

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
2 April 2009 (02.04.2009)

PCT

(10) International Publication Number  
WO 2009/042500 A3

- (51) International Patent Classification:  
H01L 23/12 (2006.01)
- (21) International Application Number:  
PCT/US2008/076915
- (22) International Filing Date:  
19 September 2008 (19.09.2008)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
11/861,934 26 September 2007 (26.09.2007) US
- (63) Related by continuation (CON) or continuation-in-part (CIP) to earlier application:  
US 11/861,934 (CON)  
Filed on 26 September 2007 (26.09.2007)
- (71) Applicant (for all designated States except US): TEXAS INSTRUMENTS INCORPORATED [US/US]; P.O. Box 655474, Mail Station 3999, Dallas, TX 75265-5474 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): GERBER, Mark, A. [US/US]; 34 Graham Lane, Lucas, TX 75002 (US).
- (74) Agents: FRANZ, Warren, L. et al.; Texas Instruments Incorporated, Deputy General Patent Counsel, P.O. Box 655474, Ms 3999, Dallas, TX 75265-5474 (US).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US (patent), UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,

[Continued on next page]

(54) Title: METHOD FOR STACKING SEMICONDUCTOR CHIPS

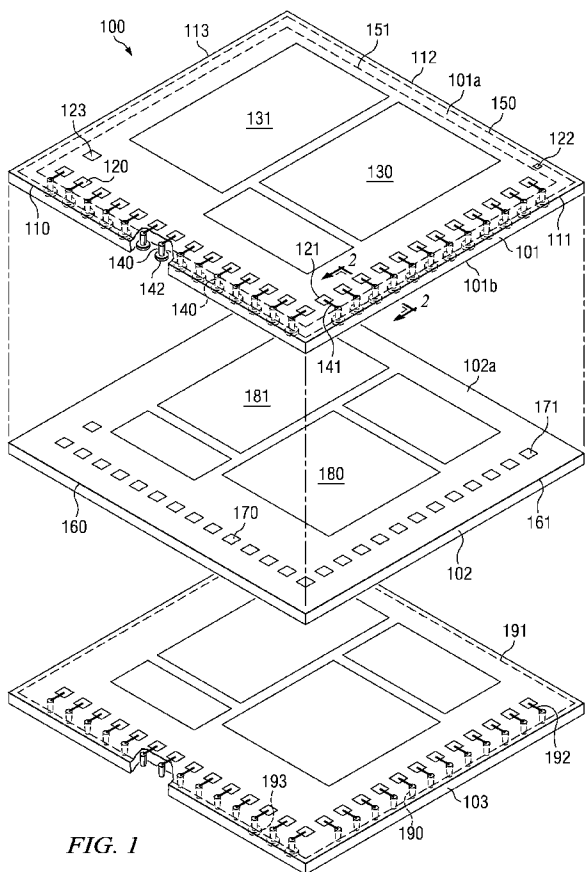


FIG. 1

(57) Abstract: In a semiconductor system (100) including a chip (101) and a workpiece (102), the chip has metal-filled vias (140) positioned between contact pads (120) and the respective edges (110). In addition, seals against microcracks (150) and thermo-mechanical stress (151) are located between the vias and the active components, and sometimes also between the vias and the respective nearest edge. Workpiece may be another semiconductor chip or a substrate; it has contact pads (170) matching the locations of the vias. The chip is vertically stacked on the workpiece so that each contact pad is aligned and in electrical contact with the corresponding via.

WO 2009/042500 A3



ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),  
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,  
FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL,  
NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG,  
CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

**Declarations under Rule 4.17:**

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*

- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

**Published:**

- *with international search report*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

**(88) Date of publication of the international search report:**

14 May 2009

## INTERNATIONAL SEARCH REPORT

International application No.  
**PCT/US2008/076915****A. CLASSIFICATION OF SUBJECT MATTER****H01L 23/12(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC8 H01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKIPASS (KIPO internal) and keywords "vias, crack, microcrack, seal, metal, insulator, trench, thermo, stress, and similar terms"

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2005-0104181 A1 (Kang-Wook Lee et al.) 19 May 2005 See abstract, Figures 1-9 and claims 1-34	1-16
A	US 2007-0176295 A1 (IBM CORPORATION) 21 August 2007 See abstract, Figures 1-30 and claims 1-6	1-16
A	KR 10-0753415 B1 (HYNIX SEMICONDUCTOR INC.) 23 August 2007 See abstract, Figures 1-3 and claims 1-4	1-16

 Further documents are listed in the continuation of Box C. See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&amp;" document member of the same patent family

Date of the actual completion of the international search

17 MARCH 2009 (17.03.2009)

Date of mailing of the international search report

**17 MARCH 2009 (17.03.2009)**

Name and mailing address of the ISA/KR

Korean Intellectual Property Office  
Government Complex-Daejeon, 139 Seonsa-ro, Seo-  
gu, Daejeon 302-701, Republic of Korea

Facsimile No. 82-42-472-7140

Authorized officer

KIM, Jun Hak

Telephone No. 82-42-481-5785



**INTERNATIONAL SEARCH REPORT**

Information on patent family members

International application No.

**PCT/US2008/076915**

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2005-0104181 A1	19.05.2005	US 2005-104181 A1 US 7215033 B2	19.05.2005 08.05.2007
US 2007-0176295 A1	02.08.2007	None	
KR 10-0753415 B1	23.08.2007	JP 2007-251145 A US 2007-222050 A1	27.09.2007 27.09.2007