Innovation, Sciences et Développement économique Canada
Office de la Propriété Intellectuelle du Canada

Innovation, Science and Economic Development Canada
Canadian Intellectual Property Office

CA 2966006 C 2021/11/02

(11)(21) **2 966 006**

(12) **BREVET CANADIEN**
CANADIAN PATENT

(13) **C**

(86) Date de dépôt PCT/PCT Filing Date: 2014/11/06
(87) Date publication PCT/PCT Publication Date: 2015/05/14
(45) Date de délivrance/Issue Date: 2021/11/02
(85) Entrée phase nationale/National Entry: 2017/04/27
(86) N° demande PCT/PCT Application No.: CA 2014/000799
(87) N° publication PCT/PCT Publication No.: 2015/066798
(30) Priorité/Priority: 2013/11/06 (US61/900,724)

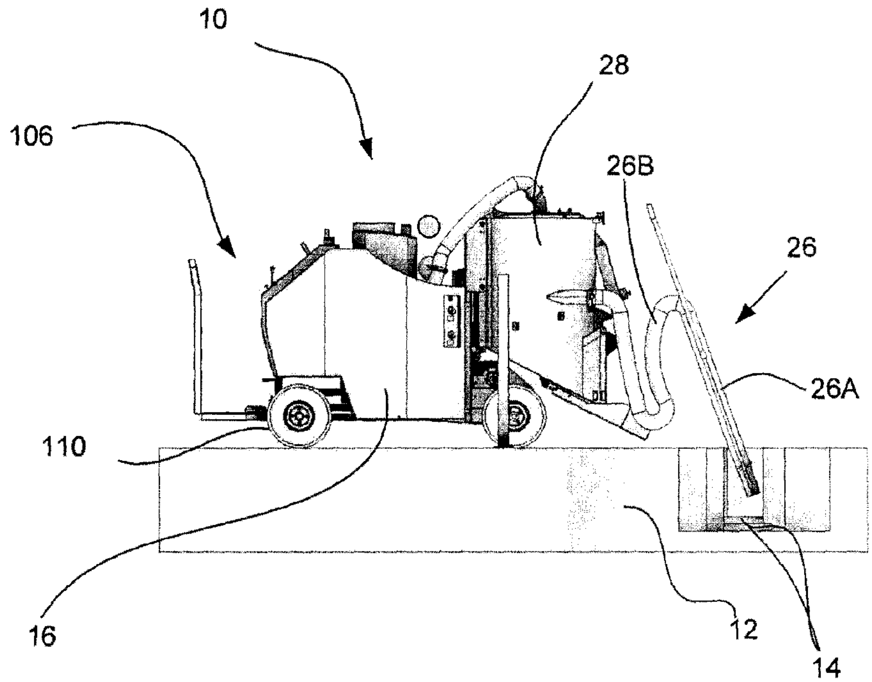
(51) Cl.Int./Int.Cl. *E02F 3/88* (2006.01), *E02F 3/90* (2006.01)

(72) Inventeurs/Inventors:
NAUD, JEAN-LUC, CA;
BOUCHARD, MATHIEU, CA

(73) Propriétaire/Owner:
GESTION ALTURA INC., CA

(74) Agent: BENOIT & COTE INC.

(54) Titre : APPAREIL D'EXCAVATION AVEC SOUFFLANTE ET PROCEDE DE FONCTIONNEMENT DE CELUI-CI
(54) Title: AERO-EXCAVATION APPARATUS AND METHOD OF OPERATING THE SAME



(57) Abrégé/Abstract:
The present document describes an aero-excavation apparatus for collecting a fractured soil material using a vacuum hose, the apparatus comprising: a main frame; a motor mounted on the main frame; a traction and direction system in driving arrangement with the motor for driving and operating the main frame; and a blower in driving engagement with the motor; wherein the blower is in fluid communication with the vacuum hose for collecting the fractured soil material.

CA 02966006 2017-04-27

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
14 May 2015 (14.05.2015)

(10) International Publication Number
WO 2015/066798 A1

(51) International Patent Classification:
E02F 3/88 (2006.01) *E02F 3/90* (2006.01)

(21) International Application Number:
PCT/CA2014/000799

(22) International Filing Date:
6 November 2014 (06.11.2014)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
61/900,724 6 November 2013 (06.11.2013) US

(71) Applicant: GENIX DÉVELOPPEMENT [CA/CA]; 9500 boul. Parkway, Ville d'Anjou, Québec H1J 1N9 (CA).

(72) Inventors: NAUD, Jean-Luc; 63 rue Émile, Lanoraie, Québec J0K 1E0 (CA). BOUCHARD, Mathieu; 221 rue Paré, L'Assomption, Québec J5W 0K5 (CA).

(74) Agent: BENOÎT & CÔTÉ INC.; 1550 Metcalfe #800, Montreal, Québec H3A 1X6 (CA).

(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:
— *with international search report (Art. 21(3))*

(54) Title: AERO-EXCAVATION APPARATUS AND METHOD OF OPERATING THE SAME

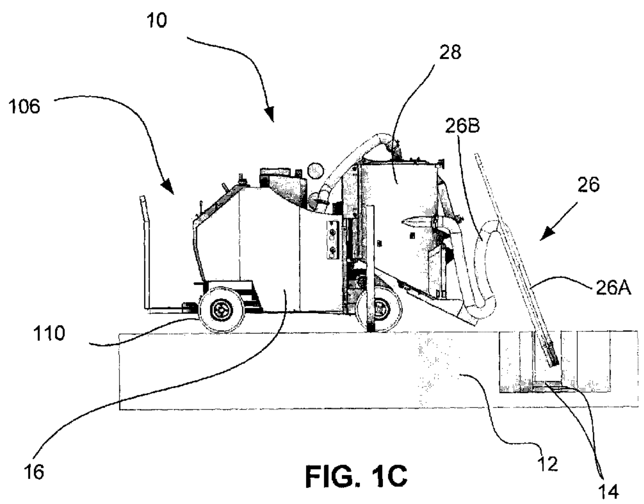


FIG. 1C

(57) Abstract: The present document describes an aero-excavation apparatus for collecting a fractured soil material using a vacuum hose, the apparatus comprising: a main frame; a motor mounted on the main frame; a traction and direction system in driving arrangement with the motor for driving and operating the main frame; and a blower in driving engagement with the motor; wherein the blower is in fluid communication with the vacuum hose for collecting the fractured soil material.

WO 2015/066798 A1

AERO-EXCAVATION APPARATUS AND METHOD OF OPERATING THE SAME

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] "Intentionally left blank."

FIELD

[0002] The subject matter disclosed generally relates to excavation apparatus and to methods of operating the same. More particularly, the subject matter disclosed relates to aero-excavation apparatus of the type which employs air to fracture/break soil and a vacuum to remove the fractured/broke soil and methods of operating the same.

BACKGROUND

[0003] The concept of vacuum excavation is well known. Many documents disclose soil excavation systems in which a jet of air is directed against a mass of soil by a hand-held nozzle to cause the mass to break up, and in which the loosened soil is collected by entraining it in an air flow carried by a pipe or conduit, and depositing the entrained soil at a site away from the excavation site.

[0004] Additionally, the theory underlying the concept of vacuum excavation is well-known. Indeed, application of supersonic or high pressured jets of air causes local fracturing of the soil and rapid release of expanding high pressure air trapped within the soil at the local fracture sites. The fracturing and gas-release properties of the soil are not shared by man-made structures buried within the soil, such as natural gas lines, water pipes, sewer lines, electric cables, fiber optic and the like, and thus these structures are unaffected by the supersonic or high pressured air jets. It is to be noted that many accidents/explosions have occurred when workers were trying to mechanically dig near natural gas lines.

[0005] Loosening of the soil by local fracturing and rapid expansion of gases trapped in the soil rather than by direct impact means that the air delivery

Date Reçue/Date Received 2021-04-06

device generates relatively low reaction forces and are often manipulated by a single person. Vacuum excavation therefore increases productivity relative to hand-excavation methods, such as, without limitation, shovels, without sacrificing precision, significantly reducing visible alteration of local landscaping or paving. In addition, the use of a high vacuum for material collection causes an effective evacuation of solid material from difficult to reach areas such as beneath or behind pipes, where shovels cannot fit or are difficult to maneuver. Large truck mounted aero-excavators are widely used.

[0006] Despite these advantages, however, the conventional vacuum excavation systems have a number of disadvantages that have prevented their widespread use. Using such conventional vacuum excavation systems may lead to inaccurate work. They can also be used only in limited workspaces and may not be allowed in hard to reach locations.

[0007] Firstly, conventional vacuum excavation systems usually include dependent vacuum systems and soil breaking systems, which renders the device inefficient as the vacuum systems and the soil breaking systems cannot be operated efficiently at the same time. Also, the conventional vacuum systems now on the market are most of the time heavy, over dimensioned, difficult to managed by one single worker and difficult to displace in areas where the dimensions are a restriction (i.e., in a backyard, in a garage, and the like). *Venturi* based systems don't allow soil breaking and vacuum at the same time or require two air compressors. On the other hand, large systems (i.e., Vacmasters) include air compressor and vacuum at the same time.

[0008] Secondly, conventional vacuum excavation systems usually come on a trailer or are mounted on motorized 4-wheel drive chassis for allowing the worker/driver to maneuver it while walking behind it (i.e., some are propelled like a snow blower). Mainly, they come as dump truck sized custom build on trailers. This configuration of the systems renders the work harder for the workers when on the excavation sites.

[0009] Thirdly, usually, the soil breaking systems integrate a *venturi* and a compressor, which renders the system very heavy.

[0010] There is therefore a need for improved excavation devices for fracturing and removing soil material and for improved methods of operating excavation devices for fracturing and removing soil material.

SUMMARY

[0011] According to an embodiment, there is provided an aero-excavation apparatus for collecting a fractured soil material using a vacuum hose. The apparatus comprising: a main frame; a motor mounted on the main frame; a traction and direction system in driving arrangement with the motor for driving and operating the main frame; and a blower in driving engagement with the motor; wherein the blower is in fluid communication with the vacuum hose for collecting the fractured soil material.

[0012] According to another embodiment, the apparatus further comprises a container which is either mounted on or about the main frame, and is fluidly connected to the blower and the vacuum hose for receiving the fractured soil material.

[0013] According to a further embodiment, the apparatus comprises a transmission operatively coupled to the motor and a pump operatively coupled to the motor.

[0014] According to yet another embodiment, the apparatus further comprises another motor operatively coupled to the transmission and the blower.

[0015] According to another embodiment, the transmission comprises one of: a mechanical transmission comprising a gear box; a mechanical transmission comprising a centrifugal clutch and a continuously variable transmission; and a hydraulic transmission.

[0016] According to a further embodiment, the apparatus further comprises a lifting mechanism mounted on the main frame when the container is mounted on the main frame, the lifting mechanism being in driving arrangement with the motor for displacing the container relative to the main frame between a first position and a second position.

[0017] According to yet another embodiment, the container comprises a container opening, the apparatus further comprising a container trap for closing the container opening, the container trap being in driving arrangement with the motor for allowing the container trap to move between a closed position and an opened position.

[0018] According to another embodiment, the apparatus further comprises another pump operatively coupled to the pump when the transmission is the hydraulic transmission, the pump being a hydraulic pump, the other pump being another hydraulic pump, the other motor being a hydraulic motor and the blower being a regenerative blower.

[0019] According to a further embodiment, the container comprises: a tank; a filter guard container received in the tank; a filter received in the filter guard container for filtering the collected fractured soil material.

[0020] According to yet another embodiment, the container trap comprises: a main section having a edge for covering the container opening; and a hinge mounted on an exterior wall of the container for pivotably connecting with the edge of the main section.

[0021] According to another embodiment, the apparatus further comprises a material removal device mounted on the container wherein the collected fractured soil material to exit the container opening when the container trap is in the opened position.

[0022] According to a further embodiment, the material removal device comprises: a vibration plate defining a concave surface facing an interior peripheral wall of the container; and an elongated hollow member extending from the concave surface towards to and away from the interior peripheral wall, the elongated hollow member defining a first end and a second end; wherein the first end of the elongated hollow member is adapted to receive compressed fluid, thereby providing the compressed fluid first towards the second end of the elongated hollow member and second towards the concave surface in a way to provide the vibration plate to vibrate and provide the compressed fluid to circulate within the collected fractured material contained in the container.

[0023] According to yet another embodiment, the material removal device comprises a raking device, the raking device being configured for movement between an extended position for receiving the collected fractured soil material in the container and a retracted position for raking the collected fractured soil material outside the container opening.

[0024] According to another embodiment, the apparatus further comprises the vacuum hose and the vacuum hose comprises a hose section and a nozzle section extending from the hose section.

[0025] According to a further embodiment, the apparatus further comprises a driving area within the main frame for allowing a driver to drive and operate the main frame.

[0026] According to yet another embodiment, the apparatus further comprises a control system for controlling at least one of: the motor, the traction and direction system and the blower.

[0027] According to another embodiment, when a first container is mounted on the main frame the apparatus further comprises a second container about the main frame, the second container being fluidly connected to the blower and the vacuum hose for receiving the fractured soil material.

[0028] According to another embodiment, there is provided an aero-excavation apparatus for collecting a fractured soil material, the apparatus comprising: a main frame; a motor mounted on the main frame; a traction and direction system in driving arrangement with the motor for driving and operating the main frame; a blower in driving engagement with the motor; a vacuum hose in fluid communication with the blower for collecting the fractured soil material;

and a container mounted on the main frame fluidly connected to the blower and the vacuum hose for receiving the fractured soil material.

[0029] According to an embodiment, there is provided a method for making an excavation in a ground made of soil, the method comprising: using a fracturing hose connected to a compressor, applying a fluid pressure to the ground to fracture the soil; and while applying the fluid pressure, collecting the fractured soil using a vacuum hose in fluid communication with a blower driven by a motor which is separate and distinct from the compressor.

[0030] According to an embodiment, there is provided an aero-excavation apparatus for collecting a fractured soil material, the apparatus comprising: a main frame; a motor mounted on the main frame; a traction and direction system in driving arrangement with the motor for driving and operating the main frame; a blower in driving engagement with the motor; and a vacuum hose in fluid communication with the blower for collecting the fractured soil material; wherein when in operation, the motor drives the traction and direction system for driving and operating the main frame and the blower for providing the fractured soil material to be collected.

[0031] Features and advantages of the subject matter hereof will become more apparent in light of the following detailed description of selected embodiments, as illustrated in the accompanying figures. As will be realized, the subject matter disclosed and claimed is capable of modifications in various respects, all without departing from the scope of the claims. Accordingly, the drawings and the description are to be regarded as illustrative in nature, and not as restrictive and the full scope of the subject matter is set forth in the claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0032] Further features and advantages of the present disclosure will become apparent from the following detailed description, taken in combination with the appended drawings, in which:

[0033] Fig. 1A is a perspective front view of an aero-excavation apparatus in its environment, in accordance with an embodiment;

[0034] Fig. 1B is a rear elevation view of the aero-excavation apparatus in its environment of Fig. 1A;

[0035] Fig. 1C is a side elevation view of the aero-excavation apparatus in its environment of Fig. 1A;

[0036] Fig. 2 is a perspective view of the aero-excavation apparatus of Fig. 1A;

[0037] Fig. 3 is a close up view of a container of the aero-excavation apparatus of Fig, 1A, where a container trap is in its closed position;

[0038] Fig. 4 is a close up view of the container of the aero-excavation apparatus of Fig, 1A, where the container trap is in its opened position;

[0039] Fig. 5A is another perspective view of the aero-excavation apparatus of Fig. 1A, where the container is in its normal position;

[0040] Fig. 5B is another perspective view of the aero-excavation apparatus of Fig. 1A, where the container is in its lifted position;

[0041] Fig. 6 is a rear perspective view of the aero-excavation apparatus of Fig. 1A;

[0042] Fig. 7 is a front perspective view of the aero-excavation apparatus of Fig. 1A;

[0043] Fig. 8A is a side elevation view of the aero-excavation apparatus of Fig. 1A, showing the container in its normal position;

[0044] Fig. 8B is a side elevation view of the aero-excavation apparatus of Fig. 1A, showing the container in its lifted position;

[0045] Fig. 9 is a front elevation view of the aero-excavation apparatus of Fig. 1A;

[0046] Fig. 10 is a top plan view of the aero-excavation apparatus of Fig. 1A;

[0047] Fig. 11 is another side elevation view of the aero-excavation apparatus of Fig. 1A, showing the container in its normal position;

[0048] Fig. 12 is a rear elevation view of the aero-excavation apparatus of Fig. 1A;

[0049] Fig. 13 is an exploded perspective view of the container of the aero-excavation apparatus of Fig. 1A;

[0050] Fig. 14 is a top perspective view of the container of the aero-excavation apparatus of Fig. 1A, where the container lid is in its closed position;

[0051] Fig. 15 is a top perspective view of the container of the aero-excavation apparatus of Fig. 1A, where the container lid is in its opened position;

[0052] Fig. 16 is a bottom perspective view of the container of the aero-excavation apparatus of Fig. 1A;

[0053] Fig. 17A is a perspective cross-sectional view of a container, in accordance with another embodiment, where the container includes material removal devices, one of them being shown in its extended position;

[0054] Fig. 17B is a perspective cross-sectional view of a container, in accordance with another embodiment, where the container includes material removal devices, one of them being shown in its retracted position;

[0055] Fig. 17C is a perspective cross-sectional view of the container of Fig. 17A, where one of the material removal devices is in its retracted position;

[0056] Fig. 17D is a perspective view of the container of Fig. 17C, where one of the material removal devices is shown in its retracted position;

[0057] Fig. 17E is a close up view of the container of Fig. 17D;

[0058] Fig. 17F is a cross-sectional side elevation view of the container of Fig. 17C;

[0059] Fig. 17G is a cross-sectional side elevation view of the container of Fig. 17A;

[0060] Fig. 17H is a cross-sectional side elevation view of the container, where one of the material removal device is shown in a position between its extended position (Fig. 17A) and its retracted position (Fig. 17C);

[0061] Fig. 18A is a perspective view of an aero-excavation apparatus in accordance with another embodiment;

[0062] Fig. 18B is a close up view of a container of the aero-excavation apparatus of Fig. 18A;

[0063] Fig. 18C is a is a close up view of a container trap of the aero-excavation apparatus of Fig. 18A;

[0064] Fig. 18D is a perspective cross-sectional view of the container of the aero-excavation apparatus of Fig. 18A, showing a material removal device;

[0065] Fig. 18E is a cross-sectional front elevation view of the container of the aero-excavation apparatus of Fig. 18A, showing the material removal device;

[0066] Fig. 19 is a perspective view of an aero-excavation apparatus in its environment, in accordance with another embodiment;

[0067] Fig. 20 illustrates a driving an operating system of an aero-excavation apparatus in accordance with another embodiment; and

[0068] 21 is a perspective view of an aero-excavation apparatus in its environment, in accordance with another embodiment.

[0069] It will be noted that throughout the appended drawings, like features are identified by like reference numerals.

DETAILED DESCRIPTION

[0070] In embodiments there are disclosed aero-excavation apparatus for collecting fractured soil material and methods of operating aero-excavation apparatus for fracturing and removing soil material.

[0071] Referring now to the drawings, and more particularly to Figs. 1A-1C, 2, 5A-5B, 6-12 and 20, there is shown an aero-excavation apparatus **10** (apparatus **10**) for collecting a fractured soil material or a soil material **12** that has been fractured using a fracturing hose (not shown), and/or a shovel and similar equipment, in fluid communication with a compressor (not shown) such as, without limitation, fractured asphalt, sand, fractured rocks, and the like. The apparatus **10** speeds up the excavation time for locating public utilities **14**, such as natural gas lines, water pipes, sewer lines, electric cables, fiber optic and the like (Figs. 1A-1C).

[0072] The apparatus **10** for collecting the fractured soil material includes a main frame **16** and a motor **18** which is mounted on the main frame **16**. The apparatus **10** further includes a traction and direction system **20**, **22** which is in driving arrangement with the motor **18** for driving and operating the main frame **16**. The apparatus **10** further includes a blower **24** (or a vacuum generating blower **24**) which is in driving engagement with the motor **18** and a vacuum hose **26** which is in fluid communication with the blower **24** for collecting the fractured soil material. When in operation, the motor **18** drives the traction and direction system **20**, **22** for driving and operating the main frame **16** and the blower **24** for providing the fractured soil material to be collected.

[0073] As shown in Figs. 1A-18E, the apparatus **10** further includes a container **28** mounted on the main frame **16** and which is fluidly connected to the blower **24** and the vacuum hose **26** for receiving the fractured soil material. However, it is to be noted that the apparatus **10** may include a container **28** that is not mounted on the main frame **16**, but that is about the main frame **16** while being fluidly connected to the blower **24** and the vacuum hose **26** for receiving the fractured soil material. According to this embodiment, the apparatus **10** would need to include a filter in its container **28** (as it will be better described below).

[0074] According to another embodiment and as shown in Fig. 20, the apparatus **10** may further include a transmission **30** operatively coupled to the motor **18** and a pump **32** operatively coupled to the motor **18**.

[0075] According to another embodiment, the apparatus **10** may further include another motor **34** which is operatively coupled to the transmission **30** and the blower **24**. The other mother **34** is understood to be part of the transmission **30**. The transmission **30** may include a mechanical transmission comprising a gear box, a mechanical transmission which includes a centrifugal clutch and/or a continuously variable transmission and/or a hydraulic transmission.

[0076] According to another embodiment, the apparatus **10** may include the main frame **16**, a motor **18** (i.e., diesel, gas, any fuel, etc.) mounted on the main frame **16**, a hydraulic transmission **30** (i.e., hydraulic hydrostatic transmission) operatively coupled to the motor **18** and a hydraulic pump **32** operatively coupled to the motor **18** (or to the motor driveshaft). The apparatus **10** may further include another hydraulic pump **36** operatively to the hydraulic pump **32** (as the transmission **30** is a hydraulic transmission) and a hydraulic motor **34**, which is operatively coupled to the hydraulic transmission **30** and the blower **24**. As shown in Fig. 20, the traction system **20**, the direction system **22**, a lifting mechanism **40** (for lifting the container **28** relative to the main frame **16**) and a container trap **42** (for closing an opening **44** in the container **28**) are in driving arrangement with the hydraulic pump **32**. As the second motor is, the second pump is being part of the hydraulic (hydrostatic) transmission. The second pump and second motor are transmission components.

[0077] For all possible configurations except for the hydrostatic one, a main gas engine drives a transmission which is coupled directly to a blower. According to the hydrostatic transmission configuration, a motor drives the blower, this motor being viewed as part of the transmission (not a separate motor).

[0078] According to another embodiment, the blower **24** may be a regenerative blower or regenerative turbine.

[0079] Referring now to Figs. 5A, 5B, 8A and 8B, the apparatus **10** further includes the lifting mechanism **40** which is mounted on the main frame **16** (when the container **28** is mounted on the main frame **16**). As described above, the lifting mechanism **40** is in driving arrangement with the motor **18** (via the transmission **30** and the hydraulic pump **32** for example) for displacing the container **28** relative to the main frame **16** between a first position (i.e., a normal position, Figs. 5A and 8A) and a second position (a lifted position, Figs. 5B and 8B). The lifting mechanism **40** includes a lifting frame **46** with one or more mating connector (not shown) for connecting with the container **28**. The lifting mechanism **40** may include releasable mating connector (not shown) for releasably connecting with the container **28** or fixed mating connector for fixedly connecting with the container **28**. The lifting mechanism **40** may further include a bottom plate (not shown) for supporting the container **28** between its normal and lifted positions. Thus, the lifting mechanism **40** may include any configuration such as to allow a worker/a driver to displace the container **28** relative to the main frame **16** between its normal position and its lifted position (or any other position, the displacement may be other than a vertical displacement). It is to be mentioned that the lifting mechanism **40** may be operatively coupled to the motor **18**, but that it can also be only mechanically connected to the main frame **16** such as to allow the worker/driver to mechanically displace the container **28** between its normal position and its lifted position. Thus, when the container opening **44** at the bottom of the container **28** is too low for the collected fractured soil material to be transferred into another other recipient (not shown) or on the ground, the container **28** can be lifted using the lifting mechanism **40** to elevate the container opening **44** of the container **28**.

[0080] As better shown in Figs. 3 and 4, the container **28** further includes the container opening **44**. Accordingly, the apparatus **10** further includes a container trap **42** for closing the container opening **44**. As shown in Figs. 3 and 4, the container trap **42** is in driving arrangement with the motor **18** for allowing the container trap **42** to displace between a closed position (Fig. 3) and an opened position (Fig. 4). It is to be mentioned that the container trap **42** may be operatively coupled to the motor **18**, but that it can also be only mechanically connected to the main frame **16** and/or to the container **28** such as to allow the worker/driver to mechanically displace the container **28** between its closed position (Fig. 3) and its opened position (Fig. 4). The container trap **42** includes a main section **50** which has an upper edge **52**. The main section **50** is for covering the container opening **44**. The container trap **42** further includes a hinge **54** mounted on an exterior wall **56** of the container **28** for pivotably connecting with the upper edge **52** of the main section **50**. It is to be noted that the container trap **42** may include any configuration such as to allow the container opening **44** to be closed via the container trap **42** when in its closed position. It is to be noted that the connection at the upper edge **52** may be replaced by a connection at a lower edge (not shown). The container trap may further include a ramp **43** for directing the compacted collected soil material.

[0081] According to another embodiment, the container trap **42** may be a slidable door or any other door configured to close the container opening **44**.

[0082] Referring now to Fig. 13, there is shown that the container **28** includes a tank **58**, a filter guard container **60** received in the tank **58** and a filter **62** received in the filter guard container **60** for filtering the collected fractured soil material. The container **28** also includes a container lid **64** for closing a top opening **66** defined by the tank **58**. The filter **62** is used to filter air received in the container **28** and to remove debris from it.

[0083] Referring now to Figs. 17A-17H and 18A-18E and according to other embodiments, there is shown that the apparatus **10** may further include one or more material removal device(s) **68A**, and/or **68B** mounted on the container **28** and/or on the main frame **16** for providing the collected fractured soil material (that is compacted within the main frame **16**) to exit the container opening **44** when the container trap **42** is in the opened position. As shown in Fig. 17A, the apparatus **10** includes a first material removal device **68A** and a second material removal device **68B**. The first material removal device **68A** includes a vibration plate **70** which defines a concave surface **72** (Fig. 18E) facing an interior peripheral wall **74** of the container **28**. The first material removal device **68A** further includes an elongated hollow member **76** extending from the concave surface **72** towards to and away from the interior peripheral wall **74**. The elongated hollow member **76** defines a first end **78** and a second end **80**. The first end **78** of the elongated hollow member **76** is adapted to receive compressed fluid (i.e., compressed air, from the fracturing hose used in the fracturing of the soil material). Thus, in operation, the worker/driver of the apparatus **10** may provide first the compressed fluid (i.e., compressed air) towards the second end **80** of the elongated hollow member **76** and second towards and along the concave surface **72** in a way to provide the vibration plate **70** to be distanced from the interior peripheral wall **74** of the container **28** and to vibrate. This configuration of the first material removal device **68A** provides the compressed fluid or compressed air to circulate within the collected fractured material contained in the container **28**.

[0084] As shown in Figs. 17A, 17C-17H, there is shown that the second material removal device **68B** may include a raking device **82**. The raking device **82** is configured to displace between an extended position (Fig. 17G) for receiving the collected fractured soil material in the container **28** and a retracted position (Fig. 17F) for raking the collected fractured soil material outside the container opening **44**. As shown in Figs. 17A, 17C-17H, the raking device **82** may be connected to the container trap **42**. As such, when the container trap **42** is in its opened position, then the raking device **82** follows by being in its retracted position. However, when the container trap **42** is in its closed position, then the raking device **82** follows by being in its extended position. The raking device **82** includes a raking plate **84** and a first and second raking arms **86**, **88** extending between the raking plate **84** and the container trap **42**. The raking device **82** includes first and second raking arms **86**, **88** on each side of the raking plate **84**. The first raking arm **86** includes a first pivot **90** at its first end **92** and a second pivot **94** at its second end **96**. The second raking arm **88** also includes a first pivot **98** at its first end **100** and a second pivot **102** at its second end **104**. The first and second raking arms **86**, **88** are thus configured for pivoting relative to the container trap **42** and the raking plate **84** such as to displace the raking device **82** between its retracted position and its extended position. It is to be noted that the raking device **82** may include any other configuration such as to provide a raking movement to help the collected fractured soil material to exit the container **28** via the container opening **44**. The material removal device may alternatively be replaced by a worm drive removal device.

[0085] As better shown in Fig. 2, the vacuum hose **26** includes a hose section **26A** and a nozzle section **26B** which extends from the hose section **26A**.

[0086] The apparatus **10** further includes a driving area **106** within the main frame **16** for allowing a driver to drive and operate the main frame **16**.

[0087] According to another embodiment, the apparatus **10** may further includes a control system for controlling the motor **18**, the traction and direction system **20**, **22** and/or the blower **24**.

[0088] According to another embodiment and referring now to Fig. 19, the apparatus includes a first container **28** that is mounted on the main frame **16** and a second container **108** which is about the main frame **16**. The second container **108** is fluidly connected to the blower **24** and the vacuum hose **26** for collecting/receiving the fractured soil material. The second container **108** may be used in an environment where the fractured soil material to be collected is difficult to reach when driving and operating the main frame **16**. According to this embodiment, the container **28** needs to include a filter, such as the one described above.

[0089] As shown, the main frame **16** is supported by wheels **110**. In use, the apparatus **10** may be independently used with a compressor (not shown). The compressor may be mounted on an adjacent trailer, near the main frame **14**. The compressor provides compressed fluid or compressed air (or water) for a fracturing operation which involves a fracturing hose (not shown). The fracturing hose has a first end and a second end. The fracturing hose is fluidly connected to the compressor at its first end for receiving the compressed air. The fracturing hose may further have a nozzle at its second end for directing the compressed air from the compressor at a high pressure and at a requested velocity towards the soil material to be fractured. Accordingly, the fracturing hose (not shown) and the compressor (not shown) are understood to be separate equipment that is not included in the apparatus **10**. However, it is to be noted that the fracturing hose and the compressor may alternatively be connected to the apparatus **10**. Once the soil material is fractured by the worker, the apparatus **10** may help in collecting the fractured soil material.

[0090] When the apparatus **10** is in operation, the compressor (not shown) and the vacuum hose **26** are independently operable which means that one worker can fracture the soil material at an excavation site by directing the nozzle of the fracturing hose towards the soil material to be fractured while another worker can vacuum/collect the fractured soil material using the vacuum hose **26** since the compressor/fracturing hose and the vacuum hose **26** are independently operable.

[0091] According to another embodiment, the main frame **16** may be made of any material. The main frame **16** may include, without limitation, metallic materials, plastic materials, composite materials, and the like.

[0092] According to another embodiment, the main frame **16** may be supported by three, four wheels **110** or any number of wheels **110** such as to allow a driver/worker to be installed in the driving area **106** for driving and/or operating the main frame **16**. The main frame **16** may also be supported by track (crawler type) support and traction. The driver/worker may be seated or standing on/within the driving area **106**.

[0093] According to another embodiment, the driving area **106** may include a seat (not shown) for allowing the driver/worker to be seated. The seat may be a removable seat. The driving area **106** may also be covered by a shield (not shown) for allowing the driver to maneuver the apparatus **10** at different temperatures and external conditions. The driving area **106** may also integrate a user interface (not shown) for providing to the driver/worker a plurality of operation data such as, without limitation, the pressure of the vacuum compressed air, the velocity of the vacuum compressed air at the nozzle of the vacuum hose, the soil temperature and characteristics, external temperature and pressure, the position of the container trap **42**, the position of the container **28**, the speed of the main frame **16** and the like.

[0094] According to another embodiment, the interface may interact with level/temperature/pressure instruments (not shown) mounted on, without limitation, the main frame **16**, the traction and direction system **20**, **22**, the compressor, the fracturing hose, the container **28** and/or the vacuum hose **26** for providing the plurality of operation data.

[0095] According to another embodiment, the fracturing hose may include a rigid hose section made of a rigid material such as to contain the compressed air provided by the compressor. The fracturing hose may also include a flexible hose section such as to provide the worker to reach an excavation site which is at a certain distance from the apparatus **10**, the main frame **16** or the compressor (not shown).

[0096] According to another embodiment, the fracturing hose may include a *venturi* within the nozzle for increasing the velocity of the compressed air at the second end of the fracturing hose which needs to be directed to the soil material to be fractured.

[0097] According to another embodiment, the vacuum hose **26** and/or the fracturing hose may further include one or more handles (not shown) such as to allow the worker to support the vacuum hose **26** and/or the fracturing hose to precisely direct their respective ends towards the fractured soil material to be collected or the soil material to be fractured. The handle(s) may be releasable, retractable, adjustable and the like.

[0098] According to another embodiment, the container opening **44** of the container **28** is sealed by the container trap **42**. When the container trap **42** is in the closed position, the container **28** is sealed, the collected fractured soil material is captured within the container **28** and the fracturing/removing operations can be properly made. However, when the container trap **42** is in the opened position, the container **28** is not sealed (i.e., the removing/fracturing operation are normally stopped) and the collected fractured soil material can escape the container **28**. When the container trap **42** is in its opened position, the fractured and removed material can be transferred to another recipient such as, for example, a wheelbarrow, or can be replaced where it belongs.

[0099] According to another embodiment, the container **28** may include the container opening **44** at another place on the exterior wall **56** of the container **28**. For example, the container **28** may only include the container lid **64** at the top of the container **28** such that when the container **28** is full of collected fractured soil material, the container **28** may be lifted by the lifting mechanism **40** and dump in another recipient (i.e., like with the trash bins lifted by and dump in the garbage truck).

[00100] According to another embodiment, the main frame **16** may further include gas and/or oil reservoir in fluid communication with one of the motor **18** and/or the blower **24**.

[00101] As shown, the vacuum hose **26** and the blower **24** are in fluid communication via a connecting hose **112** (i.e., air tight connecting hose). Additionally, the apparatus **10** may further include one or a plurality of filters for filtering the air that is vacuumed by the vacuum hose **26** and returned to the compressor and the fracturing hose as compressed air. The vacuumed air could be reused at the exhaust of the blower as compressed air (the blower is able to produce vacuum and air compression, even both at the same time) to feed a fracturing hose. It could theoretically be possible to force feed an air compressor thereof creating a two stage compressor. The blower exhaust should be presented as a possible source of compressed air to be used by the fracturing hose. It is to be noted that the filters at the entrance and exit of the compressor should not avoid a good suction (i.e., upstream and downstream of the compressor). Thus, the filters should have an important surface area and the surface area at the entrances and exits of the filters should equal the diameters of the inlet and/or outlet(s) of the compressor.

[00102] According to another embodiment, the vacuum hose **26** of the apparatus **10** may have a diameter of about 100 mm for about 650 cfm (cubic feet per minute) of vacuumed air.

[00103] According to another embodiment, the apparatus **10** may be powered by a 37 hp motor with a vertical drive shaft.

[00104] According to another embodiment, the fracturing hose (i.e., or pistol) which is used for the soil breakdown in combination with the apparatus **10** may be powered by a compressor that is not found to be on the apparatus **10**.

[00105] According to another embodiment, the dimensions of the apparatus **10** may be about 915mm width, about 2200mm length and about 1500mm height. It is to be noted that the apparatus **10** (i.e., micro-mobile aero-excavation unit) may adopt any other suitable dimensions to attend its specific use of being operable in restraint areas.

[00106] According to another embodiment, the apparatus **10** is a compact apparatus **10** which can be used in restricted places and areas such as, without limitations, back lots, parking lots, garages, and the like.

[00107] According to another embodiment, the apparatus **10** reduces the excavation foot prints compared to well-known apparatus and methods.

[00108] According to another embodiment, the apparatus **10** speeds up the excavation time for locating public utilities, such as natural gas lines, water pipes, sewer lines, and the like (Figs. 1A-1C).

[00109] The compressor may be a 185 CFM/100PSI compressor (i.e., mounted on an adjacent trailer).

[00110] The length of the fracturing hose may be of about 150' from the compressor with about 1" in diameter.

[00111] The vacuum hose **26** may have a diameter of about 4" and a flux of about 350 to about 600 CFM. More preferably, the diameter of the vacuum hose **26** is about 3.5". The vacuum hose diameter is linked to the desired vacuumed air speed and flow. Smaller or larger hose diameters may be used in specific applications.

[00112] The length of the vacuum hose **26** may be about 12'.

[00113] The length of the nozzle of the vacuum hose **26** may be from about 4' to about 5'.

[00114] According to another embodiment, the apparatus **10** may include an hydrostatic hydraulic motor **18** mounted on the main frame **16**, a variable flow hydraulic hydrostatic pump **32**, an hydraulic gear pump **36** operatively connected to the variable flow hydraulic hydrostatic pump **32**, an hydraulic gear pump (not shown, used for accessories of the apparatus **10**), a filter (not shown) and a centrifugal suction pump or a blower **24** (i.e., such as a regenerative blower which provides an important amount of power vs. its dimensions). All those components (except the motor) may be described as a single unit called the hydrostatic transmission.

[00115] According to another embodiment, the container **28** may be a cyclone container.

[00116] Referring now to Figs. 14 and 15, there is described in more details the top portion of the container **28**. The container **28** further includes a pressurized locking mechanism **114** for sealably locking the container lid **64** to the tank **58**. The container **28** further includes a sealable joint **116** for connecting the vacuum hose **26** to the container **28** which may be attached with bolts, or the like, on the tank **58**, and a hose adaptor for receiving the end of the vacuum hose **26**. The container **28** may further include a lid hinge **118** for sealably connecting the container lid **64** to the tank **58**.

[00117] Referring now to Fig. 16, there is shown in more details the bottom portion of the container **28** with the container trap **42** being in its closed position.

[00118] According to another embodiment, the edge of the nozzle of the vacuum hose **26** may have teeth (not shown) for increasing the removal of the fractured soil material.

[00119] It is to be noted that, for avoiding accumulation of the collected fractured soil material within the vacuum hose **26**, and therefore a pressure reduction within the vacuum hose **26**, the diameter at the nozzle of the vacuum hose **26** may be less than the diameter at the end of the vacuum hose **26**.

[00120] According to another embodiment, it is to be noted that a blower **24**, operably connected to a motor **34**, may be both mounted on a main frame **16**. However, the blower **24** and corresponding motor **18** may be in driving engagement with a vehicle (not shown) such as a tractor, a lift and the like, which already include a motor **18** and a traction and direction system **20**, **22**. Thus, the apparatus **10** would not need to include the transmission **30**, the motor **18**, the hydraulic pumps **32**, **36** and the like to operate as it will be dependent of the vehicle. The apparatus **10** according to such an embodiment would include a control board, a container **28**, and a hydraulic motor **34** in driving engagement with the blower **24** (regenerative blower). As per example, the main frame **16** may be removably attached to a front portion of such a vehicle.

[00121] According to another embodiment, the apparatus **10** may further include a remote control (not shown) for operating the main frame **16** and/or the blower at a specific distance. For example, the control board of the apparatus 10 may include hydraulic control electrically coupled with solenoid(s) and operatively connected to a remote control.

[00122] According to another embodiment and referring now to Fig. 21, the apparatus **10** includes a first container **28** that is mounted on the main frame **16** and a second container **108** which is about the main frame **16**. The second container **108** is fluidly connected to the first container **28** and the vacuum hose **26** for collecting/receiving the fractured soil material. The first container **28** is in fluid communication with the blower **24**. The second container **108** may be used in an environment where the fractured soil material to be collected is difficult to reach when driving and operating the main frame **16**. According to this embodiment, the container **28** does not need to include a filter, such as the one described above, as it will use the filter of first container **28**.

[00123] According to its configuration, the apparatus **10** may provide an important vacuum power via its blower **24** (using a substantially low air flow but an important vacuum strength). This allow for vacuuming small particles in a large quantity. Thus, the apparatus **10** as described above may provide vacuuming of the fractured soil material without needs of displacing large amounts of air.

[00124] While preferred embodiments have been described above and illustrated in the accompanying drawings, it will be evident to those skilled in the art that modifications may be made without departing from this disclosure. Such modifications are considered as possible variants comprised in the scope of the disclosure.

CLAIMS:

1. An aero-excavation apparatus for collecting a fractured soil material using a vacuum hose, the apparatus comprising:

- a main frame;
- a motor mounted on the main frame;
- a traction and direction system in driving arrangement with the motor for driving and operating the main frame;
- a vacuum generating regenerative blower in driving engagement with the motor;
- a transmission operatively coupled to and between the motor and the vacuum generating regenerative blower, the transmission comprising another motor in driving arrangement with the vacuum generating regenerative blower,

wherein the vacuum generating regenerative blower is in fluid communication with the vacuum hose for collecting the fractured soil material.

2. The apparatus of claim 1, further comprising a container which is either mounted on or about the main frame, and is fluidly connected to the vacuum generating regenerative blower and the vacuum hose for receiving the fractured soil material.

3. The apparatus of claim 2, further comprising a lifting mechanism mounted on the main frame when the container is mounted on the main frame, the lifting mechanism being in driving arrangement with the motor for displacing the container relative to the main frame between a first position and a second position.

4. The apparatus of claim 2, wherein the container comprises a container opening, the apparatus further comprising a container trap for closing the container opening, the container trap being in driving arrangement with the motor

for allowing the container trap to move between a closed position and an opened position.

5. The apparatus of claim 1, wherein the container trap comprises:

- a main section having an edge for covering the container opening; and

- a hinge mounted on an exterior wall of the container for pivotably connecting with the edge of the main section.

6. The apparatus of claim 1, further comprising a material removal device mounted on the container wherein the collected fractured soil material exits the container opening when the container trap is in the opened position.

7. The apparatus of claim 5, wherein the material removal device comprises:

- a vibration plate defining a concave surface facing an interior peripheral wall of the container; and

- an elongated hollow member extending from the concave surface, the elongated hollow member defining a first end and a second end, with the first end extending towards to the interior peripheral wall and the second end extending away from the interior peripheral wall;

wherein the first end of the elongated hollow member is adapted to receive compressed fluid, thereby providing the compressed fluid first towards the second end of the elongated hollow member and second towards the concave surface in a way to provide the vibration plate to vibrate and provide the compressed fluid to circulate within the collected fractured material contained in the container.

8. The apparatus of claim 6, wherein the material removal device comprises a raking device, the raking device being configured for movement between an extended position for receiving the collected fractured soil material in the container and a retracted position for raking the collected fractured soil material outside the container opening.

9. The apparatus of claim 1, wherein the container comprises:

- a tank;
- a filter guard container received in the tank;
- a filter received in the filter guard container for filtering the collected fractured soil material.

10. The apparatus of claim 1, further comprising a pump for driving the traction and direction system, and wherein the transmission is operatively coupled to and between the motor and the pump.

11. The apparatus of claim 10, further comprising another motor operatively coupled to the transmission and the vacuum generating regenerative blower, whereby the motor drives the pump and the other motor drives the vacuum generating regenerative blower.

12. The apparatus of claim 1, wherein the transmission comprises one of:

- a mechanical transmission comprising a gear box, a centrifugal clutch and a continuously variable transmission; and
- a hydraulic transmission.

13. The apparatus of claim 1, further comprising:

- a hydraulic pump for driving the traction and direction system,

wherein the transmission is operatively coupled to and between the motor and the hydraulic pump; and further

wherein the transmission comprises another hydraulic pump operatively coupled to the vacuum generating regenerative blower.

14. The apparatus of claim 1, further comprising the vacuum hose and wherein the vacuum hose comprises a hose section and a nozzle section extending from the hose section.

15. The apparatus of claim 1, further comprising a driving area within the main frame for allowing a driver to drive and operate the main frame.

16. The apparatus of claim 1, further comprising a control system for controlling at least one of: the motor, the traction and direction system and the vacuum generating regenerative blower.

17. The apparatus of claim 1, wherein a first container is mounted on the main frame and further wherein a second container is about the main frame, the second container being fluidly connected to the vacuum generating regenerative blower and the vacuum hose for receiving the fractured soil material.

18. The apparatus of claim 1, wherein the transmission comprises a mechanical transmission.

19. An aero-excavation apparatus for collecting a fractured soil material, the apparatus comprising:

- a main frame;
- a motor mounted on the main frame;
- a traction and direction system in driving arrangement with the motor for driving and operating the main frame;
- a vacuum generating regenerative blower in driving engagement with the motor;
- a transmission operatively coupled to the motor and to the vacuum generating regenerative blower, the transmission comprising another motor in driving arrangement with the vacuum generating regenerative blower;

- a vacuum hose in fluid communication with the vacuum generating regenerative blower for collecting the fractured soil material; and
- a container mounted on the main frame fluidly connected to the vacuum generating regenerative blower and the vacuum hose for receiving the fractured soil material.

20. A method for making an excavation in a ground made of soil, the method comprising:

- using a fracturing hose connected to a compressor, applying a fluid pressure to the ground to fracture the soil; and
- while applying the fluid pressure, collecting the fractured soil using a vacuum hose in fluid communication with a vacuum generating regenerative blower driven by a motor which is separate and distinct from the compressor,

wherein a transmission is operatively coupled to the motor and the vacuum generating regenerative blower.

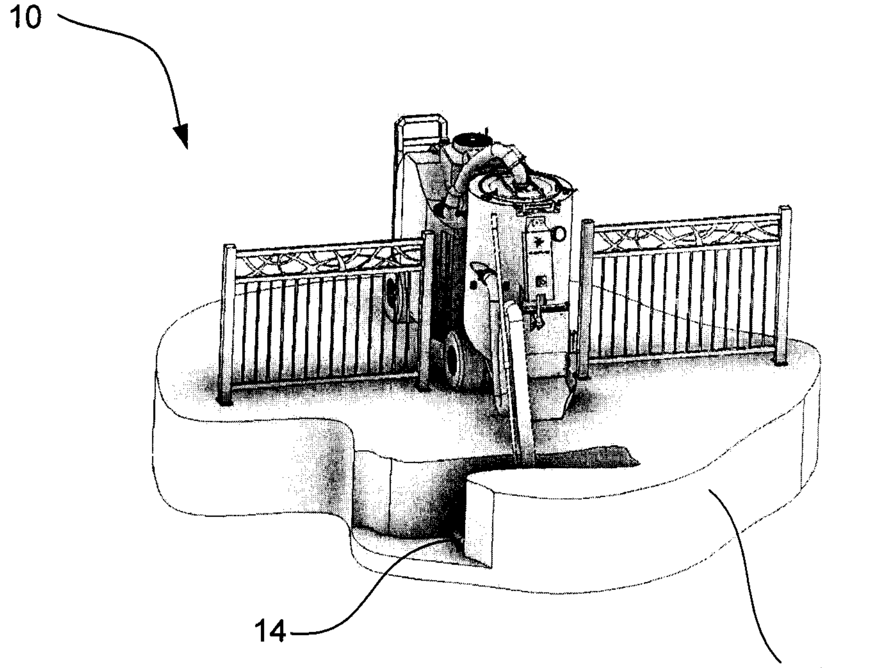


FIG. 1A

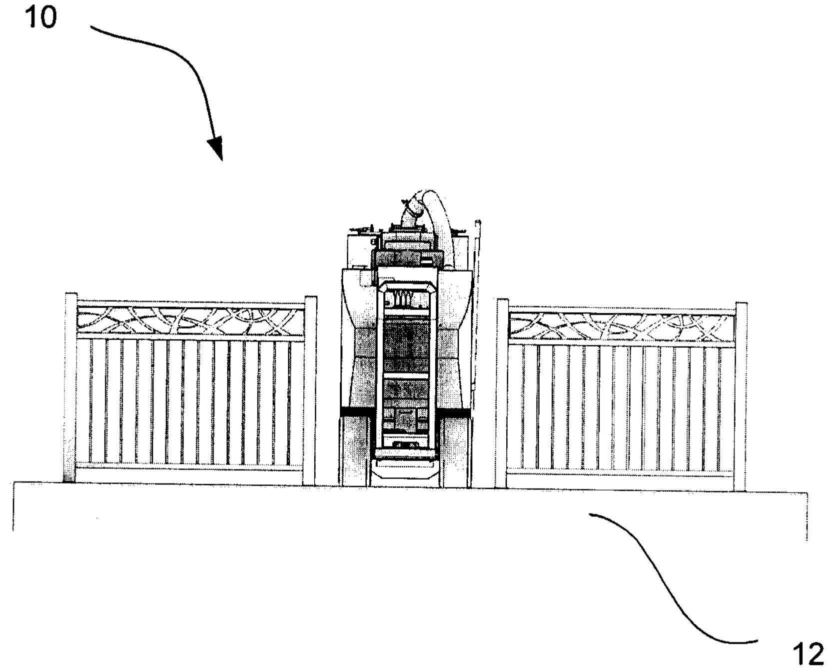


FIG. 1B

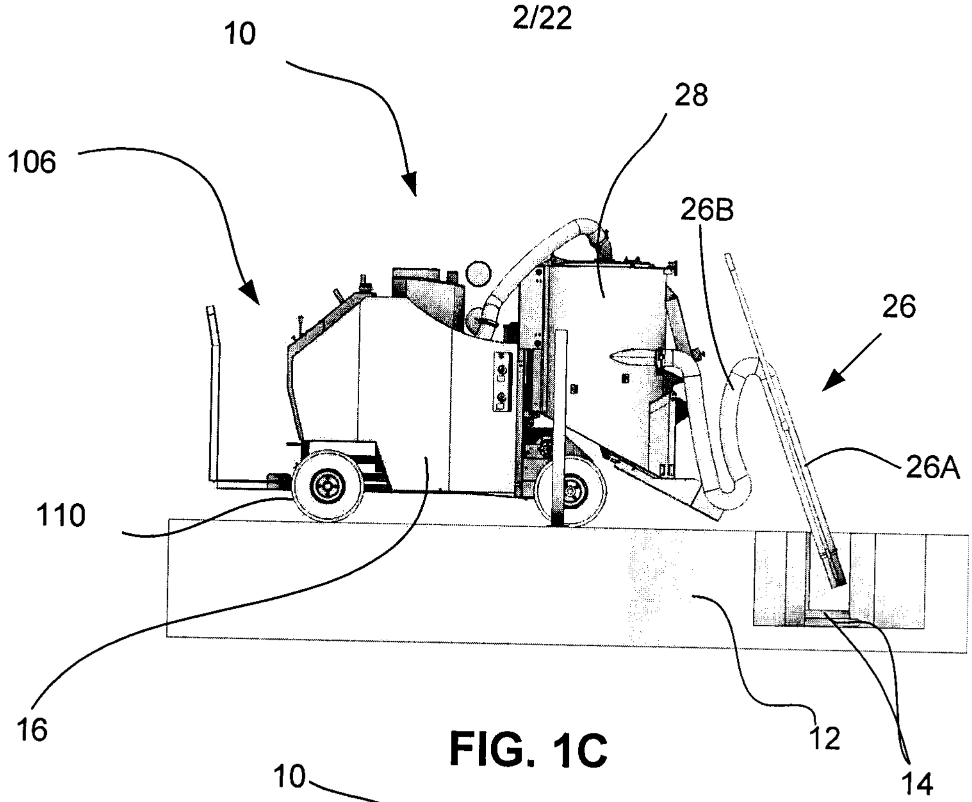


FIG. 1C

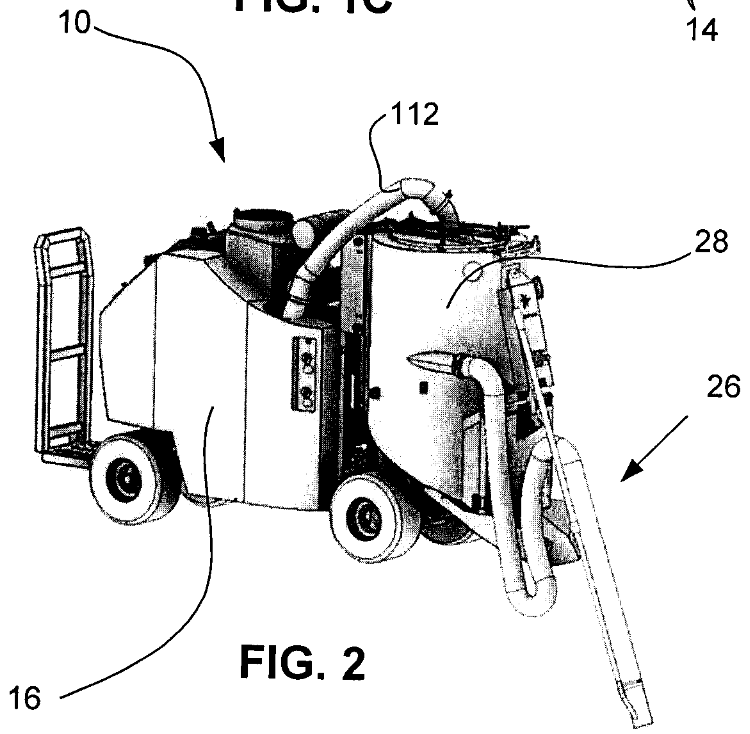


FIG. 2

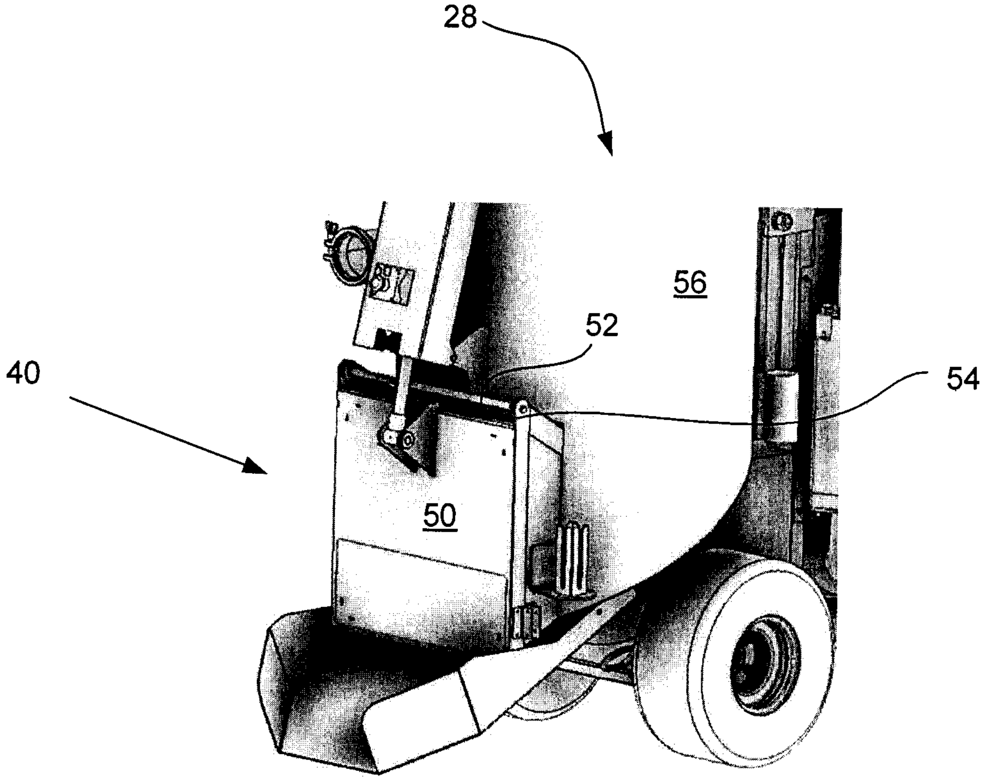


FIG. 3

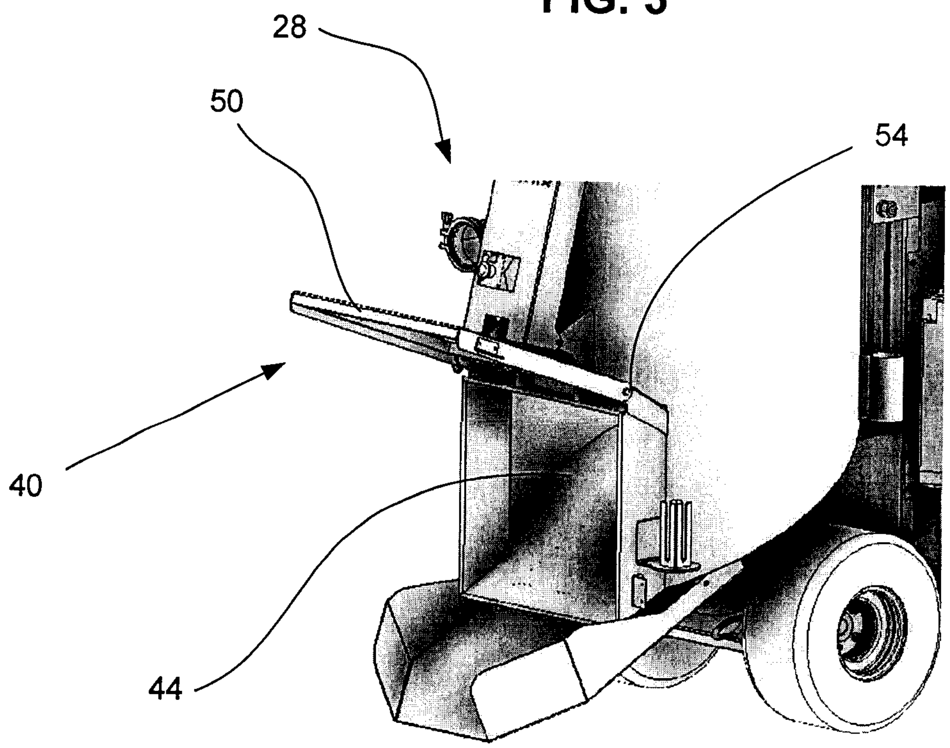


FIG. 4

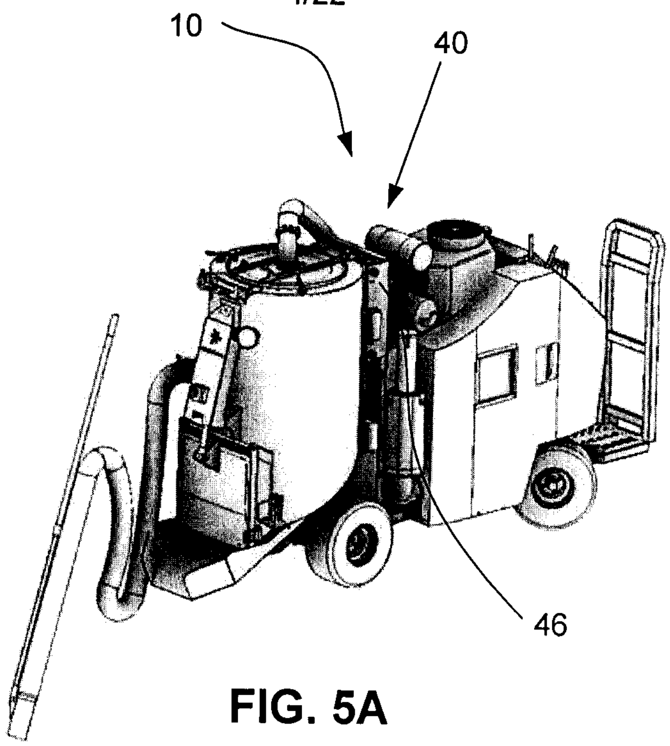


FIG. 5A

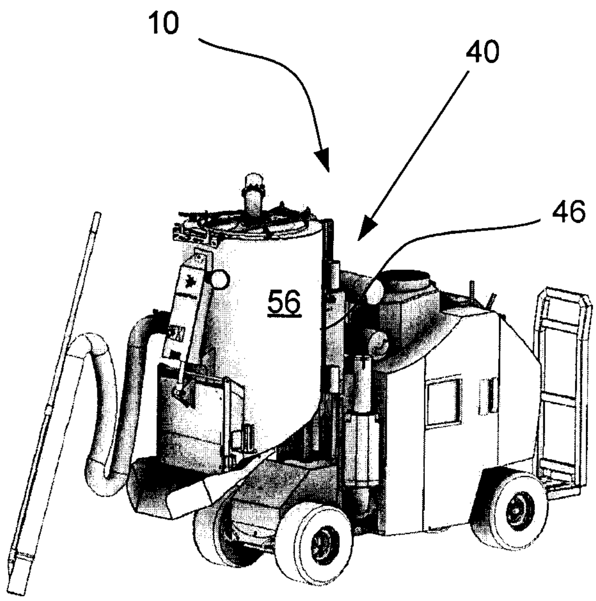


FIG. 5B

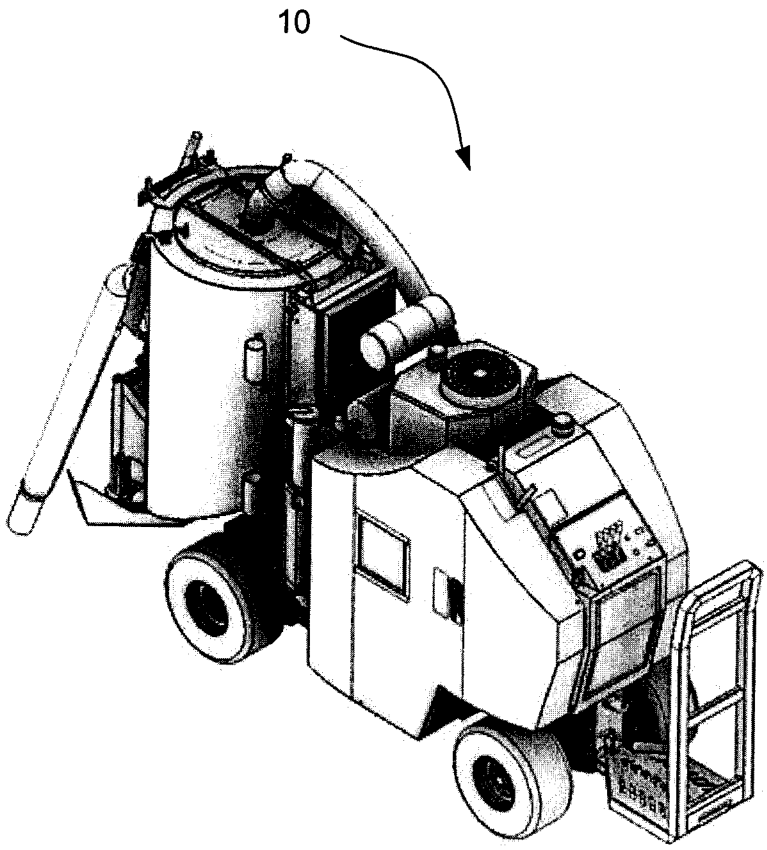


FIG. 6

10

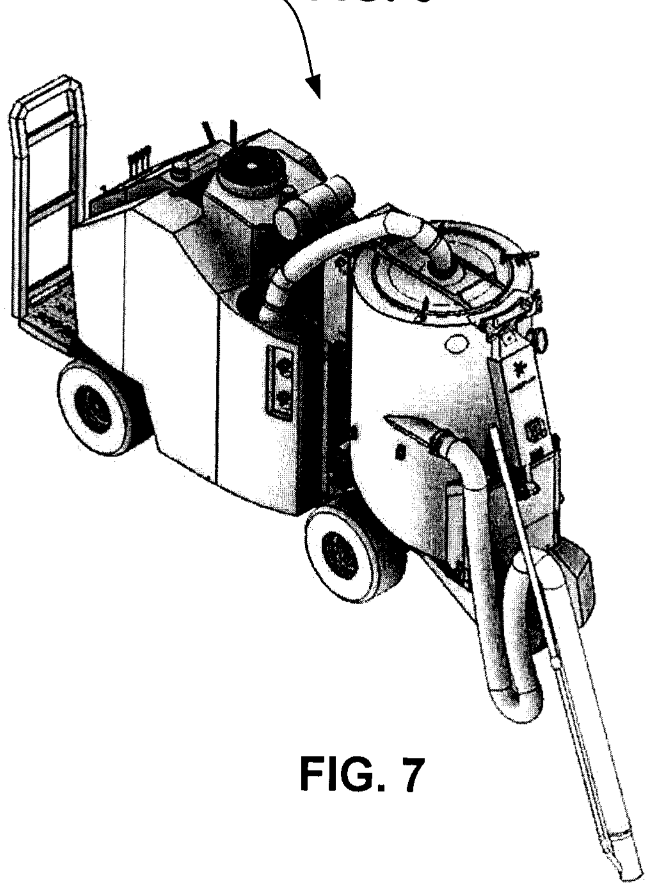


FIG. 7

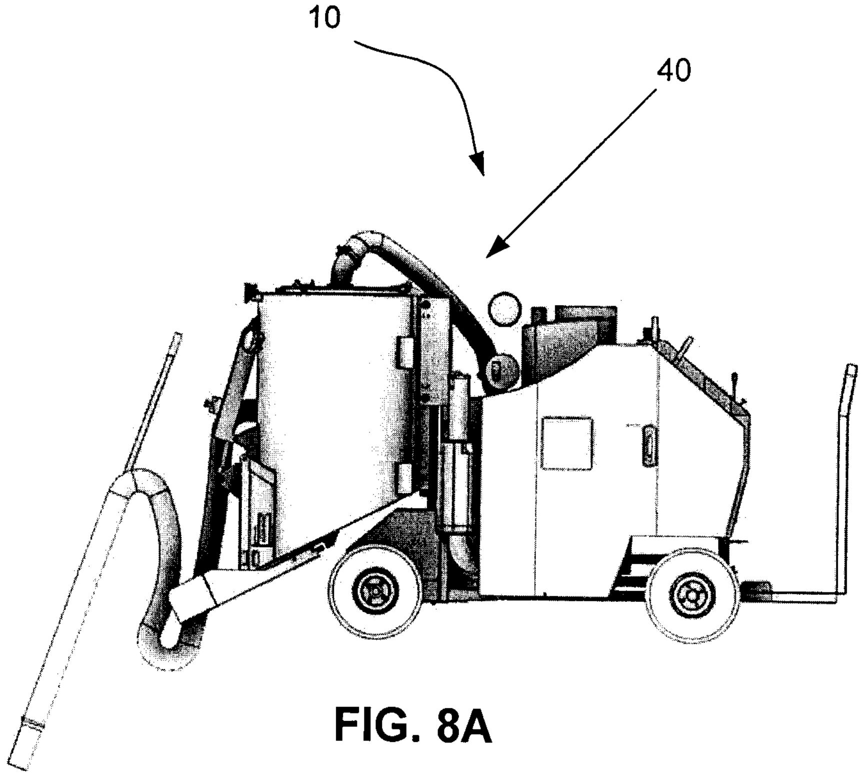


FIG. 8A

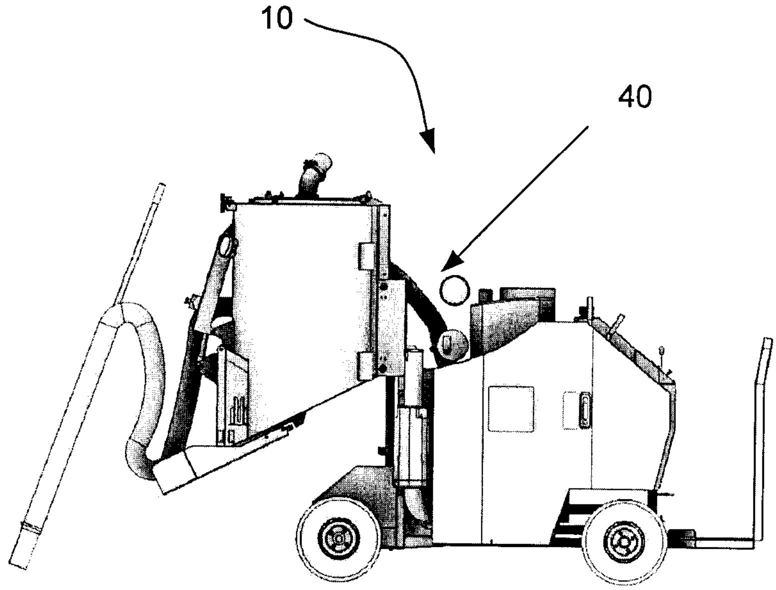


FIG. 8B

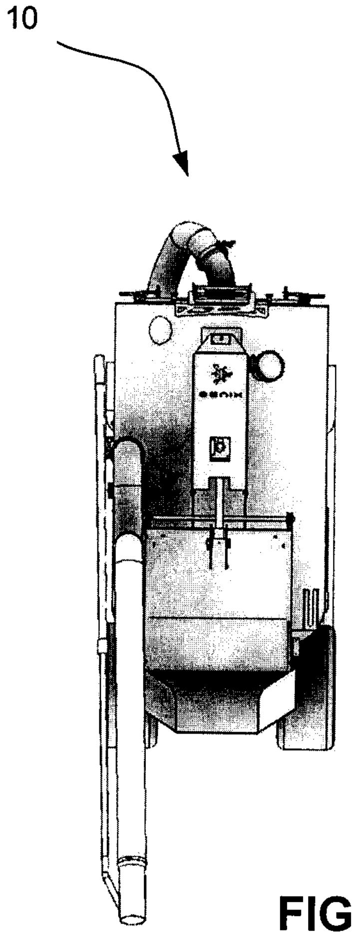


FIG. 9

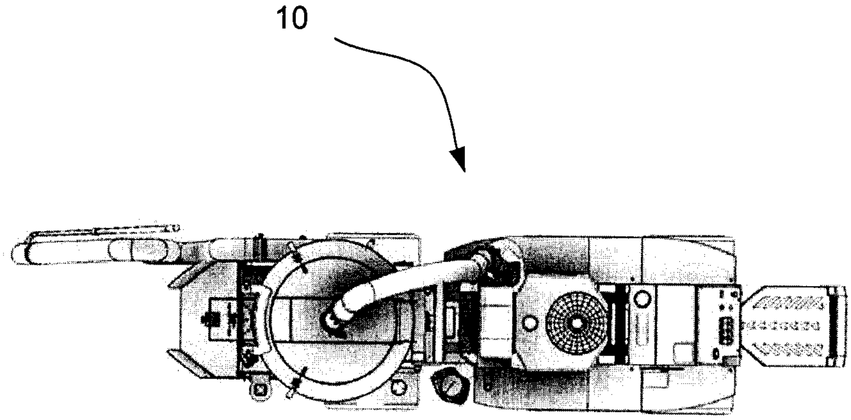


FIG. 10

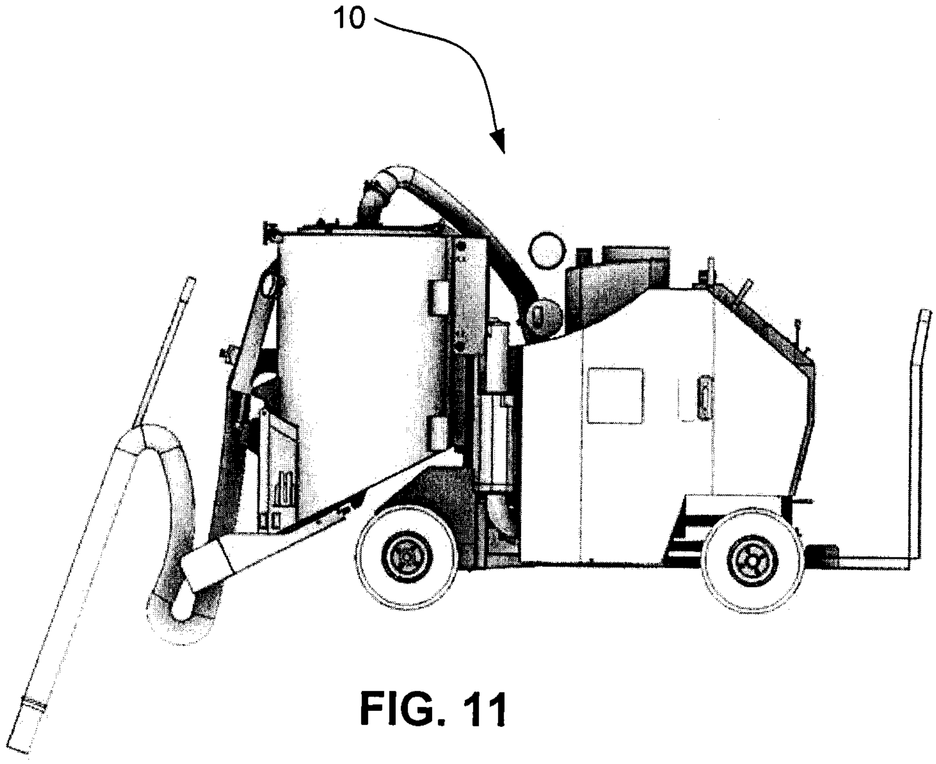


FIG. 11

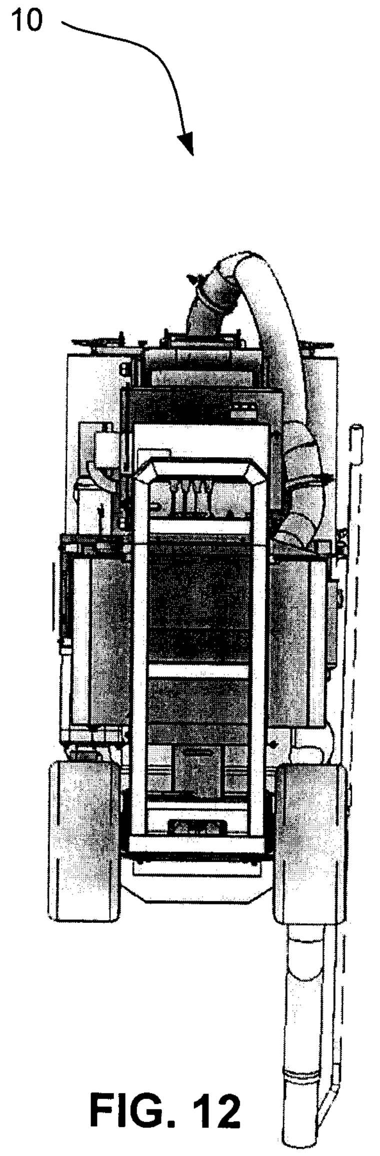


FIG. 12

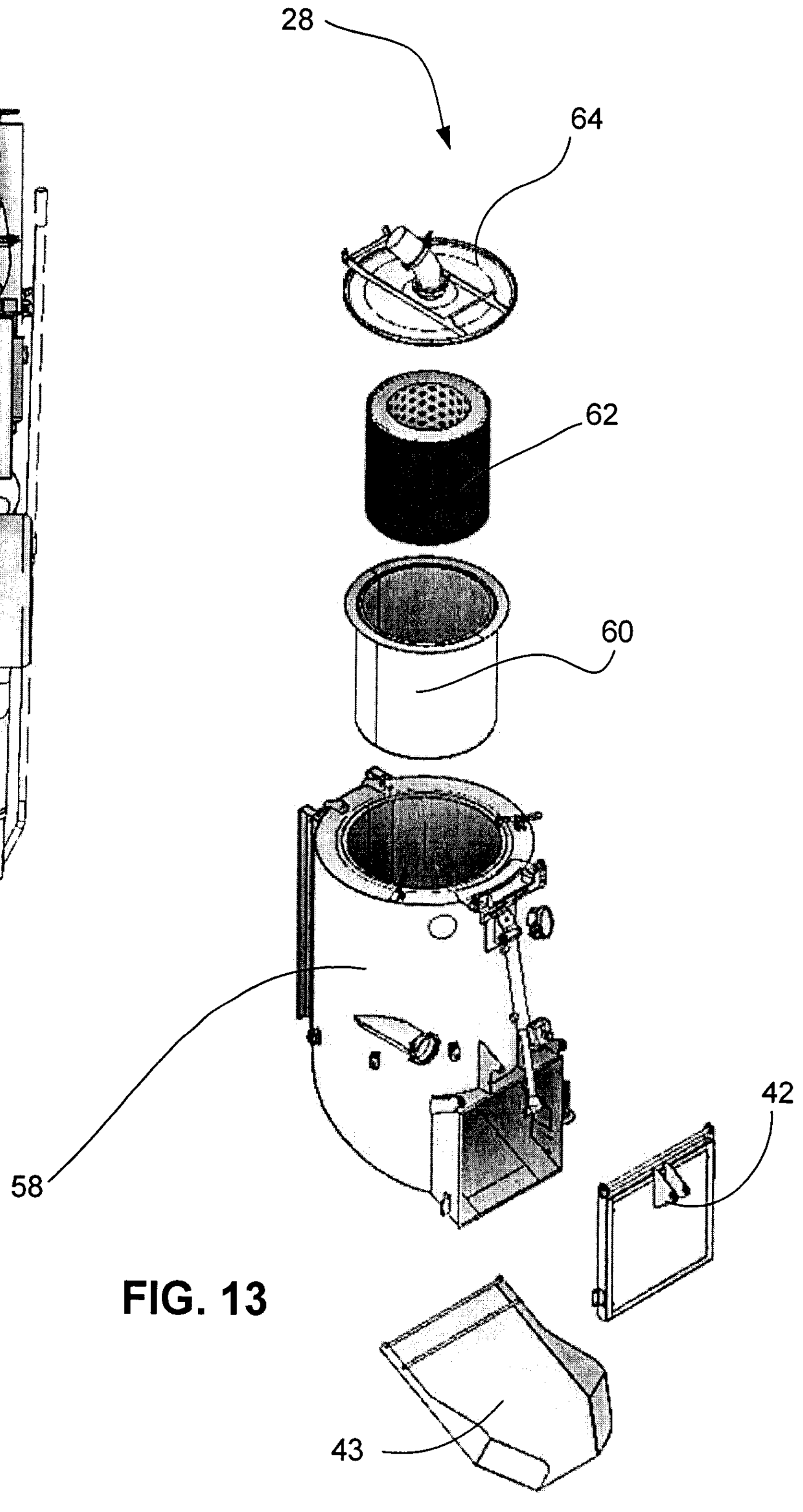


FIG. 13

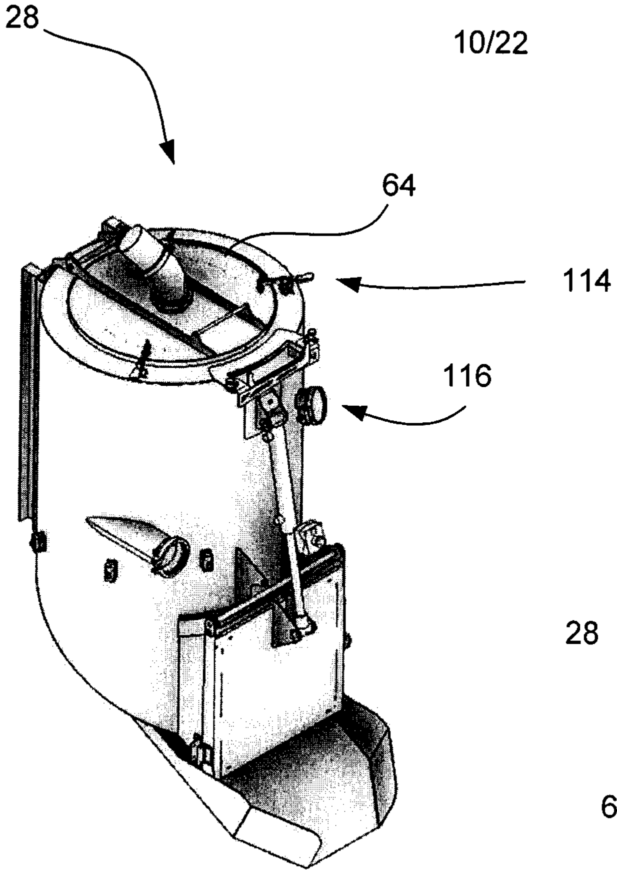


FIG. 14

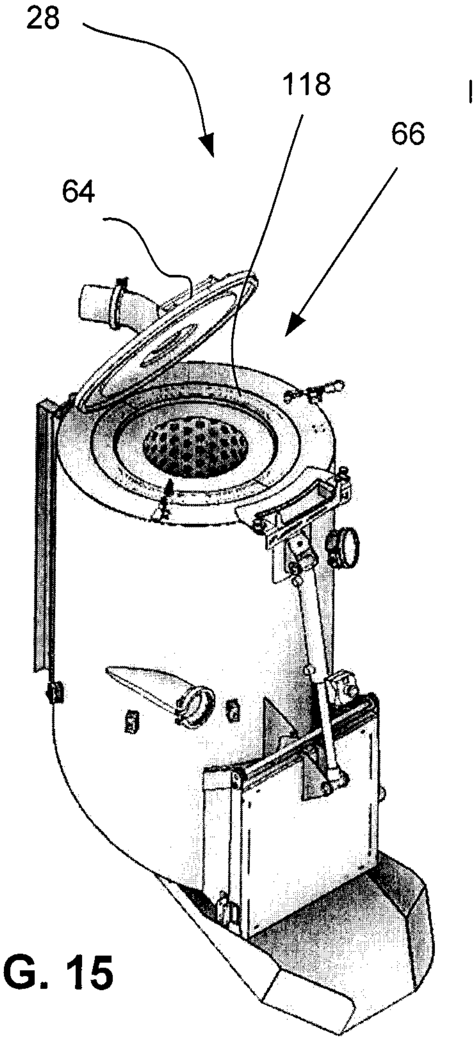


FIG. 15

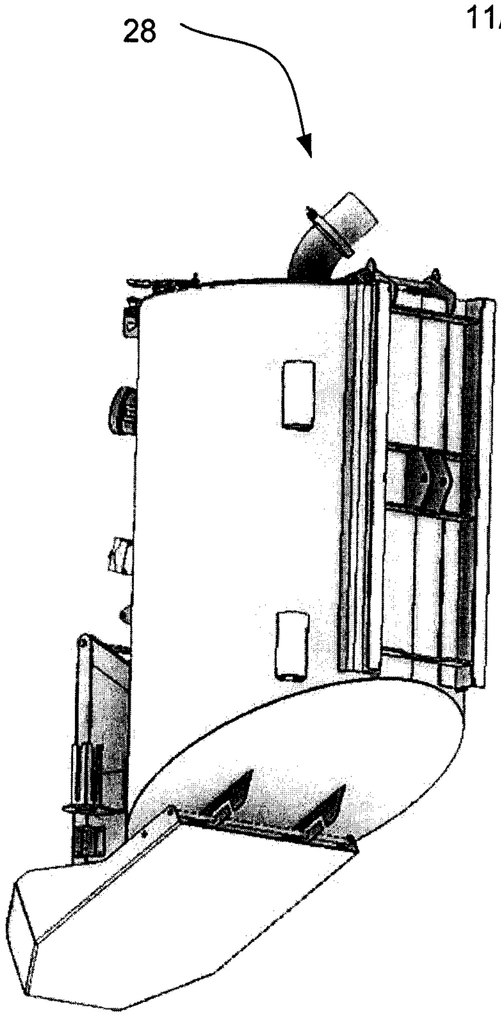


FIG. 16

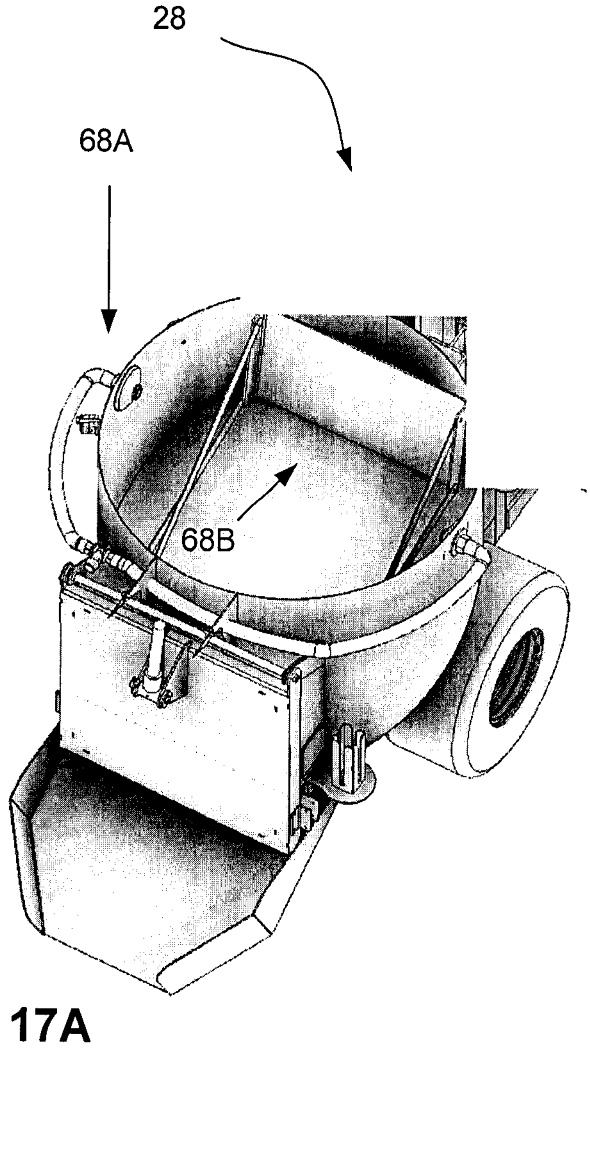


FIG. 17A

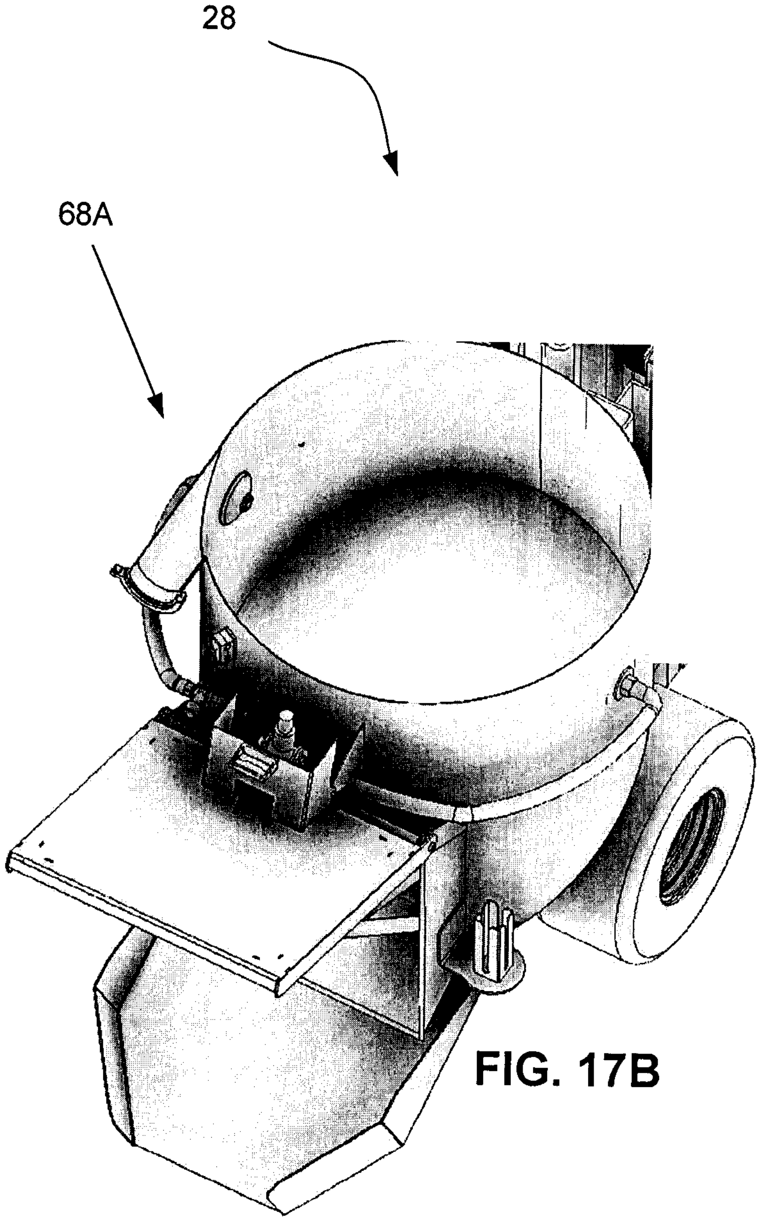


FIG. 17B

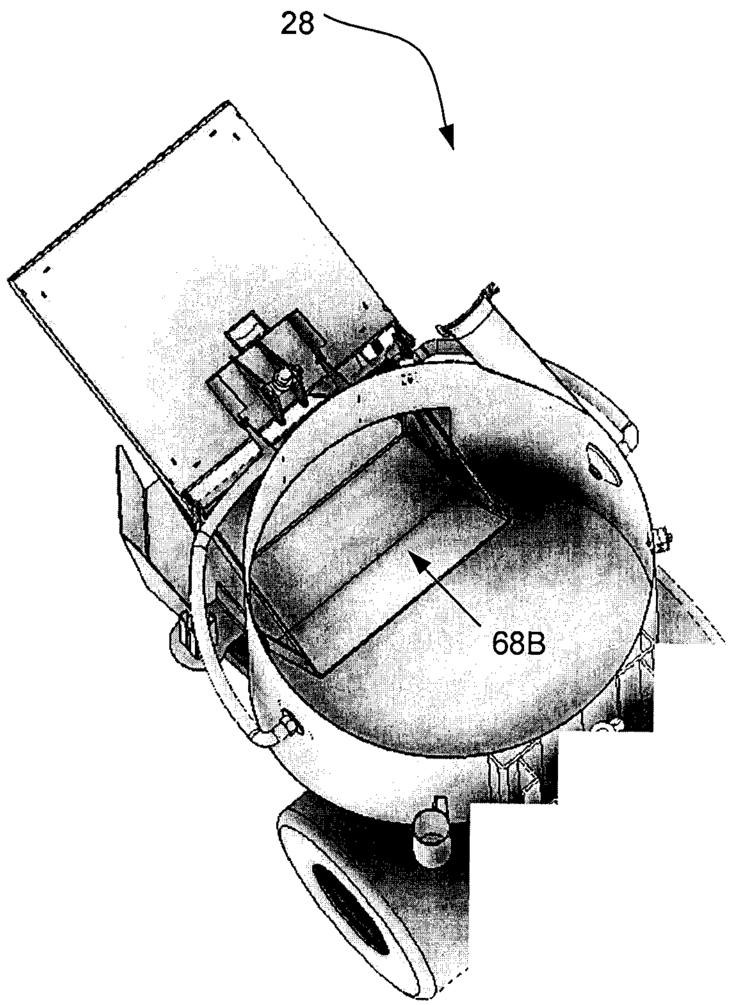


FIG. 17C

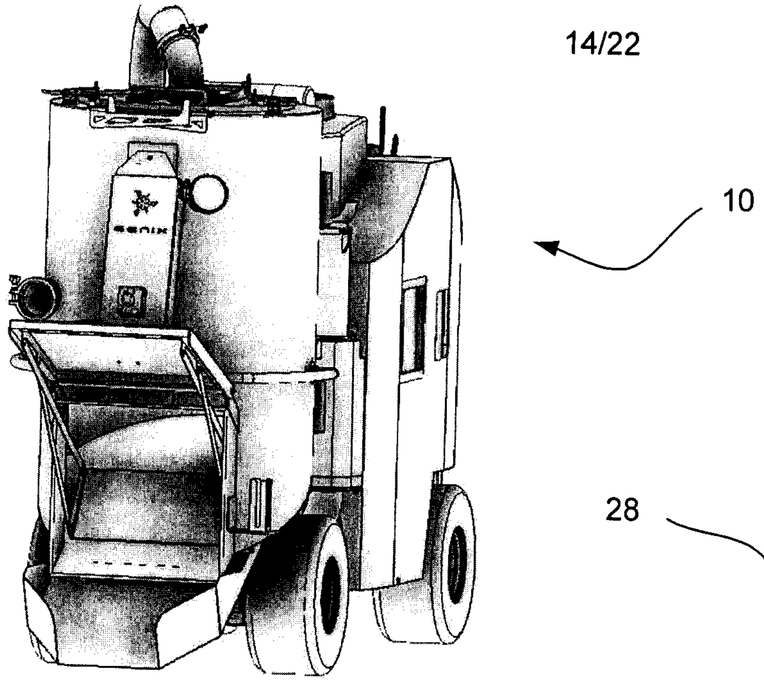


FIG. 17D

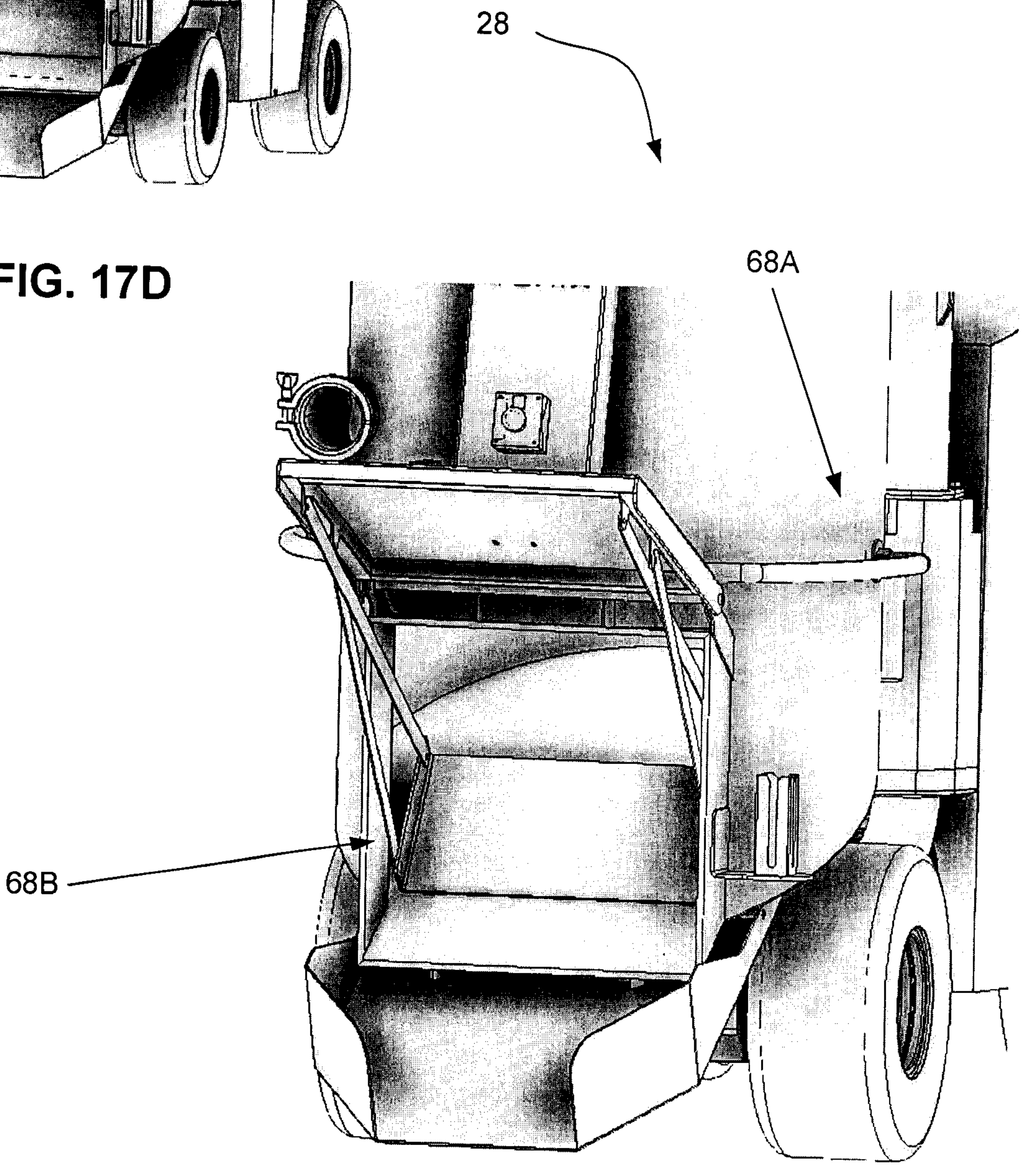


FIG. 17E

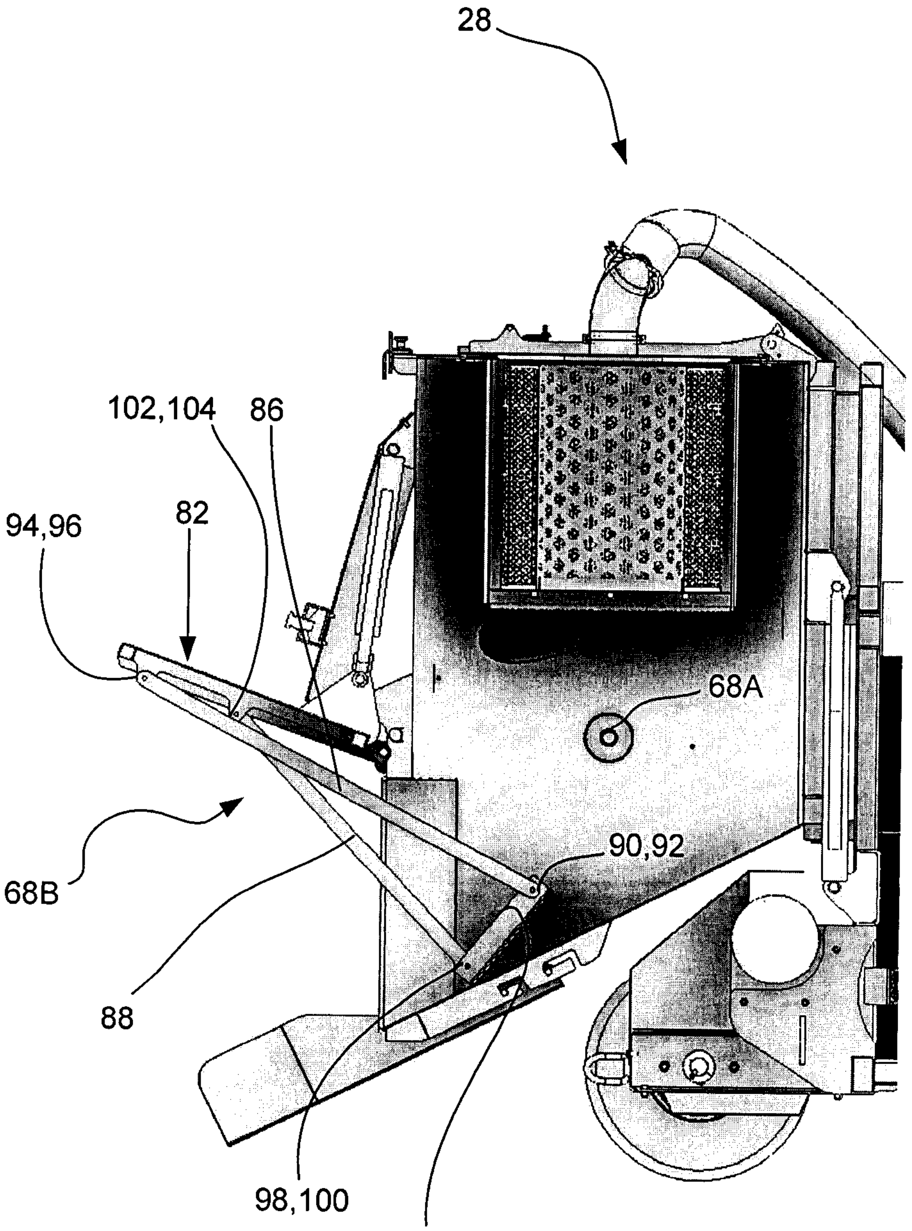


FIG. 17F

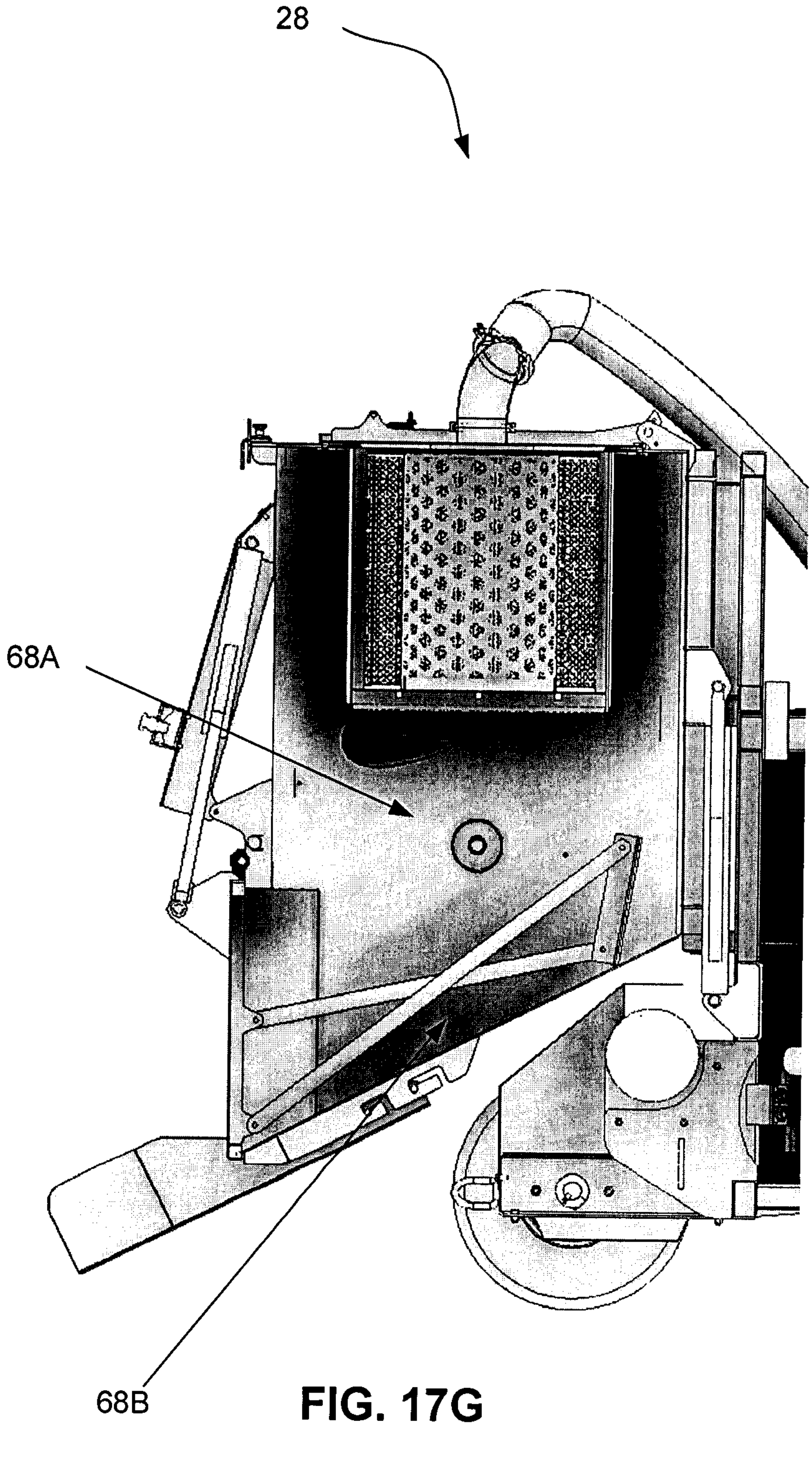


FIG. 17G

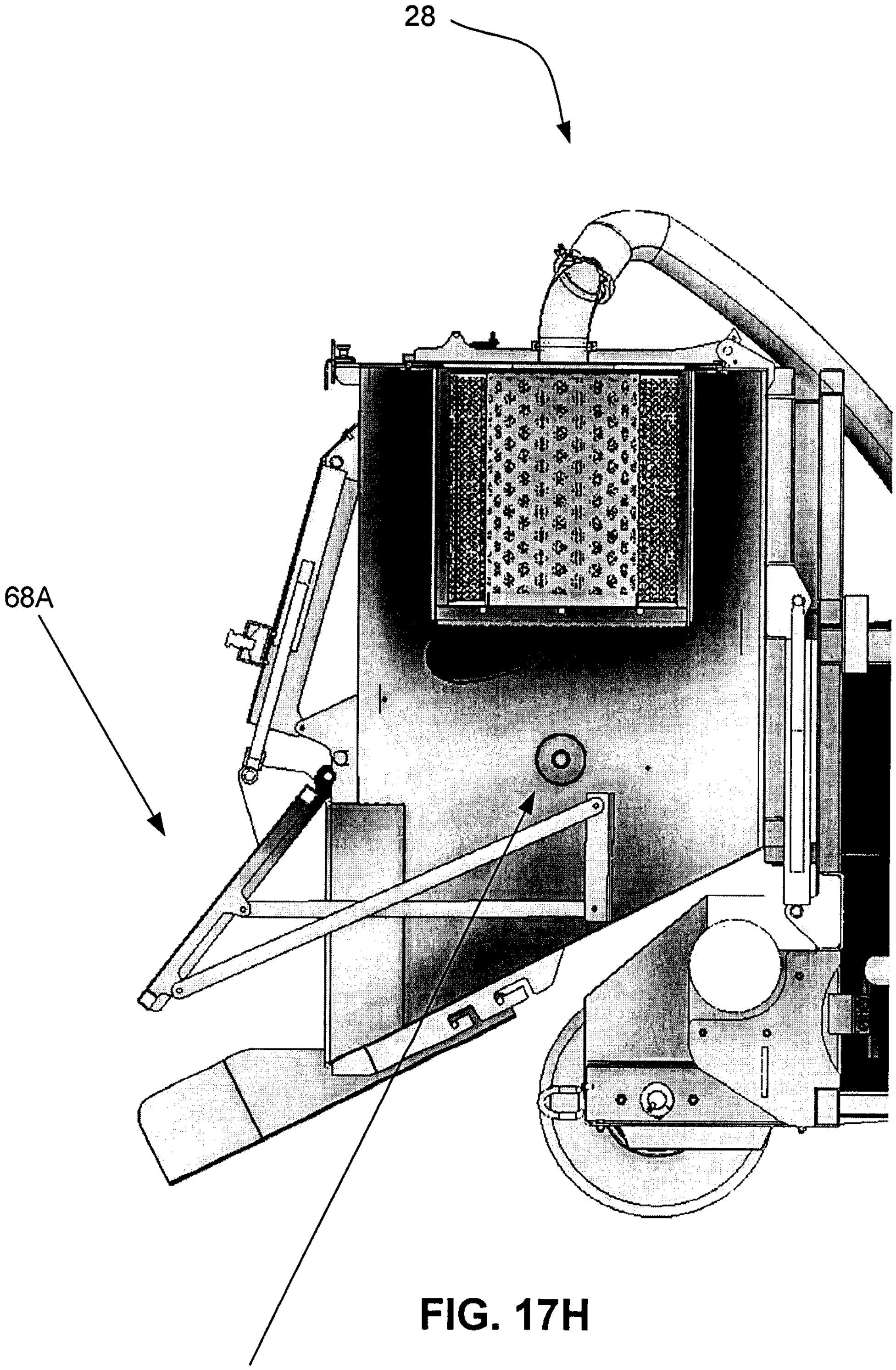


FIG. 17H

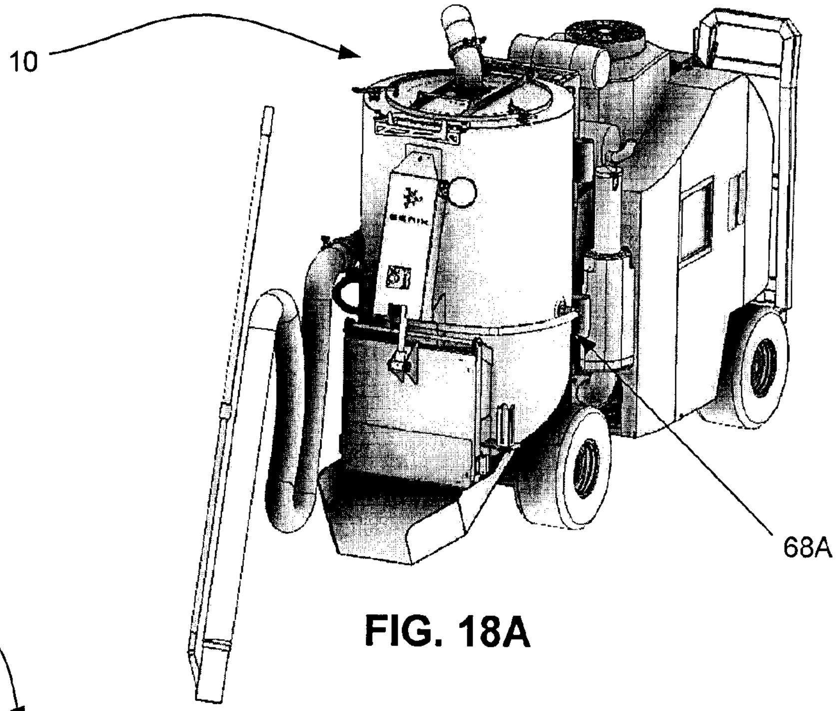


FIG. 18A

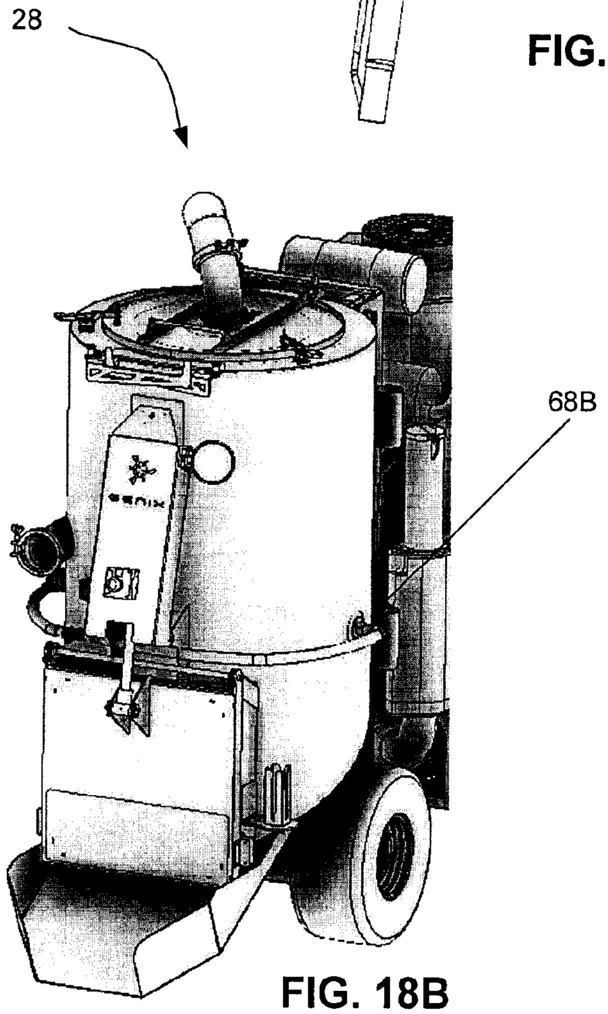


FIG. 18B

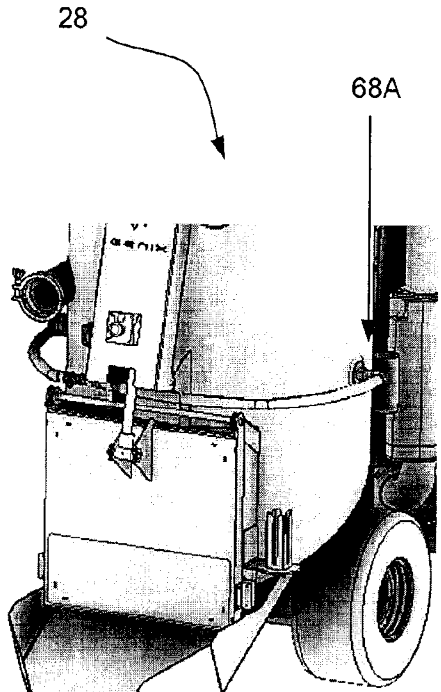


FIG. 18C

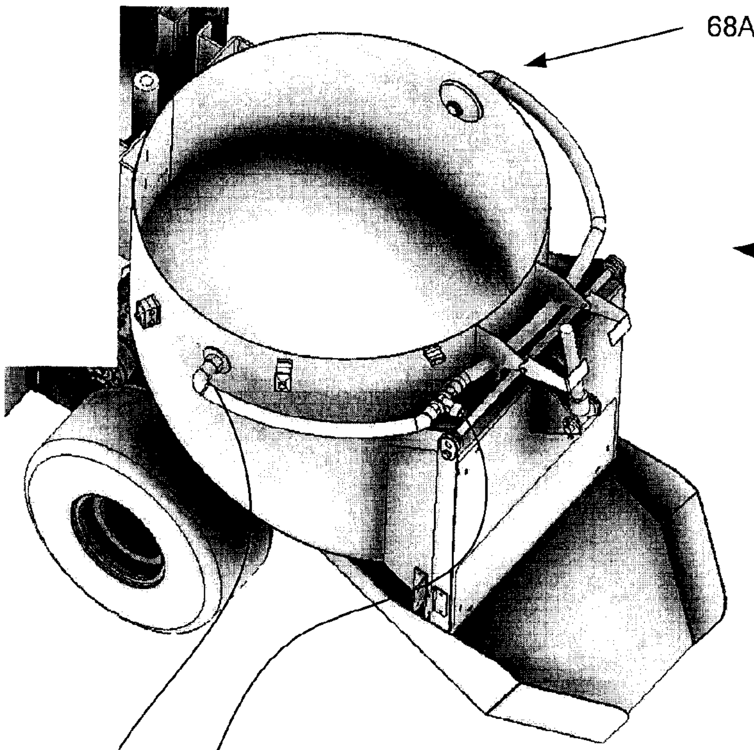


FIG. 18D

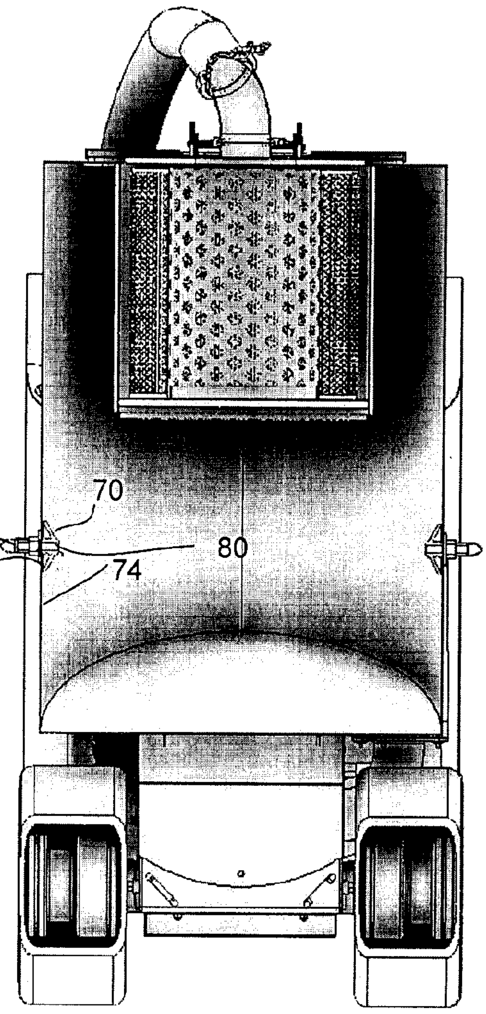


FIG. 18E

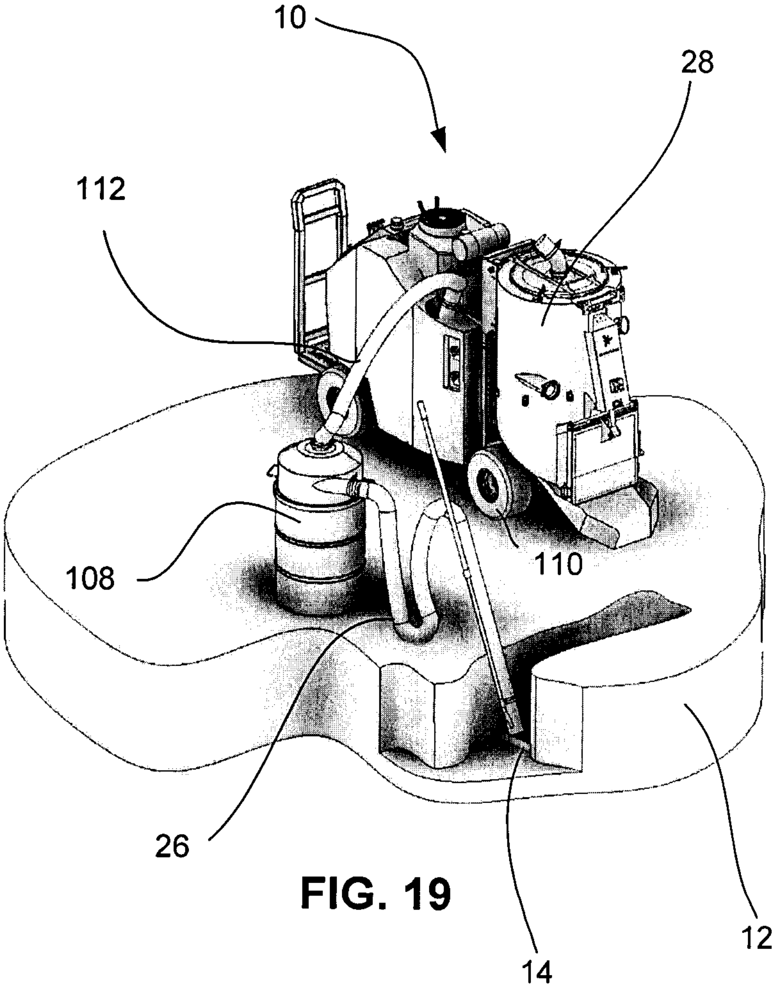


FIG. 19

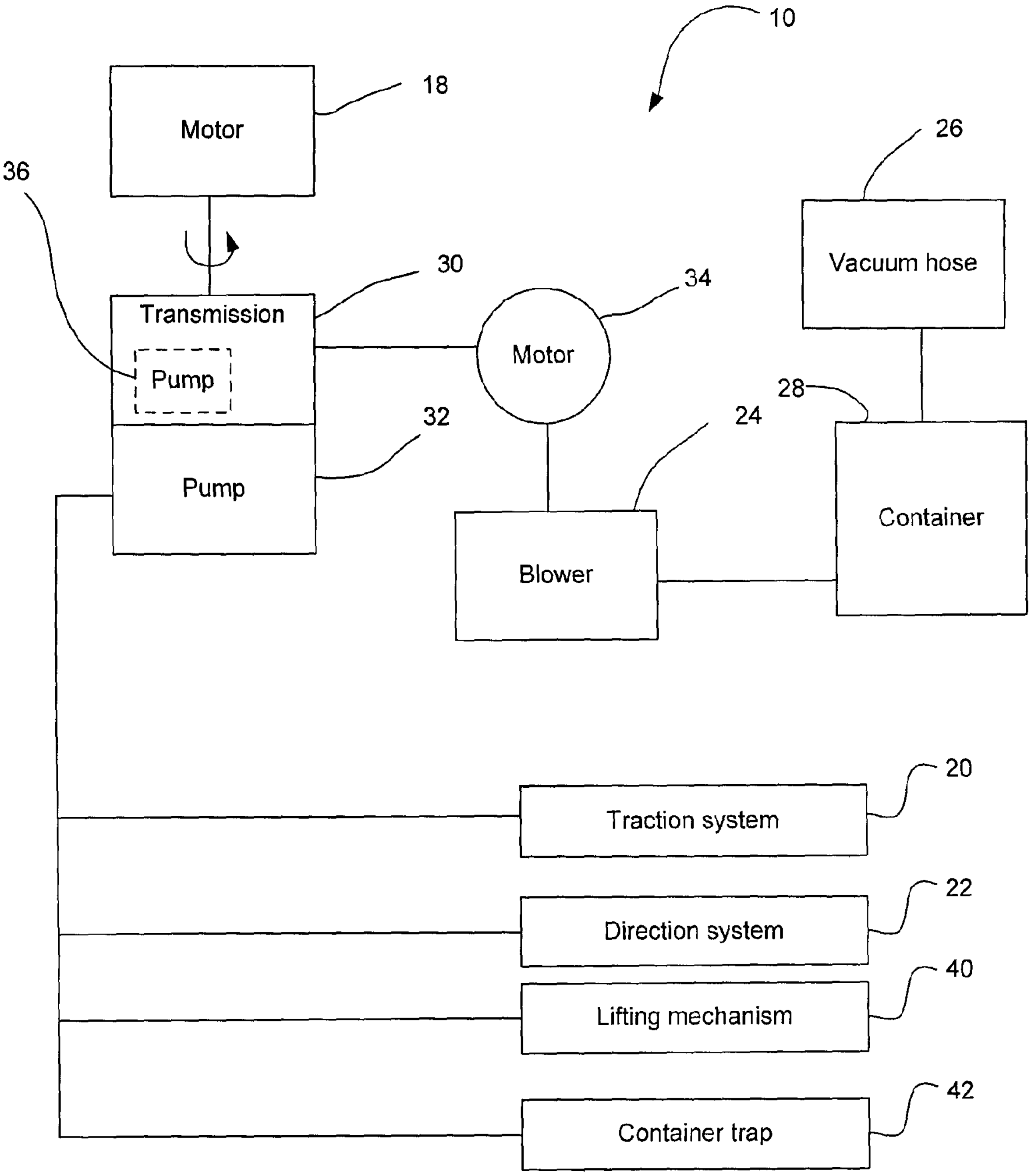

10
Motor
18
36
30
Transmission
Pump
34
Motor
Vacuum hose
26
28
32
24
Pump
Blower
Container
Traction system
20
Direction system
22
Lifting mechanism
40
Container trap
42

FIG. 20

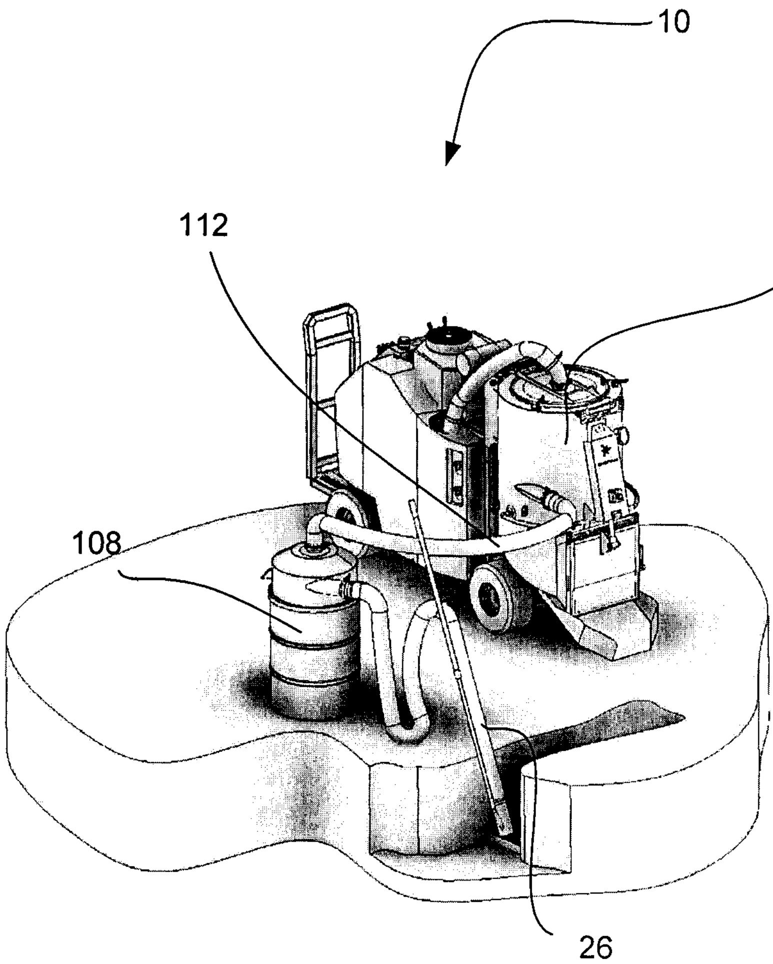
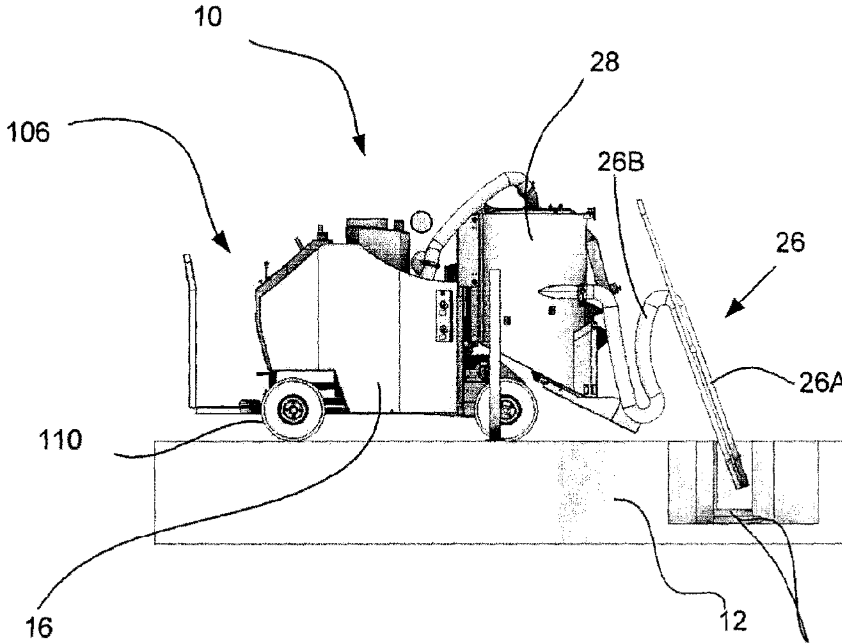


FIG. 21


10
28
106
26B
26
26A
110
16
12
14