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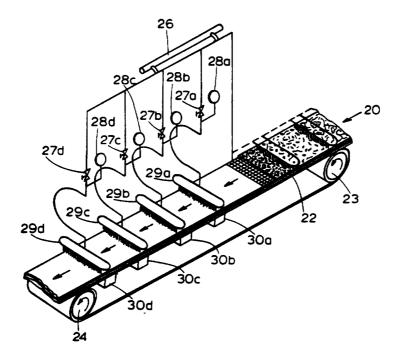
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(54) Title: METHOD OF PRODUCING NONWOVEN FABRICS



(57) Abstract

A method of forming apertured webs is provided comprising the steps of: a) forming a foraminous member comprising gross foramina and fine foramina wherein the gross foramina define a patterned design superimposed on the fine foramina by means of applying and curing a photosensitive resin onto a foraminous element comprising fine foramina in order to form elevated portions on the fine foramina defining the gross foramina; b) providing a layer of fibers on said foraminous member; and c) applying fluid streams to said layer of fibers such that the fibers are randomly entangled in regions interconnected by fibers extending between adjacent entangled regions in a pattern determined by the pattern of the gross foramina of the foraminous member to form an apertured web.

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INTERNATIONAL SEARCH REPORT

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a. classification of subject matter IPC 6 D04H1/46 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 6 D04H Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Category Relevant to claim No. US,A,4 514 345 (JOHNSON BRUCE A ET AL) 30 Y 1,3-6, April 1985 8-10 cited in the application see whole document Y US,A,4 379 799 (HOLMES RORY A ET AL) 12 1,3-6, April 1983 8-10 see column 1, line 25 - column 5, line 38 US,A,5 098 522 (SMURKOSKI JOHN A ET AL) A 1-3 24 March 1992 cited in the application see column 46, line 3 - column 63, line 41 Α US,A,5 115 544 (WIDEN CHRISTIAN B) 26 May 1,2 1992 see whole document Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: "T" later document published after the international filing date "A" document defining the general state of the art which is not considered to be of particular relevance or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed '&' document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 02.05.96 15 April 1996 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, V Beurden-Hopkins, S Fax (+31-70) 340-3016

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