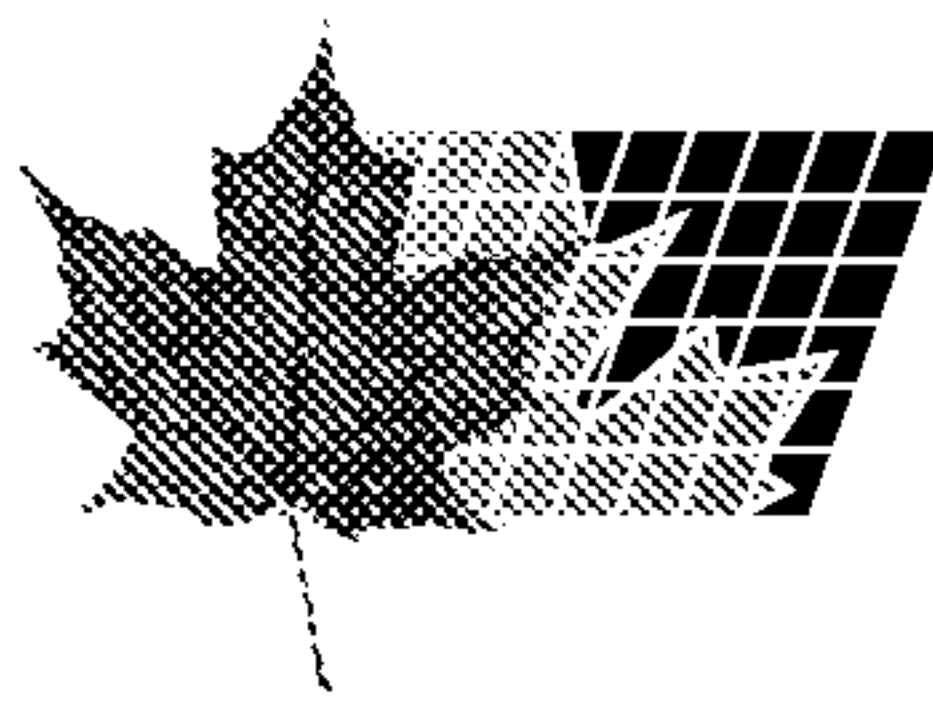




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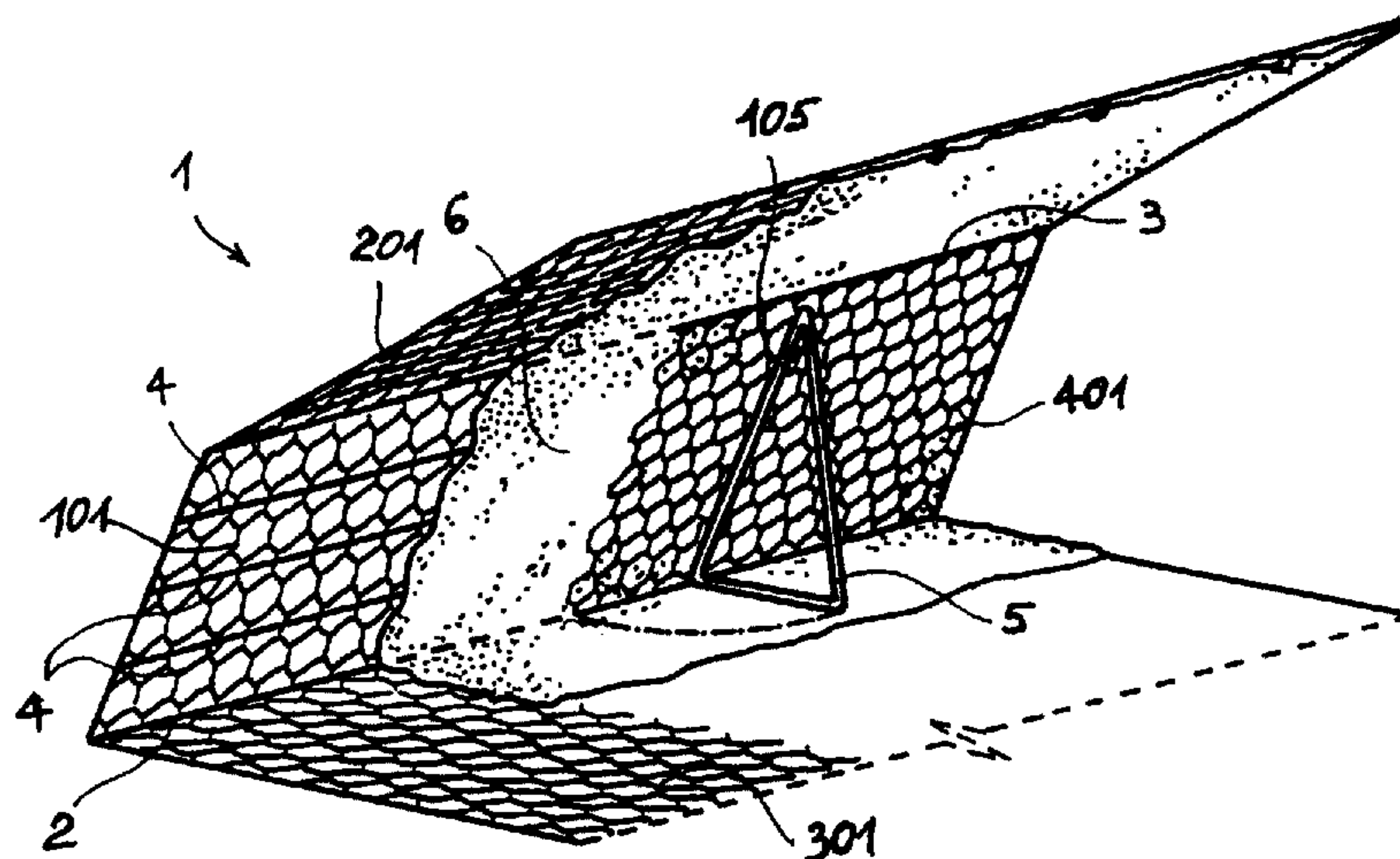
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(51) Int.Cl.⁶ E02D 29/02

(30) 1997/02/25 (BO97A000094) IT

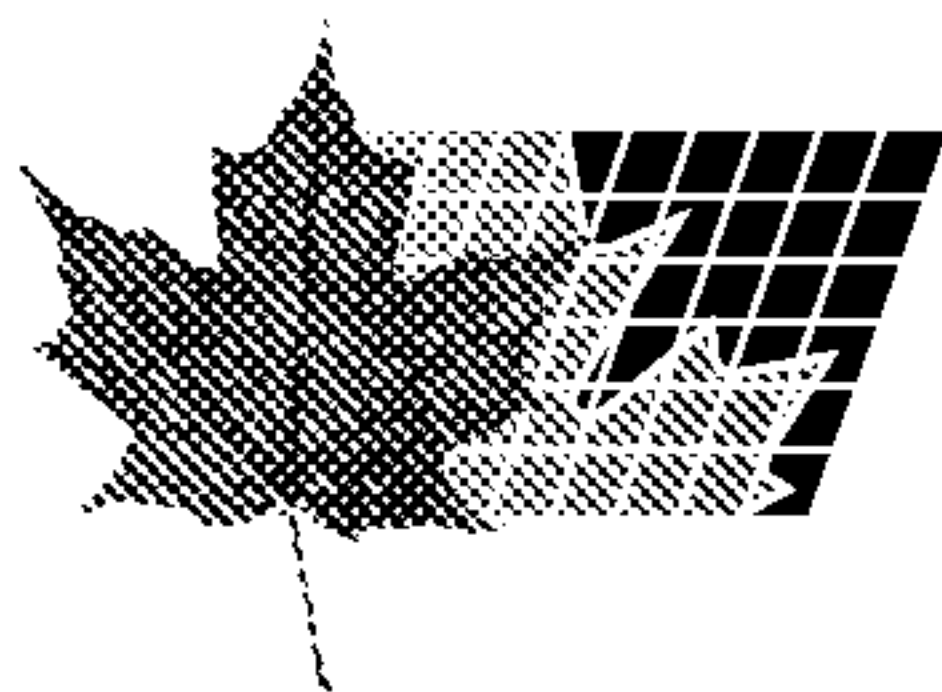
(54) **ELEMENT POUR FORMER DES REVETEMENTS DE SOL, DES STRUCTURES DE RETENUE ET DE RENFORT, EN PARTICULIER, POUR FORMER DES MURS DE SOUTÈNEMENT**

(54) **AN ELEMENT FOR FORMING GROUND COVERING, RESTRAINING AND REINFORCING STRUCTURES, PARTICULARLY FOR FORMING RETAINING WALLS**



(57) L'invention concerne un élément (1) pour former des revêtements de sol, des structures de retenue et de renfort, en particulier, pour former des murs de soutènement. L'élément (1) comprend un panneau à filet métallique et est divisé en une partie de fond (301), une partie de retenue avant intermédiaire (101) et une partie de couverture terminale supérieure (201). Ces parties sont délimitées par des barres d'armature (2,3) qui sont

(57) The subject of the invention is an element (1) for forming ground covering, restraining and reinforcing structures, particularly for forming retaining walls. The element (1) is constituted by a single wire-netting panel and is divided into a bottom portion (301), an intermediate front restraining portion (101), and a top end covering portion (201). These portions are delimited by reinforcing bars (2, 3) which are inserted in the mesh



(21) (A1) **2,281,475**
(86) 1998/02/24
(87) 1998/09/03

insérées dans le filet métallique et qui s'étendent le long de la partie avant (101) ou définissent, entre les parties (101, 201, 301) les lignes de courbures prédéterminées pour former un élément de retenue sensiblement en forme de canal, avec une paroi inclinée avant ou sensiblement verticale. L'élément structurel est rempli de terre, pierres ou de combinaisons de terre et de pierres (7, 7') et plusieurs couches en forme de canaux, formées chacune d'un élément (1), peuvent être superposées les unes sur les autres pour constituer des structures de retenue.

of the wire netting and which extend along the front portion (101) or define, between the portions (101, 201, 301), the predetermined bend lines for the formation of a substantially channel-shaped restraining element with a substantially vertical or inclined front wall. The structural element is filled with earth, stones or combinations of earth and stones (7, 7') and several channel-shaped layers each formed by an element (1) can be laid on top of one another to form retaining structures.

**PCT**WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : E02D 29/02	A1	(11) International Publication Number: WO 98/38391 (43) International Publication Date: 3 September 1998 (03.09.98)
(21) International Application Number: PCT/EP98/01050 (22) International Filing Date: 24 February 1998 (24.02.98) (30) Priority Data: BO97A000094 25 February 1997 (25.02.97) IT (71) Applicant (for all designated States except US): OFFICINE MACCAFERRI S.P.A. [IT/IT]; Via Agresti 6, I-40126 Bologna (IT). (72) Inventor; and (75) Inventor/Applicant (for US only): FERRAILOLO, Francesco [IT/IT]; Via Gandolfi 58, I-40050 Ca' de' Fabbri (IT). (74) Agent: PROVVISIONATO, Paolo; Provvisionato & Co. S.r.l., Via Mascarella, 85, I-40126 Bologna (IT).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: AN ELEMENT FOR FORMING GROUND COVERING, RESTRAINING AND REINFORCING STRUCTURES, PARTICULARLY FOR FORMING RETAINING WALLS <div data-bbox="504 1662 1638 2374" data-label="Image"> </div> (57) Abstract The subject of the invention is an element (1) for forming ground covering, restraining and reinforcing structures, particularly for forming retaining walls. The element (1) is constituted by a single wire-netting panel and is divided into a bottom portion (301), an intermediate front restraining portion (101), and a top end covering portion (201). These portions are delimited by reinforcing bars (2, 3) which are inserted in the mesh of the wire netting and which extend along the front portion (101) or define, between the portions (101, 201, 301), the predetermined bend lines for the formation of a substantially channel-shaped restraining element with a substantially vertical or inclined front wall. The structural element is filled with earth, stones or combinations of earth and stones (7, 7') and several channel-shaped layers each formed by an element (1) can be laid on top of one another to form retaining structures.		

"AN ELEMENT FOR FORMING GROUND COVERING, RESTRAINING AND REINFORCING STRUCTURES, PARTICULARLY FOR FORMING RETAINING WALLS"

DESCRIPTION

The invention relates to an element for forming ground covering, restraining and reinforcing structures, particularly for forming retaining walls, the element being constituted by a panel of wire netting, preferably with a double twist, in particular galvanized and possibly plastic-coated, the wire-netting panel being continuous and being divided into at least three portions comprising a bottom portion, a front restraining portion, and a top end covering portion, these portions being delimited relative to one another by reinforcing bars which are inserted in the mesh of the wire netting and which extend along or define predetermined lines for the bending of the three portions relative to one another, the three portions being bent relative to one another in a manner such as to form a substantially Channel-shaped restraining element having, for its base and its top, the two end portions of the element which are disposed substantially parallel to one another and, for a substantially vertical or inclined restraining wall, the intermediate portion between the two end portions, the restraining element being filled with earth, stones or combinations of earth and stones, and several Channel-shaped restraining elements each formed by a continuous element being able to be laid on top of one another to form walls or the like.

The object of the present invention is to devise a completely prefabricated element of the type described above so that it is possible, by means of inexpensive and relatively simple measures, to form structures such as walls or the like which

are stronger and of more attractive appearance, particularly walls with surfaces having predetermined inclinations, without requiring operations to assemble the various components of the element in the place of use.

The invention achieves the above-mentioned object by means of an element of the type described at the beginning, in which the intermediate portion which is to form the vertical or inclined, visible restraining wall has at least one, and preferably several, further reinforcing bars inserted in the mesh of the wire netting and extending parallel to one another and parallel to the delimiting bars between the intermediate portion and the two opposed portions which are to form the base and top of the Channel-shaped restraining or reinforcing structure.

According to an improvement, when the visible portion of the Channel-shaped restraining structure formed by the netting element has to have a predetermined inclination relative to a perfectly vertical orientation, at least one, preferably two, and possibly even several brackets may be associated with each netting element in order to support it and position it in the correct inclined position, each bracket having at least a first arm which is a reinforcing bar and supports the intermediate portion for forming the visible front wall of the restraining element and which has the corresponding inclination, and at least a second arm parallel to the portion constituting the base.

The support and positioning brackets are preferably articulated to the front portion of the Channel-shaped element so as to be pivotable from a rest and storage position in which they are laid against the portion to which they are

articulated and therefore extend parallel thereto, to an operative position in which they are arranged in a substantially raised and perpendicular position relative to the portion to which they are articulated.

The brackets are advantageously formed with the shape of a right-angled triangle or a right-angled trapezium.

A further characteristic of the invention consists of the fact that the element comprises, in addition to the wire netting panel, a so-called geosynthetic fines-retainer, this layer being superimposed inside the wire netting panel which is to form the front of the restraining element.

Two different versions of the geosynthetic layer may be provided, according to the use of the element. In the so-called earth version, the geosynthetic layer is preferably constituted by a bio-matting of natural fibres or the like. The layer of natural fibres may advantageously be reinforced by a netting of plastics material.

In the so-called water type, the geosynthetic layer is formed by a geo-matting of plastics material.

The front portion of the Channel-shaped element is also reinforced by a further netting panel (of the double-twisted or electrically-welded type) connected to the Channel-shaped element by staples at the production stage and thus enclosing the geosynthetic layer between the panel and the Channel-shaped element.

The above-mentioned measures strengthen the restraining element formed by the netting element, at least on the visible

front portion of any walling. This is ensured both by the reinforcing bars, and by the positioning and support brackets, as well as by the reinforcing panel. The brackets enable the portion which forms the visible front wall of the restraining element to be positioned precisely in a predetermined manner, producing retaining walls with predetermined and precise inclinations.

The further reinforcing bars may possibly be used as intermediate predetermined bending hinges thus enabling visible front walls of different heights to be formed according to requirements. In this case, the brackets for supporting and positioning the portion which forms the visible front wall may also be replaceable or simply capable of being bent to height about predetermined bending hinges or the like.

The various types of geosynthetic material allow the restraining element to be adapted to various conditions of use of the structures formed with the elements according to the invention and improve the restraining characteristics and the aesthetic appearance of the structures, as well as their durability.

If the brackets for positioning and supporting the portion constituting the visible front wall are formed so as to be pivotable alternatively to the rest position or to the operative position, the element according to the invention can be folded at least partially onto itself to a storage or transportation position in which it has a minimal size vertically and in which it can be packed together with other elements, for example, in the form of a pack of elements laid on top of one another, bound and held together by heat-shrinkable film or the like.

The features of the invention are not structurally complex, involve considerable reductions in cost, and prevent laying complications and protracted laying times.

Further characteristics of the invention and improvements are the subjects of the dependent claims. The characteristics of the invention and the advantages resulting therefrom will become clearer from the following description of a non-limiting embodiment thereof illustrated in the appended drawings, in which:

Figure 1 is a schematic, perspective view of the element according to the invention, partially sectioned and in the course of being bent to form a restraining element.

Figure 2 shows the element of Figure 1 in its folded position for transportation.

Figures 3 to 6 show the various stages of the formation and filling of the restraining element formed by the element according to the invention in order to form a wall with an inclined face.

Figure 7 shows in section a wall with an inclined front face produced by the laying of several restraining elements formed by elements according to the preceding drawings on top of one another.

With reference to the drawings, an element 1 for forming ground covering, restraining and reinforcing structures, particularly for forming retaining walls (Figure 7), is formed by a continuous wire-netting panel without any horizontal

joints. The wire netting is preferably of the double-twist type with a hexagonal mesh. The wire netting is advantageously galvanized and/or plastic-coated.

The wire-netting panel is divided transversely into three regions comprising an intermediate portion 101 which is to form the visible front wall of the restraining element or structure and two end portions 201, 301 which are to form, respectively, a base and a top which, in the laid condition, extends at a certain distance from the base and is oriented substantially parallel thereto.

The bend lines which divide the intermediate portion 101 from the end portions 201, 301 are defined by metal bars 2, 3 which have the function of reinforcing the netting and define predetermined bend lines.

The intermediate portion 101 has further transverse bars 4, arranged parallel to the delimiting bars 2, 3 and preferably spaced apart uniformly. The intermediate bars are preferably spaced apart by a distance corresponding to one hexagonal mesh of the netting and, as well as reinforcing the intermediate portion 101 which constitutes the visible front wall of the restraining element, form further predetermined bend lines which enable visible front walls of different heights to be formed according to requirements.

Moreover, support and positioning brackets 5 are articulated to the intermediate portion 101 or can be articulated thereto by means of metal staples, rings or clips 105. These brackets are triangular and are pivotable from a rest or storage position in which they are folded against the inner side of the intermediate portion, to an operative position in which

they are pivoted to a position substantially perpendicular to the intermediate portion 101.

The two brackets 5 thus enable the intermediate portion 101 to be positioned and at the same time supported in the correct operative position when the netting panel is bent to form the restraining element. In the rest position, on the other hand, the two brackets 5 are superimposed on the intermediate portion 101, allowing it to be folded against the portion 301 which is to form the base, the element as a whole adopting a condition of minimum height.

Naturally, the brackets 5 may be interchangeable for adaptation for bending at various heights along the intermediate bars 4, or may even be formed as adaptable elements, for example, so that they can be reduced in height by bending about predetermined hinges or bend lines, like the intermediate portion 101.

According to another characteristic, a layer of restraining material with a considerably smaller mesh size is superimposed on the netting inside the element 1. This layer of restraining material is particularly suitable for use with mixed stone and earth fillings or with earth alone. The restraining layer, indicated 6, and otherwise known as a geosynthetic layer, may be formed of various materials according to the conditions of use.

In use where it is not in contact with water and in conditions in which there is little erosive wash-out effect, it is possible to use a layer of woven or compacted natural fibres, possibly in combination with a supporting layer constituted by a netting of plastics material, as the fine-mesh restraining

layer 6.

For use under water or in regions subject to a strong wash-out effect, the fine-mesh restraining layer 6 is constituted by a so-called geo-matting of plastics material, preferably polypropylene.

In order further to reinforce the visible front wall and to simplify adaptation operations by virtue of a certain modularity and compatibility, the brackets 5 are advantageously mounted on a bracket-holder panel 401 which is also made, for example, of wire netting and which is fixed in position, superimposed on the intermediate portion 101 which is to form the front wall and bracket-holder panels of different sizes are provided according to which bending bar 3, 4 is selected.

The fine-mesh restraining layer 6 is confined by the wire-netting panel 401 and is fixed to the Channel-shaped element by metal clips or the like.

Naturally, the brackets are fixed to the reinforcing panel, and hence to the intermediate portion 101, with the interposition of the fine-mesh restraining layer 6 between them and the panel.

Figures 2 to 6 show the ease with which the elements according to the invention can be laid. They are put in place and the unit constituted by the intermediate portion 101 and by the end portion 201 which forms the top of the Channel-shaped restraining element is raised, the two support and positioning brackets 5 being brought to the working position. The L-shaped element thus formed is then filled up to a

predetermined level with earth, stones or mixtures of earth and stones (7, 7'). The top end portion 201 is then bent against the top of the filling 7. The bottom end portion 301 of a further element laid in the same manner as described above, may be supported and fixed on this top portion by suitable fastenings with staples. Walls such as that indicated in Figure 7 can be formed by several elements laid on top of one another as described.

In this case, several elements 1 suitably bent and filled have been laid on top of one another forming an inclined wall. The support and positioning brackets 5 enable a front wall with a uniform and precise inclination to be produced.

Naturally, if different slopes are required for different regions or levels of the wall, elements having support and positioning brackets 5 of different shapes may be used so as to give the intermediate portion 101 a different inclination.

Again, according to the type of use or purpose, the entire space defined by the element 1 bent to form a Channel-shaped restraining element may simply be filled with earth, or the filling in the head region directly adjacent the visible front wall may be constituted by broken stone or broken stone bound with earth and the filling may advantageously be shaped, in cross-section, like an isosceles trapezium, the inclined portion opposite the front wall having an inclination symmetrically opposite that of the front portion.

Naturally, the invention is not limited to the embodiments just described and illustrated but may be varied widely, particularly structurally, without thereby departing from the protective scope set out above and claimed below.

CLAIMS

1. An element for forming ground covering, restraining, and reinforcing structures, particularly for forming retaining walls, the element (1) comprising a continuous panel of wire netting comprising at least a bottom portion (301), an intermediate front restraining portion (101), and a top end covering portion (201), these portions being delimited relative to one another by reinforcing bars (2, 3) which define predetermined lines for the bending of the three portions (101, 201, 301) relative to one another so as to form a substantially Channel-shaped restraining element, characterized in that at least one reinforcing bar is disposed on the intermediate portion (101) which is to form the substantially vertical or inclined, visible front restraining wall.

2. An element according to Claim 1, characterized in that the at least one reinforcing bar (4) in the intermediate portion (101) of the element (1) is a transverse bar inserted in the mesh of the wire netting and extends parallel to the delimiting and bending bars (2, 3) disposed between the intermediate portion and the two opposed portions (201, 301) which are to form the base and the top of the Channel-shaped restraining or reinforcing structure.

3. An element according to Claim 2, characterized in that the at least one transverse bar (4) for reinforcing the intermediate portion (101) constitute a predetermined intermediate hinge or bend line, thus enabling visible front walls of different heights to be formed.

4. An element according to Claim 1, characterized in that it

comprises at least one bracket (5) for supporting and positioning the intermediate portion (101) which is to form the visible front wall (301) in the correct substantially vertical or inclined position, the at least one bracket (5) comprising at least a first and a second arm, the first arm comprising the at least one reinforcing bar which supports the intermediate portion (101) for forming the visible wall of the restraining element, the second arm being parallel to the portion (301) constituting the base.

5. An element according to Claim 4, characterized in that the at least one support and positioning bracket (5) is articulated to one of the portions or walls (101, 201, 301) of the netting element (1) so as to be pivotable from a rest and storage position in which it is laid against the portion (101, 201, 301) to which it is articulated and therefore extends substantially parallel thereto, to an operative position in which it is arranged substantially perpendicularly relative to the portion (101, 201, 301) to which it is articulated.

6. An element according to Claim 4, characterized in that the at least one bracket (5) for supporting and positioning the visible front wall is formed with the shape of a triangle or a trapezium.

7. An element according Claim 3 and Claim 4, characterized in that it comprises at least two reinforcing bars disposed on the intermediate portion (101) so as to define the at least one transverse bar (4) and the first arm of the at least one bracket (5), the at least one bracket (5) for supporting and positioning the portion forming the visible front wall being replaceable or adaptable in height in accordance with the bend line defined by the at least one transverse bar (4).

8. An element according to Claim 7, characterized in that the at least one bracket (5) for positioning and supporting the visible front face is formed as a modular element which can be fitted on and removed from the element (1).

9. An element according to Claim 1, characterized in that the front portion (101) is reinforced by a further reinforcing panel of double-twisted or electrically-welded wire netting (401) which is joined to the element (1).

10. An element according to Claim 9, characterized in that it comprises a so-called geosynthetic restraining layer with a finer mesh (6) included between the front portion (101) of the wire netting panel and the further reinforcing panel (401), inside the restraining element.

11. An element according to Claim 10, characterized in that the geosynthetic layer (6) is selected according to the conditions of use of the element (1) among a group comprising a layer formed by natural fibres in the form of bio-matting, or the like, alone or in combination with a reinforcing netting of plastics material, and a layer formed by a geo-matting of plastics material.

12. An element according to Claim 10, characterized in that, in the rest or storage position, the end portion which is to form the top and that which is to form the visible front wall (101, 201) are folded against the base (301) with the interposition of the geosynthetic layer (6), the reinforcing panel (401), and the positioning and support brackets (5) in the rest position laid against the associated articulation portion or wall (101, 301), several elements being able to be

stored or packed in the form of a pack comprising several elements (1) laid on top of one another and bound in a heat-shrinkable sheet.

13. A structure comprising earth and/or stones and a restraining, reinforcing or strengthening element formed by at least one wire-netting panel, characterized in that the netting element (1) is formed according to one or more of Claims 1 to 12.

14. A structure according to Claim 13, characterized in that the Channel-shaped restraining element formed by each netting element (1) is filled with earth or soil (7, 7') of any composition.

15. A structure according to Claim 13, characterized in that, in the region adjacent the intermediate portion (101) which forms the visible front wall, the filling is constituted by crushed stone bound with earth.

16. A structure according to Claim 15, characterized in that the filling (7') of crushed stone bound with earth has, on the opposite side to the visible front wall constituted by the intermediate portion (101) of the element (1), an opposite face with a symmetrically opposite inclination, on which a filling (7) of earth of any kind bears.

FIG.1

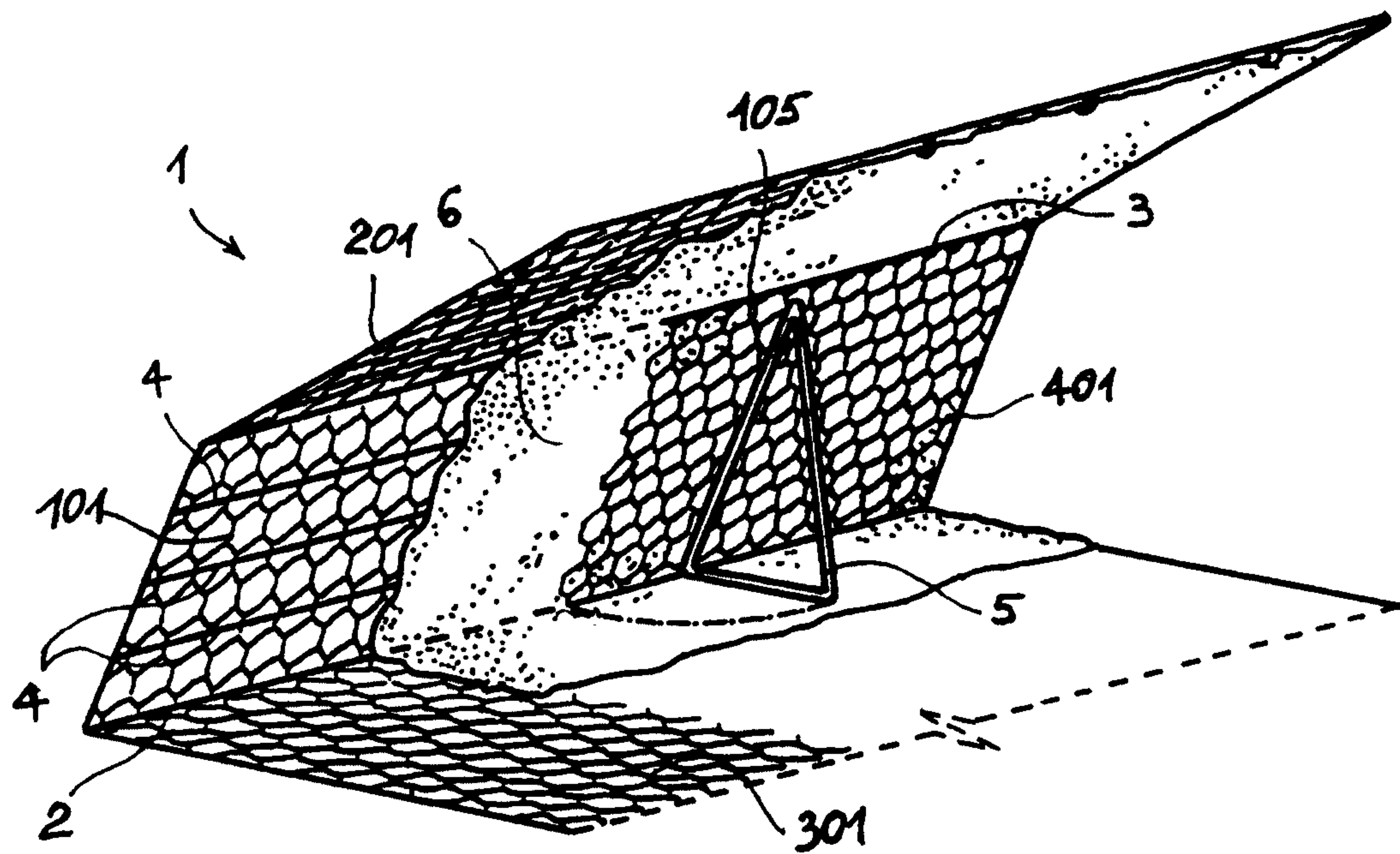
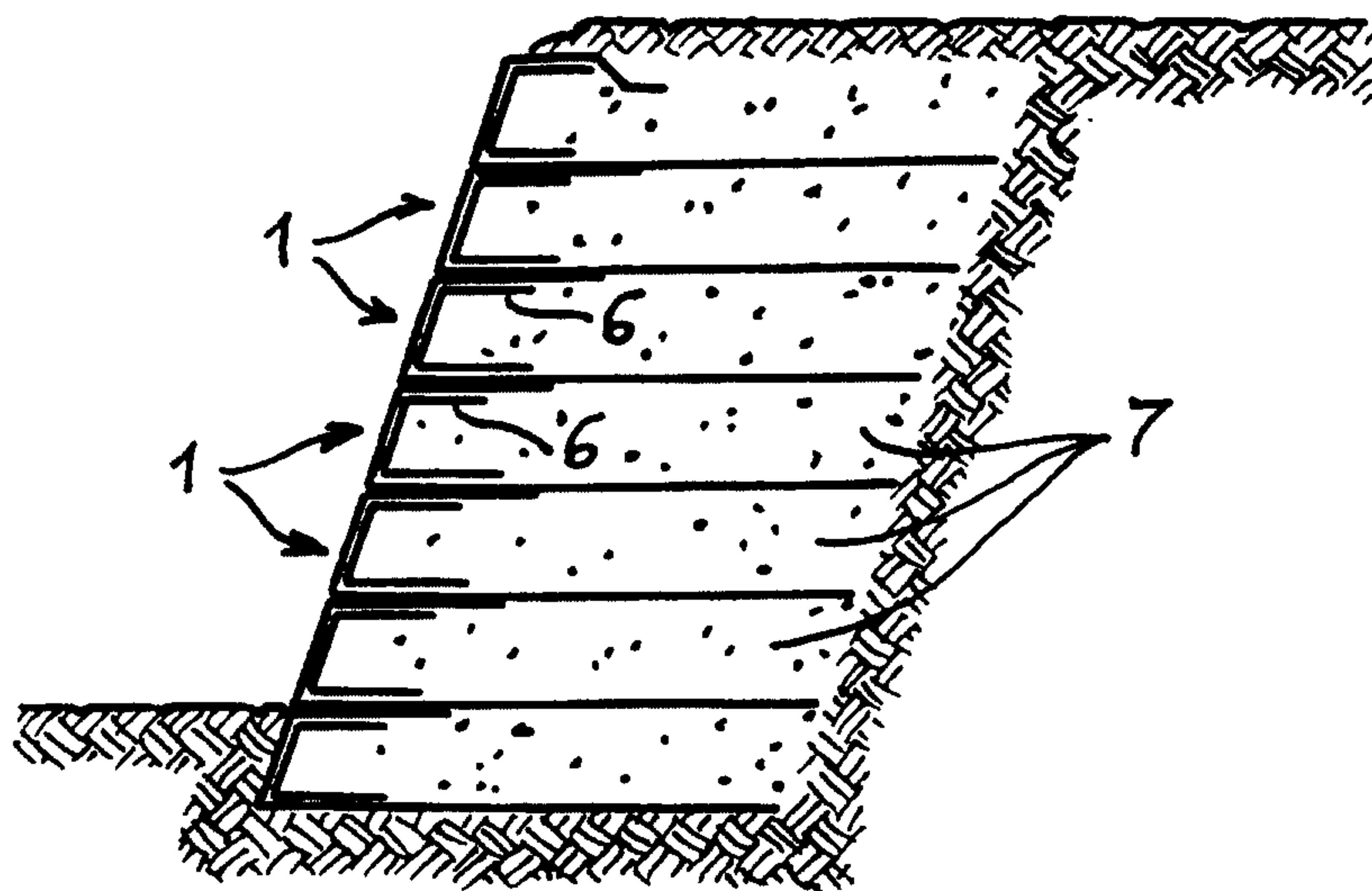


FIG. 7



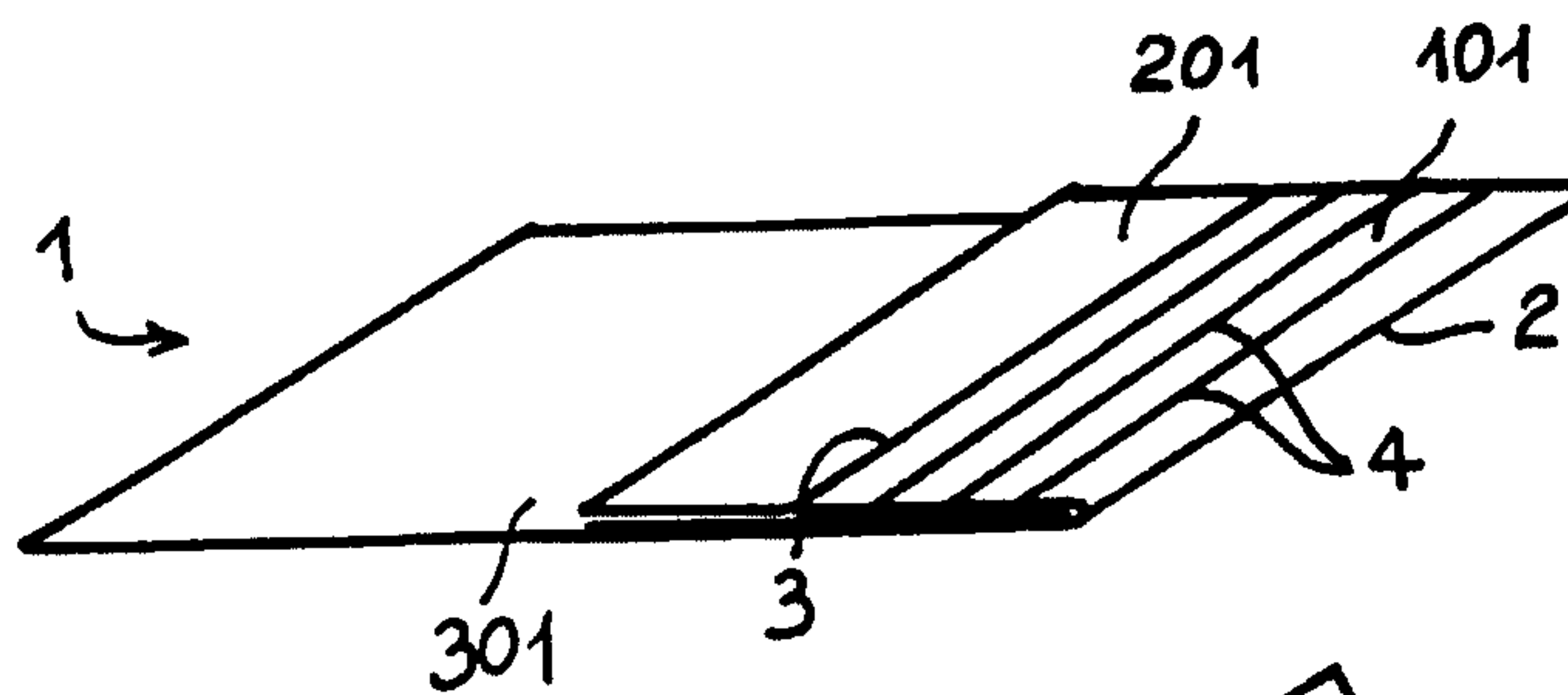


FIG. 2

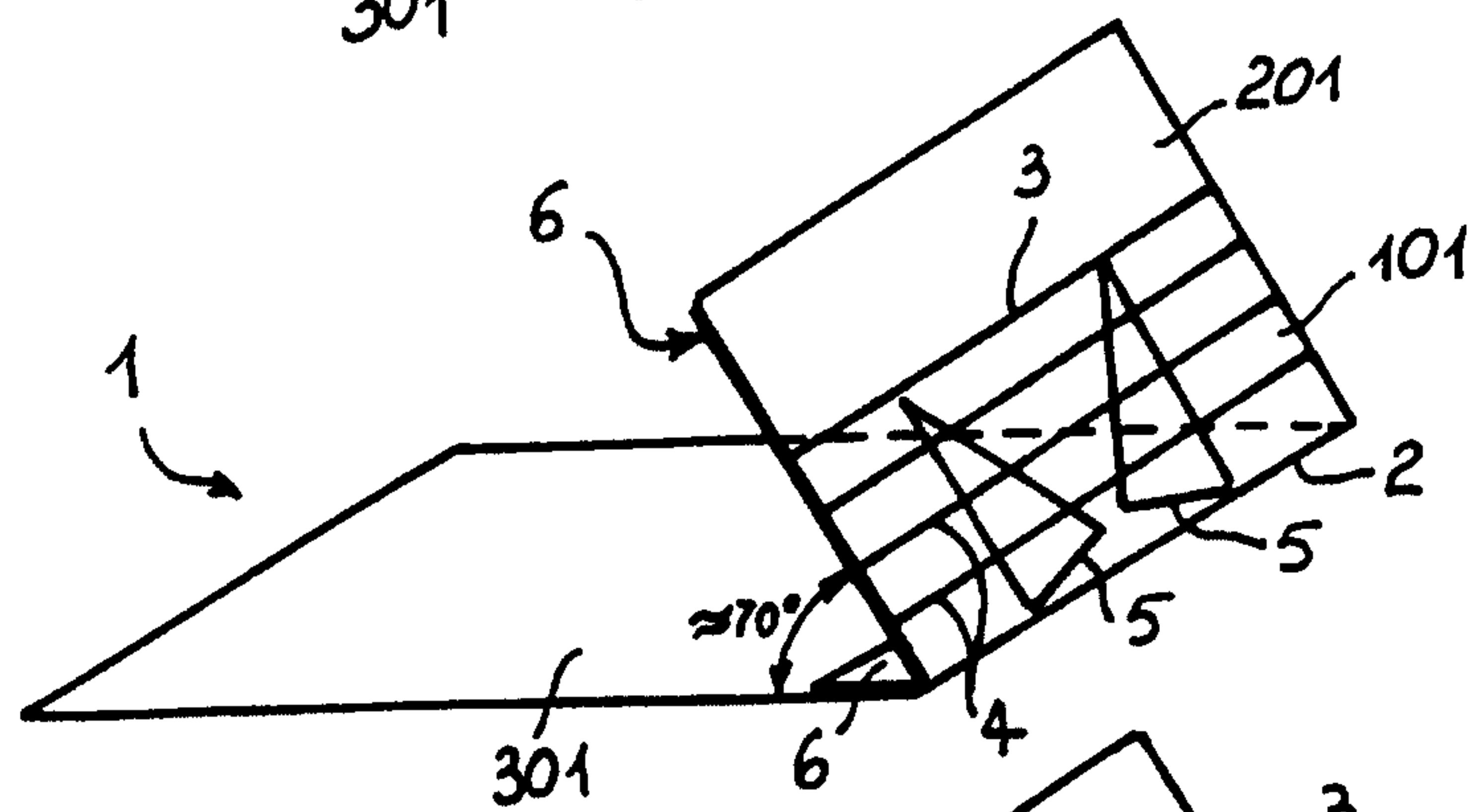


FIG. 3

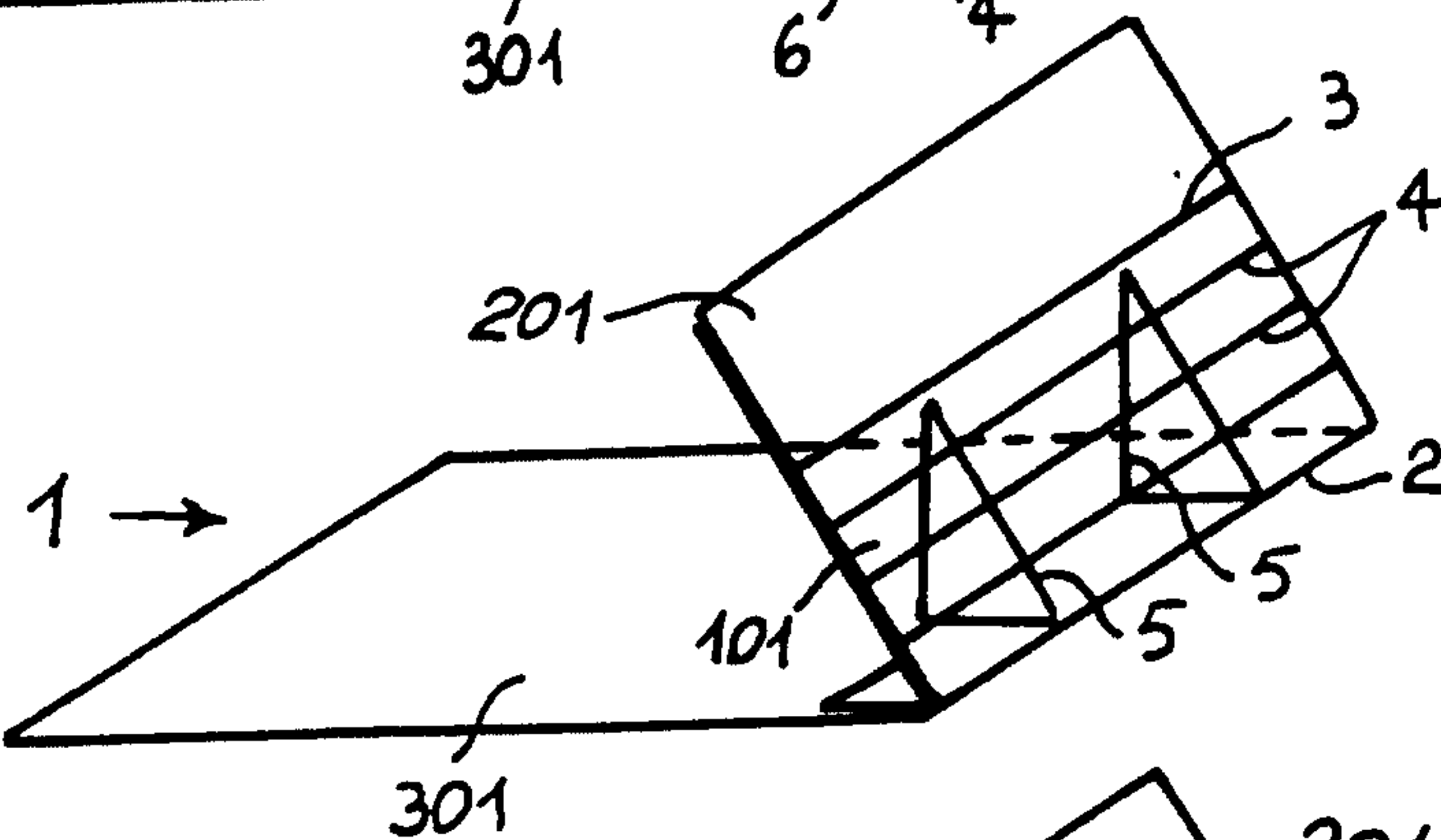


FIG. 4

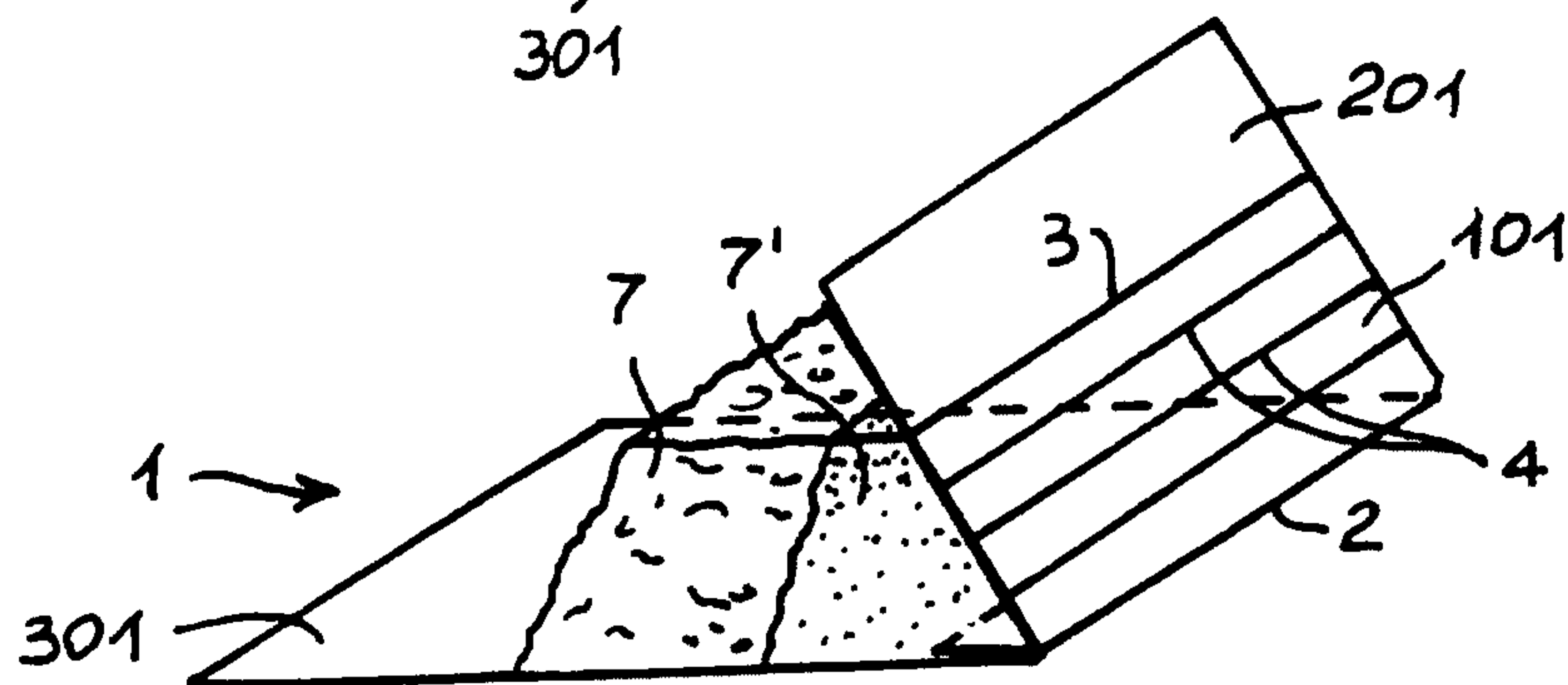


FIG. 5

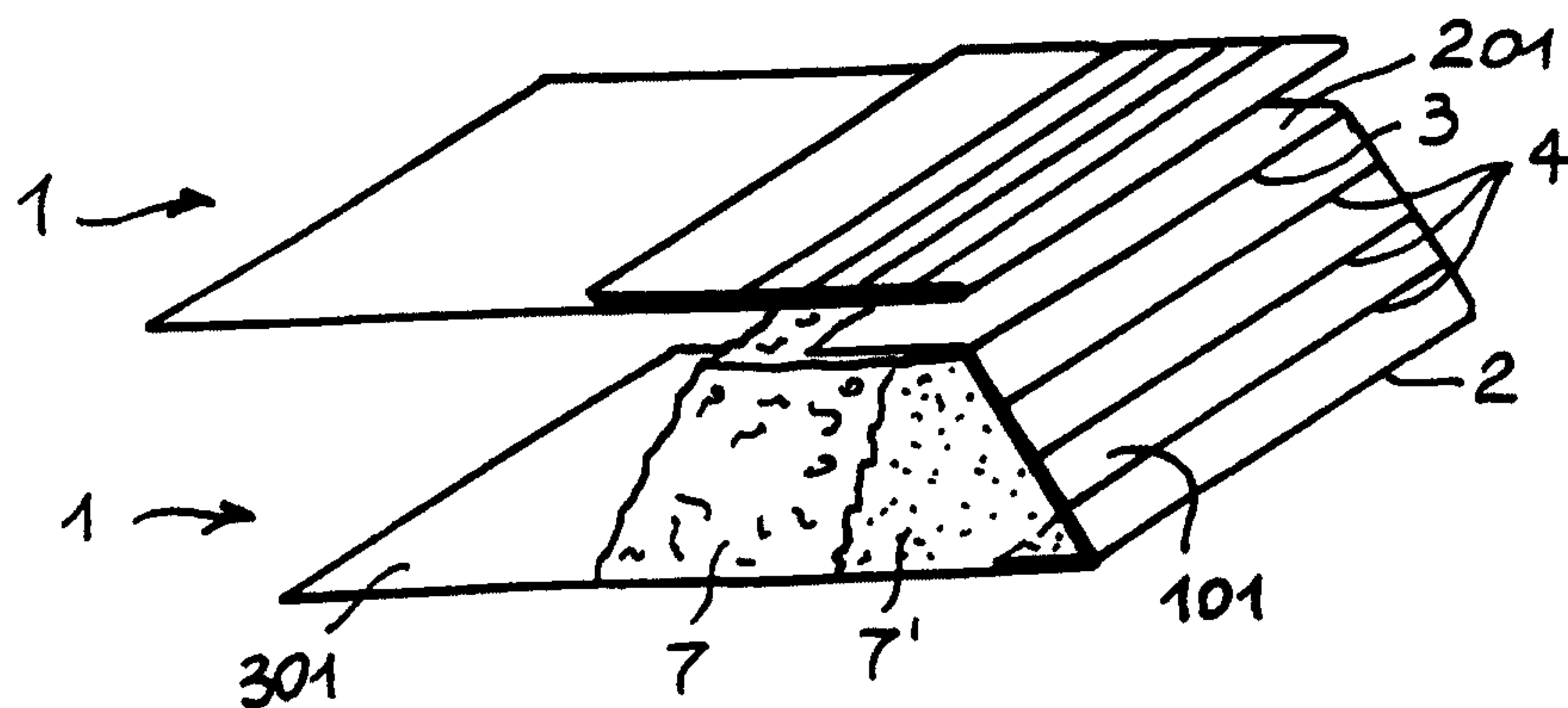


FIG. 6