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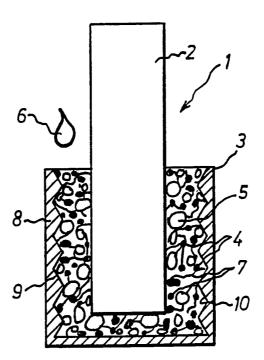
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(54) Title: IMPLANT AND METHOD OF MAKING IT



## (57) Abstract

An implant (prosthesis) comprises biological material in its surface intended to face the body tissue. The surface is formed of a layer (3) consisting of a mixture of grains (5) of tissue-compatible type and disintegrated tissue-compatible biological material (4). In a method of making the implant, an implant body (2) and amixture of grains (5) of tissue-compatible type and disintegrated tissue-compatible biological material (4) as well as a nutrient solution (6) for the latter are placed in a mould (8). The biological material is allowed to grow in the mould, both out to the boundary wall of the mould cavity and in to the implant body.

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# IMPLANT AND METHOD OF MAKING IT

The present invention relates to an implant and a method of making it.

Implants consisting of or having a surface layer of tissue-compatible material, such as titanium and certain types of ceramic materials, are already known, e.g. from SE-7902035-0.

A common feature of most of these implants is that they are designed for closely engaging the biological tissue, such that this rapidly contacts and grows into the implant. To this end, femoral prostheses, for example, are often formed with projections by means of which the prosthesis catches onto the inner wall of the femoral cavity.

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This, however, results in an unresilient joint between the surface of the implant and the opposing body tissue, which is a disadvantage, especially in the case of spongy tissues, such as in jaws.

Despite the provision of projections, the healing process will take quite a long time, which not only causes discomfort to the patient but may also give rise to the formation of connective tissue in the joint between the implant and the tissue.

The object of the present invention is to overcome, or at least substantially reduce the above-mentioned drawbacks in prior-art implants.

According to the invention, this object is achieved in that the implant in its surface intended to face the body tissue, comprises tissue-compatible biological material, preferably tissue, and most preferably endogenous tissue of the same type as that in which or against which the implant should be inserted or placed, respectively.

The surface of the implant is formed of a layer provided on a supporting body or anchoring elements

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(the term "supporting body" as used hereinafter should also be considered to include "anchoring elements") consisting of or having a surface layer of tissue-compatible material, said layer comprising a mixture of grains/pulverulent material of tissue-compatible type and disintegrated tissue-compatible biological material which has grown, both out to the outer surface of the implant and in to the supporting body, and by the latter growth has been linked to the supporting body, said growth of the biological material also generally linking the pulverulent particles/grains to each other. To promote such growth, use is made of a suitable commercially available nutrient solution.

The supporting body or its surface layer is advantageously of titanium, and its outer surface is advantageously porous for optimum tissue anchorage.

The tissue-compatible grains can be selected from different materials, primarily titanium, but other materials known to those skilled in the art can be used, such as bioceramics, bioglass and hydroxyapatite.

It will be appreciated that the implant according to the invention, containing biological material in its surface layer, will reduce the time required for healing after implantation, i.e. the time required for biological anchorage of the implant in or against body tissue.

The implant according to the invention is advantageously made in a mould, the cavity of which contains the supporting body (or the part thereof to be provided with said layer) and a mixture of said material in the space between the supporting body and the boundary wall of the mould cavity. To this mixture contained in the mould cavity is added a nutrient solution promoting (optionally after replenishment) the growth of the biological material in the mixture. The growth parameters are available in the literature to those skilled in the art.

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One advantage of such a technique is that the implant can easily be tailor-made for the patient. The mould cavity is provisionally shaped after e.g. a dental bed, and any modifications of the implant that may later be required are determined by radiography after implantation of the implant shaped in the mould. Modifications of the mould cavity are then performed for obtaining a more correct implant.

In the illustrated drawing, there are shown two embodiments of the invention.

Fig. 1 shows a dental prosthesis 1 to be screwed into a jaw. The supporting body 2 of the prosthesis is of tissue-growth promoting titanium having a porous outer surface (obtained by sintering, metal deposition by vaporisation etc). To the supporting body is fixed a layer 3 consisting of a mixture of bone meal 4 ground from jawbone tissue taken from the patient, and titanium powder 5. The mixture has been supplied with a nutrient solution 6 causing the bone meal in the mixture to grow and form tissue 7 linking the components 4, 5 of the layer 3 to each other and to the supporting body 2. The prosthesis has been made in a silicon mould 8 with threads 9 on its inner side, thus forming threads 10 on the outer surface of the dental prosthesis.

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25 Fig. 2 shows a cartilaginous implant 11 provided with several titanium pins 12 embedded with one end in a layer 13 of the mixture described above. With the opposite, free ends of the pins 12, the implant 11 can be fixed to body tissue.

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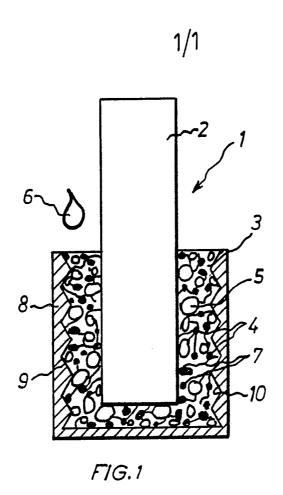
#### CLAIMS

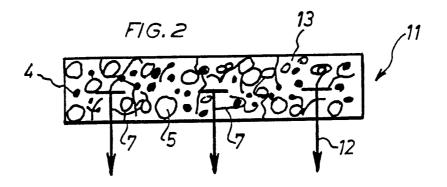
- 1. An implant (prosthesis) comprising biological material in its surface intended to face the body tissue, c h a r a c t e r i s e d in that said surface is formed of a layer provided on a prosthetic body (2) or a layer from which one or more layer-anchoring elements (12) project, said body or anchoring elements consisting of or having a surface layer of tissue-compatible material consisting of a mixture of grains/pulverulent material (5) of tissue-compatible type and disintegrated tissue-compatible biological material (4), such as bone meal, which by the addition of nutrient has been caused to grow, both out to said surface and in to said body or said anchoring elements so as to be linked thereto, said growth also linking together the components (4, 5) of said mixture.
  - 2. Implant according to claim 1, c h a r a c t e r i s e d in that said body (2) or said anchoring elements (12) comprises/comprise titanium having a porous outer surface.
- 3. Implant according to any one of claims 1-2, c h a r a c t e r i s e d in that the granular/pulverulent material (5) comprises titanium.
  - 4. Implant according to any one of claims 1-3, c h a r a c t e r i s e d in that the biological material (4) is endogenous.
    - 5. Implant according to any one of claims 1-4, c h a r a c t e r i s e d in that the biological material (4) is tissue of the same type as that in which or against which the implant should be inserted or placed, respectively.
    - 6. A method of making an implant according to any one of claims 1-5, c h a r a c t e r i s e d in that an implant body or implant-anchoring elements and a mixture of grains/pulverulent material of tissue-compatible

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type and disintegrated biological material as well as a nutrient solution for the latter are placed in a mould in which the biological material is allowed to grow, both out to the boundary wall of the mould cavity and in to the implant body.





## INTERNATIONAL SEARCH REPORT

International Application No PCT/SE89/00333

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) <sup>6</sup>					
According to International Patent Classification (IPC) or to both National Classification and IPC					
A 61	L 27/00, A 61 F 2/02	,			
	SEARCHED				
Minimum Documentation Searched 7					
Classificatio	n System	Classification Symbols			
IPO	A 61 L; A 61 F				
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>					
SE,	, NO, DK, FI classes as abo	ve.			
III. DOCU	MENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of Document, 11 with Indication, where appr	ropriate, of the relevant passages 12	Relevant to Claim No. 13		
А	US, A, 3 918 100 (SHAW ET 11 November 1975	AL)	1-6		
A	Dialog Information Servic Medline 1966-1989, no. 05851295, Sent effect of flow on lial cells grown i on polytetrafluoro Surgery Mar 1986,	Dialog accession issi JM: "The vescular endothen tissue culture ethylene grafts",	1-6		
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А	WO, Al,87/06842 (DEUTSCHE 19 November 1987	R ANNELIESE)	1-6		
А	US, A, 4 505 266 (YANNAS 19 March 1985	ET AL)/	1-6		
*Special categories of cited documents: 10  "A" document defining the general state of the art which is not considered to be of particular relevance  "E" earlier document but published on or after the international filing date  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or other means  "P" document published prior to the international filing date but later than the priority date claimed  IV. CERTIFICATION  Date of the Actual Completion of the international Search  1989-08-21  International Searching Authority  "Signature of Authorized Officer  "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or theory underlying the citied to understand the principle or enterior.  "X" document of particular relevance; the claimed inv					

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)						
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No				
,	HC A A 530 712 (EHPENE DELL)					
Α	US, A, 4 539 716 (EUGENE BELL) 10 September 1985	1-6				
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