



(51) International Patent Classification:  
F04D 29/30 (2006.01)

(21) International Application Number:  
PCT/US2013/021941

(22) International Filing Date:  
17 January 2013 (17.01.2013)

(25) Filing Language: English

(26) Publication Language: English

(71) Applicant: UNITED TECHNOLOGIES CORPORATION [US/US]; 1 Financial Plaza, Hartford, Connecticut 06101 (US).

(72) Inventors: MORGANTI, Nicholas; 178R Skeet Club Road, Durham, Connecticut 06422 (US). PUDVAH, Bernard, W.; 44 West Cotton Hill Road, Portland, Connecticut 06480 (US). OSBORNE, Christopher, R.; 1316 Town Colony Drive, Middletown, Connecticut 06457 (US).

(74) Agent: O'SHEA, Patrick; O'shea Getz P.C., c/o CPA Global, P.O. Box 52050, Minneapolis, MN 55402 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:  
— with international search report (Art. 21(3))

WO 2014/113010 A1

(54) Title: VANE LEVER ARM FOR A VARIABLE AREA VANE ARRANGEMENT

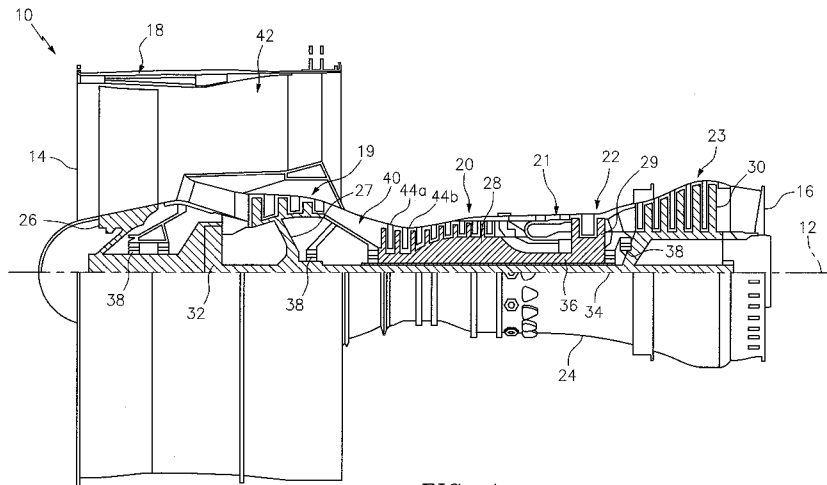


FIG. 1

(57) Abstract: A variable area vane arrangement includes a stator vane including a shaft having an axis. The vane arrangement also includes a vane lever arm that rotates the stator vane about the axis. The vane lever arm includes a base, a first tab and a second tab. The base is arranged laterally between the first tab and the second tab. The first tab laterally overlaps the base. The second tab includes an aperture and laterally overlaps the base and the first tab. The shaft extends through the aperture and is connected to the base.

## VANE LEVER ARM FOR A VARIABLE AREA VANE ARRANGEMENT

## BACKGROUND OF THE INVENTION

## 1. Technical Field

[0001] This disclosure relates generally to rotational equipment and, more particularly, to a vane lever arm for a variable area vane arrangement of, for example, a turbine engine.

## 2. Background Information

[0002] A typical turbine engine includes a plurality of engine sections such as, for example, a fan section, a compressor section, a combustor section and a turbine section. The turbine engine may also include a variable area vane arrangement. Such a vane arrangement may be configured to guide and/or adjust the flow of gas into a respective one of the engine sections. Alternatively, the vane arrangement may be configured to guide and/or adjust the flow of gas between adjacent stages of a respective one of the engine sections.

[0003] A typical variable area vane arrangement includes a plurality of adjustable stator vanes that are rotatably connected to an inner vane platform and an outer vane platform. Each of the stator vanes includes an airfoil that extends between the inner and the outer vane platforms. Each of the stator vanes may be rotated about a respective axis using a vane lever arm. Various types of vane lever arms are known in the art including vane lever arms constructed from sheet metal. Some sheet metal vane lever arms, however, may fail when the stator vane is subject to a surge force; e.g., a force caused by a foreign object such as a bird, or a blade out.

[0004] There is a need in the art for an improved vane lever arm.

## SUMMARY OF THE DISCLOSURE

[0005] According to an aspect of the invention, a variable area vane arrangement is provided that includes a stator vane including a shaft having an axis. The vane arrangement also includes a vane lever arm that rotates the stator vane about the axis. The vane lever arm includes a base, a first tab and a second tab. The base is arranged laterally between the first tab and the second tab. The first tab laterally overlaps the base. The second tab includes an aperture and laterally overlaps the base and the first tab. The shaft extends through the aperture and is connected to the base.

[0006] According to another aspect of the invention, another variable area vane arrangement is provided that includes a stator vane including a shaft having an axis. The vane arrangement also includes a vane lever arm that rotates the stator vane about the axis. The vane lever arm includes a base, a first tab and a second tab. The base is arranged between the first tab and the second tab. The first tab extends from the base to a first anti-rotation element. The second tab includes an aperture and a second anti-rotation element that partially defines the aperture. The shaft extends through the aperture, is connected to the base, and is arranged between the first anti-rotation element and the second anti-rotation element.

[0007] According to still another aspect of the invention, a turbine engine is provided that includes a plurality of engine sections arranged along a first axis, and a variable area vane arrangement directing gas for one of the engine sections. The engine sections include a compressor section, a combustor section and a turbine section. The vane arrangement includes a stator vane including a shaft having a second axis. The vane arrangement also includes a vane lever arm that rotates the stator vane about the second axis. The vane lever arm includes a base, a first tab and a second tab. The base is arranged between the first tab and the second tab. The first tab laterally overlaps the base. The second tab includes an aperture and laterally overlaps the base and the first tab. The shaft extends through the aperture and is connected to the base.

[0008] The vane lever arm may include an arm portion that extends substantially longitudinally from the base.

[0009] The first tab may be located adjacent the shaft.

[0010] The first tab may overlap the aperture.

[0011] The first tab may extend from the base to a first anti-rotation element. The second tab may include a second anti-rotation element that partially defines the aperture. The shaft may be arranged between, and may engage the first anti-rotation element and the second anti-rotation element.

[0012] The second tab may include a third anti-rotation element that partially defines the aperture. The third anti-rotation element may be separated from the shaft by a gap during a first mode of operation, and may engage the shaft during a second mode of operation. The shaft may be arranged between the second anti-rotation element and the third anti-rotation element.

[0013] The first anti-rotation element may be configured as a substantially planar surface that contacts a substantially planar surface of the shaft.

[0014] The second anti-rotation element may be configured as a substantially planar surface that contacts a substantially planar surface of the shaft.

[0015] The first tab and/or the second tab may each include an intermediate portion and an end portion. The intermediate portion may extend between the base and the end portion. The end portion may overlap the base. The intermediate portion may be curved, and the end portion may be substantially planar.

[0016] The base may include a second aperture. The shaft may extend through the second aperture.

[0017] The vane arrangement may include a vane platform with a second aperture. The stator vane may include a turbine engine airfoil. The shaft may extend from the airfoil, through the second aperture, to the vane lever arm.

[0018] The first tab may overlap the base. The second tab may overlap the base and the first tab. The first tab may also overlap the aperture.

[0019] The turbine engine may include a gear train that connects a rotor in a first of the engine sections to a rotor in a second of the engine sections.

[0020] The foregoing features and the operation of the invention will become more apparent in light of the following description and the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0021] FIG. 1 is a side cutaway illustration of a geared turbine engine;

[0022] FIG. 2 is a partial, side sectional illustration of a compressor section with a plurality of variable area vane arrangements;

[0023] FIG. 3 is a perspective illustration of a vane lever arm connected to an adjustable stator vane for a variable area vane arrangement;

[0024] FIG. 4 is an illustration of a side of the vane lever arm of FIG. 3;

[0025] FIG. 5 is an illustration of another side of the vane lever arm of FIG. 3;

[0026] FIG. 6 is a sectional illustration of the vane lever arm of FIG. 4;

[0027] FIG. 7 is a partial, perspective illustration of the vane lever arm and the adjustable stator vane of FIG. 3;

[0028] FIG. 8 is a partial, end cutaway illustration of the vane lever arm and the adjustable stator vane of FIG. 3; and

[0029] FIG. 9 is a sectional illustration of an alternate embodiment vane lever arm.

#### DETAILED DESCRIPTION OF THE INVENTION

[0030] FIG. 1 is a side cutaway illustration of a geared turbine engine 10 that extends along an axis 12 between a forward airflow inlet 14 and an aft airflow exhaust 16. The engine 10 includes a fan section 18, a low pressure compressor (LPC) section 19, a high pressure compressor (HPC) section 20, a combustor section 21, a high pressure turbine (HPT) section 22, and a low pressure turbine (LPT) section 23. These engine sections 18-23 are arranged sequentially along the axis 12 and housed within an engine case 24.

[0031] Each of the engine sections 18-20, 22 and 23 includes a respective rotor 26-30. Each of the rotors 26-30 includes a plurality of rotor blades arranged circumferentially around and connected (e.g., mechanically fastened, welded, brazed or otherwise adhered) to one or more respective rotor disks. The fan rotor 26 is connected to a gear train 32. The gear train 32 and the LPC rotor 27 are connected to and driven by the LPT rotor 30 through a low speed shaft 34. The HPC rotor 28 is connected to and driven by the HPT rotor 29 through a high speed shaft 36. The low and high speed shafts 34 and 36 are rotatably supported by a plurality of bearings 38. Each of the bearings 38 is connected to the engine case 24 by at least one stator such as, for example, an annular support strut.

[0032] Air enters the engine 10 through the airflow inlet 14, and is directed through the fan section 18 and into an annular core gas path 40 and an annular bypass gas path 42. The air within the core gas path 40 may be referred to as "core air". The air within the bypass gas path 42 may be referred to as "bypass air" or "cooling air". The core air is directed through the engine sections 19-23 and exits the engine 10 through the airflow exhaust 16. Within the combustion section 21, fuel is injected into and mixed with the core air and ignited to provide forward engine thrust. The bypass air is directed through the bypass gas path 42 and out of the engine 10 to provide additional forward engine thrust or reverse thrust via a thrust reverser. The bypass air may also be utilized to cool various turbine engine components within one or more of the engine sections 19-23.

[0033] Referring still to FIG. 1, the engine 10 also includes one or more variable area vane arrangements; e.g., vane arrangements 44a, 44b, etc. Each of the vane arrangements directs gas for a respective one of the engine sections 18-20, 22 and 23. Referring to FIG. 2, for

example, the vane arrangement 44a guides and/or adjusts the flow of the core air into the HPC section 20. The vane arrangement 44b guides and/or adjusts the flow of the core air through the HPC section 20; e.g., between adjacent HPC rotor stages.

**[0034]** Each of the vane arrangements (e.g., 44a and 44b) includes one or more adjustable stator vanes 46 that are arranged circumferentially around the axis 12. Each of the stator vanes 46 includes a turbine engine airfoil 48 and one or more coaxial vane shafts; e.g., a vane inner shaft 50 and a vane outer shaft 52. The airfoil 48 of FIG. 2 extends through the core gas path 40 between an annular inner vane platform 54 and an annular outer vane platform 56. The airfoil 48 is arranged between the inner and the outer shafts 50 and 52, which extend along an axis 58 (see FIG. 3). The inner shaft 50 extends from the airfoil 48 into the inner vane platform 54, and is rotatably connected to the inner vane platform 54. The outer shaft 52 extends from the airfoil 48, through an aperture 60 in the outer vane platform 56, to an outer vane end 62. The outer shaft 52 is rotatably connected to the outer vane platform 56.

**[0035]** Referring to FIG. 3, each of the stator vanes 46 may be rotated about its respective axis 58 by pivoting a respective vane lever arm 64 about the axis 58 with an actuator (not shown). Now referring to FIGS. 4 to 6, the vane lever arm 64 includes an arm portion 66 and a mount portion 68. The arm portion 66 extends longitudinally (e.g., along a radial x axis) from the mount portion 68 to a distal arm end 70. The arm portion 66 includes an aperture 72 arranged at (e.g., proximate, adjacent or on) the arm end 70. A pin (not shown) may extend through the aperture 72 to connect the vane lever arm 64 to the actuator.

**[0036]** The mount portion 68 includes a mount base 74, a mount first tab 76 and a mount second tab 78. The base 74 extends longitudinally from the arm portion 66 to a distal base end 80. The base 74 is arranged and extends laterally (e.g., along a radial y axis) between the first tab 76 and the second tab 78. The base 74 includes an aperture 82, which may be laterally aligned with the aperture 72.

**[0037]** The first tab 76 extends from the base 74 to a distal first tab end 84. The first tab 76, for example, includes an intermediate portion 86 and an end portion 88. The intermediate portion 86 extends (e.g., along a z axis) from the base 74 to the end portion 88. The intermediate portion 86 has an arcuate (e.g., semi-annular) cross-sectional geometry. The end portion 88 extends laterally from the intermediate portion 86 to the first tab end 84, and laterally overlaps the base 74. The end portion 88 includes an anti-rotation element 90, and may have a

substantially planar cross-sectional geometry. The anti-rotation element 90 is arranged at the first tab end 84. In the embodiment of FIGS. 4 to 6, the anti-rotation element 90 is configured as a substantially planar surface.

**[0038]** The second tab 78 extends from the base 74 to a distal second tab end 92. The second tab 78, for example, includes an intermediate portion 94 and an end portion 96. The intermediate portion 94 extends from the base 74 to the end portion 96. The intermediate portion 94 has an arcuate (e.g., semi-annular) cross-sectional geometry. The end portion 96 extends laterally from the intermediate portion 94 to the second tab end 92, and laterally overlaps the base 74 and the end portion 88. The end portion 96 includes an aperture 98 and one or more anti-rotation elements 100 and 102, and may have a substantially planar cross-sectional geometry. The aperture 98 may have an elongated cross-sectional geometry; e.g., the aperture 98 has a lateral width and a longitudinal length that is greater than the width. The aperture 98 may be coaxial with the aperture 82, and may be laterally overlapped by the end portion 88. The anti-rotation elements 100 and 102 partially define opposing sides of the aperture 98, where the anti-rotation element 100 laterally faces the anti-rotation element 90. In the embodiment of FIGS. 4 to 6, the anti-rotation elements 100 and 102 are configured as substantially planar surfaces.

**[0039]** Referring to FIGS. 7 and 8, the mount portion 68 is connected to the outer shaft 52 at the outer vane end 62. A threaded end portion 104 of the outer shaft 52 extends through the aperture 82. Both this end portion 104 and the aperture 82 may have (e.g., D-shaped) cross-sectional geometries to ensure the vane lever arm 64 is properly orientated relative to the stator vane 46. An intermediate portion 106 of the outer shaft 52 extends through the aperture 98. This intermediate portion 106 is located laterally between the anti-rotation element 90 and the anti-rotation element 100 as well as laterally between the anti-rotation element 100 and the anti-rotation element 102. Anti-rotation elements 108 and 110 (e.g., substantially planar surfaces) of the intermediate portion 106 respectively engage (e.g., contact) the anti-rotation elements 90 and 100. A nut 112 and lock washer 114 are mated with the end portion 104, which connects the base 74 to the outer shaft 52 against a shoulder 116. The end portion 96 is arranged adjacent to and may engage a shoulder 118.

**[0040]** Referring to FIG. 8, the vane lever arm 64 is adapted to operate in a plurality of different modes of operation including a first mode of operation and a second mode of operation. The vane lever arm 64 may operate in the first mode of operation, for example, during nominal

flight conditions. The vane lever arm 64 may operate in the second mode of operation, for example, during non-nominal flight conditions; e.g., where the stator vane 46 is subject to a surge force caused by a foreign object such as a bird, or a blade out. During the first mode of operation, the engagement between anti-rotation elements 90 and 108 and/or the engagement between the anti-rotation elements 100 and 110 may prevent the vane lever arm 64 from rotating relative to the outer shaft 52. The anti-rotation elements 102 and 108 may be laterally separated by a gap. In contrast, during the second mode of operation, an additional force applied to the stator vane 46 (e.g., a surge force) may cause the outer shaft 52 to slightly rotate relative to the vane lever arm 64 and (e.g., elastically) splay the first and the second tabs 76 and 78 apart. As the first and the second tabs 76 and 78 splay apart, however, the anti-rotation element 102 may engage the anti-rotation element 108, which may prevent further splaying of the tabs 76 and 78. This engagement between the anti-rotation elements 102 and 108 and/or the engagement between the anti-rotation elements 90 and 108 may prevent additional rotation between the vane lever arm 64 and the outer shaft 52.

**[0041]** The mount portion 68 may have various configurations other than that described above and illustrated in the drawings. The first tab 76, for example, may overlap the second tab 78 such that the end portion 96 is arranged axially between the base 74 and the end portion 88. The anti-rotation elements 90 and 102 may be laterally aligned. The intermediate portions 86 and 94 may have non-curved geometries; e.g., the intermediate portions may be perpendicular to the base and/or the respective end portions. The present invention, therefore, is not limited to any particular vane mount configurations.

**[0042]** In some embodiments, for example as illustrated in FIGS. 4 to 6, the vane lever arm 64 may have a unitary body. The vane lever arm 64, for example, may be formed from a sheet of metal such that the mount portion 68 and the arm portion 66 are integral with one another. In one such embodiment, for example as illustrated in FIG. 9, the end portion 88 may include a notch 120 that provides room for forming the second tab 78. The present invention, however, is not limited to any particular vane lever arm configurations, materials and/or manufacturing processes.

**[0043]** The terms “forward”, “aft”, “inner” and “outer” are used to orientate the components of the variable area vane arrangement described above relative to the turbine engine and its axis. A person of skill in the art will recognize, however, one or more of these

components may be utilized in other orientations than those described above. The present invention therefore is not limited to any particular variable area vane arrangement spatial orientations.

**[0044]** A person of skill in the art will recognize the variable area vane arrangement may be included in various turbine engines other than the turbine engine described above and illustrated in the drawings. A person of skill in the art will also recognize the variable area vane arrangement may be included in various types of rotational equipment other than a turbine engine. The present invention therefore is not limited to any particular types or configurations of rotational equipment.

**[0045]** While various embodiments of the present invention have been disclosed, it will be apparent to those of ordinary skill in the art that many more embodiments and implementations are possible within the scope of the invention. For example, the present invention as described herein includes several aspects and embodiments that include particular features. Although these features may be described individually, it is within the scope of the present invention that some or all of these features may be combined within any one of the aspects and remain within the scope of the invention. Accordingly, the present invention is not to be restricted except in light of the attached claims and their equivalents.

What is claimed is:

1. A variable area vane arrangement, comprising:  
a stator vane including a shaft having an axis; and  
a vane lever arm that rotates the stator vane about the axis, and includes a base, a first tab and a second tab, wherein  
the base is arranged laterally between the first tab and the second tab;  
the first tab laterally overlaps the base; and  
the second tab includes an aperture and laterally overlaps the base and the first tab;  
wherein the shaft extends through the aperture and is connected to the base.
2. The vane arrangement of claim 1, wherein the vane lever arm further includes an arm portion that extends longitudinally from the base.
3. The vane arrangement of claim 1, wherein the first tab is located adjacent the shaft.
4. The vane arrangement of claim 1, wherein the first tab overlaps the aperture.
5. The vane arrangement of claim 1, wherein  
the first tab extends from the base to a first anti-rotation element;  
the second tab includes a second anti-rotation element that partially defines the aperture;  
and  
the shaft is arranged between and engages the first anti-rotation element and the second anti-rotation element.
6. The vane arrangement of claim 5, wherein  
the second tab includes a third anti-rotation element that partially defines the aperture;  
the third anti-rotation element is separated from the shaft by a gap during a first mode of operation, and engages the shaft during a second mode of operation; and

the shaft is arranged between the second anti-rotation element and the third anti-rotation element.

7. The vane arrangement of claim 5, wherein the first anti-rotation element is configured as a substantially planar surface that contacts a substantially planar surface of the shaft.

8. The vane arrangement of claim 5, wherein the second anti-rotation element is configured as a substantially planar surface that contacts a substantially planar surface of the shaft.

9. The vane arrangement of claim 1, wherein  
at least one of the first tab and the second tab each include an intermediate portion and an end portion;  
the intermediate portion extends between the base and the end portion; and  
the end portion overlaps the base.

10. The vane arrangement of claim 9, wherein the intermediate portion is curved, and the end portion is substantially planar.

11. The vane arrangement of claim 1, wherein the base includes a second aperture, and the shaft extends through the second aperture.

12. The vane arrangement of claim 1, further comprising a vane platform including a second aperture, wherein the stator vane further includes a turbine engine airfoil, and wherein the shaft extends from the airfoil, through the second aperture, to the vane lever arm.

13. A variable area vane arrangement, comprising:  
a stator vane including a shaft having an axis; and  
a vane lever arm that rotates the stator vane about the axis, and includes a base, a first tab and a second tab, wherein  
the base is arranged between the first tab and the second tab;  
the first tab extends from the base to a first anti-rotation element; and

the second tab includes an aperture and a second anti-rotation element that partially defines the aperture;

wherein the shaft extends through the aperture, is connected to the base, and is arranged between the first anti-rotation element and the second anti-rotation element.

14. The vane arrangement of claim 13, wherein the second tab includes a third anti-rotation element that partially defines the aperture; the third anti-rotation element is separated from the shaft by a gap during a first mode of operation, and engages the shaft during a second mode of operation; and the shaft is arranged between the second anti-rotation element and the third anti-rotation element.

15. The vane arrangement of claim 13, wherein the first tab overlaps the base, and the second tab overlaps the base and the first tab.

16. The vane arrangement of claim 15, wherein the first tab overlaps the aperture.

17. The vane arrangement of claim 13, wherein at least one of the first tab and the second tab each include an intermediate portion and an end portion; the intermediate portion extends between the base and the end portion; and the end portion overlaps the base.

18. The vane arrangement of claim 13, further comprising a vane platform including a second aperture, wherein the stator vane further includes a turbine engine airfoil, and wherein the shaft extends from the airfoil, through the second aperture, to the vane lever arm.

19. A turbine engine, comprising: a plurality of engine sections arranged along a first axis, and including a compressor section, a combustor section and a turbine section; and

a variable area vane arrangement directing gas for one of the engine sections, and including

a stator vane including a shaft having a second axis; and

a vane lever arm that rotates the stator vane about the second axis, and includes a base, a first tab and a second tab, wherein the base is arranged between the first tab and the second tab, the first tab laterally overlaps the base, and the second tab includes an aperture and laterally overlaps the base and the first tab;

wherein the shaft extends through the aperture and is connected to the base.

20. The engine of claim 19, further comprising a gear train that connects a rotor in a first of the engine sections to a rotor in a second of the engine sections.

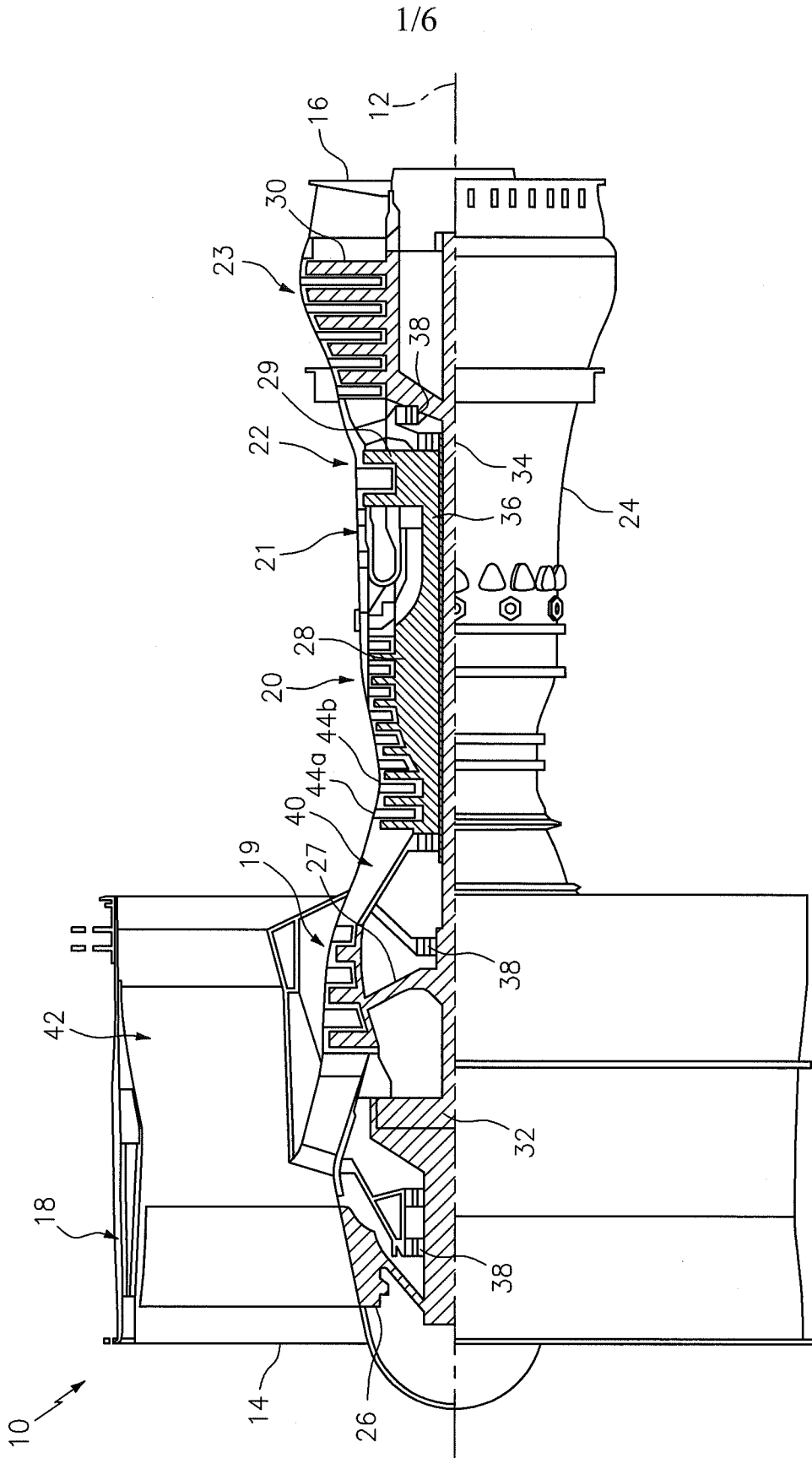


FIG. 1

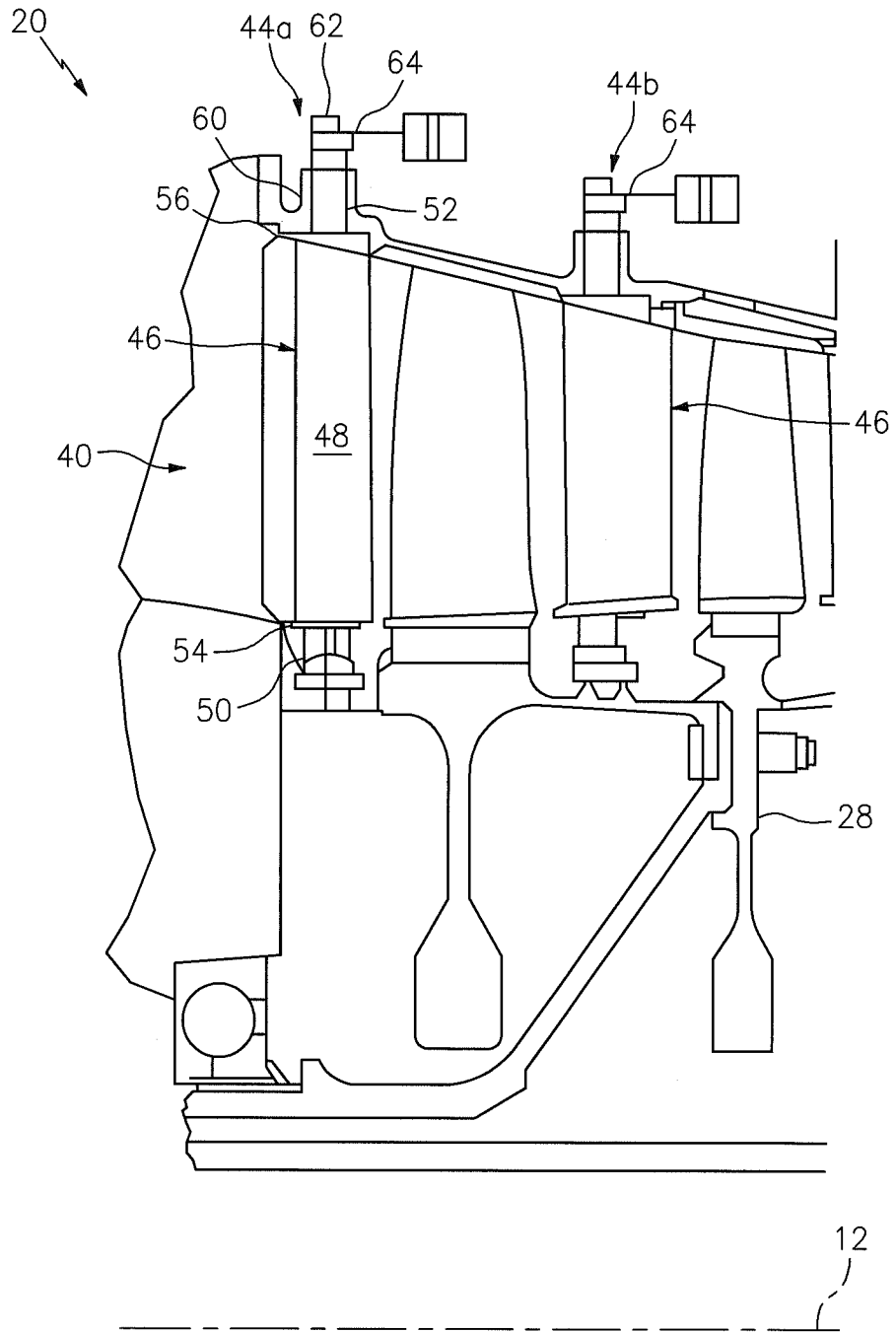


FIG. 2

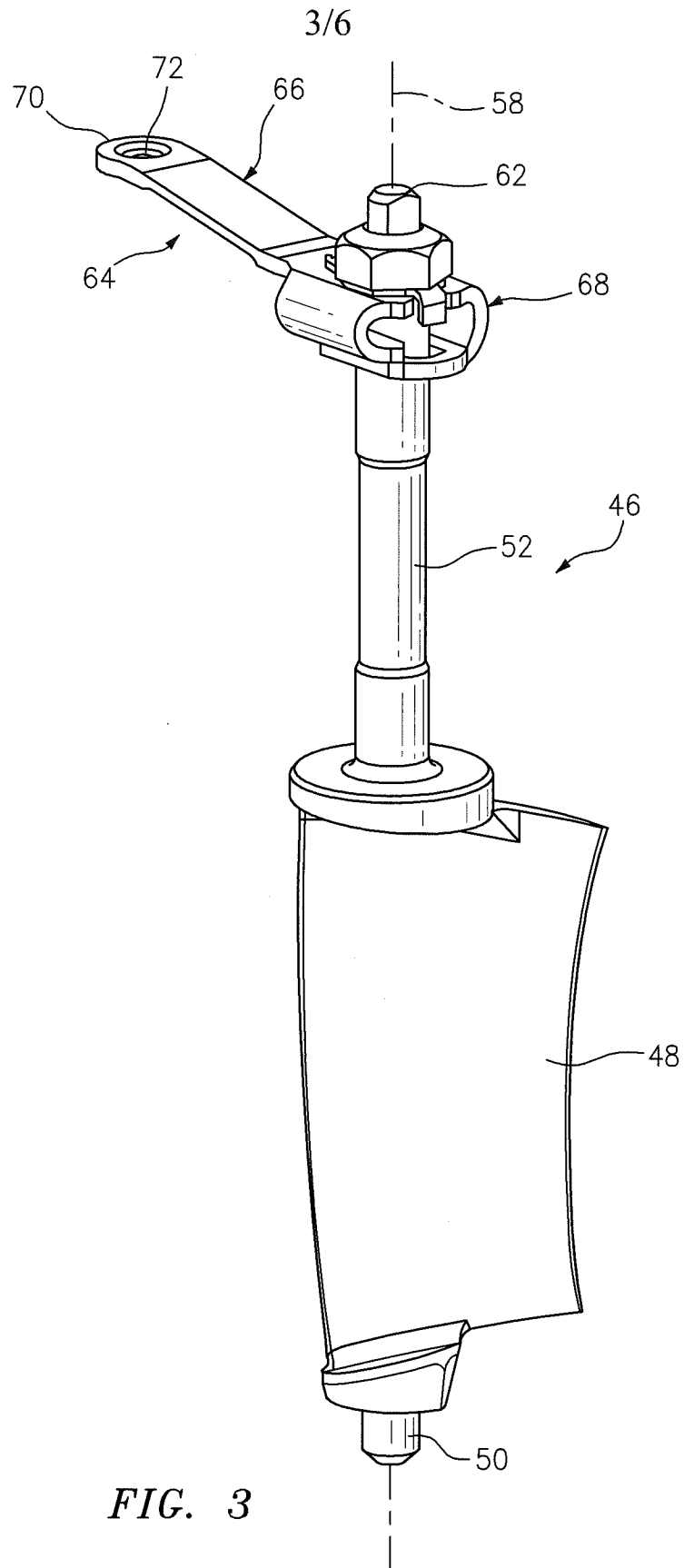


FIG. 3

4/6

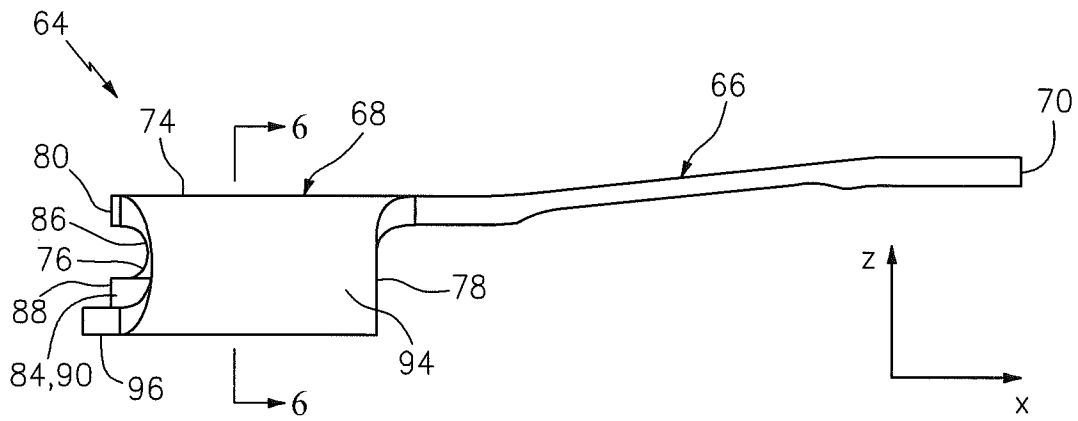


FIG. 4

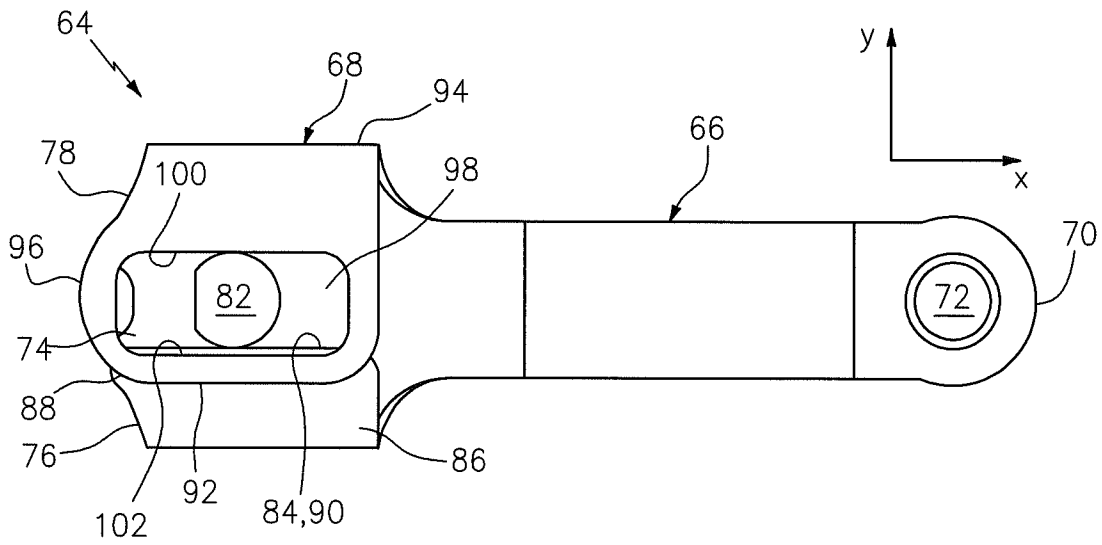


FIG. 5

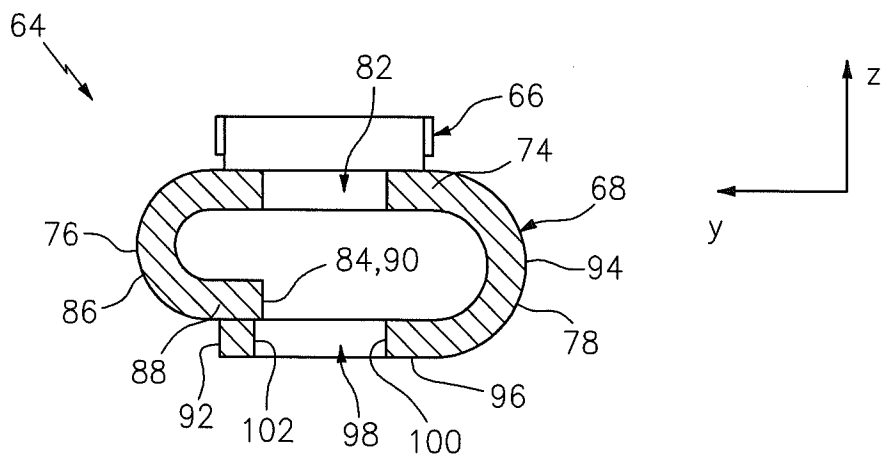


FIG. 6

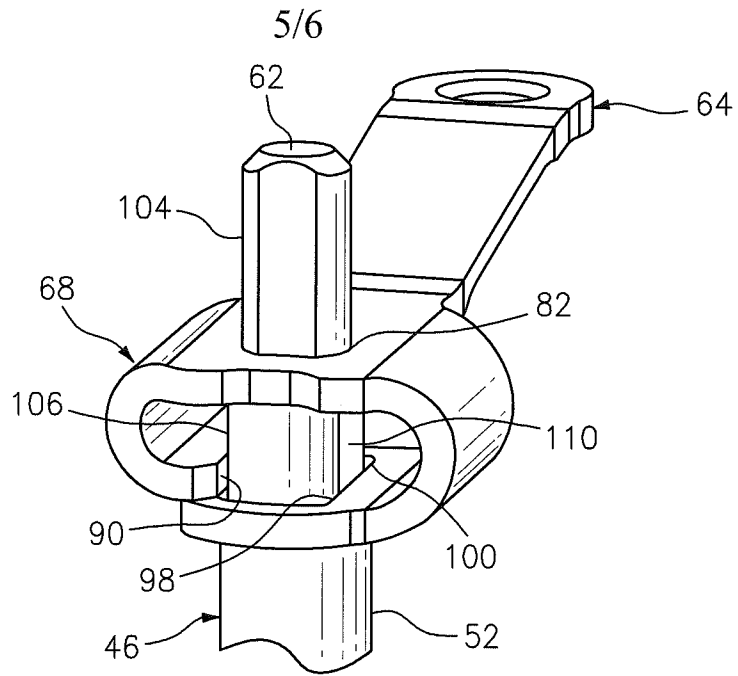


FIG. 7

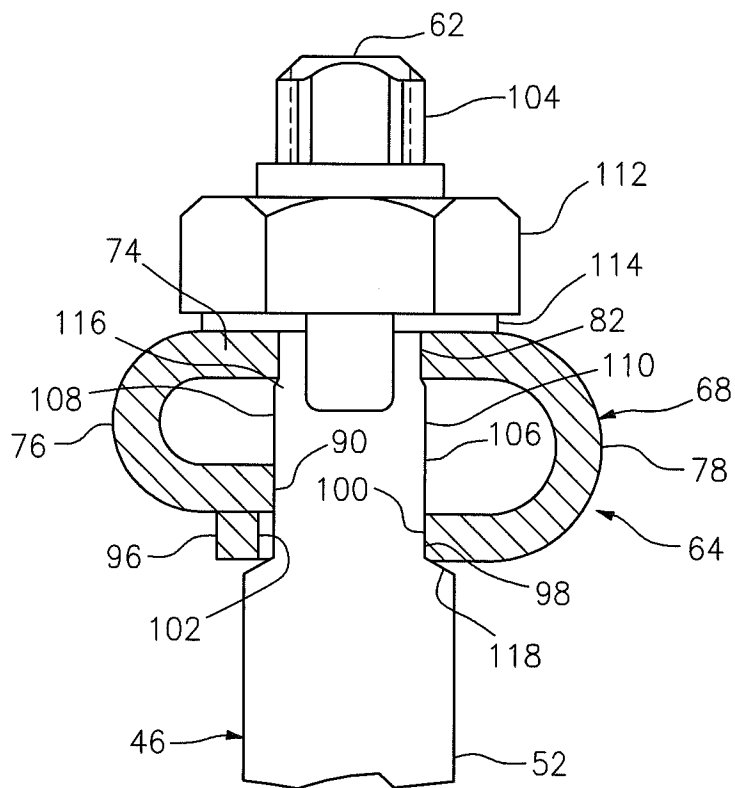
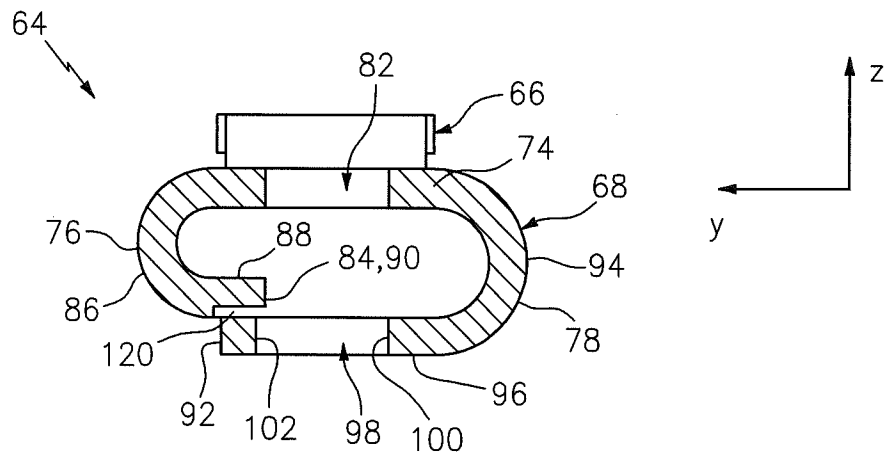


FIG. 8



**FIG. 9**

**INTERNATIONAL SEARCH REPORT**

International application No.

PCT/US2013/021941

<p><b>A. CLASSIFICATION OF SUBJECT MATTER</b>                  IPC(8) - F04D 29/30 (2013.01)                  USPC - 415/160                  According to International Patent Classification (IPC) or to both national classification and IPC</p>																				
<p><b>B. FIELDS SEARCHED</b></p> <p>Minimum documentation searched (classification system followed by classification symbols)                  IPC(8) - F04D 29/30 (2013.01)                  USPC - 29/889.22; 415/1, 148, 156, 160, 209.3</p> <p>Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched                  CPC - F01C 1/00, 1/344, 1/3448, 1/348, 1/352 (2013.01)</p> <p>Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)                  PatBase, Google Patents, Google</p>																				
<p><b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b></p> <table border="1"> <thead> <tr> <th>Category*</th> <th>Citation of document, with indication, where appropriate, of the relevant passages</th> <th>Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>US 2005/0169741 A1 (KIES et al) 04 August 2005 (04.08.2005) entire document</td> <td>1-20</td> </tr> <tr> <td>A</td> <td>US 2010/0092278 A1 (MAJOR et al) 15 April 2010 (15.04.2010) entire document</td> <td>1-20</td> </tr> <tr> <td>A</td> <td>US 4,767,264 A (KISLING et al) 30 August 1988 (30.08.1988) entire document</td> <td>1-20</td> </tr> <tr> <td>A</td> <td>US 7,278,819 B2 (SCHILLING) 09 October 2007 (09.10.2007) entire document</td> <td>1-20</td> </tr> <tr> <td>A</td> <td>US 6,209,198 B1 (LAMMAS et al) 03 April 2001 (03.04.2001) entire document</td> <td>1-20</td> </tr> </tbody> </table>			Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	A	US 2005/0169741 A1 (KIES et al) 04 August 2005 (04.08.2005) entire document	1-20	A	US 2010/0092278 A1 (MAJOR et al) 15 April 2010 (15.04.2010) entire document	1-20	A	US 4,767,264 A (KISLING et al) 30 August 1988 (30.08.1988) entire document	1-20	A	US 7,278,819 B2 (SCHILLING) 09 October 2007 (09.10.2007) entire document	1-20	A	US 6,209,198 B1 (LAMMAS et al) 03 April 2001 (03.04.2001) entire document	1-20
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.																		
A	US 2005/0169741 A1 (KIES et al) 04 August 2005 (04.08.2005) entire document	1-20																		
A	US 2010/0092278 A1 (MAJOR et al) 15 April 2010 (15.04.2010) entire document	1-20																		
A	US 4,767,264 A (KISLING et al) 30 August 1988 (30.08.1988) entire document	1-20																		
A	US 7,278,819 B2 (SCHILLING) 09 October 2007 (09.10.2007) entire document	1-20																		
A	US 6,209,198 B1 (LAMMAS et al) 03 April 2001 (03.04.2001) entire document	1-20																		
<p><input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/></p>																				
<p>* Special categories of cited documents:</p> <table border="0"> <tr> <td>"A" document defining the general state of the art which is not considered to be of particular relevance</td> <td>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</td> </tr> <tr> <td>"E" earlier application or patent but published on or after the international filing date</td> <td>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</td> </tr> <tr> <td>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</td> <td>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</td> </tr> <tr> <td>"O" document referring to an oral disclosure, use, exhibition or other means</td> <td>"&amp;" document member of the same patent family</td> </tr> <tr> <td>"P" document published prior to the international filing date but later than the priority date claimed</td> <td></td> </tr> </table>			"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family	"P" document published prior to the international filing date but later than the priority date claimed									
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention																			
"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone																			
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art																			
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family																			
"P" document published prior to the international filing date but later than the priority date claimed																				
<p>Date of the actual completion of the international search 28 February 2013</p>		<p>Date of mailing of the international search report <b>12 MAR 2013</b></p>																		
<p>Name and mailing address of the ISA/US                  Mail Stop PCT, Attn: ISA/US, Commissioner for Patents                  P.O. Box 1450, Alexandria, Virginia 22313-1450                  Facsimile No. 571-273-3201</p>		<p>Authorized officer:                  Blaine R. Copenheaver                  PCT Helpdesk: 571-272-4300                  PCT OSP: 571-272-7774</p>																		