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(73) 442-3 102-1604 13/4

(72) 442-3 102-1604 13/4

(74)

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(54)

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, 가 .

4

1
2,3 , 가
4
5 가
6 가
7 가
8

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100 : 200 :
300 : 400 :
500 : 600 :

700 : 800 :
900 : 310 :
320 : 330 :
340 : 350 : 가
410 : 420 : 430 : 610 : 620,720 : 710 : 810,820 :
 910 :
920 : 921 :

가

(

가

가

1
1

(6') (5') (8')가 (4') (3') (8') (10) (7) (11')가

2 3

4') (7) (3') (4') (4')가 (3') (7) 90 (5') (7) (가

가 (5') (16) 가 (16)

(8') (11') (1') (11') (10) (8')가 (10) (8') (11')가

(8') (11') (8') (11')

가

가

가 ; 가 , 가 ,
가 , , ,
가 ; ,
; 가 가 .
4
4
(300) (100) (300) (200)
(400) (500) (600) (800) (700)
(900) (910,920 :)
(920) (921)가
(200) (910) (920)
(200) (320) (910)
(300) (920) (920)
(320) (200) (310)
(310) (320) (330) (330)
(300)가 (340) (300) (340)
(300) (920) (200) (910,920)
가 가 (300) (200)
(340) (340) 가 (350)가 가 (350)
(400) 가 (300)
(400) (300) (310) (330) (400)가
(400) (300) (420)가 (410)가 (430)가 (41
(700) (400) (420) (500) (600) (800)
(500) (400) (430) (600) (600)
(600) (920) (921) 가 (610) (92
(700) (400) (420) (710)가
(710) (700)
(800) (921) 가
(600) (600) (700) (700) (800)
(810,820) (600) (710) (620,720)
(810,820) (620,720)
(100)
5 가 6

5 (200) 6 , (920) (200) , (910,920) (300) (320)

, (300) (330) (400) (410) , (400)

(500) (600) (800) (700)

, (800) (810,820) (600) (700)

, (700) (921) 5 가 (700) (921)

, (400) (430) (410) (300) , (610)

, (600) 6 (921) (921) (400) (410)가 (300)

(800) (700) (921) (700)

, (700) (710) (700) (700)

가 (921)

7 가

7 , (921) , (700) (600) (800)

(300) (400) (400) (300) (91

0,920) 가

가 (400) (100)

(600) (610) (921) (600)가 ,

, (400) (100) (400) (500)

, (400) (430) , 가 (200)

(400) (300) (320)

, (300) (310) (400) (300)

, (800) (600) (700) (921)

(100)

7

, (400) (500), (600), (800), (700), (300)가

, (300)가 (920) (200) (60

0) (800) (920) (610)가 (400)

(921) , (700) 가 (920) 90 °

(400) , (600) (700) (800) (920)

(400) (300)가 (920) (200)

(300) (920) (400)

, (300) (330) (320)

(400) (300) (920) 가 , 8

, (300) (300)

, (920) (300) (500) (600) 가

(910,920)

(57)

1.

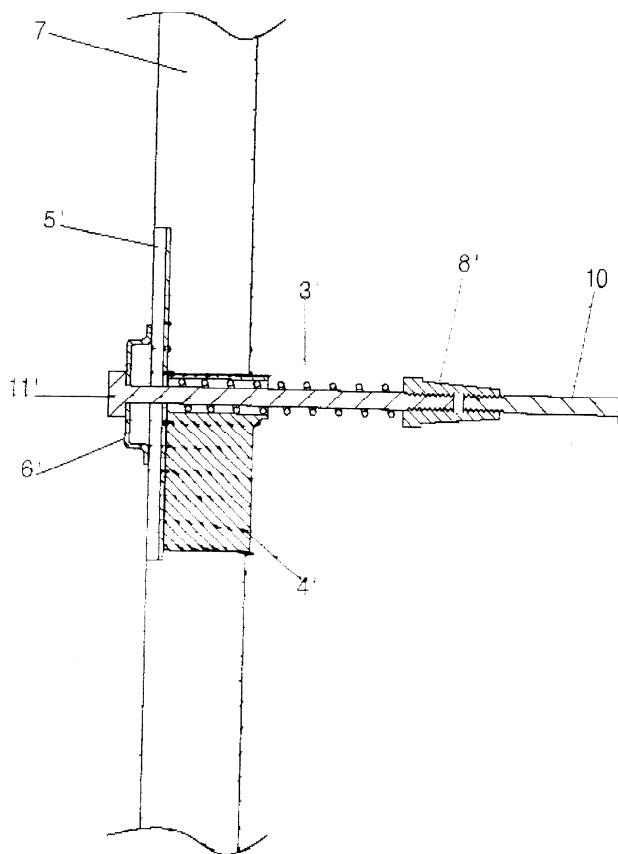
가 , 가 , 가 ,

가 ;

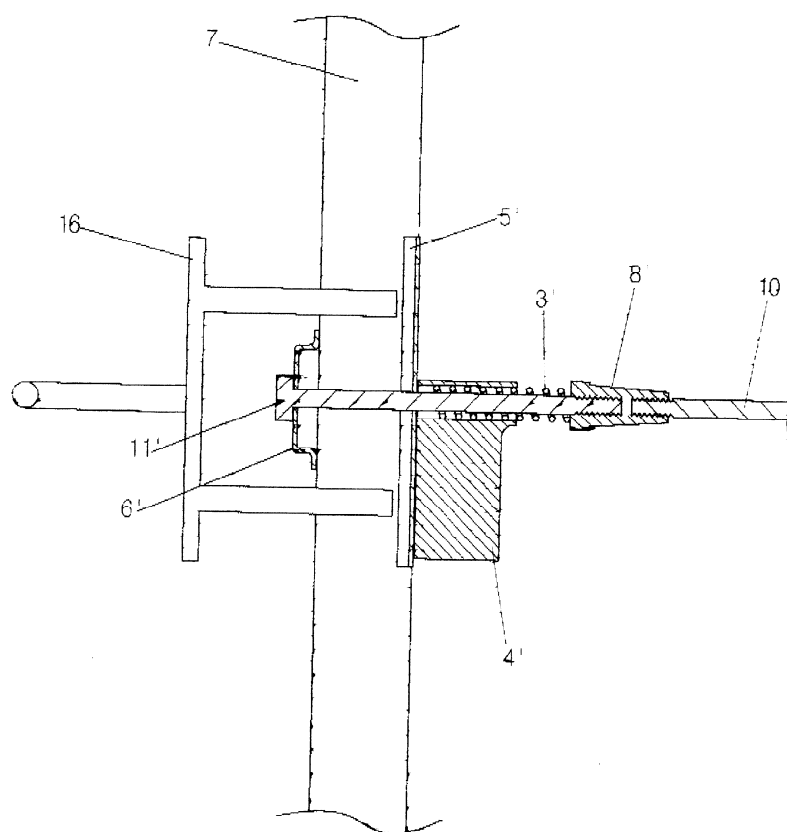
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3.

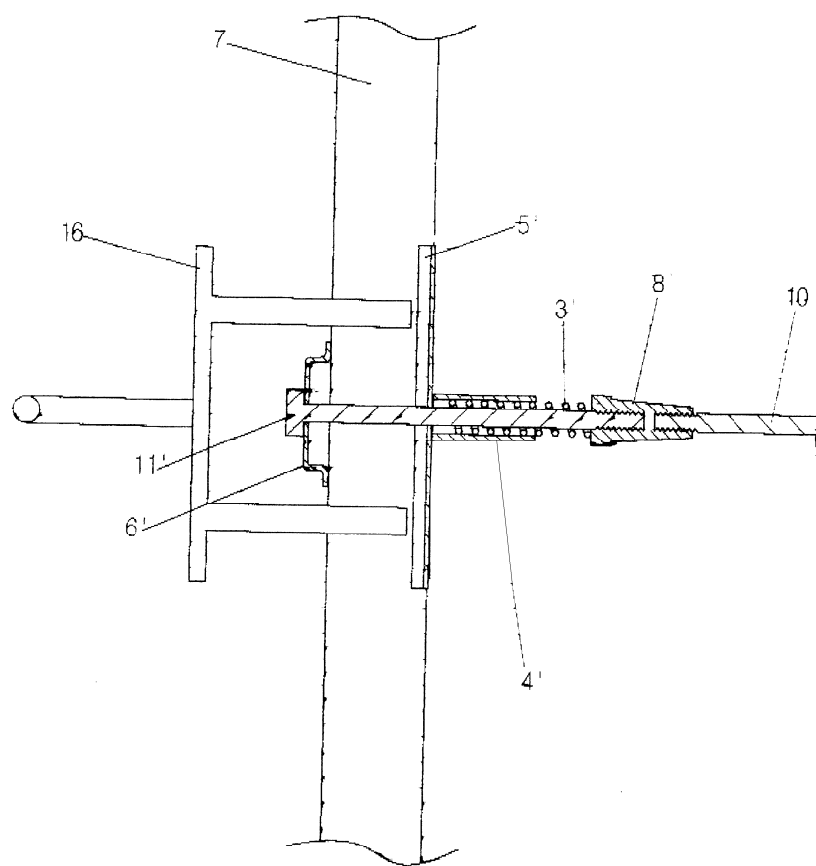
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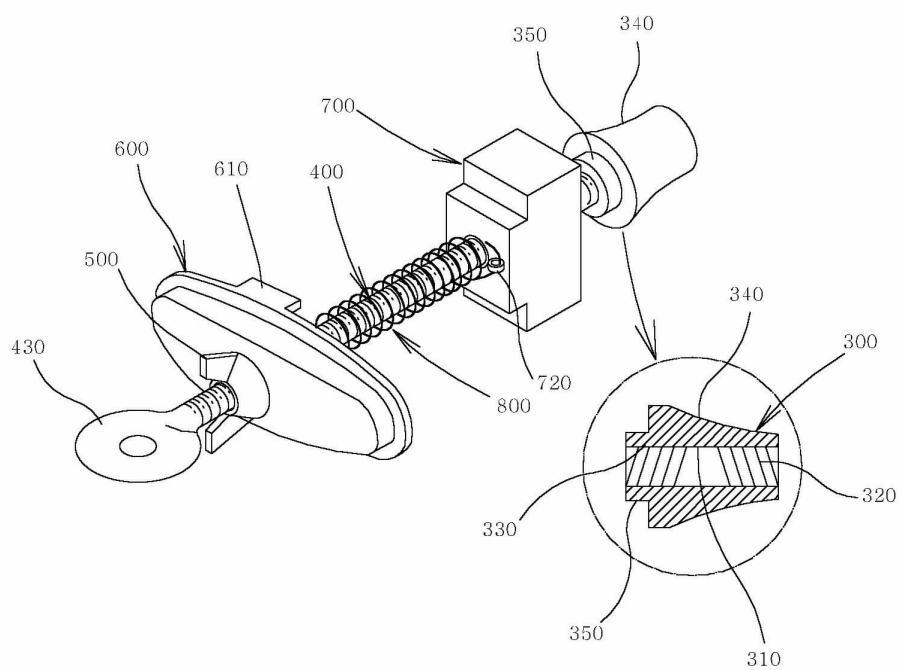
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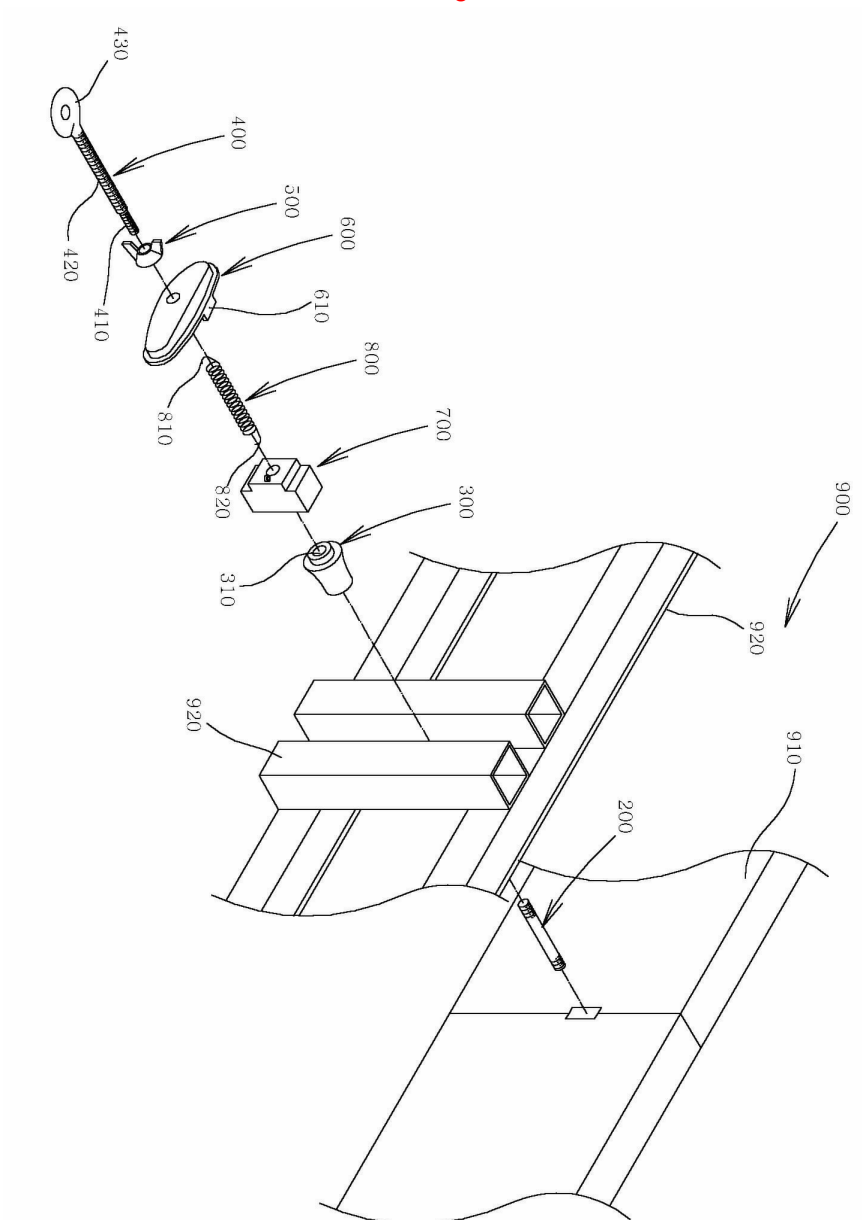
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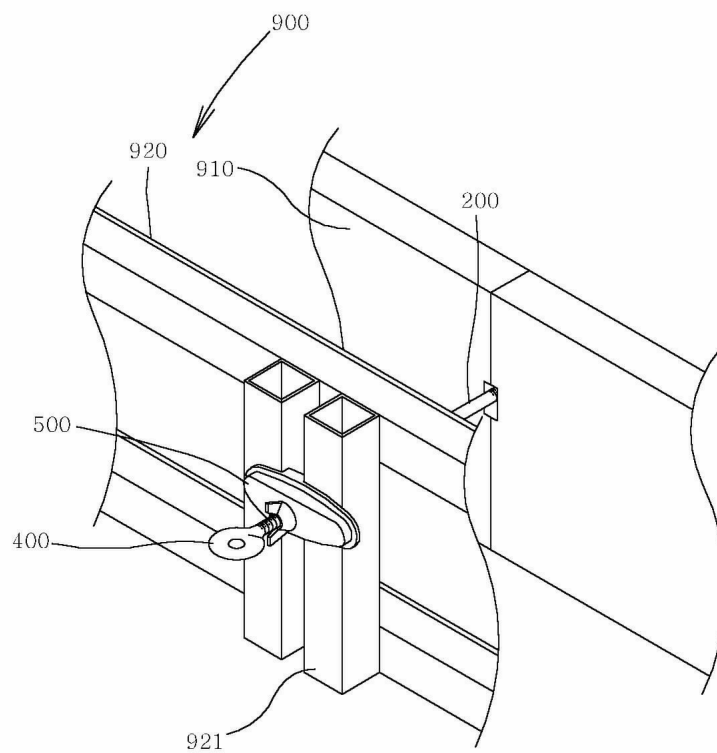
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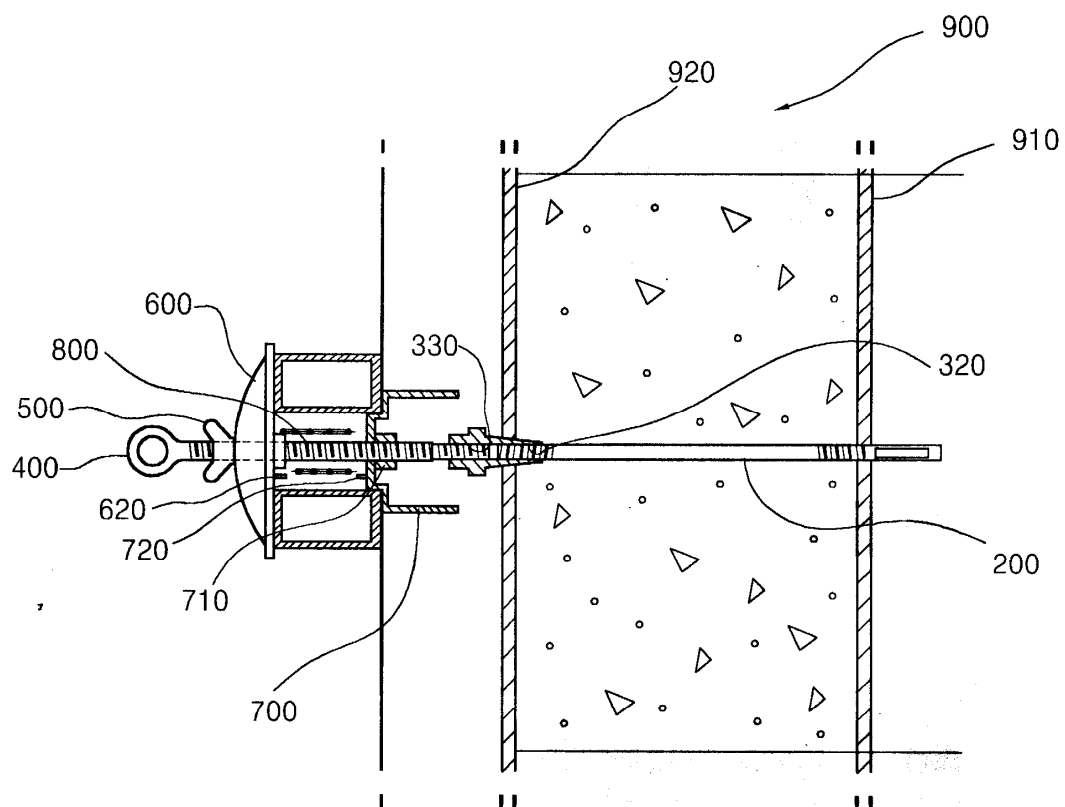
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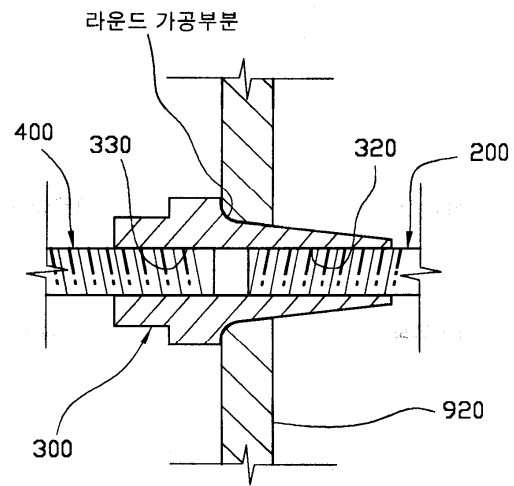
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도 8. 라운드 가공부분