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(11)

EP 1 130 141 A8

(12)

CORRECTED EUROPEAN PATENT APPLICATION

Note: Bibliography reflects the latest situation

(15) Correction information:
Corrected version no 1 (W1 A1)
INID code(s) 72

(51) Int Cl.7: **D01H 9/18**, D01H 1/18,
B65H 67/06

(48) Corrigendum issued on:
28.11.2001 Bulletin 2001/48

(43) Date of publication:
05.09.2001 Bulletin 2001/36

(21) Application number: **01200465.1**

(22) Date of filing: **09.02.2001**

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE TR
Designated Extension States:
AL LT LV MK RO SI

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(30) Priority: **25.02.2000 IT RE000012**

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(54) **Plant for feeding twisting machines with fibres, in particular glass fibres**

(57) A plant for feeding twisting machines for fibres, in particular glass fibres, which operate on the fibre leaving first bobbins (91) by twisting it and winding it in the form of second bobbins (92) wound on spindles. The plant comprises a plurality of parallel longitudinal overhead runways (10), positioned above and at a distance from the twisting machines (90), parallel to the longitudinal axis formed by the rows of these machines (90), and a plurality of self-propelled transport carriages (30), arranged to each transport a predetermined number of first bobbins (91) and second bobbins (92), and suspended from and movable along the longitudinal run-

ways (10) above and at a distance from the twisting machines (90). The plant also comprises at least one self-propelled machine (40) for manipulating the first (91) and second (92) bobbins, which is suspended from and movable along the longitudinal runways (10) above and at a distance from the twisting machines (90), to operate on the transport carriages (30) in order to transfer the first bobbins (91) from them to an underlying twisting machine (90) and to transfer onto them the second bobbins (92) taken from the same twisting machine, said machine (40) being movable along the same runway (10) together with the transport carriages (30).

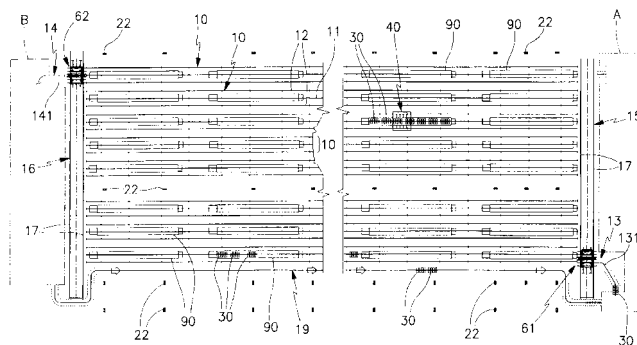


FIG. 1

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