

**(12) STANDARD PATENT**  
**(19) AUSTRALIAN PATENT OFFICE**

(11) Application No. **AU 2009221639 B2**

(54) Title  
**An interface including a foam cushioning element**

(51) International Patent Classification(s)  
**A61M 16/06** (2006.01) **A62B 9/00** (2006.01)  
**A62B 7/00** (2006.01) **A62B 18/08** (2006.01)

(21) Application No: **2009221639** (22) Date of Filing: **2009.03.04**

(87) WIPO No: **WO09/109004**

(30) Priority Data

(31) Number	(32) Date	(33) Country
<b>2008901056</b>	<b>2008.03.04</b>	<b>AU</b>

(43) Publication Date: **2009.09.11**

(44) Accepted Journal Date: **2014.11.20**

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(56) Related Art  
**US 2003/0075180**  
**US 2004/0118406**  
**WO 2005/118040**  
**US 6412487**  
**US 7021311**  
**US 7207334**

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
11 September 2009 (11.09.2009)

(10) International Publication Number  
**WO 2009/109004 A1**

(51) International Patent Classification:

*A61M 16/06* (2006.01) *A62B 9/00* (2006.01)  
*A62B 7/00* (2006.01) *A62B 18/08* (2006.01)

(21) International Application Number:

PCT/AU2009/000262

(22) International Filing Date:

4 March 2009 (04.03.2009)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2008901056 4 March 2008 (04.03.2008) AU

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(81) Designated States (unless otherwise indicated, for every  
kind of national protection available): AE, AG, AL, AM,  
AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,  
CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ,  
EC, EE, EG, ES, FI, GB, GD, GE, GI, GM, GT, HN,  
HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR,  
KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME,  
MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO,  
NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG,  
SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA,  
UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every  
kind of regional protection available): ARIPO (BW, GH,  
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,  
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ,  
TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE,  
ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,  
MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR),  
OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML,  
MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

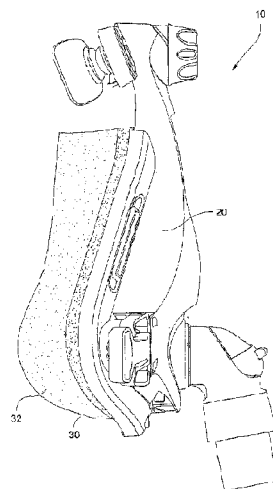
— of inventorship (Rule 4.17(iv))

Published:

— with international search report (Art. 21(3))

(54) Title: AN INTERFACE INCLUDING A FOAM CUSHIONING ELEMENT

Fig. 1



(57) Abstract: A respiratory mask assembly includes a frame (20) having a channel and a cushioning element (30) including a clip portion adapted for interference seal and retention in the channel. The cushioning element includes an interfacing portion constructed from foam and having a wider width than the clip portion.

## **AN INTERFACE INCLUDING A FOAM CUSHIONING ELEMENT**

### **CROSS-REFERENCE TO APPLICATION**

**[0001]** This application claims the benefit of Australian Provisional Patent Application No. AU 2008901056, filed March 4, 2008, which is incorporated herein by reference in its entirety.

### **FIELD OF THE INVENTION**

**[0002]** The present invention relates to an interface between a human and a piece of equipment, for example a mask, that includes a foam-based cushioning element.

### **BACKGROUND OF THE INVENTION**

**[0003]** In a number of fields, such as respiratory therapy, apparatus for delivery of therapy includes a more rigid component defining a structure and a soft, cushioning component positioned between the patient and the rigid component.

**[0004]** In the case of a respiratory device, the more rigid component may be a mask frame defining a nose-receiving chamber. The mask frame may include a flange around its periphery. The cushioning component may be glued to the flange. See U.S. Patent Application Publication US 2003/0168063.

**[0005]** The cushioning component may form an air tight seal with the skin of the patient in some forms of respiratory therapy. In other devices, for example headphones, it may not be necessary for an air tight seal to be formed.

**[0006]** Other known masks that include foam cushioning elements include the following Fisher and Paykel masks: ACLAIM mask, FLEX-FIT 405, FLEX-FIT 407, and FLEX-FIT 431.

### **SUMMARY OF THE INVENTION**

**[0007]** A first aspect of the invention is to provide a patient interface with a foam cushioning element.

[0008] Another aspect of the invention is to provide a patient interface with a removable foam cushioning element.

[0009] Another aspect of the invention is to provide a patient interface system with at least two different types of removably replaceable cushioning elements.

[0010] Another aspect of the invention is to include a cushioning element having portion adapted for engagement with a more rigid component.

[0011] Another aspect of the invention is to provide a respiratory mask assembly including a frame and a cushioning element wherein the cushioning element includes a foam-based interfacing portion and a clip portion adapted for removable engagement with the frame portion.

[0012] Another aspect of the invention is to provide a support structure for a cushioning element that supports the cushioning element on one side and allows movement on another side.

[0013] Another aspect of the invention relates to a cushion for a respiratory mask including a clip portion and an interfacing portion wherein the interfacing portion is constructed from a foam material and the clip portion is narrower than the interfacing portion.

[0014] Another aspect of the invention relates to a respiratory mask assembly including a frame having a channel and a cushioning element including a clip portion adapted for interference seal and retention in the channel. The cushioning element includes an interfacing portion constructed from foam and having a wider width than the clip portion.

[0015] Another aspect of the invention relates to a respiratory mask assembly including a frame having a channel and a removably replaceable interfacing structure including a clip portion adapted for interference seal and retention in the channel. The interfacing structure includes a cushion component constructed from foam.

[0016] Another aspect of the invention relates to a mask system including a common frame and at least a first cushion constructed from foam and a second cushion constructed from silicone. The first and second cushions are each structured to removably attach to the frame.

[0017] Other aspects, features, and advantages of this invention will become apparent from the following detailed description when taken in conjunction with the accompanying

drawings, which are a part of this disclosure and which illustrate, by way of example, principles of this invention.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0018] The accompanying drawings facilitate an understanding of the various embodiments of this invention. In such drawings:

[0019] Fig. 1 shows a side view of a mask assembly including a foam cushioning element according to an embodiment of the invention;

[0020] Fig. 2 shows a schematic diagram of a channel of a portion of a mask frame and a clip portion of a cushioning element retained by an interference fit according to an embodiment of the invention;

[0021] Figs. 3a, 3b, and 3c show a range of rib engagement fitting arrangements between a mask frame and a clip portion of a cushioning element according to embodiments of the invention;

[0022] Fig. 4a shows a patient contacting side of a cushioning element according to an embodiment of the invention;

[0023] Fig. 4b shows a bottom view of the cushioning element of Fig. 4a;

[0024] Fig. 4c shows a top view of the cushioning element of Fig. 4a;

[0025] Fig. 4d shows a side view of the cushioning element of Fig. 4a;

[0026] Fig. 4e shows a frame contacting side of the cushioning element of Fig. 4a;

[0027] Fig. 4f shows a patient contacting side isometric view of the cushioning element of Fig. 4a;

[0028] Fig. 4g shows a frame contacting side isometric view of the cushioning element of Fig. 4a;

[0029]

[0030] Fig. 5a is a plan view showing a die cut cushioning element wherein the clip portion includes a slot for engagement with the frame according to an embodiment of the invention;

[0031] Fig. 5b is an isometric view of the cushioning element shown in Fig. 5a;

[0032] Fig. 5c is an assembly view of the cushioning element shown in Fig. 5a with a mask frame;

- [0033] Fig. 6a shows a cross-section from a prior art nasal mask with foam cushion;
- [0034] Fig. 6b shows a detail in the nasal bridge region of the mask of Fig. 6a;
- [0035] Fig. 7a shows an elevation view detail from the frame side of the cushioning element shown in Fig. 4e;
- [0036] Fig. 7b is a cross-section along line 7b-7b of Fig. 7a;
- [0037] Fig. 7c is a cross-sectional view showing the cushioning element of Figs. 7a and 7b in use; and
- [0038] Fig. 8 is a cross-sectional view showing the assembly of the cushioning element of Figs. 7a and 7b and a frame according to an embodiment of the invention.

#### DETAILED DESCRIPTION OF ILLUSTRATED EMBODIMENTS

[0039] The following description is provided in relation to several embodiments which may share common characteristics and features. It is to be understood that one or more features of any one embodiment may be combinable with one or more features of the other embodiments. In addition, any single feature or combination of features in any of the embodiments may constitute additional embodiments.

[0040] In this specification, the word "comprising" is to be understood in its "open" sense, that is, in the sense of "including", and thus not limited to its "closed" sense, that is the sense of "consisting only of". A corresponding meaning is to be attributed to the corresponding words "comprise", "comprised" and "comprises" where they appear.

[0041] The term "air" will be taken to include breathable gases, for example air with supplemental oxygen.

#### Interconnection of Cushioning Element and Apparatus

[0042] In accordance with an embodiment of the present invention, a removable interconnectable cushioning element (also referred to as a cushion element or cushion) is provided. The cushioning element preferably includes a soft resilient foam interfacing portion for contacting a human. The cushioning element is constructed and arranged for removable interconnection with the rest of the apparatus, for example a respiratory mask.

[0043] The ability to removably connect the cushioning element enables one to replace the cushioning element should it become soiled and/or uncomfortable. It also

facilitates trial of different forms of cushioning element. One form of cushioning element, for example a foam-based cushioning element, may be used as a form of "training" system to allow a person to become accustomed to the sensation of wearing and using a mask. A foam-cushion based mask may provide an initially more appealing and comfortable surface for a new patient than a gel or silicone-based cushion. The patient may subsequently switch from the foam-based cushion to a silicone or gel based cushion. In this way, the patient may be more likely to adhere to therapy because they are used to the very soft comfortable feeling of foam.

[0044] When applied to respiratory equipment, the cushioning element is adapted for connection with a mask frame. In use, an air-tight seal is formed between the cushioning element and the frame. This arrangement could be used for both nasal and full-face masks.

[0045] For example, Fig. 1 illustrates a mask 10 including a mask frame 20 and a foam-based cushioning element 30 provided to the mask frame 20. As illustrated, the foam-based cushioning element 30 provides a foam interfacing portion 32 adapted to contact the patient's face in use. In this embodiment, the foam-based cushioning element 30 is adapted for use with an existing mask (e.g., ResMed's Mirage Quattro mask), which allows the patient to switch from the foam-based cushioning element 30 to the mask's existing silicone-based cushion if desired.

#### Dual Foam Layers

[0046] In one form of device in accordance with an embodiment of the invention, the foam-based cushioning element has two layers, i.e., an interfacing portion and a clip portion.

[0047] In an embodiment, the interfacing portion or cushion is constructed from a soft unskinned resilient viscoelastic polyurethane foam. Such a foam is disclosed in PCT Publication Nos. WO 2008/011682, published January 31, 2008, and WO 2008/070929, published June 19, 2008, each of which is incorporated herein by reference in its entirety. In one form, the resilient foam may be formed by a known method such as die cutting.

[0048] Figs. 4a to 4g show a foam-based cushioning element 230 according to an embodiment of the invention. As illustrated, the cushioning element 230 includes an interfacing portion or face-contacting portion 232 and a clip portion 234 provided to the interfacing portion 232. In this embodiment, the clip portion 234 is adapted for an

interference fit with a mask frame, and the width of the clip portion 234 is narrower than the width of the interfacing portion 232 (e.g., see Figs. 4e and 4g).

[0049] In the illustrated embodiment, both an inside surface and an outside surface of the foam interfacing portion 232 are die cut. This typically results in straight cut edges, much like a kitchen sponge. The cushion may therefore have a square cross section.

[0050] In an embodiment, the clip portion of the cushioning element may be constructed from a more rigid foam than the interfacing portion. For example, the clip portion may be formed from nitrogen blown polyethylene, or some other clean, biocompatible foam having a fine cell-structure. Alternatively, the clip portion could be made from some other polymer or rubber. In an embodiment, the clip portion is adapted to form a cushion-to-frame engagement mechanism and to form a structural support for the interfacing portion.

[0051] The two layers (i.e., the interfacing portion and the clip portion) may be adhered to one another using polyurethane hot melt glue. This arrangement provides a one piece cushioning element with an interfacing portion adapted to engage the patient's face and a clip portion adapted to interface with the mask frame.

#### Cushion-to-Frame Engagement Mechanisms

[0052] According to an aspect of the invention, the cushion-to-frame engagement and connection mechanism provided by the clip portion may include a channel-type engagement or rib-type engagement.

[0053] As shown in Fig. 2, the channel-type engagement includes a foam clip portion 34 that is adapted to be received within the channel 22 of a mask frame 20 with an interference fit. The foam clip portion 34 extends around the entire perimeter of the cushioning element so as to form an air-tight seal and retention with the mask frame.

[0054] As shown in Figs. 3a to 3c, the rib-type engagement includes a foam clip portion 34 with one or more slots 38 to receive inner and/or outer ribs 23, 24 of the mask frame 20. For example, the slot to rib engagement may provide an inner frame rib engagement (see Fig. 3a), an outer frame rib engagement (see Fig. 3b), or an inner and outer frame rib engagement (see Fig. 3c). This arrangement provides a broader base of support for the sealing foam.



[0055] Figs. 5a and 5b illustrate a foam-based cushioning element 830 including a foam interfacing portion 832 and a clip portion 834, and Fig. 5c illustrates the cushioning element 830 provided to a mask frame 20. As shown in Figs. 5a and 5b, the clip portion 834 includes a slot 838 adapted to receive a rib of the mask frame 20. Also, providing a wider clip portion 834 allows more stiffness and structural integrity to be provided to the clip portion, making the clip portion easier to assemble to the mask frame.

[0056] When structured to form an interference fit with the mask frame, the clip portion may have the following properties: appropriate rigidity (e.g., less than that of the frame and in one form more rigid than the foam interfacing portion); non-porous; and/or low compression set (the amount of deformation expressed as a percentage of original dimensions) which a material retains after compressive stress is released (in this way, the clip portion maintains its retention force during its usage life).

#### Interfacing Portion Support Structure

[0057] In accordance with an embodiment of the invention, a range of different arrangements of clip portions and foam interfacing portions may be provided. For example, the width of the clip portion may match the interfacing portion, the width of the clip portion may be less than the width of the interfacing portion, or the width of the clip portion may be greater than the width of the interfacing portion.

[0058] When the width of the clip portion is less than the width of the interfacing portion, the clip portion and interfacing portion may be arranged such that (i) the outer perimeter of the clip portion and interfacing portion align (hides hardness of clip portion and provides desired freedom of movement in the interfacing portion), (ii) the inner perimeter of the clip portion and the interfacing portion align, or (iii) neither the inner or outer perimeter of the clip portion and the interfacing portion align.

[0059] Similarly, when the width of the clip portion is greater than the width of the interfacing portion, the clip portion and interfacing portion may be arranged such that (i) the outer perimeter of the clip portion and interfacing portion align, (ii) the inner perimeter of the clip portion and interfacing portion align, or (iii) neither the inner or outer perimeter of the clip portion and the interfacing portion align.

[0060] In these different configurations with different relative widths, the clip portion provides different forms of support of the interfacing portion.

[0061] When the width of the clip portion is less than the width of the interfacing portion and the outer perimeter of the clip portion aligns with the interfacing portion, the interfacing portion is more free to flex in regions not having a clip portion next to it than in regions having a clip portion adjacent to it. For example, where the interfacing portion overhangs the clip portion, that overhanging region of the interfacing portion has more freedom to move. This arrangement can be more comfortable and more able to adapt to different geometries of a person, and provide the correct vectors to seal the interfacing portion against the face.

[0062] When used as part of a respiratory mask, it may be preferable that the inner portion of the interfacing portion overhang the clip portion. In this arrangement in use, the face of the patient may engage with an unsupported inner edge of the softer interfacing portion causing it to bend and conform to the individual patient's shape.

[0063] Fig. 7a shows an elevation view detail from the frame side of the cushioning element 230 shown in Fig. 4e in a nasal bridge region. As shown in cross-section in Fig. 7b, it is apparent that the width  $w_2$  of the clip portion 234 is less than the width  $w_1$  of the interfacing portion 232 and that the outer perimeter of the clip portion 234 and the interfacing portion 232 are aligned. An advantage of this arrangement is illustrated in Fig. 7c where in use the nose is able to push the inner perimeter of the interfacing portion 232 in the direction shown by the arrow, in a cantilever manner as well as compressing.

[0064] Fig. 8 is a cross-section showing the clip portion 234 of the cushioning element 230 received within the channel 22 of a mask frame 20. It can be seen that the width of the clip portion 234 is less than that of the interfacing portion 232, and that the outer perimeter surfaces 236 and 238 respectively of the clip portion 234 and interfacing portion 232 are aligned while the respective inner perimeter surfaces 240, 242 are offset.

[0065] This arrangement is in contrast to prior art cushions (such as the Lifecare mask shown in Figs. 6a and 6b) where the inner perimeter of the cushion C abuts the frame F, and hence it is not free to move inwardly and can only compress.

[0066] In one form, a mask system may be provided that includes at least two different forms of cushioning element chosen from the set of foam-based cushion, silicone-based cushion, and gel-based cushion.

[0067] While the invention has been described in connection with what are presently considered to be the most practical and preferred embodiments, it is to be understood that the invention is not to be limited to the disclosed embodiments, but on the contrary, is intended to cover various modifications and equivalent arrangements included within the spirit and scope of the invention. Also, the various embodiments described above may be implemented in conjunction with other embodiments, e.g., aspects of one embodiment may be combined with aspects of another embodiment to realize yet other embodiments. Further, each independent feature or component of any given assembly may constitute an additional embodiment. In addition, while the invention has particular application to patients who suffer from OSA, it is to be appreciated that patients who suffer from other illnesses (e.g., congestive heart failure, diabetes, morbid obesity, stroke, bariatric surgery, etc.) can derive benefit from the above teachings. Moreover, the above teachings have applicability with patients and non-patients alike in non-medical applications.

## WHAT IS CLAIMED IS

1. An interfacing structure for a respiratory mask assembly comprising:  
a relatively less rigid foam cushioning element adapted to contact a face of a patient to form a seal therewith in use; and  
a relatively more rigid clip portion constructed and arranged to be removably attachable to a frame of the respiratory mask assembly, and to be attached to said foam cushioning element to form a one piece structure therewith,  
wherein a width of said clip portion is less than a width of said foam cushioning element, and said clip portion and said foam cushioning element are arranged to define a region of said foam cushioning element that overhangs the clip portion, and allows said foam cushioning element to cantilever and compress when pressed against the face of the patient in use,  
and further wherein said clip portion is constructed and arranged to extend around the entire perimeter of said cushioning element and to form an air-tight seal between said clip portion and the frame.
2. The interfacing structure of claim 1 wherein the foam cushioning element and the clip portion are adhered to one another.
3. The interfacing structure according to any one of claims 1-2 wherein the foam cushioning element is constructed from an unskinned foam.
4. The interfacing structure according to any one of claims 1-3 wherein the clip portion is adapted to form a structural support for the foam cushioning element.
5. The interfacing structure according to any one of claims 1-4 wherein respective outer perimeter surfaces of the foam cushioning element and clip portion are aligned.

6. The interfacing structure according to any one of claims 1-4 wherein respective inner perimeter surfaces of the foam cushioning element and clip portion are offset.
7. The interfacing structure according to any one of claims 1-6 wherein the clip portion is adapted to form an interference fit with the frame.
8. The interfacing structure according to any one of claims 1-2 and 4-8 wherein the foam cushioning element further comprises a skin.
9. A respiratory mask system comprising a mask frame and an interfacing structure as claimed in any of claims 1 to 8.
10. A respiratory mask system comprising a mask frame adapted to connect to both (i) an interfacing structure as claimed in any one of claims 1 to 8; and (ii) a silicone-based cushion or a gel-based cushion.
11. A respiratory mask system comprising a mask frame comprising an interfacing structure as claimed in any one of claims 1 to 8; and at least one of a silicone-based cushion and a gel-based cushion.

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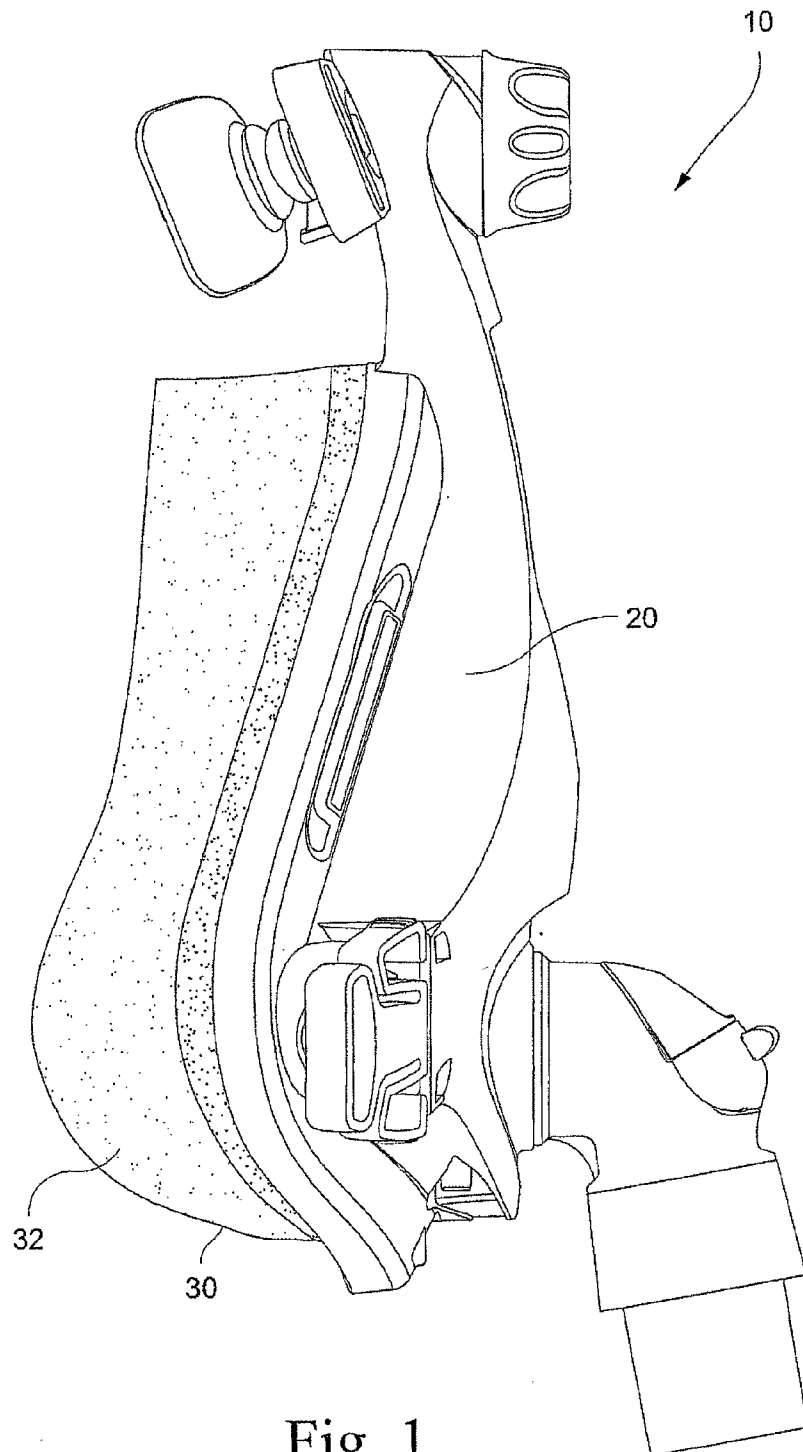


Fig. 1

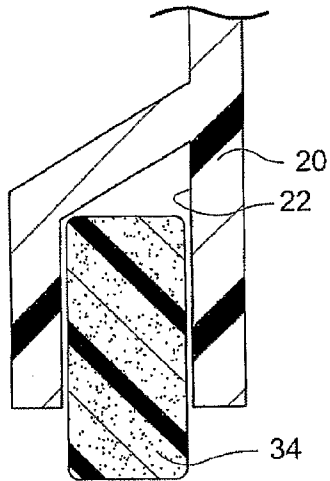


Fig. 2

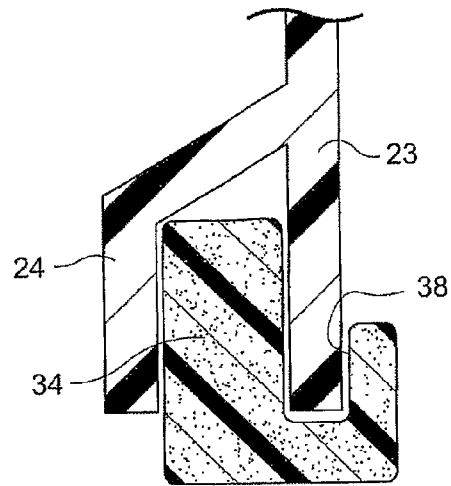


Fig. 3a

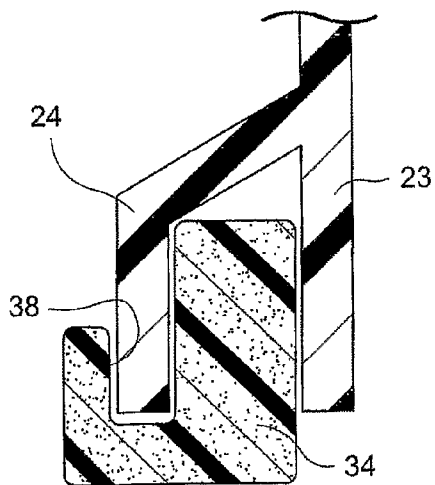


Fig. 3b

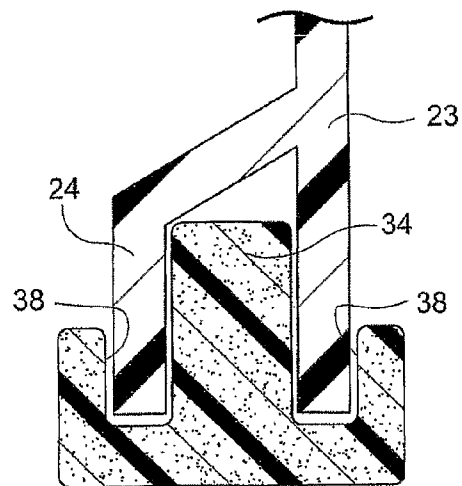


Fig. 3c

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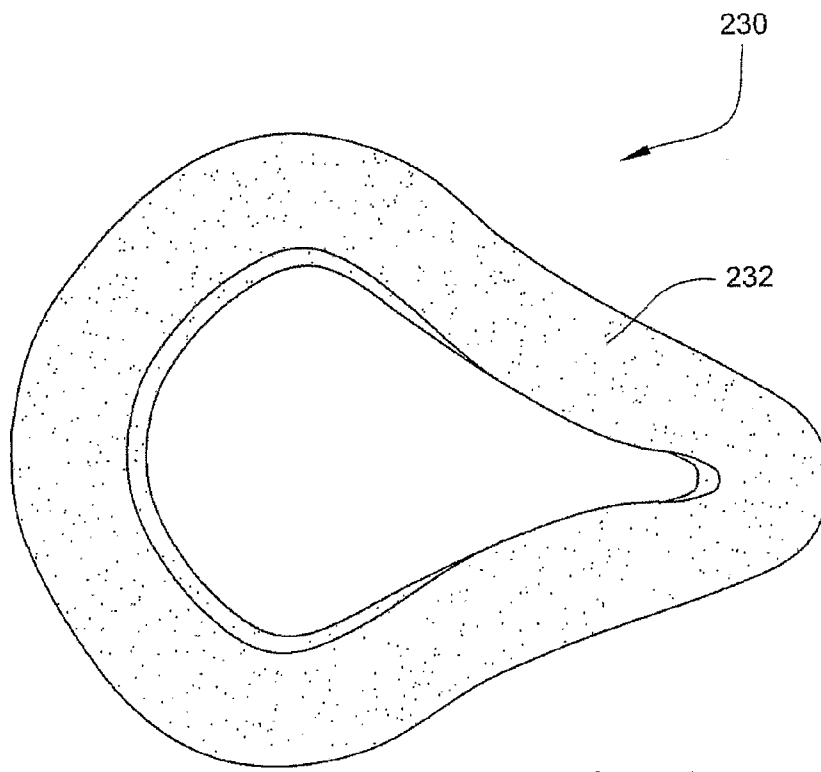


Fig. 4a

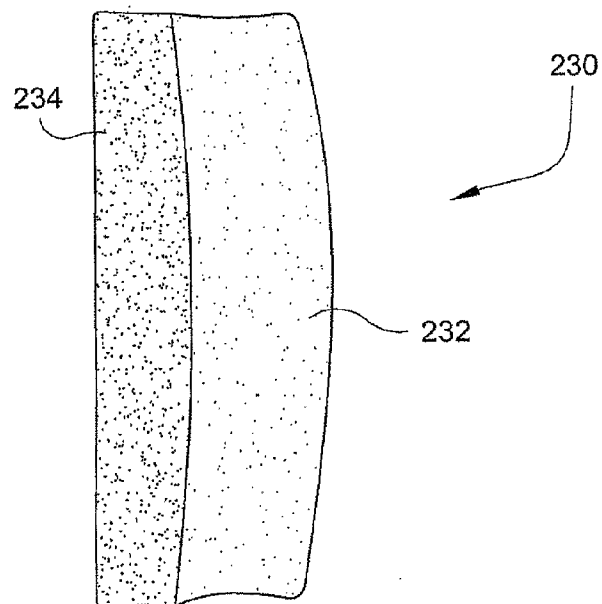


Fig. 4b



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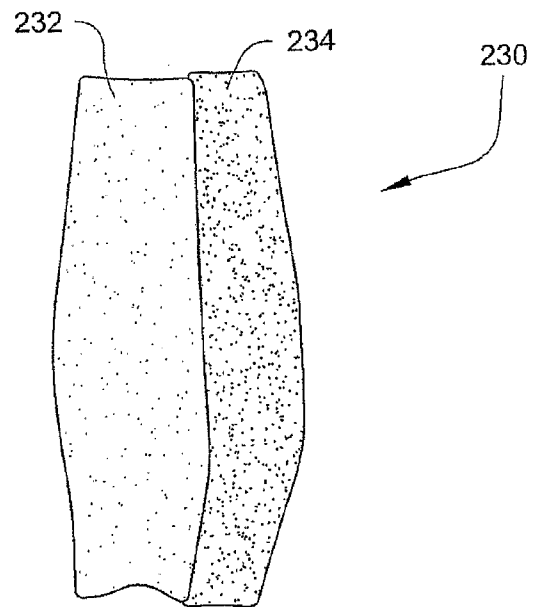


Fig. 4c

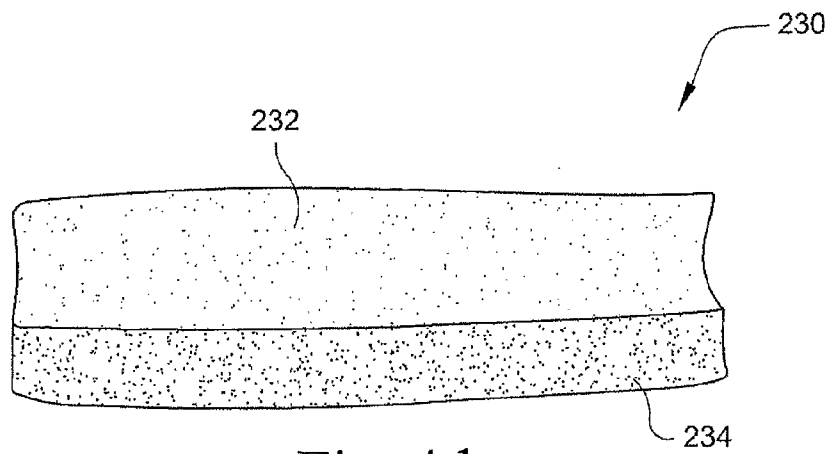


Fig. 4d

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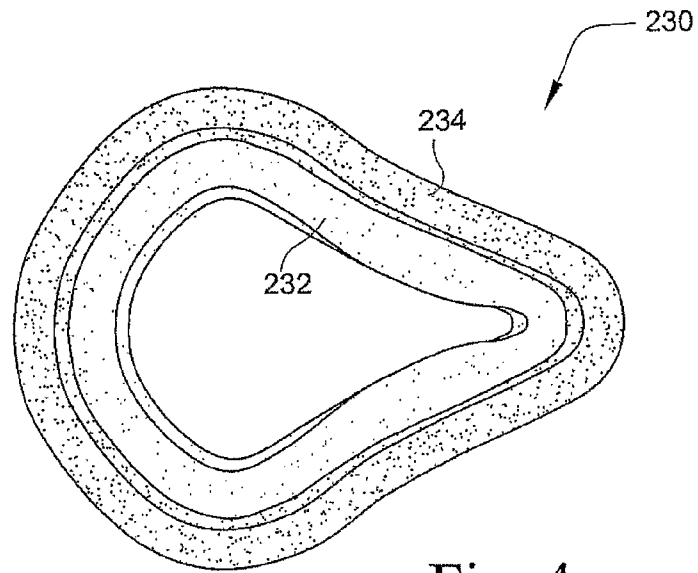


Fig. 4e

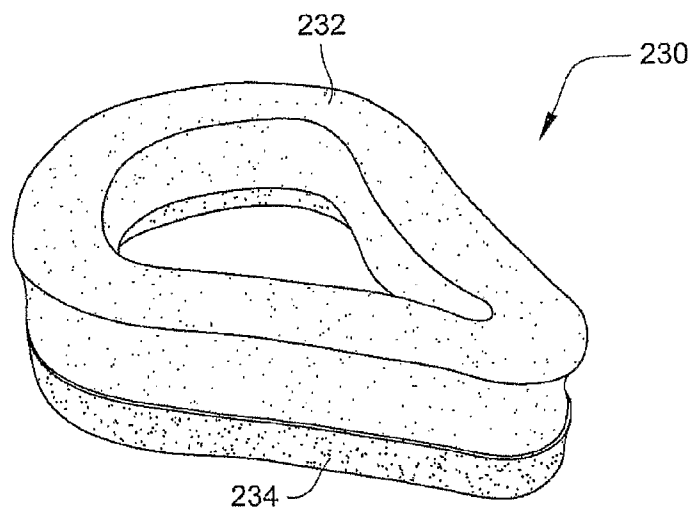


Fig. 4f

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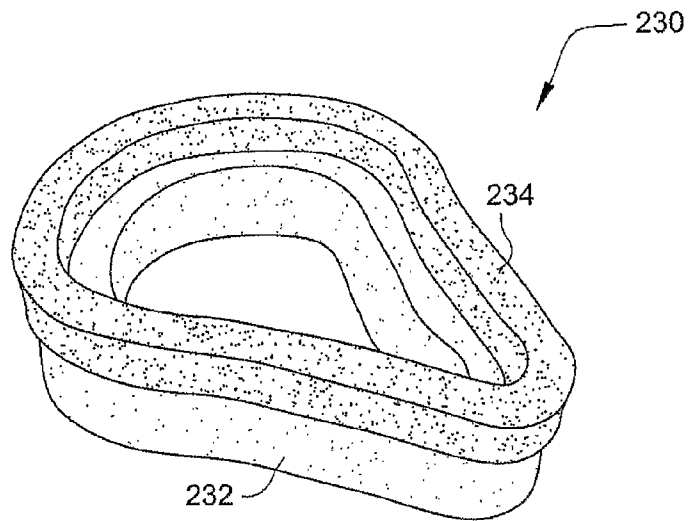


Fig. 4g

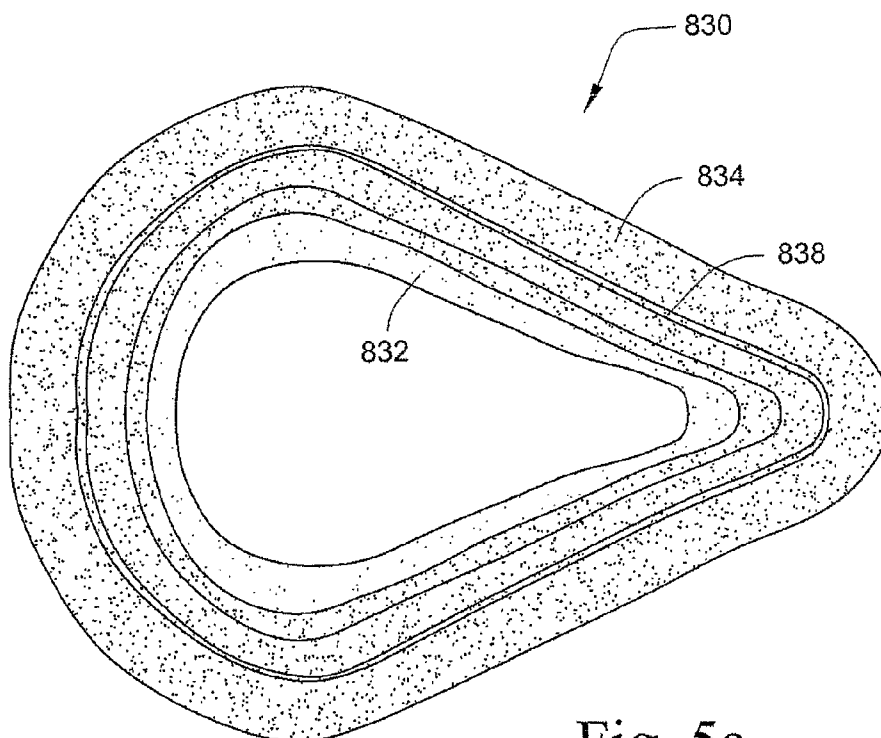


Fig. 5a

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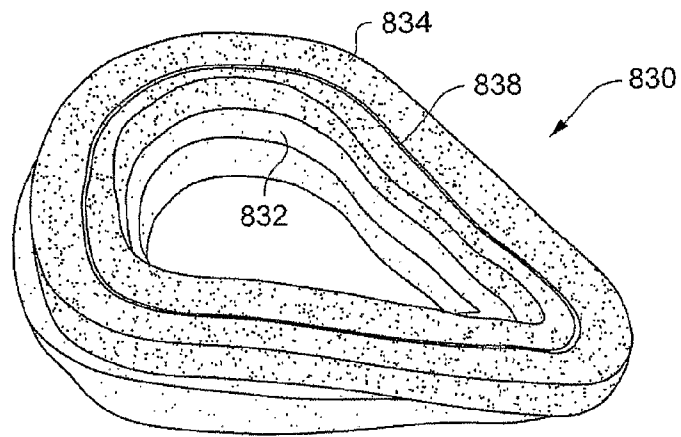


Fig. 5b

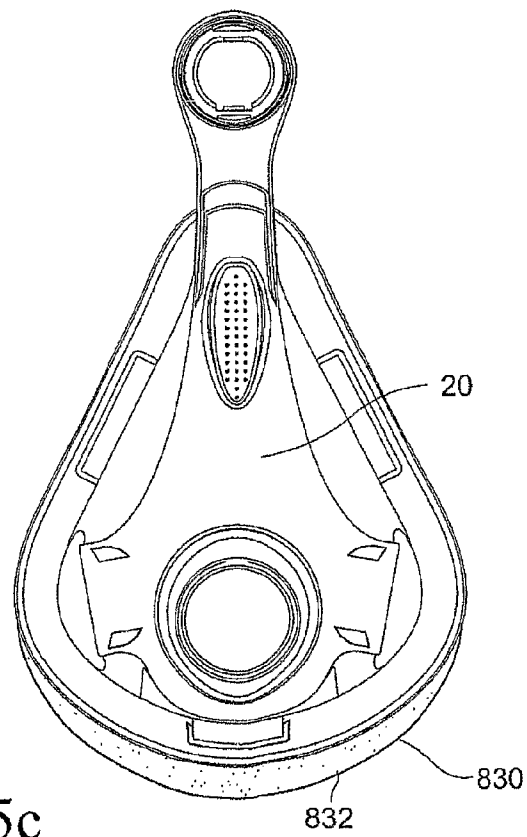


Fig. 5c

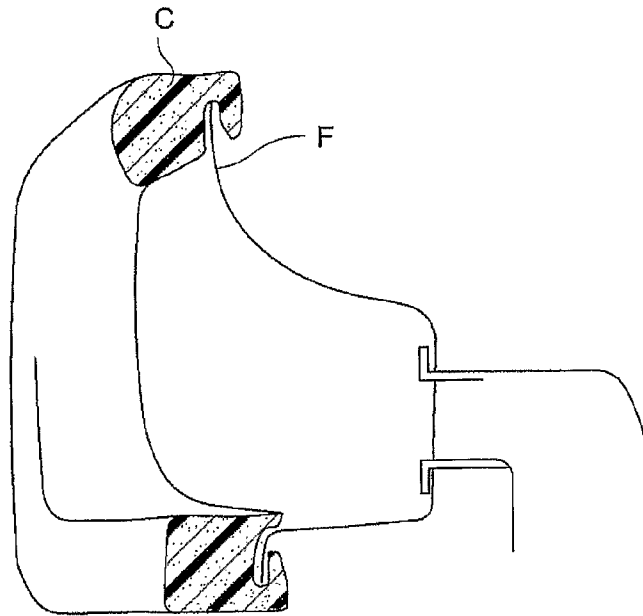


Fig. 6a  
(PRIOR ART)

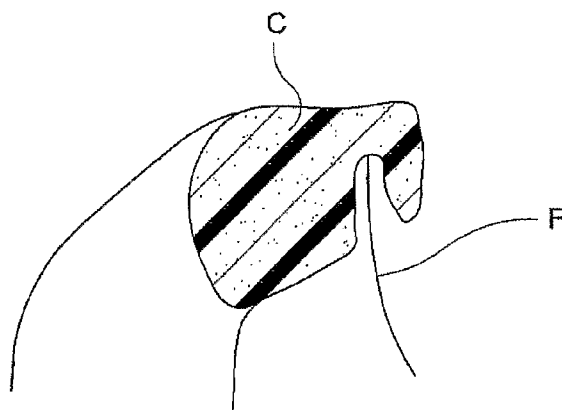


Fig. 6b  
(PRIOR ART)

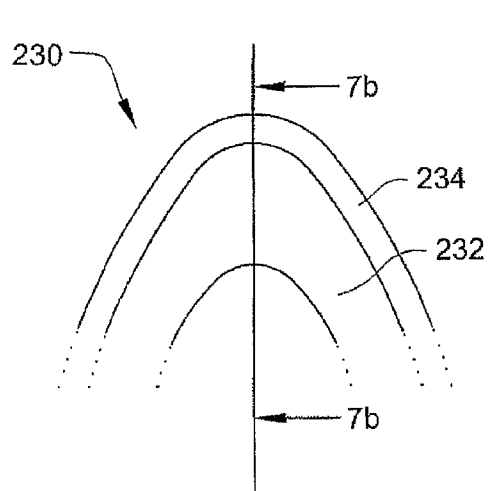


Fig. 7a

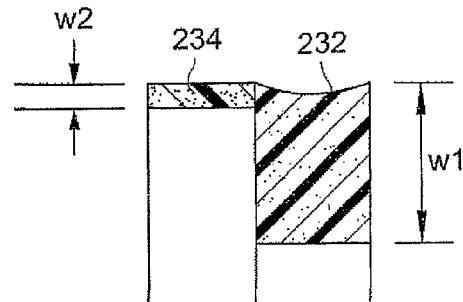


Fig. 7b

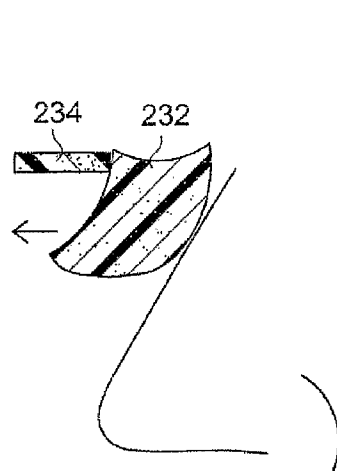


Fig. 7c

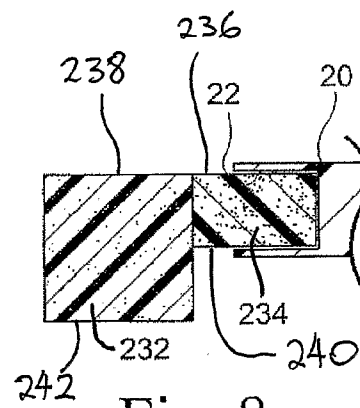


Fig. 8