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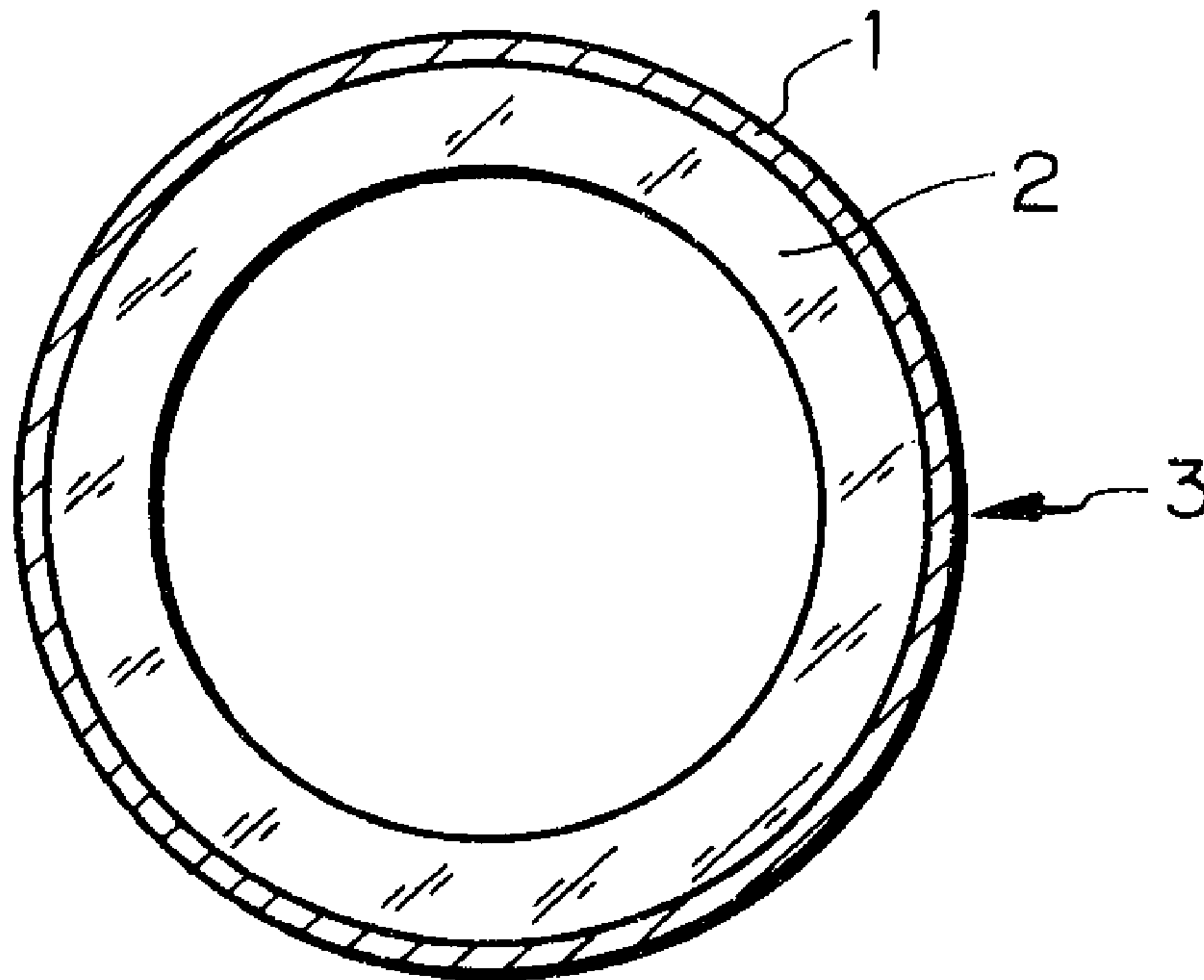
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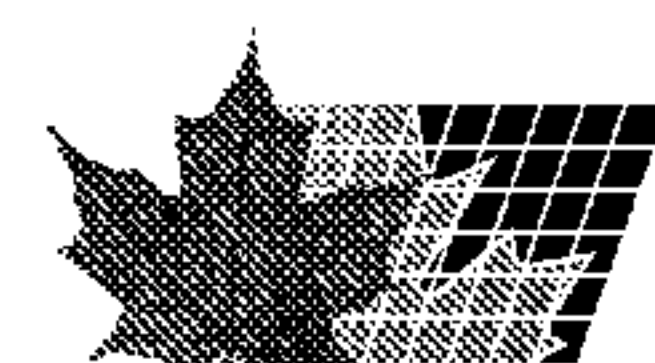
(54) Titre : GUIDE CREUX POUR FAISCEAUX LASER ULTRAVIOLETS

(54) Title: HOLLOW WAVEGUIDE FOR ULTRAVIOLET WAVELENGTH REGION LASER BEAMS



(57) Abrégé/Abstract:

A hollow waveguide for ultraviolet wavelength region laser beams, comprising: a glass tube composed of a glass material exhibiting a high transmissivity with respect to ultraviolet rays and an excellent environment resistant property, the glass tube serving as an inner surface of the waveguide; and a metal film exhibiting a high reflectivity with respect to the ultraviolet rays and formed outside the glass tube. The ultraviolet wavelength region laser beams are transmitted while being reflected by the inner surface of the glass tube and by an interface between the glass tube and the metal film.



HOLLOW WAVELENGTH GUIDE FOR ULTRAVIOLET
WAVELENGTH REGION LASER BEAMS

ABSTRACT OF THE DISCLOSURE

5 A hollow waveguide for ultraviolet wavelength
region laser beams, comprising: a glass tube composed of
a glass material exhibiting a high transmissivity with
respect to ultraviolet rays and an excellent environment
resistant property, the glass tube serving as an inner
10 surface of the waveguide; and a metal film exhibiting a
high reflectivity with respect to the ultraviolet rays and
formed outside the glass tube. The ultraviolet wavelength
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15 between the glass tube and the metal film.

HOLLOW WAVEGUIDE FOR ULTRAVIOLET
WAVELENGTH REGION LASER BEAMS

Background of the Invention:

[Field of the Art]

5 The present invention relates to a hollow waveguide for transmitting high output ultraviolet laser beams at a high efficiency.

[Prior Art]

10 Laser beams of a laser, e.g., an excimer laser having a wavelength of an ultraviolet region have a high energy. Those laser beams are utilized in a very wide range of applications, such as in the laser CVD, surface reforming, photochemical synthesizing and the like. Besides, in a medical field the laser beams are employed for an in vivo
15 operation in combination with an endoscope. In an industrial field, the laser beams are used for hyperfine machining.

 A requirement essential to the utilization of the laser beams in the industrial and medical fields is to establish a wave guide technology of guiding the laser beams
20 to a desired spot at a high efficiency. For example, the excimer laser beams having a short wavelength and large peak power are harmful to a living body. However, there exists a difficult problem in terms of transmitting the laser beams safely to a remote part. Thus, desired particularly from
25 the medical sector is a waveguide capable of easily and safely transmitting such laser beams to a position which needs the laser beams.

The following are conventional methods, itemized by (1) through (3), of transmitting the high energy laser beams of a laser having a wavelength of an ultraviolet region, e.g., an excimer laser.

- 5 (1) A method based on a quartz system optical fiber;

As illustrated in FIG. 6, a core 51 is formed of quartz having a high transmissivity to the light of an ultraviolet region. A cladding 52 covered on the core 51
10 is composed of quartz to which an impurity such as fluorine is doped to give thereto a refractive index smaller than that of the core 51. Laser beams ℓ are transmitted while being reflected by an interface between the core 51 and the cladding 52. A hydroxyl group may be doped to the
15 core to reduce an absorption of a specific wavelength. Note that FIG. 6(a) is a cross-sectional view depicting the glass fiber, and FIG. 6(b) is a longitudinal sectional view thereof.

- (2) A method based on an aluminum tube waveguide:
20 Used is an aluminum tube 53 which is, as illustrated in FIG. 7, obtained by forming aluminum, in a tubular shape, exhibiting a high reflectivity to the light of the ultraviolet region. The inner surface thereof is polished to increase the reflectivity. This method uses a so-called
25 hollow waveguide for transmitting the beams ℓ while being reflected by the inner surface of the aluminum tube 53. Note that FIG. 7(a) is a cross-sectional view showing the

aluminum tube, and FIG. 7(b) is a longitudinal sectional view thereof.

(3) A method based on an aluminum plate rectangular hollow path:

5 As illustrated in FIG. 8, reflection plates are two metal flat plates 54, 54 which are elongate in the light traveling direction. Dielectric spacers 55 are sandwiched therebetween at bilateral ends. A spacing of the hollow path is kept constant. The beams ℓ are
10 transmitted while being reflected by the two metal flat plates 54, 54. These metal flat plates 54, 54 are formed of aluminum having a high reflectivity to the light of the ultraviolet region. The inner surface of the hollow path is polished. The dielectric substance serving as a
15 spacer may be formed of Teflon*. Note that FIG. 8(a) is a cross-sectional view showing the aluminum plate rectangular hollow path, and FIG. 8(b) is a longitudinal sectional view thereof.

The above-mentioned conventional method (1) based
20 on the quartz system optical fiber, however, presents the following problems. A damage threshold value of an incident end surface against the laser beam is low, although the transmitting efficiency is good. Thus, if an energy density of the incident light is large, the incident end surface
25 is destroyed. Besides, a light absorption appears in a wavelength corresponding to an inter-atom bond energy of the material of the core 51, and, therefore, in specific

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wavelengths the transmissivity is extremely low. In addition, time-variations in the transmissivity become large.

In the method (2) based on the aluminum tube waveguide, the incident power can be increased. However, in this method, the inner surface polishing process becomes harder with a narrower diameter of the waveguide. Besides, the reflectivity of the inner surface decreases with a passage of time due to oxidization, resulting in a drop of the transmitting efficiency.

In the method (3) based on the aluminum plate rectangular hollow path, the incident power can be increased as in the case of method (2). In addition, the inner surface polishing process of the reflection plate can be facilitated. It is, however, difficult to manufacture the path with a smaller sectional area (e.g., 1 mm² or thereabouts). Also, as in the case of method (2), the reflectivity of the inner surface drops due to the oxidization, and the transmitting efficiency is thus decreased.

Summary of the Invention:

It is, therefore, an object of the present invention to provide a hollow waveguide for ultraviolet wavelength region laser beams which can eliminate the above mentioned problems, wherein no difficult process such as inner surface polishing and the like is required, and the transmitting efficiency does not drop due to an absorption by a light transmitting material and a drop in reflectivity that is derived from the oxidization of the reflection surface is avoided.

To accomplish the above objects, according to the present invention, there is provided a hollow waveguide for ultraviolet wavelength region laser beams, which comprises: a glass tube composed of a glass material such as quartz
5 exhibiting a high transmissivity with respect to ultraviolet rays and an excellent environment resistant property, the glass tube serving as an inner surface of the waveguide; and a metal film formed by aluminum and exhibiting a high reflectivity with respect to the ultraviolet rays and formed outside the glass tube,
10 wherein the ultraviolet laser beams are transmitted while being reflected by the inner surface of the glass tube and by an interface between the glass tube and the metal film.

The ultraviolet laser beams may be transmitted while flowing a fluid of a substance having a high ultraviolet ray
15 transmissivity through a space within the glass tube.

Since a waveguide of the invention is constructed described above, the laser beams are incident on the inner surface of the waveguide formed by the glass tube. Therefore, the incident area of the laser beams is relatively
20 large, and hence a damage threshold value for the incident energy totally increases even if the damage threshold value per unit area is the same as that of the end surface in the case of the method (1).

The metal film is formed on the outer surface of
25 the glass tube, so that a surface roughness of the metal film is equal to a surface roughness of the outer surface of the glass tube. The surface roughness of the glass tube is approximately several μm tenths. It is therefore

possible to easily obtain an excellent reflection surface whose surface roughness is smaller than a polished surface roughness of several μm formed by a method such as electrolytic polishing and the like which are adopted in
5 the methods (2) and (3) of above.

The reflection surface of the metal film closely contacts the outer surface of the glass tube. Hence, the reflection surface of the metal film is not exposed to the air, thus the reflectivity of the reflection surface does
10 not decrease since the surface is not covered with an oxide film.

If desired, a fluid of a substance exhibiting a high ultraviolet ray transmissivity may flow through an intra waveguide space. By this, the transmitting
15 efficiency is improved, and at the same moment a time-decline in transmission rate is reduced owing to cooling effects.

Accordingly, in a further aspect, the present invention relates to a hollow waveguide for ultraviolet
20 wavelength region laser beams, comprising: a glass tube composed of a glass material exhibiting a high transmissivity with respect to ultraviolet rays and an excellent environment resistant property, said glass tube serving as an inner surface of said waveguide said glass
25 tube being formed from quartz; and a metal film exhibiting a high reflectivity with respect to the ultraviolet rays and formed outside said glass tube, a refractive index of said glass tube being formed higher than a refractive

index of said metal film whereby said ultraviolet
wavelength region laser beams are transmitted while being
reflected by the inner surface of said glass tube and by
an interface between said glass tube and said metal film,
5 said metal film being formed from aluminum.

The above and other objects, features and
advantages of the present invention will become apparent
from the following description when taken in conjunction
with the accompanying drawings in which a preferred
10 embodiment of the present invention is shown by way of
illustrative examples.

Brief Description of the Drawings:

FIG. 1 is a cross-sectional view illustrating a
hollow waveguide for ultraviolet laser beams according to
15 the present invention;

FIG. 2 is a diagram of assistance in explaining how the laser beams travel through the waveguide of the invention;

FIG. 3 is a diagram of assistance in explaining
5 how the laser beams are incident on the waveguide;

FIG. 4 is a diagram showing positional relation between a focal point of the condensed laser beams and the waveguide;

FIG. 5 is a diagram schematically illustrating
10 a system for transmitting the laser beams while flowing a nitrogen gas into the waveguide; and

FIGS. 6, 7 and 8 are diagrams each schematically illustrating a conventional waveguide for transmitting high energy laser beams, wherein FIGS. 6(a), 7(a) and 8(a)
15 are cross-sectional views and FIGS. 6(b), 7(b) and 8(b) are longitudinal sectional views.

Preferred Embodiments of the Invention:

Preferred embodiments of the present invention will hereinafter be described with reference to the accompanying
20 drawings.

FIG. 1 is a cross-sectional view illustrating a hollow waveguide for ultraviolet wavelength region laser beams according to the present invention. As shown in the same Figure, a waveguide 3 includes a quartz tube 2 and an
25 aluminum film 1 formed on the outer surface of the quartz tube 2 by a proper method such as CVD, PVD or vacuum evaporation.

FIG. 2 is a diagram of assistance in explaining how the laser beam travels through the quartz glass tube 2 of the thus constructed waveguide 3. As shown in the Figure, an incident laser beam $\mathcal{Q}$ travels while being reflected by
 5 an interface between the quartz tube 2 and the aluminum film 1 as well as by the inner surface of the quartz tube 2.

FIG. 3 is a diagram of assistance in explaining how the laser beam $\mathcal{Q}$ is incident on the waveguide 3. The laser beams $\mathcal{Q}$ emerging from a laser system 5 are condensed by
 10 a condenser lens 4 and guided into the waveguide 3. The condensed beams, as described above, travel through the waveguide 3.

FIG. 4 is a diagram showing a positional relation between a focal point of the condensed laser beams $\mathcal{Q}$ and
 15 the waveguide 3. An optical axis 8 of the laser beams $\mathcal{Q}$ is made coincident with a central axis 6 of the waveguide 3. The position of the focal point 7 is on the central axis 6 of the waveguide. Thus, all the laser beams $\mathcal{Q}$ are arranged to be incident on an inner surface of the quartz tube 2
 20 of the waveguide 3. The incident laser beams are, as illustrated in FIG. 2, thereby transmitted while being reflected by the inner surface of the quartz tube 2 and by the interface between the quartz tube 2 and the aluminum film 1.

25 The quartz is a glass having a high transmissivity with respect to the ultraviolet rays and exhibiting an excellent environment resistant property. Aluminum is a metal having a high reflectivity with respect to the

ultraviolet rays. Thus, an attenuation of a power during
a transmission of the incident laser beams while being
reflected by the interface between the quartz tube 2 and
the aluminum film 1 as well as by the inner surface of
5 the quartz glass tube 2 is extremely small.

Where the quartz tube 2 is employed, the laser
beams are incident on the inner surface of this quartz
glass tube 2. Thus, an incident area of the laser beams
is relatively large, and hence a damage threshold value
10 of an incident energy is totally increased.

As stated above, the aluminum film 1 is formed on
the outer surface of the quartz tube 2 by a proper method
such as CVD, PVD or vacuum evaporation. A surface roughness
of the aluminum film 1 is, therefore, substantially equal
15 to a surface roughness of the outer surface of the quartz
tube 2. The surface roughness of the quartz tube is
approximately several μm tenths. It is therefore possible
to easily obtain an excellent reflective surface whose
roughness is far smaller than a polished surface roughness
20 of several μm formed by a method such as electrolytic
polishing and the like.

Aluminum is a metal exhibiting a high reflectivity
with respect to the ultraviolet rays but is easily oxidized.
Therefore, if placed in the air, the surface is immediately
25 covered with a film composed mainly of aluminum oxide which
brings about a drop in the reflection for the laser beams.
According to this embodiment, however, the aluminum film
1 is formed in a high vacuum atmosphere as in the case of

CVD, PVD or vacuum evaporation. Besides, the reflection surface for reflecting the laser beams is formed to closely contact the outer surface of the quartz tube 2. Hence, the reflection surface is not exposed to the air at all, and therefore the reflectivity does not decrease since the surface is not covered with the oxide film.

FIG. 5 is a diagram schematically illustrating another embodiment of the invention. It shows a system for transmitting the laser beams while permitting nitrogen gas N_2 to flow into the waveguide. A housing 9 is mounted on the incident end portion of the waveguide 3 for communicating therewith. Gas inflow ports 10 are formed in the housing 9 and the condenser lens 4 is mounted on an incident side of the housing 9. The laser beams 2 are incident on the waveguide 3 through the lens 4 (see FIG. 4) while flowing the nitrogen gas N_2 into the waveguide 3 from this gas inflow port 10. Since the nitrogen gas is a material which has a high transmissivity for ultraviolet rays, it acts to restrain an attenuation of the transmissivity due to an absorption of the ultraviolet rays. The nitrogen gas also acts to prevent an inflow of foreign materials into the waveguide 3 from the outside. The nitrogen gas further acts to cool off the waveguide 3.

Note that the quartz tube 2 is employed as a glass tube of the waveguide 3 in above embodiment, but the glass is not limited to the quartz on condition that it exhibits a high transmissivity to the ultraviolet rays and an excellent environment resistant property.

For example, synthetic resins having a high transmissivity to the light of an ultraviolet region could be used instead of the quartz.

5 The metal film on the outer surface of the glass tube involved the use of the aluminum film 1. The metal of this film is not, however, limited to aluminum on condition that it exhibits a high reflectivity with respect to the ultraviolet rays.

10 The nitrogen gas is used as a substance flowing through the waveguide 3. The substance is not, however, limited to the nitrogen gas on condition that it is a fluid composed of a substance having a high transmissivity to the ultraviolet rays. For example, an inert gas such as Ar, He could be used instead of the nitrogen gas.

15 As discussed above, the present invention yields the following superior advantages.

(1) Since the glass tube is used as a waveguide, the laser beams are incident on the inner surface of this glass tube. Therefore, the damage threshold value of the incident
20 energy becomes totally large because of the incident area being relatively large.

(2) The metal film is formed on the outer surface of the glass tube, so that the surface roughness of the metal film is equal to the surface roughness of the outer surface
25 of the glass tube. The surface roughness of the outer surface of the glass tube is approximately several μm tenths. It is therefore feasible to easily obtain the excellent reflective surface whose surface roughness is far smaller

than the polished surface roughness of several μm formed by the method such as electrolytic polishing and the like.

(3) The reflective surface of the metal film closely contacts the outer surface of the glass tube.

5 Hence, the reflective surface is not exposed to the air during a formation and even after the formation. Therefore, the reflectivity of the reflective surface does not decrease since the surface is not covered with the oxide film.

10 (4) When the fluid of the substance exhibiting a high transmissivity to the ultraviolet rays flows in a space within the waveguide, an efficiency of transmission is improved, and at the same time, a drop in transmission rate in terms of time is reduced owing to cooling effects
15 thereof.

The embodiments of the invention in which an exclusive property or privilege are claimed are defined as follows:

1. A hollow waveguide for ultraviolet wavelength region
5 laser beams, comprising: a glass tube composed of a glass material exhibiting a high transmissivity with respect to ultraviolet rays and an excellent environment resistant property, said glass tube serving as an inner surface of said waveguide; and a metal film formed by aluminum and
10 exhibiting a high reflectivity with respect to the ultraviolet rays and formed outside said glass tube, said ultraviolet wavelength region laser beams are transmitted while being reflected by the inner surface of said glass tube and by an interface between said glass tube and said
15 metal film.
2. The waveguide as set forth in Claim 1, wherein said glass tube is formed from quartz.
3. The waveguide as set forth in Claim 1, further comprising:
20 a gas having a high ultraviolet ray transmissivity flowing through a space within said glass tube.
4. The waveguide as set forth in Claim 1, wherein said aluminum film is formed by CVD, PVD or vacuum evaporation.
5. The waveguide as set forth in Claim 1, wherein the
25 surface roughness depth of said metal film which is in contact with said glass tube is several tenths of a micron.
6. The waveguide as set forth in Claim 1, wherein said ultraviolet wavelength region laser beams are transmitted
30 while flowing a fluid of a substance having a high ultraviolet ray transmissivity through a space within said glass tube.

7. The waveguide as set forth in Claim 6, wherein a housing is mounted on an incident end portion of said waveguide for communicating therewith, an inflow port is formed in said housing and a condenser lens is mounted on incident side of said housing.

8. A hollow waveguide for ultraviolet wavelength region laser beams, comprising:

a glass tube composed of a glass material exhibiting a high transmissivity with respect to ultraviolet rays and an excellent environment resistant property, said glass tube serving as an inner surface of said waveguide said glass tube being formed from quartz; and

a metal film exhibiting a high reflectivity with respect to the ultraviolet rays and formed outside said glass tube, a refractive index of said glass tube being formed higher than a refractive index of said metal film whereby said ultraviolet wavelength region laser beams are transmitted while being reflected by the inner surface of said glass tube and by an interface between said glass tube and said metal film, said metal film being formed from aluminum.

9. The waveguide as set forth in Claim 8, wherein said aluminum film is formed by CVD, PVD or vacuum evaporation.

10. The waveguide as set forth in Claim 8, wherein the surface roughness depth of said metal film which is in contact with said glass tube is several tenths of a micron.

5

11. The waveguide as set forth in Claim 8, further comprising:

a gas having a high ultraviolet ray transmissivity flowing through a space within said glass tube.

10

12. The waveguide as set forth in Claim 11, further comprising:

a housing mounted on an incident end portion of said waveguide for communicating therewith;

15

a gas inflow port is formed in said housing and a condenser lens is mounted on incident side of said housing.

Fig. 1

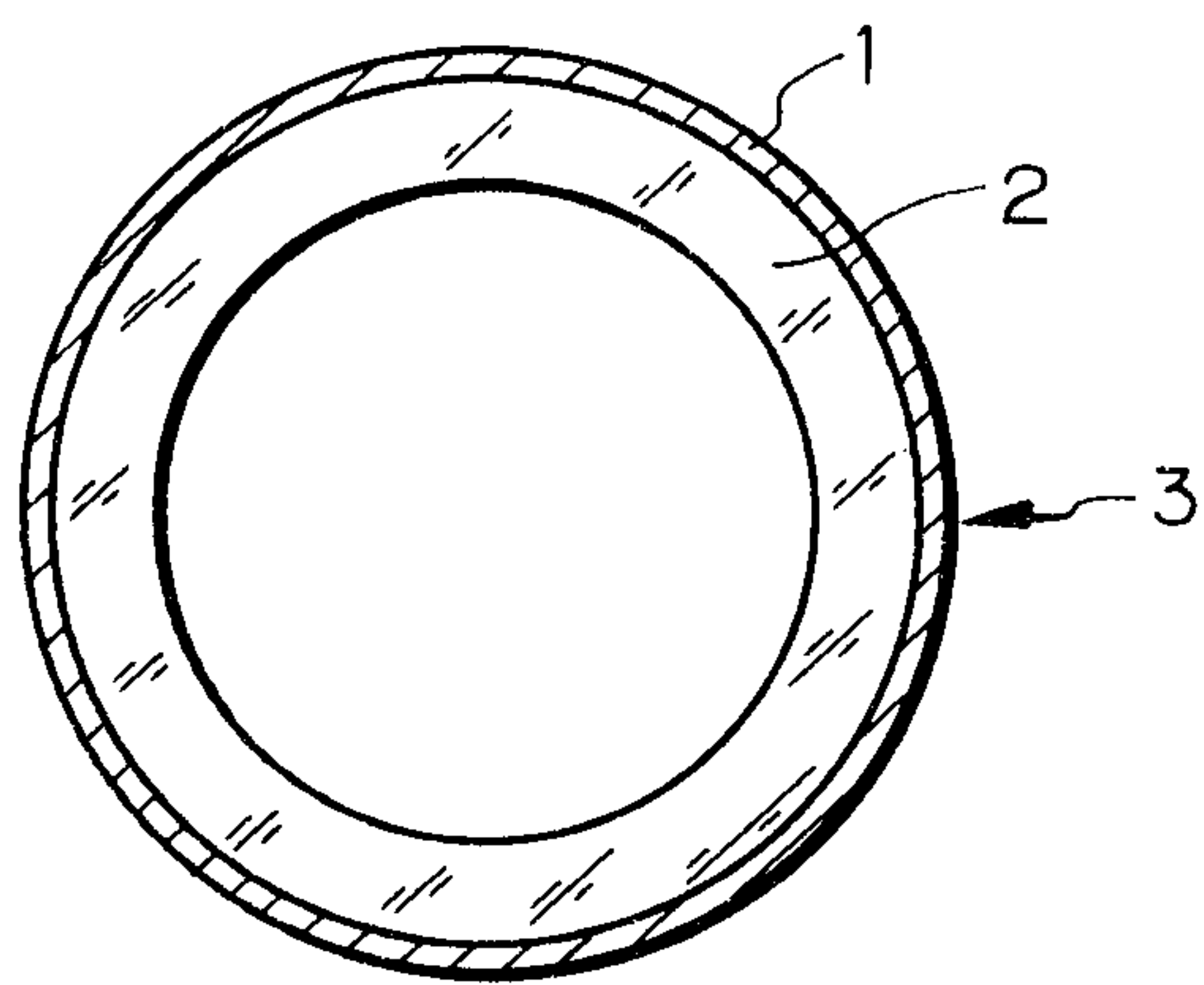


Fig. 2

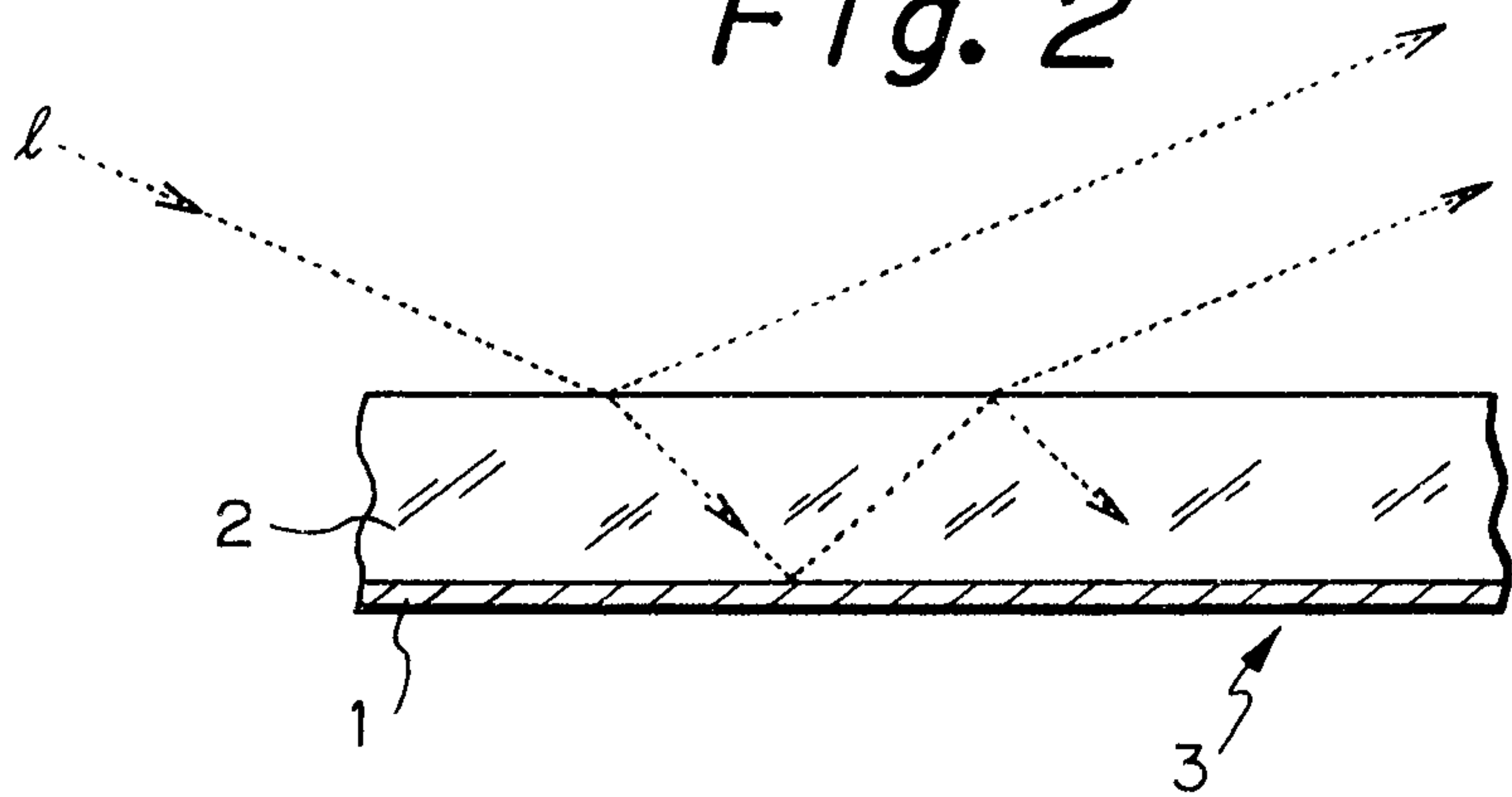


Fig. 3

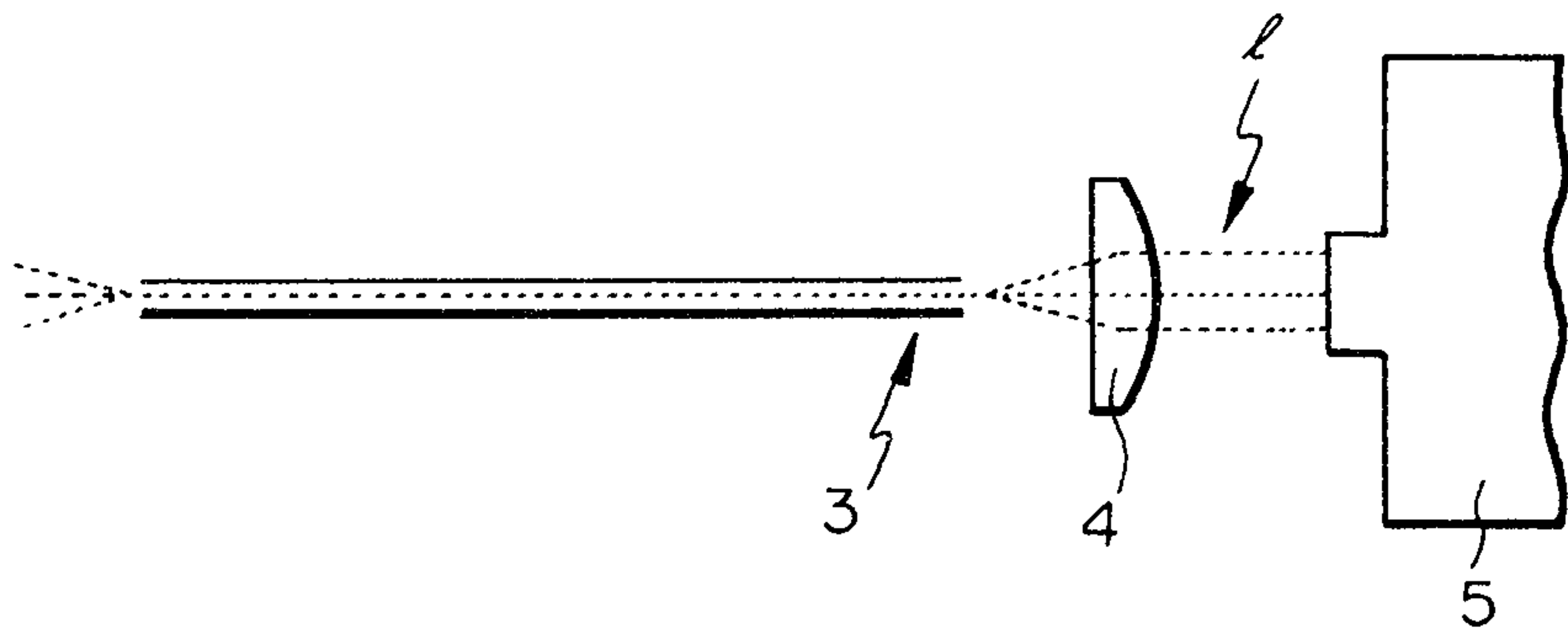
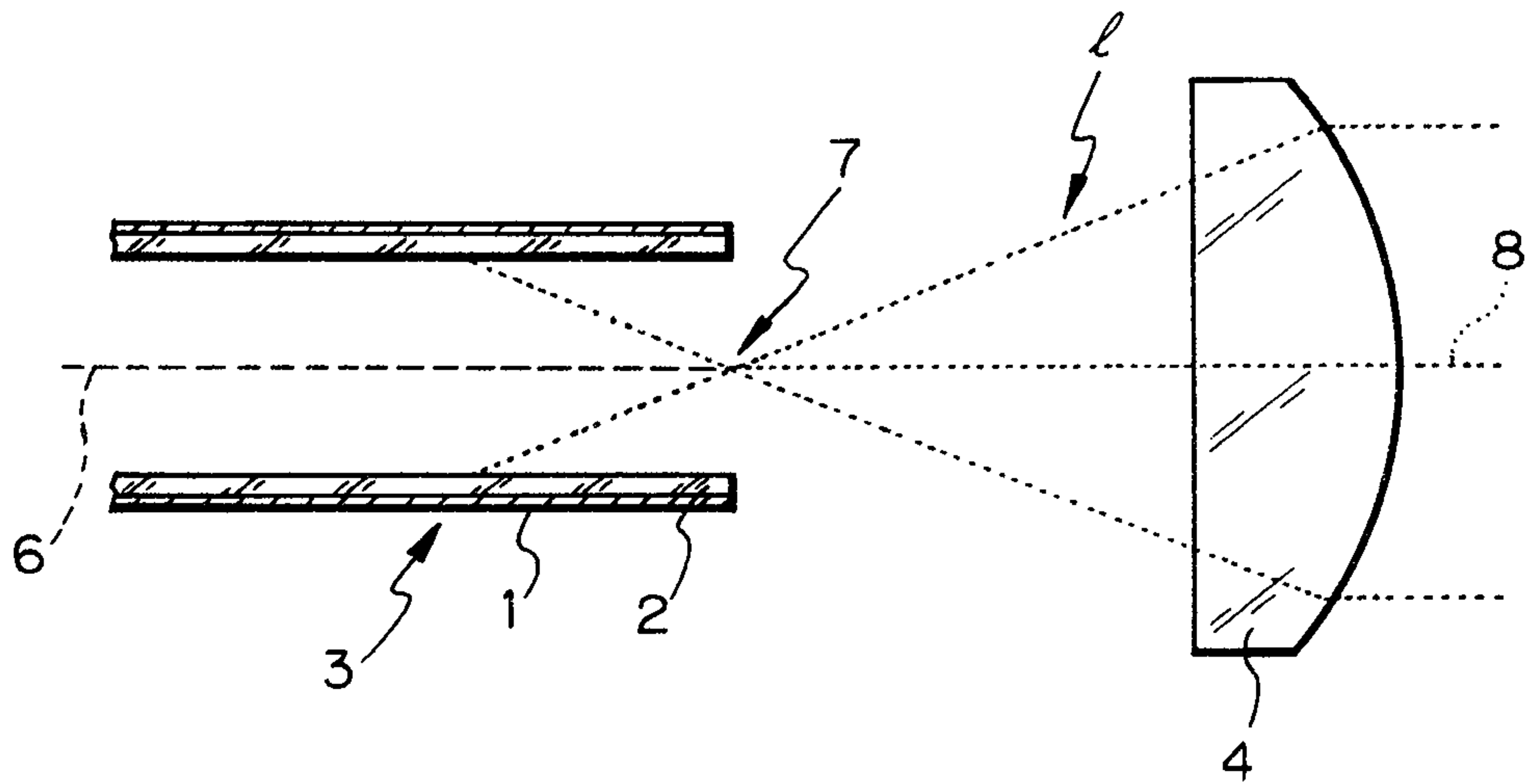
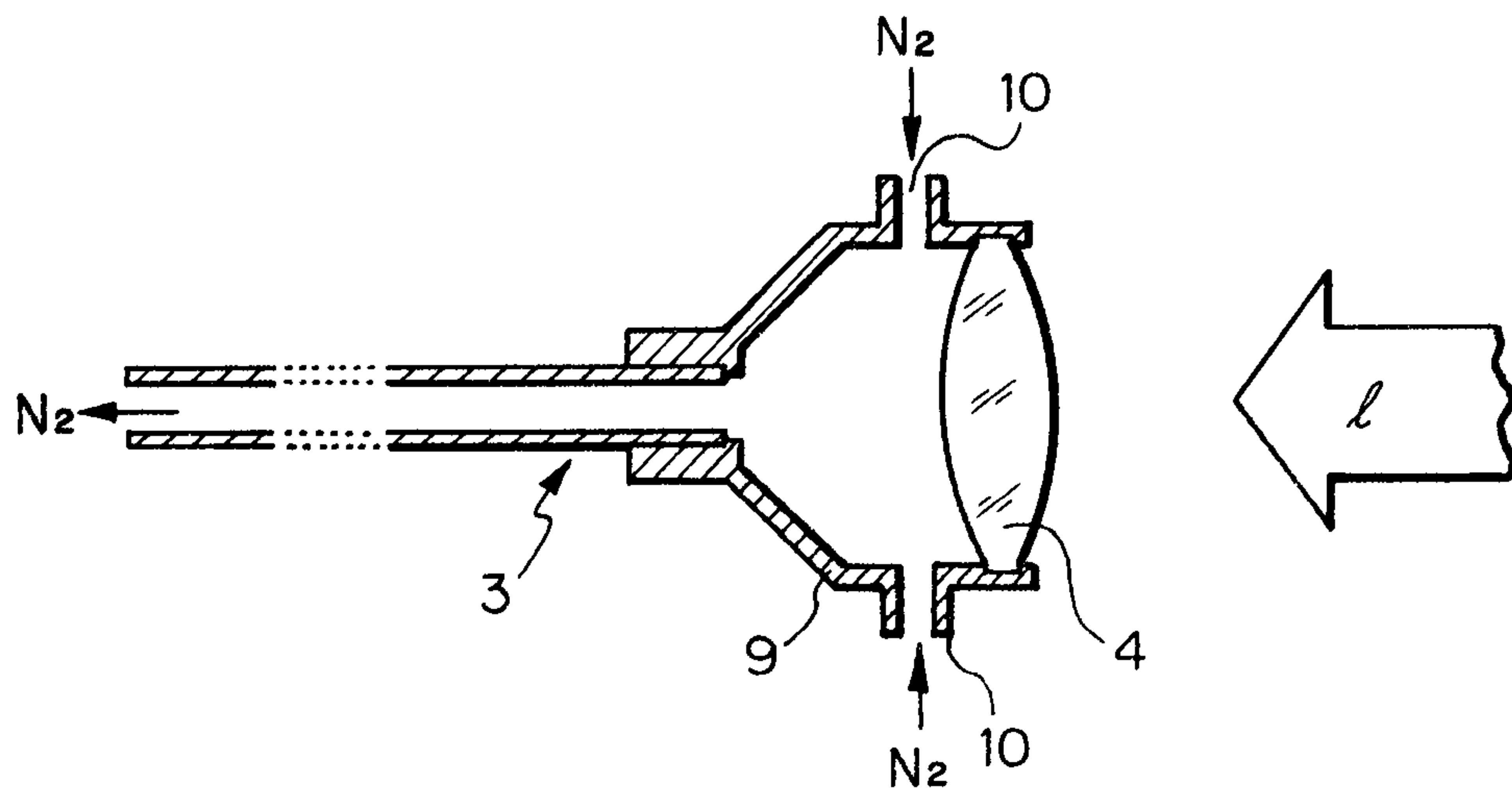
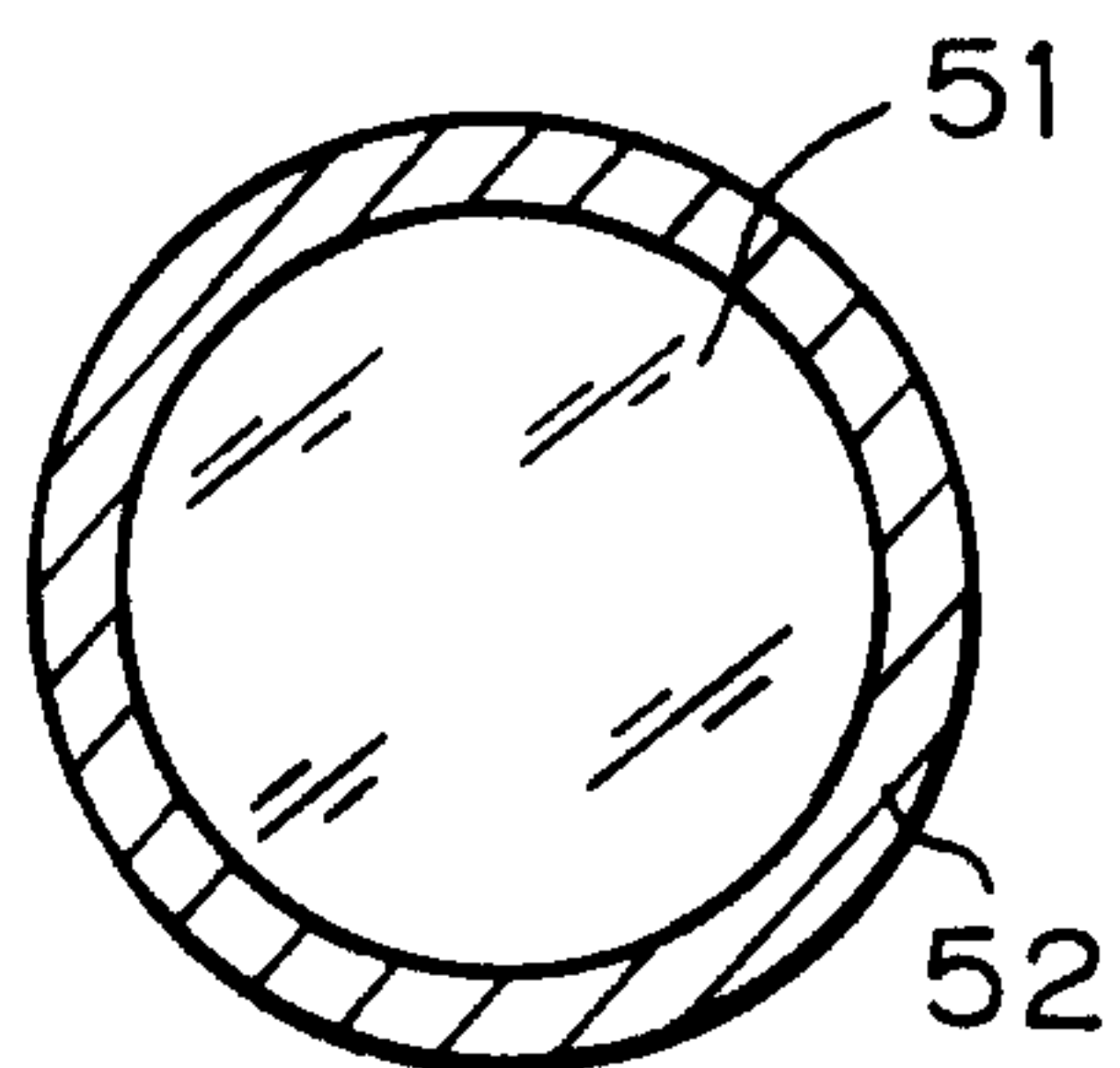
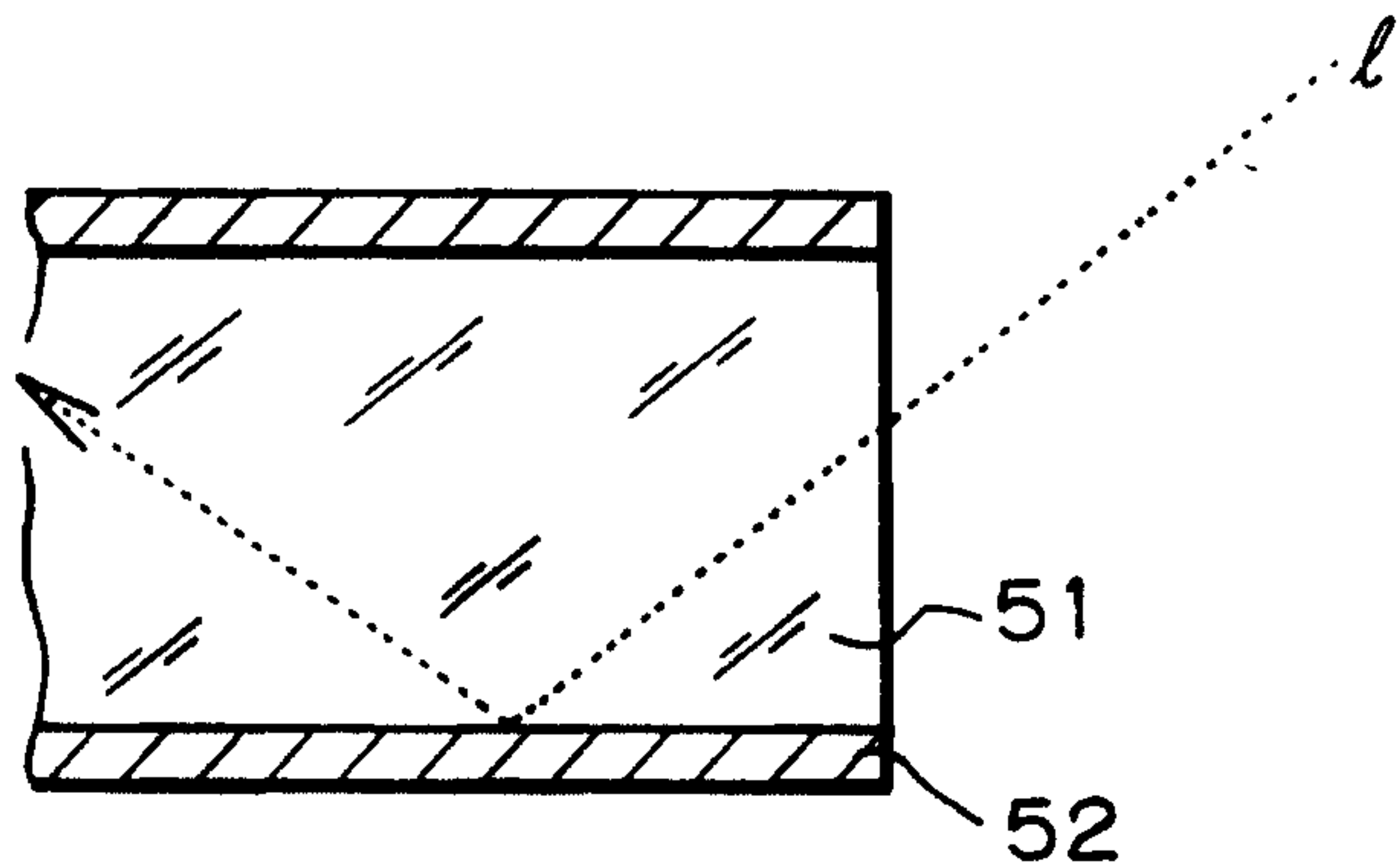
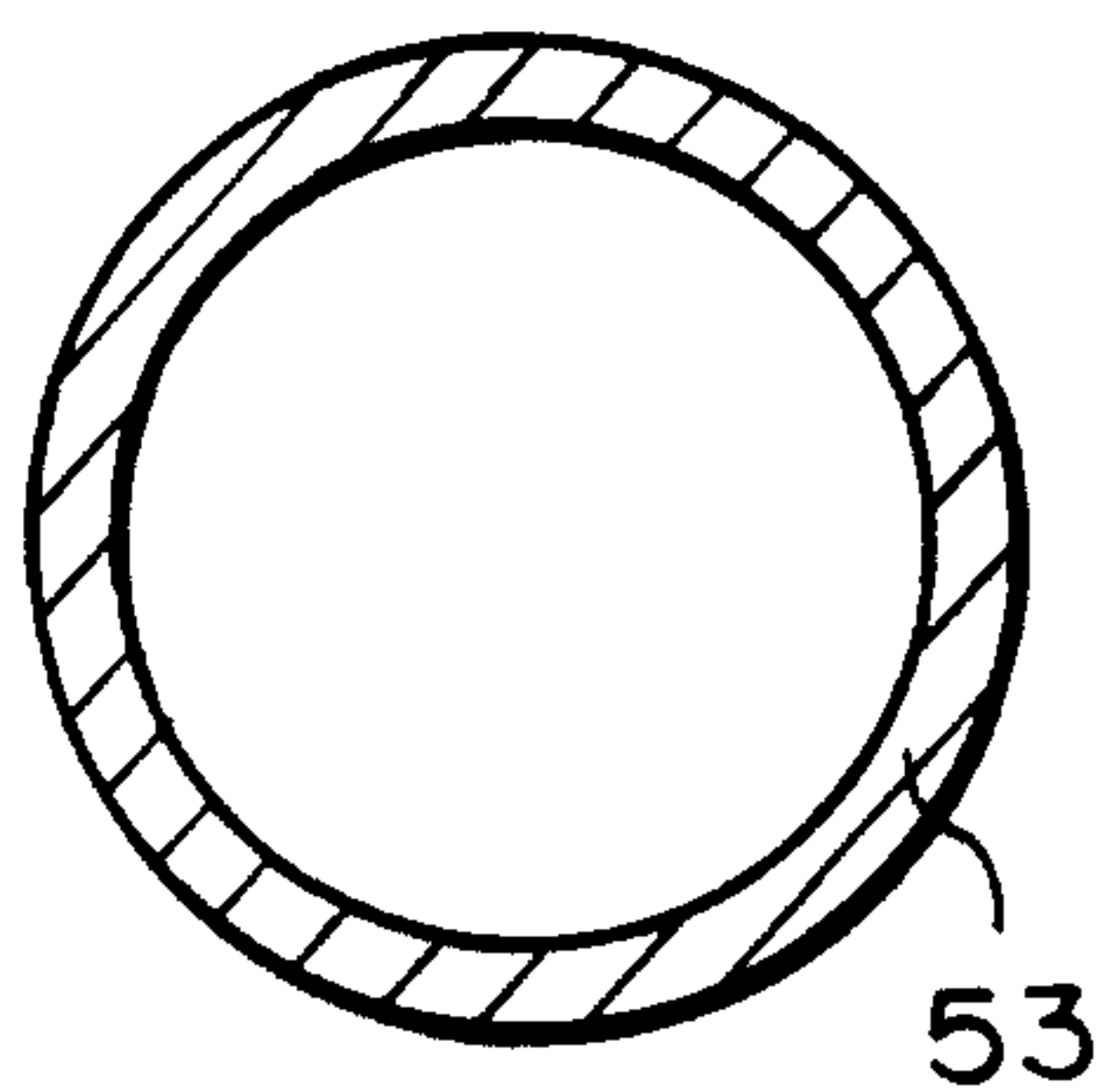
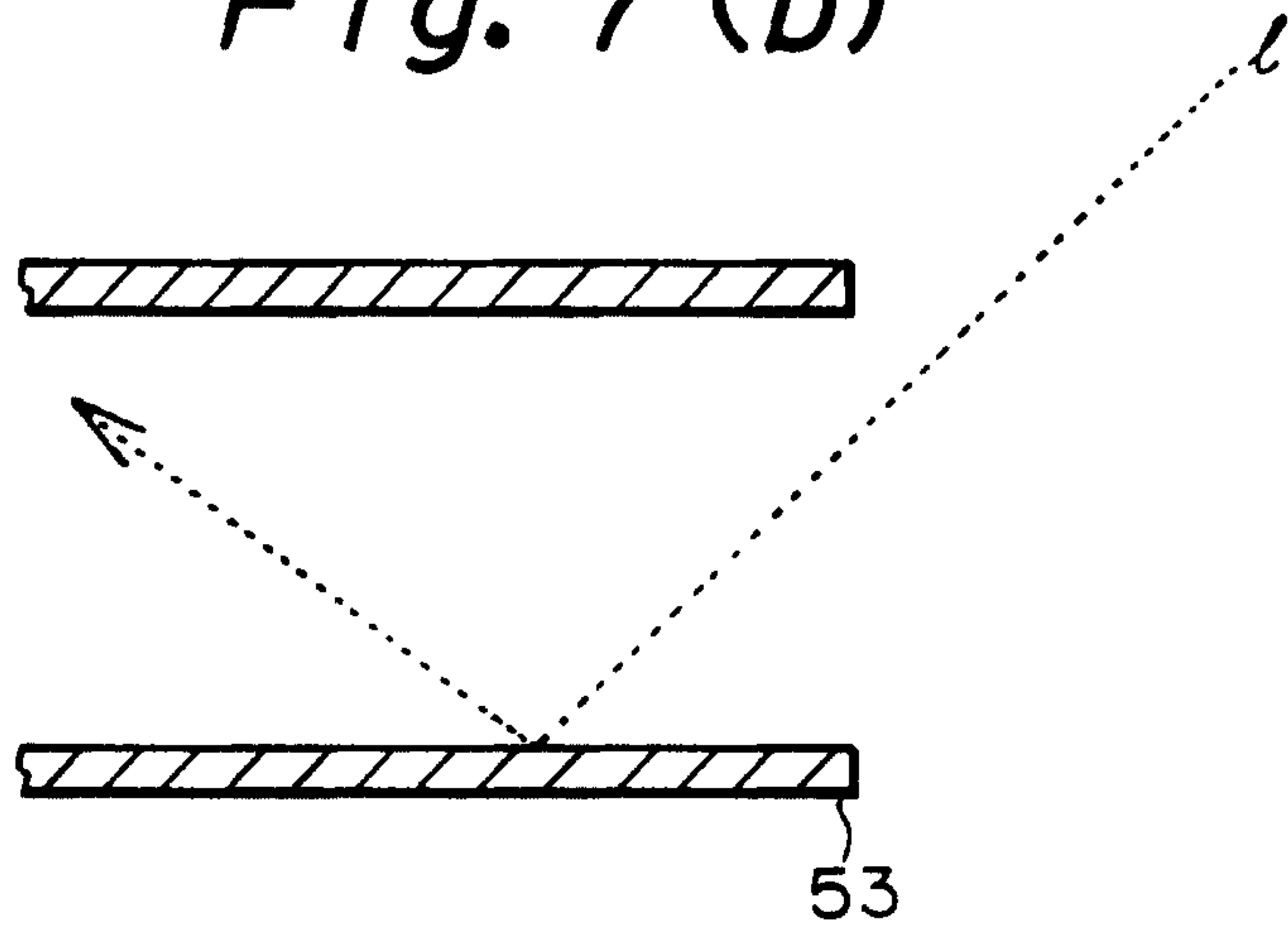
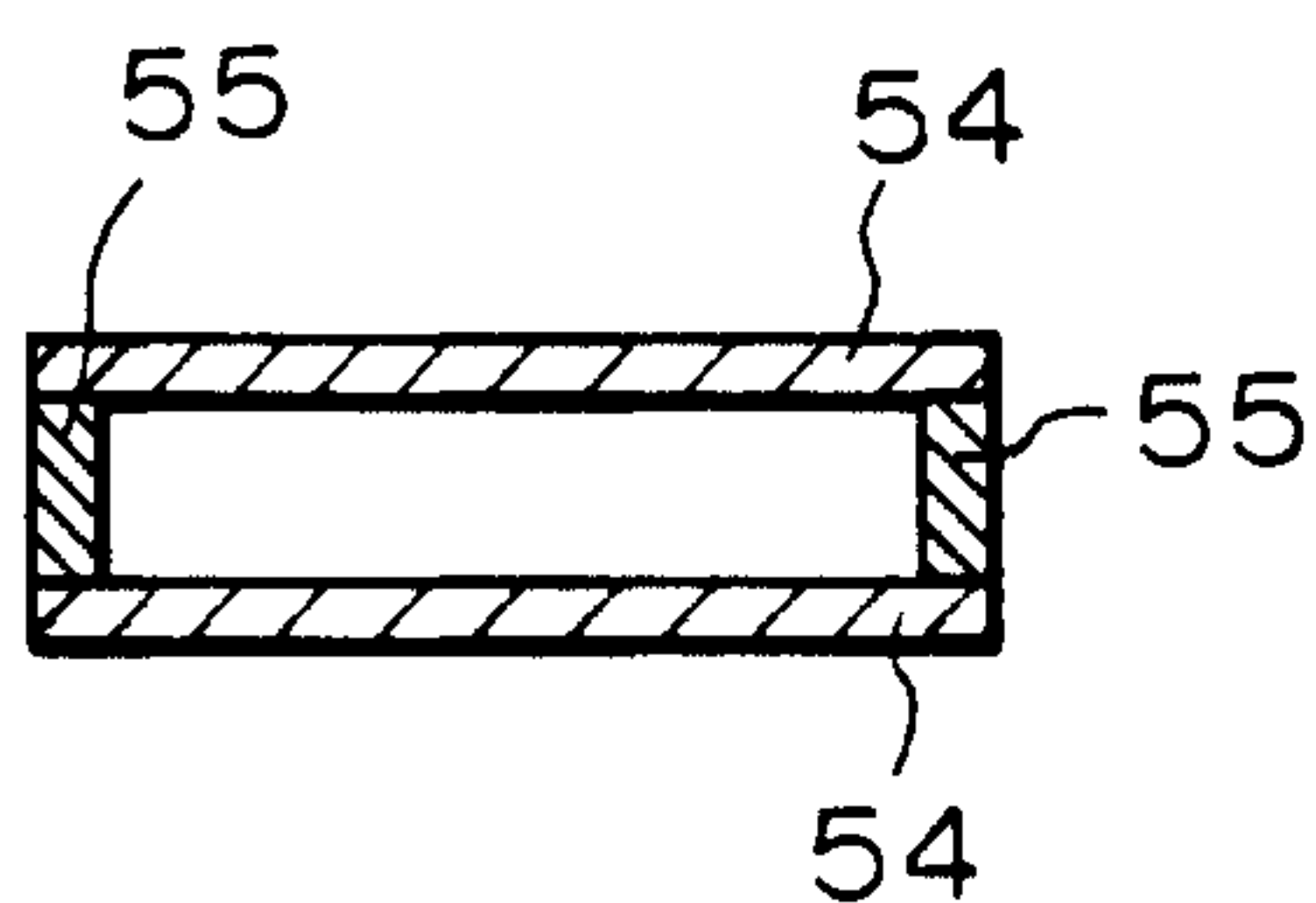


Fig. 4*Fig. 5*

*PRIOR ART**Fig. 6(a)**PRIOR ART**Fig. 6(b)**PRIOR ART**Fig. 7(a)**PRIOR ART**Fig. 7(b)**PRIOR ART**Fig. 8(a)**PRIOR ART**Fig. 8(b)*