



(19) **United States**

(12) **Patent Application Publication**  
**Bayang et al.**

(10) **Pub. No.: US 2008/0156919 A1**

(43) **Pub. Date: Jul. 3, 2008**

(54) **METHOD FOR REDUCING OCCURRENCES OF TAPE STICK CONDITIONS IN MAGNETIC TAPE**

(22) Filed: **Jan. 2, 2007**

**Publication Classification**

(75) Inventors: **Josephine F. Bayang**, Tucson, AZ (US); **Nhan X. Bui**, Tucson, AZ (US); **Ernest S. Gale**, Tucson, AZ (US); **Eiji Ogura**, Kanagawa-ken (JP); **Kazuhiro Tsuruta**, Kanagawa (JP)

(51) **Int. Cl. G11B 15/48** (2006.01)

(52) **U.S. Cl. 242/334**

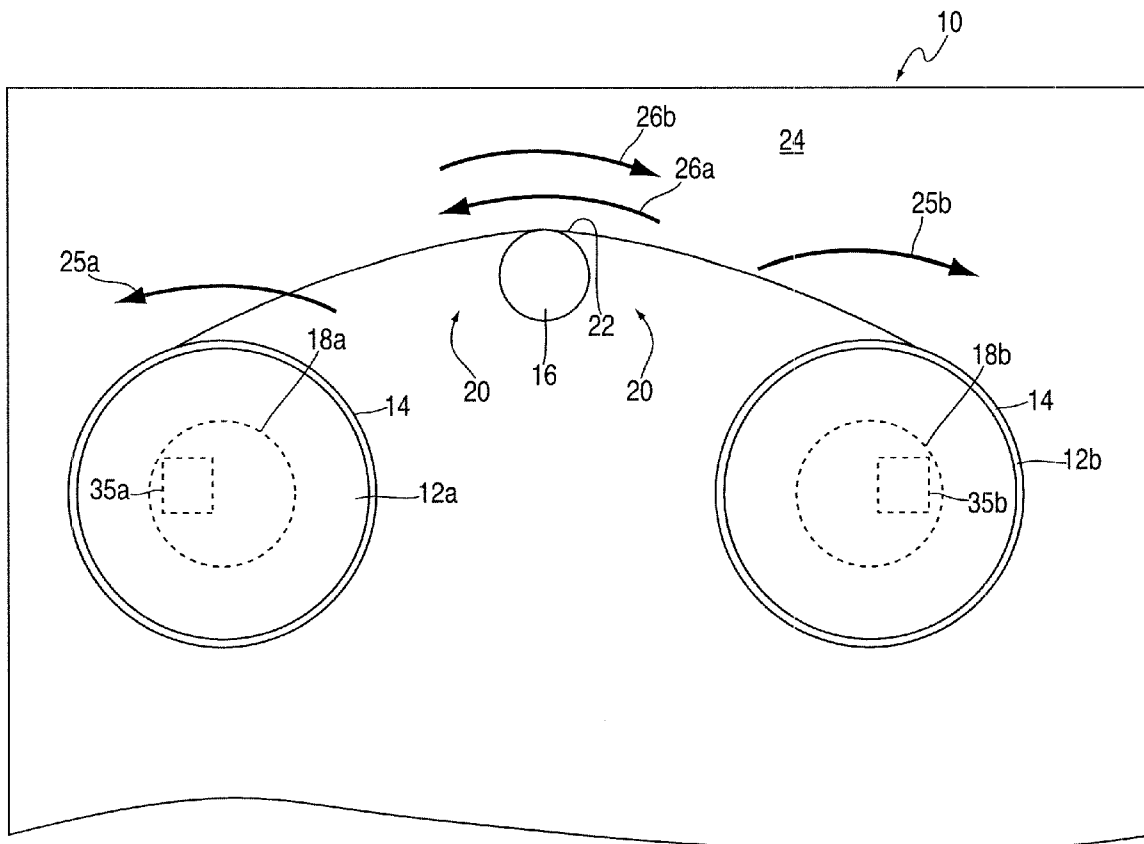
(57) **ABSTRACT**

Disclosed is a method for reducing occurrences of stick conditions in tape, the method including stopping rotation of a supply reel and take-up reel of a drive that includes a length of tape, a portion of the tape extending between the reels and contacting a head between the reels, wherein the stopping creates a stop condition in the drive, determining if the tape is stuck to the head, dropping tension in the tape between the reels, freeing the tape for movement in a z-direction via the dropping tension, moving the head in y-directions, moving the tape in an x-direction via a rotation of the supply reel a fraction of a rotation, and causing the tape to break contact with the head via the dropping, moving of the tape in the z-direction, moving of the tape in the x-direction, and/or moving of the head in the y-directions.

Correspondence Address:  
**CANTOR COLBURN LLP - IBM TUSCON DIVISION**  
**20 Church Street, 22nd Floor**  
**Hartford, CT 06103**

(73) Assignee: **INTERNATIONAL BUSINESS MACHINES CORPORATION**, Armonk, NY (US)

(21) Appl. No.: **11/619,101**



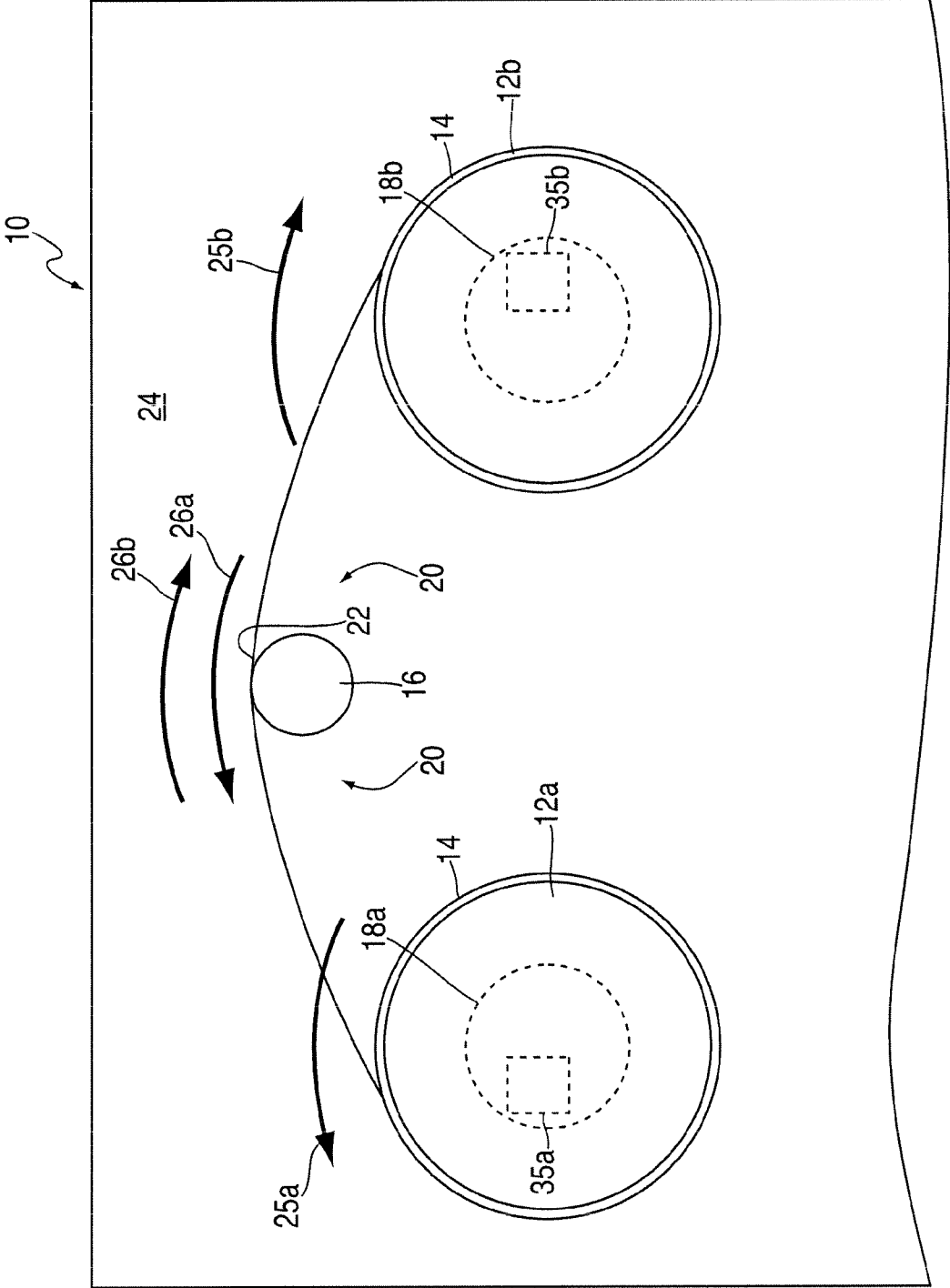


FIG. 1

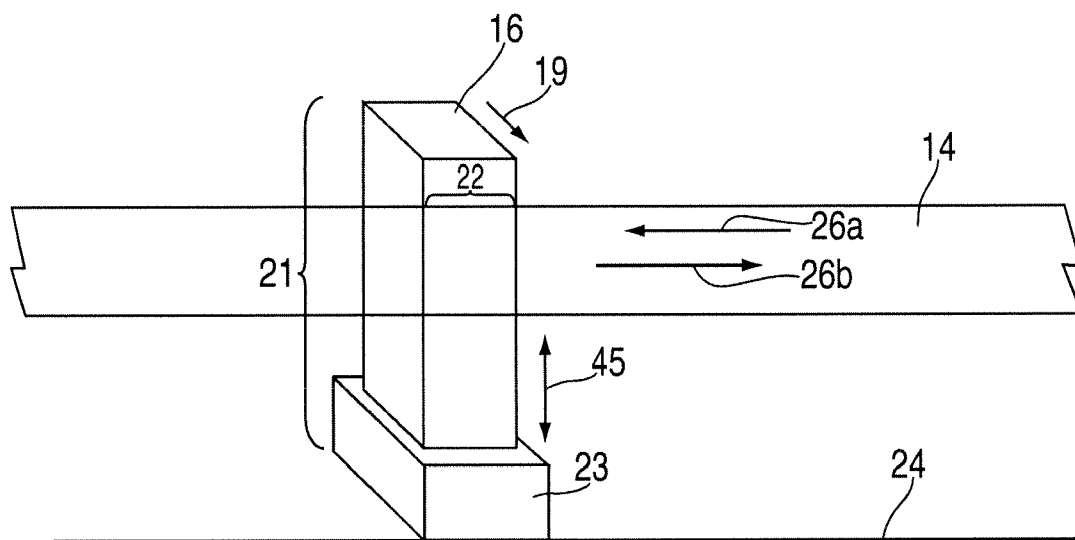


FIG. 2

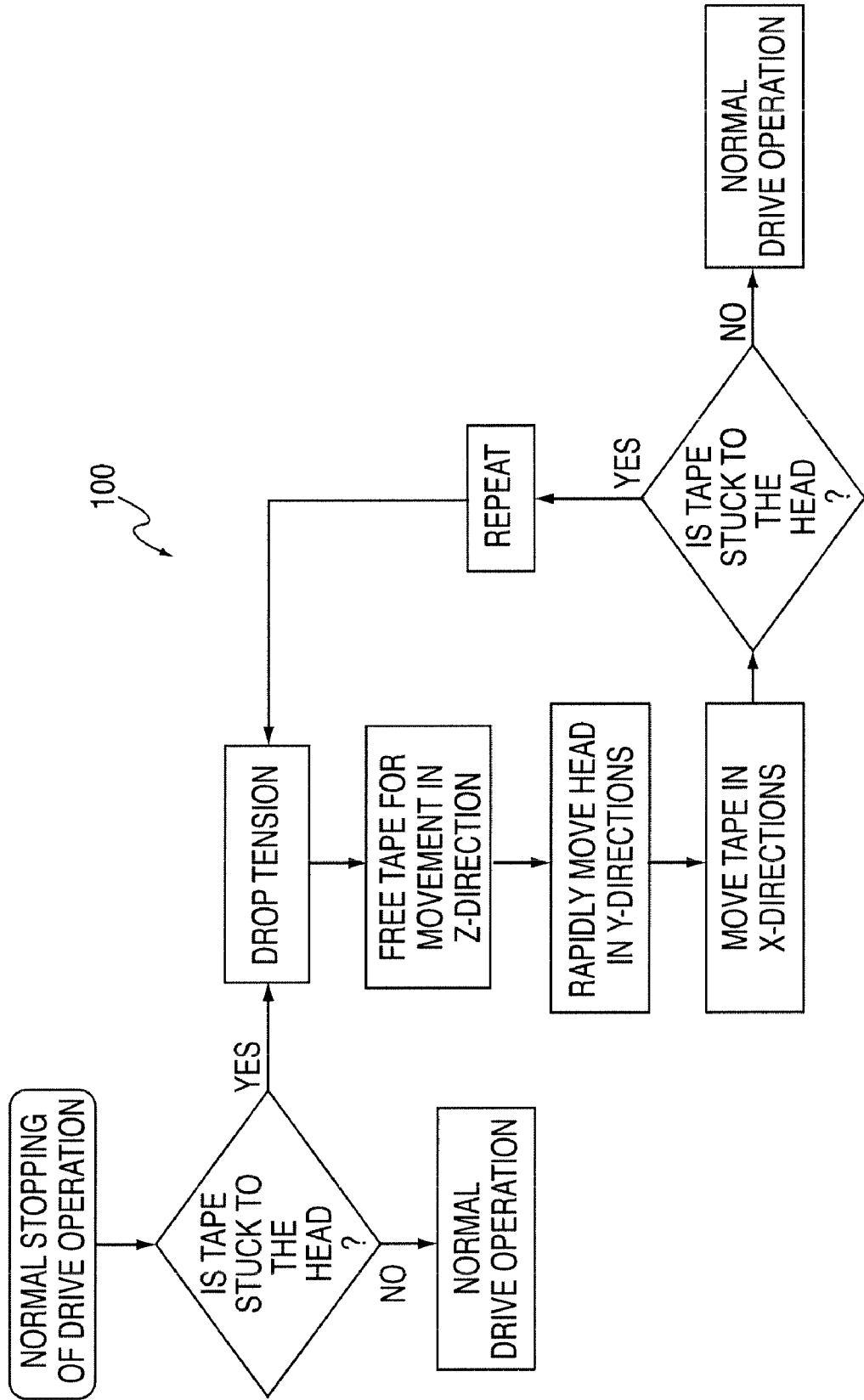


FIG. 3

## METHOD FOR REDUCING OCCURRENCES OF TAPE STICK CONDITIONS IN MAGNETIC TAPE

### BACKGROUND OF THE INVENTION

**[0001]** 1. Field of the Invention

**[0002]** The disclosure relates generally to a method for reducing occurrences of tape stick conditions in magnetic tape, and more particularly to a method for reducing occurrences of tape stick conditions in magnetic tape disposed in a reel-to-reel tape drive.

**[0003]** 2. Description of Background

**[0004]** As linear and track densities are increased for magnetic tape in reel-to-reel tape drives, it becomes desirable to have smoother and smoother media. Smoother media leads to more frequent occurrences of adherence between the tape and magnetic heads of the drives, especially in humid conditions. This is caused by the "Jo-block" effect, wherein two smooth surfaces are rubbed against each other squeezing out any lubricating air interface and causing the two smooth surfaces to stick.

**[0005]** Once the tape sticks to the head, the drive tends to drop tension because it cannot move the tape. This leaves the drive with stuck or broken tape, which is an extremely undesirable condition to a user. Further, the sticking effect may be accentuated by thin media because of tighter head to tape conforming. Once stuck to the head, the risk to breaking the tape is very high. As such, it would be desirable to reduce occurrences of stick conditions between the tape and head of a reel-to-reel tape drive.

### SUMMARY OF THE INVENTION

**[0006]** Disclosed is a method for reducing occurrences of tape stick conditions in magnetic tape, the method including stopping functional rotation of each of a bi-directionally rotatable supply reel and a bi-directionally rotatable take-up reel of a reel-to-reel tape drive that includes a length of magnetic tape at least partially wound around each of the reels, a portion of the length of tape extending between the reels and contacting a head positioned between the reels, wherein the stopping creates a stop condition in the tape drive, determining if the length of tape is stuck to the head, dropping tension in the length of tape extending between the reels from full tension to zero tension, freeing the length of tape for movement in a z-direction relative to the head via the dropping tension, the z-direction running substantially parallel to a deck of the tape drive and substantially orthogonal to the length of tape, moving the head in y-directions relative to the length of tape wherein the y-directions includes movement substantially toward and away from the deck of the tape drive, moving the length of tape in an x-direction relative to the head via a rotation of the bi-directionally rotatable supply reel a fraction of a reel rotation during the stop condition, and causing the portion of the length of tape to at least temporarily break contact with the head via at least one of the dropping, the moving of the length of tape in the z-direction, the moving of the length of tape in the x-direction, and the moving of the head in the y-directions.

**[0007]** Also disclosed is a method for reducing occurrences of tape stick conditions in magnetic tape, the method including stopping functional rotation of each of a bi-directionally rotatable supply reel and a bi-directionally rotatable take-up reel of a reel-to-reel tape drive that includes a length of mag-

netic tape at least partially wound around each of the reels, a portion of the length of tape extending between the reels and contacting a head positioned between the reels, wherein the stopping creates a stop condition in the tape drive, determining if the length of tape is stuck to the head, dropping tension in the length of tape extending between the reels from full tension to zero tension, freeing the length of tape for movement in a z-direction relative to head, the z-direction running substantially parallel to a deck of the tape drive and substantially orthogonal to the length of tape, moving the head in y-directions relative to the length of tape wherein the y-directions includes movement substantially toward and away from the deck of the tape drive, moving the length of tape in an x-direction relative to the head via a rotation of the bi-directionally rotatable supply reel a fraction of a reel rotation during the stop condition; and re-determining if the length of tape is stuck to the head.

**[0008]** A method for reducing occurrences of tape stick conditions in magnetic tape, the method including stopping functional rotation of each of a bi-directionally rotatable supply reel and a bi-directionally rotatable take-up reel of a reel-to-reel tape drive that includes a length of magnetic tape at least partially wound around each of the reels, a portion of the length of tape extending between the reels and contacting a head positioned between the reels, wherein the stopping creates a stop condition in the tape drive, determining if the length of tape is stuck to the head, dropping tension in the length of tape extending between the reels from full tension to zero tension, freeing the length of tape for movement in a z-direction relative to the head via the dropping tension, the z-direction running substantially parallel to a deck of the tape drive and substantially orthogonal to the length of tape, moving the head in y-directions relative to the length of tape wherein the y-directions includes movement substantially toward and away from the deck of the tape drive, moving the length of tape in an x-direction relative to the head via a rotation of the bi-directionally rotatable supply reel a fraction of a reel rotation during the stop condition, wherein the moving in the y-directions and the moving in the x-direction is simultaneous, and causing the portion of the length of tape to at least temporarily break contact with the head via at least one of the tension dropping, the moving of the length of tape in the z-direction, the moving of the length of tape in the x-direction, and the moving of the head in the y-directions.

### BRIEF DESCRIPTION OF THE DRAWINGS

**[0009]** The foregoing and other features and advantages of the present invention should be more fully understood from the following detailed description of illustrative embodiments taken in conjunction with the accompanying Figures in which like elements are numbered alike in the several Figures:

**[0010]** FIG. 1 is a schematic top view of a reel-to-reel tape drive;

**[0011]** FIG. 2 is a partial, schematic side view of the reel-to-reel tape drive; and

**[0012]** FIG. 3 is a flow chart illustrating a method for reducing occurrences of tape stick conditions in magnetic tape.

### DETAILED DESCRIPTION OF THE INVENTION

**[0013]** Referring to FIGS. 1 and 2, there is shown a reel-to-reel tape drive 10. The tape drive 10 includes a bi-directionally rotatable supply reel 12a, a bi-directionally rotatable

take-up reel **12b**, a length of magnetic tape **14**, a head **16**, and two motors **18a-b**. The head **16** is disposed in a head region **20** between the two reels **12a-b**. A portion **22** of the length of tape **14** consistently extends between the reels **12a-b** across the head region **20**. This portion **22** may be any portion of the length of tape **14**, with the portion **22** illustrated in FIG. **1** representing a portion that extends across the region **20** while the drive **10** is experiencing a stop condition (described in greater detail later in the disclosure). The portion **22** contacts the head **16** within the head region **20**. During operation of the drive **10**, the head **16** reads/writes on the tape via this contact.

[0014] Typically, drives experience two general conditions; operating conditions and stop conditions. Operating conditions include functional rotation of the reels **12a-b**, in which at least one of the reels **12a-b** are actuated by at least one of the motors **18a-b** to achieve multiple, full rotations that facilitate (among other things) tape reading/writing. Stop conditions are the periods of time when the reels **12a-b** are not fully rotating in a manner that facilitates tape reading/writing, or other, normal drive functions. Stop conditions last any desired amount of time between operating conditions, and sometimes include a “stop lock mode,” in which the tension is lowered while the tape **14** is stopped in place between the reels **12a-b** in order to preserve the tape **14**, save power, and reduce heat. Whether a “stop lock” mode occurs or not, any possibility that the portion **22** of tape **14** may stick to the head **16** (i.e., a tape stick condition) increases with the duration of a stop condition. Tape stick conditions may be detected in the drive by sensing that excessive force is required to turn the reels **12a-b**. If the tape **14** is stuck to the head **16**, then the tape **14** will not move. Practical limits pertaining to force required to turn the reels **12a-b** are applied to prevent damaging (e.g. stretching) of the tape **14**. If a maximum reel turning force is reached (according to these limits) without reel movement, then the tape **14** is most likely stuck to the head. In an exemplary embodiment, actual motion of the reels **12a-b** is sensed by sensors (not illustrated) disposed in the reel motors **18a-b**. If the portion **22** of tape **14** is detected to be in a stick condition with the head **16**, further steps, as are discussed below and illustrated in a process **100** of the flow chart of FIG. **3**, may be taken to remove the length of tape **14** from a tape stick condition with the head **16**.

[0015] The steps (as shown in the process **100**) initiated to reduce occurrences of these tape stick conditions may include a dropping of tension in the length of tape **14**, a moving of the head **16** in relation to the length of tape **14**, and a fractional rotation (as represented by arrows **25a-b** in the Figure) of at least one of the reels **12a-b**, all may be employed during the stop condition. In an exemplary embodiment, the dropping of tape tension is from full tension to zero tension. In one exemplary embodiment, this may be accomplished by setting the reel motor driving currents to zero. In another exemplary embodiment, the dropping of tension is achieved by setting a digital to analog converter (DAC) value of the motors **18a-b** to zero. In still another exemplary embodiment, the dropping of tension in the length of tape between the reels **12a-b** is achieved by disabling motor drivers **35a-b** associated with the motors **18a-b**. This drop of tension relaxes the length of tape **14**, allowing air to come between the portion **22** of tape and the head **16** and reducing stick conditions. At full tension, the tape **14** is pulled with a controlled force tight against the head **16**. This full tension condition occurs during normal operation of the drive **10**. By dropping the tape tension, the pulling force is eliminated and the tape **14** is free to relax and lift away

from the head **16** in a z-direction **19** (see FIG. **2**). The z-direction **19** runs substantially parallel to a deck **24** of the tape drive **10** and substantially orthogonal to the length of tape **14**, and allows the tape **14** to move away from contact with the head **16** in direction **19**, reducing tape stick conditions.

[0016] Referring again to the process **100**, head movement may be perpendicular to the length of tape **14** in y-directions **45** (see FIG. **2**). Movement in the y-directions is rapid and relatively vertical (i.e., substantially toward and away from the deck **24** of the tape drive **10** in a direction substantially orthogonal to the length of tape **14**). This movement physically separates the portion **22** of tape **14** from the head **16**, further reducing stick conditions. In an exemplary embodiment movement in the y-directions may be actuated via a head actuator assembly **21**, wherein the head **16** is mounted on an actuator **23** affixed to the deck **24** of the drive **10**. The actuator itself may be a linear motion VCM (Voice Coil Motor) that would move in one direction (for example, relatively upward) if a positive current were applied, and in another direction (for example, relatively downward) if a negative current were applied. The head **16** may be moved up and down repeatedly to dislodge a sticking tape **14** from contact with the head **16**.

[0017] With further reference to the process **100**, the fractional rotation (a fractional rotation of a reel rotation) mentioned above includes fractionally rotating (a rotation represented by arrow **25a**) the supply reel **12a** while maintaining zero current in the take-up reel **12b**. This fractional rotation **25a** moves the portion **22** of tape in an x-direction **26a**, further inducing separation of the portion **22** of tape from the head **16**. In an exemplary embodiment, the fractional rotation mentioned above also includes fractionally rotating (a rotation represented by arrow **25b**) the take-up reel **12b** while maintaining zero current in the supply reel **12a**. This fractional rotation **25b** follows the rotation **25a** (after a brief, pre-determined period of time), and moves the portion **22** of tape also in an opposite x-direction **26b**, still further inducing separation of the portion **22** of tape from the head **16**. These movements in the x-directions **26a-b** allow the portion **22** to move in a “shoe-shine” fashion in relation to the head **16**, while the length of tape **14** is under the zero tension conditions discussed above. It should be appreciated that the movements in the x-directions **26a-b** may occur simultaneously with movement of the head **16** in the y-directions **45**.

[0018] In an exemplary embodiment, these fractional rotations **25a-b** are about  $\frac{1}{8}^{th}$  of a full rotation of each of the reels **12a-b**. Actuation of the fractional rotations **25a-b** of the reels **12a-b** may be achieved via any means desired, including internal motor controls, and/or an increased current to the motor(s) **18a-b** associated with the actively rotating reel(s) **12a-b**. It is noteworthy that if the reels **12a-b** will not move in response to actuation, then the portion **22** of tape **14** remains stuck to the head **16** and further recovery actions may be necessary, such as repeating the process **100**. In an exemplary embodiment, if the process **100** is repeated a pre-determined number of times, repetition of the process **100** may cease, and a non recoverable error indication may be displayed at a computing resource (not illustrated) logically associated with the reel-to-reel tape drive **10**.

[0019] While the invention has been described with reference to an exemplary embodiment, it should be understood by those skilled in the art that various changes may be made and equivalents may be substituted for elements thereof without departing from the scope of the invention. In addition, many

modifications may be made to adapt a particular situation or substance to the teachings of the invention without departing from the scope thereof. Therefore, it is important that the invention not be limited to the particular embodiment disclosed as the best mode contemplated for carrying out this invention, but that the invention will include all embodiments falling within the scope of the apportioned claims. Moreover, unless specifically stated any use of the terms first, second, etc. do not denote any order or importance, but rather the terms first, second, etc. are used to distinguish one element from another.

What is claimed is:

**1.** A method for reducing occurrences of tape stick conditions in magnetic tape, the method comprising:

stopping functional rotation of each of a bi-directionally rotatable supply reel and a bi-directionally rotatable take-up reel of a reel-to-reel tape drive that includes a length of magnetic tape at least partially wound around each of said reels, a portion of said length of tape extending between said reels and contacting a head positioned between said reels, wherein said stopping creates a stop condition in said tape drive;

determining if said length of tape is stuck to said head;

dropping tension in said portion of said length of tape extending between said reels from full tension to zero tension;

freeing said length of tape for movement in a z-direction relative to said head via said dropping tension, said z-direction running substantially parallel to a deck of said tape drive and substantially orthogonal to said length of tape;

moving said head in y-directions relative to said length of tape wherein said y-directions includes movement substantially toward and away from said deck of said tape drive;

moving said length of tape in an x-direction relative to said head via a rotation of said bi-directionally rotatable supply reel a fraction of a reel rotation during said stop condition; and

causing said portion of said length of tape to at least temporarily break contact with said head via at least one of said dropping, said moving of said length of tape in said z-direction, said moving of said length of tape in said x-direction, and said moving of said head in said y-directions.

**2.** The method of claim **1**, further including waiting a pre-determined period of time after said rotation of said bi-directionally rotatable supply reel, moving said length of tape in an opposite x-direction relative to said head via a rotation of said bi-directionally rotatable take-up reel a fraction of a reel rotation during said stop condition.

**3.** The method of claim **2**, further including alternately repeating said rotation of said bi-directionally rotatable supply reel and said rotation of said bi-directionally rotatable take-up reel after said pre-determined period of time.

**4.** The method of claim **2**, wherein said actuating of said rotation of said reels is accomplished by increasing an electrical current to a motor associated with said rotatable reel.

**5.** The method of claim **4**, wherein said fraction is about  $\frac{1}{8}^{\text{th}}$  of a full rotation.

**6.** The method of claim **2**, further including setting digital to analog converter (DAC) values of a motor associated with each of said reels to zero, said setting causing said dropping of tension in said length of tape extending between said reels.

**7.** The method of claim **2**, further including disabling a motor driver of a motor associated with each of said reels to zero, said setting causing said dropping of tension in said length of tape extending between said reels.

**8.** A method for reducing occurrences of tape stick conditions in magnetic tape, the method comprising:

stopping functional rotation of each of a bi-directionally rotatable supply reel and a bi-directionally rotatable take-up reel of a reel-to-reel tape drive that includes a length of magnetic tape at least partially wound around each of said reels, a portion of said length of tape extending between said reels and contacting a head positioned between said reels, wherein said stopping creates a stop condition in said tape drive;

determining if said length of tape is stuck to said head;

dropping tension in said length of tape extending between said reels from full tension to zero tension;

freeing said length of tape for movement in a z-direction relative to head, said z-direction running substantially parallel to a deck of said tape drive and substantially orthogonal to said length of tape;

moving said head in y-directions relative to said length of tape wherein said y-directions includes movement substantially toward and away from said deck of said tape drive; and

moving said length of tape in an x-direction relative to said head via a rotation of said bi-directionally rotatable supply reel a fraction of a reel rotation during said stop condition; and re-determining if said length of tape is stuck to said head.

**9.** The method of claim **8**, further including waiting a pre-determined period of time after said rotation of said bi-directionally rotatable supply reel, moving said length of tape in an opposite x-direction relative to said head via a rotation of said bi-directionally rotatable take-up reel a fraction of a reel rotation during said stop condition.

**10.** The method of claim **9**, further including alternately repeating said rotation of said bi-directionally rotatable supply reel and said rotation of said bi-directionally rotatable take-up reel after said pre-determined period of time.

**11.** The method of claim **10**, wherein said actuating of said rotation of said reels is accomplished by increasing an electrical current to a motor associated with said rotatable reel.

**12.** The method of claim **11**, wherein said fraction is about  $\frac{1}{8}^{\text{th}}$  of a full rotation.

**13.** The method of claim **9**, further including setting digital to analog converter (DAC) values of a motor associated with each of said reels to zero, said setting causing said dropping of tension in said length of tape extending between said reels.

**14.** The method of claim **9**, further including disabling a motor driver of a motor associated with each of said reels to zero, said setting causing said dropping of tension in said length of tape extending between said reels.

**15.** The method of claim **8**, wherein said rapidly moving said head in relation to said length of tape includes directionally moving said head substantially toward and away from said deck of said tape drive in a direction substantially orthogonal to said length of tape.

**16.** The method of claim **9**, further including repeating said tension dropping, said moving said length of tape in said z-direction, said moving said length of tape in said x-direction, and said moving of said head in said y-directions until said length of tape at least temporarily breaks contact with said head.

17. The method of claim 9, further including repeating said dropping of tension, said moving said length of tape in said z-direction, and said moving said length of tape in said x-direction, and said moving of said head in said y-directions a pre-determined number of times, and displaying a non recoverable error indication at a computing resource logically associated with said reel-to-reel tape drive.

18. A method for reducing occurrences of tape stick conditions in magnetic tape, the method comprising:

stopping functional rotation of each of a bi-directionally rotatable supply reel and a bi-directionally rotatable take-up reel of a reel-to-reel tape drive that includes a length of magnetic tape at least partially wound around each of said reels, a portion of said length of tape extending between said reels and contacting a head positioned between said reels, wherein said stopping creates a stop condition in said tape drive;

determining if said length of tape is stuck to said head; dropping tension in said length of tape extending between said reels from full tension to zero tension;

freeing said length of tape for movement in a z-direction relative to said head via said dropping tension, said z-direction running substantially parallel to a deck of said tape drive and substantially orthogonal to said length of tape;

moving said head in y-directions relative to said length of tape wherein said y-directions includes movement substantially toward and away from said deck of said tape drive;

moving said length of tape in an x-direction relative to said head via a rotation of said bi-directionally rotatable supply reel a fraction of a reel rotation during said stop condition, wherein said moving in said y-directions and said moving in said x-direction is simultaneous; and

causing said portion of said length of tape to at least temporarily break contact with said head via at least one of said tension dropping, said moving of said length of tape in said z-direction, said moving said length of tape in said x-direction, and said moving of said head in said y-directions.

19. The method of claim 18, further including waiting a pre-determined period of time after said rotation of said bi-directionally rotatable supply reel, moving said length of tape in an opposite x-direction relative to said head via a rotation of said bi-directionally rotatable take-up reel a fraction of a reel rotation during said stop condition.

\* \* \* \* \*