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(54) Title: GASOLINE COMPOSITION

(57) **Abrégé/Abstract:**

The invention provides a gasoline composition comprising a hydrocarbon base fuel containing 5 to 20% v olefins, not greater than 5% v olefins of at least 10 carbon atoms, not greater than 5% v aromatics of at least 10 carbon atoms, initial boiling point in the range 24 to 45°C, T₁₀ in the range 38 to 60°C, T₅₀ in the range 77 to 110°C, T₉₀ in the range 130 to 190°C and final boiling point not greater than 220°C; a method of operating an automobile using the gasoline composition as fuel; and use of gasoline composition as fuel with improved stability of engine lubricant and with reduced frequency of engine oil changes.



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(54) Title: GASOLINE COMPOSITION

(57) Abstract: The invention provides a gasoline composition comprising a hydrocarbon base fuel containing 5 to 20% v olefins, not greater than 5% v olefins of at least 10 carbon atoms, not greater than 5% v aromatics of at least 10 carbon atoms, initial boiling point in the range 24 to 45°C, T₁₀ in the range 38 to 60°C, T₅₀ in the range 77 to 110°C, T₉₀ in the range 130 to 190°C and final boiling point not greater than 220°C; a method of operating an automobile using the gasoline composition as fuel; and use of gasoline composition as fuel with improved stability of engine lubricant and with reduced frequency of engine oil changes.

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GASOLINE COMPOSITION

This invention relates to gasoline compositions and their use.

SAE Paper 922218, I.R. Galliard and J.R.F. Lillywhite, "Field Trial to Investigate the Effect of Fuel Composition and Fuel-Lubricant Interaction on Sludge Formation in Gasoline Engines", SAE International Fuels and Lubricant Meeting and Exposition, San Francisco, California, USA, October 19-22, 1992, describes vehicle tests on eight fuels, four of which were base fuels and four had detergent added. All of the fuels contained 0.15 g/l of lead. The four base fuels were characterised as follows:-

- (i) 45% v aromatics, 55% v saturates, final boiling point (FBP) 182°C, sulphur less than 50 ppmw,
- (ii) 53% v aromatics, 1% v olefins, 46% saturates, FBP 211°C, sulphur less than 50 ppmw,
- (iii) 38% v aromatics, 30% v olefins, 32% v saturates, FBP 174°C sulphur 260 ppmw, and
- (iv) 31% v aromatics, 30% v olefins, 39% v saturates, FBP 208°C, sulphur 180 ppmw.

Vehicle tests were carried out, using all eight fuels, and two different lubricants, one meeting API SF rating (low dispersant) and the other meeting API SG rating (high dispersant). In the conclusions, it is stated that there were significant fuel, lubricant and fuel-lubricant interaction effects on the propensity to form sludge in a modern gasoline engine; lubricant dispersant level is a significant parameter to control the onset of sludge formation; fuel end-point, the presence of fuel detergent, and the presence of heavy

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aromatic fuel components are all significant parameters in the control of sludge, with high end-point fuels having a large amount of heavy aromatic components and containing no gasoline detergent additives showing the most marked sludge formation tendencies. The trial showed no correlation between levels of sludge and levels of wear. It is also stated that no correlation was found between levels of cam wear or used oil iron levels and sludge control performance.

WO-A-02016531 (Shell) discloses an unleaded gasoline composition comprising a major amount of hydrocarbons boiling in the range from 30°C to 230°C and 2% to 20% by volume, based on the gasoline composition, of diisobutylene, the gasoline composition having Research Octane Number (RON) in the range 91 to 101, Motor Octane Number (MON) in the range 81.3 to 93, and relationship between RON and MON such that

(a) when $101 \geq \text{RON} > 98$, $(57.65 + 0.35 \text{ RON}) \geq \text{MON} > (3.2 \text{ RON} - 230.2)$,

and

(b) when $98 \geq \text{RON} \geq 91$, $(57.65 + 0.35 \text{ RON}) \geq \text{MON} \geq (0.3 \text{ RON} + 54)$,

with the proviso that the gasoline composition does not contain a MON-boosting aromatic amine optionally substituted by one or more halogen atoms and/or C₁₋₁₀ hydrocarbyl groups.

In spark-ignition engines equipped with a knock sensor, such gasoline compositions are capable of producing advantageous power outputs.

From the data given in WO-A-02016531, it can readily be seen that only the fuel blends of Examples 1 to 11 represent gasoline compositions wherein the olefin content is 5% or greater. For these gasoline compositions, although no values are given for T₁₀, for

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Examples 1 to 3 it is clear that T_{10} values must be at least 98°C, since each of these contains more than 10% v n-heptane (b.p. 98°C), and, by volume interpolation from the information on the blend compositions given in WO-A-0201653, the person skilled in the art can derive respective T_{10} values for Examples 4 to 11 as follows:-
Example 4, 78°C; Example 5, 75°C; Example 6, 74°C; Example 7, 68°C; Example 8, 80°C; Example 9, 81°C; Example 10, 70°C; and Example 11, 79°C.

US Patent 6,290,734 (Scott et al.) discloses a method for blending an unleaded US summer gasoline of specified maximum RVP, containing ethanol. Hydrocarbon base stocks and their blends are described, with and without specified volume percentages of ethanol. No limits are stated for maximum percentages either of olefins having at least 10 carbon atoms or of aromatics having at least 10 carbon atoms. The objects stated are to overcome handling and transportation problems associated with gasolines containing ethanol, and to provide a gasoline formulation containing ethanol which meets the USA's California code of Regulations. Distillation data and overall percentages of different types of hydrocarbon are given for a range of examples, but no engine testing is described.

US Patent Application 2002/0068842 (Brundage et al.) discloses certain gasoline compositions which are substantially free of oxygenates and are in compliance with USA's California Predictive Model. Such gasolines are described as being suitable for the US winter season. Distillation data is given (without any initial boiling points) for a range of examples, but no data or limits for percentages either of olefins having at least 10

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carbon atoms or of aromatics having at least 10 carbon atoms. No engine testing is described.

US Patents 5,288,393, 5,593,567, 5,653,866, 5,837,126, and 6,030,521 (Jessup et al.) disclose gasoline compositions with properties controlled for reduction of emissions of Nox, CO and/or hydrocarbons when used as fuel in spark-ignition engines. Reduction of olefin content is described as desirable ("preferably to essentially zero volume percent", Column 2 line 31 of US Patent 5,288,393). Whilst tables of examples give T₁₀, T₅₀ and T₉₀ data, values for initial boiling point and final boiling point are not given, and there is no teaching as to maximum percentages either of olefins having at least 10 carbon atoms or of aromatics having at least 10 carbon atoms.

US Patent Application 2002/0143216 (Tsurutani et al.) discloses a gasoline composition which is said to control formation of deposits in air intake systems and combustion of gasoline engines, keeping them clean without a detergent, although certain detergents may be present. The gasoline composition is required to contain saturated hydrocarbons, aromatic hydrocarbons having a carbon number of 7 or less and aromatic hydrocarbons having a carbon number of 8 or more, such that a controlling index A/B is greater than 6 is fulfilled, where A is total content (wt%) of saturated hydrocarbons plus aromatic hydrocarbons having a carbon of 7 or less, and B is total content (wt%) of aromatic hydrocarbons having a carbon number of 8 or more. Whilst examples are given, there is no disclosure in relation to olefin content, no mention of a content of olefins of at least 10 carbon atoms, and no teaching concerning aromatics of at least 10 carbon atoms, although some examples clearly have less than 5% v aromatics of at least 10 carbon atoms

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since they have less than 2% w of aromatics of 8 carbon atoms or more.

WO 03/016438 (Fortum OYJ) discloses a gasoline fuel composition having in combination:- an octane value
5 (R+M)/2 of at least 85, an aromatics content less than 25% v, a water-soluble ethers content less than 1% v, a 10% D-86 distillation point no greater than 150°F (65.6°C), a 50% D-86 distillation point no greater than 230°F (110°C), a 90% D-86 distillation point no greater
10 than 375°F (190.6°C), Reid Vapour Pressure of less than 9.0 psi (62 kPa), a content of light olefins, with a boiling point below 90°C, of less than 6% v, and a combined content of trimethylpentenes, trimethylhexanes and trimethylheptanes greater than 1% v. These fuels are
15 said to reduce the emissions of an automotive engine of one or more pollutants selected from the group consisting of CO, NOx, particulates and hydrocarbons. There is no specific disclosure in WO 03/016438 of any restrictions on content of olefins of at least 10 carbon atoms, and/or
20 of aromatics of at least 10 carbon atoms.

It has now surprisingly been found possible to provide gasoline compositions meeting certain parameters whose use as a fuel in a spark ignition engine results in improved stability of engine crank case lubricant.

25 According to the present invention there is provided a gasoline composition comprising a hydrocarbon base fuel containing 5 to 20% v olefins, not greater than 5% v olefins of at least 10 carbon atoms, not greater than 5% v aromatics of at least 10 carbon atoms, initial
30 boiling point in the range 24 to 45°C, T₁₀ in the range 38 to 60°C, T₅₀ in the range 77 to 110°C, T₉₀ in the range 130 to 190°C and final boiling point not greater than 220°C.

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Olefin content together with the T_{10} range of 38 to 60°C are believed to be key parameters in achieving enhanced stability of engine lubricant (crank-case lubricant), in engines fuelled by gasoline compositions of the present invention. Frequent engine stops and starts - short journeys in which crank-case lubricant does not fully warm up - represent severe conditions for oxidation of the lubricant. High front-end volatility (low T_{10} ,) and specified olefin content are believed to result in reduction in blowby of harmful combustion gases into the engine crank-case.

By "not greater than 5% v olefins of at least 10 carbon atoms" and "not greater than 5% v aromatics of at least 10 carbon atoms" is meant that the hydrocarbon base fuel contains amounts of olefins having 10 carbon atoms or more and amounts of aromatics having 10 carbon atoms or more, respectively in the range 0 to 5% v, based on the base fuel.

Gasolines contain mixtures of hydrocarbons, the optimal boiling ranges and distillation curves thereof varying according to climate and season of the year. The hydrocarbons in a gasoline as defined above may conveniently be derived in known manner from straight-run gasoline, synthetically-produced aromatic hydrocarbon mixtures, thermally or catalytically cracked hydrocarbons, hydrocracked petroleum fractions or catalytically reformed hydrocarbons and mixtures of these. Oxygenates may be incorporated in gasolines, and these include alcohols (such as methanol, ethanol, isopropanol, tert.butanol and isobutanol) and ethers, preferably ethers containing 5 or more carbon atoms per molecule, e.g. methyl tert.butyl ether (MTBE) or ethyl tert.butyl ether (ETBE). The ethers containing 5 or more carbon atoms per molecule may be used in amounts up to

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15% v/v, but if methanol is used, it can only be in an amount up to 3% v/v, and stabilisers will be required. Stabilisers may also be needed for ethanol, which may be used up to 5% to 10% v/v. Isopropanol may be used up to 5 10% v/v, tert-butanol up to 7% v/v and isobutanol up to 10% v/v.

It is preferred to avoid inclusion of tert.butanol or MTBE. Accordingly, preferred gasoline compositions of the present invention contain 0 to 10% by volume of at least one oxygenate selected from methanol, ethanol, 10 isopropanol and isobutanol.

Theoretical modelling has suggested that inclusion of ethanol in gasoline compositions of the present invention will further enhance stability of engine 15 lubricant, particularly under cooler engine operating conditions. Accordingly, it is preferred that gasoline compositions of the present invention contain up to 10% by volume of ethanol, preferably 2 to 10% v, more preferably 4 to 10% v, e.g. 5 to 10% v ethanol.

20 Gasoline compositions according to the present invention are advantageously lead-free (unleaded), and this may be required by law. Where permitted, lead-free anti-knock compounds and/or valve-seat recession protectant compounds (e.g. known potassium salts, sodium 25 salts or phosphorus compounds) may be present.

The octane level, $(R+M)/2$, will generally be above 85.

Modern gasolines are inherently low-sulphur fuels, e.g. containing less than 200 ppmw sulphur, preferably 30 not greater than 50 ppmw sulphur.

Hydrocarbon base fuels as define above may conveniently be prepared in known manner by blending suitable hydrocarbon, e.g. refinery, streams in order to meet the defined parameters, as will readily be 35 understood by those skilled in the art. Olefin content

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may be boosted by inclusion of olefin-rich refinery streams and/or by addition of synthetic components such as diisobutylene, in any relative proportions.

Diisobutylene, also known as 2,4,4-trimethyl-1-pentene (Sigma-Aldrich Fine Chemicals), is typically a mixture of isomers (2,4,4-trimethyl-1-pentene and 2,4,4-trimethyl-2-pentene) prepared by heating the sulphuric acid extract of isobutylene from a butene isomer separation process to about 90°C. As described in Kirk-Othmer, "Encyclopedia of Chemical Technology", 4th Ed. Vol. 4, Page 725, yield is typically 90%, of a mixture of 80% dimers and 20% trimers.

Gasoline compositions as defined above may variously include one or more additives such as anti-oxidants, corrosion inhibitors, ashless detergents, dehazers, dyes, lubricity improvers and synthetic or mineral oil carrier fluids. Examples of suitable such additives are described generally in US Patent No. 5,855,629 and DE-A-19955651.

Additive components can be added separately to the gasoline or can be blended with one or more diluents, forming an additive concentrate, and together added to base fuel.

Preferred gasoline compositions of the invention have one or more of the following features:-

- (i) the hydrocarbon base fuel contains at least 10% v olefins,
- (ii) the hydrocarbon base fuel contains at least 12% v olefins,
- (iii) the hydrocarbon base fuel contains at least 13% v olefins,
- (iv) the hydrocarbon base fuel contains up to 20% v olefins,

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- (v) the hydrocarbon base fuel contains up to 18% v olefins,
- (vi) the base fuel has initial boiling point (IBP) of at least 28°C,
- 5 (vii) the base fuel has IBP of at least 30°C,
- (viii) the base fuel has IBP up to 42°C,
- (ix) the base fuel has IBP up to 40°C,
- (x) the base fuel has T₁₀ of at least 42°C,
- (xi) the base fuel has T₁₀ of at least 45°C,
- 10 (xii) the base fuel has T₁₀ of at least 46°C,
- (xiii) the base fuel has T₁₀ up to 58°C,
- (xiv) the base fuel has T₁₀ up to 57°C,
- (xv) the base fuel has T₁₀ up to 56°C,
- (xvi) the base fuel has T₁₀ of at least 80°C,
- 15 (xvii) the base fuel has T₁₀ of at least 82°C,
- (xviii) the base fuel has T₁₀ of at least 83°C,
- (xix) the base fuel has T₁₀ up to 105°C,
- (xx) the base fuel has T₁₀ up to 104°C,
- (xxi) the base fuel has T₁₀ up to 103°C,
- 20 (xxii) the base fuel has T₉₀ at least 135°C,
- (xxiii) the base fuel has T₉₀ of at least 140°C,
- (xxiv) the base fuel has T₉₀ of at least 142°C,
- (xxv) the base fuel has T₉₀ up to 170°C,
- (xxvi) the base fuel has T₉₀ up to 150°C,
- 25 (xxvii) the base fuel has T₉₀ up to 145°C,
- (xxviii) the base fuel has T₉₀ up to 143°C,
- (xxix) the base fuel has final boiling point (FBP) not greater than 200°C,

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(xxx) the base fuel has FBP not greater than 195°C,
(xxxi) the base fuel has FBP not greater than 190°C,
(xxxii) the base fuel has FBP not greater than 185°C,
(xxxiii) the base fuel has FBP not greater than 180°C,
5 (xxxiv) the base fuel has FBP not greater than 175°C,
(xxxv) the base fuel has FBP not greater than 172°C,
(xxxvi) the base fuel has FBP of at least 165°C, and
(xxxvii) the base fuel has FBP of at least 168°C.

10 Examples of preferred combinations of the above
features include (i) and (iv); (ii) and (v); (iii) and
(v); (vi), (viii), (x), (xii), (xvi), (xix), (xxii),
(xxv) and (xxix); (vii), (ix), (xi), (xiv), (xvii), (xx),
(xxiii), (xxvi) and (xxxiii); and (vii), (ix), (xii),
(xv), (xviii), (xxi), (xxiv), (xxviii), (xxxvi) and
15 (xxxvii).

The present invention further provides a method of
operating an automobile powered by a spark-ignition
engine, which comprises introducing into the combustion
chambers of said engine a gasoline composition as defined
20 above.

Use of the gasoline composition as fuel for a spark-
ignition engine can give one of a number of benefits,
including improved stability of engine lubricant (crank-
case lubricant), leading to reduced frequency of oil
25 changes, reduced engine wear, e.g. engine bearing wear,
engine component wear (e.g. camshaft and piston crank
wear), improved acceleration performance, higher maximum
power output, and/or improved fuel economy.

Accordingly, the invention additionally provides use
30 of a gasoline composition of the invention as defined
above as a fuel for a spark-ignition engine for improving
oxidative stability of engine crank case lubricant and/or
for reducing frequency of engine lubricant changes.

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The invention will be understood from the following illustrative examples, in which, unless indicated otherwise, temperatures are in degrees Celsius and parts, percentages and ratios are by volume. Those skilled in the art will readily appreciate that the various fuels were prepared in known manner from known refinery streams and are thus readily reproducible from a knowledge of the composition parameters given.

In the examples, oxidative stability tests on lubricant in engines fuelled by test fuels were effected using the following procedure.

A bench engine, Renault Mégane (K7M702) 1.6 l, 4-cylinder spark-ignition (gasoline) engine was modified by honing to increase cylinder bore diameter and grinding ends of piston rings to increase butt gaps, in order to increase rate of blow-by of combustion gases. In addition, a by-pass pipe was fitted between cylinder head wall, above the engine valve deck, and the crankcase to provide an additional route for blow-by of combustion gases to the crank case. A jacketed rocker arm cover (RAC) was fitted to facilitate control of the environment surrounding the engine valve train.

Before test and between each test, the engine was cleaned thoroughly, to remove all trace of possible contamination. The engine was then filled with 15W/40 engine oil meeting API SG specification, and the cooling systems, both for engine coolant and RAC coolant, were filled with 50:50 water:antifreeze mixture.

Engine tests were run for 7 days according to a test cycle wherein each 24 hour period involved five 4-hour cycles according to Table 1:-

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Table 1

Control Parameters	Stage 1	Stage 2	Stage 3
Duration (mins)	120	75	45
Speed (rpm)	2500 \pm 11	2500 \pm 11	850 \pm 100
Torque (Nm)	70 \pm 3	70 \pm 3	0
Oil inlet °C	69 \pm 2	95 \pm 2	46 \pm 2
Coolant °C	52 \pm 2	85 \pm 2	46 \pm 2
RAC inlet °C	29 \pm 2	85 \pm 2	29 \pm 2

followed by an oil sampling cycle wherein Stage 3 of
 Table 1 was replaced by a modified stage in which during
 a 10 min idle period (850 \pm 100 rpm) a 25 g oil sample
 was removed. (Every second day and on the seventh day
 5 (only) was sample removed). The engine was then stopped
 and allowed to stand for 20 minutes. During the next 12
 minutes the oil dipstick reading was checked and engine
 oil was topped up (only during test, not at end of test).
 During the final 3 minutes of this 45-minute stage the
 10 engine was restarted.

Test measurements on oil samples were made to assess
 heptane insolubles (according to DIN 51365 except that
 oleic acid was not used as coagulant), total acid number
 (TAN) (according to IP177), total base number
 15 (TBN) (according to ASTM D4739), and amounts of wear
 metals (Sn, Fe and Cr) (according to ASTM 5185 except
 that sample was diluted by a factor of 20 in white
 spirit, instead of a factor of 10). From the TAN and TBN
 values (units are mg KOH/g lubricant), TAN/TBN crossover
 20 points were calculated (test hours).

Example 1

Three hydrocarbon base fuel gasolines were tested.
 Comparative Example A was a base fuel as widely employed
 in fuels sold in The Netherlands in 2002. Comparative
 25 Example B corresponded to Comparative Example A with
 addition of heavy platformate (the higher boiling

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fraction of a refinery stream manufactured by reforming naphtha over a platinum catalyst), to increase aromatics. Example 1 corresponded to Comparative Example A, with addition of light cat-cracked gasoline (the lower boiling fraction of a refinery stream produced by catalytic cracking of heavier hydrocarbons), to increase olefins. Sulphur contents of the fuels were adjusted to 50 ppmw S by addition, where necessary, of dimethylsulphide, in order to eliminate possible effects arising from differences in sulphur levels.

The resulting fuels had properties as given in Table 2:-

Table 2

Base Fuel	Example 1	Comparative Example A	Comparative Example B
Density at 15°C	0.7216	0.7316	0.754
DIN 51757/V4			
RVP (mbar)	561	512	672
Distillation (ISO 3405/88)			
IBP (°C)	30	32.5	35
10%	46	49.5	54
50%	83.5	107.5	109.5
90%	143	147.5	168.5
FBP	168.5	173	205.5
S (ASTM D 2622-94) (ppmw)	50	50	50
Paraffins (%v)	52.86	64.19	53.79
Olefins (%v)	16.4	0.61	0.43
Olefins of C10 or greater (%v)	0.00	0.00	0.00
Naphthenes (%v) (saturated)	2.87	2.88	4.1
Aromatics (%v)	27.01	31.41	40.74
Aromatics of C10 or greater (%v)	0.46	0.57	7.10
Oxygenates	0	0	0
RON	95.3	96.1	95.8
MON	85.3	87.7	86.6

Results of tests on these fuels are given in Table 3:-

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Table 3

Base Fuel	Example 1	Comparative Example A	Comparative Example B
TAN/TBN crossover (hours)	101	47	50
Wear Metals (mg metal/g lubricant)			
Cr (after 96 hours)	less than 1	less than 1	less than 1
Cr (after 7 days)	less than 1	less than 1	less than 1
Fe (after 96 hours)	14	15	17
Fe (after 7 days)	18	23	22
Sn (after 96 hours)	4	8	14
Sn (after 7 days)	4	11	15

The point at which TAN/TBN crossover occurs is considered to be an indicator of the point at which significant oxidative change is occurring in the oil.

5 The above results give a good indication that use of the fuel of Example 1 had a highly beneficial effect on oxidative stability of the crank case lubricant, leading to extended lubricant life, lower frequency of engine lubricant changes (extended service intervals), and reduced engine wear.

10 Tin levels are most likely to be associated with wear in engine bearings. Iron levels are associated with engine component wear (camshaft and piston cranks).

Examples 2 and 3

Four hydrocarbon base fuel gasolines were tested. Comparative Example C was a base fuel as widely employed in fuels sold in The Netherlands in 2002. Comparative Example D corresponded to Comparative Example C with addition of heavy platformate, to increase aromatics. Example 1 corresponded to Comparative Example C, with addition of 15 parts by volume diisobutylene per 85 parts by volume base fuel of Comparative Example C. The

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diisobutylene was a mixture of 2,4,4-trimethyl-1-pentene and 2,4,4-trimethyl-2-pentene, in proportions resulting from commercial manufacture. Example 3 corresponded to Comparative Example C, with addition of an ex-refinery stream of C₅ and C₆-olefins, in proportion of 15 parts by volume olefins per 85 parts by volume base fuel of Comparative Example C.

The resulting fuels had properties as given in Table 4:-

Table 4

Base Fuel	Example 2	Example 3	Comparative Example C	Comparative Example D
Density at 15°C DIN 51757/V4	0.7263	0.7232	0.7321	0.7557
RVP (mbar)	516	625	561	508
Distillation (ISO 3405/88)				
IBP (°C)	35	32	35	35
10%	56	46.5	51.5	57
50%	102.5	87.5	105.5	105.5
90%	142	143	146	166
FBP	172	170.5	174.5	196.5
S (ASTM D 2622-94) (ppmw)	23	23	24	14
paraffins (%v)	57.08	55.6	64.25	53.63
olefins (%v)	17.97	17.63	3.33	1.92
olefins of C10 or greater (%v)	0.00	0.00	0.00	0.00
naphthenes (%v) (saturated)	2.74	1.93	1.89	4.14
aromatics (%v)	22.21	24.84	28.2	40.3
aromatics of C10 or greater (%v)	0.57	0.98	1.33	6.83
oxygenates	0	0	0	0
RON	98.5	96.2	96.1	95.9
MON	87.6	85.9	87.7	86.5

Results of tests on these fuels are given in Table 5:-

Table 5

Base Fuel	Example 2	Example 3	Comparative Example C	Comparative Example D
TAN/TBN crossover (hours)	100	127	100	68
Wear Metals (mg metal/g lubricant)				
Cr (after 96 hours)		less than 1	less than 1	3
Cr (after 7 days)	less than 1	less than 1	less than 1	4
Fe (after 96 hours)	9	12	12	16
Fe (after 7 days)	11	13	16	21
Sn (after 96 hours)	5	5	8	4
SN (after 7 days)	6	6	10	6
Heptane insolubles (after 96 hours) (% w/w)	0.08	0.08	0.11	0.42
Heptane insoluble (after 7 days) (%w/w)	0.14	0.23	0.24	0.83

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The above results overall give a good indication that use of the fuels of Examples 2 and 3 give overall unexpected benefits on oxidative stability of the crank case lubricant, with similar consequences as described above in Example 1.

Example 4

A fuel similar to Comparative Example C (Comparative Example E) was blended with diisobutylene and ethanol to give a gasoline composition containing 10% v/v diisobutylene and 5% v/v ethanol (Example 4). The resulting gasoline contained 13.02%v olefins, had initial boiling point 40°C, final boiling point 168.5°C, and met the other parameters of the present invention. This fuel was tested in a Toyota Avensis 2.0 l VVT-i direct injection spark-ignition engine relative to Comparative Example E and relative to the same base fuel containing 5% v/v ethanol (Comparative Example F). Both Comparative Example E and Comparative Example F are outside the parameters of the present invention by virtue of their olefin contents (total olefins of 3.51% v/v and 3.33% v/v, respectively). Details of the fuels are given in Table 6:-

Table 6

Base Fuel	Example 4	Comparative Example E	Comparative Example F
Density at 15°C DIN 51757/V4	0.7348	0.7333	0.7359
Distillation (ISO 3405/88)			
IBP (°C)	40	38	35.5
10%	52.5	55	50
50%	100.5	101	97.5
90%	138.5	142	141
FBP	168.5	169	167
S (IP 336/95) (ppmw)	26	26	25
paraffins (%v)	52.16	61.36	58.1
olefins (%v)	13.02	3.51	3.33
olefins of C10 or greater (%v)	0	0	0
naphthenes (%v) (saturated)	2.13	2.58	2.49
aromatics (%v)	26.62	31.93	30.15
aromatics of C10 or greater (%v)	0.49	0.59	0.55
oxygenates	5.54	0	5.47
RON	99.7	95.2	97.5
MON	87.8	87.1	87.6

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Under acceleration testing (1200-3500 rpm, 5th gear, wide open throttle (WOT), 1200-3500 rpm, 4th gear, WOT, and 1200-3500 rpm, 4th gear 75% throttle), Example 4 gave consistently superior performance (acceleration time) relative to either of Comparative Examples E and F. Significantly higher power was developed both at 1500 rpm and at 2500 rpm when the engine was fuelled with Example 4, relative to Comparative Example E or Comparative Example F.

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CLAIMS:

1. Gasoline composition comprising a hydrocarbon base fuel containing 10 to 20% v olefins, not greater than 5% v olefins of at least 10 carbon atoms, and not greater than 5% v aromatics of at least 10 carbon atoms, based on the hydrocarbon base fuel; initial boiling point in the range 24 to 45°C, T_{10} in the range 38 to 60°C, T_{50} in the range 77 to 110°C, T_{90} in the range 130 to 190°C and final boiling point not greater than 220°C.
2. Gasoline composition according to Claim 1 which contains 0 to 10%v of at least one oxygenate selected from methanol, ethanol, isopropanol and isobutanol, based on the gasoline composition.
3. Gasoline composition according to Claim 1 or 2 wherein the hydrocarbon base fuel contains 12 to 20% v olefins, based on the hydrocarbon base fuel.
4. Gasoline composition according to Claim 3 wherein the hydrocarbon base fuel contains 12 to 18% v olefins, based on the hydrocarbon base fuel.
5. Gasoline composition according to any one of Claims 1 to 4 wherein the base fuel has initial boiling point in the range 28 to 42°C, T_{10} in the range 42 to 58°C, T_{50} in the range 80 to 105°C, T_{90} in the range 135 to 170°C and final boiling point not greater than 200°C.
6. Gasoline composition according to any one of Claims 1 to 5 wherein the base fuel has initial boiling point in the range 30 to 40°C, T_{10} in the range 45 to 57°C, T_{50} in the range 82 to 104°C, T_{90} in the range 140 to 150°C, and final boiling point not greater than 180°C.
7. A method of operating an automobile powered by a spark-ignition engine, which

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comprises introducing into the combustion chambers of said engine a gasoline composition according to anyone of Claims 1 to 6.

8. Use of a gasoline composition according to any one of Claims 1 to 6 as a fuel in a spark-ignition engine for improving oxidative stability of engine crank case lubricant.

9. Use of a gasoline composition according to any one of Claims 1 to 6 as a fuel in a spark-ignition engine for reducing frequency of engine lubricant changes.