include or permit analysis or use of a variety of aspects, including but not limited to: number of occurrence data, part operation data, amount of usage data, and amount of material used data. Such data may, of course, have a like element, perhaps a
20 subroutine, to do or generate the various function or data involved.

In some embodiments, an imaging device such as an image-capture 2-D optical sensor, perhaps a CCD camera, or the like, may be used to determine the position of the sample on the slide, providing for greater accuracy during sample processing.
25 Embodiments of the sample processing system 101 may further provide sample diagnostic capabilities. Accordingly, in some embodiments, a device may analyze samples. A camera may be used for diagnostic purposes. In some embodiments, the sample may be scanned for further analysis, potentially by computer. The camera can also be used 1) as an area locator, 2) to locate a tissue area, 3) to apply reagent based on
30 location and area. The scanned image may be analyzed for reagent analysis or other analyses.

The system may also generate or also monitor subject sample data. Relative to the imaging device, the system may monitor or perhaps capture image data, such a sample
35 image data, substance image data, system image data, and even pre- and post-event image

data. Each of these may be systematically stored for some purpose. Each of these may correspondingly be considered to present an appropriate element such as a system image data capture element, a substance image data capture element, a sample image data capture element, and a pre- and post-event image data capture element. In addition, there
5 may be included a multiple image data capture element so that more than one image may exist to prove or evidence an aspect of the processing. Again, the system may act to systematically store and one or the multiple images so created. Collections of like data, such as groupings of individual sample process data, individual slide log data, and even type of protocol data may also be created.

10

The processing of samples may be accomplished according to some preferred embodiments as shown in Figure 4 and Figure 11 consistent with features of the present invention. Variants of these protocols and processing steps, or other processing steps, may be accomplished consistent with the present invention.

15

One processing sequence may broadly comprise the pre-processing of a sample, if needed, such as deparaffinization (as previously described), and further comprise target or epitope retrieval (as previously described), and sample staining.

20

In some embodiments, specifics of in-situ hybridization (ISH) may be addressed. Embodiments of ISH may require a small volume of reagent, such as 15 microliters, to be placed on the sample. Heat control may be maintained between about 95-100 C and kept constant for a period of time. Temperature may then be lowered in a controlled manner.

25

Furthermore, fluorescent staining or tagging in IHC or ISH (FISH) may be performed consistent with the features of the present invention.

30

As mentioned, the sample processing system may automate the processing of samples mounted on carriers or slides. This configuration of the system allows for the flexibility for both continuous, individual, and batch processing of slides with the design lending itself to meet established laboratory workflow demands. The multiple independent and redundant slide processing subsystems found within the system may also maintain its ability to process each slide independently.

The automatic processing may be achieved by designing a system with automated process operation capability or sequencing through at least some steps without human intervention that may be controlled by or act in response to a process operation control system 171. This may be provided through hardware, software, or some combination of the two. One conceptual embodiment depicts some of the various capabilities in Figure 10. Of course, the user needs the ability to specify the nature and sequence of the various steps or acts desired. This can be accomplished by an input parameter capability 173 through the inclusion of even a sample process parameter input 173. This input can be retained by the creation of stored parameter process data 174. In order to facilitate uninterrupted processing, the input parameter capability 173 may be configured as an independent process parameter input with respect to the process operation control system 171, such that acts caused by the process operation control system 171 are unaffected by any action with respect to the independent process parameter input. Further, the input parameter capability 173 may also be configured as an autonomous input functionality through the inclusion of an autonomous input element.

Capabilities may not only act independent of the automated process operation capabilities, but they may be fully functional even without the presence or operability of the automated process operation capability (which itself may or may not be in a process device). This may be achieved in a variety of manners, including by providing a separate full function computer 181 (e.g., separate from the capability provided or required by a process system) or that may be programmed to accomplish the input. In addition, in order to accomplish a goal of addressing practical and institutional needs, any capability may be configured to provide simplified use and may even be available in a highly simplified level of detail. This may be a "wizard" type of system where there is a "step-by-step" method for functions such as programming slides, adding slides, achieving the desired input, or the like. Such an aspect may even be simple, regimented, and somewhat inflexible. A structured or simplified input can facilitate input by persons not required to have the full spectrum of skills necessary to be responsible for the operation of the sample processing system 101.

As part of the functions of monitoring or perhaps allowing play back of events, the system may include some type of data capture element 414. As may be appreciated from the initial discussion of the types of actions potentially needing to be programmed, the data capture element 414 may capture individual movement data, only robotic action

data, individual robotic movement data, individual operation data, or even individual usage data. Thus the data capture element 414 may be an individual movement data capture element, a robotic action data capture element, an individual robotic movement data capture element, or an individual operation data capture element. All or any part of
5 this data may be systematically stored such as storing all important details, only particularly important details (e.g., relative to highly sensitive valves, substances, or the like) or even only a significant number of details relative to sample process operations. Thus the data capture element 414 may be a systematic process detail capture element. Once captured, this data may be stored in a number of fashions. There may be a memory
10 location at which such data resides and this may thus represent a significant process detail memory 412. It may also represent a subject sample data capture element and any of the memory types mentioned earlier may be used for such a purpose.

In storing the data, the system may create a segmented computer file, that is a file
15 that contains only such data so that it is not as manipulatable as other files. This may aid in assuring the accuracy or even certifiability of the events depicted. For instance for any particular sample, there may be automatically generated upon request a simulation -- perhaps with a time base appended -- of what happened to that particular sample as well as pictures of the sample before and after its processing. The data so stored may even be
20 created as an inalterable computer record and perhaps may even include an integral change indicia that can prove its accuracy. When stored, the system may create a common format computer record so that user can easily work with it or it may create a proprietary format computer record that cannot be altered or the like. Thus the significant process detail memory 412 may represent a segmented computer file memory
25 element, an inalterable computer record memory element, an integral change indicia memory element, a common format computer record memory element, or a proprietary format computer record memory element.

The capture of data may include time of occurrence data, such as actual date data,
30 actual time data (e.g., UTC, etc.), precise time data (e.g., hours, minutes, seconds), relative time data, absolute time data, initiation time data, and even completion time data (e.g., process, protocol, motor operation events, or the like). Again, the data capture element 414 may include, but is not limited to, a time of occurrence data capture element, an actual date data capture element, an actual time data capture element, a
35 precise time data capture element, a relative time data capture element, an absolute time

data capture element, an initiation time data capture element, or a completion time data capture element.

One item that may be of particular user desire is the fact that the data capture
5 element 414 may represent an individual sample process data capture element, an
individual slide log data capture element, a type of protocol data capture element, and
even an individual slide log data capture element. There may also be a real time
individual slide log data display to show actual processing as it occurs.

10 As used above, the slide identification information may represent any information
unique to a particular slide, such as a serial number, patient number, patient name, unique
image, or the like. In keeping with privacy concerns, there may also be coded or perhaps
encrypted identification information or internal identification information that others
cannot use to identify the particular patient involved or the like. As discussed below and
15 as shown in Figures 8 & 9, the overall system may include a number of staining
instruments and thus the input can include preferred stainer information (which may or
may not be indicated or accepted by the automated system). Provision can also be
included to achieve a rush test and as such there may be an immediate, urgent, or
otherwise known as stat (an often used medical term for immediate) process request
20 information element. Such may also be linked with user privileges information so that
only certain individuals may displace other tests to create a different priority. Of course
all permutations and combinations of the above may be included.

For automated operation, the input may create data such as parameter process data
25 174 that may be stored at some location. To provide autonomous operation, it may be
independently stored perhaps in a physically independent memory even at a location
remote from an actual stainer itself. This may be accomplished by utilizing a primary or
secondary storage perhaps of a separate full function computer programmed or
configured to accept and/or store data. In such a fashion, the computer may contain what
30 could be considered as an independent process parameter memory 174. Since the
computer is likely physically separate, it may be considered to have a physically
independent memory perhaps even a remote location memory if it is remote from the
process equipment.

By using independent memory and independent other functionality, the system may facilitate full operational functionality of the automated process operation capability. Since the automated process operation capability is fully operational during operation of either the memory or input, the storing or inputting or other function can be conducted
5 without interrupting the process operation. Thus the inputs can be later accessed at a process time independent of the time of accomplishing slide process parameter input or storing. In addition, entry or storing may also be accomplished at least in part concurrently with the processing of certain samples. This processing may even be initiated significantly after completion of the slide process parameter input action. Such
10 may occur at least about one hour after the input, at least about three hours after the input, at least about eight hours after the input, at least about one day after the input, at least about two days after the input, and at least about one week after the input.

As mentioned briefly above, once the information is either monitored or captured,
15 the present invention may act to automatically inform at least one person who may find the information useful. The automatic notice element 404 mentioned earlier may be configured to act as an automatic exteriorly-consequential information notice element by relating largely to that type of information. Of course, the automatic notice element 404 may act in response to the step of monitoring the particular information involved. For
20 example, if it is monitoring operationally-altered outside information, the automatic notice element 404 may act as an automatic operationally-altered outside information notice element. For process events that are merely captured and not automatically monitored, a person may prompt the system upon which it may provide information by some type of display 415. This display (in its broadest sense) may reveal at least some
25 information, perhaps relative to sample process operations to at least one person. If the display reveals significant process detail information, it may be considered as a significant process detail information display. Further if it displays at a separate location there may even be a significant process data transfer element to facilitate remotely displaying such information. As such the display 415 may be considered a remote
30 process detail information display. As mentioned earlier, the system may provide for a real time information display, that is a display that reveals information at about the time it occurs. By real time displaying information remotely, the operator or any other interested person may be able to "watch" or monitor the progress of the instrument from another location -- perhaps even the other side of the world. This may be particularly valuable
35 when there is a real time display of individual slide log data as mentioned above.

One type of display 415 that may be noteworthy is the fact that embodiments of the invention may create a simulated motion display. The simulation may visually show an element moving on a screen just as the robot head actually moved when it operated.

5 Embodiments can provide sequential playback capability so that one could also “watch” the instrument just at it operated at some earlier time. There may also be an altered speed sequential playback capability, a user alterable speed sequential playback capability, or merely a high speed sequential playback capability perhaps all with or without pause or slow motion capability. With this capability, the display 415 may represent a simulated

10 motion process detail information display. The system may thus include a sequential playback element, an altered speed sequential playback element, a user alterable speed sequential playback element, and a high speed sequential playback element.

All this information must, of course be used by some person. Any interested

15 person may have the information available to them, such as an operator (e.g., anyone responsible for all or a portion of a process or the instrument), an instrument operator (e.g., an individual physically responsible for all or a portion of a process), an administrator (e.g., a person managing operators or perhaps responsible for order placement), a substance or other supplier, or even a manufacturer, such as for support and

20 maintenance capability. For events that may require external actions (e.g., ordering more reagent or the like), the system may automatically notify at least one of these types of people and thus the automatic notice element 404 may be considered as representing an automatic operator notice element, an automatic administrator notice element, an automatic supplier notice element, or an automatic manufacturer notice element. It may

25 also be considered as representing an automatic operator exteriorly-consequential information notice element, an automatic administrator exteriorly-consequential information notice element, an automatic supplier exteriorly-consequential information notice element, or an automatic manufacturer exteriorly-consequential information notice element.

30

Notice may be given at a variety of times. The system may act to automatically advance notify a person such as of an upcoming expiration date or of a need to reorder in advance. In so doing it may have or have input to it some type of lead time information that tells it how early to take the action. By properly configuring a lead time information

35 data element 416, lead time may vary by location and situation, for example a machine

around the world or used continuously for critical processing may have a longer lead time than a machine right next to a supplier or used only sporadically. Order lead time information, reagent order lead time information, maintenance lead time information (any of which may vary over the course of a year or from time to time) may be utilized and as
5 such the lead time information data element 416 may represent an order lead time information data element, a reagent order lead time information data element, or a maintenance lead time information data element.

Notice itself may be displayed in a variety of ways. The system may
10 automatically E-mail a person through inclusion of an E-mail notice element; it may automatically print out (including faxing) a notice by having an automatic printout notice element. Among other possibilities, it may automatically utilize a telephone line for simulated or reproduced voice or other information by having an automatic telephone line utilization element.

15 The actual event of providing notice may be automatic or it may be caused by some type of user prompt 417. By accepting a monitored information user prompt the system may represent a monitored information user prompt. The prompt itself may be a mere software selection or even a mere click-on items such as a software displayed button
20 or the like. Whether displayed and acted upon remotely or at the actual robot-containing housing, such a user prompt 417 may cause a remote access connection to be established and as a result at least some significant process data may be displayed. In such a manner the user prompt may represent an information access prompt element, a software selection element, or a remote access element.

25 In some embodiments, the system may be comprised of independent or perhaps redundant slide staining modules (some embodiments may comprise eight modules) as shown for some embodiments in Figures 1 and 6. Throughput may be based on the time to first result with the system allowing access to completed slides as soon as a staining
30 module has completed the scheduled staining tasks. The multiple independent or redundant staining modules may allow for both continuous and batch processing of slides. Additionally, each independent staining module may also allow for the independent pre-treatment and staining of each slide. A carrier retainment assembly, such as a slide retainment assembly, may be used to introduce slides to be processed into the drawer 104,
35 the drawer, slide retainment assembly, and components thereof forming a stain module.

The slides may occupy one or more positions of the slide retainment assembly, such as at carrier retention devices, up to the capacity of the slide retainment assembly with the potential for each slide being processed independently of other slides configured with the slide rack. Embodiments of the stain modules, drawers, slide racks, and components thereof are also shown in Figure 6. Figure 6 also provides other embodiments of system features, such as an embodiment of the arm 120 and the component features of the arm.

Slide retainment assemblies having one or more slides and even reagent containers may be introduced into the staining or reagent modules by introduction into drawers 104 one at a time or in any combination until all or an appropriate number of staining modules are appropriately occupied. There may be no restrictions as to the order, number or timing of when the slide retainment assemblies are introduced into the system, the system may also allow for adaptive scheduling of sample loading. Staining modules, and in some embodiments the drawers of the staining modules, may lock out access to the slides during the processing period and may release them to the operator upon completion of the staining or other process on the last slide of that module. In some embodiments, the order in which the slide retainment assemblies are released may be dependant on the time required to process the last slide of the retainment assembly. Slides may even be processed in the most time efficient manner independently of the order to which they were introduced into the system. The system may provide an optimum or merely an enhanced temporal scheduling of the various sample process steps. To accomplish this, the system may automatically schedule steps that are interspersed for an enhanced time result. This interspersing may be an interleaving of a number of process operations and even an interleaving of a number of individual sample operations. In addition to interleaving steps, the system may sequence the individual sample operations. Regardless as to how programmed, it may be configured through hardware or software or a combination of each to provide an enhanced temporal scheduler element 179, a process operations interleave element, an individual sample operations interleave element, or even an individual sample operations sequence element. These can be created by integrating the automated process operation capability and either the parameter data or perhaps some replicated portion of that parameter process data (as mentioned later) and can thus act to create an interspersial robotic control functionality 175.

The control of the processing samples may be accomplished according to the following preferred embodiments, one preferred embodiment shown in Figure 5, although other processing may be accomplished consistent with the present invention. Reference numerals in Figure 5 denote features as follows:

Key to Figure 5

500 Manager	516 X-Axis
501 100 BaseT	517 Y-Axis
502 Laser printer	518 Z-Axis
503 Data Matrix Label Printer	519 LCD Touch
504 Keyboard	520 Probe Wash/Swap
505 Mouse	521 Misc PCBA
506 Storage Media	522 Cart PCBA
507 Stainer A Embedded PC	523 Drawer 1 Control
508 Stainer B Embedded PC	524 Drawer 2 Control
509 Stainer C Embedded PC	525 Drawer 3 Control
510 Touch Screen	526 Drawer 4 Control
511 Monitor	527 Drawer 5 Control
512 Keyboard	528 Drawer 6 Control
513 Mouse	529 Drawer 7 Control
514 Motor Controller	530 Drawer 8 Control
515 Master PCBA	

5

As shown in Figures 8 & 9, in expanded systems, a sample processing system manager, such as a computer server may be connected with a number of individual sample processing systems. These may represent automated slide stainers or even stand alone automated slide processing system such that they are fully capable of functioning with connection to other devices. In systems where a connection does exist, the capability of electronically connecting a number of automated slide stainers or automated sample processing systems or label printers 200, may be provided. As mentioned earlier, there may be one or more separate full function computers connected. These may be connected through a hub 193. There may be a multitasked central processing unit resource on either the stainer or the computer or there may be a number of of central processing units that are configured to avoid using or implementing a multitasked central processing unit resource relative to the process operations in order to maintain full independence or perhaps even autonomous operation. The connection, whether for input or other operation may also be a remote link (including ability to be made remote such as in detachable memory) such as an internet connection element, a telephone line connection element, a wireless communication element, or even a detachable memory element. In a preferred embodiment, connection among perhaps a number of process systems and perhaps a number of computers, such as workstations and a server (the latter residing either separately or as part of a workstation), may be achieved by use of a local area network (LAN), such as a group of computers and associated

20

devices that share a common communications line or perhaps wireless link and may even share the resources of a single processor, memory, or server within a small geographic area (for example, within an office building or complex). A local area network for this type of system may also include features such as but not limited to: an Ethernet element, a token ring element, an
5 arcnet element, a fiber distributed data interface element, an industry specification protocol, a bluetooth-based element (named but not contemporary to King Harald Bluetooth of Denmark in the mid-tenth century!), a telecommunications industry specification using a frequency band of 2.45 GHz, a communication specification applying an IEEE 802 standard, a frequency hop communication specification, a shared common link element, a transmission control
10 protocol/internet protocol communication element, a packetized information protocol, a shared protocol, a proprietary protocol, and

even a layered protocol exchange system. By providing an electronic connection 176 between various resources, the local area network such as the stainer network 183 (a network dedicated to only the stainer or perhaps sample processing resources for integrity, security, and other purposes) in one embodiment may transmit a electronic
5 memory address to achieve access to the appropriate information. Connection may also be established to a lab network, facilities intranet system, or even a lab information system 195 such as through a bridge 194.

As mentioned, connection may be accomplished over internet connections but
10 more preferably is accomplished over local area network connections. Each sample processing system may be individually controlled, in some embodiments, by a PC attached with, internal to, or otherwise provided. Data sharing between sample processing systems and the system manager may be performed to allow identification, tracking, and status of sample batches, reagents, and other agents and components of the
15 sample processing system. A determination of which system has which reagents, reagent type, slides and protocols may be performed. Log files for each processing sequence, protocol, or slide can be generated for monitoring processing status. Database maintenance (including but not limited to purge, compact, back-up, database/list functions) and system diagnostics (including but not limited to exercising active system
20 components to verify proper operation and assisting in troubleshooting efforts) may be accomplished manually or automatically.

The system may be configured to automatically access the required data through operation of the process operation control system 171 by inclusion of an automatic
25 memory access element. This access may be achieved by specifying an electronic memory address that may be transmitted by a electronic memory address element 178 perhaps over a local area network and may be followed by automatically replicating that data on some a memory aspect appropriate for operation such as an automatic data replication memory. This memory may include but not be limited to: a volatile memory
30 functionality as implemented by a volatile memory element, a random access memory functionality as implemented by a random access memory element, a non-volatile memory functionality as implemented by a a non-volatile memory element, an electrically erasable programmable read only memory functionality as implemented by an electrically erasable programmable read only memory element, a main storage functionality as
35 implemented by a main storage element, a secondary storage functionality as

implemented by a secondary storage element, a cache memory functionality as implemented by a cache memory element, and even a detachable memory functionality as implemented by a detachable memory element.

5 A control interface may be provided for the operator, such as a graphical user interface (GUI), and may accommodate various languages. Help menus may be provided to assist in sample processing. Password protection features can be provided and even administrator control over at least some aspects. This may include the capability to include administrator limitations on the functional availability of any aspect of the system
10 or of specific stainer availability or functionality, certain reagent availability functionality, certain protocol availability functionality, patient identification information access functionality, process priority request functionality, and immediate, urgent, or stat process request functionality. By including an administrator control element 180, the system may have an administrator-implemented user limitation element, a specific stainer
15 availability limitation element, a certain reagent availability limitation element, a certain protocol availability limitation element, a patient identification information access limitation element, a process priority request limitation element, an immediate, urgent, or perhaps stat process request limitation element, a user privileges input element, and even a user group privileges configuration or input element.

20

Control of the sample processing may be accomplished by a dynamic scheduling algorithm, and in some embodiments, in accordance with continuous, or batch processing previously described. The processing sequence may be controlled, in preferred embodiments, such that the various steps of a protocol for samples may be automated by
25 one or more algorithmic controls. As part of input to establish the desired control functionality, user or other input may be accommodated as follows: 1) selecting a first protocol step, 2) selecting a second protocol from a restricted list of menu items that are compatible with the first protocol step, and 3) selecting subsequent protocol steps from a restricted list of menu items that are compatible with the preceding protocol step.

30

After all data is input, the system may act to determine operational readiness by inclusion of an operational readiness determination element 177 that may be programmed to assess if appropriate resources, drawers, slides, reagents, or other aspects are present or available to the system. Once an appropriate operational readiness is determined, the
35 system may prompt initiation of access of the input data to electronically determine

operational availability of a variety of items. These may include but are not limited to: an individual sample element through inclusion of an individual sample readiness determination element, a defined group of samples through inclusion of a defined group of samples readiness determination element, a physically grouped collection of samples through inclusion of a physically grouped collection of samples readiness determination element, a slide drawer component through inclusion of a slide drawer component readiness determination element, a stand alone automated slide processing system through inclusion of an stand alone automated slide processing system readiness determination element, a slide stainer system element through inclusion of a slide stainer system readiness determination element, and even a user initiated prompt signal such as might occur to force or activate the system manually by the inclusion of a user initiated prompt signal determination element.

There may even be timing tolerances, referred to in some embodiments as “bubble tolerance”, that may be controlled as between steps, such as between aspiration cycles. Additional control may be accomplished through timing algorithms to determine time tolerances of components of the processing system, such as the monitoring of “shelf life” or viability of reagents. Furthermore, adaptive scheduling of sample and slide insertion and removal into the system, as previously described, may be accommodated on an on-going basis throughout operation of the sample processing system.

One aspect of the invention focuses on an automated staining apparatus and a method of automated treating of samples. As to this aspect, the present invention relates to an automated staining apparatus for treating samples arranged on carrier elements or means, such as but not limited to microscope slides, located at defined positions close to or in the apparatus by removing a portion of selected reagent from a station containing a plurality of reagents and thereafter applying the reagent to a sample, e.g. a tissue, organic cells, bacteria etc., arranged on the carrier means. This aspect of the invention facilitates that two or more reagents are mixed and the mixture applied to a sample. It also relates to a method of automated treating of samples by mixing reagents and applying the mixture to the samples.

Staining apparatuses for staining and treating samples by means of a probe normally comprises a first station for containing one or more reagent vials; a second station for mounting slides, a probe arranged for removing a portion of reagent from a

selected reagent vial and applying the reagent to a slide on which the sample is arranged and a drive means for moving the probe between the various stations.

5 An object of this aspect of the present invention is to improve the known apparatuses for staining samples as well as the method for automatic staining of samples by facilitating a wider range of available processes or procedures used to implement treatment, so as to ease the implementation of different staining and/or treatment processes that may be performed automatically, alternatively or additionally to provide an increased quality of some specific staining processes.

10

The term staining is used for the end product of the process, by which certain parts of the sample may be stained, i.e. has obtained a different colour, either in the optic range or in another electromagnetic range, such as ultra violet, or the staining may be an detectable, preferably automatically detectable, change in properties, such as fluorescent
15 properties, magnetic properties, electrical properties or radioactive properties. To obtain the staining, the sample normally has to undergo a series of treatment steps, such as washing, binding of reagents to the specific parts of the sample, activation of the reagents, etc. and each treatment step may include a plurality of individual treatments.

20 In some staining processes, it may be required for one or more treatments to use a mixture of reagents prepared from two or more separate reagents which may be somewhat incompatible e.g. unmixable, such as a water based and an oil based reagent, or insoluble, and therefore requires that the two or more reagents are manually prepared and introduced into a reagent vial shortly before starting the staining process in order to obtain
25 the best possible staining result for the selected examination purposes. For other processes, different staining process steps require a mixture of the same two reagents but in different dissolved ratios. Some process steps require mixtures of two or more reagents that, when mixed, have a limited time window of usability because internal chemical processes deteriorate the mixture. By providing a staining apparatus having an
30 automated mixer integrated therein, these types of staining processes can be performed automatically instead of requiring human interaction or manual performance of some process steps in a much more automated process, and the quality of the staining process may be improved as a desired degree of mixing of reagents may be provided or an optimal application time window for a deteriorating mixture may be reached.

35

The carrier elements or perhaps means are preferably arranged in groups or series on trays or the like, so that a plurality of carrier means may be removed from or situated in the apparatus simultaneously, and the apparatus preferably also comprises means for performing the intermediate storage of the carrier means with samples thereon and the
5 removal of the carrier means from the apparatus automatically.

The operation of the staining apparatus may generally be controlled by means of a control element or perhaps a control means, typically a computer having a central processing unit and one or more memory units associated therewith, an control element or
10 perhaps a means for controlling the various operations of the apparatus by controlling stepper motors, solenoids, valves and/or other drive or control parts of the apparatus. The control means may have one or more data communication ports for enabling data communication with external computers by wire or wireless. The control means does not have to be physically arranged within the apparatus itself but may be a computer external
15 to the staining apparatus and connected to the apparatus via a data transmission port thereof.

The operation of the staining apparatus will generally be controlled by means of control means, typically a computer having a central processing unit and one or more
20 memory unit associated therewith, means for controlling the various operations of the apparatus by controlling stepper motors, solenoids, valves and/or other drive or control parts of the apparatus. The control means may have one or more data communication ports for enabling data communication with external computers by wire or wireless elements. The control element or perhaps means does not have to be physically arranged
25 within the apparatus itself but may be a computer external to the staining apparatus and connected to the apparatus via a data transmission port thereof.

The present invention also relates to a method of fully automated treating of samples arranged on carrier elements by means of a staining apparatus controlled by
30 means of a control element or means, wherein the method comprises the steps of situating a plurality of carrier means intermediately in a carrier means station, each carrier means having a sample arranged thereon, applying a portion of a first reagent selected from a plurality of reagents to a mixing cup, applying a portion of a second reagent selected from a plurality of reagents to the mixing cup, mixing the reagents in the mixing cup by means
35 of mixing means, moving a probe to the mixing cup by means of a probe drive means,

removing a portion of the mixed reagents from the mixing cup by means of the probe, moving the probe to a selected one of said carrier means, and applying the mixed reagents to the selected carrier means, so as to perform a treatment of the sample arranged on the selected carrier means.

5

The present invention further relates to the use of an apparatus of the present invention as described above for exercising the method of the present invention.

The embodiment shown in the figures and described in details below is only an
10 example of an apparatus in accordance with the present invention and is not limiting the wider scope of the invention as described in the enclosed claims.

As shown in figure 6, a detailed description of one embodiment of this aspect of the invention involves staining apparatus 201. The staining apparatus 201 may comprise a
15 rectangular frame 204 surrounding a first station 202 comprising an array of compartments wherein each compartment a reagent vial 203 is placed, and a second station 205 wherein a number of separate racks 206 is placed, and where each rack may comprise a number of slides 207 mounted side by side in the rack 206. In the embodiment shown, each rack may hold up to 17 slides, but the rack may be designed to
20 hold any suitable number of slides. With eight racks arranged side by side, the shown embodiments may hold up to 136 slides 207 each having a sample, e.g. a tissue mounted on the upper side of the slide, so that reagent may be applied from above to the sample on each slide.

25 A robot arm to move a probe 210 in X and Y direction as indicated by the arrows X and Y may be arranged above the frame 204 of the staining apparatus. The robot arm may therefore position the probe 210 above all reagent containers 203 as well as above all the slides 207, and may further operate the probe 210 to remove portions of a reagent contained in any of the containers 203, to transfer the portion of reagent and apply it to
30 any of the slides 207 in order to provide a selected staining or treatment of the sample on each slide 207. By use of a suitable control element, e.g. a computer having the appropriate software, subroutines, or input data for the purpose, this staining apparatus 201 may be able to automatically stain or treat samples requiring different staining or treatment reagents and processes.

35

Having the appropriate input data, the control element or perhaps means of the apparatus may operate the robot arm to commence a staining or treatment run by moving the probe to a first reagent container 203, into which the probe tip is inserted and liquid is aspirated up into the probe 210 in an amount corresponding to the number of samples to be stained or treated, in accordance
5 with the input data provided to the control element. Additionally, under certain conditions, the instrument may be required to perform a reagent inventory before a staining or treatment run can commence. This inventory may be accomplished by use of the probe tip to actually touch the liquid surface in each reagent vial 203. To prevent cross-contamination between the reagents in the various containers 203, a cleaning of the probe 210 or at least the probe tip may be required
10 after each measurement of a reagent level.

The probe 210 may be moved by the robot arm towards the slide retainment assembly in which the slides 207 are mounted. The slides 207 may be situated with the surface horizontally oriented and the probe 124 may dispense the required amount of reagent on the appropriate slides
15 in accordance with the input data. Alternatively, the probe 124 may be moved by the robot arm towards the reagent mixer 209 where it may release reagent into the cup of the reagent mixer 209, and may be subsequently moved to the probe washing station 208. The robot arm may move the new clean probe to a second selected reagent vial 203 for collecting a selected amount of reagent from the second vial 203, and the probe may thereafter by means of the robot arm be moved to
20 the reagent mixer 209, where the reagent in the probe 210 may be released into the cup of the mixer containing the first selected reagent. This may be commenced several times if more than two reagents are to be mixed for a specific staining or treatment process.

An object of the present invention is to provide a staining apparatus and a method for
25 automatic staining of samples, in which the total process time for completing or even entering the staining protocol may be reduced. In particular, it is an object of this aspect of the invention to reduce the amount of time needed in general.

As can be easily understood from the foregoing, the basic concepts of the present
30 invention may be embodied in a variety of ways. It involves both sample processing techniques as well as various systems, assemblies, and devices to accomplish sample processing, input, and other functions. In this application, the sample processing techniques are also disclosed as part of

the results shown to be achieved by the various systems, assemblies, and devices described and as steps which are inherent to utilization. They should be understood to be the natural result of utilizing the devices as intended and described. In addition, while some devices are disclosed, it should be understood that these not only accomplish certain methods but also can
5 be varied in a number of ways. Importantly, as to all of the foregoing, all of these facets should be understood to be encompassed by this disclosure.

The discussion included in this application is intended to serve as a basic description. The reader should be aware that the specific discussion may not explicitly describe all
10 embodiments possible; many alternatives are implicit. It also may not fully explain the generic nature of the invention and may not explicitly show how each feature or element can actually be representative of a broader function or of a great variety of alternative or equivalent elements. Again, these are implicitly included in this disclosure. Where the invention is described in device-oriented terminology, each element of the device implicitly
15 performs a function. Importantly, neither the description nor the terminology is intended to limit the scope of the claims which may be included at any time.

It should also be understood that a variety of changes may be made. The scope of the claims should not be limited by the preferred embodiments set forth in the examples, but
20 should be given the broadest interpretation consistent with the description as a whole.

Further, each of the various elements may also be achieved in a variety of manners. This disclosure should be understood to encompass each such variation, be it a variation of an embodiment of any apparatus embodiment, a method or process embodiment, or even merely
25 a variation of any element of these. Particularly, it should be understood that as the disclosure relates to elements of the invention, the words for each element may be expressed by equivalent apparatus terms or method terms -- even if only the function or result is the same. Such equivalent, broader, or even more generic terms should be considered to be encompassed in the description of each element or action. Such terms can be substituted
30 where desired to make explicit the implicitly broad coverage to which this invention is entitled. As but one example, it

should be understood that all actions may be expressed as a means for taking that action or as an element which causes that action. Similarly, each physical element disclosed should be understood to encompass a disclosure of the action which that physical element facilitates. Regarding this last aspect, as but one example, the disclosure of a "retention element" should
5 be understood to encompass disclosure of the act of "retaining" -- whether explicitly discussed or not -- and, conversely, were there effectively disclosure of the act of "retaining", such a disclosure should be understood to encompass disclosure of a "retention element" and even a "means for retaining". It should also be understood that in jurisdictions where specific language may be construed as limiting, as but one example in the United States where some
10 interpretations of "means for" elements can be construed narrowly, broader equivalent language may be used and should be understood as encompassed by this specification. Such changes and alternative terms are to be understood to be explicitly included in the description.

In addition, as to each term used it should be understood that unless its utilization in
15 this application is inconsistent with such interpretation, common dictionary definitions should apply for each term and all definitions, alternative terms, and synonyms such as contained in the Random House Webster's Unabridged Dictionary, second edition apply as well as the definitions presented by searchStorage.com, such to be considered as representing the meaning of the terms as understood by computer professionals.

20

Thus, the applicant(s) should be understood to have support to claim at least: i) each of the sample processing systems and subsystems as herein disclosed and described, ii) the related methods disclosed and described, iii) similar, equivalent, and even implicit variations of each of these systems, assemblies, devices and methods, iv) those alternative designs which
25 accomplish each of the functions shown as are disclosed and described, v) those alternative designs and methods which accomplish each of the functions shown as are implicit to accomplish that which is disclosed and described, vi) each feature, component, and step shown as separate and independent inventions, vii) the applications enhanced by the various systems or components disclosed, viii) the resulting products produced by such systems or components,
30 and ix) methods and systems, assemblies, devices, and apparatuses substantially as described hereinbefore and with reference to any of the accompanying examples, x) the various combinations and permutations of each of the elements disclosed, xi) each potentially dependent claim or concept as a dependency on each and every one of the independent claims or concepts presented, xii) processes performed with the aid of or on a computer as described
35 throughout the above discussion, xiii) a programmable system as described throughout the

above discussion, xiv) a computer readable memory encoded with data to direct a computer comprising means or elements which function as described throughout the above discussion, xv) a computer configured as herein disclosed and described, xvi) individual or combined subroutines and programs as herein disclosed and described, xvii) the related methods
5 disclosed and described, xviii) similar, equivalent, and even implicit variations of each of these systems and methods, xix) those alternative designs which accomplish each of the functions shown as are disclosed and described, xx) those alternative designs and methods which accomplish each of the functions shown as are implicit to accomplish that which is disclosed and described, xxi) each feature, component, and step shown as separate and independent
10 inventions, and xxii) the various combinations and permutations of each of the above.

Further, if or when used, the use of the transitional phrase “comprising” or the like is used to maintain the “open-end” claims herein, according to traditional claim interpretation. Thus, unless the context requires otherwise, it should be understood that the term “comprise”
15 or variations such as “comprises” or “comprising” or the like, are intended to imply the inclusion of a stated element or step or group of elements or steps but not the exclusion of any other element or step or group of elements or steps. Such terms should be interpreted in their most expansive form so as to afford the applicant the broadest coverage legally permissible.

CLAIMS

What is claimed is:

1. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
monitoring operationally-influential exteriorly-consequential information;
automatically processing at least one sample at least in part through operation of said robotic sample process functions; and
automatically informing at least one person of at least some exteriorly-consequential information in response to said step of monitoring operationally-influential exteriorly-consequential information.
2. A method of automated sample processing as described in claim 1 wherein said step of establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions comprises the step of establishing an automated slide processing system.
3. A method of automated sample processing as described in claim 2 wherein said step of automatically processing at least one sample comprises the steps of:
arranging a plurality of slides on a carrier retainment assembly;
applying a reagent to said plurality of slides; and
automatically staining said plurality of slides.
4. A method of automated sample processing as described in claim 3 wherein said step of establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions comprises the steps of:
establishing a plurality of automated slide stainers; and
electronically connecting said plurality of automated slide stainers.

5. A method of automated sample processing as described in claim 1, 3, or 4 and further comprising the step of establishing a local area network electronically connected to said automated sample processing system.
6. A method of automated sample processing as described in claim 3 or 4 and further comprising the step of holding said plurality of slides on at least one movable carrier retainment assembly.
7. A method of automated sample processing as described in claim 1 wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring operationally-altered outside information concerning events influenced at least in part by at least some of said robotic sample process functions, and wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically informing at least one person of said operationally-altered outside information.
8. A method of automated sample processing as described in claim 1 wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring replenishable supply information.
9. A method of automated sample processing as described in claim 8 and further comprising the step of automatically notifying at least one operator of a potential need for replenishable supplies in response to said step of monitoring operationally-altered outside information concerning events.
10. A method of automated sample processing as described in claim 8 and further comprising the step of automatically notifying at least one supplier of a potential need for replenishable supplies in response to said step of monitoring operationally-altered outside information concerning events.
11. A method of automated sample processing as described in claim 1 wherein said step of monitoring operationally-influential exteriorly-consequential

information comprises the step of monitoring instrument maintenance information.

12. A method of automated sample processing as described in claim 11 and further comprising the step of automatically notifying at least one operator of a potential need for maintenance in response to said step of monitoring instrument maintenance information.
13. A method of automated sample processing as described in claim 11 wherein said step of monitoring instrument maintenance information comprises the step of monitoring part cycle information.
14. A method of automated sample processing as described in claim 13 wherein said step of monitoring part cycle information comprises the step of monitoring individual part cycle information.
15. A method of automated sample processing as described in claim 1 or 13 and further comprising the step of automatically notifying at least one supplier of a potential need for maintenance in response to said step of monitoring operationally-influential exteriorly-consequential information.
16. A method of automated sample processing as described in claim 1 wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring product expiration information.
17. A method of automated sample processing as described in claim 16 and further comprising the step of automatically advance notifying at least one person of an upcoming expiration in response to said step of monitoring product expiration information.
18. A method of automated sample processing as described in claim 16 wherein said step of automatically advance notifying at least one person of an upcoming expiration comprises the step of accomplishing multiple notifications of an upcoming expiration.

19. A method of automated sample processing as described in claim 17 wherein said step of automatically advance notifying at least one person of an upcoming expiration in response to said step of monitoring operationally-altered outside information concerning events comprises the step of automatically advance notifying a person selected from a group consisting of: an instrument operator, an administrator, and a supplier.
20. A method of automated sample processing as described in claim 1 and further comprising the step of monitoring historical usage information.
21. A method of automated sample processing as described in claim 20 wherein said step of monitoring historical usage information comprises the step of monitoring user statistical information.
22. A method of automated sample processing as described in claim 20 and further comprising the step of automatically advance notifying at least one person of a predictive need in response to said step of monitoring historical usage information.
23. A method of automated sample processing as described in claim 22 wherein said step of automatically advance notifying comprises the step of automatically advance notifying an instrument operator of information at least in part in response to said step of monitoring historical usage information.
24. A method of automated sample processing as described in claim 1, 20, 22, or 23 and further comprising the step of accepting a monitored information user prompt.
25. A method of automated sample processing as described in claim 24 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information acts in response to said step of accepting a monitored information user prompt.
26. A method of automated sample processing as described in claim 1 wherein said

step of monitoring operationally-influential exteriorly-consequential information comprises the step of totalizing usage information for an item.

27. A method of automated sample processing as described in claim 26 wherein said step of totalizing usage information for an item comprises the step of totalizing reagent usage information.
28. A method of automated sample processing as described in claim 26 wherein said step of totalizing usage information for an item comprises the step of totalizing individual part cycle information.
29. A method of automated sample processing as described in claim 1 wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring predictive usage information.
30. A method of automated sample processing as described in claim 29 wherein said step of monitoring predictive usage information comprises the step of utilizing order lead time information.
31. A method of automated sample processing as described in claim 29 wherein said step of monitoring predictive usage information comprises the step of utilizing reagent order lead time information.
32. A method of automated sample processing as described in claim 29 wherein said step of monitoring predictive usage information comprises the step of utilizing maintenance lead time information.
33. A method of automated sample processing as described in claim 1 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically informing at least one operator of at least some exteriorly-consequential information.
34. A method of automated sample processing as described in claim 1 wherein said

step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically informing at least one administrator of at least some exteriorly-consequential information.

35. A method of automated sample processing as described in claim 1 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically informing at least one supplier of at least some exteriorly-consequential information.
36. A method of automated sample processing as described in claim 1 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically informing at least one manufacturer of at least some exteriorly-consequential information.
37. A method of automated sample processing as described in claim 1 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically E-mailing at least one person of at least some exteriorly-consequential information.
38. A method of automated sample processing as described in claim 1 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically printing out at least some exteriorly-consequential information.
39. A method of automated sample processing as described in claim 1 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically utilizing a telephone line.
40. A method of automated sample processing as described in claim 1 wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring sample process efficacy information.

41. A method of automated sample processing as described in claim 40 wherein said step of monitoring sample process efficacy information comprises the step of monitoring material requirement information.
42. A method of automated sample processing as described in claim 1 wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring any of the permutations and combinations of information selected from a group consisting of:
replenishable supply information, instrument maintenance information, product expiration information, historical usage information, totalization usage information, predictive usage information, and process efficacy information.
43. An automated sample processing system comprising:
at least one sample arranged on a carrier element;
a process operation control system configured to at least partially process said sample;
robotic motion system responsive to said process operation control system;
an operationally-influential exteriorly-consequential information monitor; and
an automatic exteriorly-consequential information notice element responsive to said operationally-influential exteriorly-consequential information monitor.
44. An automated sample processing system as described in claim 43 wherein said at least one sample arranged on a carrier element comprises a biological sample arranged on a slide.
45. An automated sample processing system as described in claim 44 wherein said process operation control system configured to at least partially process said sample comprises:
a plurality of slides on a carrier element retainment assembly; at least one reagent container; and
a slide stain element configured to act upon said plurality of slides.
46. An automated sample processing system as described in claim 45 and further comprising:

a plurality of automated slide stainers; and
an electronic connection to said plurality of automated slide stainers.

47. An automated sample processing system as described in claim 43, 45, or 46 and further comprising a local area network electronically connected to a stand alone automated slide processing system.
48. An automated sample processing system as described in claim 45 or 46 wherein said carrier element comprises a movable carrier element.
49. An automated sample processing system as described in claim 43 wherein said operationally-influential exteriorly-consequential information monitor comprises an operationally-altered outside information monitor, and wherein said automatic exteriorly-consequential information notice element comprises an automatic operationally-altered outside information notice element.
50. An automated sample processing system as described in claim 43 wherein said operationally-altered outside information monitor comprises a replenishable supply information monitor.
51. An automated sample processing system as described in claim 50 and further comprising an automatic operator replenishable supply notice element that acts in response to said replenishable supply information monitor.
52. An automated sample processing system as described in claim 50 and further comprising an automatic supplier replenishable supply notice element that acts in response to said replenishable supply information monitor.
53. An automated sample processing system as described in claim 43 wherein said operationally-influential exteriorly-consequential information monitor comprises an instrument maintenance monitor.

54. An automated sample processing system as described in claim 53 and further comprising an automatic operator notice element that acts in response to said instrument maintenance information monitor.
55. An automated sample processing system as described in claim 53 wherein said instrument maintenance monitor comprises a part cycle monitor.
56. An automated sample processing system as described in claim 55 wherein said part cycle monitor comprises an individual part cycle monitor.
57. An automated sample processing system as described in claim 43 or 55 and further comprising an automatic maintenance notice element that acts in response to said operationally-influential exteriorly-consequential information monitor.
58. An automated sample processing system as described in claim 43 wherein said operationally-influential exteriorly-consequential information monitor comprises a product expiration information monitor.
59. An automated sample processing system as described in claim 58 and further comprising an automatic advance expiration notice element that acts in response to said product expiration information monitor.
60. An automated sample processing system as described in claim 59 wherein said automatic advance expiration notice element comprises a multiple advance expiration notice element.
61. An automated sample processing system as described in claim 59 wherein said automatic advance expiration notice element comprises a notice element selected from a group consisting of:
an instrument operator notice element, an administrator notice element, and a supplier notice element.
62. An automated sample processing system as described in claim 43 and further comprising a historical usage information monitor.

63. An automated sample processing system as described in claim 62 wherein said historical usage information monitor comprises a user statistical information monitor.
64. An automated sample processing system as described in claim 62 and further comprising an automatic predictive need notice element that acts in response to said historical usage information monitor.
65. An automated sample processing system as described in claim 64 wherein said automatic predictive need notice element comprises an automatic operator notice element.
66. An automated sample processing system as described in claim 43, 62, 64, or 65 and further comprising a monitored information user prompt.
67. An automated sample processing system as described in claim 66 wherein said automatic exteriorly-consequential information notice element acts in response to said monitored information user prompt.
68. An automated sample processing system as described in claim 43 wherein said operationally-influential exteriorly-consequential information monitor comprises a totalizator.
69. An automated sample processing system as described in claim 68 wherein said totalizator comprises a reagent totalizator.
70. An automated sample processing system as described in claim 68 wherein said totalizator comprises a part cycle totalizator.
71. An automated sample processing system as described in claim 43 wherein said operationally-influential exteriorly-consequential information monitor comprises a predictive usage information element.

72. An automated sample processing system as described in claim 71 wherein said predictive usage information element comprises an order lead time information data element.
73. An automated sample processing system as described in claim 71 wherein said predictive usage information element comprises a reagent order lead time information data element.
74. An automated sample processing system as described in claim 71 wherein said predictive usage information element comprises a maintenance lead time information data element.
75. An automated sample processing system as described in claim 43 wherein said automatic exteriorly-consequential information notice element comprises an automatic operator exteriorly-consequential information notice element.
76. An automated sample processing system as described in claim 43 wherein said automatic exteriorly-consequential information notice element comprises an automatic administrator exteriorly-consequential information notice element.
77. An automated sample processing system as described in claim 43 wherein said automatic exteriorly-consequential information notice element comprises an automatic supplier exteriorly-consequential information notice element.
78. An automated sample processing system as described in claim 43 wherein said automatic exteriorly-consequential information notice element comprises an automatic manufacturer exteriorly-consequential information notice element.
79. An automated sample processing system as described in claim 43 wherein said automatic exteriorly-consequential information notice element comprises an automatic E-mail notice element.
80. An automated sample processing system as described in claim 43 wherein said automatic exteriorly-consequential information notice element comprises an automatic printout notice element.

81. An automated sample processing system as described in claim 43 wherein said automatic exteriorly-consequential information notice element comprises an automatic telephone line utilization element.
82. An automated sample processing system as described in claim 43 wherein said operationally-influential exteriorly-consequential information monitor comprises a sample process efficacy information monitor.
83. An automated sample processing system as described in claim 82 wherein said sample process efficacy information monitor comprises a material requirement information monitor.
84. An automated sample processing system as described in claim 43 wherein said operationally-influential exteriorly-consequential information monitor comprises any of the permutations and combinations of a monitor selected from a group consisting of:
replenishable supply information monitor, instrument maintenance information monitor, product expiration information monitor, historical usage information monitor, totalization usage information monitor, predictive usage information monitor, and process efficacy information monitor.
85. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;
automatically processing at least one sample at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations; and
accepting a prompt from a user to display at least a portion of said important details of a significant number of said plurality of sample process operations;

and providing information relative to said plurality of sample process operations to at least one person.

86. A method of automated sample processing as described in claim 85 wherein said step of establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions comprises the step of establishing an automated slide processing system.
87. A method of automated sample processing as described in claim 86 wherein said step of automatically processing at least one sample comprises the steps of: arranging a plurality of slides on a carrier retainment assembly;
applying a reagent to said plurality of slides; and
automatically staining said plurality of slides.
88. A method of automated sample processing as described in claim 87 wherein said step of establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions comprises the steps of:
establishing a plurality of automated slide stainers; and
electronically connecting said plurality of automated slide stainers.
89. A method of automated sample processing as described in claim 85, 87, or 88 and further comprising the step of establishing a local area network electronically connected to said automated sample processing system.
90. A method of automated sample processing as described in claim 87 or 88 and further comprising the step of holding said plurality of slides on at least one movable carrier retainment assembly.
91. A method of automated sample processing as described in claim 87 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the steps of:

'systematically storing time of occurrence data,
systematically storing substance identifier data,
systematically storing individual robotic movement data,
systematically storing subject sample data, and
systematically storing type of protocol data.

92. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur

comprises the step of systematically storing details selected from a group consisting of:

time of occurrence data, number of occurrence data, part operation data, amount of usage data, amount of material used data, type of material used data, substance identifier data, individual movement data, robotic action data, individual robotic movement data, individual operation data, individual usage data, actual date data, actual time data, precise time data, relative time data, absolute time data, initiation time data, completion time data, subject sample data, sample image data, individual sample process data, individual slide log data, system image data, substance image data, and type of protocol data.

93. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of systematically storing amount of material used data.

94. A method of automated sample processing as described in claim 92 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of systematically storing robotic action data.

95. A method of automated sample processing as described in claim 94 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of systematically storing individual robotic movement data.

96. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur

comprises the step of systematically storing precise time data.

97. A method of automated sample processing as described in claim 96 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur

comprises the step of systematically storing relative time data.

98. A method of automated sample processing as described in claim 96 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of systematically storing absolute time data.

99. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of systematically storing image data.

100. A method of automated sample processing as described in claim 99 wherein said step of systematically storing image data comprises the step of systematically storing sample image data.

101. A method of automated sample processing as described in claim 99 wherein said step of systematically storing image data comprises the step of systematically storing substance image data.

102. A method of automated sample processing as described in claim 99 wherein said step of systematically storing image data comprises the step of systematically storing system image data.

103. A method of automated sample processing as described in claim 99, 100, 101, 102 wherein said step of systematically storing image data comprises the step of

systematically storing multiple image data.

104. A method of automated sample processing as described in claim 103 wherein said step of systematically storing multiple image data comprises the step of systematically storing pre- and post-event image data.

105. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of creating a segmented computer file.

106. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of creating an inalterable computer record.

107. A method of automated sample processing as described in claim 106 wherein said step of creating an inalterable computer record comprises the step of creating integral change indicia as part of said inalterable computer record.

108. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of creating a common format computer record.

109. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of creating a proprietary format computer record.

110. A method of automated sample processing as described in claim 85 wherein said step of accepting a prompt from a user to display at least a portion of said important details of a significant number of said plurality of sample process operations comprises the step of providing a software selection to a user.

111. A method of automated sample processing as described in claim 85 wherein said step of accepting a prompt from a user to display at least a portion of said important details of a significant number of said plurality of sample process operations comprises the step of utilizing a remote access connection.
112. A method of automated sample processing as described in claim 85 wherein said step of providing information relative to said plurality of sample process operations to at least one person comprises the step of displaying at least a portion of said information.
113. A method of automated sample processing as described in claim 112 wherein said step of displaying at least a portion of said information comprises the step of remotely displaying at least a portion of said information.
114. A method of automated sample processing as described in claim 85 or 112 wherein said step of displaying at least a portion of said information comprises the step of real time displaying at least a portion of said information.
115. A method of automated sample processing as described in claim 112 wherein said step of displaying at least a portion of said information comprises the step of creating a simulated motion display from at least a portion of said information.
116. A method of automated sample processing as described in claim 85 wherein said step of providing information relative to said plurality of sample process operations to at least one person comprises the step of providing a sequential playback capability.
117. A method of automated sample processing as described in claim 116 wherein said step of providing a sequential playback capability comprises the step of providing an altered speed sequential playback capability.
118. A method of automated sample processing as described in claim 117 wherein said step of providing an altered speed sequential playback capability comprises the step of providing a user alterable speed sequential playback capability.

119. A method of automated sample processing as described in claim 117 wherein said step of providing an altered speed sequential playback capability comprises the step of providing a high speed sequential playback capability.

120. A method of automated sample processing as described in claim 85 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of systematically storing individual slide log data.

121. A method of automated sample processing as described in claim 85 and further comprising the step of real time displaying individual slide log data.

122. An automated sample processing system comprising:
at least one sample arranged on a carrier element;
a process operation control system configured to at least partially process said sample;
robotic motion system responsive to said process operation control system;
a multiple event scheduler to which said robotic motion system is at least in part responsive;
systematic process detail capture element;
a significant process detail memory responsive to said systematic process detail capture element and that stores at least some significant process data;
an information access prompt element to which said significant process data is responsive; and
a significant process data transfer element.

123. An automated sample processing system as described in claim 122 wherein said at least one sample arranged on a carrier element comprises a biological sample arranged on a slide.

124. An automated sample processing system as described in claim 123 wherein said process operation control system configured to at least partially process said sample comprises:

- a plurality of slides on a carrier element retainment assembly;
- at least one reagent container; and
- a slide stain element configured to act upon said plurality of slides.

125. An automated sample processing system as described in claim 124 and further comprising:

- a plurality of automated slide stainers; and
- an electronic connection to said plurality of automated slide stainers.

126. An automated sample processing system as described in claim 122, 124, or 125 and further comprising a local area network electronically connected to a stand alone automated slide processing system.

127. An automated sample processing system as described in claim 124 or 125 wherein said carrier element comprises a movable carrier element.

128. An automated sample processing system as described in claim 124 wherein said systematic process detail capture element comprises:

- a time of occurrence data capture element,
- an individual robotic movement data capture element,
- a substance identifier data capture element,
- a subject sample data capture element, and
- a type of protocol data capture element.

129. An automated sample processing system as described in claim 122 wherein said systematic process detail capture element comprises a systematic process detail capture element selected from a group consisting of:

- a time of occurrence data capture element, a number of occurrence data capture element, a part operation data capture element, an amount of usage data capture element, an amount of material used data capture element, a type of material used

data capture element, a substance identifier data capture element, an individual movement data capture element, a robotic action data capture element, an individual robotic movement data capture element, an individual operation data capture element, an individual usage data capture element, an actual date data capture element, an actual time data capture element, a precise time data capture element, a relative time data capture element, an absolute time data capture element, an initiation time data capture element, a completion time data capture element, a subject sample data capture element, a sample image data capture element, an individual sample process data capture element, individual slide log data capture element, a system image data capture element, a substance image data capture element, and a type of protocol data capture element.

130. An automated sample processing system as described in claim 122 wherein said systematic process detail capture element comprises an amount of material used data capture element.

131. An automated sample processing system as described in claim 129 wherein said systematic process detail capture element comprises a robotic action data capture element.

132. An automated sample processing system as described in claim 131 wherein said systematic process detail capture element comprises an individual robotic movement data capture element.

133. An automated sample processing system as described in claim 122 wherein said systematic process detail capture element comprises a precise time data capture element.

134. An automated sample processing system as described in claim 133 wherein said systematic process detail capture element comprises a relative time data capture element.

135. An automated sample processing system as described in claim 133 wherein said systematic process detail capture element comprises an absolute time data capture element.

136. An automated sample processing system as described in claim 122 wherein said systematic process detail capture element comprises an image data capture element.
137. An automated sample processing system as described in claim 136 wherein said image data capture element comprises a sample image data capture element.
138. An automated sample processing system as described in claim 136 wherein said image data capture element comprises a substance image data capture element.
139. An automated sample processing system as described in claim 136 wherein said image data capture element comprises a system image data capture element.
140. An automated sample processing system as described in claim 136, 137, 138, or 139 wherein said image data capture element comprises a multiple image data capture element.
141. An automated sample processing system as described in claim 140 wherein said multiple image data capture element comprises a pre- and post-event image data capture element.
142. An automated sample processing system as described in claim 122 wherein said significant process detail memory comprises a segmented computer file memory element.
143. An automated sample processing system as described in claim 122 wherein said significant process detail memory comprises an inalterable computer record memory element.
144. An automated sample processing system as described in claim 143 wherein said significant process detail memory comprises an integral change indicia memory element.
145. An automated sample processing system as described in claim 142 wherein said

significant process detail memory comprises a common format computer record memory element.

146. An automated sample processing system as described in claim 142 wherein said significant process detail memory comprises a proprietary format computer record memory element.

147. An automated sample processing system as described in claim 122 wherein said information access prompt element comprises a software selection element.

148. An automated sample processing system as described in claim 122 wherein said information access prompt element comprises a remote access element.

149. An automated sample processing system as described in claim 122 and further comprising a significant process detail information display that is responsive to said significant process detail memory.

150. An automated sample processing system as described in claim 149 wherein said significant process detail information display comprises a remote process detail information display.

151. An automated sample processing system as described in claim 122 or 149 wherein said significant process detail information display comprises a real time process detail information display.

152. An automated sample processing system as described in claim 149 wherein said significant process detail information display comprises a simulated motion process detail information display.

153. An automated sample processing system as described in claim 122 and further comprising a sequential playback element.

154. An automated sample processing system as described in claim 153 wherein said sequential playback element comprises an altered speed sequential playback/element.

155. An automated sample processing system as described in claim 154 wherein said altered speed sequential playback element comprises a user alterable speed sequential playback element.

156. An automated sample processing system as described in claim 154 wherein said altered speed sequential playback element comprises a high speed sequential playback element.

157. An automated sample processing system as described in claim 122 wherein said systematic process detail capture element comprises an individual slide log data capture element.

158. An automated sample processing system as described in claim 122 and further comprising a real time individual slide log data display.

159. An automated sample processing system comprising:
at least one sample arranged on a carrier element;
a process operation control system configured to at least partially process said sample;
robotic motion system responsive to said process operation control system; an operationally-influential exteriorly-consequential information monitor; and an automatic exteriorly-consequential information notice element responsive to said operationally-influential exteriorly-consequential information monitor,
wherein said operationally-altered outside information monitor comprises a replenishable supply information monitor.
160. An automated sample processing system as claimed in claim 159 and further comprising an automatic operator replenishable supply notice element that acts in response to said replenishable supply information monitor.
161. An automated sample processing system as claimed in claim 159 and further comprising an automatic supplier replenishable supply notice element that acts in response to said replenishable supply information monitor.
162. A method of automated sample processing comprising the steps of:
establishing a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member;
receiving a protocol in at least one of a plurality of stainers via the network;
scheduling a plurality of sample process operations based on the protocol;
automatically processing at least one biological sample arranged on a first slide using the at least one stainer at least in part through operation of said robotic member sequencing through said scheduled plurality of sample process operations;
inserting a second slide into the at least one stainer, wherein inserting the second slide does not interfere with movement of the robotic member related to the first slide; monitoring operationally-influential exteriorly-consequential information, wherein said operationally-influential exteriorly-consequential information comprises usage information of the at least one stainer; and

informing at least one person of at least some exteriorly-consequential information in response to said step of monitoring operationally-influential exteriorly consequential information.

163. A method of automated sample processing comprising the steps of:

establishing a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member;

receiving a protocol in at least one of a plurality of stainers via the network;

scheduling a plurality of sample process operations based on the protocol;

automatically processing at least one biological sample arranged on a slide using the at least one stainer at least in part through operation of said robotic member sequencing through said scheduled plurality of sample process operations;

monitoring operationally-influential exteriorly-consequential information; and

informing at least one person of at least some exteriorly-consequential information in response to said step of monitoring operationally-influential exteriorly consequential information.

164. A method as claimed in claim 163 wherein said operationally-influential exteriorly-consequential information comprises usage information of the at least one stainer.

165. A method of automated sample processing comprising the steps of:

establishing a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member;

receiving a protocol in at least one of a plurality of stainers via the network;

scheduling a plurality of sample process operations based on the protocol;

automatically processing at least one biological sample arranged on a slide using the at least one stainer at least in part through operation of said robotic member sequencing through said scheduled plurality of sample process operations;

establishing a connection between the stainer network and a laboratory information system;

communicating information from the laboratory information system to the stainer network;
monitoring operationally-influential exteriorly-consequential information;
and
informing at least one person of at least some exteriorly-consequential information in response to said step of monitoring operationally-influential exteriorly consequential information;

166. A method of automated sample processing comprising the steps of:
- establishing an automated sample processing system, each stainer having an automated process operation capability that causes automated process operation events through robotic sample process functions movement of a robotic member;
 - scheduling a plurality of sample process operations;
 - systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;
 - automatically processing at least one biological sample arranged on a slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations; \
 - monitoring operationally-influential exteriorly-consequential information, wherein said operationally-influential exteriorly-consequential information comprises historical usage information; and
 - automatically informing at least one person of at least some exteriorly-consequential information in response to said step of monitoring operationally-influential exteriorly consequential information;
 - wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically advance notifying at least one person of information at least in part in response to said step of monitoring historical usage information.

167. A method of automated sample processing as claimed in claim 166, wherein the stainer includes at least one reagent container, and wherein said step of monitoring usage information comprises the step of monitoring usage of reagent.
168. A method of automated sample processing as claimed in claim 167, further comprising the step of automatically advance notifying at least one person of a need for replenishing reagent of the at least one reagent container.
169. A method of automated sample processing as claimed in claim 166, wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring predictive usage information.
170. A method of automated sample processing as claimed in claim 169, wherein said step of monitoring predictive usage information comprises the step of utilizing order lead time information; utilizing reagent order lead time information; or utilizing maintenance lead time information.
171. A method of automated sample processing as claimed in claim 166, wherein said step of informing at least one person of at least some exteriorly consequential information comprises the step of automatically informing at least one operator, an administrator, one supplier or one manufacturer of at least some exteriorly consequential information.
172. A method of automated sample processing comprising the steps of:
establishing a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member;
receiving a protocol in at least one of a plurality of stainers via the network;
scheduling a plurality of sample process operations based on the protocol;
processing at least one biological sample arranged on a first slide at least in part through operation of said robotic member sequencing through said scheduled plurality of sample process operations.
storing details of a number of said plurality of sample process operations as the sample process operations occur; and

receiving an instruction from a user to establish a connection between said network and
a remote location, and to display at least a portion of said details at said remote location.

173. A method of as claimed in claim 172 further comprising inserting a second slide into the at least one stainer, wherein inserting the second slide does not interfere with movement of the robotic member related to the first slide.

174. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;
automatically processing at least one biological sample arranged on a first slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;
establishing a biological sample slide processing network dedicated to a stainer or a sample processing resource for integrity and security purposes; and
accepting a prompt from a user to establish a remote access connection between said biological sample slide processing network and a remote location, and to display at least a portion of said important details of a significant number of said plurality of sample process operations at said remote location.

175. A method as claimed in any one of claims 172, 173, or 174 wherein said network is connected to a laboratory network of a laboratory information system.

176. A method as claimed in any one of claims 172, 173, or 174, wherein said connection is established from the network to a remote location that is a manufacturer, a supplier, or maintenance personnel location.

177. An automated sample processing system comprising:
- a control system configured to receive a protocol via a network, said control system being configured to at least partially process at least one biological sample arranged on a first slide;
 - a robotic motion system responsive to said control system configured to move a robotic member;
 - a multiple event scheduler configured to schedule a plurality of sample process operations based on the protocol, said robotic motion system being at least in part responsive to the multiple even scheduler;
 - an operationally-influential exteriorly-consequential information monitor configured to
 - monitor usage information of the sample processing system; and
 - an exteriorly-consequential information notice element responsive to said operationally-influential exteriorly-consequential information monitor, said exteriorly-consequential information notice element configured to inform at least one person of the operationally-influential exteriorly-consequential information.
178. An automated sample processing system as claimed in claim 177 wherein said control system is further configured to receive and process a second slide and wherein receiving the second slide does not interfere with movement of the robotic member related to the first slide.
179. An automated sample processing system as claimed in claims 177 or 178, further comprising a historical usage information monitor, wherein the stainer also includes at least one reagent container.
180. An automated sample processing system as claimed in claim 179, further comprising an automatic predictive need notice element that determines a need for replenishing reagent of the at least one reagent container.
181. An automated sample processing system as claimed in claims 177 or 178, wherein said operationally-influential exteriorly-consequential information monitor comprises a predictive usage information element.

182. An automated sample processing system as claimed in claim 181, wherein said predictive usage information element comprises an order lead time information data element, a reagent order lead time information data element, or a maintenance lead time information data element.
183. An automated sample processing system as claimed in claims 177 or 178, wherein said exteriorly-consequential information notice element comprises an automatic operator exteriorly-consequential information notice element, an automatic administrator exteriorly-consequential information notice element, an automatic supplier exteriorly-consequential information notice element, or an automatic manufacturer exteriorly-consequential information notice element.
184. An automated sample processing system comprising:
a control system configured to receive a protocol via a network, said control system being configured to at least partially process at least one biological sample arranged on a first slide;
a robotic motion system responsive to said control system configured to move a robotic member;
a multiple event scheduler configured to schedule a plurality of sample process operations based on the protocol, said robotic motion system being at least in part responsive to said multiple event scheduler;
a detail capture element;
a memory that is responsive to said detail capture element and that stores at least some process data;
an information access element configured to establish a connection between said network and a remote location, the information access element being configured to allow at least a portion of said process data to be displayed at said remote location
185. An automated sample processing system as claimed in claim 184 wherein and said control system is further configured to receive and process a second slide and wherein receiving the second slide does not interfere with movement of the robotic member related to the first slide.

186. An automated sample processing system comprising:
- a process operation control system configured to at least partially process at least one biological sample arranged on a slide, and configured to establish a biological sample slide processing network dedicated to a stainer or a sample processing resource for integrity and security purposes;
 - a robotic motion system responsive to said process operation control system;
 - a multiple event scheduler, to which said robotic motion system is at least in part responsive;
 - a systematic process detail capture element;
 - a significant process detail memory that is responsive to said systematic process detail capture element and that stores at least some significant process data; an information access prompt element to establish a remote access connection between said sample processing network and a remote location, whereby at least a portion of said significant process data may to be displayed at said remote location.
187. An automated sample processing system as claimed in claim 186, wherein said connection is established from a remote location to said network and said network is connected to a laboratory network or a laboratory information system.
188. An automated sample processing system as claimed in claim 186, wherein said connection is established from the network to a remote location that is a manufacturer, supplier, or maintenance personnel location.
189. A method as claimed in claim 172, wherein storing details of a number of said plurality of sample process operations as the sample process operations occur further comprises storing slide status or processing sequence protocol.
190. An automated sample processing system as claimed in claim 186, wherein the process data includes slide status or processing sequence protocol.
191. A method of automated sample processing comprising the steps of:

establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of
sample process operations as such sample process operations occur;
automatically processing at least one biological sample arranged on a slide at least in
part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;
monitoring operationally-influential exteriorly-consequential information, wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring replenishable supply information;
automatically notifying at least one person of a potential need for a replenishable supply in response to said step of monitoring operationally-influential exteriorly-consequential information; and
replenishing said replenishable supply in real-time concurrently with sample processing.

192. A method of automated sample processing as claimed in claim 191, further comprising the step of:
automatically advance notifying at least one person of information at least in part in
response to said step of monitoring replenishable supply information.
193. A method as claimed in claim 192, wherein the replenishable supply comprises a buffer, a reagent, a stain, a target retrieval solution, an epitope retrieval solution, a deparaffinization fluid, or a combination thereof.
194. A method of automated sample processing comprising the steps of:

establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
 scheduling a plurality of sample process operations;
 systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;
 automatically processing at least one biological sample arranged on a slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;
 monitoring operationally-influential exteriorly-consequential information, wherein said operationally-influential exteriorly-consequential information comprises historical usage information; and
 automatically informing at least one person of at least some exteriorly-consequential information in response to said step of monitoring operationally-influential exteriorly-consequential information;
 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically advance notifying at least one person of information at least in part in response to said step of monitoring historical usage information.

195. A method of automated sample processing as claimed in claim 194 wherein said step of monitoring historical usage information comprises the step of monitoring user statistical information.
196. A method of automated sample processing as claimed in claim 195 and further comprising the step of automatically advance notifying at least one person of a predictive need in response to said step of monitoring historical usage information.
197. A method of automated sample processing as claimed in claim 192 wherein said step of

monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring predictive usage information.

198. A method of automated sample processing as claimed in claim 197 wherein said step of monitoring predictive usage information comprises the step of utilizing order lead time information; utilizing reagent order lead time information; or utilizing maintenance lead time information.
199. A method of automated sample processing as claimed in claim 192 wherein said step of automatically informing at least one person of at least some exteriorly-consequential information comprises the step of automatically informing at least one operator, an administrator, one supplier or one manufacture of at least some exteriorly-consequential information.
200. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;
automatically processing at least one biological sample arranged on a slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;
establishing a biological sample slide processing network dedicated to a stainer or a sample processing resource for integrity and security purposes; and
accepting a prompt from a user to establish a remote access connection between said biological sample slide processing network and a remote location, and to display at

least a portion of said important details of a significant number of said plurality of sample process operations at said remote location.

201. A method as claimed in claim 200, further comprises the step of providing a remote access connection from a remote location to said biological sample slide processing network and said dedicated biological sample slide processing network is connected to a laboratory network or a laboratory information system.
202. A method as claimed in claim 200 wherein said remote access connection is established from the dedicated sample processing network to a remote location that is a manufacturer, supplier, or maintenance personnel location.
203. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;
automatically processing at least one biological sample arranged on a slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;
accepting a prompt from a user to display at least a portion of said important details of
a significant number of said plurality of sample process operations; and providing information relative to said plurality of sample process operations to at least one person,
wherein said step of systematically storing important details of a significant number of
said plurality of sample process operations as sample process operations occur
comprises the steps of:
systematically storing time of occurrence data,

systematically storing substance identifier data,
systematically storing individual robotic movement data,
systematically storing subject sample data, and
systematically storing type of protocol data.

204. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process
operation capability that causes automated process operation events through robotic
sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of
sample process operations as such sample process operations occur;
automatically processing at least one biological sample arranged on a slide at least in
part through operation of said robotic sample process functions sequencing through
said scheduled plurality of sample process operations;
accepting a prompt from a user to display at least a portion of said important details of
a significant number of said plurality of sample process operations; and
providing information relative to said plurality of sample process operations to at
least
one person, wherein said step of systematically storing important details of a
significant number of said plurality of sample process operations as such sample
process operations occur comprises the step of storing said important details as
unmanipulatable data.
205. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process
operation capability that causes automated process operation events through robotic
sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of
sample process operations as such sample process operations occur;

automatically processing at least one biological sample arranged on a slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;
accepting a prompt from a user to display at least a portion of said important details of a significant number of said plurality of sample process operations; and
providing information relative to said plurality of sample process operations to at least one person.

206. A method of automated sample processing as claimed in claim 205 wherein said step of providing information relative to said plurality of sample process operations to at least one person comprises the step of providing a sequential playback capability.
207. A method of automated sample processing as claimed in claim 206 wherein said step of providing a sequential playback capability comprises the step of providing an altered speed sequential playback capability.
208. A method of automated sample processing as claimed in claim 207 wherein said step of providing an altered speed sequential playback capability comprises the step of providing a user alterable speed sequential playback capability.
209. A method of automated sample processing as claimed in claim 208 wherein said step of providing an altered speed sequential playback capability comprises the step of providing a high speed sequential playback capability.
210. A method of automated sample processing as claimed in claim 205 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of systematically storing details selected from a group consisting of:
time of occurrence data, number of occurrence data, part operation data,
amount of usage data, amount of material used data, type of material used data, substance identifier data, individual movement data, robotic action data, individual robotic movement data, individual operation data, individual usage data, actual date data,

actual time data, precise time data, relative time data, absolute time data, initiation time data, completion time data, subject sample data, sample image data, individual sample process data, individual slide log data, system image data, substance image data, and type of protocol data.

211. A method of automated sample processing as claimed in claim 205 wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur comprises the step of creating a segmented computer file, an inalterable computer record, an integral change indicia, a common format computer record, a proprietary format computer record, or a combination thereof.
212. A method of automated sample processing as claimed in claim 205 wherein said step of providing information relative to said plurality of sample process operations to at least one person comprises the step of displaying at least a portion of said information.
213. A method of automated sample processing as claimed in claim 212 wherein said step of displaying at least a portion of said information comprises the step of remotely displaying at least a portion of said information, the step of real time displaying at least a portion of said information, or the step of creating a simulated motion display from at least a portion of said information.
214. A method of automated sample processing as claimed in claim 213 and further comprising the step of real time displaying individual slide log data.
215. A method of automated sample processing as claimed in claim 214 wherein said step of establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions comprises the steps of:
establishing a plurality of automated slide stainers; and
electronically connecting said plurality of automated slide stainers.

216. An automated sample processing system comprising:
- a process operation control system configured to at least partially process at least one biological sample arranged on a slide;
 - a robotic motion system responsive to said process operation control system;
 - a multiple event scheduler to which said robotic motion system is at least in part responsive;
 - a systematic process detail capture element;
 - a significant process detail memory responsive to said systematic process detail capture element and configured to store at least some significant process data;
 - an operationally-influential exteriorly-consequential information monitor comprising a replenishable supply information monitor configured to monitor replenishable supply information;
 - an automatic operator replenishable supply notice element that acts in response to said replenishable supply information monitor; and wherein said process operation control system is configured to allow replenishing of said replenishable supply in real-time concurrently with sample processing.
217. An automated sample processing system according to claim 216, further comprising an automatic exteriorly-consequential information advance notice element configured to automatically advance notifying at least one person of information at least in part in response to said replenishable supply information monitor.
218. An automated sample processing system as claimed in claim 217, wherein the replenishable supply comprises a buffer, a reagent, a stain, a target retrieval solution, an epitope retrieval solution, a deparaffinization fluid, or a combination thereof.
219. An automated sample processing system comprising:
- a process operation control system configured to at least partially process at least one biological sample arranged on a slide;
 - a robotic motion system responsive to said process operation control system;

a multiple event scheduler to which said robotic motion system is at least in part responsive;
a systematic process detail capture element;
a significant process detail memory responsive to said systematic process detail capture element and configured to store at least some significant process data; an operationally-influential exteriorly-consequential information monitor; an automatic exteriorly-consequential information notice element responsive to said operationally-influential exteriorly-consequential information monitor; and
a historical usage information monitor,
wherein said automatic exteriorly-consequential information notice element comprising an automatic exteriorly-consequential information advance notice element configured to automatically advance notifying at least one person of information at least in part in response to said historical usage information monitor.

220. An automated sample processing system as claimed in claim 219 wherein said historical usage information monitor comprises a user statistical information monitor.
221. An automated sample processing system as claimed in claim 220 and further comprising an automatic predictive need notice element that acts in response to said historical usage information monitor.
222. An automated sample processing system as claimed in claim 217 wherein said operationally-influential exteriorly-consequential information monitor comprises a predictive usage information element.
223. An automated sample processing system as claimed in claim 222 wherein said predictive usage information element comprises an order lead time information data element, a reagent order lead time information data element, or a maintenance lead time information data element.
224. An automated sample processing system as claimed in claim 217 wherein said

automatic exteriorly-consequential information notice element comprises an automatic operator exteriorly-consequential information notice element, an automatic administrator exteriorly-consequential information notice element, an automatic supplier exteriorly-consequential information notice element, or an automatic manufacturer exteriorly-consequential information notice element.

225. An automated sample processing system comprising:

a process operation control system configured to at least partially process at least one biological sample arranged on a slide and configured to establish a biological sample slide processing network dedicated to a stainer or a sample processing resource for integrity and security purposes;
a robotic motion system responsive to said process operation control system;
a multiple event scheduler to which said robotic motion system is at least in part responsive;
a systematic process detail capture element;
a significant process detail memory that is responsive to said systematic process detail capture element and that stores at least some significant process data; an information access prompt element to establish a remote access connection between said sample processing network and a remote location, whereby at least a portion of said significant process data may be displayed at said remote location.

226. An automated sample processing system as claimed in claim 225, wherein said remote access connection is established from a remote location to said dedicated biological sample slide processing network and said dedicated biological sample slide processing network is connected to a laboratory network or a laboratory information system.

227. An automated sample processing system as claimed in claim 225, wherein said remote access connection is established from the dedicated sample processing network to a remote location that is a manufacturer, supplier, or maintenance personnel location.

228. An automated sample processing system comprising:

a process operation control system configured to at least partially process at least one biological sample arranged on a slide;
 a robotic motion system responsive to said process operation control system; a multiple event scheduler to which said robotic motion system is at least in part responsive;
 a systematic process detail capture element;
 a significant process detail memory that is responsive to said systematic process detail capture element and that stores at least some significant process data;
 an information access prompt element to which said significant process data is responsive; and
 a significant process data transfer element,
 wherein said systematic process detail capture element comprises:
 a time of occurrence data capture element,
 an individual robotic movement data capture element,
 a substance identifier data capture element,
 a subject sample data capture element,
 and a type of protocol data capture element.

229. An automated sample processing system comprising:
- a process operation control system configured to at least partially process at least one biological sample arranged on a slide;
 - a robotic motion system responsive to said process operation control system;
 - a multiple event scheduler to which said robotic motion system is at least in part responsive;
 - a systematic process detail capture element;
 - a significant process detail memory that is responsive to said systematic process detail capture element and that stores at least some significant process

data; an information access prompt element to which said significant process data is responsive; and
a significant process data transfer element,
wherein said significant process detail memory is configured to comprise unmanipulatable data.

230. An automated sample processing system comprising:
a process operation control system configured to at least partially process at least one biological sample arranged on a slide;
a robotic motion system responsive to said process operation control system;
a multiple event scheduler to which said robotic motion system is at least in part responsive;
a systematic process detail capture element;
a significant process detail memory that is responsive to said systematic process detail capture element and that stores at least some significant process data;
an information access prompt element to which said significant process data is responsive; and
a significant process data transfer element.
231. An automated sample processing system as claimed in claim 230, further comprising a sequential playback element.
232. An automated sample processing system as claimed in claim 231 wherein said sequential playback element comprises an altered speed sequential playback element.
233. An automated sample processing system as claimed in claim 232 wherein said altered speed sequential playback element comprises a user alterable speed sequential playback element.
234. An automated sample processing system as claimed in claim 232 wherein said altered speed sequential playback element comprises a high speed sequential playback element.

235. An automated sample processing system as claimed in claim 230 wherein said systematic process detail capture element comprises a systematic process detail capture element selected from a group consisting of:

a time of occurrence data capture element, a number of occurrence data capture element, a part operation data capture element, an amount of usage data capture element, an amount of material used data capture element, a type of material used data capture element, a substance identifier data capture element, an individual movement data capture element, a robotic action data capture element, an individual robotic movement data capture element, an individual operation data capture element, an individual usage data capture element, an actual date data capture element, an actual time data capture element, a precise time data capture element, a relative time data capture element, an absolute time data capture element, an initiation time data capture element, a completion time data capture element, a subject sample data capture element, a sample image data capture element, an individual sample process data capture element, individual slide log data capture element, a system image data capture element, a substance image data capture element, and a type of protocol data capture element.

236. An automated sample processing system as claimed in claim 230 wherein said significant process detail memory comprises a segmented computer file memory element, an inalterable computer record memory element, an integral change indicia memory element, a common format computer record memory element, a proprietary format computer record memory element, or a combination thereof.

237. An automated sample processing system as claimed in claim 230 and further

comprising a significant process detail information display that is responsive to said significant process detail memory.

238. An automated sample processing system as claimed in claim 237 wherein said significant process detail information display comprises a remote process detail information display, a real time process detail information display, or a simulated motion process detail information display.

239. An automated sample processing system as claimed in claim 238 and further comprising a real time individual slide log data display.

240. An automated sample processing system as claimed in claim 239 and further comprising:
a plurality of automated slide stainers; and
an electronic connection to said plurality of automated slide stainers.

241. A method for performing operations on a stainer in a stainer network comprising:
providing a robotic member coupled to the stainer;
establishing a network connection between a computer and a stainer in the stainer network;
sending requests from the computer to the stainer over the network connection;
inserting a first sample into the stainer;
processing a first sample with the stainer using the requests received from the first
computer, wherein said processing comprises dispensing reagents to the sample with the
robotic member; and
inserting a second sample into the stainer and optionally at least one reagent into the
stainer during the processing of the first sample without interrupting the dispensing of
reagents onto the first sample with the robotic member.
242. The method of claim 241, wherein the computer is a server and wherein the stainer is a
client of the server.
243. The method of claim 242, wherein the server includes a centralized database
including
configuration information for the stainer.
244. The method of claim 241, wherein the stainer network is connected to a laboratory
information system.
245. The method of claim 244, further including sending requests from the laboratory
information system to a server including a centralized database comprising information
about the stainer, wherein the information includes status information on stainers, slides,
consumables, and treatment protocols of the stainer.

246. The method of claim 245, wherein the requests from the laboratory information system to the server including the centralized database further comprise database maintenance operations including information purging, information compaction, and database information back-up operations.

247. The method of claim 243, further comprising:
sending a request from the computer to run diagnostic tests on the stainer,
storing diagnostic information in the centralized database,
retrieving the diagnostic information about the stainer from the centralized database by the computer; and
providing the diagnostic information to a user.

248. The method of claim 247, further comprising actively exercising components on the stainer as a diagnostic test.

249. The method of claim 248, further comprising electronically notifying an operator about the results of the diagnostic tests.

250. The method of claim 241, further comprising performing automatic diagnostic operations on the stainer while operating other stainers in the stainer network, wherein the operations of the other stainers are not materially affected by the operations of the stainer.

251. The method of claim 241, further comprising monitoring by the computer a status of at least one of the first sample or the second sample in the stainer.

252. The method of claim 241, further comprising providing by the computer a real-time estimate of a completion time of the first sample being processed by the stainer.

253. A method for performing operations on a stainer in a stainer network comprising:
providing a robotic member coupled to the stainer;

establishing a network connection between a computer and a stainer in the stainer network;

sending requests from the computer to the stainer over the network connection;

sending requests from the laboratory information system to a server including a centralized database, wherein the centralized database contains status information chosen from slides on the stainer, amounts of consumables on the stainer or treatment protocols performed on the stainer;

inserting a first sample into the stainer;

processing a first sample with the stainer using the requests received from the computer, wherein said processing comprises dispensing reagents to the sample with the robotic member; and

inserting a second sample into the stainer and optionally at least one reagent into the stainer during the processing of the first sample without interrupting the dispensing of reagents onto the first sample with the robotic member.

254. The method of claim 253, wherein the stainer network further includes a server and a plurality of stainers including the stainer, and wherein the stainer is a client of the server.

255. The method of claim 254, wherein the server includes a centralized database comprising configuration information for the stainer.

256. The method of claim 253, wherein the requests further comprise database maintenance operations including information purging, information compaction, and database information.

257. The method of claim 253, wherein the stainer is a first stainer, the method further comprising:

providing a second stainer to be included in the stainer network;

checking by the computer for operational readiness in the first stainer;

sending the requests to a second stainer when the first stainer is not ready.

258. The method of claim 257, further comprising:
 sending requests from the computer to run diagnostic tests on the first or the second stainer,
 storing diagnostic information in the centralized database,
 retrieving the diagnostic information about the first or the second stainer from the centralized database by the computer; and
 providing the diagnostic information to a user.
259. The method of claim 258, further comprising actively exercising components on the first or the second stainer as a diagnostic test.
260. The method of claim 259, further comprising electronically notifying an operator about the results of the diagnostic tests.
261. The method of claim 253, wherein the stainer is configured to be controlled from a remote location.
262. The method of claim 253, further comprising performing automatic diagnostic operations on the stainer while operating other stainers in the stainer network, wherein the operations of the other stainers are not materially affected by the operations of the stainer.
263. The method of claim 253, further comprising monitoring by the computer the status of at least one of the first sample or the second sample in the stainer.
264. The method of claim 253, further comprising providing by the computer a real-time estimate of the completion time of the first sample being processed by the stainer.
265. A method of automated sample processing comprising the steps of:

establishing a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member;

receiving a protocol in at least one of a plurality of stainers via the network;

scheduling a plurality of sample process operations based on the protocol;

automatically processing at least one biological sample arranged on a first slide using the at least one stainer at least in part through operation of said robotic member sequencing through said scheduled plurality of sample process operations;

inserting a second slide into the at least one stainer, wherein inserting the second slide does not interfere with movement of the robotic member related to the first slide;

monitoring operationally-influential exteriorly-consequential information, wherein said operationally-influential exteriorly-consequential information comprises usage information of the at least one stainer; and

informing at least one person of at least some exteriorly-consequential information in response to said step of monitoring operationally-influential exteriorly-consequential information.

266. A method of automated sample processing as claimed in claim 265, wherein the stainer includes at least one reagent container, and wherein said step of monitoring usage information comprises the step of monitoring usage of reagent.

267. A method of automated sample processing as claimed in claim 266, further comprising the step of automatically advance notifying at least one person of a need for replenishing reagent of the at least one reagent container.

268. A method of automated sample processing as claimed in claim 265, wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring predictive usage information.

269. A method of automated sample processing as claimed in claim 268, wherein said step of monitoring predictive usage information comprises the step of utilizing order lead time information; utilizing reagent order lead time information; or utilizing maintenance lead time information.

270. A method of automated sample processing as claimed in claim 265, wherein said step of informing at least one person of at least some exteriorly-consequential information comprises the step of automatically informing at least one operator, an administrator, one supplier or one manufacturer of at least some exteriorly-consequential information.

271. A method of automated sample processing comprising the steps of:

establishing a network including a plurality of stainers, each stainer having an automated process operation capability that causes automated process operation events through movement of a robotic member;

receiving a protocol in at least one of a plurality of stainers via the network;

scheduling a plurality of sample process operations based on the protocol;

processing at least one biological sample arranged on a first slide at least in part through operation of said robotic member sequencing through said scheduled plurality of sample process operations;

inserting a second slide into the at least one stainer, wherein inserting the second slide does not interfere with movement of the robotic member related to the first slide;

storing details of a number of said plurality of sample process operations as the sample process operations occur; and

receiving an instruction from a user to establish a connection between said network and a remote location, and to display at least a portion of said details at said remote location.

272. A method as claimed in claim 327, wherein said network is connected to a laboratory network or a laboratory information system.

273. A method as claimed in claim 271, wherein said connection is established from the network to a remote location that is a manufacturer, supplier, or maintenance personnel location.

274. A method as claimed in claim 271, wherein storing details of a number of said plurality of sample process operations as the sample process operations occur further comprises storing slide status or processing sequence protocol.

275. An automated sample processing system comprising:
a sample processing control system configured to receive a protocol via a network, said control system being configured to at least partially process at least one biological sample arranged on a first slide, and further configured to receive and process a second slide;

a robotic motion system responsive to said control system configured to move a robotic member, wherein receiving the second slide does not interfere with movement of the robotic member related to the first slide;

a multiple event scheduler configured to schedule a plurality of sample process operations based on the protocol, said robotic motion system being at least in part responsive to the multiple even scheduler;

20

an operationally-influential exteriorly-consequential information monitor configured to monitor usage information of the sample processing system; and an exteriorly-consequential information notice element responsive to said operationally-influential exteriorly-consequential information monitor, said exteriorly-consequential information notice element configured to inform at least one person of the operationally-influential exteriorly-consequential information.

276. An automated sample processing system as claimed in claim 275, further comprising a historical usage information monitor, wherein the stainer also includes at least one reagent container.

277. An automated sample processing system as claimed in claim 276, further comprising an automatic predictive need notice element that determines a need for replenishing reagent of the at least one reagent container.

278. An automated sample processing system as claimed in claim 275, wherein said operationally-influential exteriorly-consequential information monitor comprises a predictive usage information element.

279. An automated sample processing system as claimed in claim 278, wherein said predictive usage information element comprises an order lead time information element, a reagent order lead time information element, or a maintenance lead time information element.

280. An automated sample processing system as claimed in claim 275, wherein said exteriorly-consequential information notice element comprises an automatic operator exteriorly-consequential information notice element, an automatic administrator exteriorly-consequential information notice element, an automatic supplier exteriorly-consequential information notice element, or an automatic manufacturer exteriorly-consequential information notice element.

281. An automated sample processing system comprising:
a sample processing control system configured to receive a protocol via a network, said control system being configured to at least partially process at least one biological sample arranged on a first slide, and further configured to receive and process a second slide;

a robotic motion system responsive to said control system configured to move a robotic member, wherein receiving the second slide does not interfere with movement of the robotic member related to the first slide;

a multiple event scheduler configured to schedule a plurality of sample process operations based on the protocol, said robotic motion system being at least in part responsive to said multiple event scheduler;

a detail capture element;

a memory that is responsive to said detail capture element and that stores at least some process data;

an information access element configured to establish a connection between said network and a remote location, the information access element being configured to allow at least a portion of said process data to be displayed at said remote location.

282. An automated sample processing system as claimed in claim 281, wherein said connection is established from a remote location to said network and said network is connected to a laboratory network or a laboratory information system.

283. An automated sample processing system as claimed in claim 281, wherein said connection is established from the network to a remote location that is a manufacturer, supplier, or maintenance personnel location.

284. An automated sample processing system as claimed in claim 281, wherein the process data includes slide status or processing sequence protocol.

285. A method of automated sample processing comprising the steps of:

establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;

scheduling a plurality of sample process operations;

systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;

automatically processing at least one biological sample arranged on a slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;

monitoring operationally-influential exteriorly-consequential information, wherein said step of monitoring operationally-influential exteriorly-consequential information comprises the step of monitoring replenishable supply information;

automatically notifying at least one person of a potential need for a replenishable supply in response to said step of monitoring operationally-influential exteriorly-consequential information; and
replenishing said replenishable supply in real-time concurrently with sample processing.

286. A method of automated sample processing as claimed in claim 285, further comprising the step of:
automatically advance notifying at least one person of information at least in part in response to said step of monitoring replenishable supply information.

287. A method as claimed in claim 286, wherein the replenishable supply comprises a buffer, a reagent, a stain, a target retrieval solution, an epitope retrieval solution, a
deparaffinization fluid, or a combination thereof.

288. A method of automated sample processing comprising the steps of:
establishing an automated sample processing system having an automated process operation capability that causes automated process operation events through robotic sample process functions;
scheduling a plurality of sample process operations;
systematically storing important details of a significant number of said plurality of sample process operations as such sample process operations occur;

automatically processing at least one biological sample arranged on a slide at least in part through operation of said robotic sample process functions sequencing through said scheduled plurality of sample process operations;

accepting a prompt from a user to display at least a portion of said important details of a significant number of said plurality of sample process operations; and

providing information relative to said plurality of sample process operations to at least one person,

wherein said step of systematically storing important details of a significant number of said plurality of sample process operations as sample process operations occur comprises the steps of:

- systematically storing time of occurrence data,
- systematically storing substance identifier data,
- systematically storing individual robotic movement data,
- systematically storing subject sample data, and
- systematically storing type of protocol data.

289. An automated sample processing system comprising:

- a process operation control system configured to at least partially process at least one biological sample arranged on a slide;

- a robotic motion system responsive to said process operation control system;

- a multiple event scheduler to which said robotic motion system is at least in part responsive;

- a systematic process detail capture element;

- a significant process detail memory responsive to said systematic process detail capture element and configured to store at least some significant process data;

- an operationally-influential exteriorly-consequential information monitor comprising a replenishable supply information monitor configured to monitor replenishable supply information;

- an automatic operator replenishable supply notice element that acts in response to said replenishable supply information monitor; and wherein said process

operation control system is configured to allow replenishing of said replenishable supply in real-time concurrently with sample processing.

290. An automated sample processing system according to claim 289, further comprising an automatic exteriorly-consequential information advance notice element configured to automatically advance notify at least one person of information at least in part in response to said replenishable supply information monitor.

291. An automated sample processing system as claimed in claim 290, wherein the replenishable supply comprises a buffer, a reagent, a stain, a target retrieval solution, an epitope retrieval solution, a deparaffinization fluid, or a combination thereof.

292. An automated sample processing system comprising:

- a process operation control system configured to at least partially process at least one biological sample arranged on a slide;
- a robotic motion system responsive to said process operation control system;
- a multiple event scheduler to which said robotic motion system is at least in part responsive;
- a systematic process detail capture element;
- a significant process detail memory that is responsive to said systematic process detail capture element and that stores at least some significant process data;
- an information access prompt element to which said significant process data is responsive; and
- a significant process data transfer element, wherein said systematic process detail capture element comprises:
 - a time of occurrence data capture element,
 - an individual robotic movement data capture element,
 - a substance identifier data capture element,
 - a subject sample data capture element, and
 - a type of protocol data capture element.

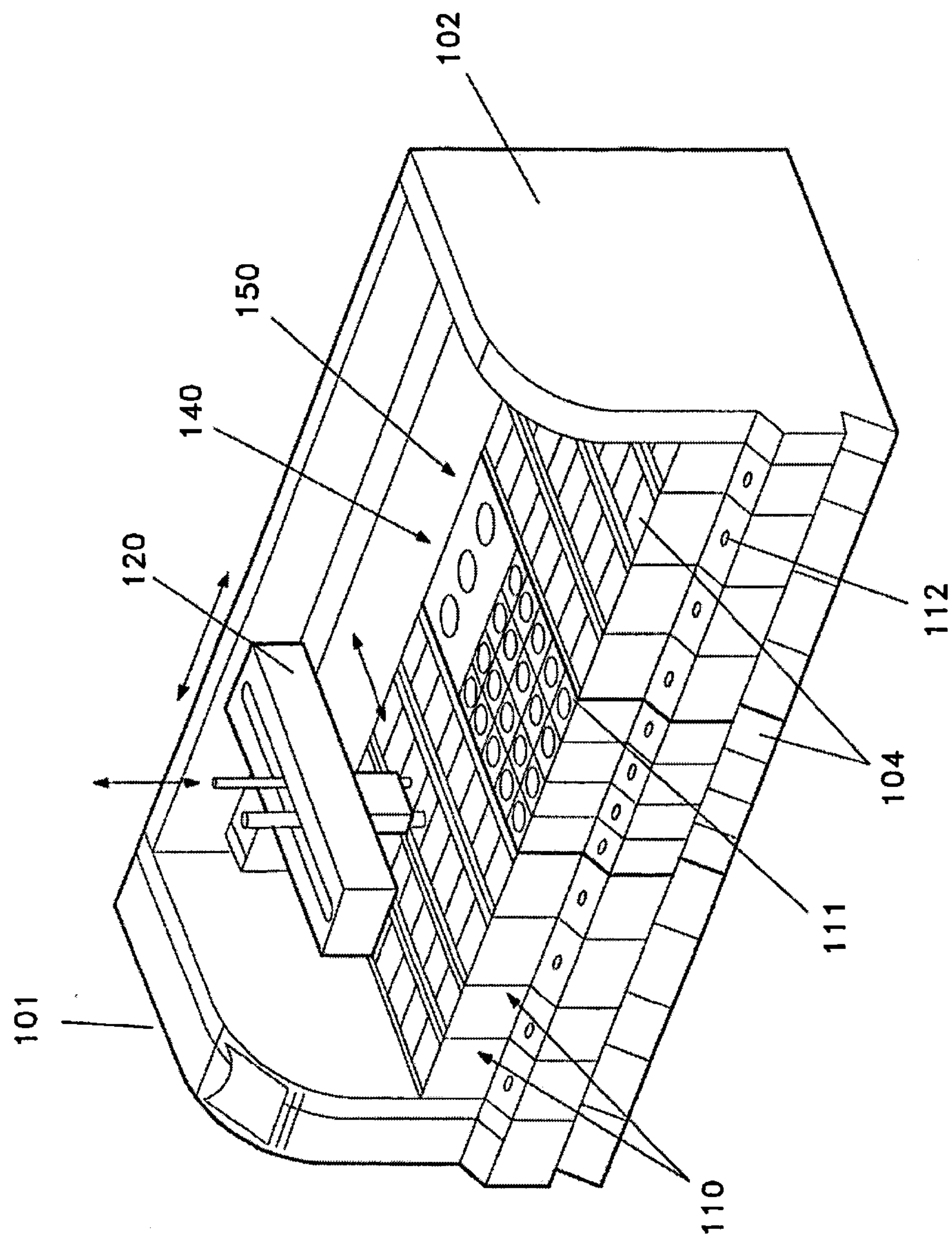


Fig. 1

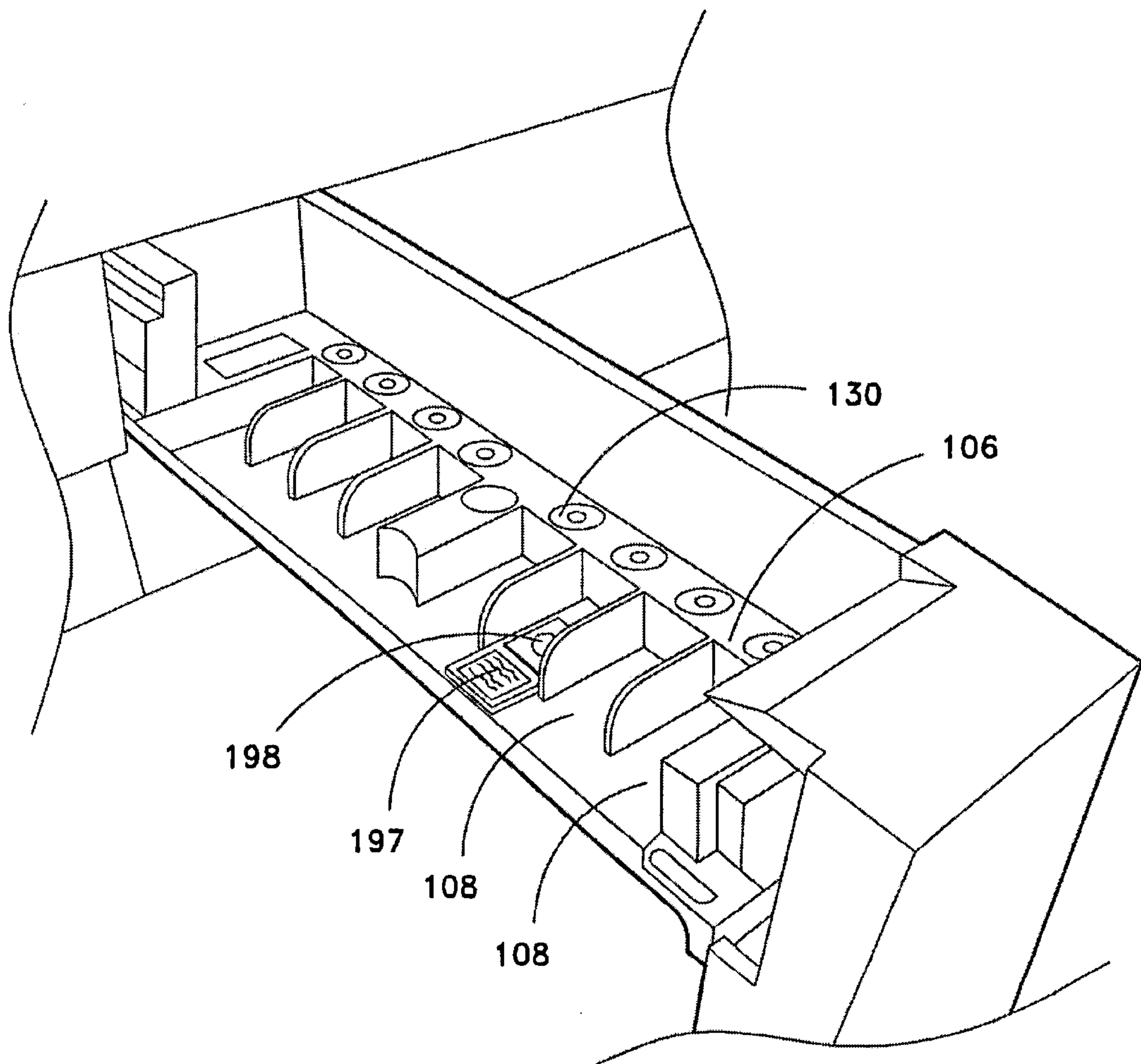


Fig. 2

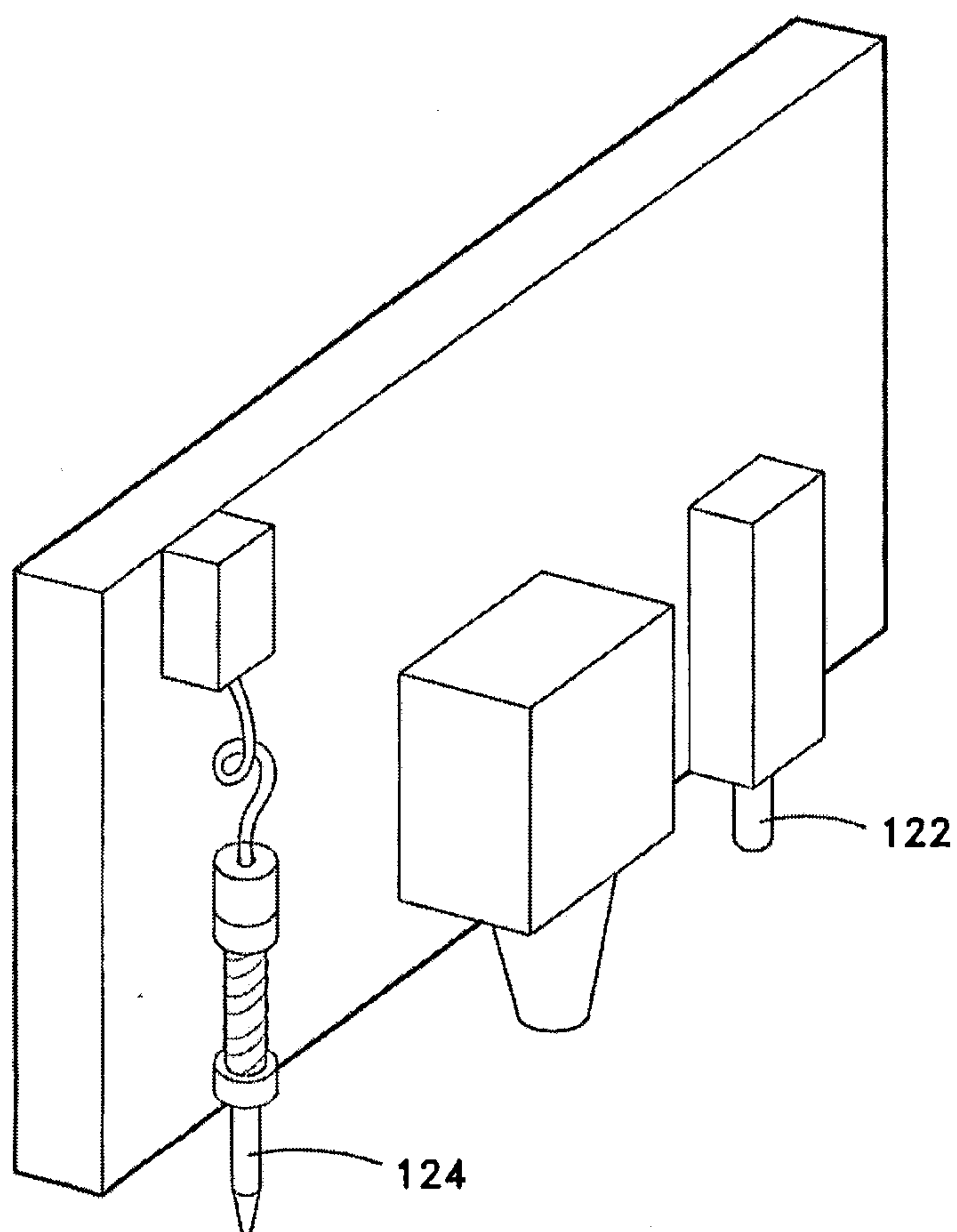


Fig. 3

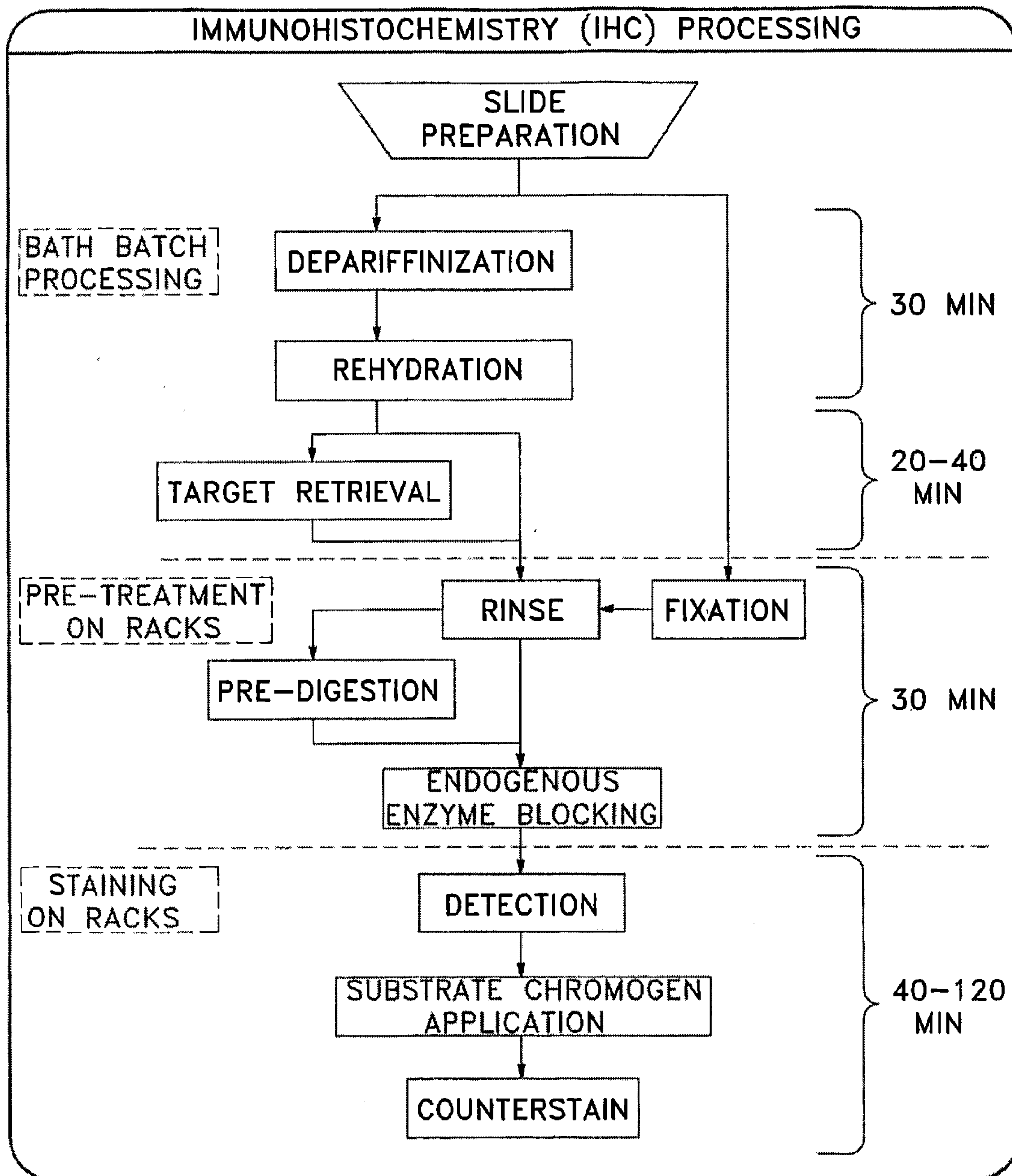


Fig. 4

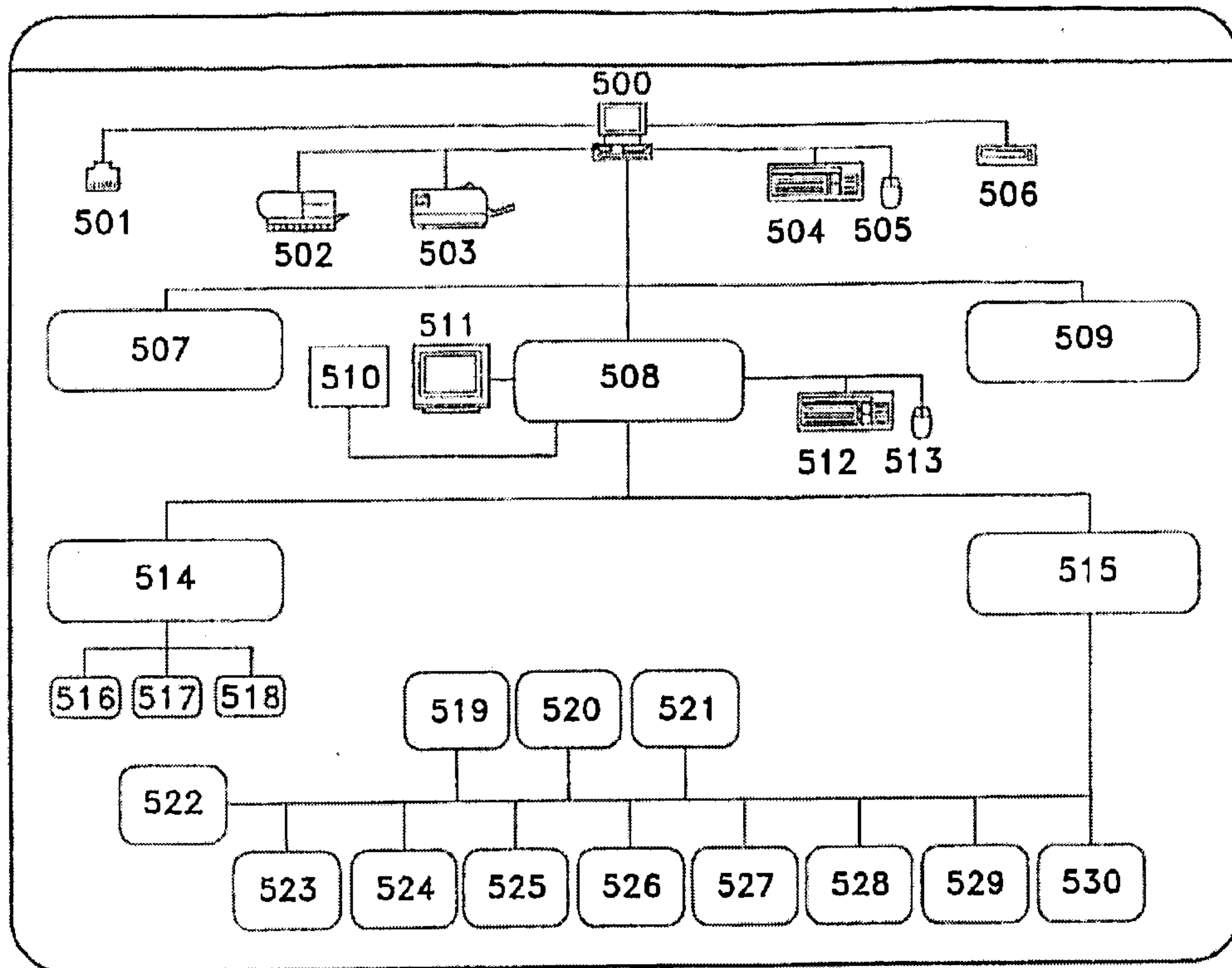


Fig. 5

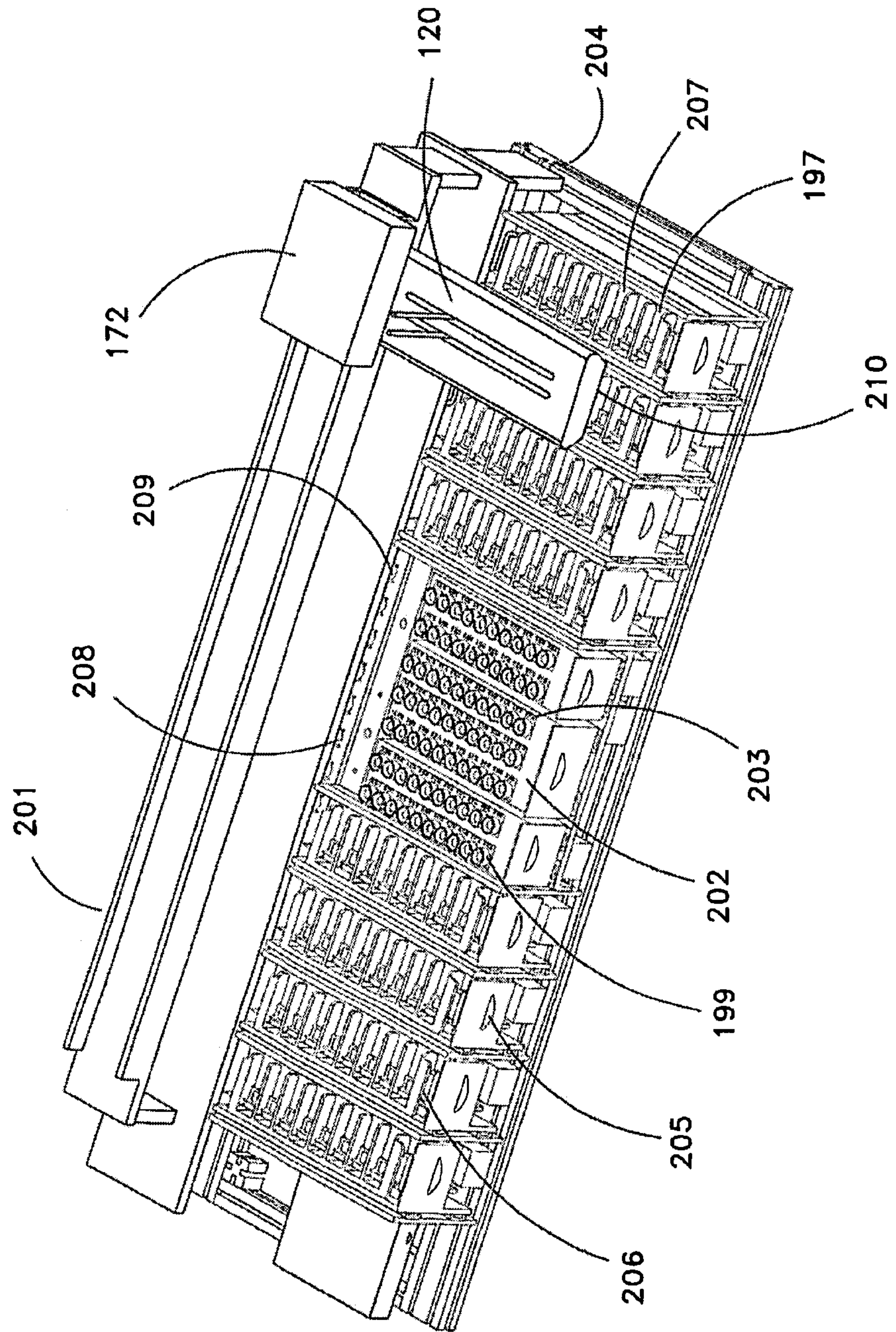


Fig. 6

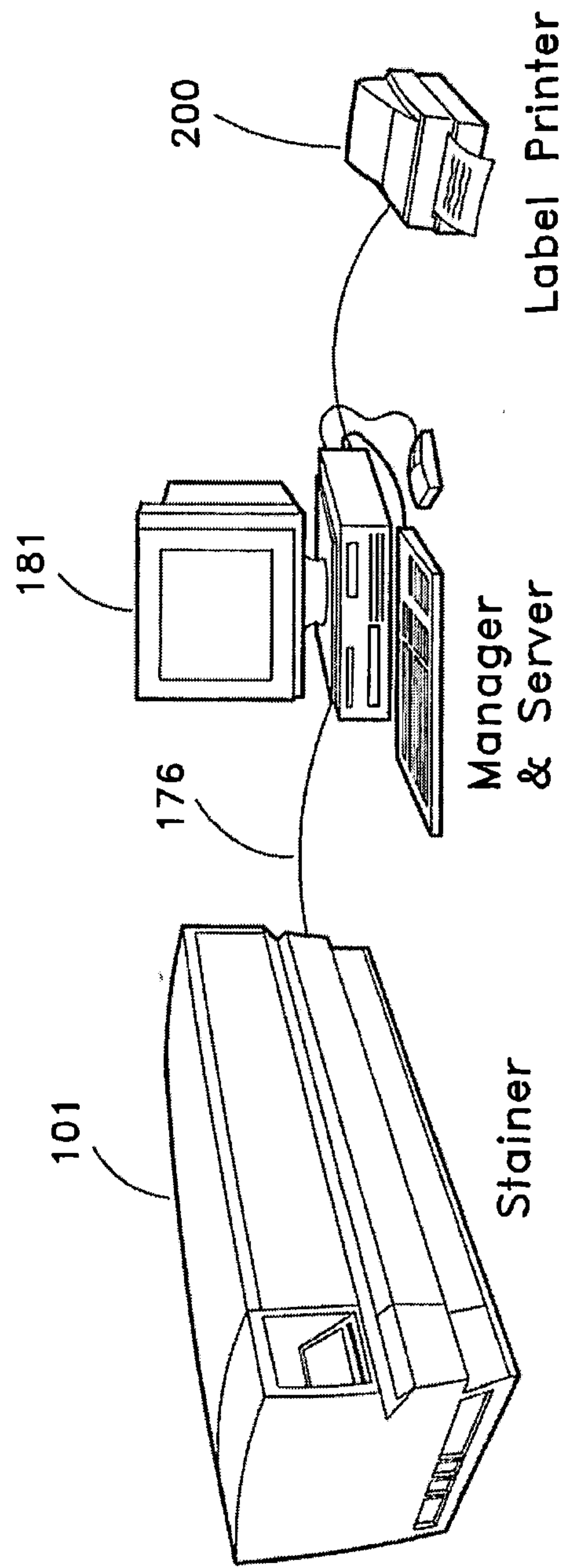


Fig. 7

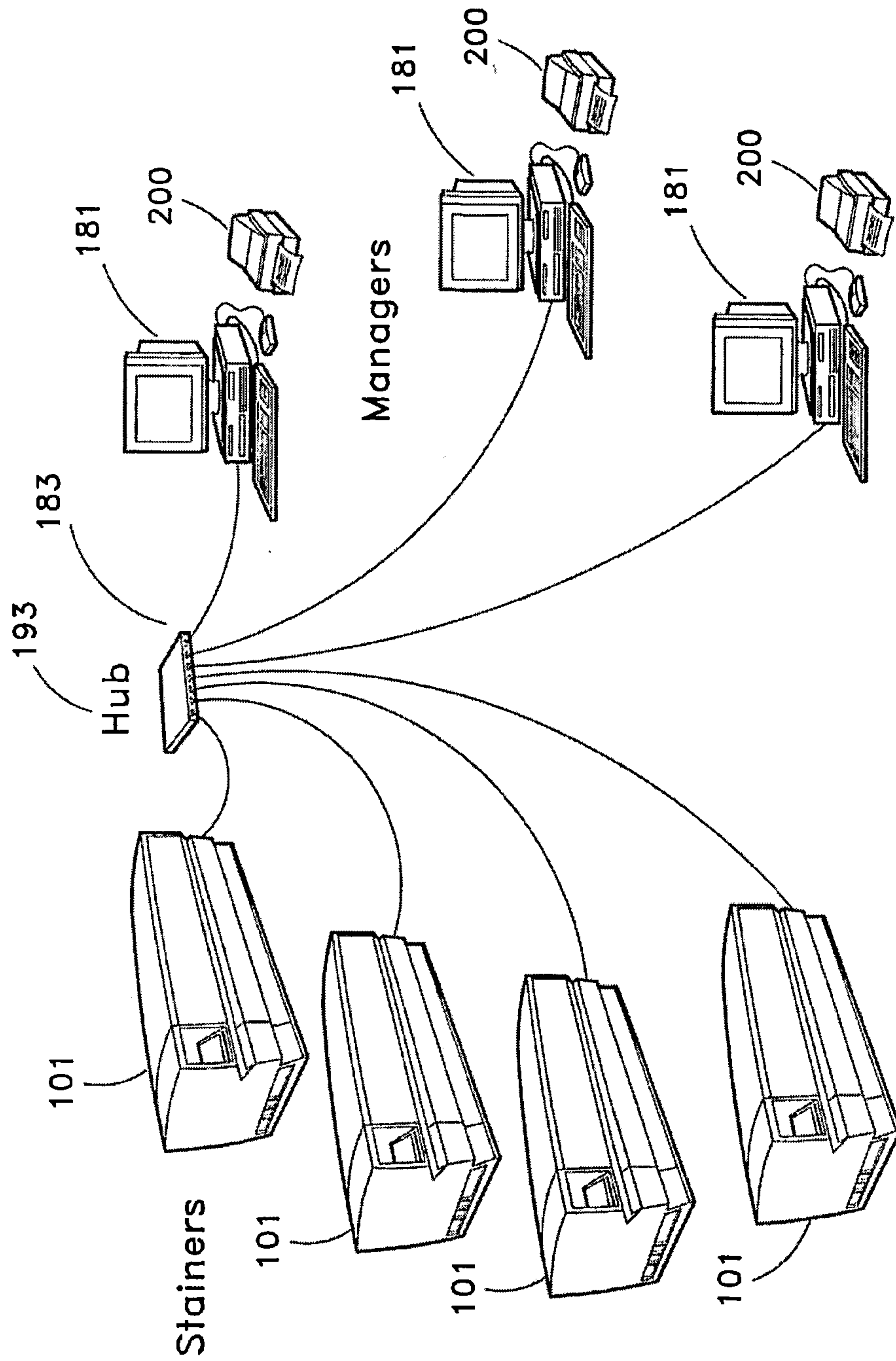


Fig. 8

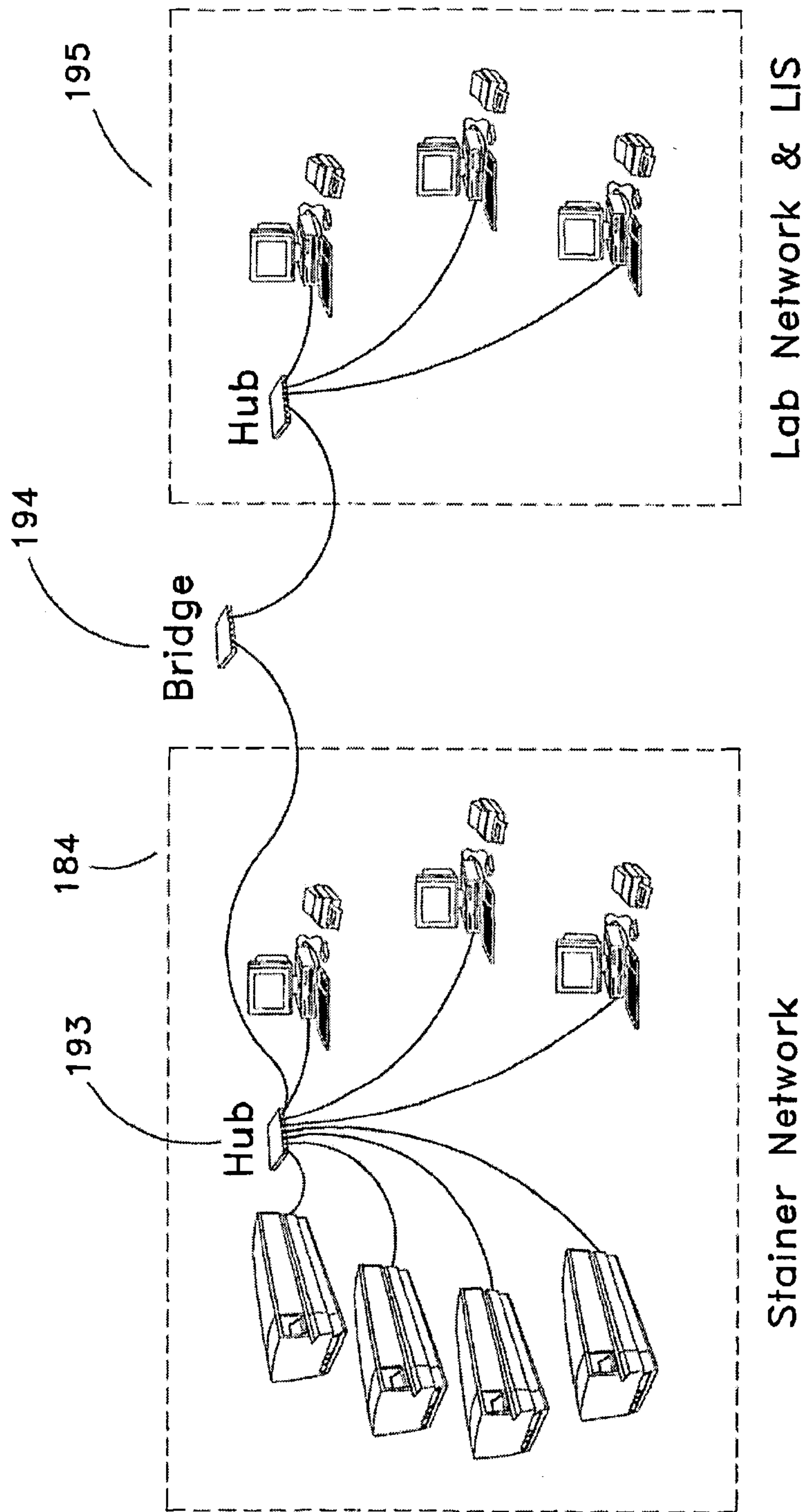


Fig. 9

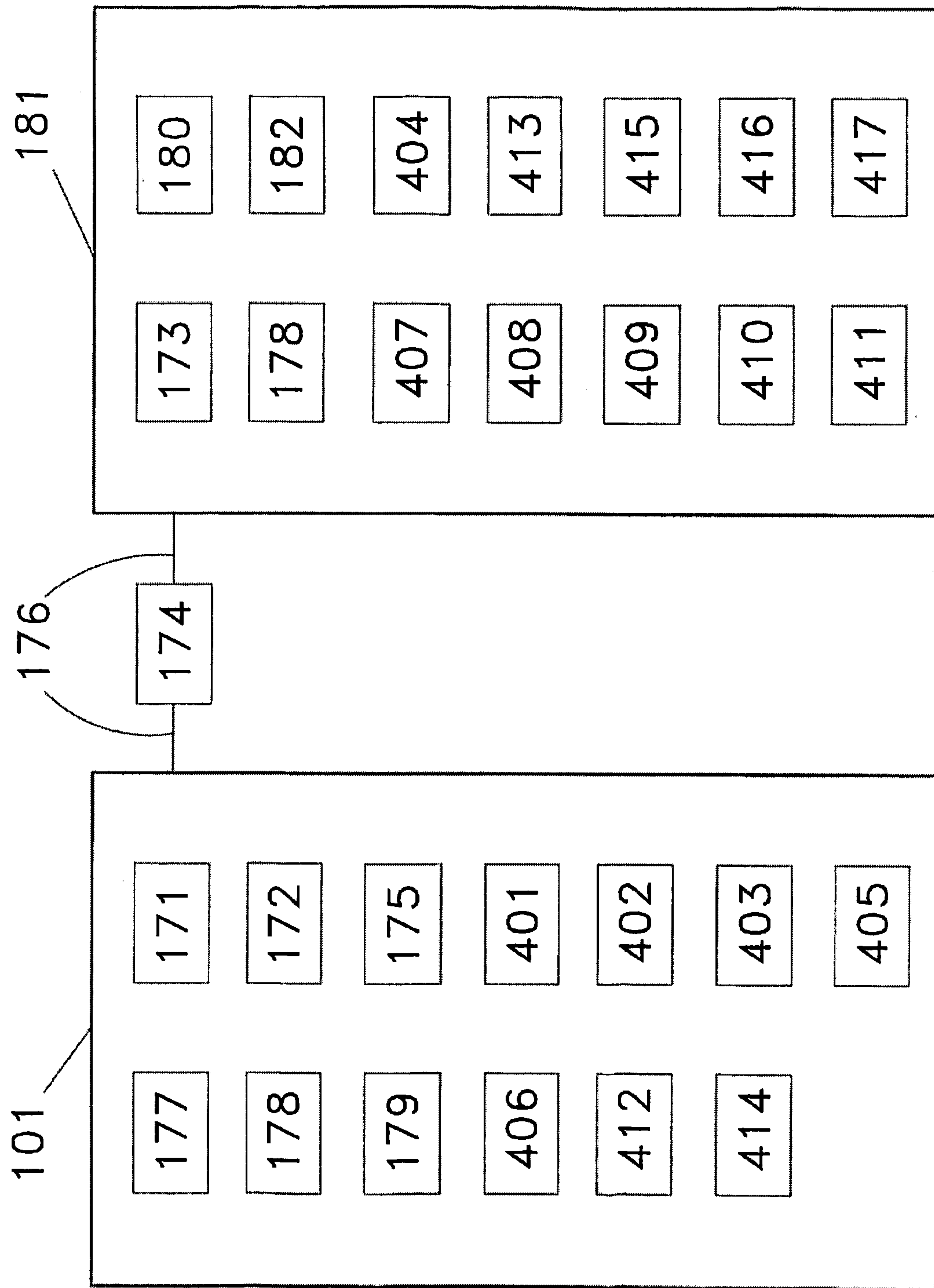


Fig. 10

IHC Deparaffinization Process:

Process	Protocol Step	Time (min)	Temp C	Waste Segregation
Deparaffinization	Switch			Hazardous Waste
	Histoclear	5		
	Drain			
	Histoclear	5		
	Drain			
Re-Hydration	100% Ethanol	5		
	Drain			
	100% Ethanol	5		
	Drain			
	95% Ethanol	5		
	Drain			
	95% Ethanol	5		
	Rinse - Water	5		
	Switch			Non-Hazardous Waste
Target Retrieval	Target Retrieval	20	95	
	Target Retrieval Cool	20	55	
	Rinse - Water	5	RT	
Enzyme/Antibody Application	Peroxide Block	5		
	Enzyme Pretreatment	5		
	Rinse - Buffer			
	Pre-Diluted Antibody	10		
	Rinse - Buffer			
	EnVision-HRP	10		
Chromogen/ Counterstain Treatment	Rinse - Buffer			
	Switch			Hazardous Waste
	DAB	5		
	Rinse - Buffer			
	Hematoxylin	5		
	Rinse - Water			

Fig. 11

