

AUSTRALIA
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PATENT REQUEST : STANDARD PATENT

I/We, being the person(s) identified below as the Applicant(s), request the grant of a Standard Patent to the person(s) identified below as the Nominated Person(s), for an invention described in the accompanying complete specification.

**Applicant(s) and
Nominated Person(s):**

- 1) ARAN ENGINEERING DEVELOPMENT LTD. and
- 2) NETAFIM IRRIGATION EQUIPMENT & DRIP
SYSTEMS KIBBUTZ HATZERIM (1973)

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- 1) PO BOX 852
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ISRAEL

Invention Title:

~~AN ELECTRICAL VALVE~~
A
AN ELECTRICAL VALVE

**Name(s) of Actual
Inventor(s):**

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M 054475 24 0391



BASIC CONVENTION APPLICATION DETAILS

Application No:	Country:	Application Date:
105277	IL	02 April 1993
107447	IL	29 October 1993

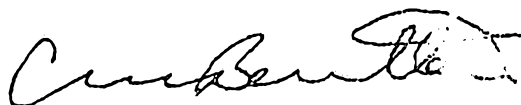
Drawing number recommended to accompany the abstract: 1

DATED: 24 March 1994

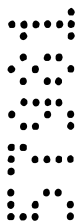
1) ARAN ENGINEERING DEVELOPMENT LTD.

2) NETAFIM IRRIGATION EQUIPMENT & DRIP SYSTEMS KIBBUTZ HATZERIM
(1973)

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Patent Attorney for and
on behalf of the Applicants



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Section 29(1)
Regulation 3.1(2)

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Patents Act 1990

NOTICE OF ENTITLEMENT

We ARAN ENGINEERING DEVELOPMENT LTD.

NETAFIM IRRIGATION EQUIPMENT & DRIP SYSTEMS KIBBUTZ
HATZERIM (1973)

of PO BOX 852
KFAR SHEMARYAHU 46910
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ISRAEL

being the applicants in respect of an application for a patent for an invention entitled A
VALVE (Application No. 57981/94), state the following:

1. The nominated persons have, for the following reasons, gained entitlement from the actual inventors:

ARAN ENGINEERING DEVELOPMENT LTD GAINS ENTITLEMENT TO ANY PATENT GRANTED IN RESPECT OF THE INVENTION BY THE INVENTORS BY WAY OF EMPLOYMENT OF THE ACTUAL INVENTORS. ARAN ENGINEERING DEVELOPMENT LTD, HAS ASSIGNED AN INTEREST IN THIS MATTER TO NETAFIM IRRIGATION EQUIPMENT & DRIP SYSTEMS KIBBUTZ HATZERIM (1973) SUCH THAT ARAN ENGINEERING DEVELOPMENT LTD AND NETAFIM IRRIGATION EQUIPMENT & DRIP SYSTEMS KIBBUTZ HATZERIM (1973) ARE JOINTLY ENTITLED.

2. The nominated persons have, for the following reasons, gained entitlement from the basic applicants listed on the patent request:

ARAN ENGINEERING DEVELOPMENT LTD IS THE BASIC APPLICANT LISTED ON THE PATENT REQUEST. NETAFIM IRRIGATION EQUIPMENT & DRIP SYSTEMS KIBBUTZ HATZERIM (1973) HAS AN ASSIGNMENT OF INTEREST IN THIS MATTER SUCH THAT THE NOMINATED PERSONS ARE JOINTLY ENTITLED.



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(19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 676262

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- (56) Prior Art Documents
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US 4986308
EP 349377

(57) Claim

1. A diaphragm valve comprising a valve casing; inlet and outlet ports of said casing; an inner wall surface of said casing; one of said ports opening into said inner wall surface and having a peripheral valve seating formed in said inner wall surface; a flexible diaphragm juxtaposed with respect to said inner wall surface; a closure member mounted in said casing and rotatable about a pivot axis thereof between first and second positions; a pair of spaced apart actuation members forming part of or associated with said closure member and adapted to bear on a first surface of said diaphragm with a first of said actuation members juxtaposed with respect to said valve seating, and externally actuated operating means for pivotally displacing said closure member into opening and closing said one port; the arrangement being such that fluid pressure generated between said inner wall surface and spaced apart locations of a second and opposite surface of said diaphragm pivotally displaces said closure member in opposite senses whereby displacement in one sense results in said first actuation member sealingly biasing said diaphragm against said valve seating.

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COMPLETE SPECIFICATION
STANDARD PATENT

Applicants:

- 1) ARAN ENGINEERING DEVELOPMENT LTD.
- 2) NETAFIM IRRIGATION EQUIPMENT & DRIP SYSTEMS
KIBBUTZ HATZERIM (1973)

Invention Title:

^A
~~AN ELECTRICAL~~ VALVE

The following statement is a full description of this invention, including the best method of performing it known to me/us:



~~An Electrical~~ ^A Valve

FIELD OF THE INVENTION

This invention relates to ~~electrical~~ valves such as are used, for instance, in automatic sprinklers and the like.

5 BACKGROUND OF THE INVENTION

Electrical valves such as are connected in the water inlet feed of a garden sprinkler are typically solenoid operated. Such valves include a sealing means which is opened by a linear armature which itself is actuated by a solenoid. Such valves are supplied normally closed: the closure itself
10 being effected by means of a spring mechanism. Thus, in effect, the force of the solenoid overcomes the spring bias in order to open the valve.

A disadvantage with such valves, as is known, is that in order to maintain the valve in an open state, electrical energy must be constantly supplied for actuating the solenoid.



Electrical valves are also known wherein the solenoid is replaced by a conventional electrical motor. A major advantage of using an electrical motor over the use of the solenoid is that power need be supplied to the motor only in order to open and close the valve: there being no need to supply current to the motor once an equilibrium position of the valve has been achieved. Notwithstanding the obvious advantages of using a motor-operated valve over a solenoid-operated valve, there exists a difficulty in conforming such motor-operated valves to existing installations. Specifically, installations which assume the use of solenoid-operated valves are so constructed that energy is provided only in order to open the valve and to maintain it in the open state, whereupon disconnecting the power supply causes the valve to return to the closed position under the influence of the spring bias.

Regardless as to whether the operating mechanism is solenoid or motor operated, such valves are typically provided with a fluid inlet passage extending into a recess within which there is provided an "O" ring, whereby, when a closure member in the form of a rod is inserted into the "O" ring, the fluid inlet passage is sealed, thereby closing the valve. Such an arrangement represents a conventional piston-type valve which is characterized by the fact that the force acting on the piston head is exactly equal to the area of the piston multiplied by the pressure of the fluid acting thereon. This is distinct from diaphragm-type valves which, when open, are subjected to a greater force than the closure force, owing to the increased area upon which the fluid pressure is exerted. The additional area is an inevitable consequence of the need to provide for buckling of the diaphragm, thereby requiring that the area of the diaphragm extends beyond the area of the fluid inlet passage which is to be sealed.

This having been said, there are disadvantages associated with piston valves. First, the closure force must take into account frictional

forces between the piston rod and the "O" ring and is therefore always somewhat greater than the theoretical minimum described above. Secondly, in time, owing to wear and tear, the piston rod abrades the inside surface of the "O" ring, thereby causing the valve to leak.

5 Such leakage is, of course, avoided in diaphragm valves, as are also the frictional forces. On the other hand, the additional surface area of the diaphragm, thereby requiring an increased closure force, is sufficiently disadvantageous to militate against their use in preference to piston-type valves, notwithstanding the disadvantages of the latter.

10 It would clearly be desirable somehow to overcome the sole disadvantage associated with diaphragm valves whereby the maximum closure force would be equal to the fluid pressure multiplied by the area of the fluid inlet, whilst enjoying all the other advantages associated with diaphragm valves over piston-type equivalents.

15 In diaphragm valves, the diaphragm itself is disposed between the fluid inlet to be sealed and a closure member having a surface area greater than that of the inlet passage. The valve is closed by forcing the closure member against the diaphragm, so as to distort the diaphragm on to the fluid inlet, thereby sealing the valve. If the closure member is operated via an
20 electrical motor, then one way to apply sufficient force to the closure member would be to employ a correspondingly powerful motor. However, it is usually a requirement to miniaturize, as much as possible, the motor in order to reduce the valve size, as well as its cost. Miniature motors are usually incompatible with the requirement to provide a high closure force.
25 Therefore, a transmission mechanism must be employed in order to increase the effective motor force. However, this can only be done at the expense of increasing the velocity ratio of the mechanism, thereby resulting in slow operation of the valve. During the time which is thus taken for the valve to close, fluid leakage occurs and this is unsatisfactory.



SUMMARY OF THE INVENTION

It is an object to provide a diaphragm valve in which the drawbacks associated with hitherto-proposed valves are attempted to be overcome.

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A diaphragm valve comprising a valve casing; inlet and outlet ports of said casing; an inner wall surface of said casing; one of said ports opening into said inner wall surface and having a peripheral valve seating formed in said inner wall surface; a flexible diaphragm juxtaposed with respect to said inner wall surface; a closure member mounted in said casing and rotatable about a pivot axis thereof between first and second positions; a pair of spaced apart actuation members forming part of or associated with said closure member and adapted to bear on a first surface of said diaphragm with a first of said actuation members juxtaposed with respect to said valve seating, and externally actuated operating means for pivotally displacing said closure member into opening and closing said one port; the arrangement being such that fluid pressure generated between said inner wall surface and spaced apart locations of a second and opposite surface of said diaphragm pivotally displaces said closure member in opposite senses whereby displacement in one sense results in said first actuation member sealingly biasing said diaphragm against said valve seating.

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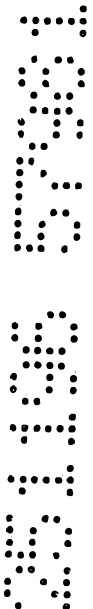
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Preferably, the operating means includes an electric motor coupled to the closure member via a transmission system comprising a pair of gear wheels, such that several rotations of the electric motor are required in order to operate the closure member. The speed of operation of the valve is increased by arranging for the transmission system to apply an impulse to the closure member, whenever it is desired to change the state of the valve from open to closed, or vice versa.

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Preferably, the motor is operated by a source of d.c. power and is coupled to the closure member and is



responsive to a first polarity voltage pulse for urging the closure member into the first position and is responsive to a second polarity voltage pulse for urging the closure member into the second position. A switching circuit is connected to the motor for decoupling the electrical d.c. motor from the source of d.c. electrical power only when it is required to urge the closure member from the second position to the first position.

BRIEF DESCRIPTION OF THE DRAWINGS

In order to understand the invention and to see how the same may be carried out in practice, preferred embodiments will now be described, by way of non-limiting example only, with reference to the accompanying drawings, in which:

Fig. 1 shows schematically a detail of a valve according to an example of the invention wherein fluid flows in a first direction;

Fig. 2 shows schematically a detail of a valve according to an example of the invention wherein fluid flows in a second direction;

Fig. 3 shows a partial sectional elevation of a valve according to an example of the invention, having a motor-operated closure member;

Fig. 4 is a perspective view of the arrangement shown in Fig. 3;

Figs. 5a, 5b and 5c show a detail of the closure member illustrated in Fig 3;

Fig. 6 shows a further detail of the closure member illustrated in Fig. 3; and

Fig. 7 shows schematically an example of an alternative embodiment of the invention employing an unbalanced closure member;

Fig. 8 is a sectional view of a valve according to an example of the invention in its open position;



Fig. 9 is a sectional view of a valve according to an example of the invention in its closed position;
Fig. 10 is a schematic diagram of a switching circuit for use with the valve shown in Figs. 8 and 9 in accordance with a first embodiment;
5 Fig. 11 is a schematic diagram of a switching circuit for use with the valve shown in Figs. 8 and 9 in accordance with a second embodiment;
Fig. 12 is a schematic diagram of a switching circuit for use with the valve shown in Figs. 8 and 9 in accordance with a third embodiment;
10 Fig. 13 is a schematic diagram of a switching circuit for use with the valve shown in Figs. 8 and 9 according to a fourth embodiment; and
15 Fig. 14. is a sectional view of a changeover valve according to an example of the invention.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Referring to Figs. 1 and 2, there is shown schematically a valve depicted generally as 10, having a valve seating 11 depending from which is a fluid inlet 12 into which fluid flows in a first direction depicted by arrow A (Fig. 1) or in a second direction depicted by arrows B (Fig. 2). A flexible rubber diaphragm 13 is disposed above the valve seating 11 and is acted upon within an area of the fluid inlet 12 by a first end 14 of a closure member 15, which is free to rotate about a pivot axis 16 thereof. In the example shown in Figure 1 the valve seating 11 defines an inlet port with the fluid inlet 12. In the example shown in Figure 2 the valve seating defines an outlet port with the fluid inlet 12. Thus, a valve seating 11 is formed in an inner wall surface of the valve 10.

The first end 14 of the closure member 15 contacts the diaphragm 13 via a first actuator 17 whilst a



second end 18 of the closure member 15 opposite the first
end 14 thereof contacts the diaphragm 13 via a second
actuator 19. The closure member 15 is balanced in that the
pivot axis 16 is equidistant from the first and second ends
5 14 and 18, respectively.

In either of the two situations depicted in Figs.
1 and 2, when the first actuator 17 acts upon the diaphragm
13 with sufficient force to seal the fluid inlet 12, the
maximum closure force is close to the fluid pressure P
10 multiplied by the cross-sectional area A of an outlet port
or an inlet port at the intersection of the fluid inlet 12
with the inner wall surface of the valve. Thus,
specifically, in the situation shown in Fig. 1, when the
valve is sealed, fluid acts upwards in the direction of
15 arrow A so that the force acting on the underside of the
diaphragm 13 is equal to $P.A$. This, then, is equal to the
closure force which must be applied by the closure member
15 in order to close the valve.

On the other hand, in the situation shown in Fig.
20 2, when the valve is sealed, no fluid flows through the
fluid inlet 12 and the pressure therefore acting on the
underside of the diaphragm 13 within the area A of the
fluid inlet 12 is zero. However, a pressure P still acts
on the remaining area of the diaphragm 13, and impinges
25 against a distorted area thereof within the vicinity of the
valve seating 11, thereby tending to lift the diaphragm 13
from the valve seating 11. At the same time, the pressure
 P is applied to the second actuator 19 which exerts a force
against the second end 18 of the closure member 15. This
30 more than counteracts the tendency for the closure member
15 to lift from the valve seating 11 owing to the fact that
the area of the second actuator 19 to which the pressure P
is applied exceeds that of the distorted area around
actuator 17 of the diaphragm. Thus, the opening force
35 which must be applied against the closure member 15 in
order to open the valve 10 is still very nearly equal to



P.A.

The arrangement shown in Figs. 1 and 2, therefore, provides for the use of a diaphragm valve wherein the closure force is proportional to the cross-sectional area of the fluid inlet 12 (as is the case for piston valves) as opposed to an enlarged area of the diaphragm, as is the case in hitherto proposed valves employing diaphragms. On the other hand, since a diaphragm is employed, frictional forces and cylinder abrasion, typically associated with piston valves, are avoided.

Figs. 3 and 4 show sectional and perspective views of a change over valve 20 according to an example of the invention, having first and second fluid inlets 24 and 21 depending from corresponding valve seatings 22 and 23.

Disposed above the valve seatings 22 and 23 is a flexible diaphragm 25 operated on within corresponding areas of the fluid inlets 24 and 21 by respective actuators 26 and 27 which are reciprocally depressed by a balanced closure member 28 free to perform limited pivoted rotation about a pivot axis 29 thereof.

In the situation shown in Fig 3, a first end 30 of the closure member 28 pushes the actuator 26 against the diaphragm 25, thereby distorting the diaphragm 25 so that it covers the valve seating 22 and seals a first inlet port which opens into the inner wall surface of the casing at the valve seating 22. Whilst this obtains, the diaphragm 25 is clear of the valve seating 23, thereby allowing fluid to flow into the valve through a second inlet port which opens into the inner wall surface of the casing at the valve seating 23 (or vice versa).

On the other hand, when the closure member 28 is pivotally rotated about its pivot axis 29 in a clockwise direction, the pressure of the fluid in the fluid inlet 24, acting on the underside of the diaphragm 25 and hence on the actuator 26, allows the diaphragm 25 to lift off the valve seating 22, thereby allowing fluid to flow once more



through the fluid inlet 24. As the closure member 28 is rotated further, the second end 31 thereof forces the actuator 27 against the diaphragm 25 in the vicinity of the valve seating 23, so as to seal the second fluid inlet 21.

5 Referring to Fig. 4 of the drawings, there is shown a detail of a transmission system depicted generally as 35, for coupling an electric motor 36 to the closure member 28 so as to rotate the closure member 28 about its pivot axis 29. The transmission system 35 comprises a
10 small diameter gear wheel 37 mounted on a shaft 38 of the motor 36, fo engaging a relatively large gear wheel 39 adapted for rotation about a central pivot axis 40 supported between end bearings 41 (only one of which is visible in the figure).

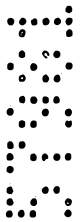
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The gear wheel 39 is provided in a periphery thereof with an arcuate slot 42 having opposing ends 43 and 44. The closure member 28 is provided on either side of the pivot axis 29 with an upwardly depending armature 45 and 46 defining therebetween a substantially U-shaped hollow
5 47 in which there is disposed a cylindrical boss 48 eccentrically mounted on a first end 49 of a crank 50, having a second end 51 disposed within the arcuate slot 42.

Consequently, as the gear wheel 39 rotates, one end 43 or 44 of the arcuate slot 42 (depending on the direction of rotation of the gear wheel
10 39) impinges on the second end 51 of the crank 50, thereby rotating the crank and with it the cylindrical boss 48. Owing to the eccentric rotation 48 of the latter, there is imposed a lateral force on the inside surface of one of the armatures 45 or 46, thereby rotating the closure member 28 about its pivot axis 29.

15 Upon completion of a closing or opening operation, the corresponding end 43 or 44 of the arcuate slot 42 remains in contact with the second end 51 of the crank 50. The state of the valve may now be altered by rotating the motor shaft 38 in the opposite direction. During an initial rotation of the motor shaft 38, the gear wheel 39 will start to rotate at
20 relatively slow speed (compared with the rate of rotation of the motor shaft 38) but at high torque owing to the gear ratio between the two gear wheels 37 and 39, there being no force imposed upon the second end 51 of the crank 50 until the remote end of the arcuate slot 42 contacts the second end 51 of the crank 50 on its opposite side. By the time this happens, the motor
25 36 will have reached full speed and a significant kinetic energy will be applied to the gear wheel 39. Consequently, an impulse is applied to the crank 50, causing it to rotate very quickly and nearly instantaneously to change the state of the closure member 28.



Figs. 5a, 5b and 5c show schematically a detail of the closure member 28 when the valve 20 illustrated in Figs. 3 and 4 is in an intermediate, open and closed position, respectively. In the intermediate position shown in Fig. 5a, the axis joining the center of the cylindrical boss 48 to the first end 49 of the crank 50 passes through the pivot axis 29 of the closure member 28. In this situation, any natural tendency for the closure member 28 to rotate in either direction, imparts a turning moment to the closure member 28 since the turning axis of the closure member 28, corresponding to the first end 49 of the crank, is displaced from the point of contact of the armatures 45 and 46 of the closure member 28.

In the open position shown in Fig. 5b, the armature 46 imparts a force to the cylindrical boss 48 passing through the first end 49 of the crank 50. Likewise, in the closed position shown in Fig. 5c, the armature 45 imparts a force to the cylindrical boss 48 passing through the first end 49 of the crank 50. In either of these situations, any tendency for the closure member 28 to counter rotate so as to close or open the valve 10, respectively, is prevented because the only force acting on the cylindrical boss 48 acts through the first end 49 of the crank about which the cylindrical boss rotates.

Referring now to Fig. 6, it is seen that the closure member 28 further includes a pair of resiliently biased leaf spring members 55 within the U-shaped hollow 47 such that an initial rotation of the motor depresses the cylindrical boss 48 against one of the leaf spring members 55 thereby rotating the closure member 28 into the first or second position. Continued rotation of the motor causes the cylindrical boss 48 to depress the leaf spring member 55 whilst not imparting any further rotation to the closure member 28. In such an arrangement, the closure member 28 is at least partially formed of molded plastics, the leaf springs 55 being also formed of plastics and riveted to respective internal surfaces of the armatures 45 and 46.

Fig. 7 shows schematically an alternative embodiment of the valve 10 having a single valve seating 11 depending from which there is a fluid inlet 12. An unbalanced closure member 56 is provided having first and second ends 57 and 58, respectively for imparting a force to a rubber diaphragm 13, or for receiving a force applied thereby, via corresponding first and second actuators 59 and 60. A pivot axis 61 of the closure member 56 is not at its center, the distance from the first end 57 to the center 61 being twice the distance from the second end 58 thereto. Fluid is continuously applied at a pressure P through a fluid inlet 62 which remains permanently open, so as to apply a pressure P on to the diaphragm 13 and thereby on to the actuator 60.

With the valve open, a pressure P is applied to the lower surfaces of both actuators 59 and 60. If the closure member 56 were balanced (as shown in Figs. 1 and 2), then equal torques proportional to $P.A$ would be applied to the closure member, the constant of proportionality being the length $\frac{1}{2}L$ of the lever arm between the pivot axis 61 and the actuators 59 and 60. The torque thereby required to close the valve would be negligible whilst to open the valve, a torque equal to $\frac{1}{2}P.A.L$ would be required, where P is the fluid pressure, A is the cross-sectional area of the actuators and L is the total combined length of the two lever arms between the first and second ends 57 and 58 of the closure member 56.

However, with the unbalanced closure member 56 shown in Fig. 7, when the valve is open, the torque applied to closure member 56 by the actuator 59 is twice that which is applied by the actuator 60, owing to the relationship between the two lever arms. In effect, there is therefore applied a constant net opening torque equal to $\frac{1}{3}P.A.L$ which must be overcome in order to close the valve. There is thus required a net closing torque of $\frac{1}{3}P.A.L$ which must be applied to the closure member 56 so as to close the valve. Once the valve is closed, however, the fluid pressure P is

no longer applied to the actuator 59 and thus the only torque acting on the closure member 56 is the closing torque $\frac{1}{3}P.A.L$ which must be completely overcome by applying a counter torque of equal magnitude to the closure member 56.

5 It will thus be seen by comparing the two situations for a balanced and unbalanced closure member 56 having an equal length L, that for the unbalanced closure member the opening and closing torques are both smaller than the opening torque required for the balanced closure member. It is, of course, true that the closing torque required for the balanced closure
10 member is negligible, but since the size of the motor which is required to rotate the closure member is dependent on the maximum required torque, this means that a smaller, less powerful, motor can be employed for the unbalanced closure member.

15 Whilst the features of the valve described above with reference to Figs. 1 to 7 of the drawings are of universal application, it is particularly desirable to incorporate these features within a valve such as is typically connected in the water inlet feed of a garden sprinkler and wherein there is provided the further improvement that an electrical motor is provided for effecting opening and closure.

20 Referring to Figs. 8 and 9 there is shown such a motor-operated electrical valve designated generally as 70 comprising a housing 71 containing a fluid inlet 72 and a fluid outlet 73 extending from which are respective inlet and outlet passages 74 and 75 respectively, which intersect at a recess 76 within the housing 71.

25 Provided within the recess 76 and surrounding the inlet passage 74 is an "O" ring 77 having an internal diameter which is slightly smaller than that of a rod 78 so that when the rod 78 is forced into the position shown in Fig. 9 wherein it at least partially enters the "O" ring 77 the inlet passage 74 is fluidly sealed from the outlet passage 75. In contrast to this,

the situation depicted in Fig. 8 shows the rod 78 completely withdrawn from the "O" ring 77 such that the inlet passage 74 is fluidly coupled to the outlet passage 75.

Thus, the rod 78 constitutes a sealing means by means of which the valve 70 may be opened and closed. The manner in which the rod 78 is forced into, or withdrawn from, the "O" ring will now be described. Disposed within an operating chamber 80 is an electrical d.c. motor 81 having a gear wheel 82 mounted on a shaft 83 thereof. A switching circuit 85 is mounted within the operating chamber 80 for providing d.c. electrical power to the motor 81 via a pair of wires 86. The switching circuit 85 itself receives a.c. power from an a.c. power source (not shown) disposed outside of the operating chamber 80 and connected to the switching circuit 85 via a pair of wires 87. The operating chamber 80 is provided with an end cap 90 which is threadably connected to the housing 71 of the valve and is itself sealed against fluid entry by an "O" ring 91. An aperture 92 is provided in the end cap 90 for accommodating therethrough the pair of wires 87.

Also provided within the operating chamber 80 is an operating mechanism depicted generally as 95 and having a base section 96 which is fluidly sealed from the housing 71 by means of a pair of "O" rings 97 and 98. Projecting upwardly from the base member 96 is a pair of support members 100 having mounted therein a reciprocal plunger 101 which, in turn, is coupled to the rod 78. The support members 100 are shaped to accommodate the plunger 101 for unrestricted sliding movement in a vertical direction whilst preventing swivelling of the plunger 101.

Provided within the plunger 101 is a rectangular cutout 102 protruding through which is a boss 103 which is eccentrically coupled to a shaft 104 of a gear wheel 105 which itself is drivingly coupled to the gear wheel 82 on the motor shaft 83. Thus, as the motor shaft 83 rotates, so too does the gear wheel 82 thereby driving the gear wheel 105 about its axis

104. This causes the boss 103 to rotate eccentrically thereby raising or lowering the plunger 101 within the support members 100.

Fixed to a periphery of the gear wheel 105 is a stop 108 there being also shown (in dotted outline) a plate 109 which is fixed within the operating chamber 80 and serves to prevent further rotation of the gear wheel 105 when the stop 108 hits an upper edge of the plate 109 at either of its extremities according to the direction of rotation of the gear wheel 105.

Thus, applying d.c. current to the motor 81 in one direction causes the gear wheel 105 to rotate in a clockwise direction (looking in the direction of Figs. 8 and 9) so as to withdraw the rod 78 from the "O" ring 77 until the stop 108 hits the plate 109 (as shown in Fig. 8); whilst applying d.c. current in the other direction to the motor 81 causes the gear wheel 105 to rotate in a counter-clockwise direction until the stop 108 hits the plate 109 at its other extremity as shown in Fig. 9.

Referring now to Fig. 10 there is shown a first embodiment of a switching circuit 85 for use with any of the electrical valves described in detail above with reference to Figs. 1 to 9 of the drawings.

Thus there is provided a full wave bridge rectifier 110 connected in conventional form to a source of a.c. power (not shown) so as to produce a rectified d.c. output across a positive supply rail 111 and a negative supply rail 112. Connected across the positive and negative supply rails 111 and 112 is a smoothing capacitor 113 for reducing any a.c. ripple associated with the rectified d.c. output of the bridge rectifier 110.

Also connected across the positive and negative supply rails 111 and 112 is a PNP bipolar junction transistor 115 having base, emitter and collector terminals 116, 117 and 118 respectively, connected as a darlington pair. The transistor 115 is connected in common collector configuration such that its collector 118 is connected to the negative supply rail 112 and

its emitter terminal 117 is connected to the positive supply rail 111 via a diode 120 so that current can flow from the positive supply rail 111 through the diode 120 and into the collector 118 of the transistor 115 whilst blocking the flow of current through the diode 120 in a reverse direction.

5 Also connected across the positive and negative supply rails 111 and 112 is a voltage divider depicted generally as 121 and comprising a pair of resistors 122 and 123 a common junction of which is connected to the base 116 of the transistor 115. The values of the resistors 122 and 123 are so chosen that minimal current flows through the voltage divider 121 whilst
10 nevertheless permitting sufficient current to flow into the base 116 of the transistor 115 so as to turn off the PNP transistor 115 thereby substantially eliminating the flow of current from the emitter 117 to the collector 118.

The motor 81 is connected in series with a capacitor 125 the combined motor and capacitor network being connected across the positive
15 and negative supply rails 111 and 112.

The operation of the switching circuit 85 is as follows. When the bridge rectifier 110 is connected to a source of a.c. power, the resulting rectified d.c. voltage appearing across the positive and negative supply rails 111 and 112 renders the PNP transistor 115 open circuit, thereby allowing
20 current to flow through the diode 120 and the motor 81 so as to charge the capacitor 125. At the same time, a small current flows through the voltage divider 121 although, as explained above, the values of the resistors 122 and 123 are chosen such that this leakage current is insignificant.

Owing to the gear ratio between the gear wheel 82 and the gear
25 wheel 105 the motor 81 effects several revolutions before the stop 108 on the gear wheel 105 abuts the plate 110 the time interval during which such rotation of the motor 81 occurs being sufficiently long substantially to fully charge the capacitor 125. Once the capacitor 125 is fully charged, it blocks

the flow of d.c. current so that although a voltage remains across the motor terminals, no current actually flows through the motor 81.

On now decoupling the rectifier 110 from the a.c. supply source, no current flows into the base 116 of the transistor 115 and it is therefore
5 turned on, acting as an effective short circuit across the series connected motor 81 and capacitor 125. In this configuration, current flows from the capacitor 125 through the motor 81 in the opposite direction to the original charging current, thereby driving the motor 81 in the reverse direction until the stop 108 on the gear wheel 105 abuts the plate 110 at the opposite
10 extremity thereof.

During such discharge of the capacitor 125 through the motor 81 the diode 120 prevents the discharge current from flowing through the voltage divider 121 thereby ensuring that the rate of discharge of the capacitor 125 is determined only by the collector-emitter impedance of the
15 transistor 115 and the value of the capacitor 125.

In such a configuration, the transistor 115 functions as a normally closed switching element which opens as soon as the bridge rectifier 110 is connected to an a.c. supply source and closes as soon as the base bias voltage is reduced to zero.

It is desirable that steps are taken to ensure that the capacitor 125
20 is always substantially fully charged whenever the valve is open or even partially open, so that in the event of a subsequent power failure, for any reason, there is always sufficient charge in the capacitor 125 to drive the motor 81 so as to urge the rod 78 into the closed position as shown in Fig. 9 of the drawings. If, on the contrary, the valve were opened, either wholly
25 or partially, before the capacitor 125 had fully charged and a power failure then occurred, it might possibly happen that there would be insufficient residual charge in the capacitor 125 to rotate the motor 81 through a sufficient number of turns so as to seal the valve completely.

Fig. 11 shows a second embodiment of the switching circuit 85 wherein additional components are included in order to prevent such an occurrence. The switching circuit shown in Fig. 11 is substantially identical to that described above with reference to Fig. 10 with the sole exception of
5 the provision of a secondary charge path 126 connected across the motor 81 and comprising a resistor 127 in series with a diode 128.

When the bridge rectifier 110 is connected to a source of a.c. power, the resulting rectified d.c. voltage across the positive and negative supply rails 111 and 112 renders the transistor 115 open circuit, whilst
10 allowing current to flow through the diode 120 and the motor 81 in series with the capacitor 125 as well as through the secondary charge path 126 and the capacitor 125. Thus, the secondary charge path 126 acts as a by-pass for ensuring that more current flows through the capacitor 125 than flows through the motor 81. By such means, it may be arranged that the capacitor
15 125 charges at a greater rate than the motor 81 is able to rotate. It may thus be ensured that, even in the event of a power failure during the opening of the valve 10, there is always sufficient residual charge in the capacitor 125 to at least rotate the motor 81 sufficiently so as to restore the sealed state of the valve as shown in Fig. 9 of the drawings. The diode 128 ensures that
20 discharge current from the capacitor 125 flows only through the motor 81 and not through the secondary charge path 126.

Referring to Fig. 12, there is shown a third embodiment of the switching circuit 85 similar in principle to the second embodiment described above with reference to Fig. 11 of the drawings and therefore identical
25 reference numerals will be used in respect of those circuit elements which are common to both embodiments. As will be seen from Fig. 12, no smoothing capacitor is connected across the positive and negative supply rails 111 and 112 respectively and, consequently, the output from the bridge rectifier 110 is a continuous sequence of half sine waves corresponding to

the rectified a.c. voltage input. Were such a voltage allowed to appear across the base 116 of the PNP transistor 115 then the transistor would stop conducting current during those periods of the a.c. cycle when the voltage across its base 116 fell below the base threshold voltage V_T . This must not
5 be allowed to occur because once the PNP transistor 115 stops conducting (i.e. becomes open circuit) the capacitor 125 will start to conduct through the motor via the secondary path 126 constituted by the resistor 127 in series with the diode 128 thereby rotating the motor 81 and changing the state of the valve. In order to avoid this, the voltage appearing on the base 116 of
10 the PNP transistor 115 must be maintained at least at the base threshold voltage V_T .

The third and fourth embodiments shown in Figs. 12 and 13 show alternative ways in which this is achieved. Thus, in Fig. 12 there is provided a small filter designated generally as 130 and comprising a
15 capacitor 134 having one terminal connected to the negative supply rail 112 and having a second terminal connected to the base 116 of the PNP transistor 115 via a resistor 135. The point of connection of the capacitor 134 with the resistor 135 is connected to the positive supply rail 111 via a rectifier diode 136 which allows the passage of current from the positive
20 supply rail 111 through the capacitor 130 to the negative supply rail 112 but does not allow current to flow through the capacitor 130 in a reverse direction.

The circuit operates as follows. As soon as an a.c. voltage supply is connected to the bridge rectifier 110 the capacitor 134 substantially
25 immediately reaches full charge owing to the small time constant of the capacitor/diode combination constituted by the capacitor 134 in series with the rectifier diode 136. Any ripple appearing on the voltage across the capacitor 134 is significantly reduced by the filter 130 such that an acceptably ripple-free voltage appears across the base 116 of the PNP

transistor 115 of sufficient magnitude to put the PNP transistor 115 into saturation. At the same time, the capacitor 134 is prevented from discharging to the positive supply rail 111 owing to the rectifier diode 136.

In Fig. 13 a similar arrangement is employed except that instead of using a filter, there is provided a small smoothing capacitor connected across the positive and negative outputs of the bridge rectifier 110 which achieves a small reduction of the ripple appearing across the d.c. rectified voltage although the remaining ripple is still very much greater than that achieved in either of the first or second embodiments both of which employ a comparatively large smoothing capacitor. The positive output of the bridge rectifier 110 is then connected to the positive supply rail 111 through a voltage regulator 138 which reduces the magnitude of the d.c. voltage and, at the same time, regulates it so that the voltage appearing across the positive and negative supply rails 111 and 112 respectively, is substantially constant.

It will be understood that whether a large smoothing capacitor is employed or, alternatively whether a filter or a voltage regulator is employed are questions dictated largely by cost rather than technical considerations. Thus, in the first and second embodiments shown in Figs. 10 and 11, respectively, the smoothing capacitor 113 typically has a value of $1000 \mu\text{F}$ as compared with the magnitude of the filter capacitor 134 in the third embodiment (Fig. 12) which typically has a value of only $1 \mu\text{F}$. On the other hand, the third embodiment requires the additional rectifier diode 136 and the resistor 135. The third embodiment employs a capacitor 137 of intermediate size typically having a value of $4.7 \mu\text{F}$ but, of course, requires also the regulator 138 which is relatively expensive.

Fig. 14 is a sectional view of ^{an example of} a changeover valve according to the invention which is, in effect, two valves as described with reference to Figs. 8 and 9 connected in a back-to-back arrangement, there being provided two



fluid inlets 72a and 72b and a common fluid outlet 13. As has been explained above with reference to Figs. 8 and 9 of the drawings, the motor 81 drives the gear wheel 105 via the gear wheel 82 mounted on its shaft 83. The gear wheel 105 is coupled to a cam shaft 140 which is eccentrically coupled to respective rods 78 and 78 so that, as the gear wheel 105 rotates so too does the cam shaft 140 thereby raising and lowering the rods 78 and 78 in a reciprocal, anti-phase relationship.

The common fluid outlet 73 is coupled to the fluid inlets 72a and 72b via respective passages which intersect at a pair of recesses 141 and 142 provided within which are corresponding "O" rings 77a and 77b such that, when either of the rods 78a or 78b is in its lowest position, it is forced into corresponding the "O" ring 77a or 77b respectively, thereby fluidly sealing the common fluid outlet 73 from the corresponding fluid inlet 72a or 72b.

In such an arrangement, since the rods 78a and 78b are reciprocally lowered and lifted in anti-phase relationship, the act of fluidly sealing one of the two fluid inlets 72a or 72b from the common fluid outlet 73, causes the other fluid inlet to be fluidly coupled to the fluid outlet 73.

Thus, under operation of any of the switching circuits as described above with respect to Figs. 10 to 13 of the drawings, when electrical power is supplied to the switching circuit, the motor 81 will drive the cam shaft 140 into the position shown in Fig. 14, whereby the first fluid inlet 72a is coupled to the common fluid outlet 73 whilst the second fluid inlet 72b is fluidly sealed therefrom. When the switching circuit is de-energized, the motor will rotate in an opposite direction so as to lower the rod 78a and, at the same time, lift the rod 78b, thereby fluidly sealing the first fluid inlet 72a from the common fluid outlet 73 and fluidly coupling the second fluid inlet 72b thereto.

It will readily be appreciated that, whilst ^{examples of} the invention ~~has~~ been described in Figs. 1 to 7 with specific regard to a changeover valve having



two valve seatings, the invention is generally applicable to a simple valve having a single valve seating only.

Furthermore, it will be appreciated that a simpler operating mechanism can be employed, albeit with less benefit, so as not to impart an impulse to the closure member when it is desired to change its state. The gear ratio between the two gear wheels determines the velocity ratio of the transmission system and permits the size of the motor to be reduced. However, where size is not at a premium, a larger motor could, if desired, be coupled directly to the shaft 40, in which case the second gear wheel 39 could be replaced by a pulley having an arcuate slot in a periphery thereof.

It will also be understood that the leaf spring members 55 can be formed of any suitable resilient material, such as metal for example, and riveted or otherwise secured to the armatures of the closure member, as required.

There is further provided the improvement that the valve is operated by an electrical motor and is yet nevertheless completely compatible with existing installations. This is achieved by means of a switching circuit which is responsive to the presence of a voltage across its terminals for opening the valve, whilst the absence of such voltage ensures that the valve is returned to its normally closed state.

It will, however, be appreciated that the switching circuit may easily be modified to allow for the use of a normally open valve which is closed upon removal of the voltage across the supply rails of the switching circuit.

It will equally well be appreciated that the requirements of the switching circuit may be achieved by equivalent circuit designs well familiar to those skilled in the art.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A diaphragm valve comprising a valve casing; inlet and outlet ports of said casing; an inner wall surface of said casing; one of said ports opening into said inner wall surface and having a peripheral valve seating
5 formed in said inner wall surface; a flexible diaphragm juxtaposed with respect to said inner wall surface; a closure member mounted in said casing and rotatable about a pivot axis thereof between first and second positions; a
10 pair of spaced apart actuation members forming part of or associated with said closure member and adapted to bear on a first surface of said diaphragm with a first of said actuation members juxtaposed with respect to said valve seating, and externally actuated operating means for
15 pivotally displacing said closure member into opening and closing said one port; the arrangement being such that fluid pressure generated between said inner wall surface and spaced apart locations of a second and opposite surface of said diaphragm pivotally displaces said closure member
20 in opposite senses whereby displacement in one sense results in said first actuation member sealingly biasing said diaphragm against said valve seating.

2. The valve according to claim 1, wherein the outlet port opens into the inner wall surface of the casing
25 and the inlet port is connected to a source of fluid pressure.

3. The valve according to claim 1, wherein the inlet port opens into the wall surface of the casing and conveys fluid to the outlet port.

30 4. The valve according to claim 1, including a first inlet port opening into the inner wall surface of the casing and a first outlet port and a second outlet port opening into the inner wall surface of the casing and a second inlet port, the first inlet port and the second
35 outlet port having respective valve seatings at opposite



ends of the closure member so that when one of the valve seatings is sealed by the diaphragm the other valve seating is open, and vice versa.

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5. The valve according to Claim 1, wherein the closure member is balanced so that when the valve seating is open, an equal torque is applied to opposite ends of the closure member.

6. The valve according to Claim 1, wherein the closure member is unbalanced so that when the valve seating is open, unequal torques are applied to opposite ends of the closure member.

7. The valve according to Claim 1, wherein the operating means includes an electric motor.

8. The valve according to Claim 7, wherein the electric motor is configured to impart an impulse to the closure member so as to rotate it about a pivot axis thereof and thereby move the closure member from the first position to the second position, or *vice versa*.

9. The valve according to Claim 7, wherein the electric motor is coupled to the closure member via a transmission system having a high velocity ratio.

10. The valve according to Claim 9, wherein the transmission system comprises a first gear wheel connected to an axis of the electric motor and a second gear wheel having a greater number of teeth than the first gear wheel and being coupled to the pivot axis of the closure member.

11. The valve according to Claim 10, wherein the transmission system further includes a crank coupled at a first end thereof to the pivot axis of the closure member and having a second end disposed within an arcuate slot in a periphery of the second gear wheel, such that rotation of the second gear wheel causes one of opposing ends of the slot to impinge on the second end of the crank and apply an impulse thereto of sufficient magnitude to rotate the crank and thereby the closure member to said first or second position.



12. The valve according to Claim 11, wherein:

the closure member is provided on either side of the pivot axis with an upwardly depending armature defining therebetween a substantially U-shaped hollow, and

5 a cylindrical boss is eccentrically mounted on the first end of the crank, said cylindrical boss being disposed between the armatures of the closure member and being dimensioned such that rotation of the crank imposes a lateral force on an inside surface of one of the armatures so as to rotate the closure member about its pivot axis.

10 13. The valve according to Claim 12, wherein the electric motor is so configured that when the closure member is in either the first or second position said lateral force acts through an axis of rotation of the cylindrical boss so that even if power to the motor is interrupted there is no tendency for counter rotation of the cylindrical boss.

15 14. The valve according to Claim 12, further including a pair of resiliently biased leaf spring members within said U-shaped hollow such that an initial rotation of the motor depresses the cylindrical boss against one of the leaf spring members thereby rotating the closure member into the first or second position, whilst continued rotation of the motor causes the
20 cylindrical boss to compress the leaf spring member.

15. The valve according to Claim 14, wherein the closure member is at least partially formed of molded plastics.

16. The valve according to Claim 1, wherein the operating means includes:

25 a source of d.c. electrical power,

an electrical d.c. motor coupled to the source of d.c. electrical power and to the ~~sealing means~~ ^{closure member} and responsive to a first polarity voltage pulse for urging the ~~sealing means~~ ^{closure member} into the first position and responsive to a second polarity voltage pulse for urging the ~~sealing means~~ ^{closure member} into the second position,



and

a switching circuit for decoupling the electrical d.c. motor from the source of d.c. electrical power only when it is required to urge the ~~sealing~~^{closure} member ~~means~~ from the second position to the first position.

5 17. The valve according to Claim 16, wherein the switching circuit comprises:

first and second supply rails having first and second polarities respectively,

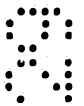
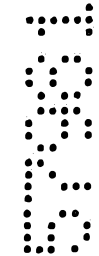
10 a storage element having a first terminal thereof connected to the first supply rail and having a second terminal thereof connected to a first terminal of the motor, a second terminal of the motor being connected to the second supply rail,

15 a normally closed switching element connected across the first and second supply rails, and responsive to a voltage across said supply rails for opening and allowing current to flow through the motor so as to urge the ~~sealing means~~^{closure member} into the second position whilst substantially fully charging the storage element, whereupon decoupling said voltage from across the supply rails causes the switching element to close thereby providing a discharge path through the motor for the storage element which discharges thereby
20 urging the ~~sealing means~~^{closure member} into the first position.

18. The valve according to Claim 17, wherein the switching element is a PNP bipolar transistor connected in common collector mode.

19. The valve according to Claim 18, wherein the PNP bipolar transistor is a darlington pair.

25 20. The valve according to any one of Claims 16 to 18, wherein the switching circuit further includes a secondary charge path connected across the motor for channelling current through the secondary charge path instead of through the motor, whereby the storage element reaches substantially full charge before the ~~sealing means~~^{closure member} is urged into the second position so that in



the event of a power failure the storage element is sufficiently charged to discharge through the motor and return the closure member to the first position.

5 21. The valve according to claim 20, wherein the secondary charge path comprises a resistor connected in series with a diode so as to prevent discharge current flowing back through the secondary charge path and the switching element.

10 22. The valve according to claim 17, wherein the storage element is a capacitor.

23. The valve according to claim 17, wherein the source of d.c. power is derived from a rectified a.c. voltage supply.

15 24. The valve according to claim 1 and substantially as herein described with reference to any one of the examples in the accompanying drawings.

DATED THIS 25TH DAY OF NOVEMBER 1996.

ARAN ENGINEERING DEVELOPMENT LTD and NETAFIM IRRIGATION EQUIPMENT & DRIP SYSTEMS KIBBUTZ HATZERIM (1973)

20 By its Patent Attorneys:

GRIFFITH HACK & CO
Fellows Institute of Patent
Attorneys of Australia

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ABSTRACT

An electrically-operated fluid valve comprising at least one valve seating, a flexible diaphragm covering the valve seating and being uniformly subjected on a lower surface thereof to a fluid pressure, and a closure member pivotably mounted above the flexible diaphragm and rotatable about a pivot axis thereof between first and second positions. An electrical motor is provided for rotating the closure member in a first direction whereby a first end of the closure member depresses the diaphragm on to the valve seating, thereby reducing the pressure on one surface of the diaphragm within an area of the valve seating only, an opposite surface of the diaphragm and an opposite end of the closure member still being subjected to said fluid pressure. The electrical motor rotates in the opposite direction for lifting the diaphragm from the valve seating. Preferably, the electrical motor is controlled by a switching circuit including first and second d.c. supply rails connected across a storage element connected in series with the motor. A normally closed switching element is responsive to a voltage across the supply rails for opening and allowing current to flow through the motor so as to urge the closure member into the second position whilst substantially fully charging the storage element, whereupon decoupling the voltage from across the supply rails causes the switching element to close thereby providing a discharge path through the motor for the storage element which discharges thereby urging the closure member into the first position.

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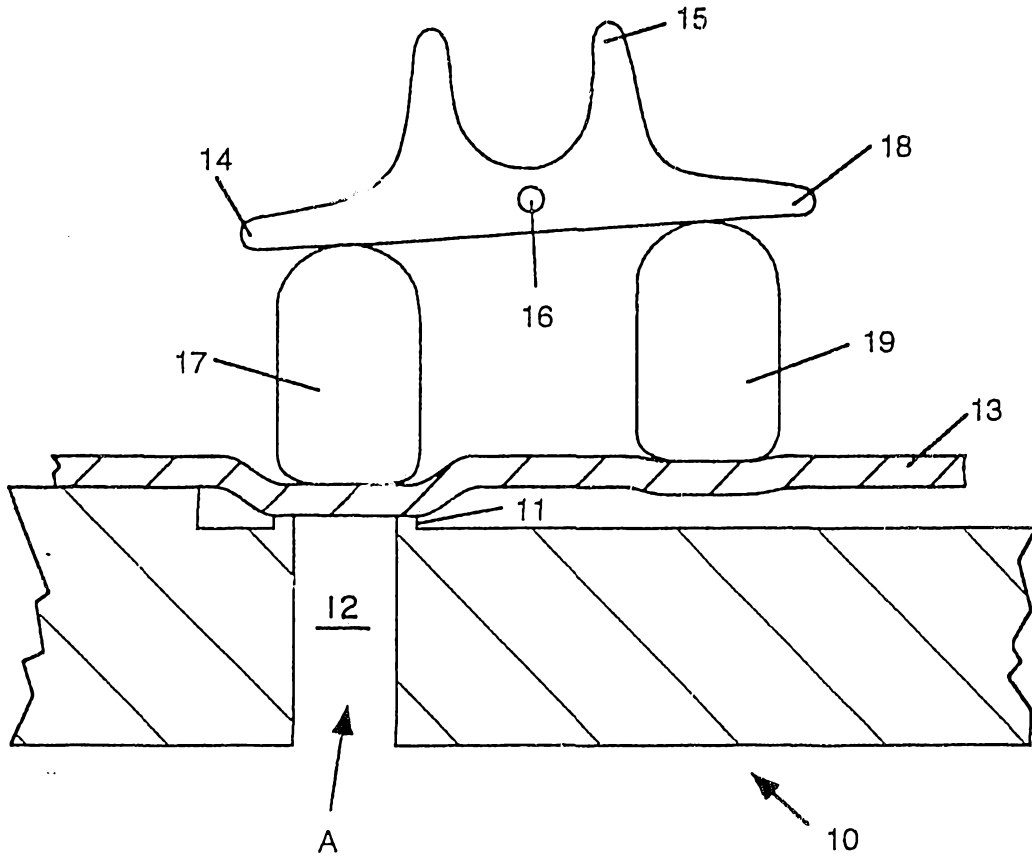
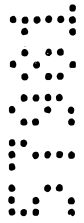


Fig. 1



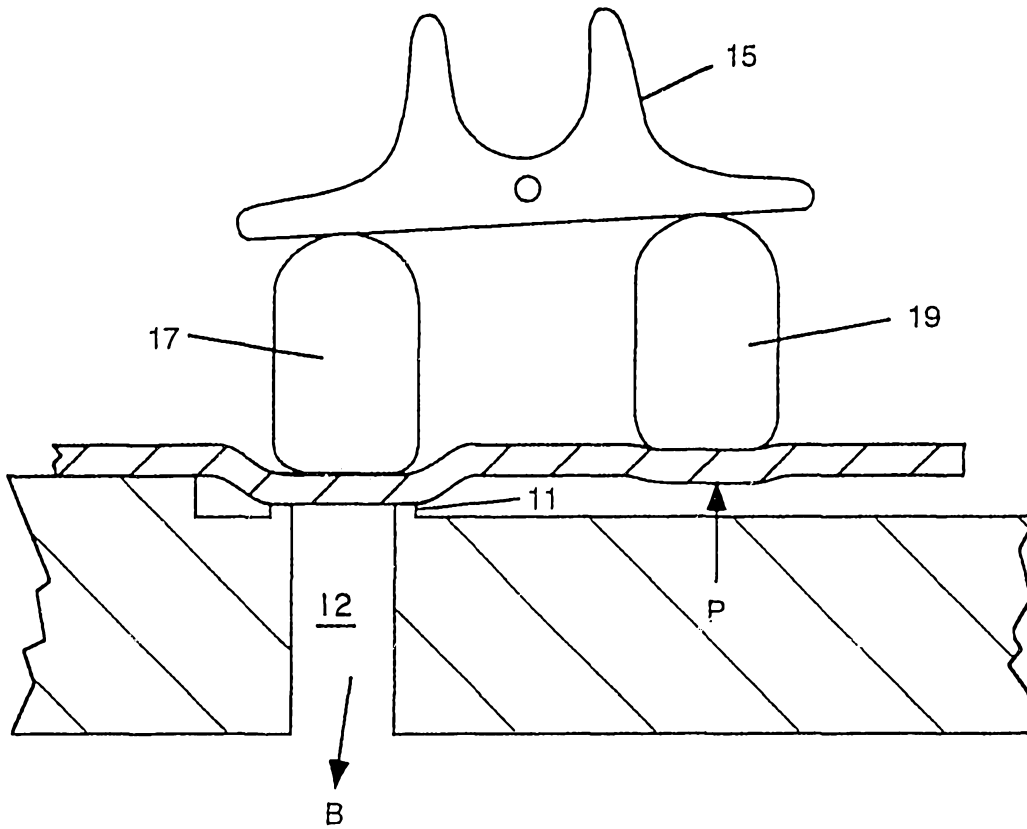
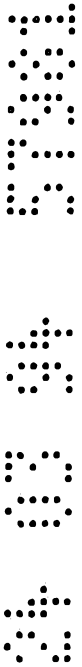


Fig. 2



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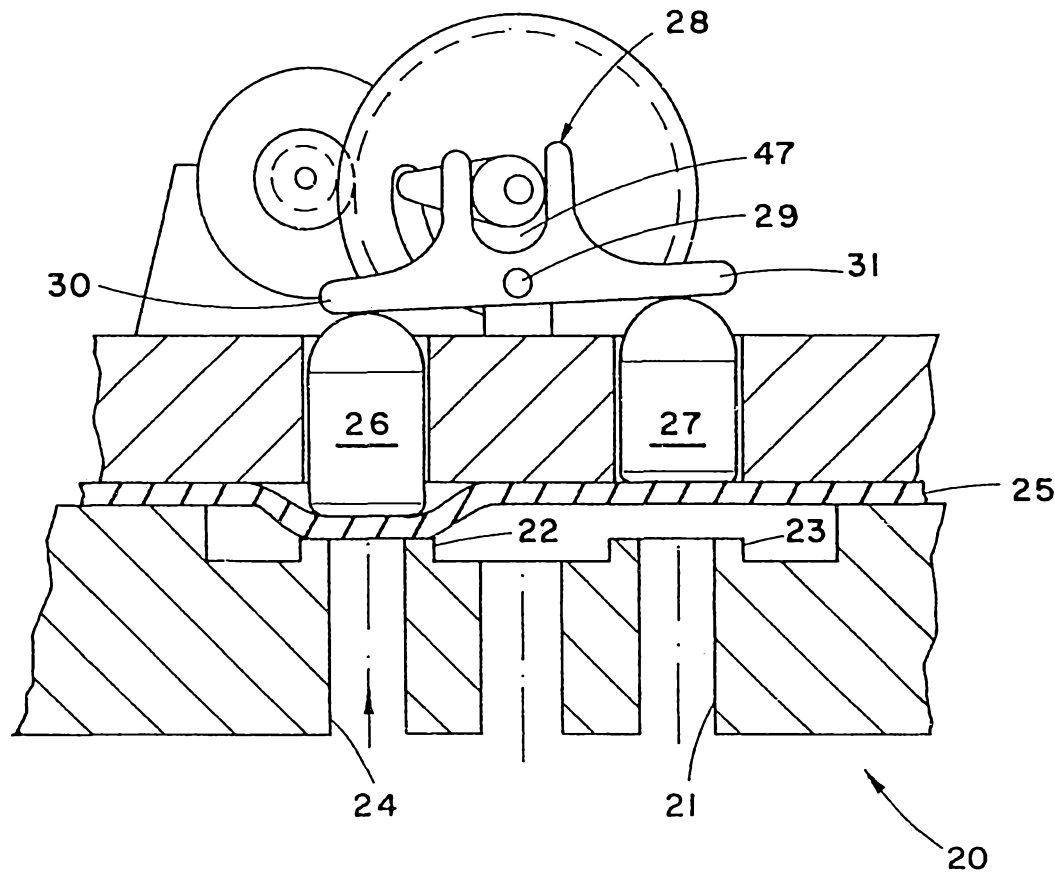


Fig. 3

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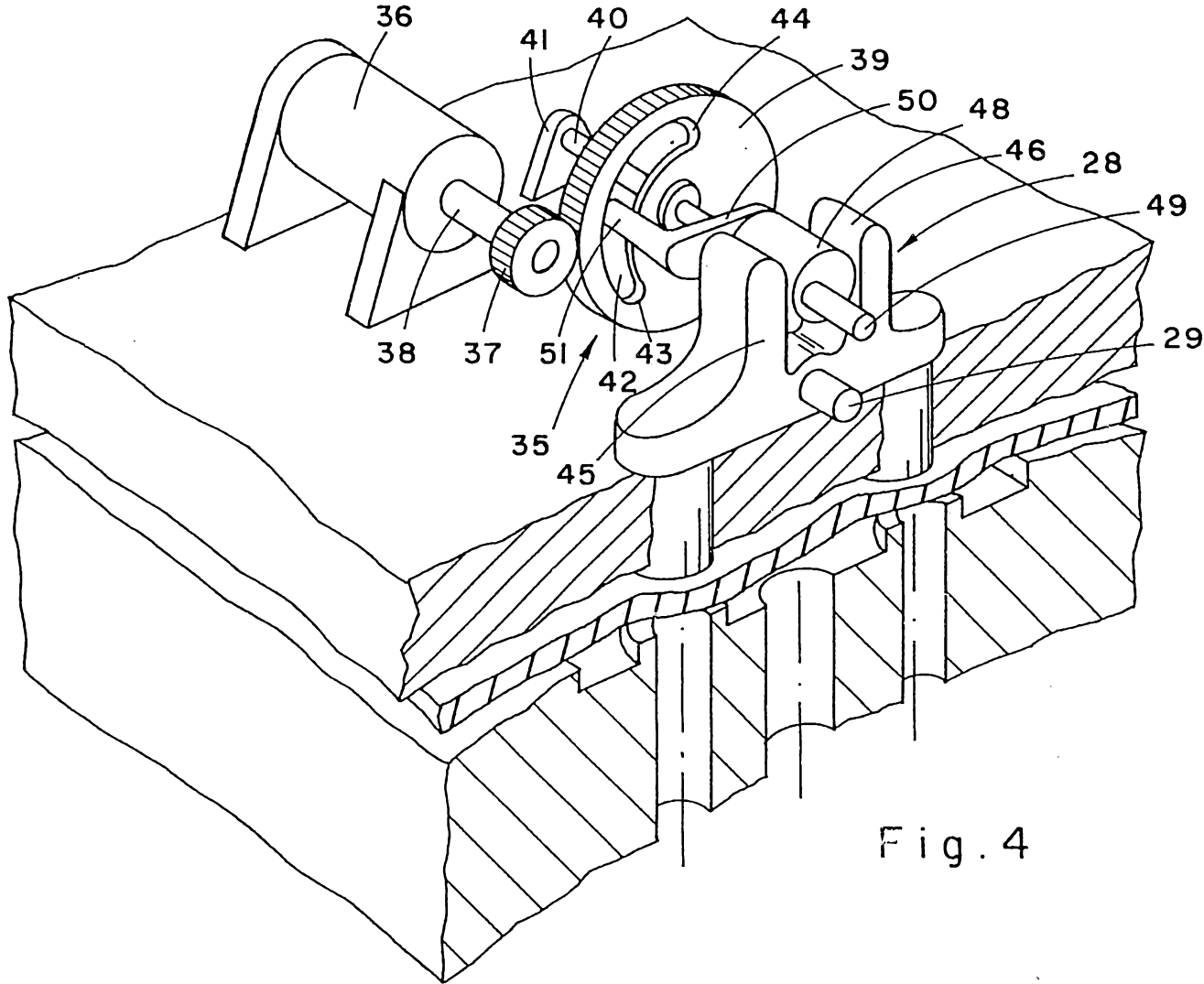


Fig. 4

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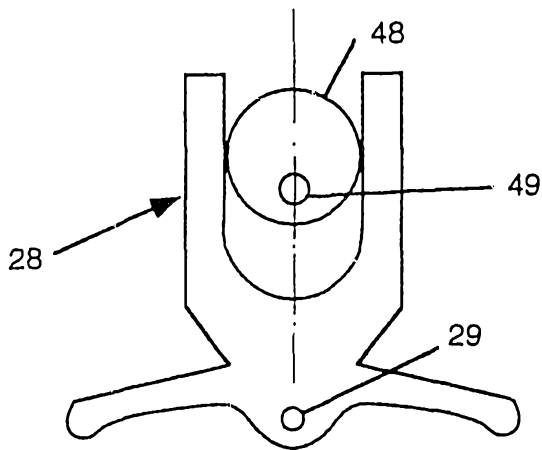


Fig. 5a

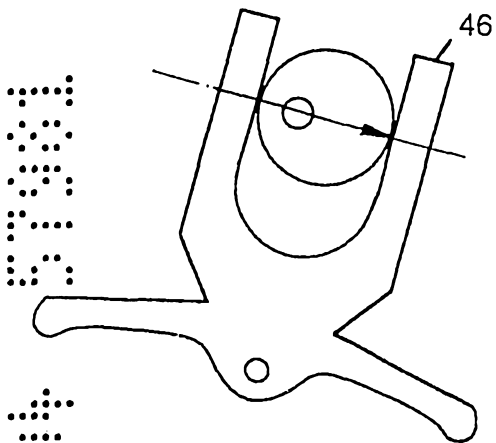


Fig. 5b

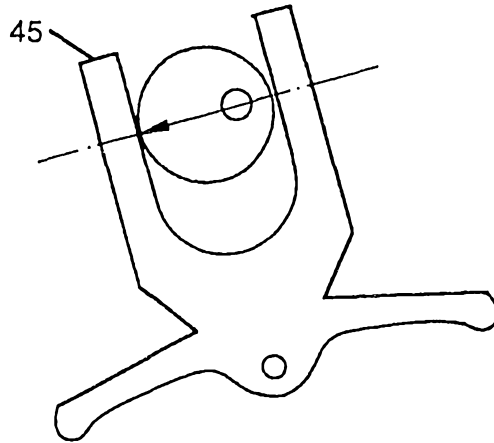


Fig. 5c

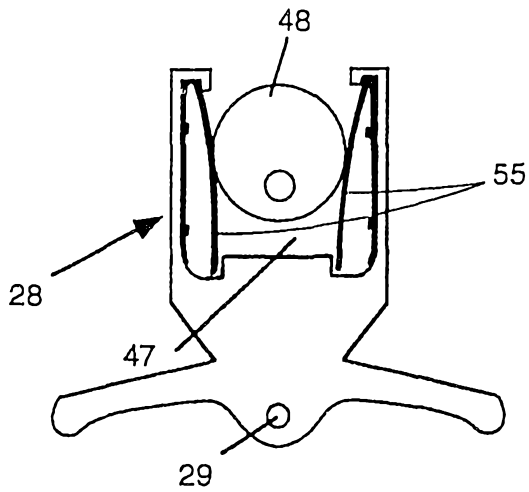


Fig. 6

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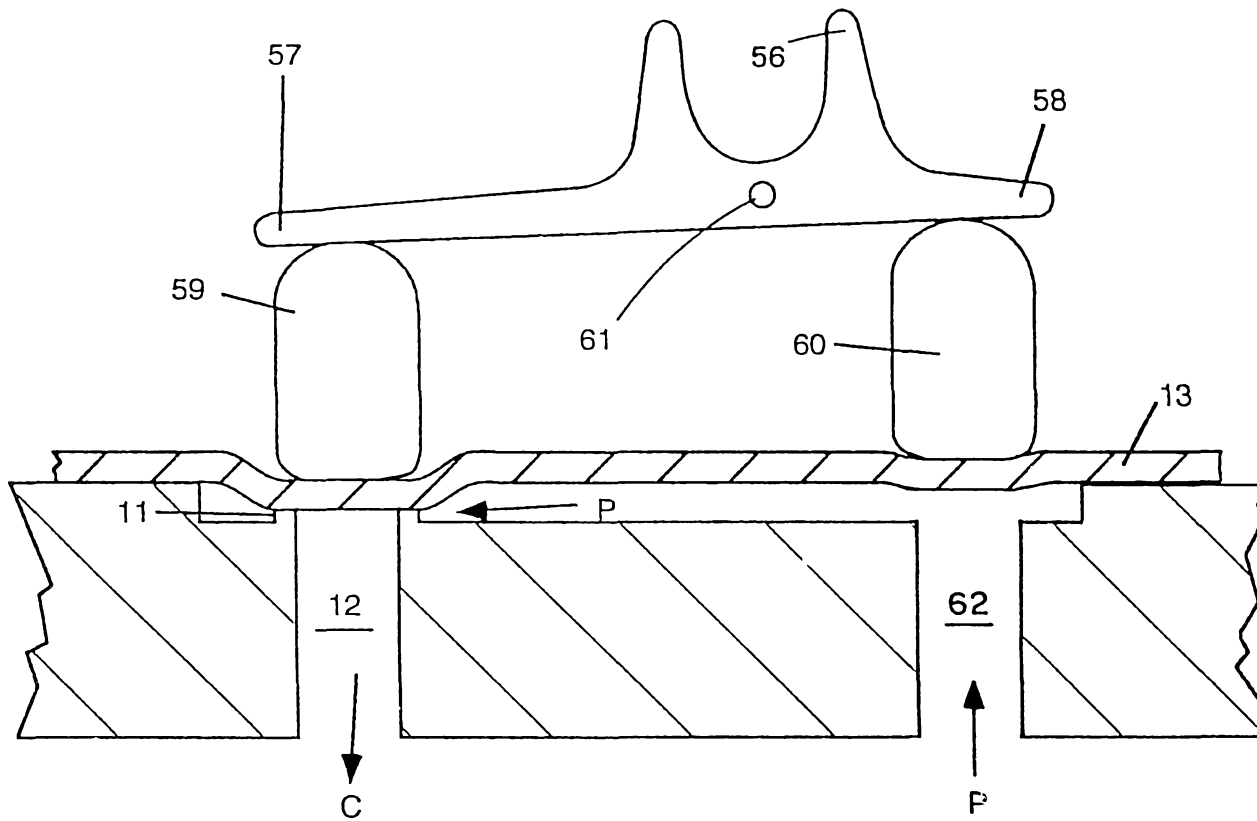


Fig.7

6/13

Fig. 8

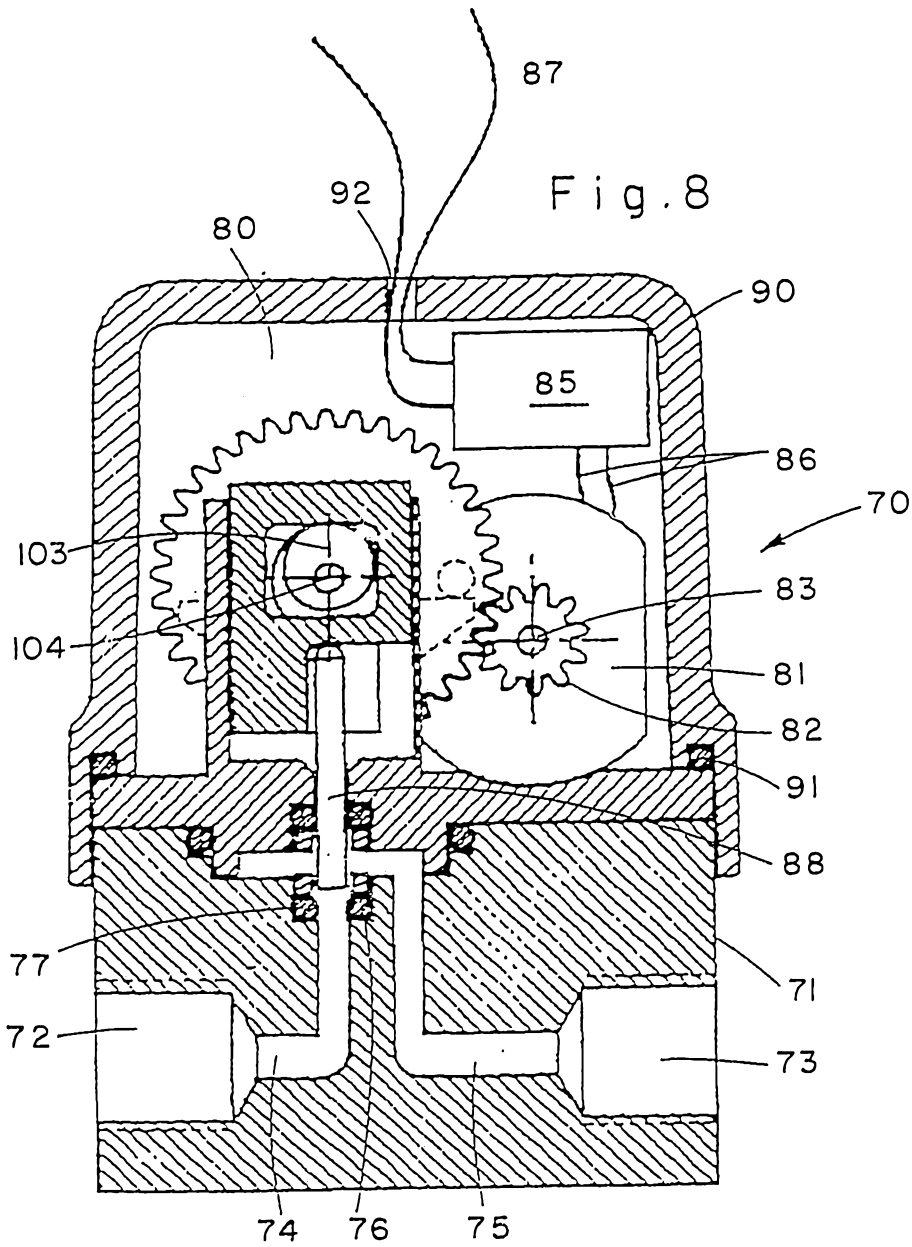
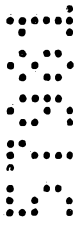
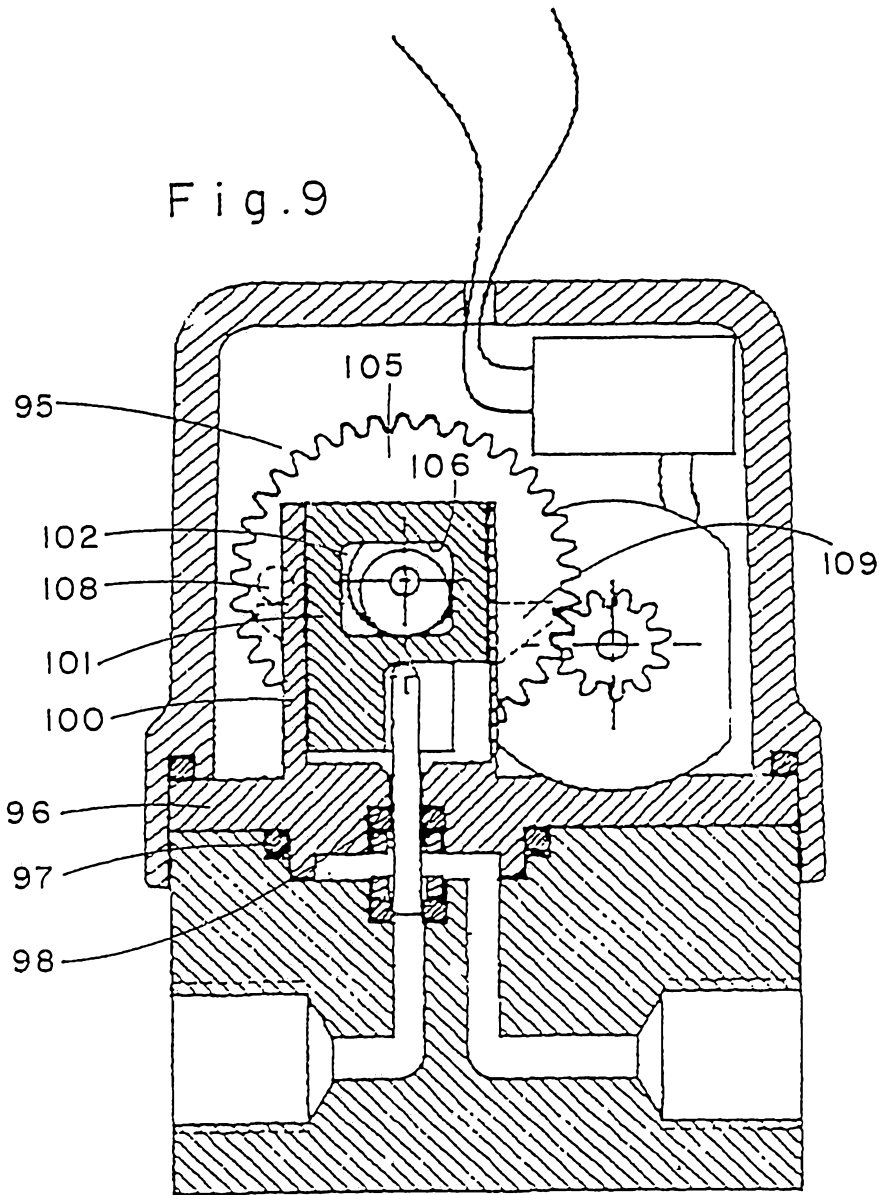


Fig.9



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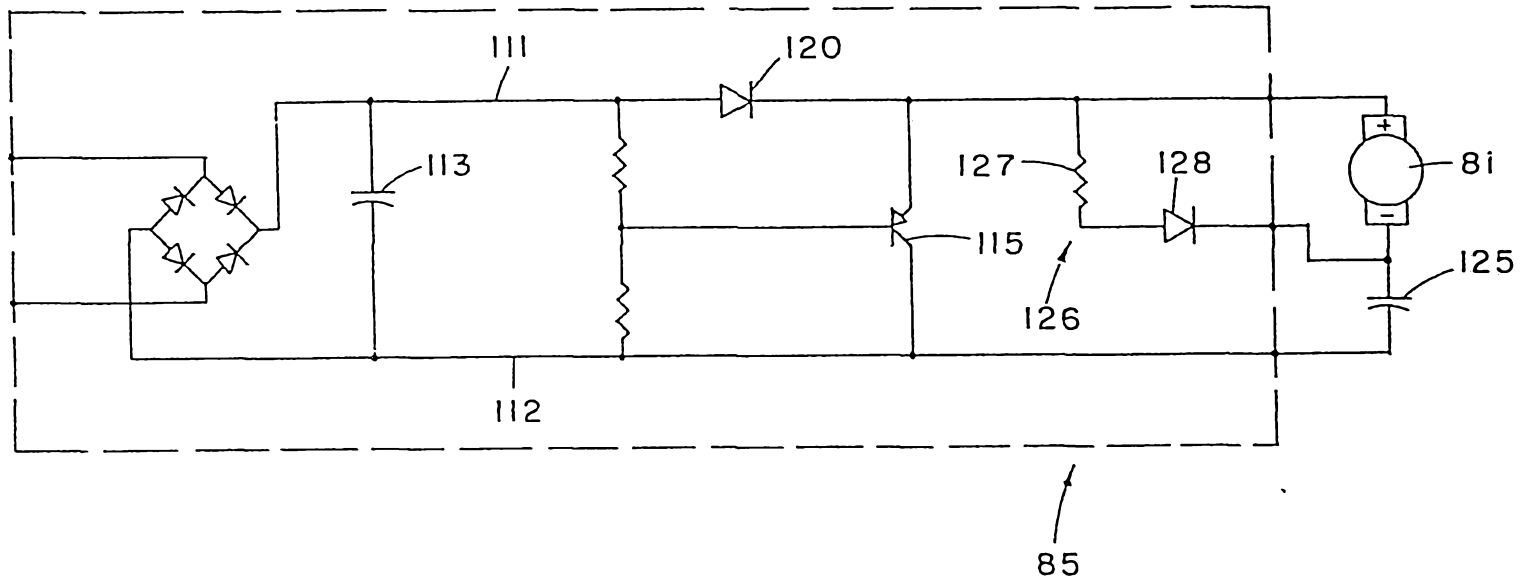
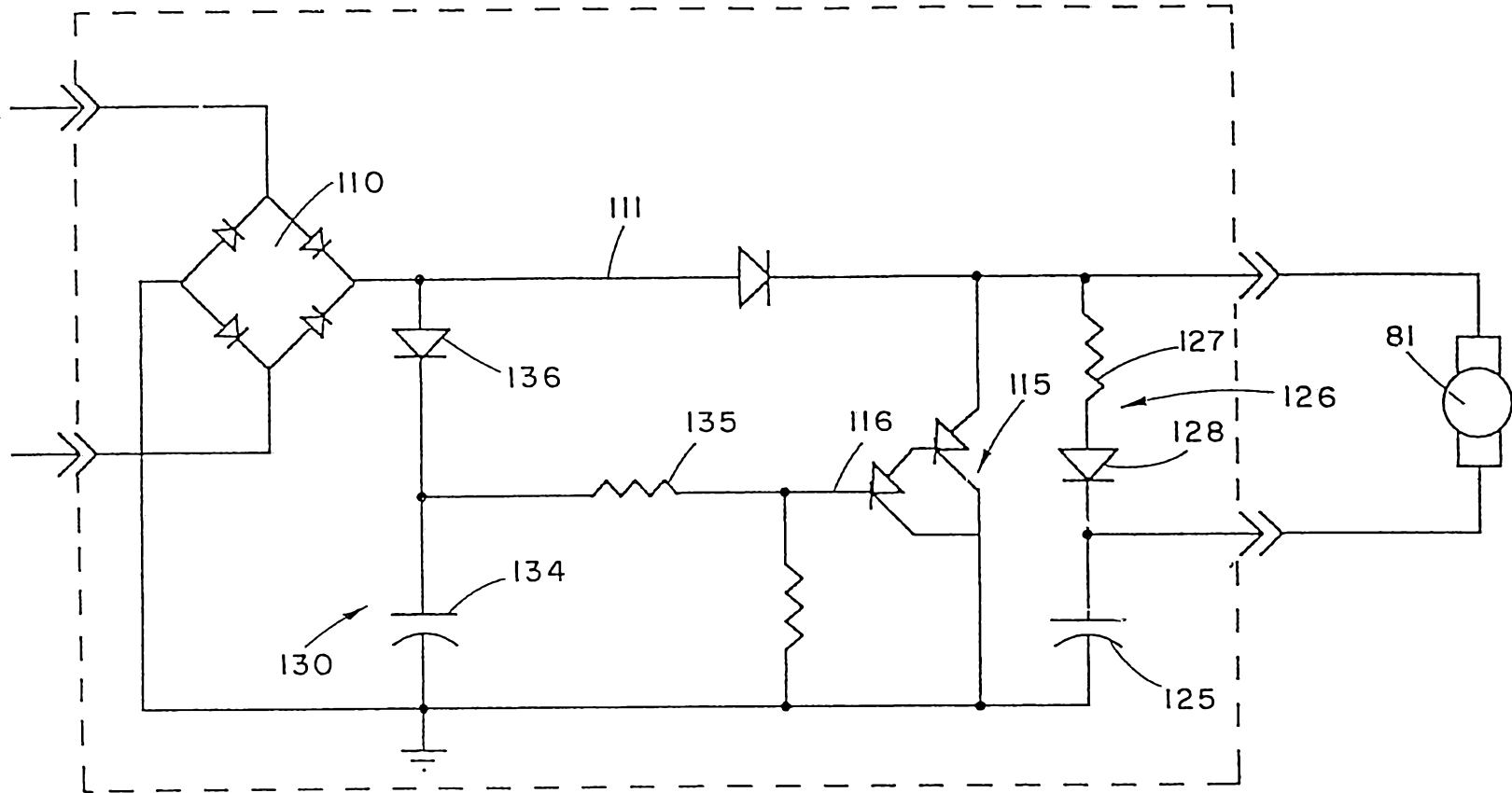


Fig. II

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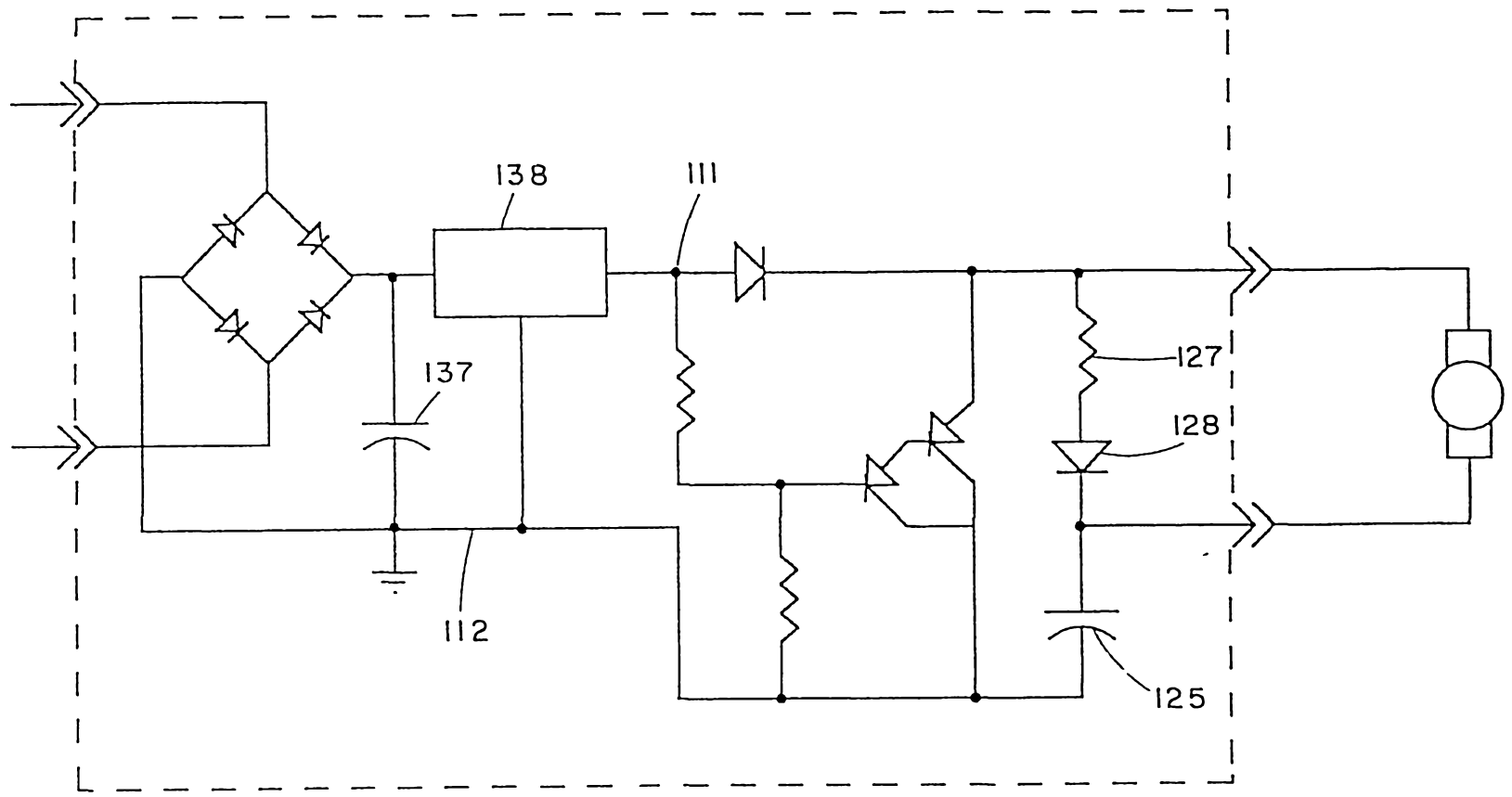


F.ig.12

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F.ig.13

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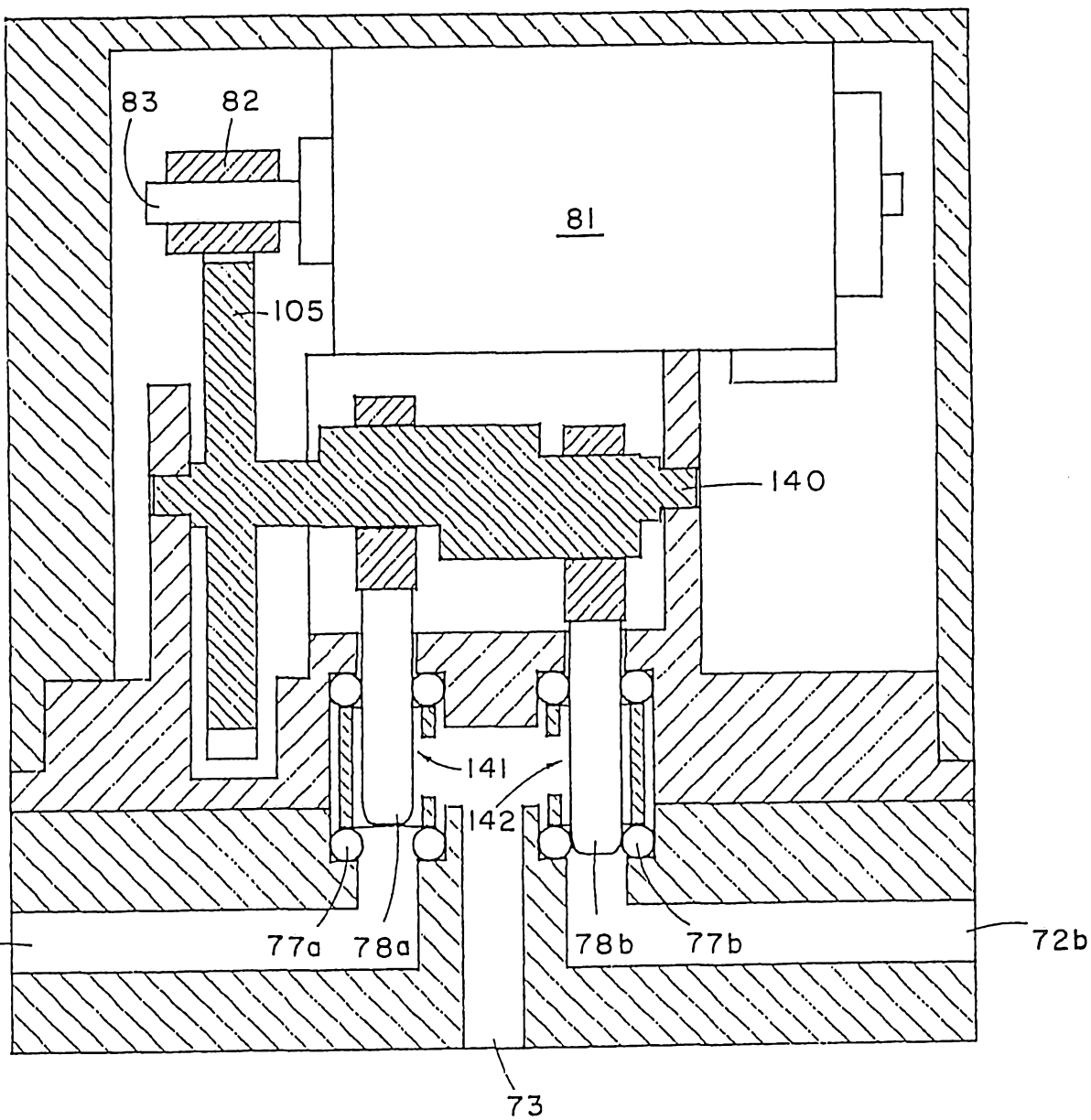
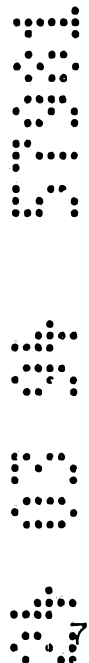


Fig. 14