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54 **Formwork system.**

57 A lightweight formwork system comprises a plurality of vertically disposable main legs (10), ledger frames (12) each interconnecting and being releasably securable to adjacent pairs of main legs, horizontally spaced apart horizontally disposed primary beams (14) and horizontally spaced apart horizontally disposed secondary beams (16). The aforesaid

components, together with the majority of the other components of the system, are formed of an aluminium alloy by extrusion or casting as the case may be. The ledger frames (11) are also supported relative to the main legs (10) by bracing (28) whereby the primary beams (14) may be supported directly on the ledger frames.

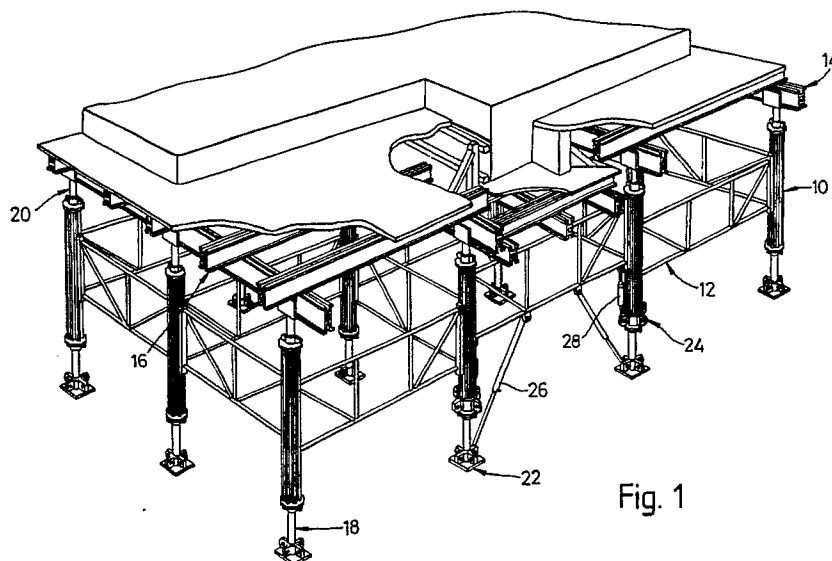


Fig. 1

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**EUROPEAN SEARCH
REPORT**

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y,A	DE-A-3 641 349 (FRIEDR. ISCHEBECK) * column 4, line 22 - column 7; figures 1-15 * - - -	1,2,3,5,7	E 04 G 11/48 E 04 G 1/12 E 04 G 1/14 E 04 G 7/26
Y	US-A-4 102 096 (CODY)CLAIMS AND FIGURES - - -	1	
Y	EP-A-0 197 201 (ALUMA SYSTEMS INC.) * page 4, line 6 - page 5, line 17; figures 1-4 * - - -	1	
A	US-A-3 807 120 (VIANDON) - - -		
A	FR-A-2 186 042 (NICOSTRATE) - - -		
A	GB-A-2 036 150 (LAYHER) - - - - -		
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			E 04 G
The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		12 June 91	VIJVERMAN W.C.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention</p> <p>E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &: member of the same patent family, corresponding document</p>			