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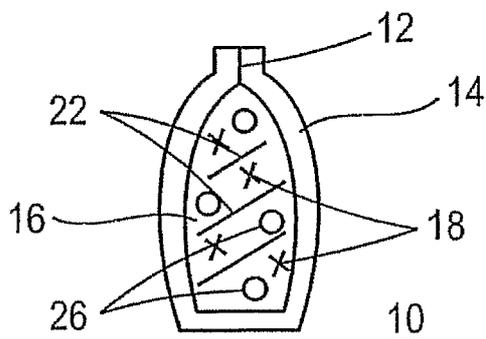


FIG. 2

(57) Abstract: Provided is a tobacco-free oral flavor delivery pouch product (10) that provides an engaging and flavorful experience to a user. The pouch product (10) includes a porous pouch wrapper (14) and an inner filling material (16). The inner filling material (16) can include a non-tobacco botanical component (18), at least one functional ingredient (26) and a solid flavor component (22) dispersed throughout the inner filling material (16). The pouch product (10) delivers multiple textures to the user's mouth.



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TOBACCO-FREE ORAL FLAVOR DELIVERY POUCH PRODUCT**SUMMARY**

According to the invention there is provided a tobacco-free oral flavor delivery pouch
5 product for providing an engaging, functional and flavorful oral experience to a user.

In an embodiment, the tobacco-free oral flavor delivery pouch product includes a porous
pouch wrapper, which encloses an inner filling material. Preferably, the flavors and juices from
the inner filling material are able to exit the pouch via the pores in the pouch wrapper. In a
preferred embodiment, the inner filling material includes a non-tobacco, botanical component, at
10 least one functional ingredient, such as a food grade functional ingredient, and a solid flavor
component, such as a flavor strip and/or flavor beads. Preferably, each component of the inner
filling material provides a different flavor, function, and/or texture.

As used herein, the term "functional ingredient" describes any ingredient that provides a
sensory, nutritional, physiological, pharmacological or other effect to the user. Functional
15 ingredients include, but are not limited to: chemesthesis agents, such as mint, menthol,
cinnamon, pepper, jambu and the like; antioxidants, such as glutathione, ascorbic acid,
tocopherol, flavonoids, carotenoids, and the like; vitamins, such as vitamin B6, vitamin B12, and
the like; soothing agents, such as theanine, chamomile, lavender, jasmine, and the like;
energizing agents, such as caffeine, taurine, guarana, vitamin B6, vitamin B12 and the like;
20 effervescents, such as baking soda, citric acid, and the like; and combinations thereof.

As used herein, the term "solid flavor component" describes films, strips, bits, rods,
beads, granules, capsules, microcapsules, powders, and the like that include flavorants therein.

As used herein, the term "texture" describes the feel, sensation, appearance,
consistency, and/or quality of each ingredient of the pouch product.

In a preferred embodiment, the porous pouch wrapper is made of a fabric, paper or non-
25 dissolvable plastics or polymers, such as those known in the art and used in the production of
tea bags or oral, smokeless tobacco pouches. However, dissolvable or disintegrable polymers
may be used to form the pouch wrapper. The porous pouch wrapper can be colored.

Preferably, the porous, outer pouch wrapper has encapsulated flavorants incorporated
30 therein. Also, functional ingredients may be incorporated in the pouch wrapper via coating or
embedding.

In an embodiment, the tobacco-free oral flavor delivery pouch product further includes a
flavor strip lining interposed between the porous pouch wrapper and the inner filling material.
The thickness of the flavor strip lining can be about 0.03 mm to 1.0 mm. The flavor strip lining
35 may contain a base selected from glycerin, gelatin, tapioca, oil, waxes or combinations thereof.

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In a preferred embodiment, the flavor strip lining is chopped and dispersed amongst the inner filling material.

According to the invention there is also provided a method of making a tobacco-free oral flavor delivery pouch product comprising: forming a wrapper into an open pouch; filling the open pouch with an inner filling material comprising: a non-tobacco, botanical component; at least one functional ingredient; and a solid flavor component dispersed throughout the inner filling material, wherein the inner filling material is tobacco-free and delivers multiple textures to the user's mouth; and sealing the open pouch.

10 BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an illustration of an oral flavor delivery pouch product;

FIG. 2 is a cross-sectional view of the oral flavor delivery pouch product of FIG. 1;

FIG. 3 is a cross-sectional view of a second embodiment of an oral flavor delivery pouch product; and

15 FIG. 4 is an illustration of an oral flavor delivery pouch product formed in a boomerang shape.

DETAILED DESCRIPTION

As described herein, an oral flavor delivery pouch product provides an engaging, flavorful, aromatic, energizing, and/or soothing experience by delivering ingredients to a user in a consumable unit. Preferably, an inner filling material is enclosed in a porous pouch wrapper that is designed to be inserted in the mouth. The inner filling material includes a non-tobacco, botanical component, at least one functional ingredient and a solid flavor component. The at least one functional ingredient can include an effervescent, a vitamin, a soothing ingredient, an energizing ingredient and/or a chemesthesis agent. In a preferred embodiment, each ingredient provides a different texture or flavor to enhance the oral enjoyment of the product.

As best seen in FIG. 1, an oral flavor delivery pouch product 10 is provided. Preferably, the oral flavor delivery pouch product includes a porous, pouch wrapper 14 that has a seal 12 around edges thereof to enclose an inner filling material 16 (shown in FIG. 2).

30 In a preferred embodiment, the oral flavor delivery pouch product 10 provides flavor for about 1 minute to about 60 minutes. More preferably, the pouch product provides flavor for about 1 minute to 45 minutes or about 5 minutes to about 45 minutes (e.g., about 5 minutes to about 30 minutes, about 10 minutes to about 20 minutes, about 15 minutes to about 30 minutes, about 30 minutes to about 60 minutes).

Preferably, the oral flavor delivery pouch product 10 weighs about 0.2 g to about 5.0 g (e.g., about 0.1 g to about 1.0 g, about 1.0 g to about 2.0 g, about 2.0 g to about 3.0 g, about 3.0 g to about 4.0 g or about 4.0 g to about 5.0 g).

5 In an embodiment, the oral flavor delivery pouch product 10 is about 0.25 cm to about 5 cm (about 0.1 inch to about 2.0 inches) in width, about 0.25 cm to about 5 cm (about 0.1 inch to about 2.0 inches) in length and in width (about 0.1 inch to about 2.0 inches) thick. Preferably, the oral flavor delivery pouch product 10 is about 0.65 cm to about 5 cm (about 0.25 inch to about 2.0 inches) in width, about 0.65 cm to about 5 cm (about 0.25 inch to about 2.0 inches) in length, and about 0.65 cm to about 5 cm (about 0.25 inch to about 2.0 inches) thick.

10 Preferably, the oral flavor delivery pouch product 10 fits completely and comfortably inside the user's mouth. Preferably, the oral flavor delivery pouch product 10 fits discreetly within the user's mouth, and more preferably between the cheek and teeth or gums. A user can suck, chew, or otherwise orally manipulate the pouch product 10 to release the flavors contained therein.

15 Preferred pouch shapes include round, polygonal, symmetrical, or non-symmetrical shapes such as a half moon, D-shaped, crescent, oblong, cylindrical, tea leaf, tear drop, or hourglass shape. Other shapes may be utilized so long as the shapes are comfortable, do not have sharp edges, and fit discreetly in a user's mouth. In an embodiment, the shape of the pouch product 10 indicates the flavor and/or functional ingredients contained therein. For
20 example, a tea leaf shaped pouch can contain teas and/or tea extracts.

In an embodiment, the pouch 10 is shaped like a boomerang, as shown in FIG. 4. The boomerang shaped pouch 10 has long arms that can be more easily orally manipulated during use as compared to pouches without projections. Each arm can be up to about 5 cm (about 2.0 inches) long, more preferably up to about 2.5 cm (about 1.0 inch) long, and up to about 2.5 cm
25 (about 1.0 inch) wide, more preferably up to about 1.3 cm (about 0.5 inch) wide. When placed in the mouth, between the cheek and gum, each arm can extend around the gum line, potentially covering more area within the mouth than pouches having other shapes. As such, the flavors and functional ingredients from the pouch 10 are dispersed over a larger area of the mouth, such that the flavor is not as concentrated in one area of the mouth as compared to
30 pouches having other shapes. Also, because of the extended arms, the boomerang shaped pouch 10 has a larger surface area and greater fill capacity, which provides potentially longer lasting flavor and functionality as compared to pouches having other shapes. The extended arms can also be tucked under the tongue or against the roof of the mouth through oral manipulation, which can provide a different experience as compared to pouches held between
35 the cheek and gum.

The boomerang shaped pouch can be made on high speed vertical or horizontal filling machines. In an embodiment, the boomerang shaped pouch can be made by cutting the pouch material into a D-shape prior to filling. Once filled, the D-shape is modified to the boomerang shape by sealing and/or cutting. In another embodiment, the pouch material can be cut into a boomerang shape prior to filling and sealing. For example, the boomerang shaped pouch can be formed by cutting a sheet of material, folding the cut material end to end lengthwise and sealing the folded end with a half circle seal. Then, the material is cut at the left and right edge of the seal. The material is then opened, folded and aligned such that the width edges are in the shape of a "V." The "V" shaped material is placed in a specially made sealing block for stage two sealing. When the stage two seal is initiated the boomerang pouch seal will have an opening at the top for insertion of the filling material. Once filled the pouch material is placed on a sealing block for a final seal at the crown or opening of the boomerang. The material is then placed on the cutter, which cuts an outer line shape of the boomerang, while maintaining and providing for a soft edge pouch.

In a preferred embodiment, the pouch wrapper 14 is made of a porous, outer material. Preferably, the porous, outer material allows the flavors and functional ingredients to diffuse out of the pouch wrapper 14 and into the user's mouth. A preferred wrapper 14 is a permeable polymer material such as a non-woven synthetic polymer. The wrapper 14 can be a spun bond polymer such as a polyolefin or polymer blend such as polypropylene and polyethylene.

The porous, outer material may be formed of fabric, paper or non-dissolvable polymers or plastics, such as those commonly used to construct tea bags or tobacco snus pouches. In an embodiment, the porous, outer material may be flavored by coating the wrapper 14 with a flavorant containing coating. In an embodiment, the coating can include functional ingredients or salivation inducing ingredients. The pouch wrapper 14 can be colored to designate the inner filling material contained therein.

In one embodiment, as seen in FIG. 2, the oral flavor delivery pouch product 10 includes a pouch wrapper 14 that contains an inner filling material 16. The inner filling material 16 may completely or partially fill the interior of the pouch wrapper 14. A seal 12 closes the edges of the pouch wrapper 14 to contain the inner filling material 16.

Preferably, the inner filling material 16 includes a non-tobacco, botanical component 18, at least one functional ingredient 26, and/or a solid flavor component 22, which can be in the form of a flavor strip. The inner filling material 16 can be loose or a solid mass. For example, the non-tobacco component 18 can be a mixture of granulated tea (e.g., 25 wt. % to 95 wt. %) and citrus fiber (e.g., 5 wt. % to 25 wt. %). For example, the filling can include 25 wt. % to 90 wt. % black tea and 8 wt. % to 25 wt. % citrus fiber (e.g., Citri-Fi 100 available from Fiberstar,

Inc.). In an embodiment, the non-tobacco component can include citrus fiber in an amount of about 1% to about 99%.

The flavor strip may be formed of any polymer, wax, oil, tapioca, or other food grade material. Commercially available flavor strips (e.g., Listerine PocketPaks® manufactured by Warner-Lambert Company) may also be used. The flavor strip may include various flavors and may have microencapsulated flavorants and/or functional ingredients embedded therein.

In a preferred embodiment, the flavor strip is chopped and dispersed throughout the inner filling material 16. In an embodiment, the flavor strip can be ground, mixed with a binder, and formed into beads and/or bits that can be dispersed throughout the inner filling material 16. The films, beads and/or bits can include microcrystalline cellulose (MCC), food starch, carrageenan, sweeteners, and/or β -cyclodextrin. For example, the films, beads and/or bits can include tapioca or gelatin.

In an embodiment, the solid flavor component 26 can include additional flavor beads that can be prepared by mixing a flavorant and β -cyclodextrin in a solvent to prepare an encapsulated flavorant, drying the mixture to obtain a solid, and pulverizing the solid.

The flavor beads can have a diameter of about 0.1 mm to about 2.5 mm, preferably about 0.2 mm to about 1.2 mm, and more preferably about 0.3 mm to about 0.7 mm.

In a preferred embodiment, the inner filling material 16 includes about 1% to 50% solid flavor component 26 in the form of flavor beads, strips, and/or bits by weight based on the weight of the inner filling material. More preferably, the inner filling material 16 includes about 3% to about 40% solid flavor component 26 in the form of flavor beads, strips, and/or bits by weight based on the weight of the inner filling material.

Preferably, the non-tobacco, botanical component 18 of the inner filling material 16 is selected from botanical fibers, powders, beads, granules, capsules, microcapsules, gels, liquids, and/or semi-liquids including, but not limited to, teas, tea fibers, tea extracts, coffees, coffee extracts, fruits, fruit extracts, spices, spice extracts, herbal-like ingredients, vegetable fibers, vegetable extracts and combinations thereof. In a preferred embodiment, the non-tobacco botanical component 18 may be disintegrable and/or dissolvable. Preferably, the pouch product 10 includes about 1% to about 95% of the non-tobacco botanical component by weight based on the weight of the pouch product.

In an embodiment, the inner filling material 16 can include beads, capsules and/or microcapsules that are designed to contain liquid, semi-liquid, and/or gel additives that are released when the beads, capsules, and/or microcapsules rupture due to mechanical action or pH change. In another embodiment, the beads, capsules and/or microcapsules can include powders and/or solids. In an embodiment, the user can control the release of the additives by

choosing when to bite down on the beads, capsules, and/or microcapsules. The ingredients of the inner filling material can also be released by sucking, moisture, or other mechanisms.

In a preferred embodiment, the functional ingredient 26 contained in the inner filling material is a food grade functional ingredient. Preferably, the functional ingredient 26 is in the form of at least one functional capsule. Preferably, the capsules range in size from about 200 mesh to 20 mm in length. The capsules may include one or more various flavors, chemesthesis agents, vitamins, soothing agents, energizing agents, and the like. In one embodiment, the functional capsules provide an effervescent.

Also, the capsules may be made by various methods. For instance, the capsules may incorporate tapioca used for sequestering additional flavors and functional ingredients such as blueberry, cranberry, grape, honey, mint, or alcohol.

In another embodiment, the functional capsules can provide one or more soothing ingredients such as, without limitation, chamomile, lavender, jasmine, and the like. In another embodiment, the functional capsules also include at least one energizing ingredient or vitamin such as, without limitation, caffeine, taurine, guarana, vitamin B6, vitamin B12, and the like.

Also preferably, at least one capsule is included in the inner filling material 16. More preferably, between about 2 and 20 capsules are included in the inner filling material 16.

In one embodiment, multiple different functional ingredients 26 may be added. For example, one functional ingredient 26 may include an effervescent, while a second functional ingredient 26 includes a soothing ingredient.

In an embodiment, the inner filling material 16 can also include sweeteners. Preferred sweeteners include, without limitation, water soluble sweeteners such as monosaccharides, disaccharides, and polysaccharides. For example, sweeteners such as xylose, ribose, sucrose, maltose, fructose, glucose, sucralose, mannose, and sugar alcohols can be included.

Also preferably, the solid flavor component 22 of the inner filling material 16 includes flavorants. Exemplary flavorants include, but are not limited to, berry flavors such as pomegranate, acai, raspberry, blueberry, strawberry, boysenberry, and/or cranberry. Other suitable flavorants include, without limitation, any natural or synthetic flavor or aroma, such as menthol, peppermint, spearmint, wintergreen, bourbon, scotch, whiskey, cognac, hydrangea, lavender, chocolate, licorice, citrus and other fruit flavors, such as apple, peach, pear, cherry, plum, orange, lime, grape, and grapefruit, gamma octalactone, vanillin, ethyl vanillin, breath freshener flavors, butter, rum, coconut, almond, pecan, walnut, hazelnut, french vanilla, macadamia, sugar cane, maple, cassis, caramel, banana, malt, espresso, kahlua, white chocolate, spice flavors such as cinnamon, clove, cilantro, basil, oregano, garlic, mustard, nutmeg, rosemary, thyme, tarragon, dill, sage, anise, and fennel, methyl salicylate, linalool, jasmine, coffee, olive oil, sesame oil, sunflower oil, bergamot oil, geranium oil, lemon oil, ginger

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oil, balsamic vinegar, rice wine vinegar, and red wine vinegar. Preferred flavors include cinnamol, tymool, and/or tea tree.

5 In another preferred embodiment, as seen in FIG. 3, the oral flavor delivery system 10 can include a flavor strip liner 24. The flavor strip liner 24 may be made of the same materials as the flavor strip of the solid flavor component 22. Preferably, the flavor strip liner is interposed between the porous pouch wrapper 14 and the inner filling material 16. The flavor strip liner 24 can be about 0.03 mm to 1.0 mm thick.

10 Preferably, the flavor strip liner 24 and flavor beads each provide another flavor and/or texture to the oral flavor delivery system. The inner flavor strip liner 24 may be glycerin based, gelatin based, tapioca based, oil based, or wax based. Commercially available flavor strips are suitable for use as the flavor strip liner.

While the foregoing has been described in detail with reference to specific embodiments thereof, it will be apparent to one skilled in the art that various changes and modifications may be made, and equivalents thereof employed, without departing from the scope of the claims.

15

CLAIMS:

1. A tobacco-free oral flavor delivery pouch product comprising:
a porous pouch wrapper; and
5 an inner filling material contained within said porous pouch wrapper comprising:
a non-tobacco, botanical component;
at least one functional ingredient; and
a solid flavor component dispersed throughout said inner filling material,
wherein said inner filling material is tobacco-free and delivers multiple textures to the
10 user's mouth.
2. A tobacco-free oral flavor delivery pouch product according to claim 1, further including a
flavor strip lining interposed between said porous pouch wrapper and said inner filling material.
- 15 3. A tobacco-free oral flavor delivery pouch product according to claim 1, wherein said
functional ingredient is a functional capsule and wherein said at least one functional capsule is
activated by mastication or sucking.
4. A tobacco-free oral flavor delivery pouch product according to claim 1, wherein said solid
20 flavor component is in the form of one or more of a bead, strip, capsule, microcapsule, film,
granule and bit.
5. A tobacco-free oral flavor delivery pouch product according to claim 3, wherein said at
least one functional capsule includes one or more of: (a) an effervescent; (b) a vitamin; (c) a
25 soothing ingredient; (d) an energizing ingredient and (e) a chemesthesis agent.
6. A tobacco-free oral flavor delivery pouch product according to claim 3, wherein said
functional capsule is about 1 mm to about 20 mm in length.
- 30 7. A tobacco-free oral flavor delivery pouch product according to claim 1, wherein said solid
flavor component is included in said inner filling material in an amount of about 1% by weight to
about 50% by weight based on the weight of said inner filling material.
8. A tobacco-free oral flavor delivery pouch product according to claim 1, wherein the
35 weight of said inner filling material contained in said pouch is about 0.2 g to about 2.0 g.

9. A tobacco-free oral flavor delivery pouch product according to claim 1, wherein said porous pouch wrapper has a coating containing encapsulated flavorants.
10. A tobacco-free oral flavor delivery pouch product according to claim 1, wherein said porous pouch wrapper has a coating containing functional ingredients.
11. A tobacco-free oral flavor delivery pouch product according to claim 3, wherein said inner filling material includes about 2 to 10 functional capsules.
- 10 12. A tobacco-free oral flavor delivery pouch product according to claim 1, wherein said porous pouch wrapper is a polymer material and said inner filling material includes about 25 wt. % to about 90 wt. % black tea powder and about 8 wt. % to about 25 wt. % citrus fiber powder.

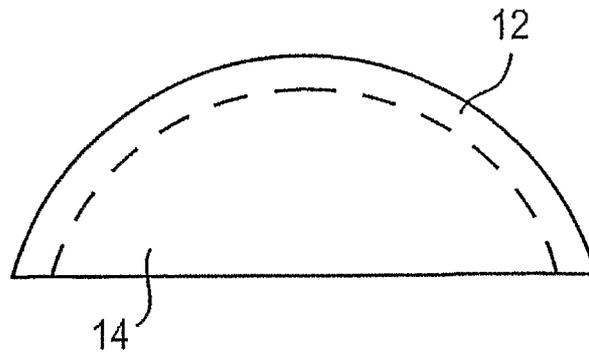


FIG. 1

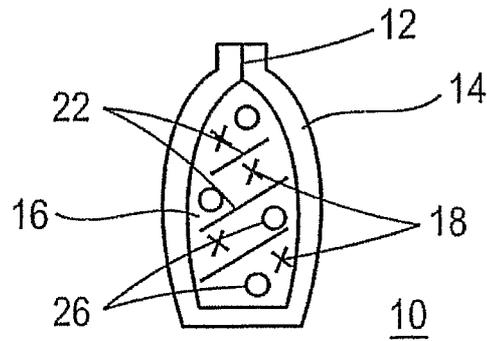


FIG. 2

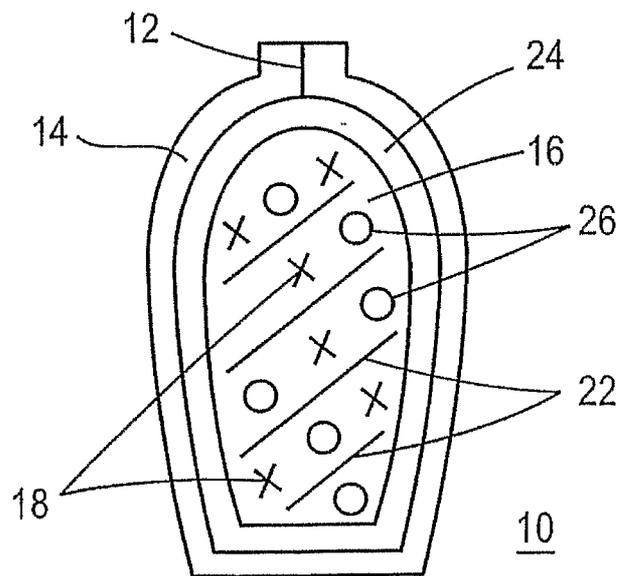


FIG. 3

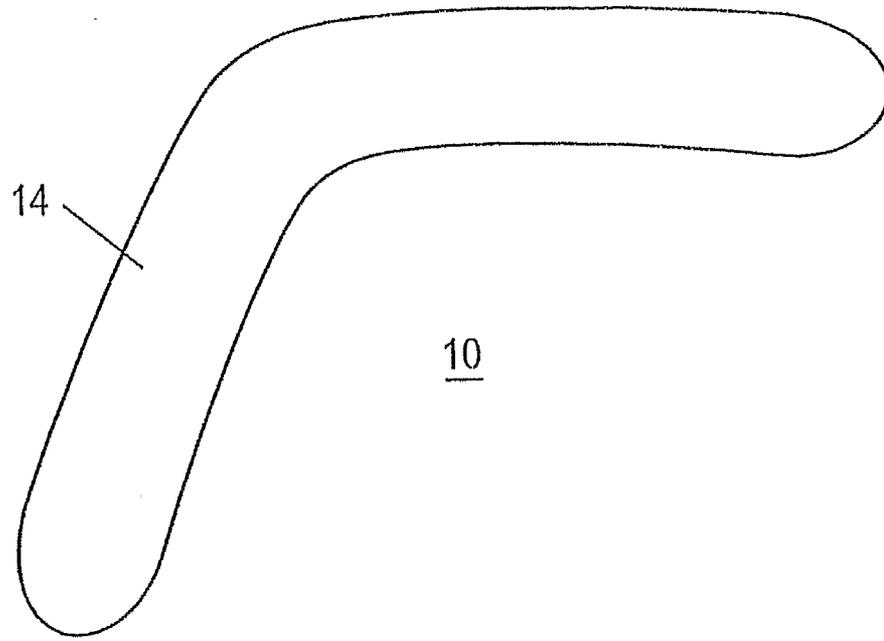


FIG. 4