



(11) (21) (C) **2,169,910**
(22) 1996/02/20
(43) 1996/08/28
(45) 2000/07/18

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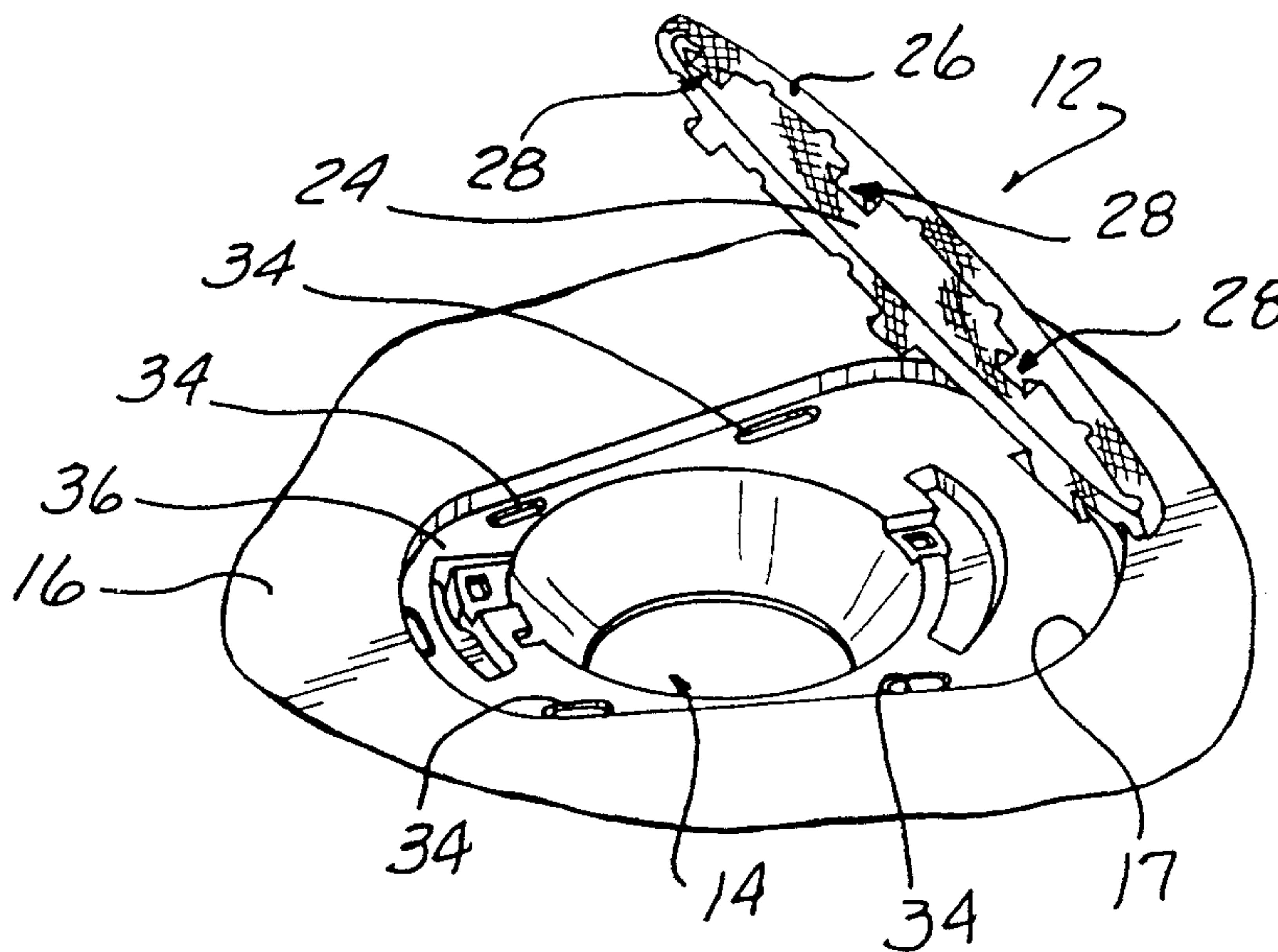
(51) Int.Cl.⁶ H04R 1/02

(30) 1995/02/27 (355,951) US

(30) 1995/10/16 (543,390) US

(54) **GRILLE DE RECOUVREMENT DE HAUT-PARLEUR**

(54) **SPEAKER COVER GRILLE**



(57) A pierced metal speaker cover grille has a series of tabs extending away from the turned edge of a front cover portion, an outwardly inclined section formed on each tab. The inclined sections cam each associated tab inwardly as it is advanced into an aligned slot in the mounting panel, and lock behind the rear edge to secure the cover grille in place.

1 **Abstract of the Disclosure**

2 A pierced metal speaker cover grille has a series of tabs
3 extending away from the turned edge of a front cover portion, an
4 outwardly inclined section formed on each tab. The inclined
5 sections cam each associated tab inwardly as it is advanced into
6 an aligned slot in the mounting panel, and lock behind the rear
7 edge to secure the cover grille in place.

SPEAKER COVER GRILLE**Field of the Invention**

This invention concerns speaker cover grilles for automatic interior trim applications.

Background of the Invention

A speaker grille construction involving a pierced metal panel has been heretofore described in U. S. Patent No. 4,974,698 issued to the assignee of the present patent application on December 4, 1990 for a "Speaker Cover Grille Installation."

As described in that patent, an expanded or perforated pierced metal cover panel has aesthetic appeal over plastic or cloth cover material and allows better sound transmission.

However, since the pierced metal cover must be constructed of mild sheet steel, conventional installation required either separate fasteners or solid spring steel tabs, or a plastic frame, substantially increasing costs.

U. S. Patent No. 4,974,698 describes an advantageous integral tab geometry formed into the pierced metal material itself which allows snap fitting of the cover to a trim panel without the use of spring steel tabs or separate fasteners.

The object of the present invention is to provide another form of the snap-fitted cover edge shown in U. S. Patent No. 4,974,698 which will provide a secure snap fitting assembly of the cover to the inner periphery of a trim panel defining the speaker opening.

Summary of the Invention

This and other objects of the present invention which will be appreciated by a reading of the following specification and claims are achieved by a speaker cover grille having a series of tabs distributed about the perimeter of the pierced metal

1 speaker cover grille, which are integrally formed from the
2 pierced metal material.

3 The tabs extend rearwardly from the formed over rim and are
4 each provided with a cutout section which is outwardly inclined
5 from the tab by bending along a line of connection to the tab.
6 The line of connection is at the bottom so that the outward
7 inclination causes the tab to be cammed inward as the speaker
8 cover grille is installed by advancing the tabs in slots in the
9 trim piece cutout section then moved out behind the trim piece
10 to lock the cover grille in position.

11 In a first embodiment, the cutout section is reversely
12 formed along an intermediate line defining a knee to facilitate
13 removal by inward camming of the tab as the speaker cover grille
14 is pulled out.

15 In a second embodiment, the cutout section is straight and
16 locks behind a rear surface of the trim piece adjacent the
17 respective slot.

18 Description of the Drawings

19 Figure 1 is a plan view of a speaker grille installation
20 according to the inventor with the adjacent trim piece portions
21 shown in fragmentary form.

22 Figure 2 is a perspective view of the speaker grille shown
23 in Figure 1 partially assembled to the trim piece, shown in
24 fragmentary form.

25 Figure 3 is an enlarged fragmentary portion of the speaker
26 grille shown in Figures 1 and 2, showing the details of a
27 latching tabs and indicating the mating slot in phantom lines.

28 Figure 3A is a side elevational enlarged view of a tab ear
29 portion showing the angled entrant and return side edges for
30 installation and removal.

31 Figure 3B is a side elevational enlarged view of a modified
32 form of the ear portion of a latching tab.

1 Figure 4 is a view of the transverse section through the
2 speaker grille installation shown in Figure 1 taken along the
3 line 4-4.

4 Figure 5 is an enlarged fragmentary view of the latching
5 tab showing the tab ear engagement with the slot perimeter edge.

6 Figure 6 is an enlarged fragmentary view of a locating tab
7 and its engagement with the trim piece.

8 Figure 7 is a fragmentary perspective view of a speaker
9 grille having a modified locking tab according to the present
10 invention.

11 Figure 8 is a front elevational fragmentary view of the
12 speaker grille illustrating the locking tab shown in Figure 7.

13 Figure 9 is a sectional view taking through the locking tab
14 shown in Figure 8 along the line 9-9, with a mating portion of
15 the trim piece shown in phantom.

16 Figure 10 is a fragmentary view of a modified form of the
17 embodiment of the locking tab shown in Figures 7-9.

18 Figure 11 is a sectional view taking through the locking
19 tab shown in Figure 10 along the section line 11-11, with a
20 mating portion of the trim piece shown in phantom.

21 Figure 12 is a fragmentary perspective view of a speaker
22 grille having another alternate form of the locking tab
23 according to the present invention.

24 Detailed Description

25 In the following detailed description, certain specific
26 terminology will be employed for the sake of clarity and a
27 particular embodiment described in accordance with the
28 requirements of 35 USC 112, but it is to be understood that the
29 same is not intended to be limiting and should not be so
30 construed inasmuch as the invention is capable of taking many
31 forms and variations within the scope of the appended claims.

32 Referring to the drawings, and particularly Figures 1, 2

1 and 4, a speaker cover grille installation 10 is shown, in which
2 a formed metal cover grille 12 is secured over a speaker opening
3 14 forming a trim piece, here comprised of a door panel 16. A
4 speaker assembly 18 is mounted so as to allow sound waves to
5 emanate through the speaker housing opening 14 and the holes
6 through the speaker cover grille 12.

7 The speaker cover grille 12 is formed of sheet metal
8 material which has been pierced as by being perforated by or
9 expanded by a punching or forming operation to form a pattern of
10 openings extending completely across the area of the cover
11 grille 12. An open area defined by the pierced holes is thus
12 provided, allowing the transmission of sound therethrough. Cold
13 rolled low carbon sheet steel is required to allow the formation
14 of openings therein since spring steel cannot easily be formed
15 with small diameter holes. For minimum distortion, 40-50% open
16 area should be provided, 43% having been found to be optimal for
17 transmitting the speaker sounds therethrough.

18 The cover grill 12 is comprised of a generally planar main
19 area 24 having a turned edge 26 extending around the perimeter
20 thereof presenting a smooth, substantial appearance. The trim
21 piece 16 is formed with a recess 17 defining the speaker opening
22 14 into which is interfit the turned edge 26 of the speaker
23 cover grille 12 which has a terminus 42 abutting a surface 36
24 defined by the recess 17 when the speaker cover grille 12 is
25 installed therein.

26 According to the concept of the present invention, one or
27 more integral tabs 28 are distributed in a series along the
28 turned edge 26, with a single locating hinge tab 30 also
29 provided integral with the turned edge 26. Each tab 26
30 comprises a rearward extension of the turned edge 26.

31 Each tab 28 includes an inwardly extending planar extension
32 section 32 being generally perpendicular to the central section
33 26 so as to extend inwardly beyond the turned edge 26 so as to

1 pass through a respective one of a series of slots 34 formed in
2 a planar surface 36 of the trim piece 16 against which the
3 turned edge 26 abuts.

4 Each tab 28 is formed with a pair of ears 38, 40 formed on
5 a respective side of the tab to project radially from the planar
6 portion 32.

7 The tabs 28 are each able to undergo considerable
8 deflection inwardly while remaining within the yieldable limits
9 of the cover material by the presence of the planar extension
10 section 32, which length adds to the length of the section
11 holding the ears 38, 40.

12 The locating tab 30 is initially seated in one of the slots
13 34 at installation, and the cover grille 12 hinged thereabout to
14 bring the tabs 28 into respective engagement with the remaining
15 slots 34.

16 The locating tab 30 thus serves to correctly position the
17 cover grille 12 to be aligned over the opening 14 for proper
18 engagement of the tabs 28.

19 At least one tab 28 is provided opposite a single locating
20 tab 30. Additional gripper tabs 28 are formed distributed in a
21 series about the cover perimeter to increase the retention force
22 acting on the installed cover grille 12.

23 Since the tabs 28 and 30 are integrally formed of the
24 material of the cover grille 12, the proper deflection
25 resistance will depend on the bendability of that material. It
26 is important to avoid bending beyond the yield point of the
27 material to insure adequate retention forces. The bendability
28 of perforate or expanded sheet metal material will of course
29 depend on its thickness and the geometry of the hole pattern.

30 The ears 38 and 40 are spaced below the terminus 42 of the
31 turned edge 26 (Figure 3) a distance on the planar section 32 so
32 as to allow the ears 38, 40 to pass through the respective slot
33 34.

1 Each ear 38, 40 is formed with an inclined entry side edge
2 44 (Figure 3A) which projects radially sufficiently to engage
3 the side of the slot 34 as the speaker grille cover 12 is moved
4 down towards the surface 36 of the trim piece 16 at assembly.

5 As shown in Figure 5, the inclination of the entry side
6 edge part projecting outwardly from a location adjacent the
7 outboard end of the tab 28 towards the cover grille main portion
8 causes a camming action radially deflecting the planar extension
9 portion 32 of the associated tab 28 as the ears 38, 40 move past
10 the outer edge of the slot 34. As the ears 38, 40 move past the
11 thickness of the trim piece material defining the slot 34, the
12 tab planar portion 32 can again straighten, causing a return
13 side edge 48 on each ear to engage the slot edge. The abutment
14 of the terminus 42 results in a gripping of the trim piece
15 material by the ear return side edge 48 engagement.

16 Thus, a secure mounting of the cover grille 12 to the trim
17 piece 16 is achieved.

18 The length of the tabs 28 should be sufficient so that a
19 relatively slight local deflection occurs along its length to
20 avoid substantial yielding of the mild steel material.

21 The speaker cover grille 12 is nested into the recess 17 of
22 the trim piece 16.

23 The return side edge 48 comprises a second part of each ear
24 38, 40, and is preferably also angled, but inwardly towards the
25 tab 28 to assist in disassembly and to insure latching
26 engagement with the edge of the slot 34.

27 However, as shown in Figure 3B, the return side edge 48A
28 may be only slightly angled or not angled at all.

29 Figures 7-11 show another embodiment of the invention in
30 which the planar extension 32 of each of the gripper tabs 28A
31 has a rectangular section 54 cut out of the planar extension 32A
32 along three sides, with the fourth side constituted by a line of
33 integral connection 56 to the tab 28A located at the bottom of

1 the section 54 remote from the main portion of the speaker
2 grille 16. The rectangular section 54 is angled outwardly from
3 the outboard end back towards the cover grille by bending along
4 the line of connection 56.

5 In the embodiment shown in Figures 7-9, the outwardly
6 inclined cutout section 54 is formed with a second bend line
7 creating a "knee" 58 to divide the section 54 into a top part 60
8 and a bottom part 62, inwardly inclining the top part 60 of the
9 cutout section 54.

10 The speaker cover grille 16 is inserted into the recess 17
11 of the trim piece 16, the inclined lower parts 62 camming the
12 tabs 28A inwardly until the knees 58 clear the corner of their
13 engaged slot 34. The slot corner engages the top part 60 when
14 the grille 16 is fully inserted, holding it in position. The
15 inward inclination of the upper part 60 allow easy removal of
16 the speaker cover grille 16, since the tabs 28A are each cammed
17 inward as it is pulled out.

18 Figures 10 and 11 show a simplified version in which a tab
19 28B is formed with a rectangular cutout section 66 which is
20 inclined outwardly by bending along the fourth side 68 defining
21 a line of integral connection 68 to the remaining part of tab
22 28B located at the bottom or side remote from the main portion
23 of the speaker cover grille 16. Thus, the end of the section 66
24 engages the undersurface of the trim piece 16 when fully
25 inserted in the recess 17 to be locked in position.

26 Thus, removal is more difficult, but the configuration is
27 simpler.

28 Figure 12 shows a tab 28C in which a section 70 constitutes
29 the entire tab 28C. A knee is formed by bend lines 72, 74, 76.
30 The camming causes bending along line 72, allowing the knee to
31 pass the edge of the slot, the tab 28C snapping back to lock
32 against the edge in similar fashion as the section 60 shown in
33 Figure 9.

CLAIMS

1. A speaker cover grille installation for covering an opening in a trim piece behind which a speaker assembly is adapted to be mounted, said cover grille installation comprising:

a cover grille comprised of a formed sheet of pierced sheet metal completely covered with a pattern of through holes to create an open area allowing transmission of sound therethrough, said cover grille having a central generally planar front portion and an integral formed turned edge extending rearwardly about a perimeter of said generally planar front portion;

said cover grille having at least one generally planar tab integrally formed from said formed turned edge of pierced metal, said tab extending away from said formed edge in a direction generally normal to said central generally planar portion of said cover grille, and having a knee feature projecting outwardly, said knee feature having a first part inclined outwardly and extending from a location adjacent an outboard end of said tab;

said trim piece formed with a surface adjacent said opening, which said turned edge of said speaker cover grille abuts, and also formed with a slot allowing said at least one tab to move past said surface, and an edge of said trim piece slot engaged by said outwardly inclined part of said tab cutout portion to cause said tab to be cammed inwardly as said turned edge of said cover grille moves towards abutment with said trim piece surface;

said tab portion adapted to be cammed inwardly by engagement of said outwardly inclined first part of said tab cutout portion with an edge of said trim piece adjacent said slot to allow said tab to move through said slot, said cutout portion having a second part engaging said trim piece on a

surface located past said slot to retain said cover grille after said tab is inserted in said slot, whereby said tab is adapted to grip the edge of said panel structure adjacent said opening upon pushing said cover grille against said panel.

2. The speaker cover grille according to claim 1 wherein said knee feature comprises a generally rectangular portion cut out of said tab on three sides and attached along a line of attachment on a side adjacent said outboard end of said tab, said cutout portion angled outwardly by bending along said line of connection.

3. The speaker cover grille according to claim 2 wherein said cutout portion is formed along a line intermediate the length thereof to inclined a top part inwardly, comprising said second part of said cutout portion.

4. The speaker cover grille according to claim 2 wherein said cutout portion is flat, and a projecting end thereof comprises said second part.

5. A speaker cover grille comprising:

a sheet of pierced metal formed with a pattern of openings creating an open area to allow transmission of sound therethrough, said pattern substantially covering a full extent of said cover grille, said cover grille having a generally planar central front portion and an inwardly turned edge about a perimeter thereof;

a series of tabs integrally formed to extend from said inwardly turned edge at spaced points along said turned edge;

said tabs each including a planar main portion extending rearwardly from said turned edge generally normally to said central front portion;

said tabs each formed with a cutout portion projecting outward from said tab main portion and said speaker cover grille central portion, at least a part of said cutout portion inclined outward from a line of connection to remaining portions of said tab main portion back towards said cover grille main portion.

6. The speaker cover grille according to claim 5 wherein said cutout portion includes an angled part extending inwardly from a line intermediate the length of said cutout portion.

7. A speaker cover grille assembly for covering an opening in a trim piece behind which a speaker assembly is adapted to be mounted, said cover grille assembly comprising:

a cover grille comprised of a formed sheet of pierced sheet metal completely covered with a pattern of through holes to create an open area allowing transmission of sound therethrough, said cover grille having a central generally planar main front portion and an integral formed turned edge extending rearwardly about a perimeter of said generally planar main front portion;

said cover grille having at least one generally planar tab integrally formed from said formed turned edge of pierced metal, said tab extending away from said formed edge in a direction generally normal to said central generally planar portion, and having a pair of sides, an integral portion folded outwardly from each of said sides of said at least one tab, each outwardly folded portion having a lower edge inclined upwardly towards said central main portion of said cover grille and extending from a location adjacent an outboard end of said tab;

said trim piece formed with a surface adjacent said opening, which said turned edged of said speaker cover grille abuts, and also formed with at least one slot allowing said at least one tab to move past said surface, and an edge of said trim piece slot engaged by said upwardly inclined lower edge of

said outwardly folded portions of said tab to cause said tab to be cammed inwardly as said turned edge of said cover grille moves towards abutment with said trim piece surface;

said outwardly folded portion having an upper edge engaging said trim piece on a surface located past said slot to retain said cover grille installed over said trim piece opening after said tab is inserted in said slot.

8. The assembly according to claim 7 wherein said outwardly folded portions of said tab comprises triangularly shaped ears folded outwardly from each side of said tab.

9. The assembly according to claim 8 wherein one side of each of said ears comprise said lower entry edge engaging said trim piece edge and said upper reentry edge comprises a second side of said triangularly shaped ear.

10. A speaker cover grille comprising:

a sheet of pierced metal formed with a pattern of openings creating an open area to allow transmission of sound therethrough, said pattern substantially covering a full extent of said cover grille, said cover grille having a generally planar central front portion and an inwardly turned edge about a perimeter thereof;

a series of tabs integrally formed to extend from said inwardly turned edge at spaced points along said turned edge;

said tabs including an integral planar extension extending rearwardly from said turned edge generally normally to said central portion;

said tabs each formed with a pair of integral triangularly shaped ears folded out from a respective side of each of said tabs normally to said tab main portion and said speaker cover grille central portion.

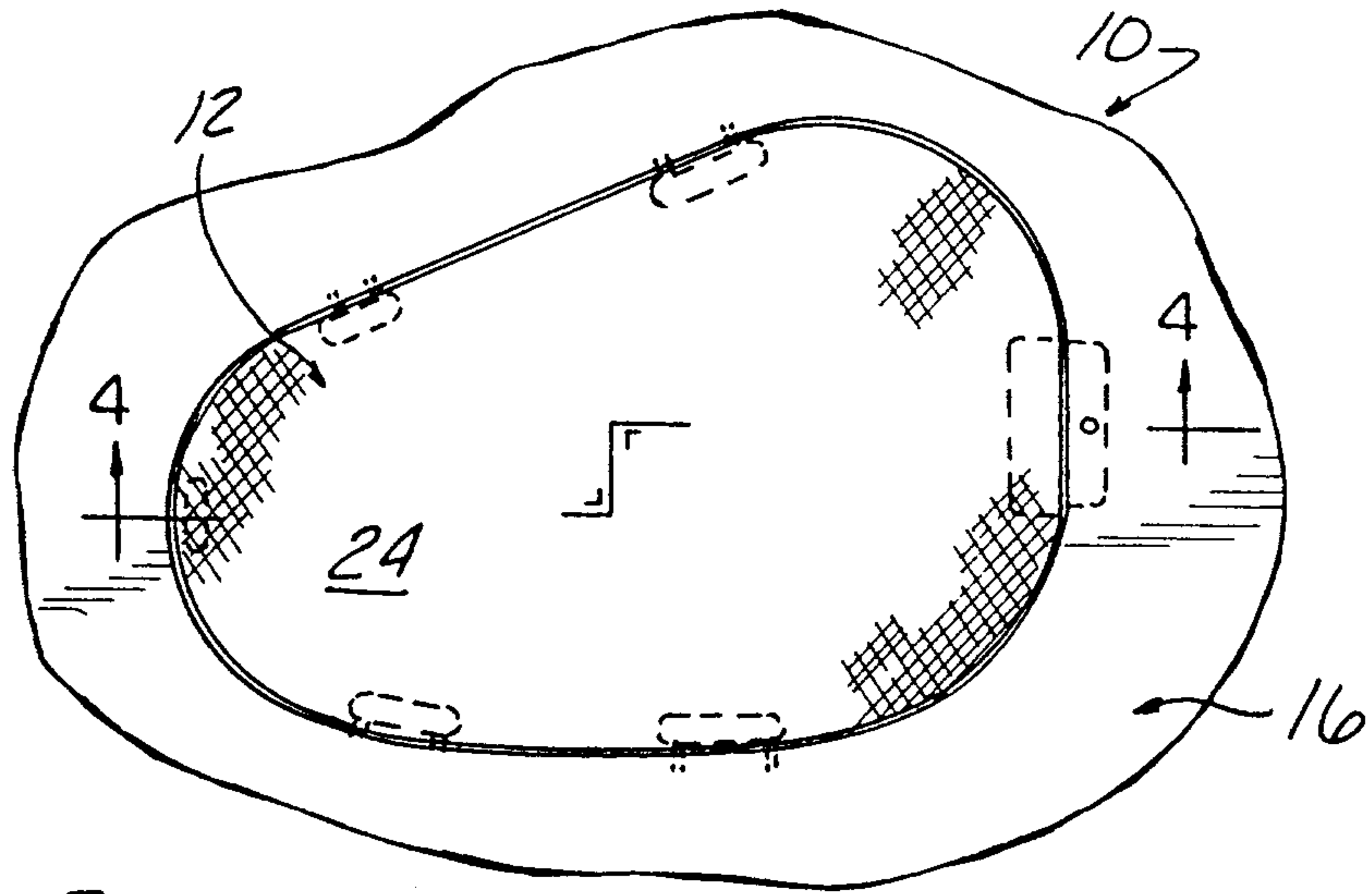


FIG-1

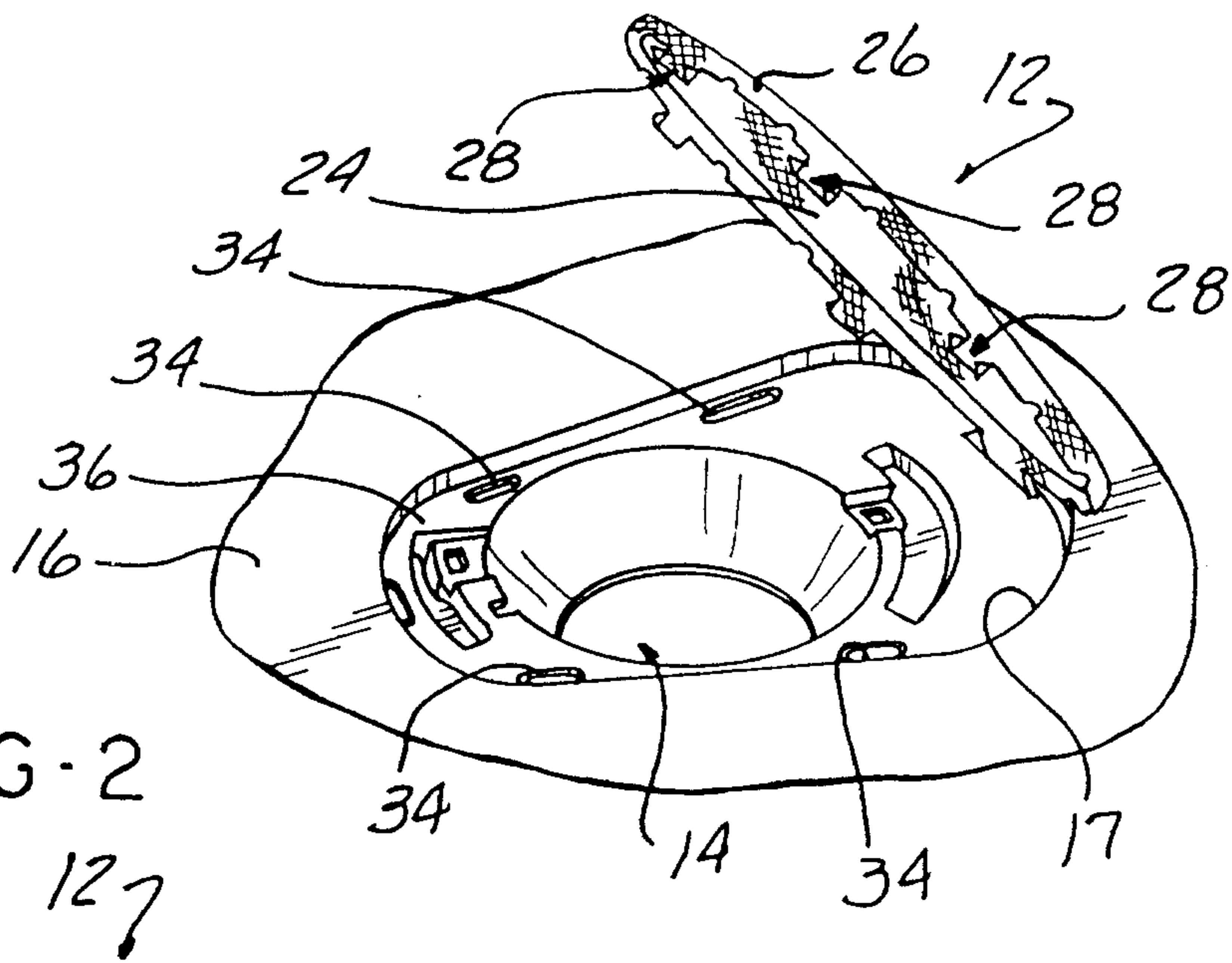


FIG-2

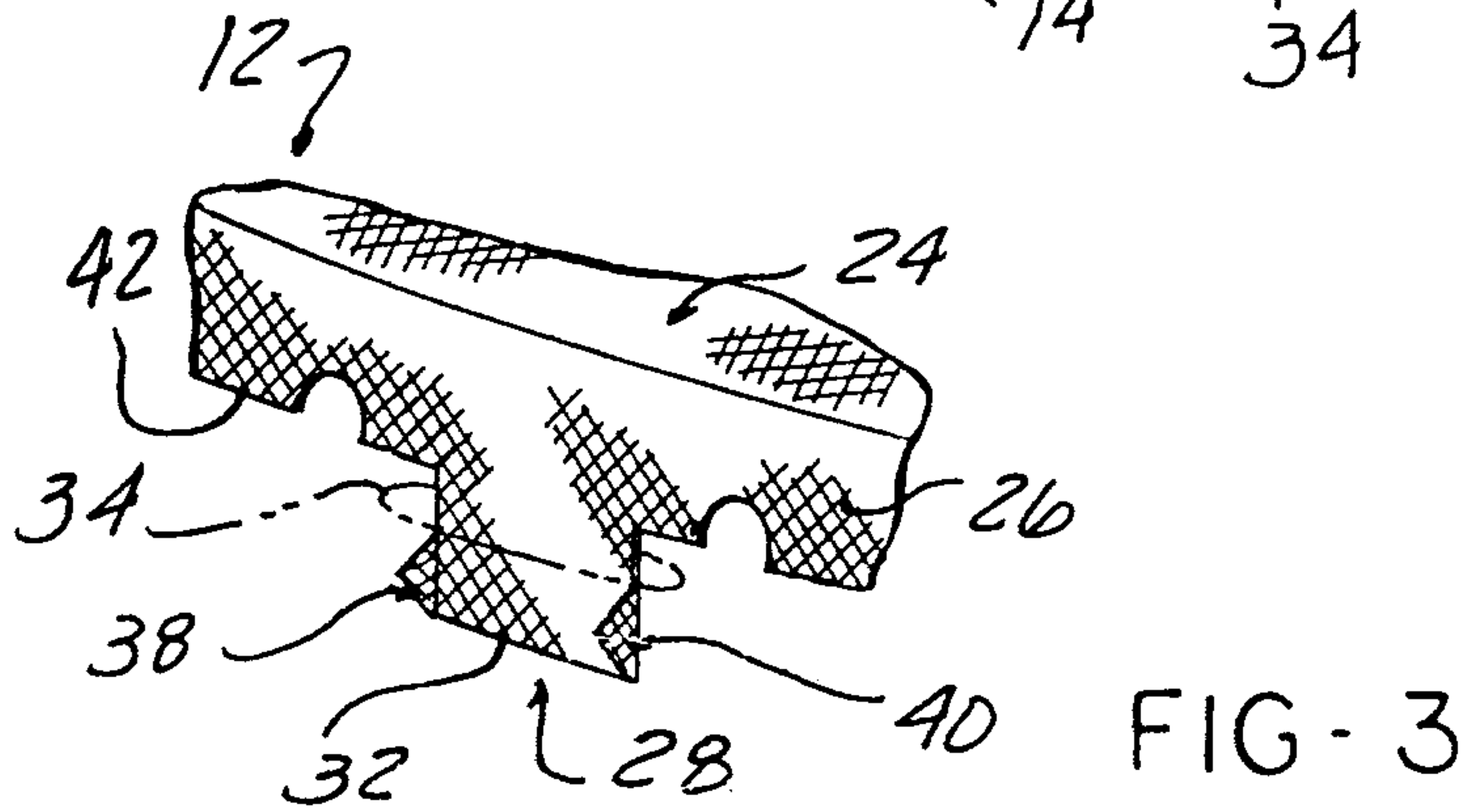


FIG-3



FIG-3B

FIG-3A

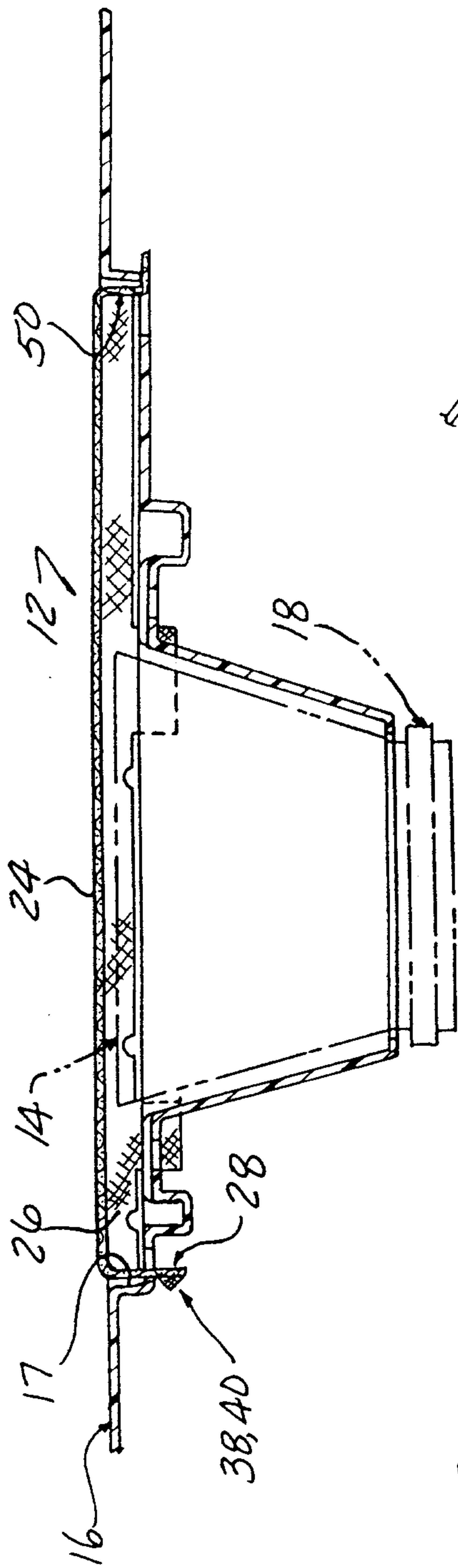


FIG-4

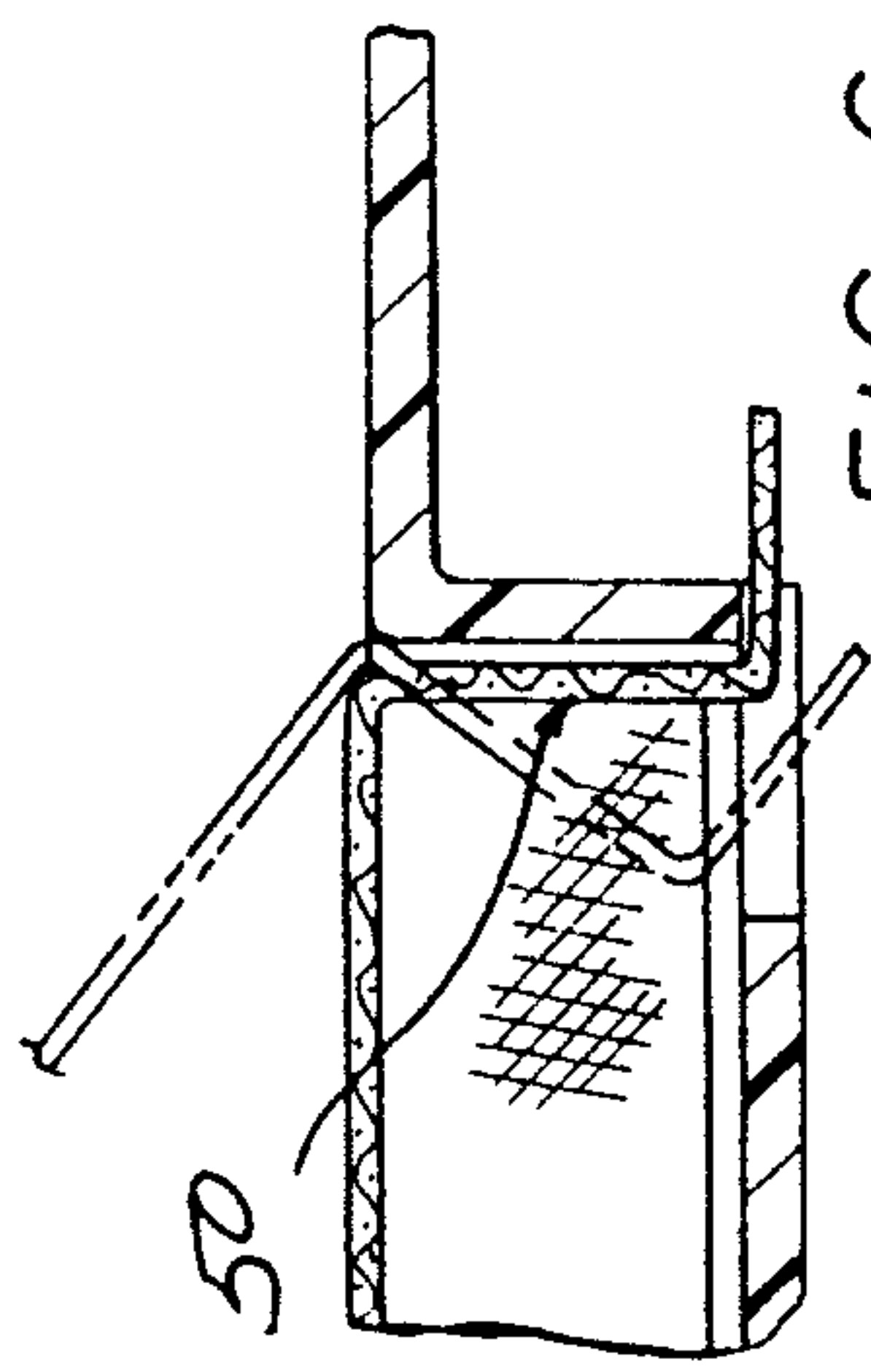


FIG-6

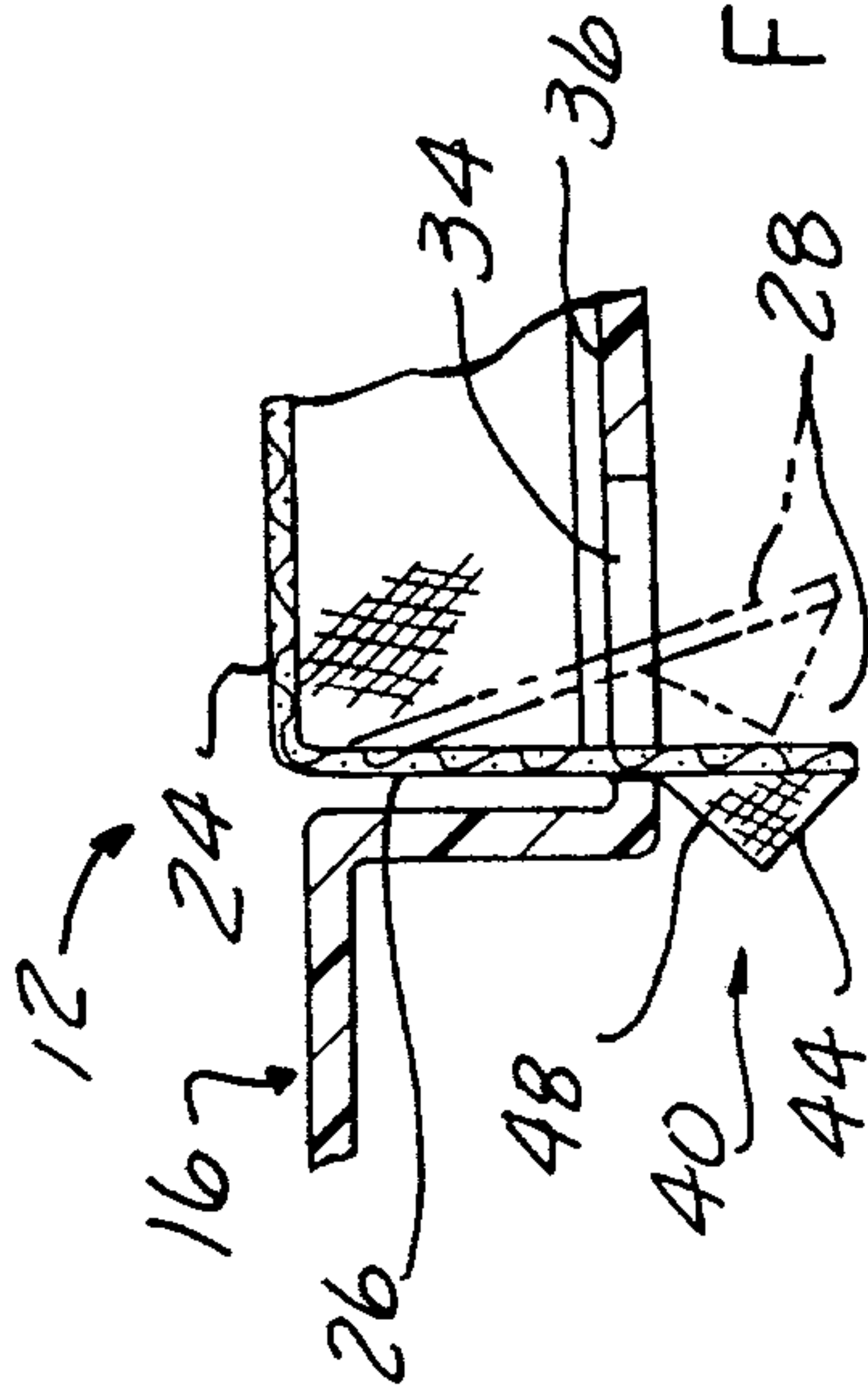


FIG-5

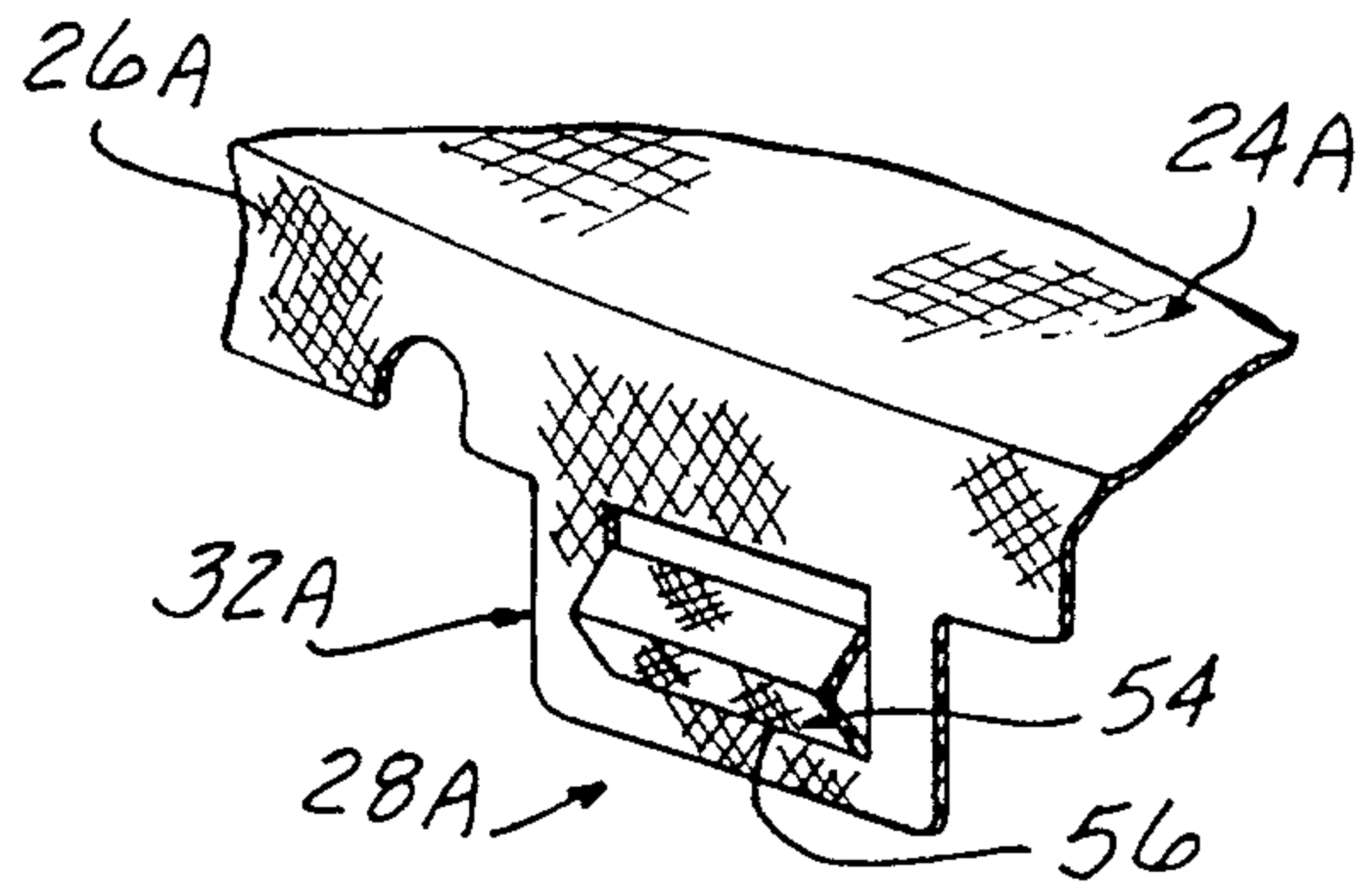


FIG-7

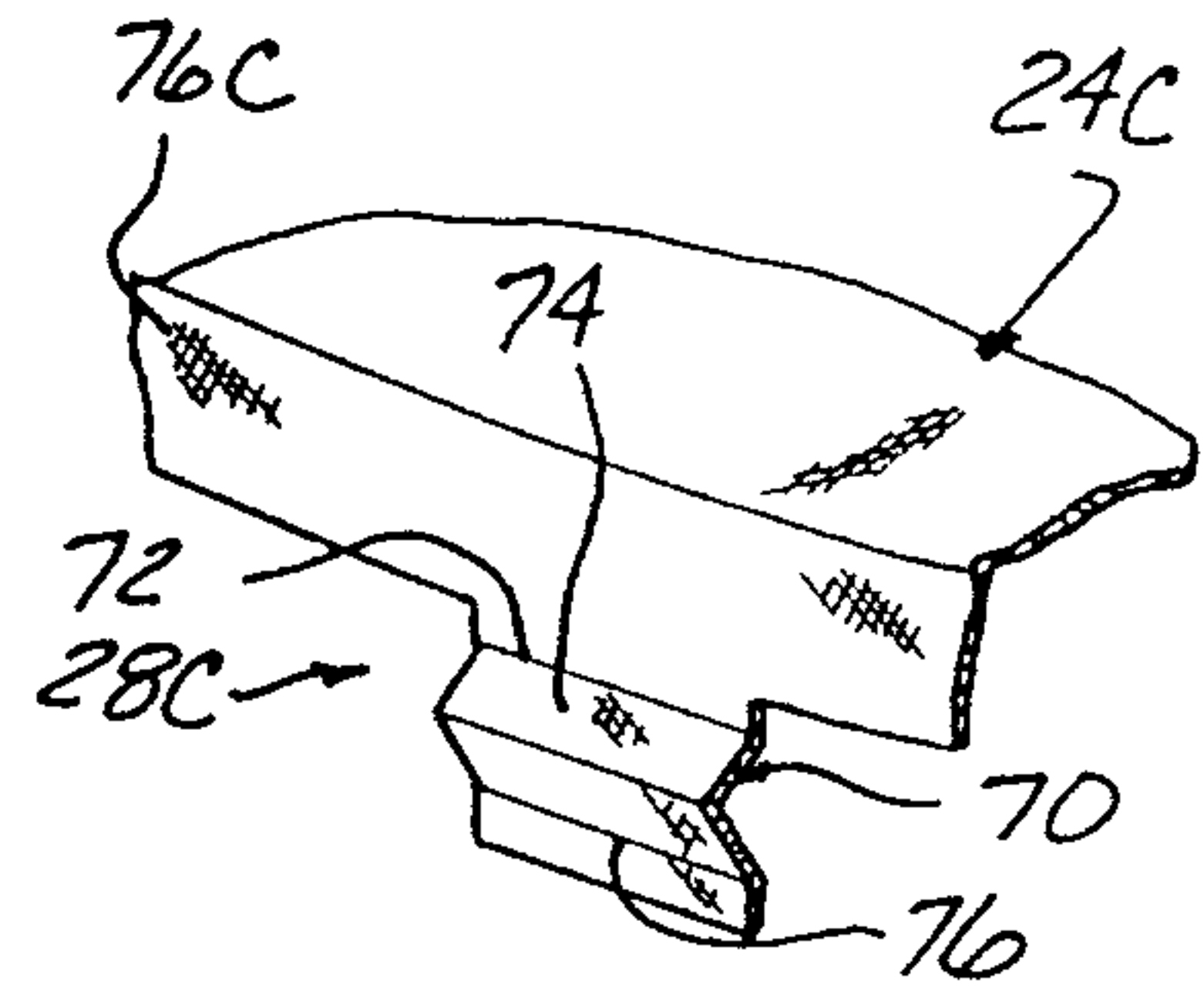


FIG-12

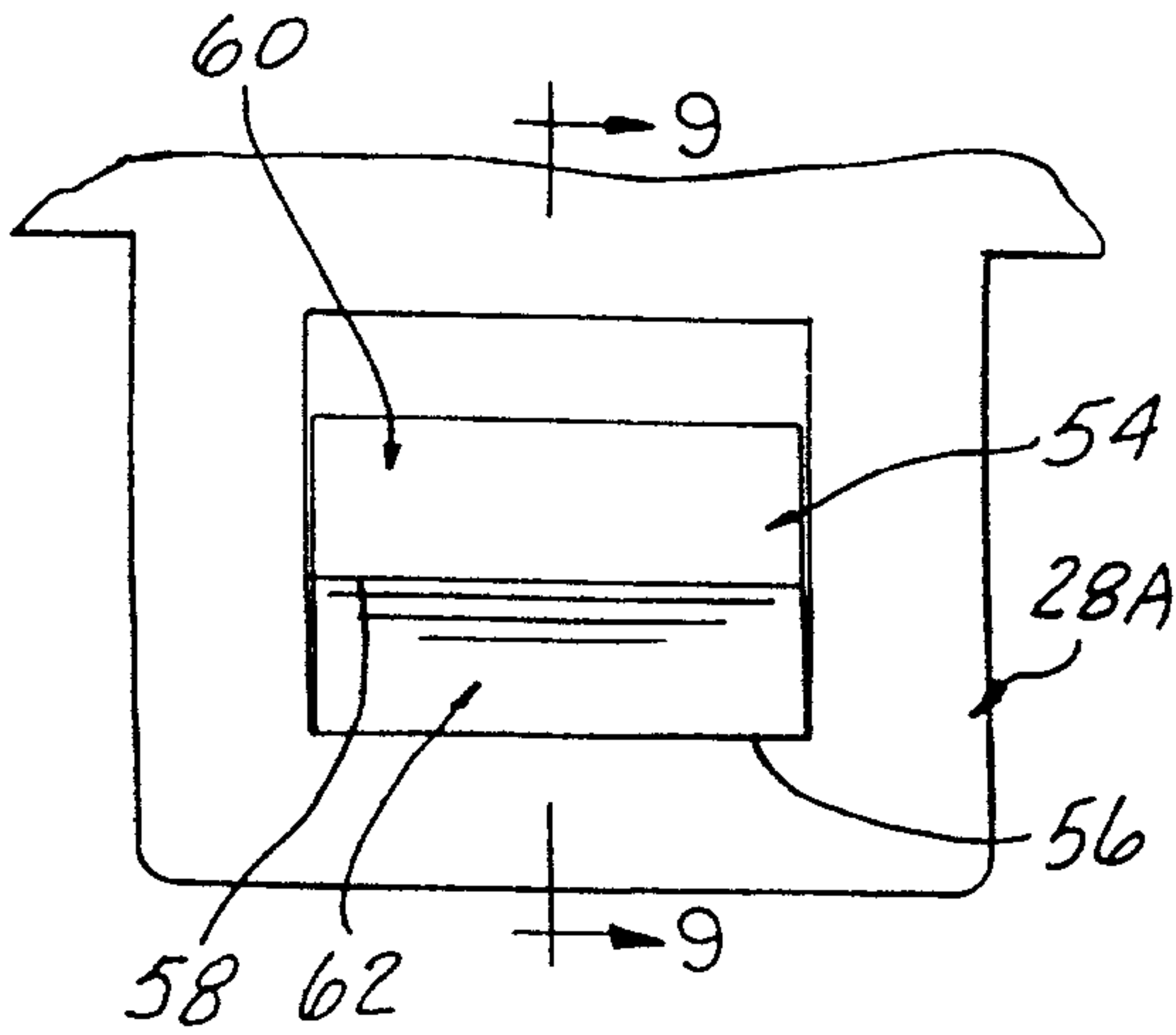


FIG-8

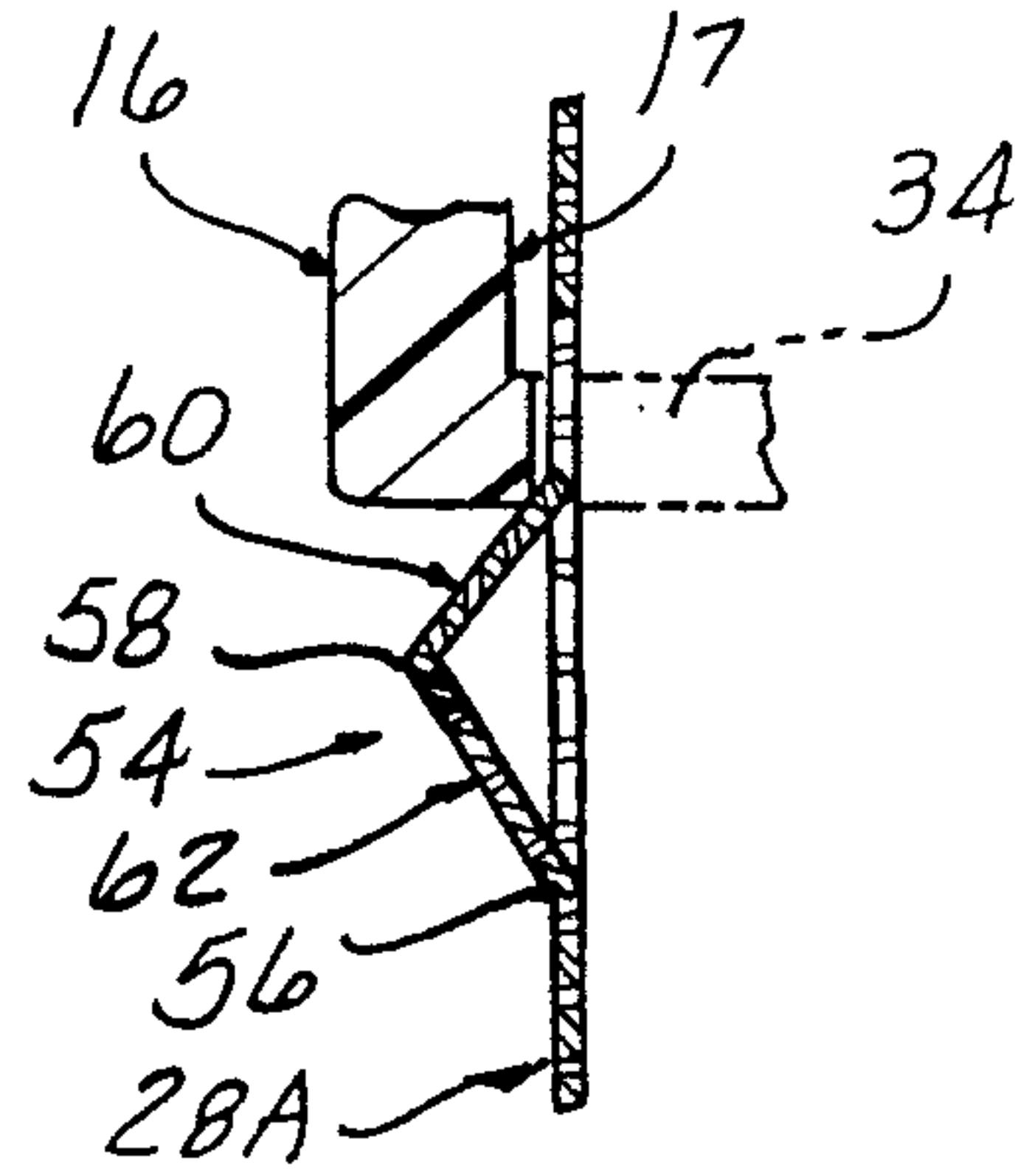


FIG-9

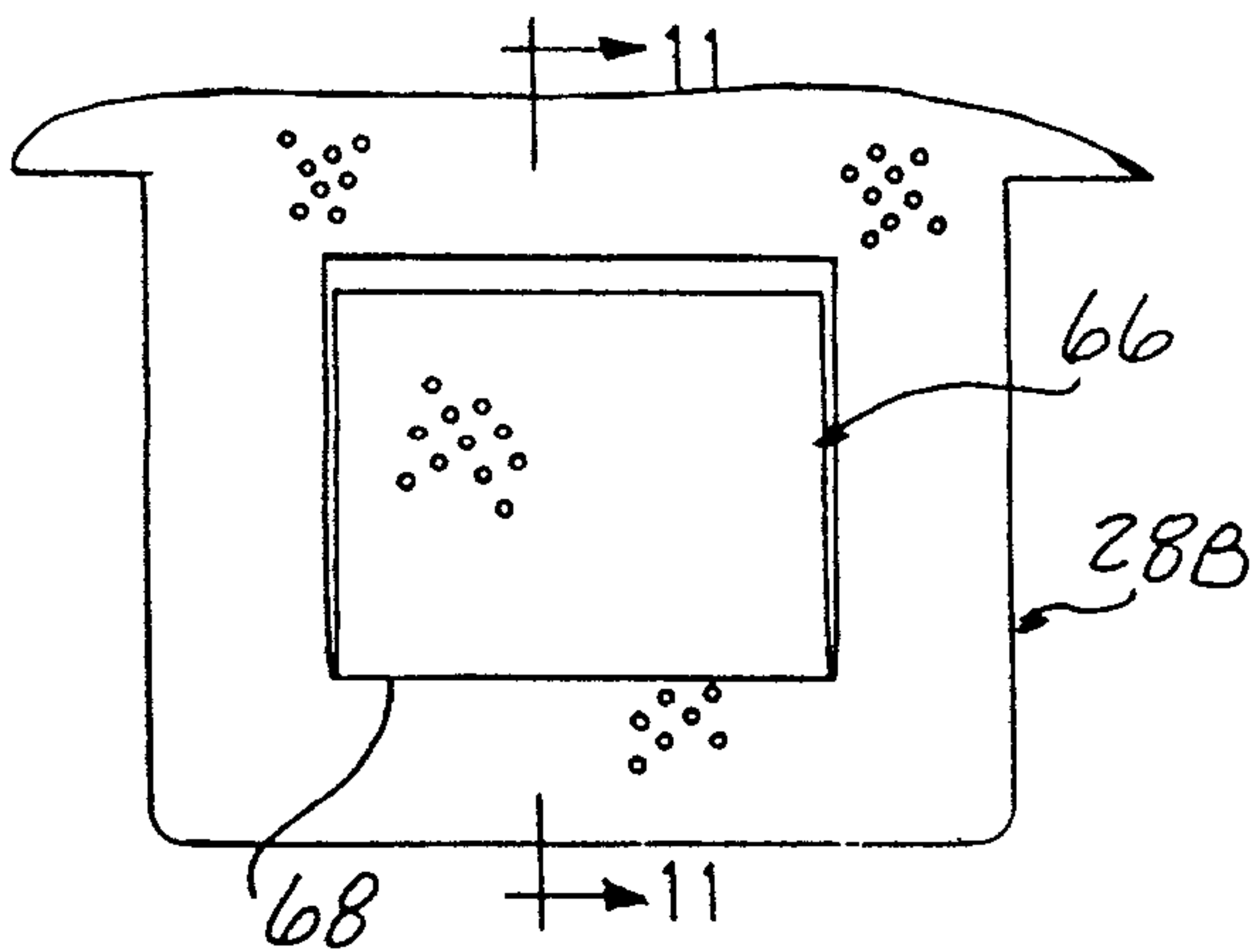


FIG-10

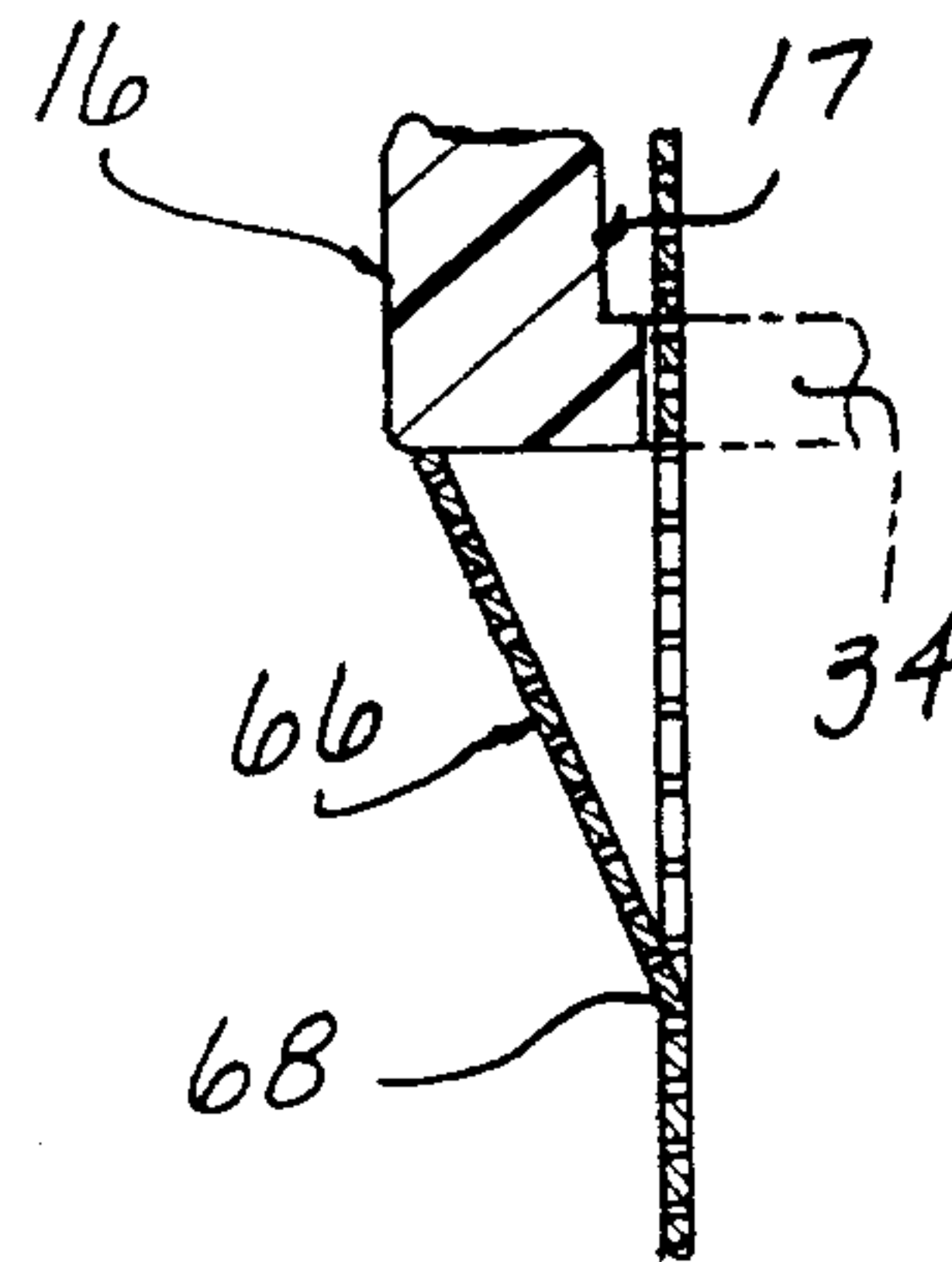


FIG-11