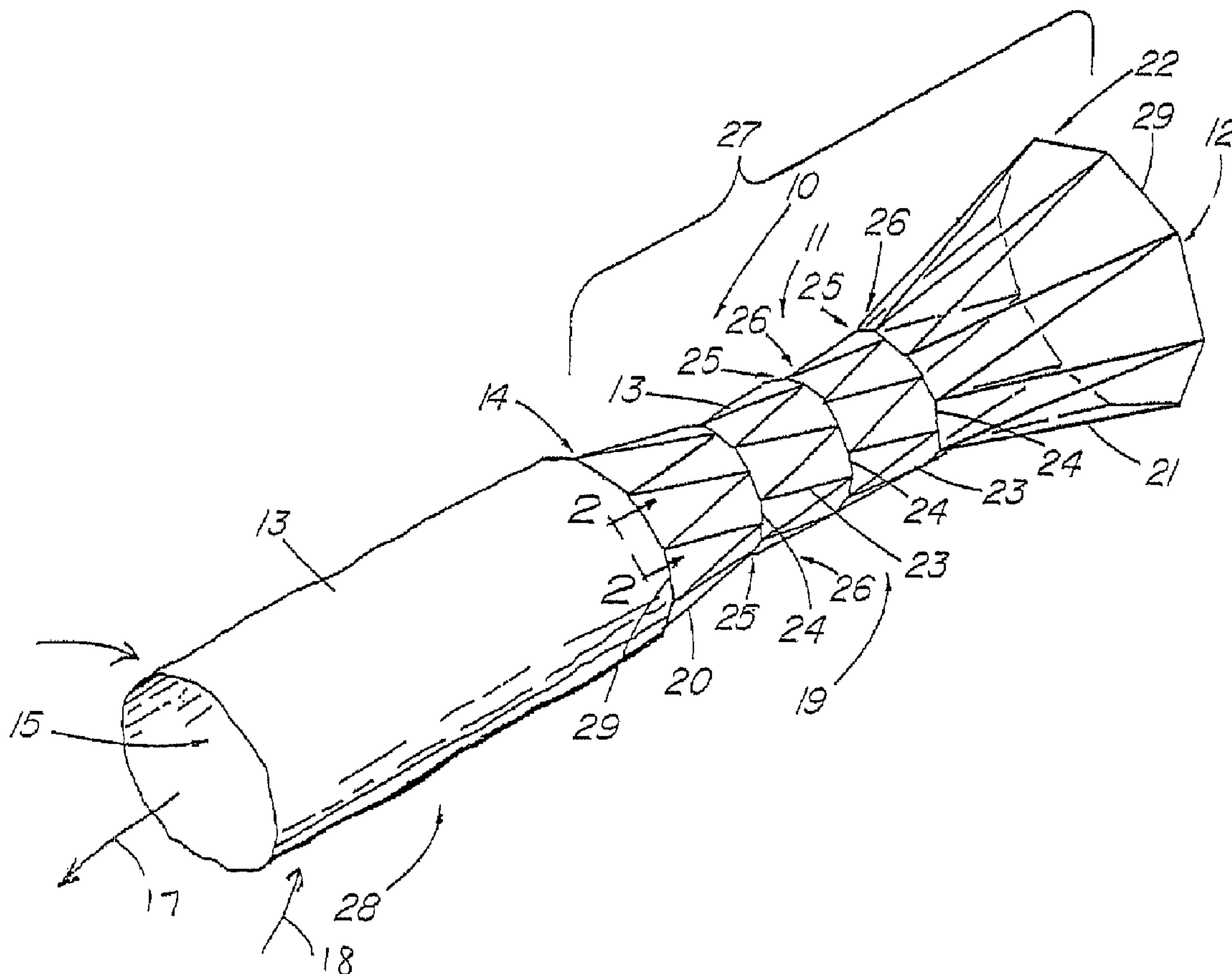




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(57) Abrégé/Abstract:

Disclosed is a pressure sensitive prosthesis that includes a tubular member (11) having a passageway (12) extending therethrough and a sleeve (13) attached about one end (14) of the tubular member (11). The sleeve (13) functions as a one-way valve to permit



(57) Abrégé(suite)/Abstract(continued):

fluid flowing through the sleeve lumen in a first direction (17) and under a first pressure, while collapsing in response to fluid flowing in a second direction (18) when the pressure thereof exceeds that of the first direction or pressure. One aspect of the invention includes an esophageal anti-reflux expandable prosthesis wherein the sleeve (13) is adapted to invert back through the tubular stent frame (11) to permit belching or vomiting (fluid or materials under a third, significantly higher pressure). Another aspect of the invention includes a tubular drainage stent, such as a biliary or urethral stent in which the sleeve (13) opens to permit passage of fluids, then collapses to prevent retrograde flow.

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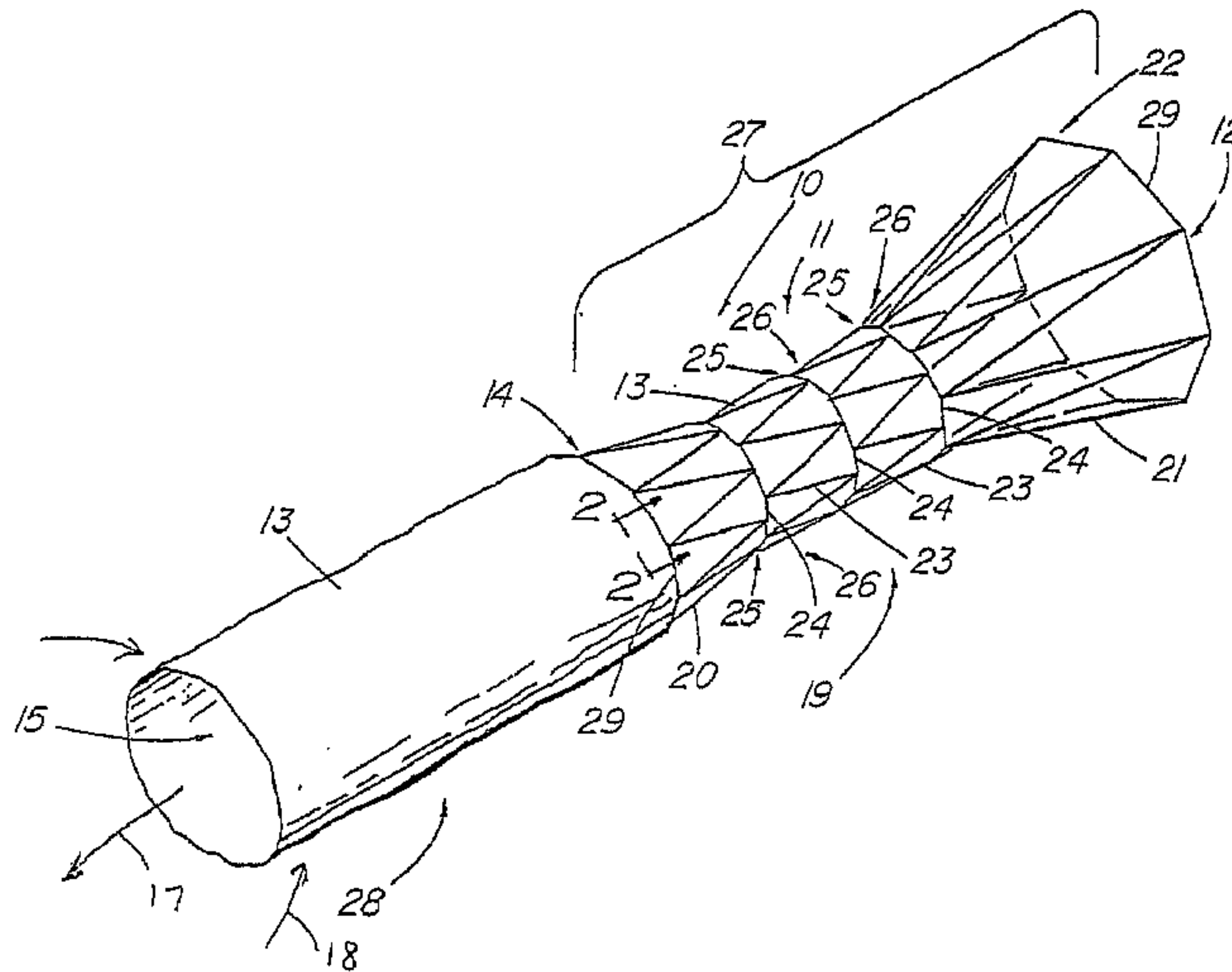
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(54) Title: PROSTHESIS HAVING A SLEEVE VALVE



(57) Abstract: Disclosed is a pressure sensitive prosthesis that includes a tubular member (11) having a passageway (12) extending therethrough and a sleeve (13) attached about one end (14) of the tubular member (11). The sleeve (13) functions as a one-way valve to permit fluid flowing through the sleeve lumen in a first direction (17) and under a first pressure, while collapsing in response to fluid flowing in a second direction (18) when the pressure thereof exceeds that of the first direction or pressure. One aspect of the invention includes an esophageal anti-reflux expandable prosthesis wherein the sleeve (13) is adapted to invert back through the tubular stent frame (11) to permit belching or vomiting (fluid or materials under a third, significantly higher pressure). Another aspect of the invention includes a tubular drainage stent, such as a biliary or urethral stent in which the sleeve (13) opens to permit passage of fluids, then collapses to prevent retrograde flow.



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PROSTHESIS HAVING A SLEEVE VALVE

RELATED APPLICATIONS

This application claims priority to the U.S. Patent Application titled "Prosthesis Having A Sleeve Valve", filed July 29, 2002 (Serial No. to be
5 assigned), which is a continuation-in-part of co-pending U.S. Patent Application Serial No. 09/876,520, filed June 7, 2001, which claims priority to U.S. Provisional Application Serial No. 60/211,753, filed June 14, 2000, and is a continuation-in-part of U.S. Patent Application Serial No. 09/386,173, filed August 31, 1999, which issued as U.S. Patent No. 6,302,917, and which
10 claims priority to U.S. Provisional Application Serial No. 60/098,542, filed August 31, 1998. This application also claims priority to U.S. Provisional Application Serial No. 60/309,107, filed July 31, 2001.

TECHNICAL FIELD

15 This invention relates generally to medical devices, and in particular, to an indwelling valved prosthesis.

BACKGROUND OF THE INVENTION

Anti-reflux esophageal prosthesis or stents are typically placed in the lower esophagus and through the lower esophageal sphincter to maintain the
20 patency thereof due to the presence of a cancerous tumor commonly found in the vicinity thereof. The cancerous tumor growth typically impinges the flow of food and fluids through the esophagus. Lower esophageal cancer in the United States presently occurs at the rate of approximately 12,000 patients per year. The incidence in the United States is approximately 5.1 per 100,000
25 people, and is rising, particularly in white male patients. Esophageal prosthesis or stents are typically utilized in these cancerous patients. However, these devices are not FDA approved for benign tumors which also cause blockage or partial stenosis of the esophagus. Esophageal prosthesis or stents are utilized in Europe and other countries for benign tumor
30 conditions, but are not being utilized in the United States at this time.

A problem with esophageal prosthesis or stents is that fluid from the stomach flows into the mouth of the patient when in a prone position. In an attempt to solve this problem, a number of esophageal prosthesis or stents utilize a one-way valve such as a duck-bill or reed-type valve in which food or
5 fluid from the esophagus flows into the stomach in only an antegrade or forward direction. However, these one-way anti-reflux prosthesis or stents present certain problems. For example, when the patient wants to belch or vomit, he/she is prevented from doing so because the one-way valve prevents backward flow in the retrograde direction. Such a condition is not only painful
10 to the patient, but can also lead to more complicated medical conditions.

There are other anatomical sites, such as the biliary tree or genitourinary system, in which a prosthesis may be placed to maintain an open lumen for passage of bodily fluids. Such prosthesis may create the risk of undesirable retrograde flow and/or migration of pathogenic organisms,
15 which could lead to infection or other problems, such as obstruction of the stent. When a drainage stent or catheter is placed across a sphincter or natural stricture at the opening to a bodily passage, the sphincter or stricture cannot fulfill its normal function of restricting retrograde flow or migration. What is needed is a prosthesis and one-way valve that can effectively
20 regulate antegrade and retrograde flow in response to the normal flow rates and pressures that exist across the site in which the prosthesis is placed.

BRIEF SUMMARY OF THE INVENTION

The foregoing problems are solved and a technical advance is achieved in an illustrative prosthesis having a sleeve which permits antegrade
25 flow under a first pressure through the sleeve, and collapses in response to a second flow or pressure that is greater than the first flow or pressure.

In one aspect of the invention, the prosthesis comprises an anti-reflux esophageal prosthesis in which a sleeve extending from a tubular frame thereof inverts through the passage of the tubular frame and allows stomach
30 gas or vomit to flow in a retrograde direction when the pressure in the stomach exceeds a given level (a third pressure higher than the second pressure). In the antegrade or downward position, the sleeve collapses and

prevents the reflux of stomach gas and fluid from flowing through the esophagus and into the mouth of the patient. The collapsible sleeve functions as a one-way valve and allows the patient to ingest or pass liquid and food therethrough and into the stomach. In addition, the tubular frame of this
5 advantageous anti-reflux esophageal prosthesis maintains the patency of the lower esophagus and sphincter, particularly when, for example, a cancerous tumor would otherwise impede fluid flow through the esophagus.

In another advantageous aspect of the present invention, the tubular frame of the anti-reflux esophageal prosthesis includes a plurality of self-
10 expanding zig-zag stents. The compressed stents, along with the sleeve, are positioned in a delivery catheter that is orally passed through the esophagus and lower sphincter. The prosthesis is then deployed from the delivery catheter with, for example, a dilator or pusher catheter that is inserted in and/or through the lumen of the delivery catheter. Once deployed, the self-
15 expanding stents readily expand to engage and maintain the esophagus and lower sphincter in a patent condition.

The self-expanding stents of the tubular frame are also advantageously flared at each end of the tubular frame to prevent antegrade and retrograde migration of the expanded prosthesis. To further prevent migration of the zig-
20 zag stents with respect to each other, a filament is circumferentially positioned through closed eyelets at the bends of adjacent zig-zag stents. The filaments are also utilized advantageously to control the radial expansion and the flared configuration of the stents positioned at the ends of the tubular frame.

The pressure needed to collapse or invert the one-way valvular sleeve
25 is a function of the sleeve material, its wall thickness, and length extending from the distal end of the tubular frame. Depending on the anatomical size of the human or veterinary patient, the sleeve can extend from the end of the frame for a length in a range of from 0.0 to 20 cm, and preferably in a range of 5 to 15 cm; and more preferably in a length of approximately 10 cm for a
30 human patient or 8 cm for a veterinary patient, as experimentally derived therefor. The sleeve material also advantageously includes a material of polyurethane, silicone, polyamides, other urethanes or any biocompatible material that is flexible and acid resistant. The sleeve material, at the portion

covering the frame itself, can have an advantageous thickness of 0.005" through 0.01". The sleeve extending from an end of the frame comprises a material having a thickness in a range of 0.0015" to and including 0.01". Advantageously, the length of the sleeve is made long enough so that it can
5 be readily shortened to accommodate individual anatomical situations.

In yet another aspect of the invention, the sleeve is configured to reduce the tendency of it to invert through the tubular frame during episodes of increased gastric pressure (third pressure), such as belching, where it is not necessarily important physiologically that inversion take place.

10 Accordingly, a portion of the sleeve may be modified to make it more difficult to invert. One such modification is to widen the sleeve toward the first end thereof (i.e., the end of the sleeve distanced away from the tubular frame), such that the sleeve is tapered or bell-shaped. The wider first end would be less likely to invert back through the narrower tubular frame. A second
15 modification is to add a stiffened region, such as a ring, about the first end so as to inhibit the sleeve from inverting back through tubular frame in response to a third gastric pressure, such as belching, that is higher than the second pressure acting on the valve to keep it closed in the absence of incoming flow (first pressure). The intent is limit or prevent inversion when the third pressure
20 is not sufficiently high to warrant an inversion that is necessary for patient health or comfort, especially given that the patient must re-invert the sleeve by swallowing liquid following each such episode. The ring or stiffened region of the sleeve can comprise a rolled first end of the sleeve, a thickened edge of sleeve material, or one or more rings or similar elements affixed to the sleeve
25 material. The sleeve can be configured such that it closes above or below the stiffened region or ring.

In another aspect of the invention, the collapsible sleeve is attached to a tubular drainage stent, such as a biliary stent, to advantageously prevent reflux of intestinal contents and the associated bacteria into the passage of
30 the stent. These bacteria are known to promote the formation of a biofilm that can lead to occlusion of the stent. With the stent placed in the biliary tree for maintaining patency of the bile or pancreatic duct and the Papilla of Vater, the sleeve extends down into the duodenum to provide a one-way valve for the

flow of bile. When bile is not being secreted, the sleeve advantageously collapses to prevent backflow of material from the duodenum, a situation which might otherwise occur in a biliary stent without a closure means. Tubular drainage stents for placement in the ureters or urethra can include either a sleeve extending from one end to permit urine flow but prevent retrograde flow or pathogen migration toward the kidneys or bladder, or the sleeve may be located completely within the lumen of the drainage stent with one end of the sleeve being bonded or otherwise attached to the inner walls of the lumen.

In summary, a first aspect of the invention provides for a prosthesis for placement in a patient comprising:

a tubular stent having a passage extending longitudinally therethrough;
and

a sleeve having an axial length extending from an end of the tubular stent and having a lumen extending longitudinally therethrough and communicating with the passage of the tubular stent, the sleeve permitting the passage of a fluid through the lumen in a first direction in response to the fluid applying a first pressure to the sleeve in the first direction, the sleeve being collapsible along a substantial portion of the axial length so as to substantially close the lumen in response to a fluid applying a second pressure to the sleeve in a second direction,

wherein the sleeve includes a portion having increased resistance to being inverted through the tubular stent in response to the second pressure; and

wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

A second aspect of the invention provides for a prosthesis for placement in a patient comprising:

a tubular stent having a passage extending longitudinally therethrough;
and

a sleeve having an axial length extending from an end of the tubular stent and having a lumen extending longitudinally therethrough and communicating with the passage of the tubular stent, the sleeve permitting the passage of a fluid through the lumen in a first direction in response to the fluid applying a first pressure to the sleeve in the first direction, the sleeve being collapsible along a

substantial portion of the axial length so as to substantially close the lumen in response to a fluid applying a second pressure to the sleeve in a second direction;

wherein the sleeve includes an inversion inhibition means for preventing the sleeve from being inverted through the tubular stent in response to the second pressure; and

wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

A third aspect of the invention provides for an anti-reflux esophageal prosthesis for placement in a patient comprising:

a tubular stent having an axial length extending from an end of the tubular stent and having a lumen extending longitudinally therethrough; and

a sleeve having an axial length extending from an end of the tubular stent and having a lumen extending longitudinally therethrough and communicating with the passage of the tubular stent, the sleeve permitting the passage of a fluid through the lumen in a first direction in response to the fluid applying a first pressure to the sleeve in the first direction, the sleeve being collapsible along a substantial portion of the axial length so as to substantially close the lumen in response to a fluid applying a second pressure to the sleeve in a second direction;

wherein the sleeve includes a portion having increased resistance to being inverted through the tubular stent in response to the second pressure;

wherein the sleeve extends through the passage of said tubular stent in response to a third pressure that is applied to the sleeve in the second direction, said third pressure being significantly greater than the second pressure; and

wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

BRIEF DESCRIPTION OF SEVERAL VIEWS OF THE DRAWINGS

FIG. 1 depicts a pictorial view of an illustrative embodiment of a pressure sensitive anti-reflux esophageal prosthesis of the present invention;

FIG. 2 depicts an enlarged cross-sectional view of a sleeve about a cylindrical wire of a flared stent of the esophageal prosthesis taken along line 2-2 of FIG. 1;

FIG. 3 depicts an enlarged partially sectioned view of the adjacent ends of interconnected stents of the prosthesis of FIG. 1;

FIG. 4 depicts a two piece mandril that is used to apply the sleeve material to the prosthesis of FIG. 1;

5 FIG. 5 depicts the esophageal prosthesis of FIG. 1 deployed in the lower esophagus of a patient, and in particular, through the lower esophageal sphincter and a cancerous tumor;

FIG. 6 depicts the anti-reflux esophageal prosthesis of FIG. 1 in a collapsed state in a delivery catheter;

10 FIG. 7 depicts the delivery catheter of FIG. 6 positioned in the lower esophagus, sphincter, and tumor of a patient;

FIG. 8 depicts an in-vitro barrier reflux curve for an anti-reflux esophageal prosthesis of the present invention;

15 FIGS. 9 and 10 depict the percent of fraction time of standard and anti-reflux esophageal prosthesis utilized in an evaluation of the present invention;

FIG. 11 depicts a pictorial view of an embodiment of a tubular drainage prosthesis of the present invention;

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FIG. 12 depicts a cross-sectional view of a second embodiment of a tubular drainage prosthesis;

FIG. 13 depicts the prosthesis of FIG. 11 positioned in the common bile duct of a patient;

5 FIG. 14 depicts a side view of the prosthesis of FIG. 11 mounted on a delivery system;

FIG. 15 depicts a side view of one end of a valved prosthesis that includes a pigtail configuration;

10 FIG. 16 depicts a laterally sectioned view of a valved prosthesis in which the sleeve is affixed with the lumen; and

FIG. 17 depicts a pictorial view of second embodiment of a pressure sensitive anti-reflux esophageal prosthesis of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

15 FIGS. 1-14 depict exemplary prostheses of the present invention comprising a tubular member 11 with a passage 12 therethrough, and a thin, flexible sleeve 13 extending from the tubular member 11. The sleeve 13, which also has a passage 15 therethrough, is configured to allow the flow of liquid or other materials moving under a first pressure until the flow and
20 pressure are lessened to where they are exceeded by a second, back pressure of the drainage environment, at which time the sleeve 13 collapses to prevent the ingress of fluids or materials into the tubular member.

FIG. 1 depicts a pictorial view of an illustrative, preferred embodiment of pressure sensitive anti-reflux esophageal prosthesis 10 of the present
25 invention. The prosthesis includes a tubular frame 11 of a plurality 19 of self-expanding, zig-zag wire stents 20, 21, and 23 covered by a polyurethane sleeve 13 that is disposed around and extends along the entire length 27 of the tubular frame. The sleeve also extends from distal end 14 of the self-expanding tubular frame and has a lumen 15 extending longitudinally
30 therethrough. Lumen 15 of the sleeve also communicates with passage 12 of the tubular frame. When the prosthesis is positioned in the lower esophagus and through the lower sphincter of a patient, lumen 15 in the lower portion 28

of the sleeve collapses upon itself due to wetting by gastric juices, fluid or saliva flowing therethrough from the esophagus in a first direction 17. As a result, sleeve 13 is in a collapsed position and acts as a one-way valve into the stomach, thereby preventing the reflux of gastric fluid from flowing in a retrograde manner, referred to herein as the second direction 18, through the prosthesis and esophagus and into the mouth of the patient. However, fluid may readily flow in the opposite (first) direction 17 from the esophagus and through the one-way valve sleeve into the patient's stomach.

Tubular frame 11 includes plurality 19 of self-expanding stents 20, 21, and 23 that are interconnected circumferentially by filament 24 about adjacent ends 25 and 26 of the stents. In this illustrative embodiment, the tubular frame includes four self-expanding, zig-zag wire metal stents of the Gianturco type as described in U.S. Patent 4,580,568, which is incorporated by reference herein. It should be noted that the illustrative stent configuration is merely exemplary, and it is contemplated that other stents and stent configurations may be substituted for the illustrative stent frame.

The tubular frame includes first and second flared stents 20 and 21 positioned at distal and proximal ends 14 and 22, with first and second cylindrical stents 23 positioned therebetween. By way of example, first and second flared stents 20 and 21 have a minimum diameter of 18 mm and a flared diameter of approximately 25 mm. These diameters are nominal diameters for the stents and can be customized to meet the particular demands of any human or veterinary patient. The diameter of the flared end is maintained by end filament 29. The minimum diameter of the flared stents along with the nominal diameter of the cylindrical stents is maintained by interconnecting filaments 24. The interconnecting and end filaments 24 and 29 are, for example, 3/0 diameter mononylon suture material. The first and second flared stents 20 and 21 are positioned below and above the lower esophageal sphincter and prevent the migration of the prosthesis in either the antegrade or retrograde direction with respect to the esophagus. The flared proximal stent, along with the cylindrical stents 23, expand against any tumor that is in the region of the lower esophagus and maintains the patency of the lower esophageal lumen.

Flared stents 20 and 21 are, for example, are formed from commercially available Series 304 stainless steel cylindrical wire having a diameter of approximately 0.015". The wire is formed into a zig-zag pattern of which the ends are joined together using, for example, a metal sleeve and
5 soldered together using silver/tin solder. However, other ways of forming a closed zig-zag configuration that at least resembles a partially tubular shape is contemplated. The flared or maximum diameter of the flared stents is approximately 25 mm with the minimum diameter at approximately 18 mm. Interconnecting cylindrical stents 23 are also formed from the same cylindrical
10 wire and have a nominal diameter of approximately 18 mm, matching that of the minimum diameter of the flared stents. The length of the individual stents is approximately 2 cm. The overall length of the tubular frame can range from 8 to 14 cm in 2 cm increments. These 2 cm increments are typically provided by increasing the number of interconnecting cylindrical stents 23.

15 Sleeve 13 preferably comprises a polyurethane material or other liquid impermeable material that will not degrade in the presence of fluids or other gastric materials that it may come into contact with. The sleeve is disposed around, and extends at least partially around, tubular frame 11. Preferably, the sleeve extends the entire length of the frame and extends longitudinally
20 from the distal end 14 of the tubular frame. The length of the sleeve material extending from the distal end of the tubular frame can range from 0 through 20 cm, preferably 5 to 15 cm, and more preferably from 7-10 cm. The length of the sleeve material can also be individually customized by the physician depending on the anatomy of the patient. Experimental data has indicated
25 that dogs typically utilize a 7 cm length of sleeve material. Human patients are expected to utilize a sleeve length of 8 or 9 cm. However, and as noted above, the length of the sleeve can be modified by the physician to meet the particular anatomy of the patient.

The wall thickness of the sleeve material disposed around the tubular
30 frame is approximately 0.006-0.01" thick. The thickness of the sleeve material along lower portion 28 of the sleeve may be thinner, e.g., approximately 0.002" thick; however, a thicker sleeve, such as 0.0095", may advantageously reduce the tendency of the sleeve to invert at back pressures (e.g., belching)

below that which are deemed necessary for patient relief. The sleeve material preferably includes a medical grade polyurethane material, although silicone, nylon, polyamides such as other urethanes, or other biocompatible materials that are flexible and acid resistant are also suitable materials. In the particular
5 embodiment illustrated herein, the sleeve material is a medical grade polyurethane material grade EG-80A material commercially known as TECOFLEX® polyurethane material from Thermedics, Inc., Woburn, Massachusetts.

FIG. 2 depicts an enlarged sectioned end view, taken along line 2-2 of
10 FIG. 1, of sleeve 13 about cylindrical wire 30 of flared stent 20. With respect to the embodiment shown in the drawing, the thickness of the sleeve material is approximately 0.006", whereas the thickness of the sleeve material along lower or distal portion 28 thereof is preferably and approximately 0.002". The thickness of sleeve material above distal portion 28 ranges from 0.005"
15 through 0.01". Experimental data has indicated that the sleeve material along distal portion 28 will still collapse at a 0.01" wall thickness so as to effectively form a one-way valve. However, closure of the one-way valve sleeve material is most reliable at or below 0.004", since closure of sleeves with a thickness above this dimension may not occur each time on a guaranteed basis.
20 However, if a desired goal is to limit the tendency of the sleeve to invert through the tubular frame 11, a thicker sleeve (0.004-0.01") may be desired. A thickness of the sleeve wall material below 0.0015" may present a problem of tearing, particularly when inserting the prosthesis into a delivery catheter.

FIG. 3 depicts an enlarged partially sectioned view of adjacent ends 25
25 and 26 of interconnected stents 20 and 23 of FIG. 1. Bends 31 of cylindrical wire 30 are formed into a keyhole configuration with silver solder 32 interconnecting the wire arms, thereby forming an aperture or eyelet 33. Interconnecting filament 24 is positioned through each eyelet and wound around at least once to aid in fixing the diameter of the expandable stents.
30 One interconnecting or end filament is used at the end of each stent and tied at the loose ends with suture knot 34.

FIG. 4 depicts a two piece mandril 35 that is used to apply sleeve material 13 to the prosthesis of FIG. 1. The mandril includes sleeve portion

36 and upper frame portion 37, which are interconnectable with, for example, threaded rod 38 and internally threaded channel 39. In use, the tubular frame including the plurality of self-expanding wire stents are positioned end-to-end and interconnected using interconnecting filament 24. The end filament is
5 also positioned through the eyelets of the flared stents to control the maximum diameter thereof. The mandril has a minimum inner diameter matching that of the inside diameter of the inner stents and a flared diameter matching that of the flared stents. Extending from the ends of the flared portions, the mandril assumes the inner diameter of the one-way valve sleeve
10 material. The assembled tubular frame is positioned between the upper frame portion of the sleeve portion of the mandril. The two portions of the mandril are then interconnected, thereby filling up the passage of the tubular frame. The tubular frame is then dipped into a slurry material of polyurethane to form an initial 0.004" thickness over the entire length of the tubular frame.
15 The mandril and covered tubular frame are then dipped in the slurry material at least one additional time to form the desired thickness of the sleeve material over mandril sleeve portion 36. After the slurry material cures, the two portions of the mandril are disconnected to form the anti-reflux esophageal prosthesis.

20 FIG. 5 depicts esophageal prosthesis 10 deployed in lower esophagus 40, and, in particular, through lower esophageal sphincter 41 and cancerous tumor 42. Distal flared stent 20 typically extends into the stomach along with sleeve 13. Flared stent 21 is positioned proximal to the sphincter and tumor, whereas the interconnected cylindrical stents are typically positioned through
25 the sphincter and tumor. The flared stents 20 and 21 prevent the migration of the prosthesis within the esophagus. The lower or distal portion 28 of sleeve 13 extends into stomach 43. The lumen of the lower sleeve portion readily collapses when in contact with any external fluid applied thereto. However, any liquid or food is readily passed in an antegrade direction through the
30 esophageal stent and into the stomach. As a result, one-way valve sleeve 13 opens to provide flow in the antegrade direction. Conversely, any fluids or food material 44 are prevented from flowing into the retrograde direction due to the collapsed lumen of sleeve 13. However, when the pressure of the gas

or fluid in the stomach builds so as to cause the patient to belch or vomit, sleeve 13 will invert and extend in an antegrade direction through the lumen of the tubular frame as shown by phantom lines 45. In this position, gastric fluid and matter flows in the retrograde direction to relieve the patient. The
5 length of distal portion 28 of the sleeve and the thickness thereof control the pressure at which the distal portion of the sleeve inverts through the tubular frame.

Self-expanding esophageal prosthesis are increasingly being used for palliation of malignant dysphagia. However, these devices can predispose a
10 patient to significant gastroesophageal reflux, including risk of aspiration, when deployed across the gastroesophageal junction. A study was performed to evaluate the anti-reflux efficacy of a esophageal prosthesis of the present invention to prevent reflux. A model EZS 21-8 from Wilson-Cook Inc., Salem, NC (16 mm diameter) was modified by extending its polyurethane
15 covering 7 cm beyond its distal metal cage so as to form a "windsock" or collapsible sleeve. The pressure required to invert the windsock or collapsible sleeve into the tubular frame (reflux barrier) was determined by attaching the proximal end of the prosthesis to a hollow graduated tube and vertically inserting the stent under water until the windsock inverted. The pressure
20 required to revert the windsock or collapsible lumen to its original one-way position was subsequently determined by pouring water into the lumen of the prosthesis. In-vivo evaluation was done in two esophagostomized dogs (male -18 kg, female - 16 kg). Prosthesis insertion, positioning, and removal were accomplished by standard endoscopic and fluoroscopic techniques. Two site
25 ambulatory esophageal pH monitoring (Synectics Medical) was performed at 5 cm and 10 cm above the gastroesophageal junction. Each dog was studied twice using the standard model EZS 201-8 prosthesis and twice using the modified prosthesis (mean recording time per session 18.7 +/- 1 SE and 17 +/- 3 hours respectively). The results indicated that the windsock
30 modification posed no difficulty in mounting or deploying the prosthesis using a currently available delivery system. Resistance to antegrade flow was minimal as even a drop of water placed into the prosthesis easily passed through the windsock and both the dogs drank all the Ensure (4 cans per

session) given to them irrespective of the type of prosthesis used. The pressure (cm of water) to overcome the reflux barrier was 15.7 ± 0.3 SE and that to revert an inverted windsock or collapsible lumen was 0.4 ± 0.03 SE. Results of the pH monitoring (mean \pm SE) are depicted in Table 1.

5

Table 1

	Standard Stent		Anti-reflux Stent	
Recording site (cm) above GEJ	5	10	5	10
Number of reflux episodes	$229 \pm 25^*$	$56 \pm 9@$	$9.7 \pm 7^*$	$8 \pm 5@$
Fraction time pH <4 (%)	$60 \pm 5^*$	$7.6 \pm 2@$	$0.7 \pm 0.3^*$	$0.2 \pm 0.1@$

The conclusions reached in the experiment were that a modified self-expanding metal esophageal prosthesis is highly effective in preventing reflux. The ability of the windsock or collapsible lumen sleeve 13 to invert at higher pressure gradients can allow patients to belch or vomit. Reversion to anti-reflux position requires minimal pressure and can be achieved by a water swallow. The results of further studies are reflected in FIGS. 8 - 10.

FIG. 6 depicts the anti-reflux esophageal prosthesis 10 of FIG. 1 in a collapsed state in delivery catheter 46. Sleeve material 13 is positioned at the distal end of the delivery catheter. The prosthesis is drawn into the delivery catheter with a drawstring attached at the proximal end of the prosthesis. The drawstring and prosthesis are inserted through lumen 47 of the catheter by collapsing the tubular frame and then pulling the prosthesis into the distal end of the delivery catheter with the drawstring. To deploy the collapsed prosthesis from the delivery catheter, a pusher catheter 48 is positioned proximally in lumen 47 to engage the proximal end of the wire tubular frame 11.

FIG. 7 depicts delivery catheter 46 of FIG. 6 positioned in lower esophagus 40 and sphincter 41 of a patient, and adjacent to tumor 42. The distal end of the delivery catheter extends into stomach 43. As shown, the pusher has been placed in the lumen of the delivery catheter and engages the proximal end of prosthesis 10. As shown, sleeve 13 and flared distal stent 20

have been deployed from the distal end of the catheter. After the sleeve and distal flared stent 20 of the prosthesis have been deployed, the delivery catheter is partially withdrawn so as to engage the flared stent with the neck of the stomach about sphincter 41. Once positioned, the delivery catheter is pulled back while maintaining the position of the pusher catheter therein so as to release the central cylindrical stents and proximal flared stent against the sphincter, tumor, and lower esophagus.

An in-vitro and in-vivo evaluation of a modified self-expandable metal esophageal stent with an anti-reflux mechanism of the present invention was performed on a number of dogs. The evaluation included four dogs, two of which were males at 14 and 18 kg and two females at 14 and 16 kg. An esophagostomy was utilized with the use of upper gastro-intestinal endoscopy. The evaluation included the methods of ambulatory pH monitoring with the use of Synectics medical equipment at 5 and 10 cm with Gastrograph Inc. software. A liquid diet of Ensure at a pH of 6.5 was administered. The results of the employed methods are included in Table 2.

Table 2

	Standard Stent	Anti-Reflux Stent	P
Duration of pH Monitoring (hrs.mins)	20.30 \pm 1.6	21.38 \pm 0.9	ns
Oral Intake Ensure (ml)	1007 \pm 0.5	978 \pm 0.4	ns

FIG. 8 depicts in-vitro reflux barrier curve 48 that illustrates the water column height in centimeters necessary to invert a given sleeve length extending from the distal end of the prosthesis. Rectangular median value boxes 49 indicate the median value of the water column height at the indicated sleeve lengths. The vertical bar 50 positioned on curve 48 with rectangular median value boxes 49 represent a standard deviation above and below the indicated median value. In addition, the number of reflux episodes was monitored at the distal and proximal ends of the prosthesis. With a standard prosthesis without a one way valve, 197 episodes of reflux were encountered in 250 attempts. At the proximal end of the standard tubular

esophageal prosthesis, a total of 33 reflux episodes were noted with 50 attempts. Correspondently, only 16 reflux episodes were noted out of 250 attempts at the distal end of an anti-reflux esophageal prosthesis of the present invention. At the proximal end of the anti-reflux esophageal stent only
5 8 episodes out of 50 attempts were noted. The number of reflux episodes longer than five minutes was also noted. In the standard prosthesis, 19.8 episodes were recorded for 25 attempts. This is in contrast to 0.3 episodes for an anti-reflux esophageal stent of the present invention. At the proximal end of the prosthesis, 2.3 episodes lasting longer than five minutes were
10 noted with three attempts; whereas none were noted with the anti-reflux prosthesis. The longest reflux episodes were also noted at the distal and proximal ends of the standard and anti-reflux prosthesis. For the standard prosthesis, 107 episodes were noted out of approximately 130 attempts; whereas only 3.8 were noted for the anti-reflux prosthesis at the distal end
15 thereof. At the proximal end of the prosthesis, 39 episodes were noted out of 45 for the standard prosthesis; whereas only 1.8 were noted for the anti-reflux prosthesis.

FIG. 9 depicts the fraction time percentages of which the esophagus was exposed to gastric juice with a pH less than 4. At the distal end of the
20 prosthesis, the percentage of fraction time is indicated by boxes 51 for the four dogs at the distal end of the standard prosthesis. These percentage fraction times range from 20-80% with a median value of 49%. For the anti-reflux prosthesis, the percentage of fraction time ranges from 0.0 to approximately 1.5% with a median value of 1% as indicated by boxes 52. The
25 p-values for these fraction times is 0.026.

FIG. 10 depicts the fraction time percentages at the proximal ends of the standard and anti-reflux prosthesis. Boxes 53 represent the percent fraction time for the standard prosthesis which ranges from approximately 4-14% with a median of 6.6%. Rectangular boxes 54 represent the percent
30 fraction time for the anti-reflux prosthesis, which range from approximately 0.0 to 1.0%. These have a p-value of approximately 0.055.

The conclusions resulting from this in-vitro and in-vivo evaluation are as follows. The modified self-expanding metal esophageal stent of the

present invention is highly effective in preventing gastro-esophageal reflux. The ability of the modification to invert at higher pressure gradients allows for belching and vomiting. Once inverted, reversion to the anti-reflux position of the prosthesis requires minimal pressure that can be achieved by a water
5 swallow.

A related esophageal embodiment of the present invention is depicted in FIG. 17, in which a portion of the collapsible sleeve 13 is adapted to be resistant to inversion through the tubular frame in response to a third pressure, such as belching. In the illustrative example, at least a portion of
10 the sleeve is wider toward the first end 67 than it is at the second end 68 (the end of the collapsible portion at the junction with the end 14 of the tubular frame 11 comprising the plurality of expandable stents 19), such that the sleeve 13 is flared, tapered, conical or bell-shaped. In other words, the surface of the portion of the sleeve 13 extending between first end 67 and the
15 second end 68 could be straight, convex, or concave, or any combination of these shapes, so long as the first end 67 is wider than the second end 68. In the illustrative embodiment, the width of the second end 68 is approximately 25 mm. From this point the sleeve diameter widens until it reaches approximately 31 mm at the first end 67. The wider, first end 67 helps prevent
20 the collapsible sleeve 13 from inverting through the tubular frame. As explained above, inversion of the collapsible sleeve requires that the patient to subsequently take a drink of water to re-invert the sleeve back to the anti-reflux position.

A second modification of the embodiment of FIG. 17 intended to
25 prevent the collapsible sleeve 13 from inverting into the frame 11 is a thickened or stiffening region 80, such as the illustrative ring at the first end 67 of the sleeve 13. More than one ring may be present, or the thickened region(s) 80 can comprise various non-annular configurations. The stiffening ring 80, which can comprise a rolled first end 67 of the sleeve, a thickened
30 edge formed with additional sleeve material, or a ring of material that has been affixed to the sleeve, adds rigidity to the sleeve and decreases the likelihood that it will invert in situations during which it is not desirable or necessary for inversion to take place. The addition of either of these

modifications may also permit the sleeve material to be thinned to produce a better seal against normal back pressure 18 of fluids. For example, while a sleeve 13 having a thickness of 0.004 or 0.005" collapses more readily, it can sometimes invert back through the stent at back pressures where inversion
5 would not truly be necessary to relieve problematic gastric pressure or to vomit, thereby requiring that the patient drink a glass of liquid to re-invert the sleeve.

Inversion through the tubular frame 11 should be a relatively rare event, and in some patients, such as those having a Nissan Funduplication,
10 may not be necessary due to a greatly reduced ability to belch or vomit. To address the problem of inappropriate inversion, the sleeve may be thickened, e.g., to 0.0095" to make inversion through the frame more difficult. Although a thicker sleeve is more difficult to re-invert, it may not make an optimal valve. Thus, the ring 80 and/or distal enlargement of the sleeve 12 represent other
15 ways to address the inversion problem. The illustrative modifications may also allow the sleeve to be made shorter (e.g., less than 8 cm) and still retain the desired valve characteristics.

It should be noted that the anti-inversion features depicted in FIG. 17 may be applied to other types of stents and to prostheses placed elsewhere in
20 the body to serve as a valve. For example, the above-described anti-inversion features may be used on tubular drainage stents of the type described below.

In yet another embodiment of the present invention depicted in FIGS. 11-14, the prosthesis 10 and tubular member 11 comprise a tubular drainage
25 stent 60 having a first end 62 for drainage into a duct, vessel, organ, etc., and a second end 63 that receives the fluid or other material that is moving under a first, antegrade pressure and direction 17. As generally defined, a tubular drainage stent (or tubular drainage catheter) is typically an elongate, closed tubular conduit (typically plastic or metal) that is placed within a bodily
30 passage, such as the bile duct, pancreatic duct, urethra, etc. to facilitate the flow of fluids therethrough. It is typically non-expanding, unlike the wire or open-frame stents of FIGS. 1-10. It is commonly placed either to establish or maintain patency of the bodily passage or to drain an organ or fluid source,

such as the gall bladder or urinary bladder. The tubular drainage stent may also include a retention means 64, 65 at one or more ends 62, 63, such as flaps, barbs, pigtail loops, etc. The tubular drainage stent 60 is attached to the collapsible sleeve 13, which acts as a one-way valve to prevent retrograde flow 18 therethrough. The first end 67 of the sleeve is maintained open when the fluid or material passing through the sleeve is exhibiting a pressure associated with normal antegrade flow 17. The first end 67 collapses shut when the antegrade flow 17 has ceased or lessened such that the second fluid pressure 18 occurring in the environment into which the fluid is drained becomes higher than the first pressure of the antegrade flow 17. In the illustrative biliary stent embodiment, bile is able to flow into the duodenum 71. However, the sleeve 13 closes in the absence of measurable flow 17, thus preventing the contents of the intestinal tract, which now have a second, higher pressure 18, from entering the passageway of the stent. The sleeve 13 is made of a biocompatible material that will not degrade when placed in the particular environment of the human body into which it is to be placed. Possible materials include expanded polytetrafluoroethylene (ePTFE), polyurethane, silicone, nylon, polyamides such as other urethanes, or other biocompatible materials. It is important that the sleeve material be selected appropriately. For example, in the illustrative embodiment, the sleeve is typically made of a 2-3 cm section of ePTFE, which is much more resistant to caustic bile than would be a sleeve of polyurethane. The ePTFE tube is extruded into a thin wall tube having sufficient flexibility to collapse and seal against the ingress of fluid, while having sufficient integrity to resist tearing. The normal range of sleeve thickness for the illustrative embodiment is 0.001 to 0.01 in., with a more preferred thickness of 0.002 to 0.005 in (e.g., 0.0025). The second end 68 of the sleeve is attached about the first end 62 of a biliary stent 60, such as a ST-2 SOEHENDRA TANNENBAUM® stent, a COTTON-LEUNG® stent or a COTTON-HUIBREGTSE® stent (Wilson-Cook Medical Inc., Winston-Salem, NC), by an attachment means 66, such as an illustrative crimped metal band. This band 66 can also be made radiopaque so as to serve as a fluoroscopic marker. Other methods of attachment could include,

suture binding, selected medical grade adhesives, or thermal bonding, if appropriate for both the sleeve and stent polymers.

An alternative method of forming the sleeve for a tubular drainage stent 60 is depicted in FIG. 12. Rather than attaching a separately extruded or preformed sleeve 13 to the tubular member 11, the wall of the tubular member, which is made of polyethylene in this embodiment, is thinned out distally from the first end 62 of the tubular drainage stent 60, such that the sleeve 13 is integral with the tubular member 11. A transition zone 77 exists between the first end tubular drainage stent 60 and the second end 68 of the sleeve 13, beyond which the sleeve 13 becomes sufficiently thin to collapse into a closed position in the absence of antegrade flow 17, such as bile.

FIG. 13 depicts how the illustrative embodiment is used within the common bile duct 69 to permit the drainage of bile across the Papilla of Vater 70 and into the duodenum 71. The biliary stent 60 is positioned in the normal manner inside the common bile duct 69 with the first end 62 of the stent extending outside of the duct and Papilla of Vater 70. The first retention means 64 abuts the opening of the sphincter to prevent ingress of the stent 60 into the duct while the second retention means 65, located about the second end 63, is positioned well inside the duct to prevent the stent 60 from migrating outward. The sleeve 13 lies completely within the duodenum, where it acts as a one-way valve to prevent intestinal contents from entering the biliary stent 60. Unlike the embodiment of FIG. 1, the sleeve 13 is not designed to invert back through the tubular member 13 in the presence of a third, significantly higher pressure, a situation which is normally not found inside the duodenum, or even clinically necessary as with the esophageal embodiment where belching or vomiting make such a capability desirable. Accordingly, it may be desirable to incorporate one or more of the anti-inversion features depicted in FIG. 17.

Placement of the embodiments of FIGS. 11-12 can be accomplished by a system such as that depicted in FIG. 14. The biliary stent 60 is mounted on a guiding catheter 73 which is fed over a standard biliary exchange wire guide 74 into the bile duct. To deploy the stent from over the guiding catheter 73, a pusher element 72 is used with the distal end 75 of the pusher

contacting the first end 62 of stent 60 and urging it forward until deployment occurs. The sleeve 13 is normally folded in accordion fashion prior to deployment, whereby it resumes its elongated configuration once the prosthesis 10 has been properly positioned.

5 FIG. 15 depicts a prosthesis 10 comprising a tubular drainage stent 60 that is configured for placement in the urinary system, such as within the ureter between the kidney and the bladder. The sleeve 13 is attached to the first end 62 of the tubular drainage stent 60, which includes a first retention means 64 that comprises a pigtail configuration 79. In a ureteral stent, the
10 pigtail 79 would be placed within the bladder to prevent migration of the stent. Optionally, a pigtail configuration 79 can be used to anchor the second end of the stent (not shown), typically within the ureteropelvic junction. The pigtail configuration is exemplary of a large variety of well know pigtail ureteral and urethral stents.

15 FIG. 16 depicts a tubular drainage stent 60 in which the first end 68 of the sleeve 13 is affixed completely within the lumen 12 of the stent 60, the attachment 66 comprising a well-known means such as thermal bonding, adhesive, or a ring of material that can affix the sleeve 13 material to the inner
20 walls 78 of the stent 60. In the illustrative embodiment, the sleeve 13 resides completely within the lumen 12 such that it does not extend beyond the end of the tubular drainage stent 12. This could have particular utility in a urethral stent to prevent migration of pathogenic organism through the stent and into the bladder, while still allowing the antegrade flow of urine 17. Having a sleeve 13 extending out of the urethra would normally be less acceptable from
25 a clinical and patient's point of view.

 As with each of the embodiments of FIG. 11-16, it is important that the sleeve be made highly flexible and readily collapsible such that normally exists in a closed state, either by a fluid (air or bodily fluids) applying second pressure in a second direction 18 to at least substantially close the sleeve
30 lumen 15 to greatly reduce retrograde migration of fluids, materials, or pathogens, or merely by the absence of fluid applying a first pressure in a first direction 17. In the preferred embodiments, the sleeve 13 does not maintain its regular tubular configuration (unless perhaps, it is hanging straight down)

due to the inability of the thin polymeric material to support such a configuration against gravitational forces. Rather, it collapses into a closed configuration or self-closes to form a one-way valve due to the material adhering to itself, particularly if wet, or by the atmospheric pressure or fluid
5 pressure in the second direction 18, which typically facilitates its closure.

It is to be understood that the above described anti-reflux esophageal, biliary, an urological prostheses 10 are merely illustrative embodiments of this invention. The present invention can also include other devices, and methods for manufacturing and using them may be devised by those skilled in the art
10 without departing from the spirit and scope of the invention. It is also to be understood that the invention is directed to embodiments both comprising and consisting of disclosed parts. For example, in the esophageal embodiments, it is contemplated that only a portion of the tubular frame need be coated with the sleeve material. Furthermore, the sleeve material extending from the
15 distal end of the tubular member can be formed with a different material from that covering the tubular frame. It is also contemplated that the material of the self-expanding stents can be formed of other materials such as nickel titanium alloys commercially known as nitinol, spring steel, and any other spring-like material formed to assume the flexible self-expanding zig-zag stent
20 configuration.

WHAT IS CLAIMED IS:

1. A prosthesis for placement in a patient comprising:
a tubular stent having a passage extending longitudinally therethrough;
5 and
a sleeve having an axial length extending from an end of the tubular stent
and having a lumen extending longitudinally therethrough and communicating with
the passage of the tubular stent, the sleeve permitting the passage of a fluid
through the lumen in a first direction in response to the fluid applying a first
10 pressure to the sleeve in the first direction, the sleeve being collapsible along a
substantial portion of the axial length so as to substantially close the lumen in
response to a fluid applying a second pressure to the sleeve in a second direction,
wherein the sleeve includes a portion having increased resistance to
being inverted through the tubular stent in response to the second pressure; and
15 wherein the sleeve is normally closed in the absence of the fluid applying
the first pressure to the sleeve in the first direction.
2. The prosthesis of claim 1, wherein the sleeve comprises a first portion
proximal to said tubular stent and a second portion distal to said tubular stent, said
20 second portion comprising a thickness that is greater than a thickness of said first
portion so as to form said portion of increased resistance of being inverted.
3. The prosthesis of claim 2, wherein the second portion of the sleeve
comprises one or more rings.
25
4. The prosthesis of claim 1, wherein the sleeve comprises a first portion
proximal to said tubular stent and a second portion distal to said tubular stent, said
second portion comprising a material having stiffness that is greater than a stiffness
of a material of said first portion so as to form said portion of increased resistance
30 to being inverted.
5. The prosthesis of claim 1, wherein the sleeve comprises a first end

proximal to said tubular stent and a second end distal to said tubular stent, said second end having a diameter that is greater than a diameter of said first end.

5 6. The prosthesis of claim 5, wherein said sleeve comprises a conical shape.

7. The prosthesis of claim 5, wherein said sleeve comprises a bell shape.

10 8. The prosthesis of claim 1, wherein a portion of the tubular stent extends over the sleeve so as to enclose the sleeve therein.

9. The prosthesis of claim 1, wherein the tubular stent comprises a tubular drainage stent.

15 10. The prosthesis of claim 1, wherein the tubular stent comprises a tubular drainage stent sized and configured for placement in the patient's biliary system, said sleeve being extendable into the intestine of the patient so that bile may travel in the first direction through said lumen and into said intestine.

20 11. The prosthesis of claim 1, wherein the tubular stent comprises an anti-reflux esophageal prosthesis.

25 12. The prosthesis of claim 1, wherein a portion of the sleeve extends over an outer surface of the tubular stent and is affixed thereto.

13. The prosthesis of claim 1, wherein the sleeve comprises a bile-resistant polymeric material.

30 14. The prosthesis of claim 13, wherein the bile-resistant material comprises expanded polytetrafluoroethylene.

15. The prosthesis of claim 1, wherein the sleeve comprises polyurethane.

16. The prosthesis of claim 1, wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

17. The prosthesis of claim 1, wherein the end of the tubular stent from which the sleeve extends comprises a pigtail configuration.

18. A prosthesis for placement in a patient comprising:
a tubular stent having a passage extending longitudinally therethrough;
and

a sleeve having an axial length extending from an end of the tubular stent and having a lumen extending longitudinally therethrough and communicating with the passage of the tubular stent, the sleeve permitting the passage of a fluid through the lumen in a first direction in response to the fluid applying a first pressure to the sleeve in the first direction, the sleeve being collapsible along a substantial portion of the axial length so as to substantially close the lumen in response to a fluid applying a second pressure to the sleeve in a second direction;

wherein the sleeve includes an inversion inhibition means for preventing the sleeve from being inverted through the tubular stent in response to the second pressure; and

wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

19. The prosthesis of claim 18, wherein the inversion inhibition means comprises a portion of said sleeve having an increased material thickness.

20. The prosthesis of claim 19, wherein the portion of the sleeve having an increased material thickness comprises one or more rings.

21. The prosthesis of claim 18, wherein the inversion inhibition means comprises a portion of said sleeve having an increased material stiffness.

22. The prosthesis of claim 18, wherein the inversion inhibition means comprises a sleeve having a conical shape.

23. The prosthesis of claim 18, wherein the inversion inhibition means comprises a sleeve having a bell shape.

24. The prosthesis of claim 18, wherein a portion of the tubular stent extends over the sleeve so as to enclose the sleeve therein.

25. The prosthesis of claim 18, wherein the tubular stent comprises a tubular drainage stent.

26. The prosthesis of claim 18, wherein the tubular stent comprises a tubular drainage stent sized and configured for placement in the patient's biliary system, said sleeve being extendable into the intestine of the patient so that bile may travel in the first direction through said lumen and into said intestine.

27. The prosthesis of claim 18, wherein the tubular stent comprises an anti-reflux esophageal prosthesis.

28. The prosthesis of claim 18, wherein the sleeve comprises a bile-resistant polymeric material.

29. The prosthesis of claim 28, wherein the bile-resistant material comprises expanded polytetrafluoroethylene.

30. The prosthesis of claim 18, wherein the sleeve comprises polyurethane.

31. The prosthesis of claim 18, wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

32. The prosthesis of claim 18, wherein the end of the tubular stent from which the sleeve extends comprises a pigtail configuration.

33. An anti-reflux esophageal prosthesis for placement in a patient comprising:

a tubular stent having an axial length extending from an end of the tubular stent and having a lumen extending longitudinally therethrough; and

a sleeve having an axial length extending from an end of the tubular stent and having a lumen extending longitudinally therethrough and communicating with the passage of the tubular stent, the sleeve permitting the passage of a fluid through the lumen in a first direction in response to the fluid applying a first pressure to the sleeve in the first direction, the sleeve being collapsible along a substantial portion of the axial length so as to substantially close the lumen in response to a fluid applying a second pressure to the sleeve in a second direction;

wherein the sleeve includes a portion having increased resistance to being inverted through the tubular stent in response to the second pressure;

wherein the sleeve extends through the passage of said tubular stent in response to a third pressure that is applied to the sleeve in the second direction, said third pressure being significantly greater than the second pressure; and

wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

34. The anti-reflux esophagael prosthesis of claim 33, wherein the sleeve comprises a first portion proximal to said tubular stent and a second portion distal to said tubular stent, said second portion comprising a thickness that is greater than a thickness of said first portion so as to form said portion of increased resistance to being inverted.

35. The anti-reflux esophagael prosthesis of claim 33, wherein the second portion of the sleeve comprises one or more rings.

36. The anti-reflux esophageal prosthesis of claim 33, wherein the sleeve comprises a first portion proximal to said tubular stent and a second portion distal to said tubular stent, said second portion comprising a material having stiffness that is greater than a stiffness of a material of said first portion so as to form said portion of increased resistance to being inverted.

37. The anti-reflux esophageal prosthesis of claim 33, wherein the sleeve comprises a first end proximal to said tubular stent and a second end distal to said tubular stent, said second end having a diameter that is greater than a diameter of said first end.

5

38. The anti-reflux esophageal prosthesis of claim 37, wherein said sleeve comprises a conical shape.

10

39. The anti-reflux esophageal prosthesis of claim 37, wherein said sleeve comprises a bell shape.

40. The anti-reflux esophageal prosthesis of claim 33, wherein a portion of the tubular stent extends over the sleeve so as to enclose the sleeve therein.

15

41. The anti-reflux esophageal prosthesis of claim 33, wherein the sleeve comprises polyurethane.

20

42. The anti-reflux esophageal prosthesis of claim 33, wherein the sleeve is normally closed in the absence of the fluid applying the first pressure to the sleeve in the first direction.

25

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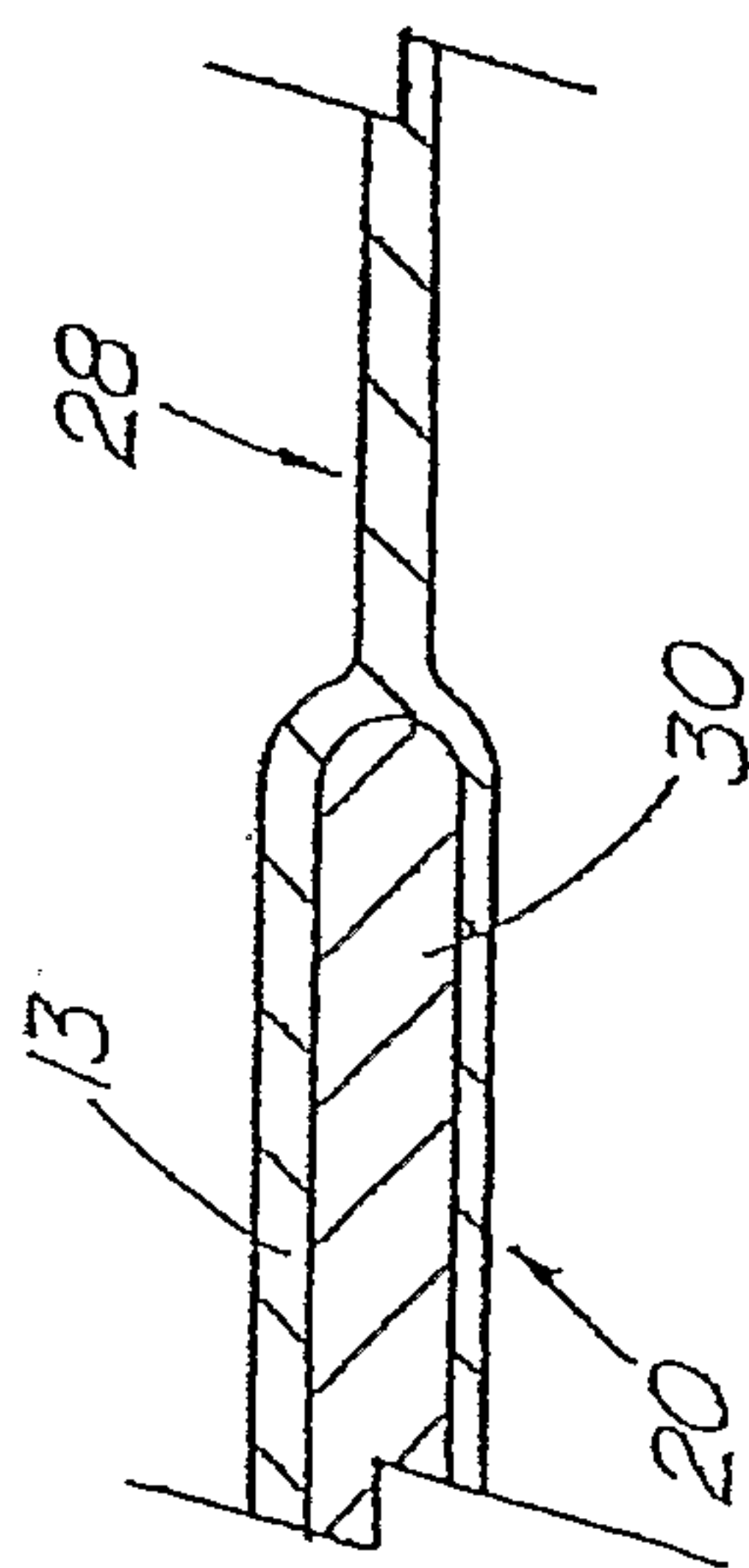
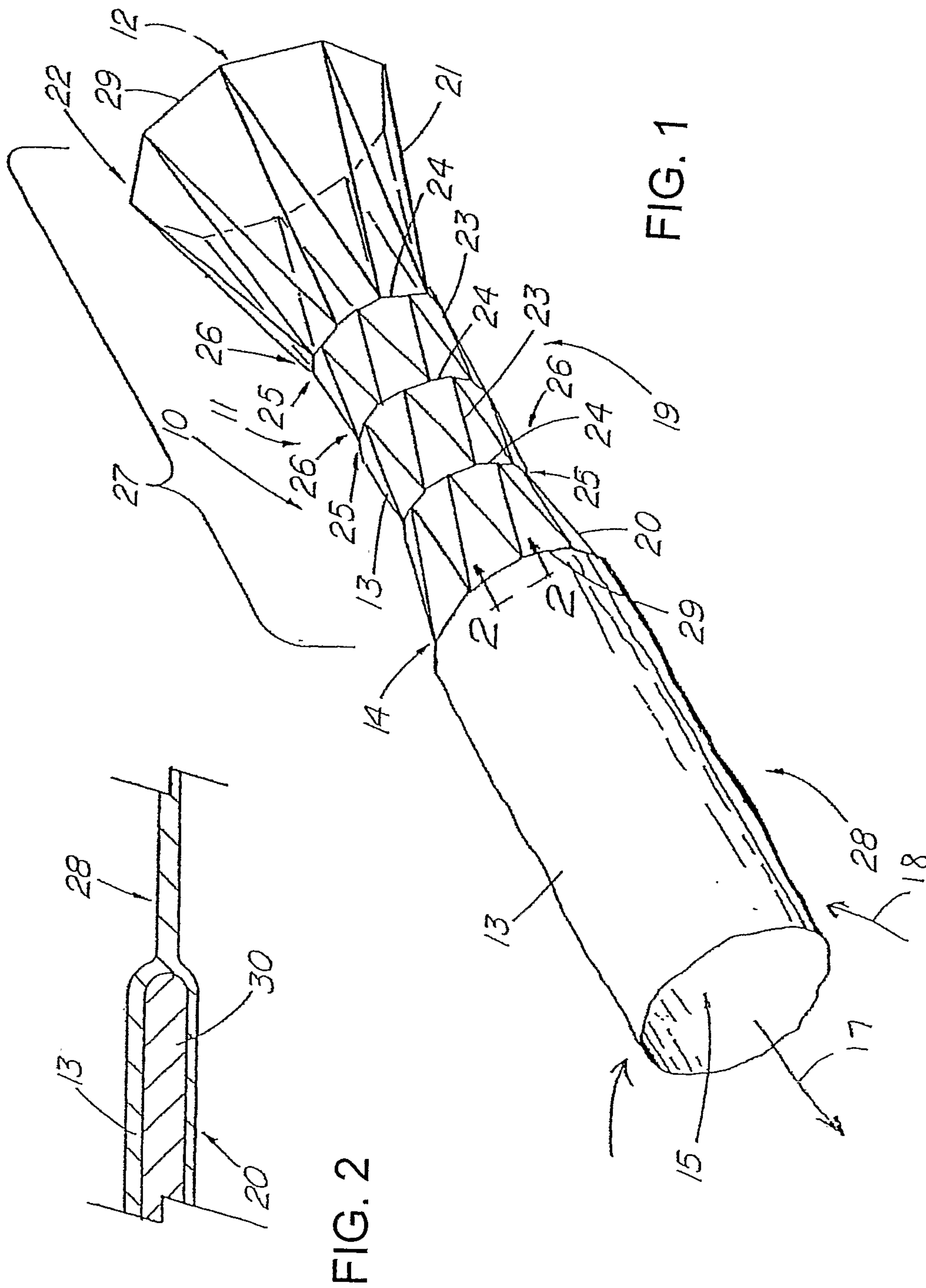


FIG. 3

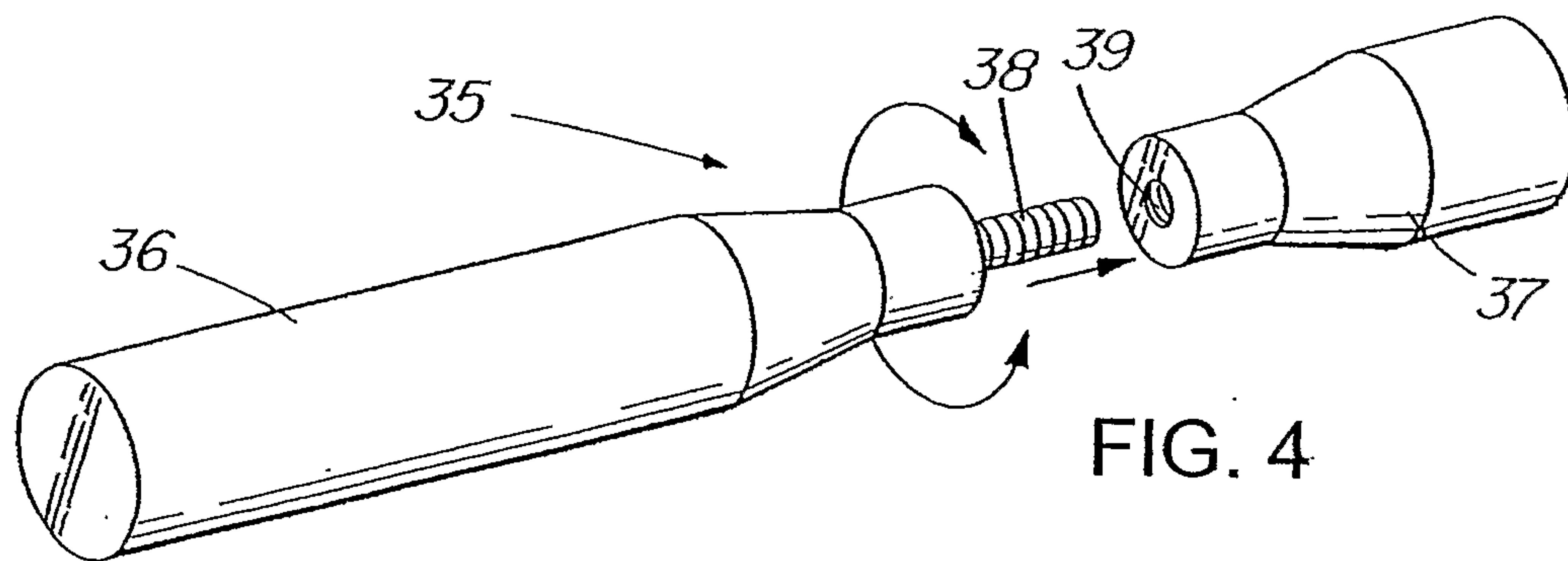
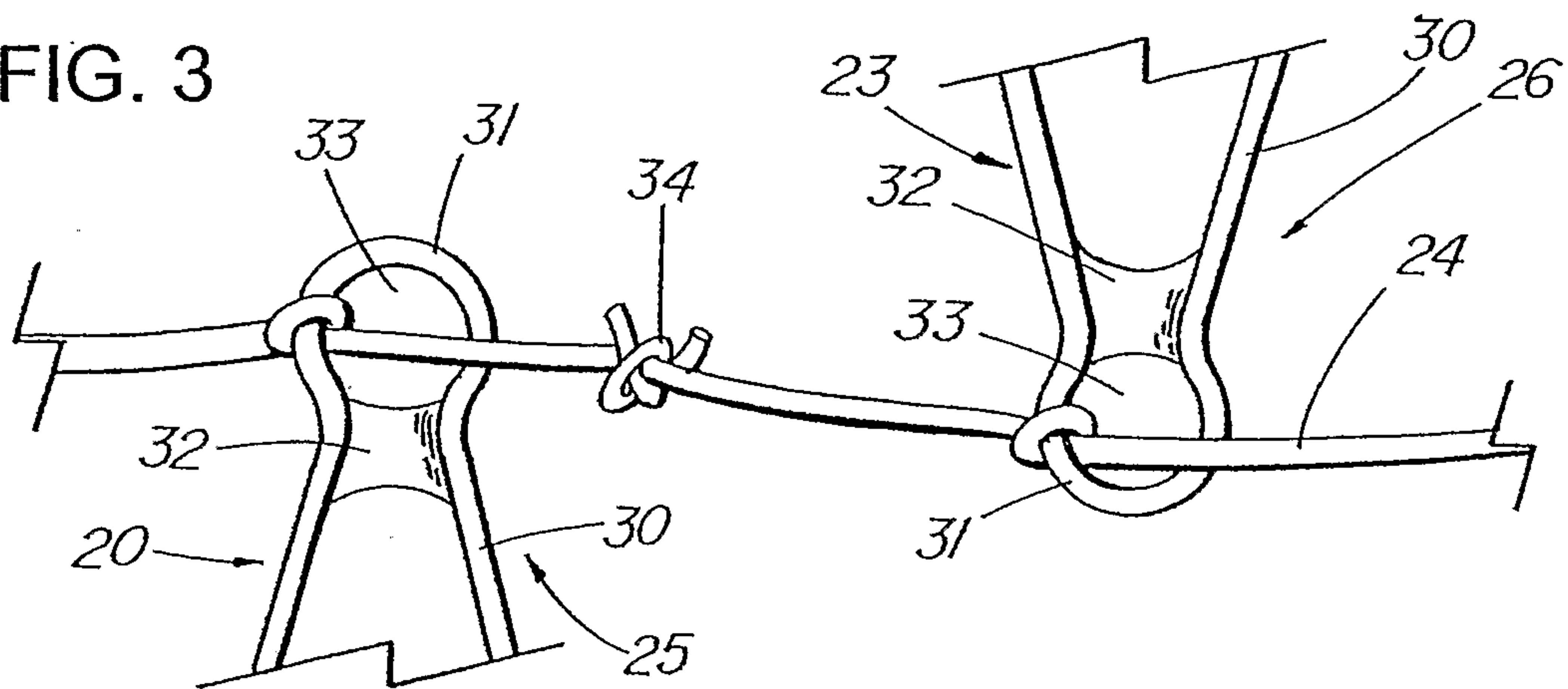


FIG. 4

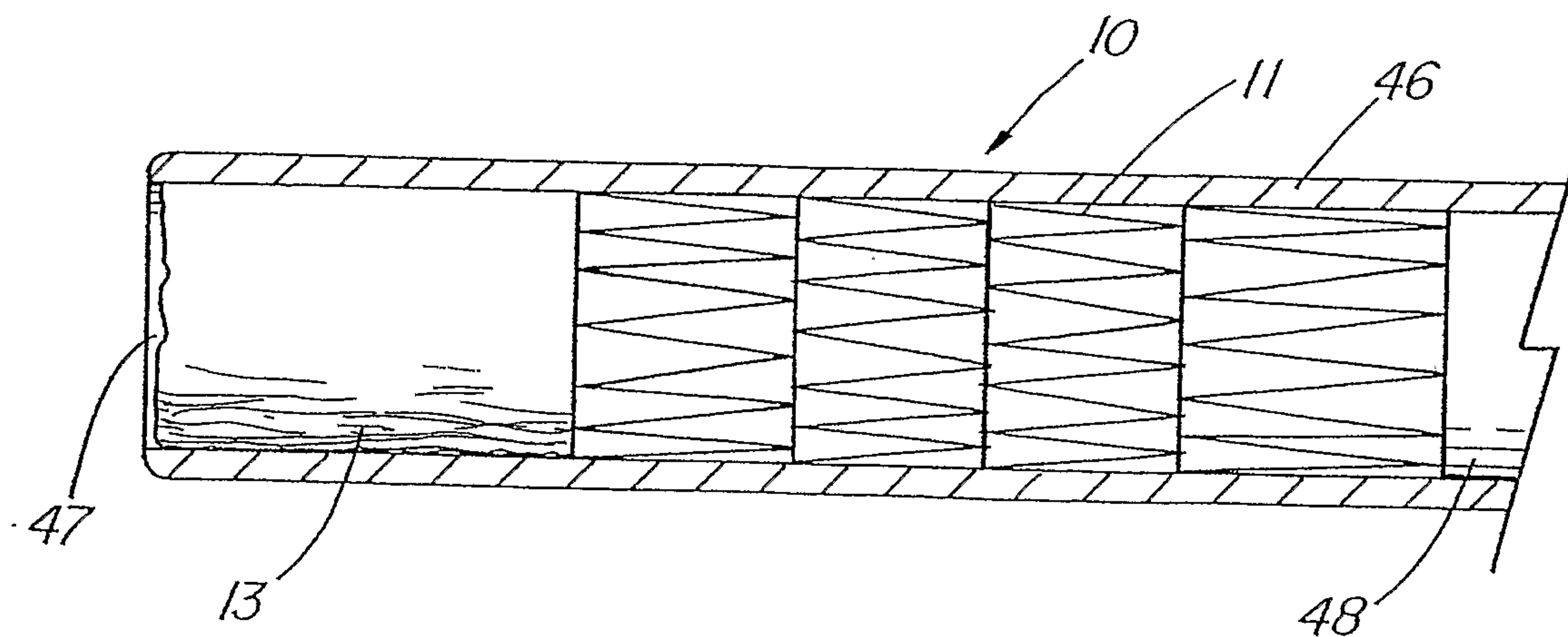


FIG. 6

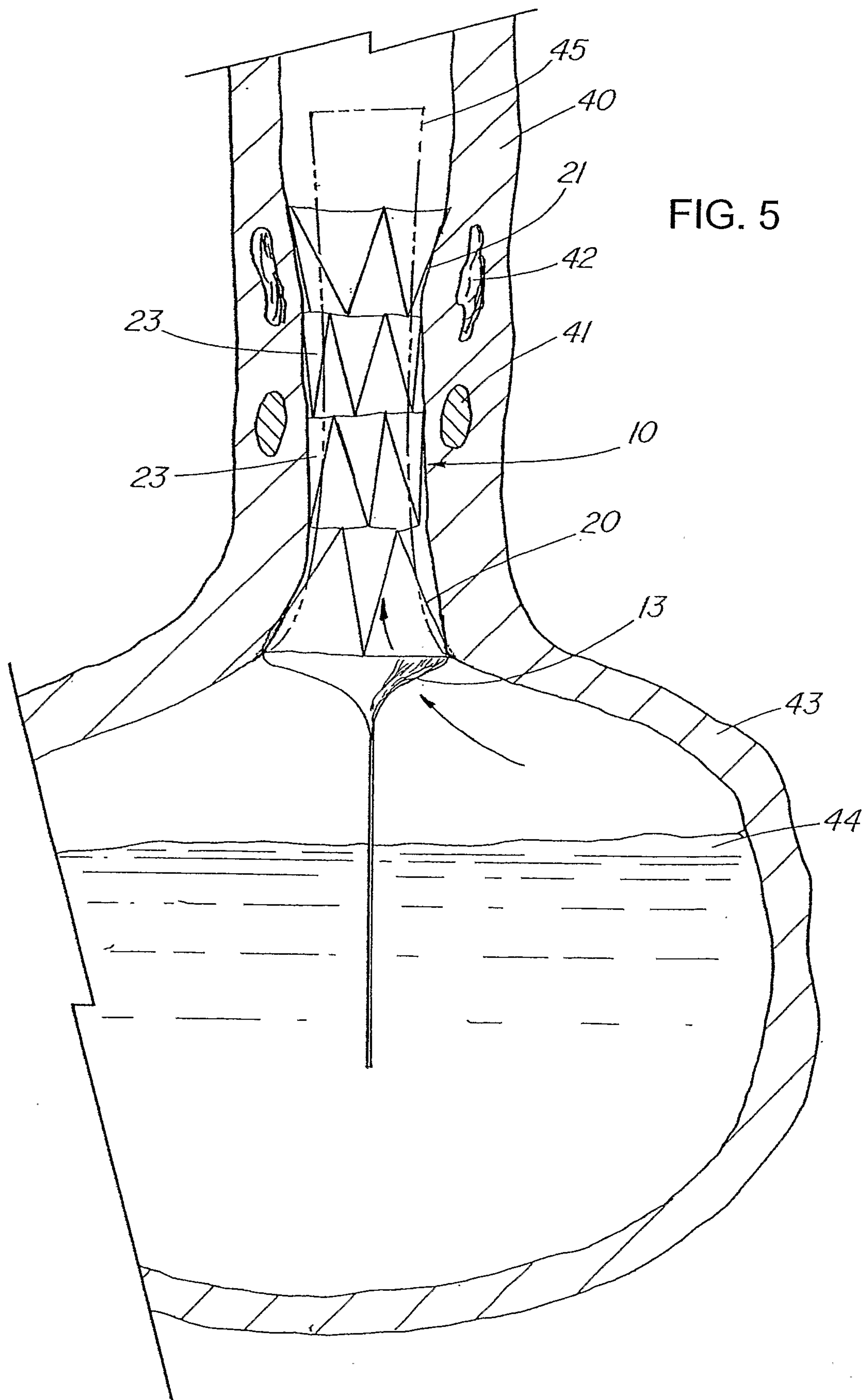
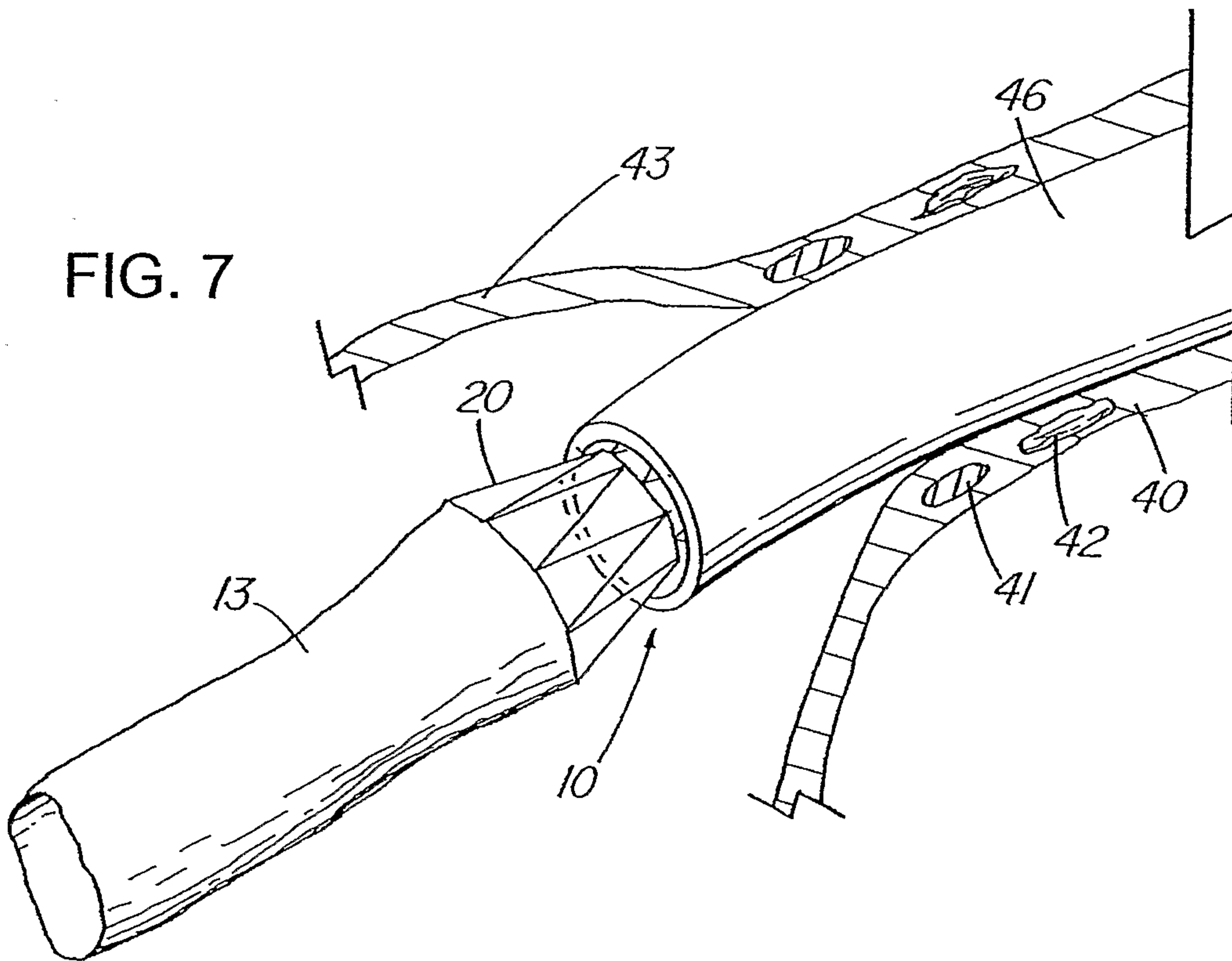


FIG. 7



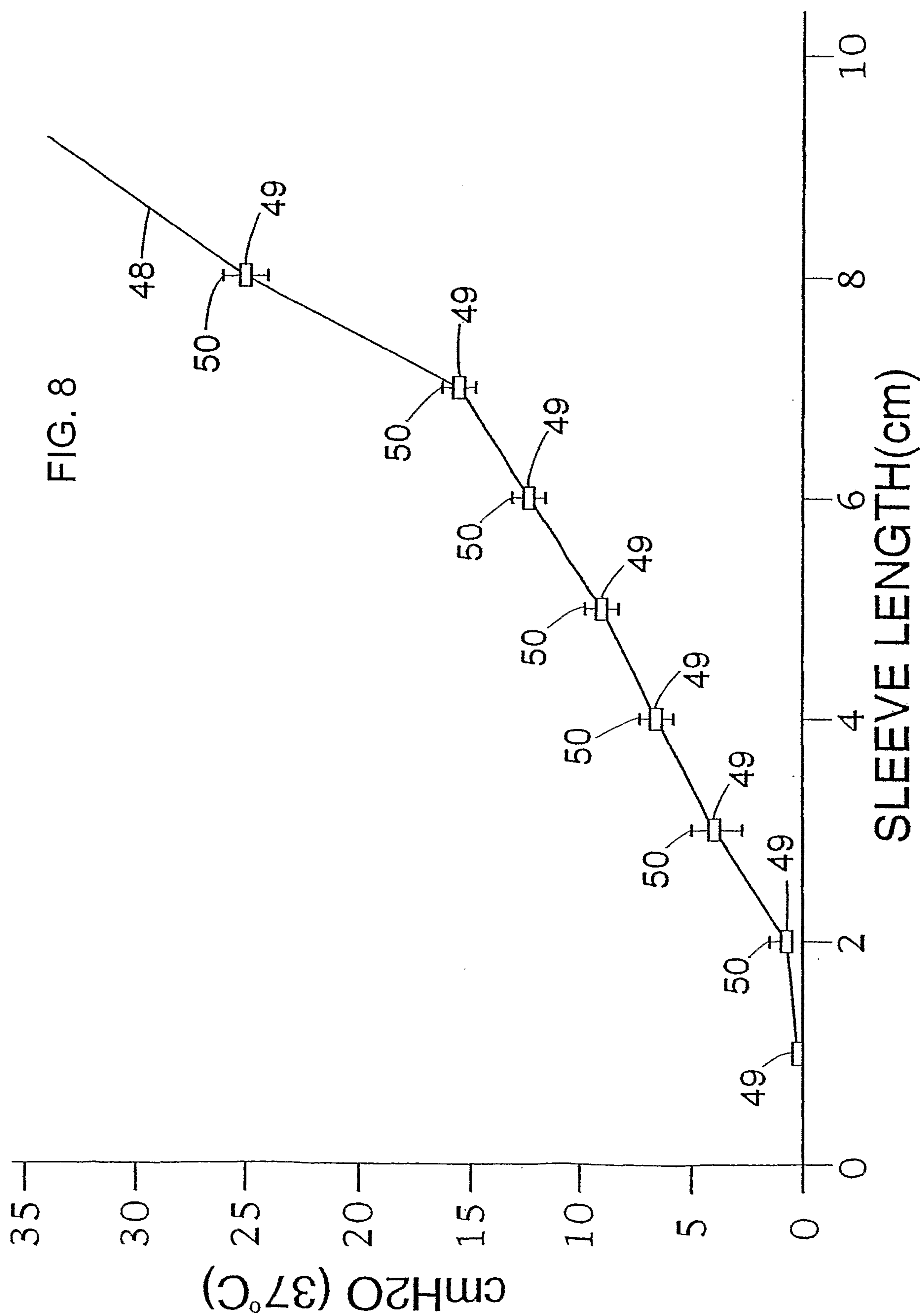


FIG. 10

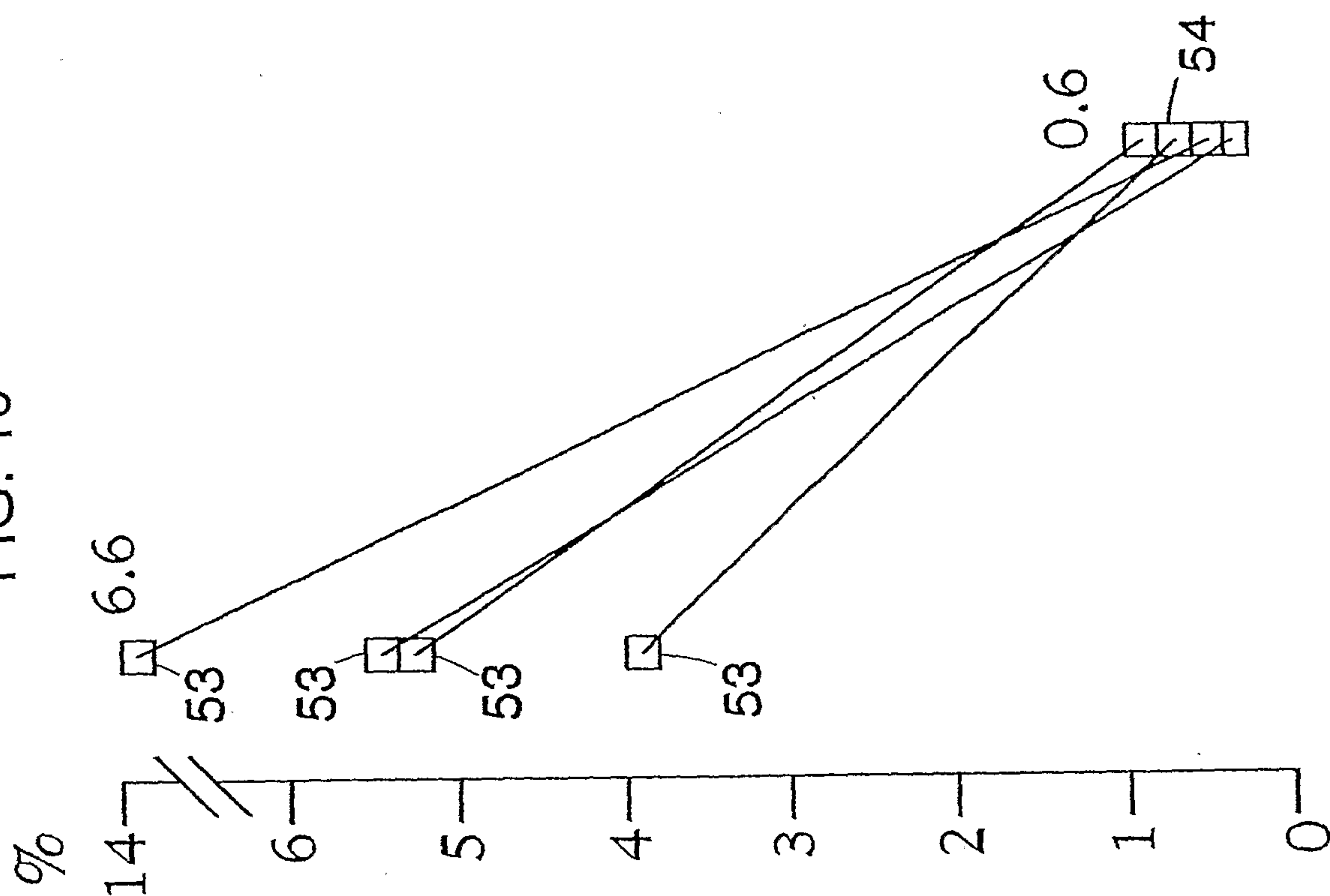
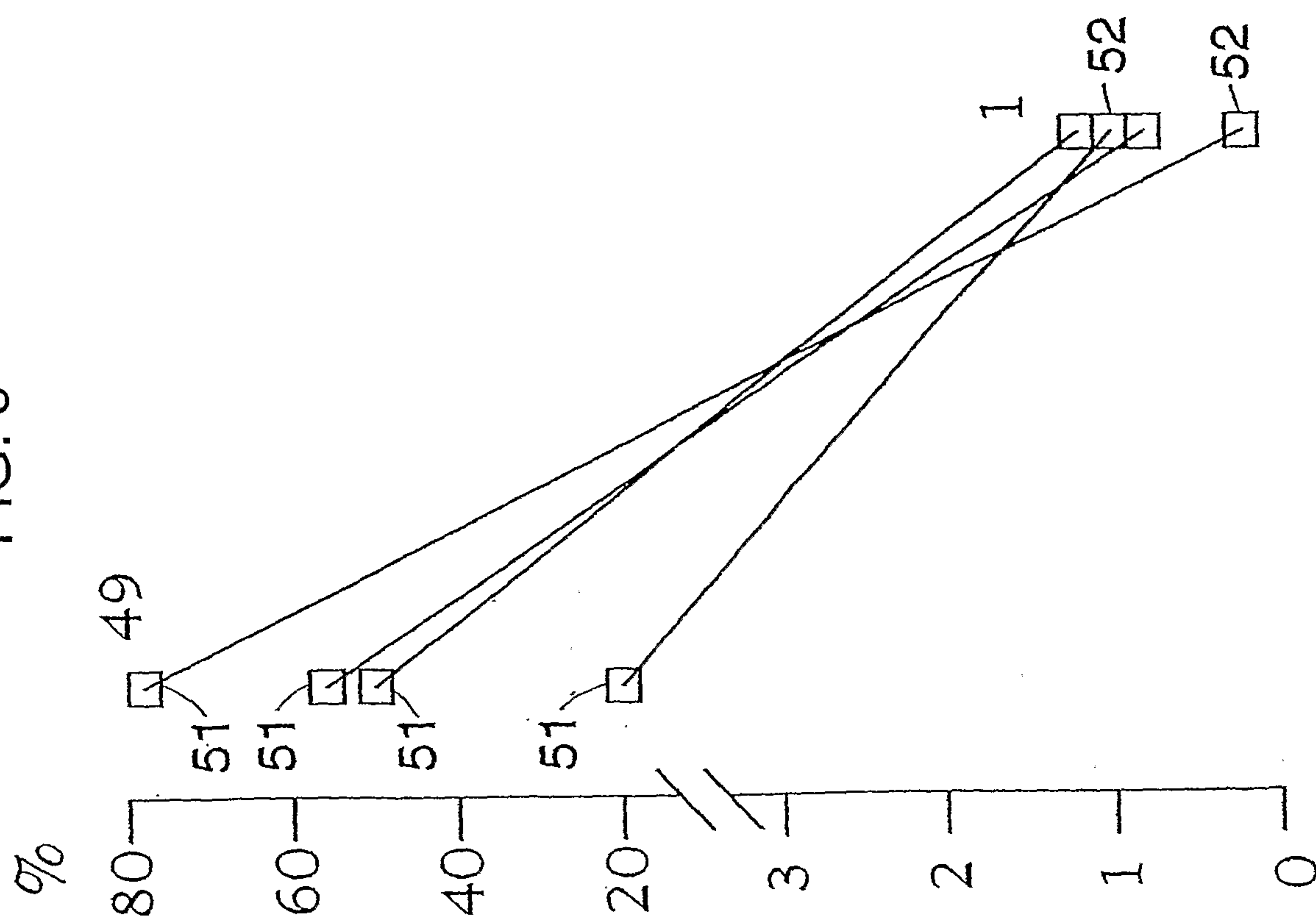


FIG. 9



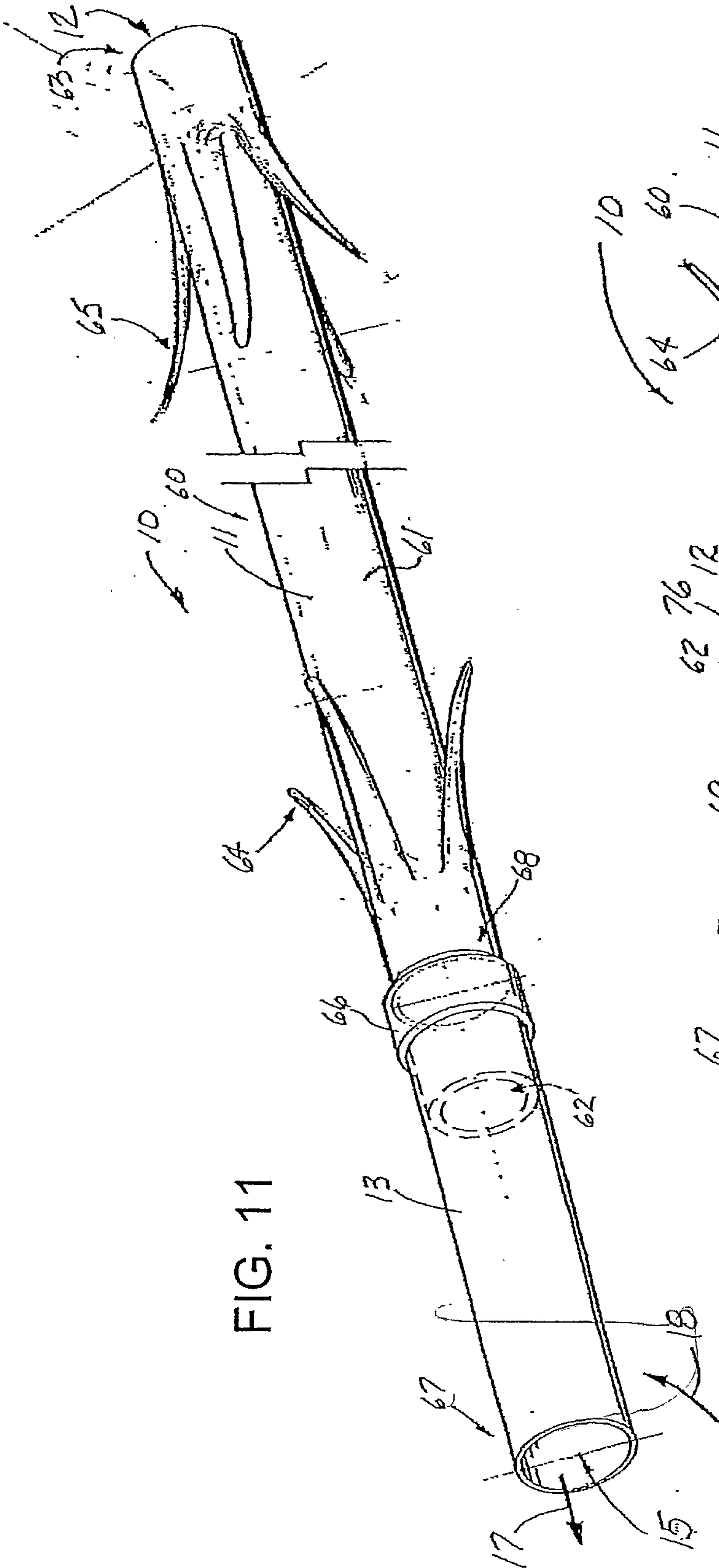


FIG. 11

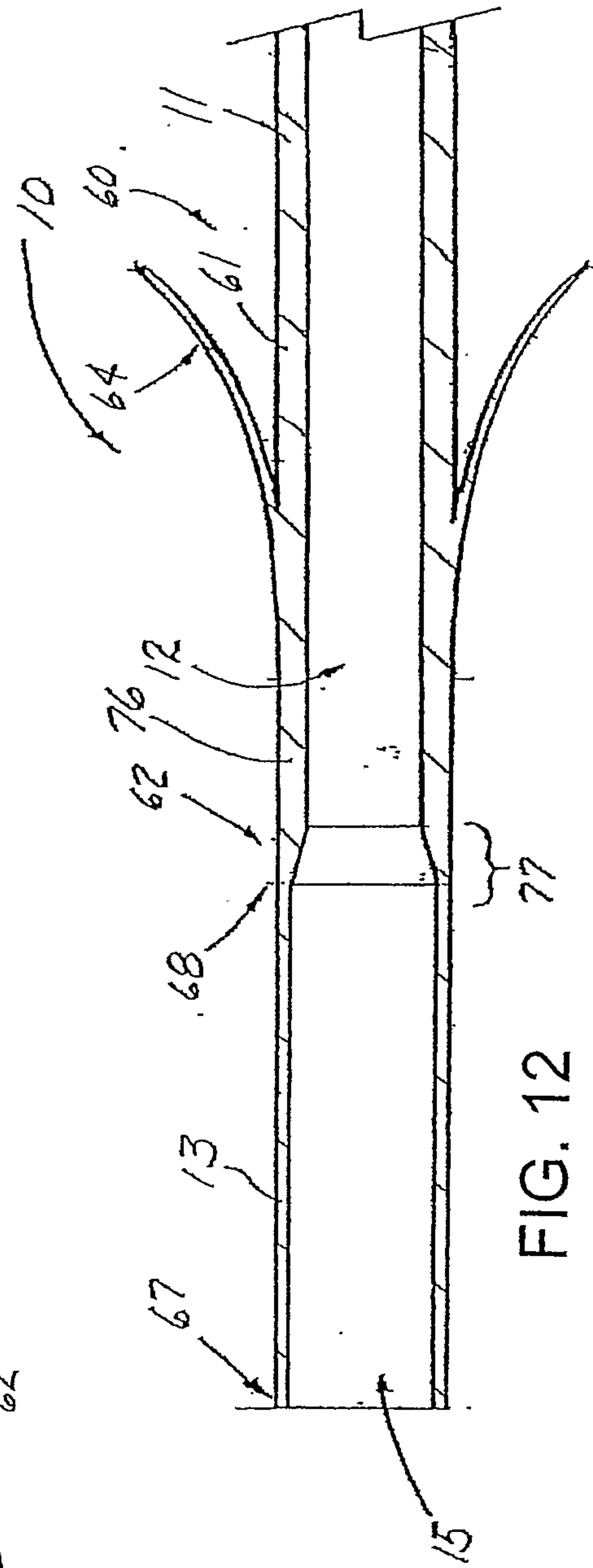


FIG. 12

