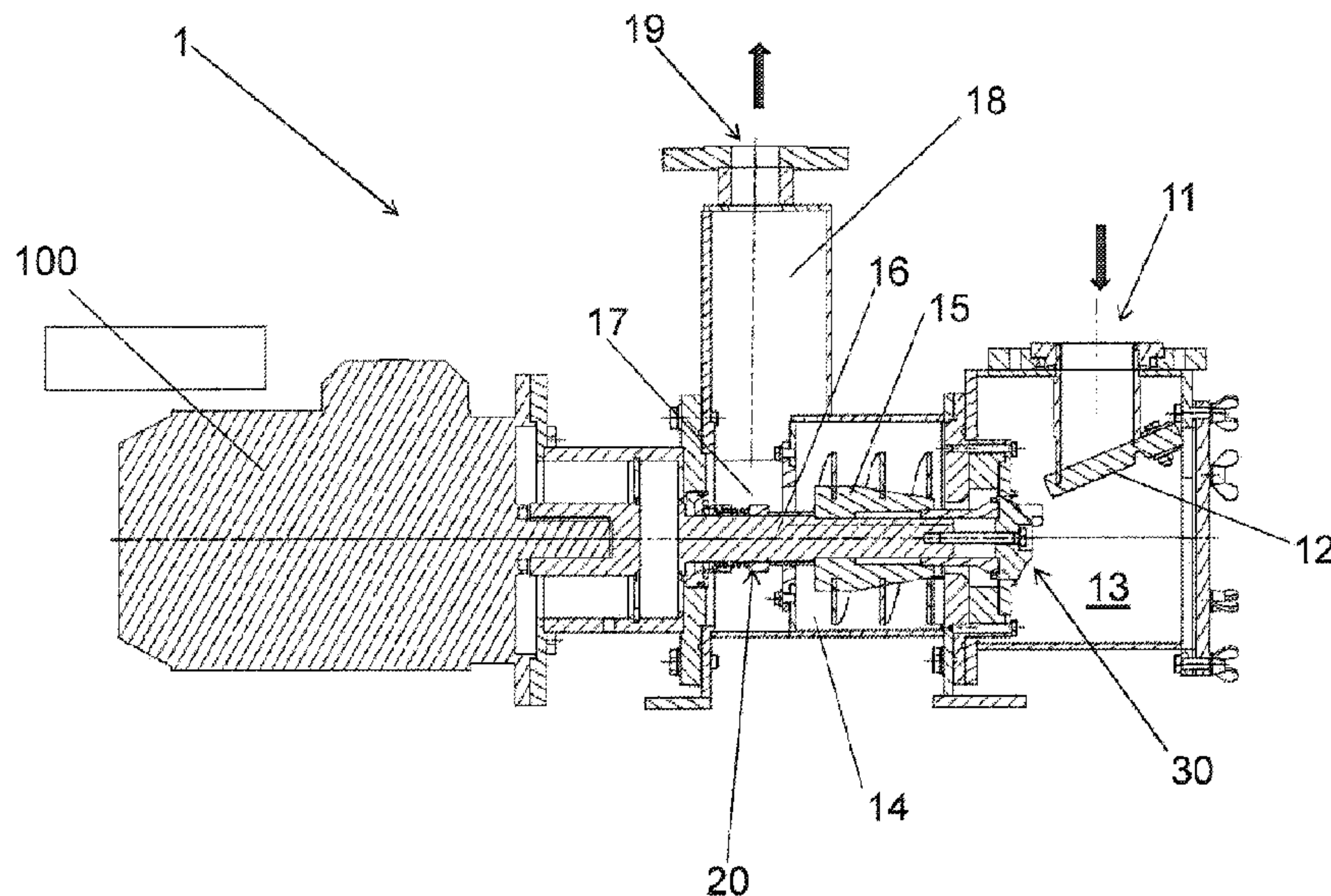




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(57) **Abrégé/Abstract:**

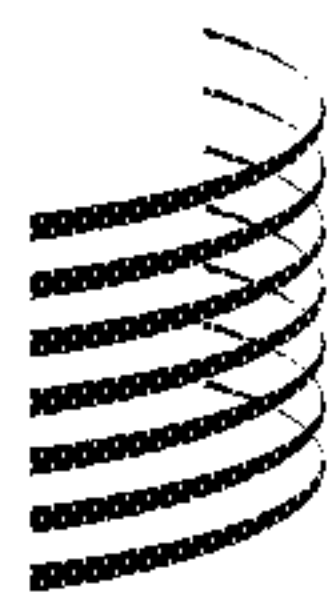
The invention relates to a liquid ring pump (1) for generating vacuum and for pumping a flow of sewage in a vacuum sewage system. The liquid ring pump comprises in the direction of the flow of sewage a pump inlet (11), an inlet chamber (13), a pump housing (14) provided with a rotor (15) arranged on a drive shaft (16) provided with a mechanical seal (20), an outlet chamber (17), and an pump outlet (19). The mechanical seal (20) is arranged within the outlet chamber (17). The outlet chamber (17) is provided with an integrated extension (18) providing an enlargement of the outlet chamber (17) in order to retain the flow of sewage in the outlet chamber (17) before it is discharged from the pump outlet (19) in order to improve the lubrication of the mechanical seal (20).

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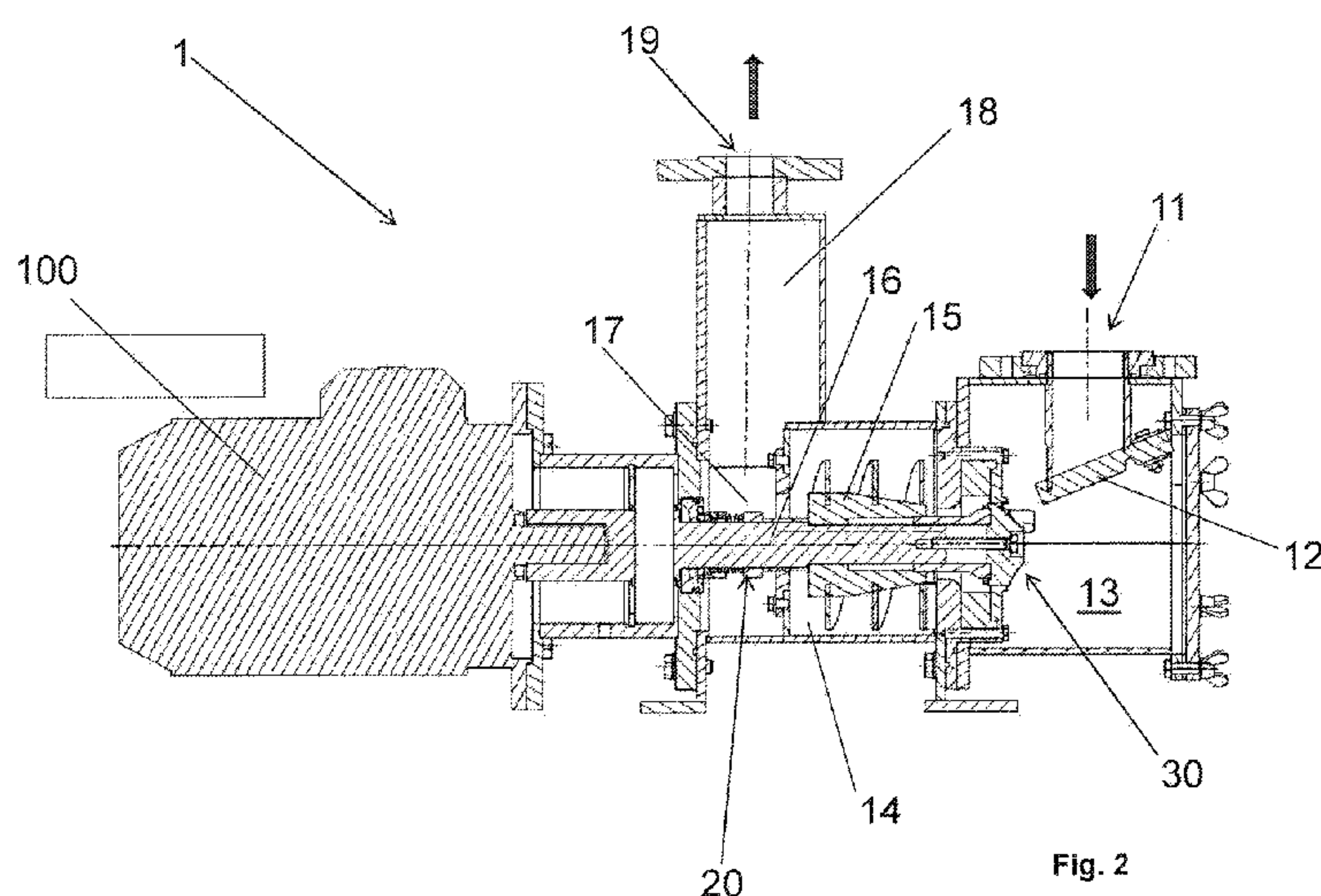


Fig. 2

(57) Abstract: The invention relates to a liquid ring pump (1) for generating vacuum and for pumping a flow of sewage in a vacuum sewage system. The liquid ring pump comprises in the direction of the flow of sewage a pump inlet (11), an inlet chamber (13), a pump housing (14) provided with a rotor (15) arranged on a drive shaft (16) provided with a mechanical seal (20), an outlet chamber (17), and an pump outlet (19). The mechanical seal (20) is arranged within the outlet chamber (17). The outlet chamber (17) is provided with an integrated extension (18) providing an enlargement of the outlet chamber (17) in order to retain the flow of sewage in the outlet chamber (17) before it is discharged from the pump outlet (19) in order to improve the lubrication of the mechanical seal (20).

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LIQUID RING PUMP AND METHOD FOR OPERATING A LIQUID RING PUMP

Technical field

5 The invention relates to a liquid ring pump for generating vacuum and for pumping a flow of sewage in a vacuum sewage system, which liquid ring pump comprises in the direction of the flow of sewage a pump inlet, an inlet chamber, a pump housing provided with a rotor arranged on a drive shaft provided with a mechanical seal, an outlet chamber, and a pump outlet, which pump inlet is arranged to be connected to
10 a collector for receiving the flow of sewage, and which pump outlet is arranged to be connected to a discharge pipe for discharging the flow of sewage. The invention also relates to a method for operating a liquid ring pump.

Background art

15

A typical arrangement in fluid pumps, such as liquid ring pumps, is to employ mechanical seals for replacing packed glands and lip seals. Mechanical seals are provided to prevent pumped fluids from leaking out along the drive shafts. However, in known fluid pumps, a common problem is mechanical seal lifetime, which naturally
20 influences the reliability of the fluid pump. Particularly in vacuum sewage systems where the flow of sewage is very turbulent the mechanical seal normally runs in very dry conditions, whereby the mechanical seal is subject to high risks of damage.

Summary of invention

25

Certain exemplary embodiments can provide a liquid ring pump for generating vacuum and for pumping a flow of sewage in a vacuum sewage system, which liquid ring pump comprises in the direction of the flow of sewage a pump inlet, an inlet chamber, a pump housing provided with a rotor arranged on a drive shaft provided
30 with a mechanical seal, an outlet chamber, which mechanical seal is arranged within

1a

the outlet chamber, and a pump outlet, which pump inlet is arranged to be connected to a collector for receiving the flow of sewage, and which pump outlet is arranged to be connected to a discharge pipe for discharging the flow of sewage, wherein the outlet chamber is provided with an integrated extension, which extends at least over
5 a part of the pump housing in the direction of the drive shaft and which provides a continuation and enlargement of the outlet chamber, that the pump outlet is arranged at the downstream end of the integrated extension in the direction of the flow of sewage, and in that the mechanical seal is arranged to be lubricated by the flow of sewage as the flow of sewage flows into and through the outlet chamber and the
10 integrated extension of the outlet chamber.

Certain exemplary embodiments can provide a method for operating a liquid ring pump in a vacuum sewage system, in which method the liquid ring pump generates vacuum and pumps a flow of sewage, which liquid ring pump comprises in the
15 direction of the flow of sewage a pump inlet, an inlet chamber, a pump housing provided with a rotor arranged on a drive shaft provided with a mechanical seal, an outlet chamber, which mechanical seal is arranged within the outlet chamber, and a pump outlet, in which method the flow of sewage is pumped from a collector connected to the pump inlet, and in which method the flow of sewage is discharged
20 from the pump outlet into a discharge pipe, wherein the outlet chamber is provided with an integrated extension, which extends at least over a part of the pump housing in the direction of the drive shaft and which provides a continuation and enlargement of the outlet chamber, that the flow of sewage lubricates the mechanical seal as the flow of sewage is pumped into and through the outlet chamber and the integrated
25 extension of the outlet chamber, and in that the flow of sewage is discharged from the pump outlet arranged at the downstream end of the integrated extension of the outlet chamber in the direction of the flow of sewage.

The basic idea of the invention is to provide an inherent lubricant during the
30 operation of the liquid ring pump. This is realized in that the mechanical seal is ar-

ranged within the outlet chamber. The outlet chamber is provided with an integrated extension and the pump outlet is arranged at the downstream end of the integrated extension in the direction of the flow of sewage. This retains a steady and sufficient flow of lubricant, i.e. sewage water, over the mechanical seal, particularly when the pump is running, i.e. operated. As the outlet chamber has an integrated extension which enlarges the outlet chamber, i.e. gives the outlet chamber a larger volume in comparison to an outlet chamber of a standard liquid ring pump, such an enlarged outlet chamber contains a greater amount of sewage water ensuring appropriate lubrication of the mechanical seal.

10 An advantageous result of this arrangement is that the mechanical seal is arranged to be lubricated by the flow of sewage, i.e. sewage water, as the flow of sewage flows into and through the outlet chamber and the integrated extension of the outlet chamber before it is discharged from the pump outlet.

15 The integrated extension of the outlet chamber thus provides a direct continuation and enlargement of the outlet chamber, in which the sewage flow is received from the pump housing before it is discharged from the pump outlet. This ensures an enhanced lubrication of the mechanical seal all the time the liquid ring pump is running.

20 An advantageous arrangement to improve the lubrication effect of sewage water is to provide the outlet chamber with an axial vane extending over a part of the length of the drive shaft and along the drive shaft in the outlet chamber in the direction of the flow of sewage so that the axial vane is arranged to direct the flow of sewage along and towards the mechanical seal as the flow of sewage flows through the outlet chamber.

25 An advantageous alternative arrangement to improve the lubrication effect of sewage water is to provide the outlet chamber with a radial vane extending around a part of the circumference of the drive shaft and extending over a part of the length of the drive shaft in the outlet chamber in the direction of the flow of sewage so that the radial vane is arranged to direct the flow of sewage around and towards the mechanical seal as the flow of sewage flows through
30 the outlet chamber.

A further advantageous arrangement is to provide the integrated extension of the outlet chamber with a flange means extending over a part of the integrated extension in the direction of the drive shaft and downstream of the outlet chamber in the direction of the flow of sewage. This obstructs and redirects the flow of sewage toward the outlet
5 chamber and thus improves the lubrication of the mechanical seal.

For ensuring an efficient operation of the liquid ring pump, the pump inlet is provided with a back-flow valve means.

10 In order to avoid flow problems in the liquid ring pump, the liquid ring pump advantageously comprises a macerator device upstream of the pump housing.

The present invention is particularly advantageous when the liquid ring pump is deployed in a vacuum sewage system, which comprises a source of sewage, vacuum piping
15 including the collector, a discharge valve arranged between the vacuum piping and the source of sewage, and a receiving facility for receiving the flow of sewage from the discharge pipe.

Brief description of drawings

20

In the following the invention will be described, by way of example only, in more detail with the reference to the attached schematic drawings, in which

Figure 1 illustrates a general layout of a vacuum sewage system as an example for
25 employing a liquid ring pump according to the present invention,

Figure 2 shows a first embodiment the present invention,

Figure 3 shows a second embodiment of the present invention,

30

Figure 4 shows a third embodiment of the present invention,

Figure 5 shows a fourth embodiment of the present invention, and

Figure 6 shows a fifth embodiment of the present invention.

Detailed description

Figure 1 illustrates a general lay-out of a vacuum sewage system 6. The vacuum sewage system comprises a source of sewage, in this embodiment a number of sources of sewage, such as toilets 61, urinals 62, wash basins 63, and showers 64. The vacuum sewage system further comprises vacuum piping 7 including branch pipes 71, main lines 72 and a collector 73. The sources of sewage, such as the toilets 61, are connected to the vacuum piping, or in this embodiment to the branch pipes 71, through discharge valves (not shown) arranged between the source of sewage and the vacuum piping. A liquid ring pump 1 is connected to the collector 73 for generating vacuum and for pumping a flow of sewage in the vacuum sewage system. The liquid ring pump 1 is further connected to a discharge pipe 8 for discharging the flow of sewage to a receiving facility 9. For a vacuum sewage system aboard a marine vessel, the discharge facility could be e.g. a surrounding sea, a storage tank or a treatment plant. The flow of sewage is in the substantially in the form of sewage water.

Vacuum sewage systems of this kind are well known in the art and by a person skilled in the art and are therefore not discussed in greater deal in this connection.

The direction of the flow of sewage is indicated with block arrows.

Figure 2 shows a first embodiment of a liquid ring pump 1 according to the present invention in more detail. The liquid ring pump 1 comprises in the direction of the flow of sewage (indicated by block arrows) a pump inlet 11 provided with a back-flow valve 12, an inlet chamber 13, a pump housing 14 provided with a screw rotor 15 arranged on a drive shaft 16 provided with a mechanical seal 20, an outlet chamber 17, and a pump outlet 19. The inlet 11 is arranged to be connected to the collector 73 as described in connection with Figure 1. The pump outlet 19 is arranged to be connected to the discharge pipe 8 as described in connection with Figure 1. The liquid ring pump 1 is driven by an electric motor 100 arranged at the outlet side of the liquid ring pump.

The mechanical seal 20 of the drive shaft 16 is arranged within the outlet chamber 17. The mechanical seal 20 is provided in order to prevent pumped fluids, in this case sewage collected and pumped from the various sources of sewage of the vacuum sewage system, from leaking out along the drive shaft 16 as the sewage is pumped through the liquid ring pump 1. In this embodiment the outlet chamber 17 is provided with an integrated extended volume in the form of an integrated extension 18. The integrated extension 18 extends over the outlet chamber 17 and a part of the pump housing 14 in the direction of the drive shaft 16. The pump outlet 19 is arranged at the downstream end of the integrated extension 18 in the direction of the flow of sewage (indicated by block arrows). The integrated extension 18 of the outlet chamber 17 thus provides a direct continuation and enlargement of the outlet chamber 17, in which the sewage flow is received from the pump housing 16 before it is discharged from the pump outlet 19. This ensures an enhanced lubrication of the mechanical seal 20 all the time the liquid ring pump 1 is running.

The liquid ring pump 1 comprises a macerator device 30 upstream of the pump housing 14 for macerating any solids or the like in the flow of sewage. This helps to ensure that no blockage in the flow of sewage occurs when the vacuum system is in operation.

Figure 3 shows a second embodiment of a liquid ring pump 1 according to the present invention in more detail. This embodiment corresponds to the embodiment described in Figure 2 above, whereby the corresponding elements are indicated by the same reference numerals as in Figure 2. This embodiment further includes an axial vane 40, which extends in the direction of the drive shaft 16 from the downstream end of the pump housing 14 along the drive shaft 16 at a given distance from the drive shaft 16. This improves the distribution of the sewage flow, i.e. the lubricating sewage water, over the mechanical seal 20 as the sewage flow passes out from the pump housing 14 and into and through the outlet chamber 17 towards the integrated extension 18 and the pump outlet 19. The direction of the sewage flow is indicated by block arrows.

Figure 4 shows a third embodiment of a liquid ring pump 1 according to the present invention in more detail and in cross section. This embodiment corresponds to the embodiment described in Figure 2 above, whereby the corresponding elements are indicated by the same reference numerals as in Figure 2. This embodiment further includes a radial vane 50, which is arranged in a radial direction around the circumference of the drive shaft 16. The radial vane 50 extends in the direction of the drive shaft 16 from the downstream end of the pump housing 14 in the outlet chamber 17, whereby the radial vane 50 extends along the drive shaft 16 in the direction of the sewage flow. This improves the distribution of the sewage flow, i.e. the lubricating sewage water, over the mechanical seal 20 as the sewage flow passes out from the pump housing 14 and into and through the outlet chamber 17 towards the integrated extension 18 and the pump outlet 19. The direction of the sewage flow is indicated by block arrows.

Figure 5 shows a fourth embodiment of a liquid ring pump 1 according to the present invention in more detail. This embodiment corresponds to the embodiment described in Figure 2 above, whereby the corresponding elements are indicated by the same reference numerals as in Figure 2. In this embodiment, however, the integrated extension 18 is provided with a different configuration. The integrated extension 18 provides an extended volume extending over the pump housing 14 and over the outlet chamber 17 in the direction of the drive shaft 16. In comparison with the integrated extension illustrated in connection with Figures 2-4, the extension has a further enlarged volume enhancing the retention of the sewage water in the enlarged volume formed by the outlet chamber 17 and its integrated extension 18 for lubrication purposes of the mechanical seal 20. The integrated extension 18 of the outlet chamber 17 thus provides a direct continuation and enlargement of the outlet chamber 17, in which the sewage flow is received from the pump housing 16 before it is discharged from the pump outlet 19. This ensures an enhanced lubrication of the mechanical seal 20 all the time the liquid ring pump 1 is running.

The liquid ring pump 1 comprises a macerator device 30 upstream of the pump housing 14 for macerating any solids or the like in the flow of sewage. The liquid

ring pump 1 is driven by an electric motor 100 arranged at the outlet side of the liquid ring pump. The direction of the sewage flow is indicated by block arrows.

- Figure 6 shows a fifth embodiment of a liquid ring pump 1 according to the present invention in more detail. This embodiment corresponds to the embodiment described in Figure 5 above, whereby the corresponding elements are indicated by the same reference numerals as in Figure 2. This fifth embodiment comprises, in comparison the fourth embodiment described in Figure 5 above, a flange means 181 arranged in the integrated extension 18 of the outlet chamber 17, in order to redirect and retain the flow of sewage in the area of the outlet chamber 17 and the integrated extension 18 before it is discharged from the pump outlet 19. The flange means 181 thus obstructs the flow of sewage downstream of the outlet chamber 17. The flange means 181 is arranged to extend in the direction of the drive shaft 16 of the liquid ring pump 1, over a substantial part of the length (in the direction of the drive shaft 16) of the integrated extension 18 of the outlet chamber 17 and at a given distance downstream of the drive shaft 16. This further improves the lubrication of the mechanical seal 20 on the drive shaft 16 as the sewage flow is retained and partly flushed back over the mechanical seal 20 during the obstructed flow of sewage through the outlet chamber 17 and the integrated extension 18 of the outlet chamber 17.
- The description and the thereto related drawings are only intended to clarify the basic idea of the invention. The invention may vary in detail within the scope of the ensuing claims.

Claims

1. A liquid ring pump for generating a vacuum and for pumping a flow of sewage in a vacuum sewage system, the liquid ring pump, in a direction of the flow of sewage, comprising:
 - a pump inlet arranged to be connected to a collector for receiving the flow of sewage;
 - an inlet chamber connected to the pump inlet;
 - a pump housing having a rotor arranged on a drive shaft that is provided with a mechanical seal;
 - an outlet chamber within which the mechanical seal is arranged, the outlet chamber being provided with an integrated extension that extends over the outlet chamber and at least over a part of the pump housing in a direction of the drive shaft to provide a continuation and enlargement of the outlet chamber;
 - and
 - a pump outlet at a downstream end of the integrated extension in the direction of the flow of sewage and arranged to be connected to a discharge pipe for discharging the flow of sewage;
 - wherein the mechanical seal is lubricated by the flow of sewage as the flow of sewage flows into and through the outlet chamber and the integrated extension of the outlet chamber.
2. The liquid ring pump according to claim 1, wherein the outlet chamber has an axial vane extending over a part of the length of the drive shaft in the outlet chamber in the direction of the flow of sewage.
3. The liquid ring pump according to claim 1, wherein the outlet chamber has a radial vane extending around a part of the drive shaft in the outlet chamber in the direction of the flow of sewage.

4. The liquid ring pump according to claim 1, wherein the integrated extension of the outlet chamber has a flange means extending over a part of the integrated extension in the direction of the drive shaft and downstream of the outlet chamber in the direction of the flow of sewage.

5

5. The liquid ring pump according to claim 1, wherein the pump inlet has a back-flow valve means.

6. The liquid ring pump according to claim 1, wherein the liquid ring pump
10 comprises a macerator device upstream of the pump housing.

7. The liquid ring pump according to claim 1, wherein the liquid ring pump is
deployed in the vacuum sewage system, which comprises a source of sewage,
vacuum piping including the collector, a discharge valve arranged between the
15 vacuum piping and the source of sewage, and a receiving facility for receiving
the flow of sewage from the discharge pipe.

8. A method for operating a liquid ring pump in a vacuum sewage system,
the liquid ring pump generating a vacuum and pumping a flow of sewage, the
20 liquid ring pump in a direction of the flow of sewage including a pump inlet, an
inlet chamber, a pump housing having a rotor arranged on a drive shaft
having a mechanical seal, an outlet chamber with a mechanical seal arranged
therein and having an integrated extension, which extends over the outlet
chamber and at least over a part of the pump housing in a direction of the drive
25 shaft and which provides a continuation and enlargement of the outlet chamber,
and a pump outlet, the method comprising:

pumping the flow of sewage from a collector connected to the pump inlet;
pumping the flow of sewage into and through the outlet chamber and the
integrated extension of the outlet chamber thereby lubricating the mechanical
30 seal; and

discharging the flow of sewage from the pump outlet arranged at a
downstream end of the integrated extension of the outlet chamber in the
direction of the flow of sewage and into a discharge pipe.

9. The method according to claim 8, further comprising directing the flow of sewage along and towards the mechanical seal as the flow of sewage is pumped into and through the outlet chamber towards the integrated extension and the pump outlet.

5

10. The method according to claim 8, further comprising directing the flow of sewage around and towards the mechanical seal as the flow of sewage is pumped into and through the outlet chamber towards the integrated extension and the pump outlet.

10

11. The method according to claim 8, further comprising obstructing and retaining the flow of sewage by a flange means arranged in the integrated extension of the outlet chamber before the flow of sewage is discharged from the pump outlet.

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12. The method according to claim 8, further comprising macerating solid components in the flow of sewage by means of a macerator device upstream of the pump housing.

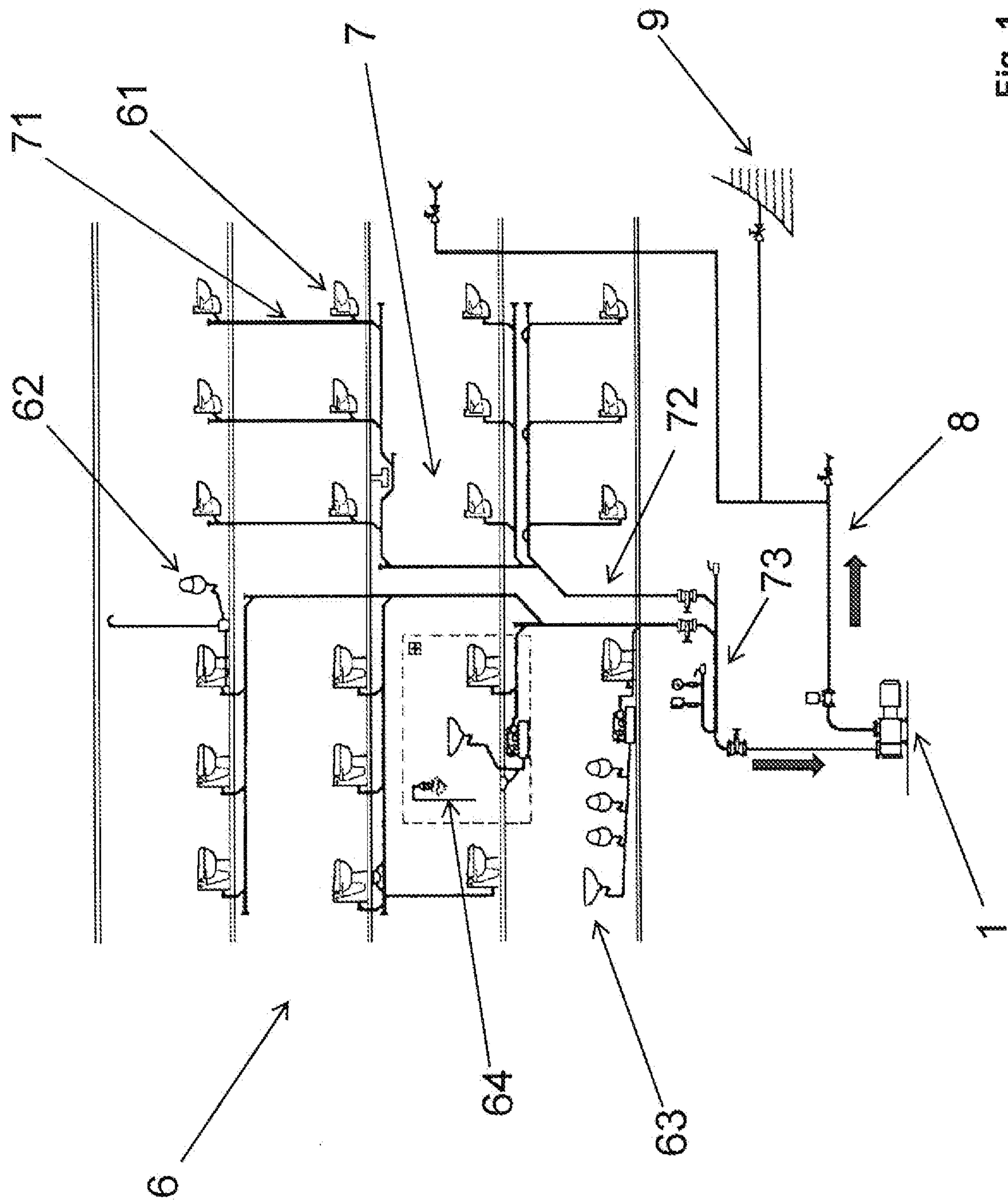
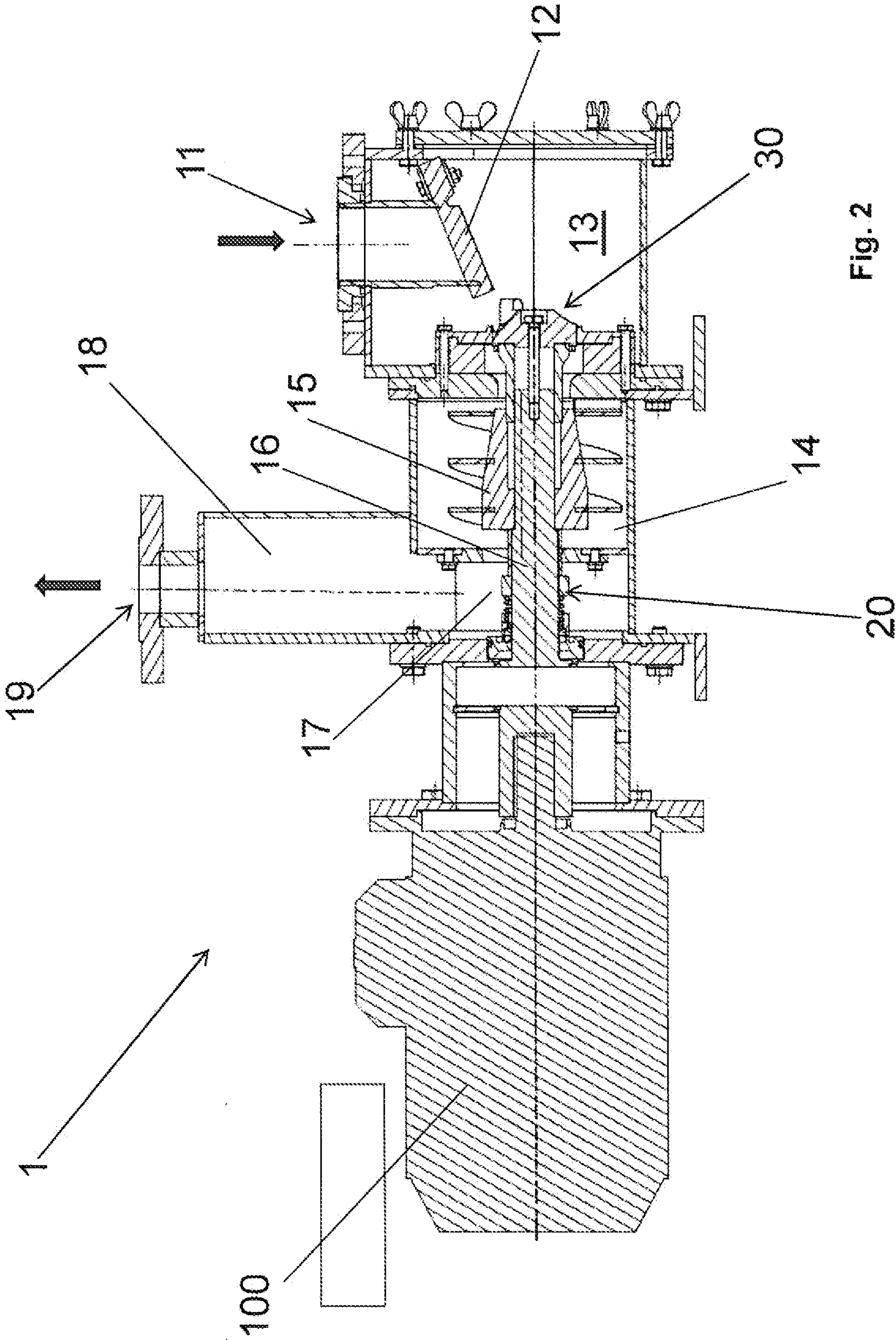
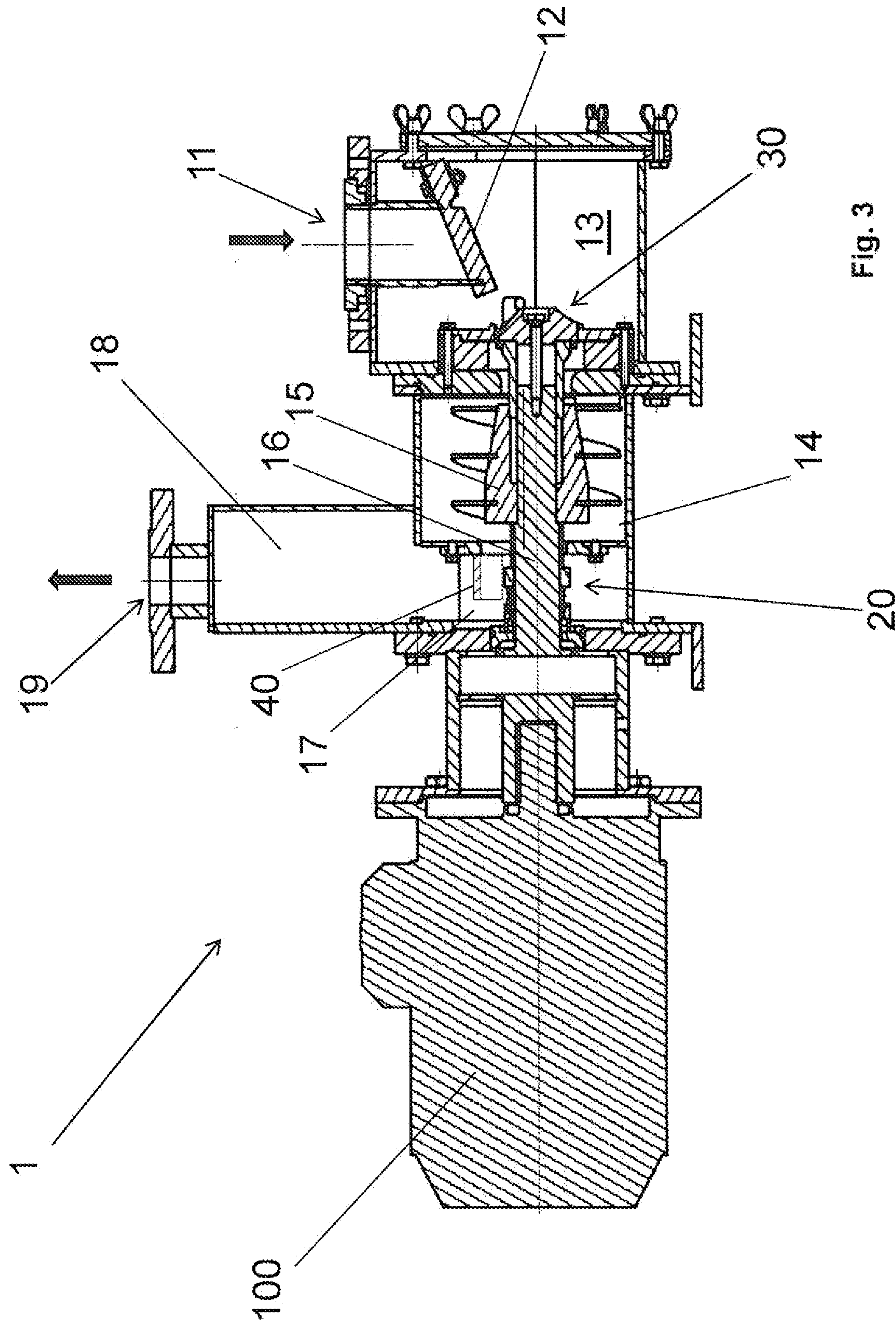


Fig. 1





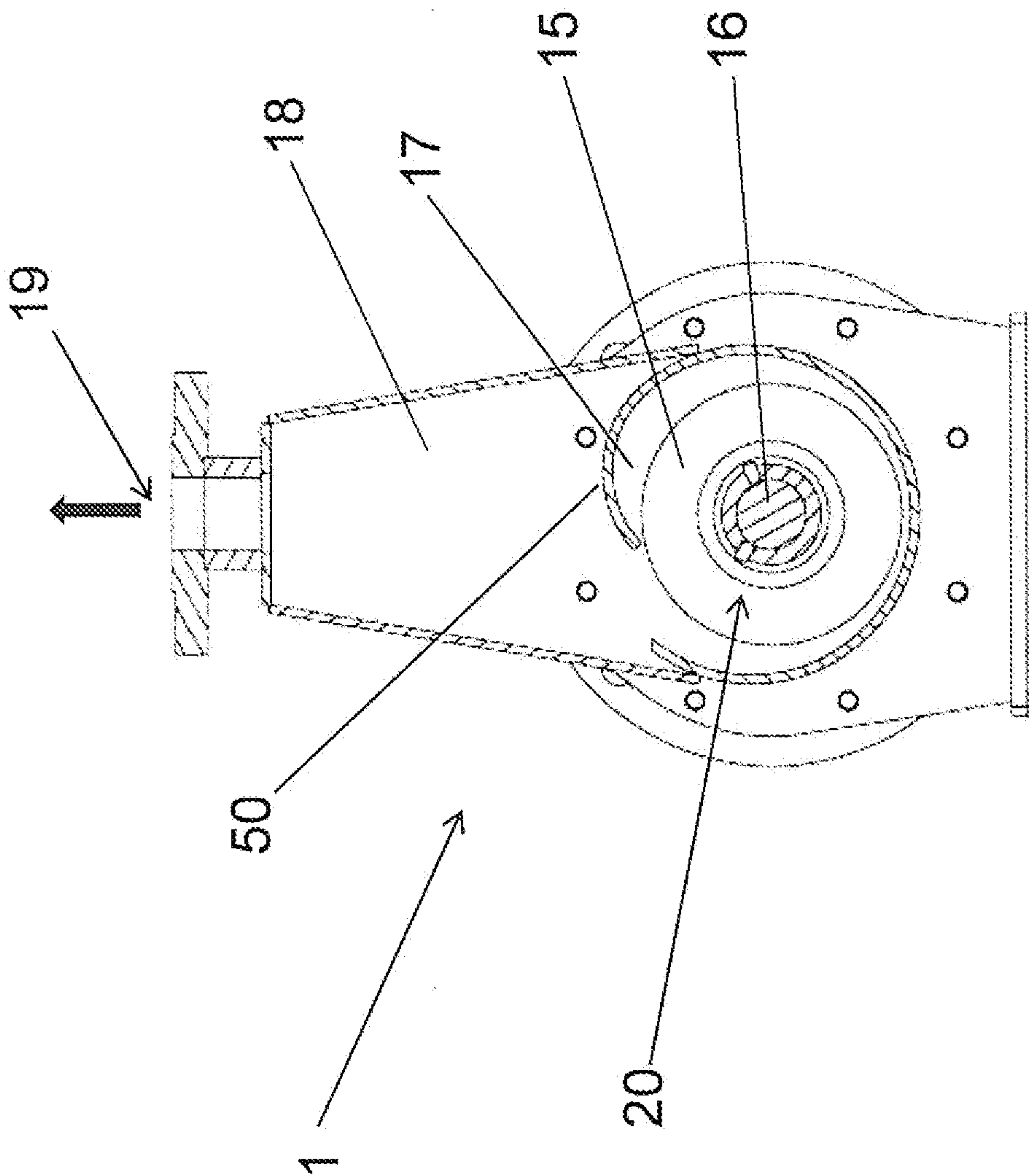


Fig. 4

