



## (51) International Patent Classification:

*E21B 36/00* (2006.01) *F28D 1/02* (2006.01)  
*F28F 27/00* (2006.01) *F28D 7/08* (2006.01)  
*F28F 27/02* (2006.01)

## (21) International Application Number:

PCT/EP2013/058106

## (22) International Filing Date:

18 April 2013 (18.04.2013)

## (25) Filing Language:

English

## (26) Publication Language:

English

## (30) Priority Data:

20120615 24 May 2012 (24.05.2012) NO

(71) Applicant: **FMC KONGSBERG SUBSEA AS** [NO/NO];  
 P.O.Box 1012, N-3601 Kongsberg (NO).

(72) Inventors: **BAUCK IRMANN-JACOBSEN, Tine**; Hvalstadåsen 95, N-1395 Hvalstad (NO). **BAGGERUD, Erik**; Almeliën 17B, N-1358 Jar (NO). **GYLES, Brian R.**; Østre Jansrud 39A, N-1383 Asker (NO).

(74) Agent: **ONSAGERS AS**; P.O.BOX 1813 Vika, N-0123 Oslo (NO).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

## Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

## (54) Title: ACTIVE CONTROL OF SUBSEA COOLERS

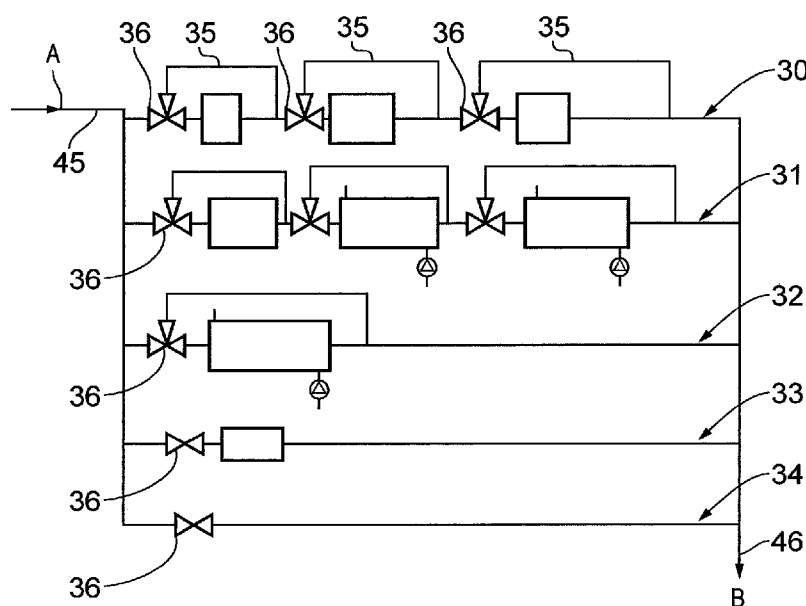


FIG. 4

(57) Abstract: A cooler system having an inlet (A) and an outlet (B), the cooler system comprising; at least a first cooler (20, 21, 22, 23, 24) and a second cooler (20, 21, 22, 23, 24), wherein the first cooler (20, 21, 22, 23, 24) and second cooler (20, 21, 22, 23, 24) are arranged in a series connection, the cooler system further comprises at least a third cooler (20, 21, 22, 23, 24) which is arranged in parallel connection with the first cooler (20, 21, 22, 23, 24) and second cooler (20, 21, 22, 23, 24), and the cooler system comprises at least one flow control device for directing flow through at least one cooler (20, 21, 22, 23, 24) wherein at least one of the coolers (20, 21, 22, 23, 24) comprises a bypass circuit and/ or recirculation loop (35).

## Active control of subsea coolers

### Field of the invention

The invention regards a cooler system comprising at least a first and a second cooler arranged in a series connection, and a third cooler arranged in parallel with said first and second coolers. At least one of said coolers comprises a recirculation loop. The system is specifically applicable for subsea use.

### Background of the invention

Coolers in general are well known in the art, but there are less known subsea coolers. Examples of subsea coolers, cooling a well flow such as a hydrocarbon flow, are disclosed in for example the applicant's own published application WO 2011008101 A1, which is hereby incorporated by reference in its whole, or in Norwegian patent NO 330761 B1. Other known subsea coolers are described in WO 2010110674 A2 and WO 2010110676 A2.

A compressor's function is in part dependent on the flow rate and the temperature of the medium that shall be compressed. It has proved that cooling the medium increases the efficiency of the compressor. The need of a robust and fully-working compressor with minimum maintenance needs has proved especially important in subsea applications because of the difficulty in access with regards to remoteness and the harsh subsea environment. However, cooling a hydrocarbon flow may create, among other problems, hydrate formation. Hydrate formation occurs as water usually forms part of the hydrocarbon flow, which water is enabled to be separated out as free water when cooling the flow. Hydrates may crystallize or compact creating danger of blockages in tubing, flow lines or pipe lines. It is therefore important that the cooling unit is adapted to the specific use, as well as the amount and composition of the medium to be cooled.

It has proved difficult to arrange a cooler system that is flexible with regards to flow rate and temperature of the well flow.

An object of the invention is therefore to provide a cooling system that is flexible with regards to the cooling needs of a lifetime cycle of a well flow.

Another object is to make sure that the cooled flow stays within a predetermined temperature range.

### Summary of the invention

The invention is set forth and characterized in the independent claim while the dependent claims describe other characteristics of the invention.

According to the invention it is provided a cooler system having an inlet and an outlet, the cooler system comprising; at least a first cooler and a second cooler, wherein the first cooler and second cooler are arranged in a series connection, the cooler system comprises at least a third cooler which is arranged in parallel  
5 connection with the first cooler and second cooler, and the cooler system comprises at least one flow control device for directing flow through at least one cooler wherein at least one of the coolers comprises a bypass circuit and/ or recirculation loop. The recirculation loop allows additional cooling of at least parts of the well flow, alternatively the whole well flow, in situations where the flow is not  
10 satisfactory cooled. In addition it might be arranged a bypass circuit over said first cooler and/or second cooler, which bypass circuit allows at least fractions of the flow, alternatively the whole flow, to bypass the cooler. This might be advantageous in occasions where cooling, e.g. additional cooling, are unnecessary or unwanted due to the temperature of the well flow, e.g. in that the temperature of the well flow  
15 may vary as a function of time, and/or that the flow rate of the well flow may vary during the lifetime of a field. The bypass circuit may form part of the recirculation loop for instance by the use of three-way valves allowing either no flow, flow in a first direction, or flow in a second direction. Alternatively, the bypass circuit and recirculation loop may be formed by separate pipes, tubes or similar, bypassing the  
20 cooler or recirculating around or alternatively within the cooler. The third cooler, or any number of additional coolers, may be arranged in one or more parallel connections relative the first and second cooler. There may also be additional coolers in the series of the first and second cooler. In one embodiment the third cooler comprises a recirculation loop. In another embodiment the third cooler  
25 comprises a bypass circuit and/ or a recirculation loop. But it should be understood that any of the first, second, third or any additional coolers can be arranged with a recirculation loop and/ or bypass circuit. The third cooler can be arranged in a series connection with at least one other cooler. The different series connections, e.g. denoted a single branch, may have the same maximum cooling effect or different  
30 cooling effect. The cooling effect in one series connection, or branch, also depends on the expected flow rate of the well. The cooler system comprises at least one flow control device for directing a fluid flow through at least one of said first cooler and second cooler, third cooler and/ or bypass line. The flow control device is preferably a valve or other means capable of directing the well flow. The system  
35 may be equipped with one, two, or a number of flow control devices directing the well flow through the desired coolers, bypass line or bypass circuits.

The cooler system may be provided with means for MEG-injection to prevent the formation of hydrates. The MEG-injection means might become usable both during standard operation of the cooler system under normal flow conditions, and when the  
40 flow is stopped etc.

It is possible to arrange a number of coolers or cooling units, such as the ones described in WO 2011008101 A1, to provide the cooler system according to the invention. WO 2011008101 A1 describes a subsea cooling unit comprising a first header pipe, a second header pipe having its longitudinal axis substantially parallel with and in a distance from the first header pipe. At least one set of cooler coils are arranged between the first and second header pipe. The at least one set is formed such that the coils are arranged in one plane. The first header pipe is adapted for communication with at least one hydrocarbon well and forming a common inlet for the subsea cooling unit. The second header pipe is adapted for communication with a flow line and forming a common outlet for the subsea cooling unit. Each set of cooler coils is individually connected to both of the header pipes. These header pipes are adapted to be connected to processing equipment subsea and form an inlet and outlet of the subsea cooling unit. The cooling unit may be used to cool a medium with for instance seawater. The medium to be cooled may then be guided within the header pipes and the coils, to be cooled with seawater. The length of the flow path in a set of cooler coils may easily be adjusted. The number of sets of cooler coils may also easily be adjusted. This gives a cooling unit which easily may be adapted for the specific use and desired cooling effect needed at a specific location. By arranging the coils in one plane, several sets may easily be stacked next to another. By this it is easy to adjust the cooling effect by increasing or reducing the number of sets arranged between and in direct communication with both the header pipes and at the same time possibly adjusting the length of the header pipes to accommodate the needed number of sets of cooler coils. The cooling effect of one cooling unit may possibly also be altered during the life time of the cooling unit by having the header pipes configured such that they may receive additional sets of cooler coils during the life time of the cooling unit. The at least one set of cooler coils may form a serpentine configuration and may comprise at least three straight pipes and at least two 180 degrees bends, where the straight pipes and the bends are arranged to form continuous coils forming an internal flow path and two connectors, one at each end of the flow path, for connection of the set of cooler coils to the header pipes. The straight pipes and the bends are preferably prefabricated standard units. The assembly of the straight pipes and the bends will then form a serpentine flow path. By assembling a number of these one may adapt the set of cooler coils to the length necessary for the specific use, which gives great versatility of the cooling unit. The standardization of the elements forming the cooling unit also makes it inexpensive and easily adaptable.

A single cooler can be arranged as a unit having an inlet for the well flow in the upper part leading to a cooler coil. The cooler coil can have a number of straight pipes and bends leading to a well flow outlet, which outlet is arranged in a horizontal plane vertically lower than the horizontal plane of the inlet. The cooler may according to one aspect be provided with fluid-tight walls on each side and an

opening in the lower part. Additionally, the cooler may be provided with a first and second perforated plate at the upper end of the fluid-tight walls. Preferably, seawater enters from beneath the cooler and escapes through the upper part of the cooler. The first perforated plate and second perforated plate may be provided with similar or different perforations. The first and second perforated plates can be movable relatively each other. The second perforated plate may be fixed relatively the fluid-tight walls of the cooler. The first perforated plate may be movable and arranged parallel to the second perforated plate. The movement of the first perforated plate may be conducted by means of an actuator. The actuator can be of a mechanical or electrical type etc. By arranging one plate relatively movable a second plate, it is possible to adjust the flow of seawater through the cooler, i.e. the flow area, by allowing more or less seawater to pass through the perforations. If the perforations of the two plates are coincident the flow area is at its maximum. By the use of this arrangement, the cooling of the well flow is driven by a controlled natural convection. It is also possible to use other means of flow adjustment different from perforated plates, examples of this might be different kinds of valves, plate valve, flaps or other means which may partially or fully limit the flow of seawater past the coils in the cooler unit, etc. Alternatively, there may be arranged a means for generating fluid motion, i.e. seawater, such as a pump, propulsion means, propeller or similar to drive the seawater through the cooler. The well flow, having a high temperature, enters the coil and is exposed through the walls of the cooling coils to seawater that has been heated by the well flow in the lower part of the cooler. Therefore, the well flow experiences a gradually cooling, i.e. first it is exposed to heated seawater then it is exposed to cold seawater. The heated seawater will always tend to flow upwards in colder water, and if the cooler is open, allowing partial or full flow of seawater past, this will set up a natural flow of seawater past the cooler coils in the cooler. In an embodiment of the cooler system at least two of the coolers may have different cooling capacities. The cooling need may vary on the same field, and even in the same well flow as a function of time. By providing coolers with different or even equal cooling capacity, arranged in series and parallel and with bypass lines and regulation means for including or excluding flow through the different coolers, give a large flexibility with regards to the desired cooling effect.

In an embodiment the invention regards at least one cooler, the cooler comprising; an inlet and an outlet for a subsea flow, an inlet opening and an outlet opening for a cooling medium, wherein the outlet opening comprises fluid flow adjustment means regulating the flow of cooling medium through the cooler. The flow adjustment means may be in the form of two or more perforated plates, the perforated plates being movable relatively each other, as explained above. Alternatively, the flow adjustment means may be valves, flaps or other means capable of adjusting the flow area, also explained above. A larger flow area gives a larger flow rate due to the

natural convection, while a smaller flow area reduces the flow rate. It is possible to arrange two or more coolers in series or parallel.

If connecting additional wells to a cooler system, the cooling effect of the series connection can be adjusted to conform with the desired need of cooling for this additional well or wells. As different wells may have different composition, flow rate and temperature, one may direct the flow from one well to a first series connection of coolers, the flow from a second well to a second series connection of coolers etc. Alternatively, it is possible to mix the flows from separate wells, leading the mixed flow through the same series connection coolers.

10 In an embodiment the cooler system comprises a bypass line bypassing all of the coolers. The bypass line may be a separate bypass line arranged in parallel with the series connection of coolers, or bypass circuits on each cooler in one series connection. This makes it possible for the well flow to bypass all of the coolers, and may be advantageous in situations where there is no need of cooling or when  
15 maintenance work is performed on the coolers.

In an embodiment of the cooler system, the coolers may comprise temperature control means and might be configured to re-circulate at least parts of a fluid flow through the re-circulation loop if the temperature is above a threshold value. The system may also comprise other kinds of sensor means such as flow sensors,  
20 pressure sensors etc. The sensors can be arranged at different positions in the cooler system, e.g. one at each cooler, between the coolers, at the inlet of a cooler series etc. By reading the sensor values, an operator may monitor the cooler system and the coolers, and direct the flow into another set of coolers, re-circulate the whole flow or parts of the flow, bypassing the whole or parts of the flow through the  
25 bypass line or the bypass circuit, whatever is desirable.

The invention will now be described in non-limiting embodiments and with reference to the attached drawings, wherein;

#### Brief description of the drawings

Fig. 1 shows examples of different cooler systems according to the invention, the systems A), B), C), D), E) comprising coolers of equal cooling capacity.

Fig. 2 shows examples of cooler systems comprising coolers of equal or different cooling capacities.

Fig. 3A shows a side-view of an embodiment of a single cooler according to the invention.

35 Fig 3B shows a top view of a perforated plate of a single cooler.

Fig. 4 shows a first embodiment of a cooler system comprising five parallel cooler series, where some of the coolers are provided with a recirculation loop.

Fig. 5 shows a second embodiment of a cooler system, where some of the coolers are provided with a recirculation loop and a bypass loop.

Detailed description of a preferential embodiment

Fig. 1 shows examples of different cooler systems according to the invention. The systems A), B), C), D), E) comprise coolers 20 of equal cooling capacity. In the embodiment disclosed in A), it is shown five equal coolers having equal cooling capacity. Embodiment B) shows a cooling system having one cooler 20. Embodiment C) shows a cooling system having two coolers 20 arranged in a series connection. Embodiments D), E) and F) show embodiments of cooler systems having three, four and five coolers 20, respectively.

Fig. 2 illustrates examples of cooler systems comprising coolers of equal or different cooling capacities. In embodiment A) four different coolers 21, 22, 23, 24 are shown. The difference in size of the coolers 21, 22, 23, 24 is a graphical illustration to indicate a difference in cooling capacity. Cooler 21, also shown in embodiment B), is shown as the smallest of the coolers 21, 22, 23, 24 indicating that it has the lowest cooling capacity. Cooler 22, also shown in embodiment C), is larger than cooler 21, indicating that it has larger cooling capacity than cooler 21. Similarly, cooler 23 and 24 are shown even larger than cooler 22, indicating that they have a larger cooling capacity than cooler 22. In the embodiment shown in D) it is disclosed an example of two different cooler systems where the systems have equal cooling capacity. The system that consists of the two coolers 21, 22 is shown having an equal size, hence equal cooling capacity, as the system that consists of one cooler 23. Similarly, in embodiment E), it is shown two cooler systems having equal cooling capacity. One of the systems consists of cooler 21 and cooler 23 which corresponds to a cooler system that consists of one cooler 24. Embodiments F), G), H), I), J) and K) show different examples of cooler systems comprising two or more of the different coolers 21, 22, 23, 24, respectively

Fig. 3A shows an embodiment of a single cooler according to the invention. In the exemplified cooler, the cooler is arranged in a subsea environment. The well flow, i.e. hydrocarbon flow, enters the cooler coil 10 in the upper part. The inflow direction is shown by arrow A. The well flow exits the cooler in a lower part. The outflow direction out of the coil 10 in the cooler is shown by arrow B. Preferably, seawater enters from beneath the cooler (shown by arrow C in the figure) and escapes through the upper part of the cooler, shown by arrow D. On the upper end of the cooler it is arranged a first perforated plate 11 and second perforated plate 13, with perforations 12. The second perforated plate 13 is connected to the walls of the cooler. The first perforated plate 11 is movable and arranged in a parallel plane relative the second perforated plate 13. The movement of the first perforated plate 11 is for example conducted by means of an actuator 14, which actuator 14 is

typically of a mechanical, electrical type etc. By arranging the first perforated 11 plate movable relative the second perforated plate 13, it is possible to adjust the flow of seawater through the cooler, as the cooling of the well flow is driven by natural convection. The well flow, having a high temperature, enters the coil 10 in the cooler at arrow A and is heat-exchanged with seawater that has already been heated by the well flow in the lower part of the cooler. Therefore, the well flow experiences a graduated cooling, i.e. first it is exposed to heated seawater, then it is exposed to cold seawater. The heated seawater will move within the cooler, in this case it arises. Due to the convection, the heated seawater travels to a relatively colder area.

Fig. 3B shows a top view of an example of the configuration of the first perforated plate 11 being provided with perforations 12. A movement of the first perforated plate 11 relative the second perforated plate 13, controls the flow area through the perforations of the first and second perforated plates, i.e. the convective flow rate, of seawater flowing through the cooler.

Fig. 4 shows a first embodiment of a cooling system according to the invention. The well flow enters the cooler system through inlet pipe 45. The flow direction is shown by arrow A. The flow exits the cooler system through outlet pipe 46. The flow direction is shown by arrow B. In the figure it is shown five branches 30, 31, 32, 33, 34, where the branches are all arranged in parallel with each other. At the inlet of each of the connection series 30, 31, 32, 33, 34 it is arranged a flow control device 36 controlling the inflow into each branch, and into each cooler. The flow control device 36 is typically a three-way valve or other means capable of directing a well flow. The cooling system may also comprise temperature control means (not shown), such as temperature sensors. Additionally, other sensors means such as flow sensors, pressure sensors etc. may be used. The sensors can be arranged at different positions in the cooler system, e.g. one at each cooler, between the coolers, at the inlet of a cooler series etc. Dependent on required cooling capacity, the flow control means 36, arranged at each inlet of a connection series, may direct the flow into one or more of the different series connections. In the exemplified embodiment, series connection 31 is the cooling series that has the largest cooling capacity of the shown series connections, while series connection 33 has the lowest cooling capacity if excluding series connection 34. Connection 34 is a bypass line, allowing the flow to flow through the cooler system bypassing all of the coolers.

Fig. 5 shows a second embodiment of the cooler system according to the invention. In connection with each cooler, it may, in addition to a recirculation loop 37 be arranged a bypass circuit 37, 38 bypassing at least parts of a fluid flow if, for instance, the temperature is above a threshold value. The bypass circuit 37, 38 may be by the form of a one-way flow loop as disclosed by reference numeral 37 or a

two-way flow loop as shown by reference numeral 38. The system may in addition include all the features of the embodiment disclosed in fig. 4.

5 The cooler system according to the invention provides large flexibility with regards to the cooling requirement. Being able to provide a cooler system having different cooling capacities dependent on the cooling need, is advantageous bearing in mind that the hydrate formation temperature and/ or flow rates may vary during the lifetime of a field. By selecting coolers having equal or different cooling capacity, arranging two or more coolers in series, providing a recirculation loop that recycles at least an amount of the flow if the temperature is above a predetermined level on  
10 one or more of said coolers, providing a bypass circuit on one or more of the coolers, providing a bypass line bypassing all of the coolers if there is not a need for cooling, or arranging two or more coolers in parallel connection, give a large flexibility in terms of cooling a well flow.

15 The invention is herein described in non-limiting embodiments. A skilled person in the art will understand that there may be made alterations and modifications to the embodiments that are within the scope of the invention as defined in the attached claims, and elements or features of the different embodiments may be combined in any configuration.

## CLAIMS

1. A cooler system having an inlet (A) and an outlet (B), the cooler system comprising; at least a first cooler (20, 21, 22, 23, 24) and a second cooler (20, 21, 22, 23, 24), wherein the first cooler (20, 21, 22, 23, 24) and second cooler (20, 21, 22, 23, 24) are arranged in a series connection, the cooler system further comprises at least a third cooler (20, 21, 22, 23, 24) which is arranged in parallel connection with the first cooler (20, 21, 22, 23, 24) and second cooler (20, 21, 22, 23, 24), and the cooler system comprises at least one flow control device for directing flow through at least one cooler (20, 21, 22, 23, 24) wherein at least one of the coolers (20, 21, 22, 23, 24) comprises a bypass circuit and/ or recirculation loop (35).
2. A cooler system according to claim 1, *characterized in that* at least two of the coolers (20, 21, 22, 23, 24) have different cooling capacity.
3. A cooler system according to claims 1-2, *characterized in that* the system comprises a bypass line (34) bypassing all of the coolers (20, 21, 22, 23, 24).
4. A cooler system according to claims 1-3, *characterized in that* the at least one flow control device directs the flow through at least one of said first cooler (20, 21, 22, 23, 24) and second cooler (20, 21, 22, 23, 24), third cooler (20, 21, 22, 23, 24) and/ or bypass line (34).
5. A cooler system according to claims 1-4, *characterized in that* the third cooler (20, 21, 22, 23, 24) is arranged in a series connection with at least one cooler (20, 21, 22, 23, 24).
6. A cooler system according to claims 1-5, *characterized in that* the coolers (20, 21, 22, 23, 24) comprises temperature control means and is configured to recirculate at least parts of a fluid flow through the recirculation loop (35) if the temperature is above a threshold value.

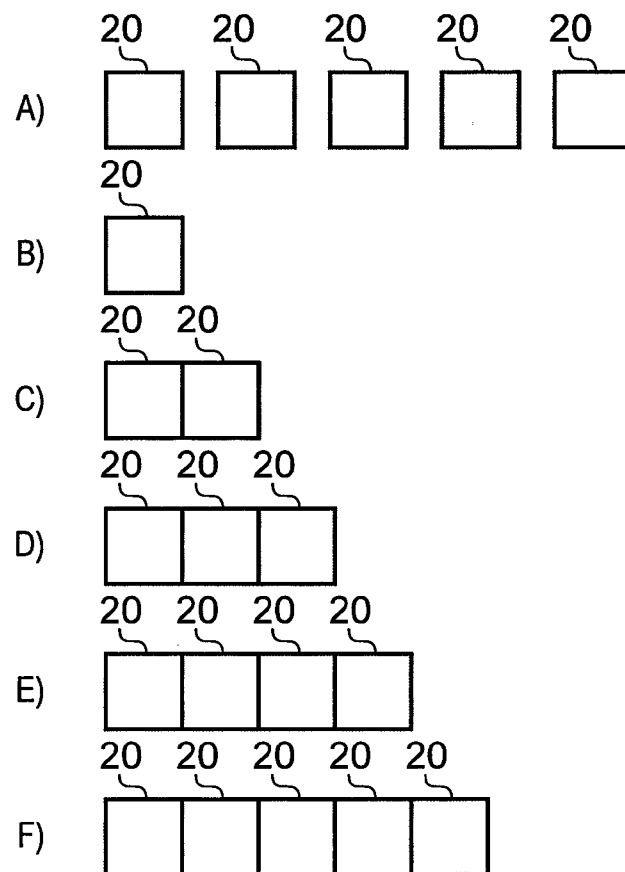


FIG. 1

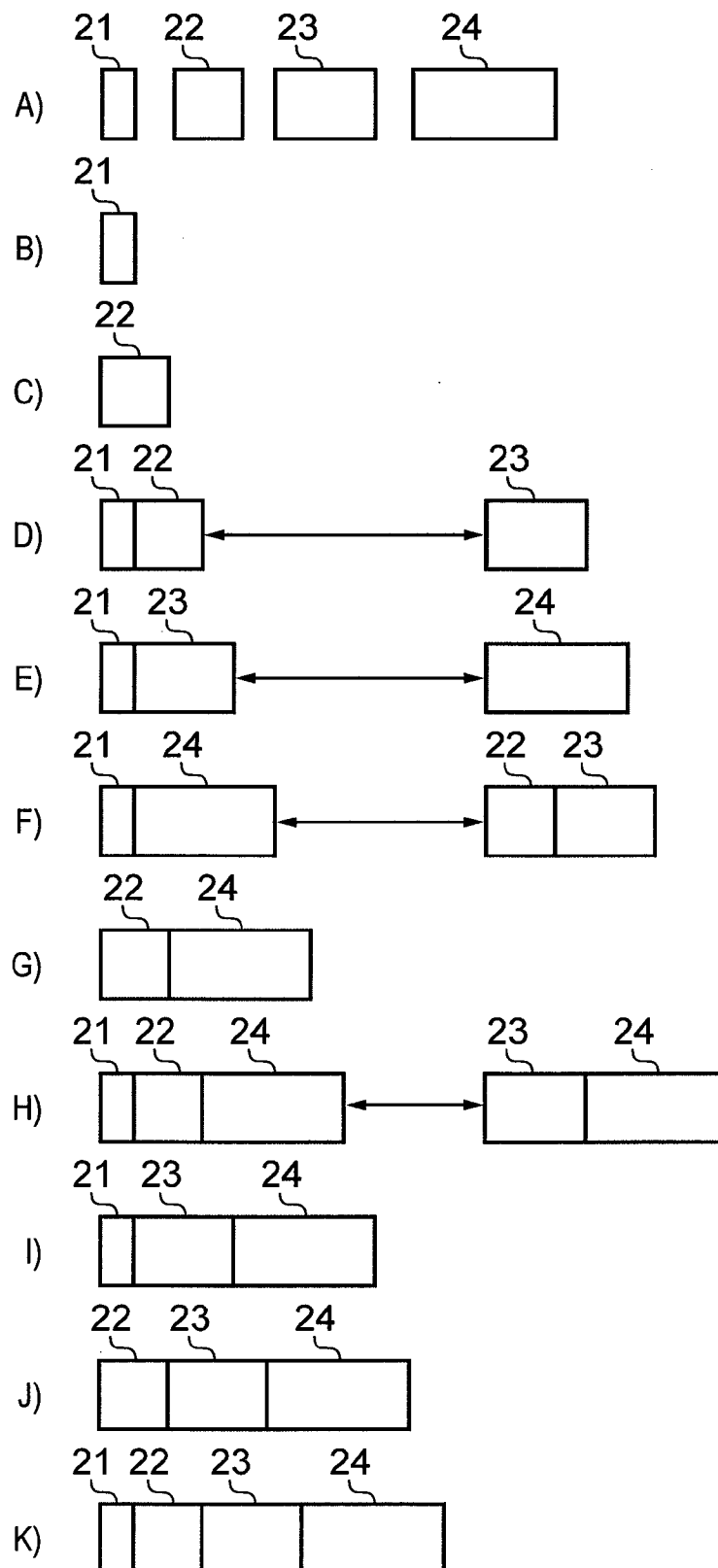


FIG. 2

SUBSTITUTE SHEET (RULE 26)

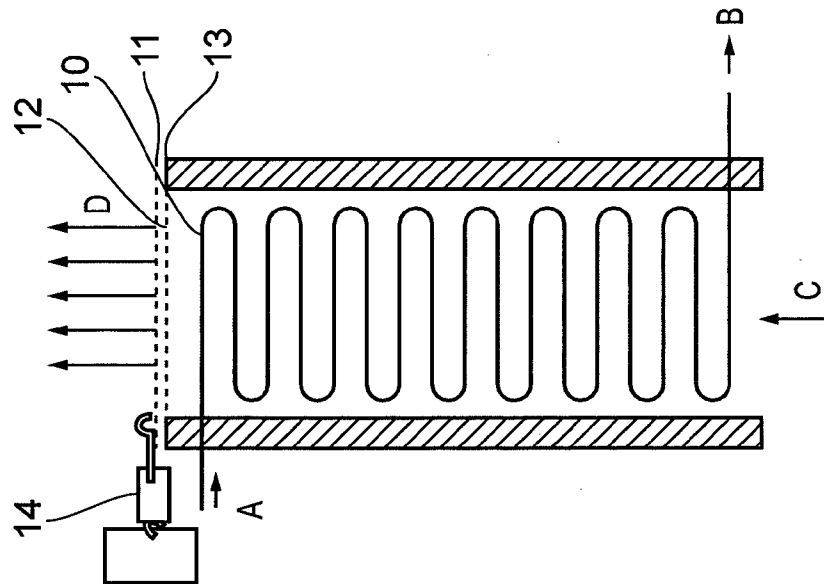


FIG. 3A

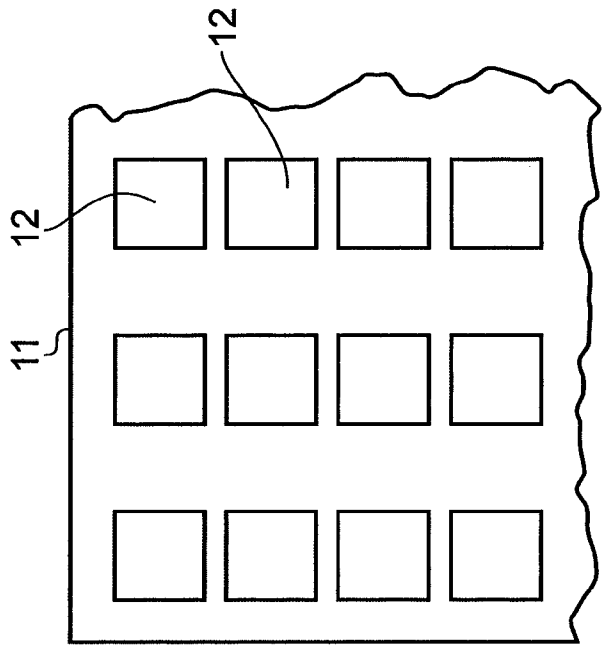


FIG. 3B

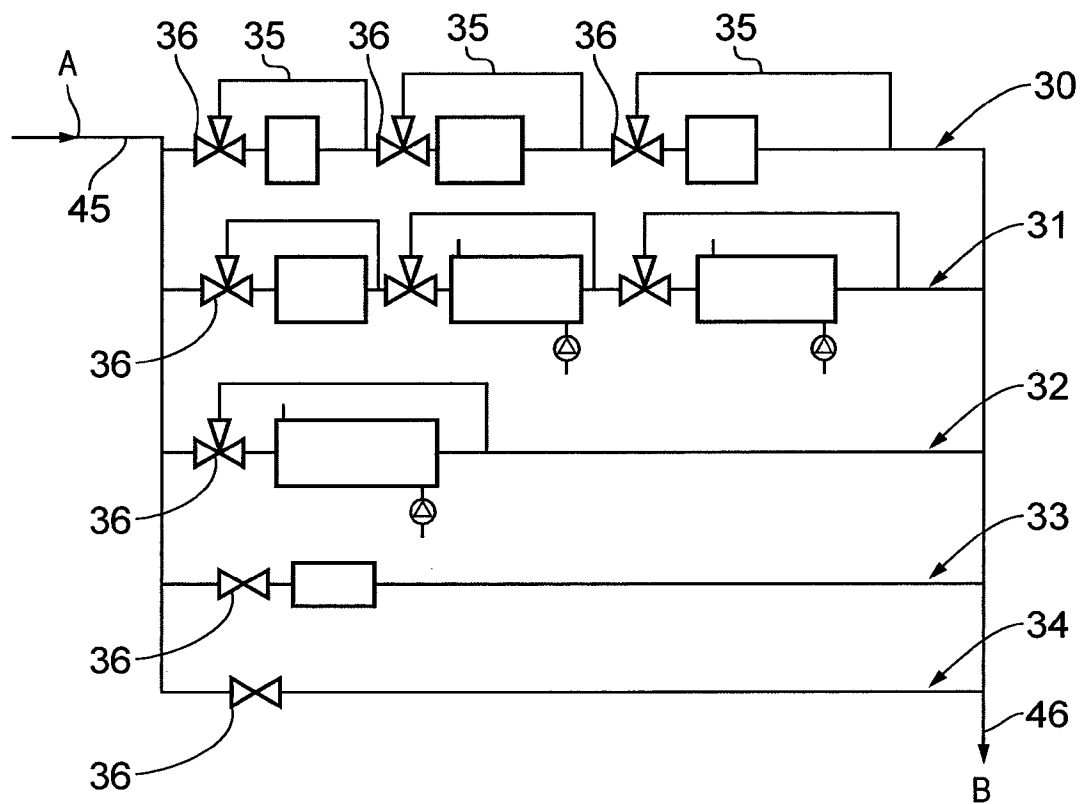


FIG. 4

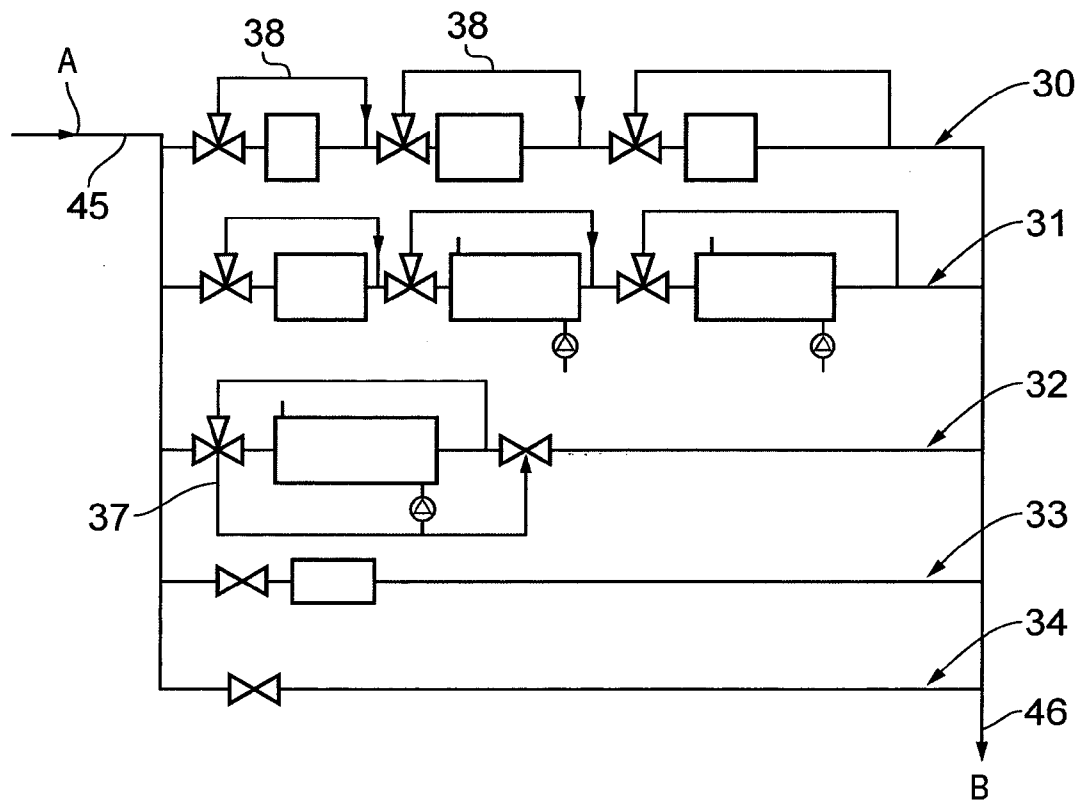


FIG. 5

# INTERNATIONAL SEARCH REPORT

International application No  
PCT/EP2013/058106

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|
| <b>A. CLASSIFICATION OF SUBJECT MATTER</b><br>INV. E21B36/00 F28F27/00 F28F27/02 F28D1/02 F28D7/08<br>ADD.                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| According to International Patent Classification (IPC) or to both national classification and IPC                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| <b>B. FIELDS SEARCHED</b><br>Minimum documentation searched (classification system followed by classification symbols)<br>E21B F28F F28D F02B F02M F24F                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)<br>EPO-Internal                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| <b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| Category*                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Citation of document, with indication, where appropriate, of the relevant passages                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Relevant to claim No. |
| X                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | US 2009/101122 A1 (FORD GLOBAL TECH LLC [US]) 23 April 2009 (2009-04-23)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 1,2,4,5               |
| Y                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | paragraphs [0015] - [0044]; figures 1-6<br>-----                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 3                     |
| Y                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | US 2008/149080 A1 (REUSS THOMAS [DE] ET AL) 26 June 2008 (2008-06-26)<br>paragraphs [0036] - [0048]; figures 1,3<br>-----                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 3                     |
| X                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | GB 1 439 178 A (TOUR AGENTURER AB) 9 June 1976 (1976-06-09)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 1,2,4,5               |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | the whole document<br>-----                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 3,6                   |
| X                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | US 3 833 059 A (SISSON P) 3 September 1974 (1974-09-03)<br>column 4, lines 3-16<br>column 7, line 38 - column 8, line 47<br>column 10, lines 14-55; figure 1<br>-----                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1,4,5                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | -/--                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                       |
| <div style="display: flex; justify-content: space-between;"> <span><input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C.</span> <span><input checked="" type="checkbox"/> See patent family annex.</span> </div>                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| * Special categories of cited documents :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |
| "A" document defining the general state of the art which is not considered to be of particular relevance<br>"E" earlier application or patent but published on or after the international filing date<br>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)<br>"O" document referring to an oral disclosure, use, exhibition or other means<br>"P" document published prior to the international filing date but later than the priority date claimed | "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention<br>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone<br>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art<br>"&" document member of the same patent family |                       |
| Date of the actual completion of the international search<br><br><div style="text-align: center; font-size: 1.2em;">6 September 2013</div>                                                                                                                                                                                                                                                                                                                                                                                                                                 | Date of mailing of the international search report<br><br><div style="text-align: center; font-size: 1.2em;">13/09/2013</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                       |
| Name and mailing address of the ISA/<br>European Patent Office, P.B. 5818 Patentlaan 2<br>NL - 2280 HV Rijswijk<br>Tel. (+31-70) 340-2040,<br>Fax: (+31-70) 340-3016                                                                                                                                                                                                                                                                                                                                                                                                       | Authorized officer<br><br><div style="text-align: center; font-size: 1.2em;">Leclaire, Thomas</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                       |

## INTERNATIONAL SEARCH REPORT

International application No

PCT/EP2013/058106

| C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT |                                                                                                                                                                                                                   |                       |
|------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|
| Category*                                            | Citation of document, with indication, where appropriate, of the relevant passages                                                                                                                                | Relevant to claim No. |
| A                                                    | WO 2010/110676 A2 (FRAMO ENG AS [NO];<br>KANSTAD STIG KAARE [NO]; KANGAS NILS-EGIL<br>[NO]; VAL) 30 September 2010 (2010-09-30)<br>cited in the application<br>paragraphs [0086] - [0087]; figures 15,16<br>----- | 1                     |
| A,P                                                  | US 2012/168142 A1 (HERNANDEZ ROBERT [US])<br>5 July 2012 (2012-07-05)<br>the whole document<br>-----                                                                                                              | 1-6                   |

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2013/058106

| Patent document<br>cited in search report | Publication<br>date | Patent family<br>member(s) | Publication<br>date |
|-------------------------------------------|---------------------|----------------------------|---------------------|
| US 2009101122 A1                          | 23-04-2009          | CN 101413465 A             | 22-04-2009          |
|                                           |                     | DE 102008035747 A1         | 23-04-2009          |
|                                           |                     | GB 2453831 A               | 22-04-2009          |
|                                           |                     | US 2009101122 A1           | 23-04-2009          |
| US 2008149080 A1                          | 26-06-2008          | CN 101196141 A             | 11-06-2008          |
|                                           |                     | DE 102006057488 A1         | 12-06-2008          |
|                                           |                     | FR 2909720 A1              | 13-06-2008          |
|                                           |                     | US 2008149080 A1           | 26-06-2008          |
| GB 1439178 A                              | 09-06-1976          | AT 326873 B                | 12-01-1976          |
|                                           |                     | BE 799664 A1               | 17-09-1973          |
|                                           |                     | CH 572599 A5               | 13-02-1976          |
|                                           |                     | DE 2224242 A1              | 29-11-1973          |
|                                           |                     | ES 414839 A1               | 01-02-1976          |
|                                           |                     | FR 2184956 A1              | 28-12-1973          |
|                                           |                     | GB 1439178 A               | 09-06-1976          |
|                                           |                     | IT 984763 B                | 20-11-1974          |
|                                           |                     | NL 7306891 A               | 20-11-1973          |
|                                           |                     | US 3939905 A               | 24-02-1976          |
|                                           |                     | ZA 7303333 A               | 24-04-1974          |
| US 3833059 A                              | 03-09-1974          | NONE                       |                     |
| WO 2010110676 A2                          | 30-09-2010          | AU 2010229460 A1           | 20-10-2011          |
|                                           |                     | CN 102428250 A             | 25-04-2012          |
|                                           |                     | EP 2411625 A2              | 01-02-2012          |
|                                           |                     | US 2012097362 A1           | 26-04-2012          |
|                                           |                     | WO 2010110676 A2           | 30-09-2010          |
| US 2012168142 A1                          | 05-07-2012          | US 2012168142 A1           | 05-07-2012          |
|                                           |                     | WO 2012091779 A2           | 05-07-2012          |