

May 31, 1927.

G. NICKLIN

1,630,446

TRAY PURSE, TOBACCO POUCH, OR THE LIKE

Filed Aug. 9, 1926

2 Sheets-Sheet 1

FIG. 1.

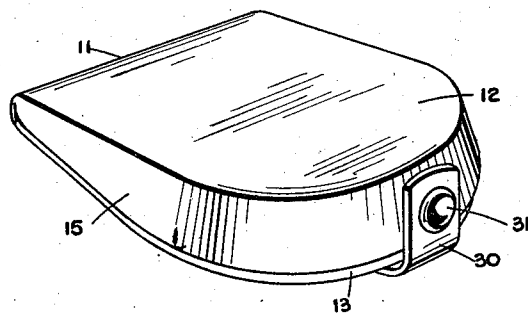


FIG. 2.

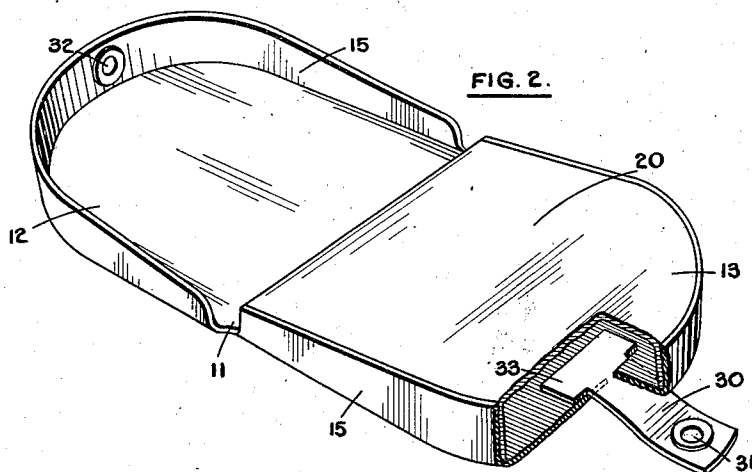
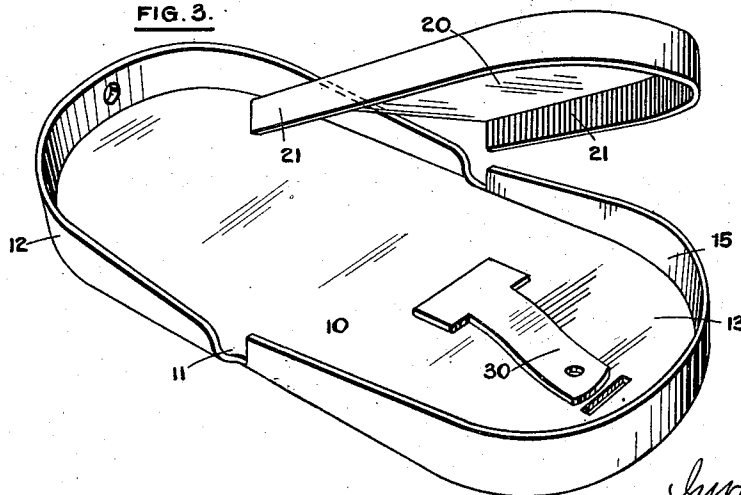


FIG. 3.



Inventor
Geoffrey Nicklin
By B. Singer, Atty

May 31, 1927.

G. NICKLIN

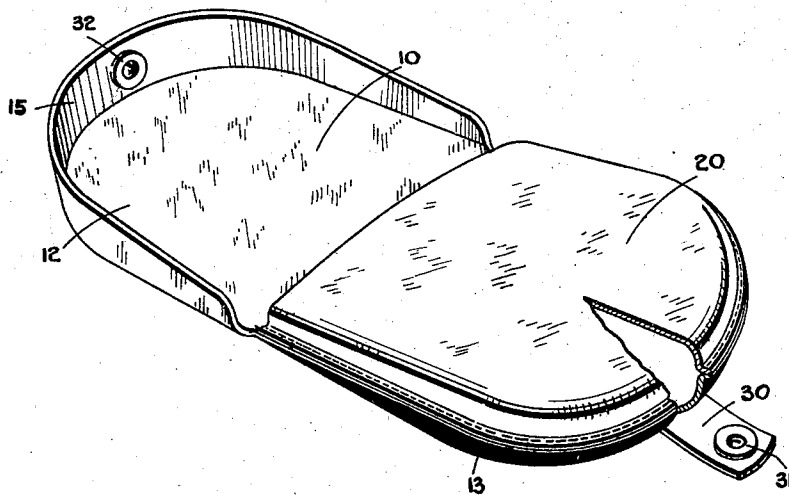
1,630,446

TRAY PURSE, TOBACCO POUCH, OR THE LIKE

Filed Aug. 9, 1926

2 Sheets-Sheet 2

FIG. 4.



Inventor
Geoffrey Nicklin
By B. Singer, atty

UNITED STATES PATENT OFFICE.

GEOFFREY NICKLIN, OF WALSALL, ENGLAND.

TRAY PURSE, TOBACCO POUCH, OR THE LIKE.

Application filed August 9, 1926, Serial No. 128,315, and in Great Britain July 23, 1926.

This invention relates to leather purses, tobacco pouches, cigarette cases and the like of the kind comprising a pocket having a flap or cover which, in the folded position extends over one side or face of the pocket, and in the open position forms a tray into which the articles within the pocket can be discharged so that they can be more readily selected and picked up as required.

An upstanding flange or wall for the edges of the tray has hitherto been commonly provided by sewing a separate strip of leather to the edges of the piece or blank of leather forming the tray.

The object of the present invention is to provide an improved method of constructing such articles which will cheapen the cost of manufacture, and at the same time provide a neat and attractive article.

According to this invention I form the purse or pouch or like article from two blanks of leather, the larger blank, of which a portion constitutes the tray, being blocked to form an upstanding flange at the edge of the tray. By this means the necessity for stitching a separate strip of leather to the blank forming the tray is obviated. The smaller blank of leather is secured to the remaining portion of the major blank so as to form the pocket.

Referring to the drawings:—

Figure 1 is a perspective view showing one form of purse made in accordance with the present invention in its folded or closed position.

Figure 2 is a similar part sectional view showing a purse open.

Figure 3 is a view showing the component parts used in the construction of the purse.

Figure 4 is a view similar to Figure 2 showing an alternative construction.

As illustrated by the drawings, the major blank of leather 10 is folded transversely at 11 into two portions, one portion 12 constituting the tray and the other portion 13 constituting a side of the pocket. In the form shown in Figures 1-3, the major blank 10 is blocked so that an upstanding flange 15 is formed both around the edges of the tray 12 and around the edges of the pocket portion 13; and the minor blank 20 is also blocked to form an upstanding

flange 21 on three sides. The flange 21 on the minor blank is then secured face to face to the flange 15 of the pocket portion of the major blank by means of glue or other suitable adhesive, and in order to further secure the parts a rivet is passed through the flanges at each side near to the mouth of the pocket. By this means it will be seen that I have formed a neat and attractive purse or pouch from two blanks of leather only, and without any stitching operation.

In an alternative form of construction shown in Figure 4, instead of placing the flange of the minor blank and of the pocket portion of the major blank, one inside the other and securing them face to face, I may form these flanges by stitching the two parts together before blocking, and blocking up after stitching.

In manufacturing tobacco pouches in accordance with this invention I preferably provide a rubber lining. This may be formed by securing, by means of glue or the like, a suitable rubberized canvas to the interior of the pocket and to the inner face of the tray, as shown at 25 in Figure 5. The flange 15 on the tray 12 may, however, be left without the rubber lining, and then any tendency for the lining to separate from the flange, owing to the sliding action of the pocket on the interior face of the flange when the pouch is folded, will be obviated.

As illustrated, I may provide a leather tongue 30 on the pocket, which tongue is provided with one part 31 of a snap fastener so that it can be engaged with the other part 32 of the fastener which is provided on the flange 15 of the tray. This will prevent the purse or pouch from coming open accidentally. The leather tongue is sewn in position to the major blank at 33.

What I claim then is:—

1. A pouch formed from a major and a minor blank of leather; the major blank divided by a fold into a back and a tray; an integral upstanding flange at the edges of the tray and at the edges of the back formed by blocking the major blank; and an integral upstanding flange at the edges of the minor blank formed by blocking said blank; the flanges on the minor blank

and the back being secured face to face to form a pocket.

2. A pouch formed from a major and a minor blank of leather; the major blank being divided by a fold into a back and a tray; an integral upstanding flange at the edges of the tray and at the edges of the back formed by blocking the major blank; an integral upstanding flange at the edges

of the minor blank formed by blocking said blank; the flanges on the minor blank and the back being secured face to face by an adhesive to form a pocket; and a rubber lining secured by an adhesive to the interior faces of the pocket and tray.

In witness whereof I affix my signature.

GEOFFREY NICKLIN.