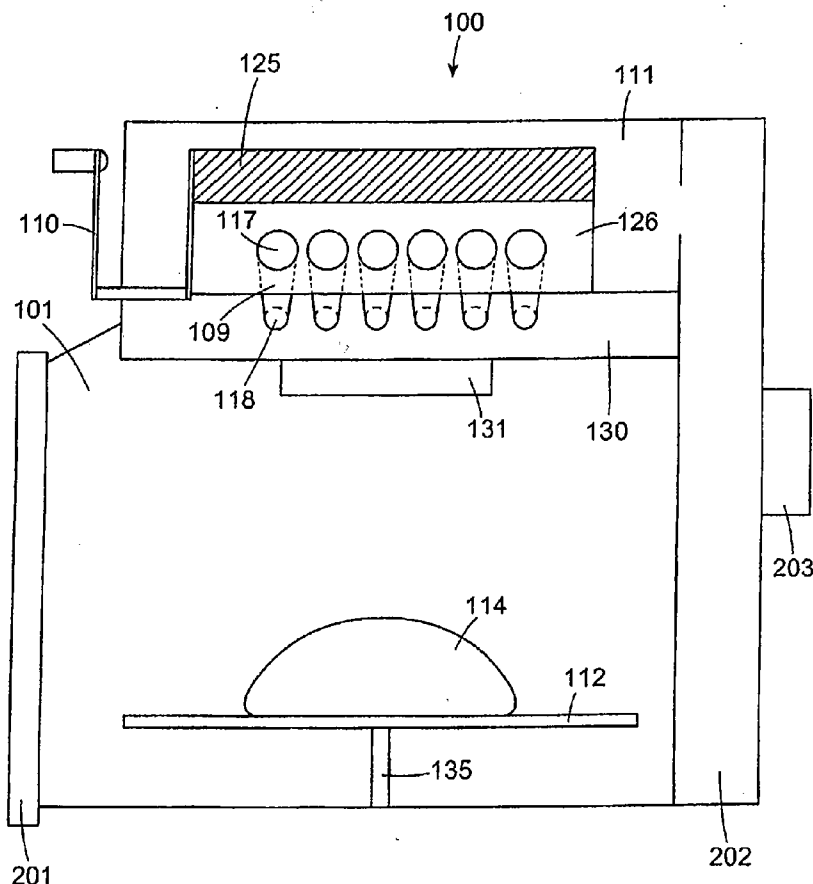




US 20120138045A1

(19) **United States**(12) **Patent Application Publication**
McKEE et al.(10) **Pub. No.: US 2012/0138045 A1**(43) **Pub. Date: Jun. 7, 2012**(54) **HIGH-SPEED COOKING OVEN WITH
COOKING SUPPORT**is a continuation-in-part of application No. 11/803,
787, filed on May 15, 2007, now Pat. No. 7,435,931.(75) Inventors: **PHILIP R. McKEE**, Frisco, TX
(US); **Daniel G. McCauley**, Gunter,
TX (US)**Publication Classification**(51) **Int. Cl.**
F24C 15/16 (2006.01)(73) Assignee: **APPLIANCE SCIENTIFIC,
INC.**, Dallas, TX (US)(52) **U.S. Cl. 126/337 R**(21) Appl. No.: **13/396,521**(57) **ABSTRACT**(22) Filed: **Feb. 14, 2012****Related U.S. Application Data**(60) Division of application No. 12/399,867, filed on Mar.
6, 2009, now Pat. No. 8,134,102, which is a continua-
tion-in-part of application No. 12/347,303, filed on
Dec. 31, 2008, now Pat. No. 8,129,665, which is a
continuation-in-part of application No. 12/266,251,
filed on Nov. 6, 2008, now Pat. No. 8,022,341, which is
a continuation-in-part of application No. 12/120,497,
filed on May 14, 2008, now Pat. No. 8,026,463, which

An improved oven is aimed at optimizing heat transfer and delivering an optimal cooking efficiency in comparison to conventional high-speed cooking ovens. The oven includes a support for supporting a food product in a cooking chamber of the oven, which utilizes impingement of hot air and microwave energy. The support includes a metal plate having a surface for receiving a food product thereon and at least one aperture located at an outer periphery of the metal plate adjacent the surface. The aperture permits heated air to flow therethrough as the heated air flows in a return path from the cooking chamber. The aperture also limits the reflection of microwave energy within the cooking chamber.



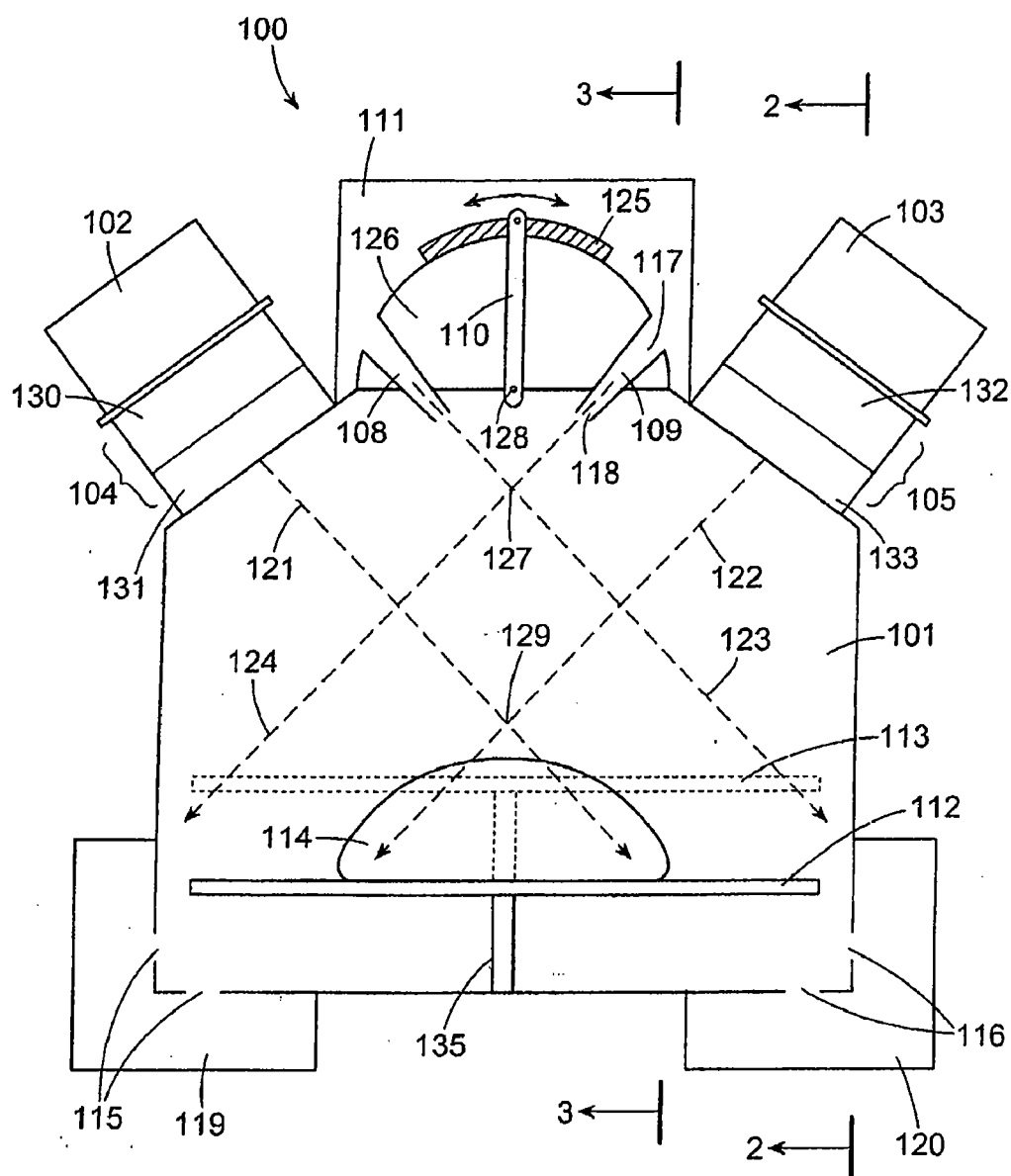


FIG. 1

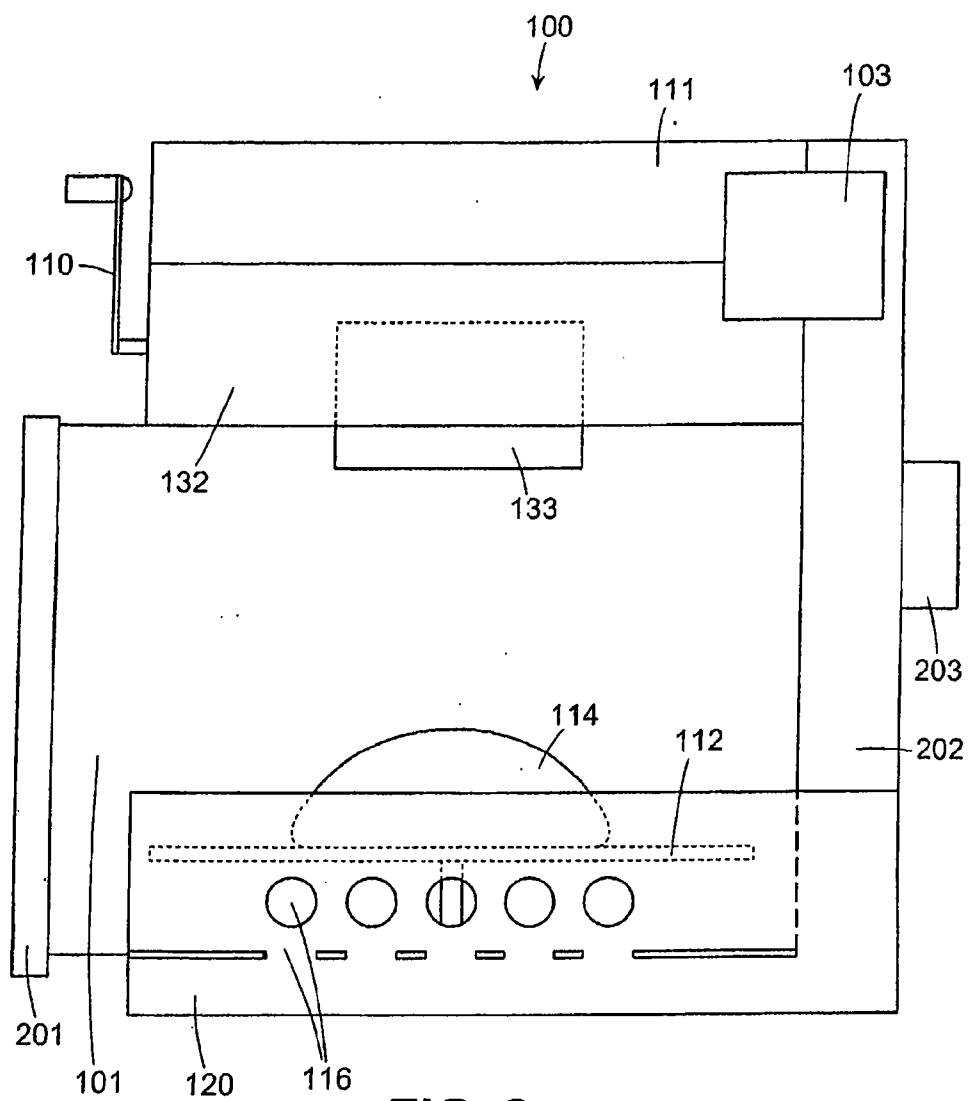


FIG. 2

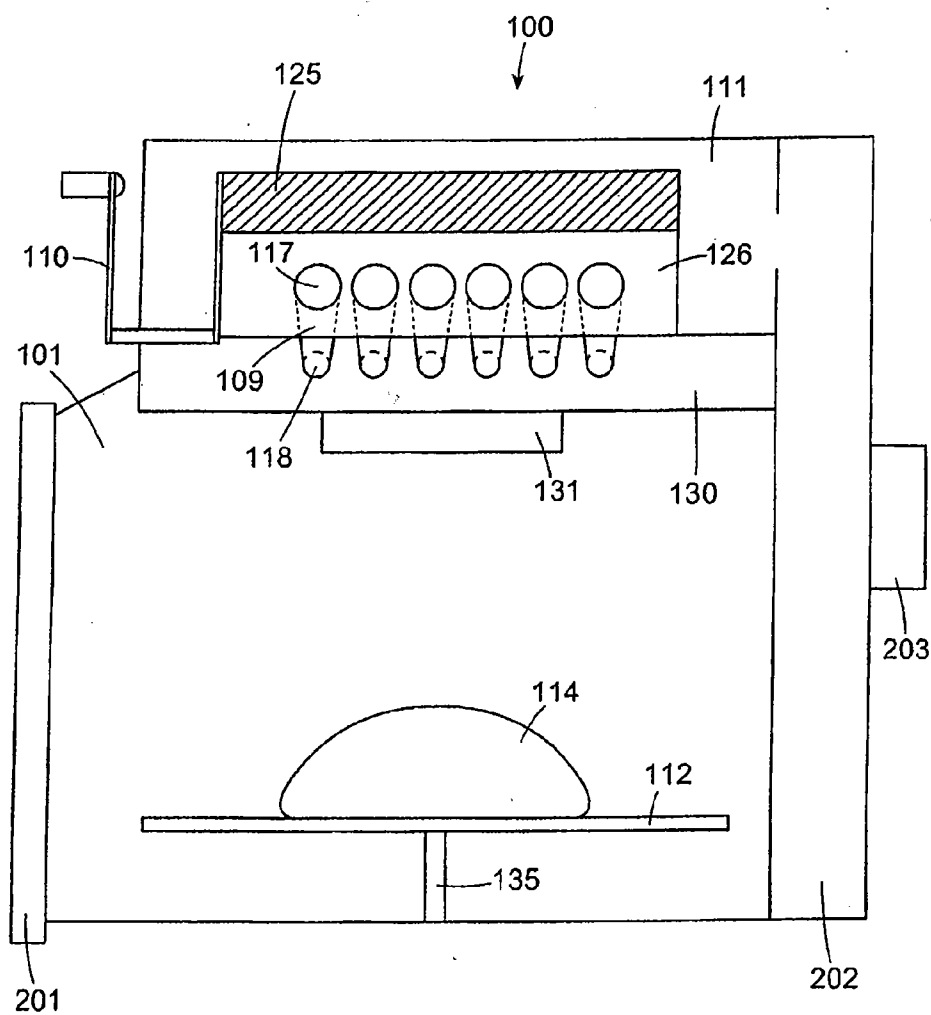


FIG. 3

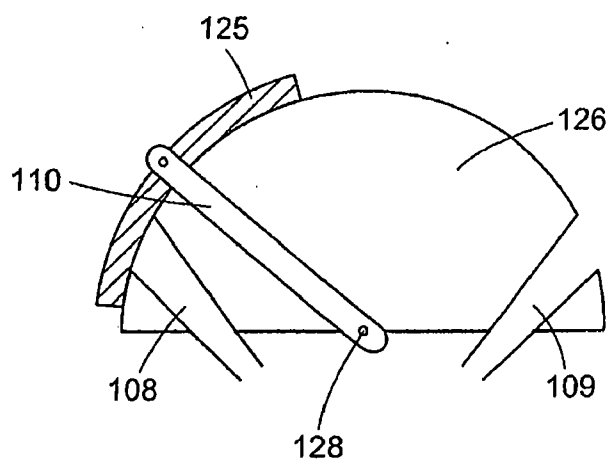


FIG. 4A

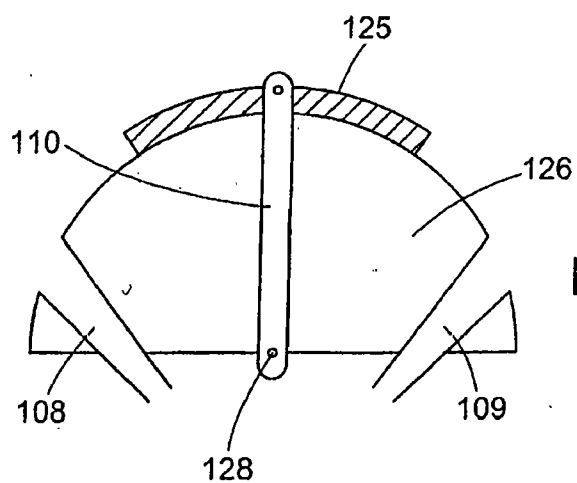


FIG. 4B

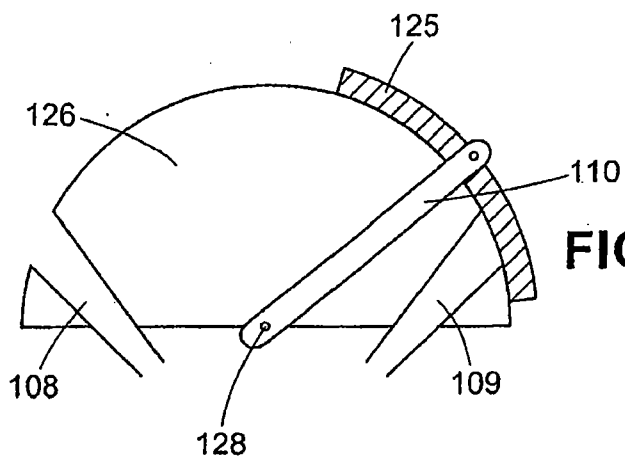
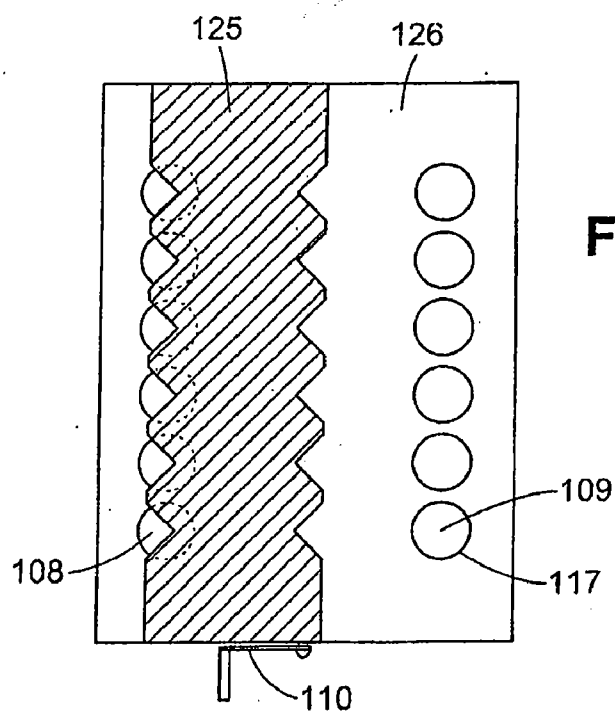
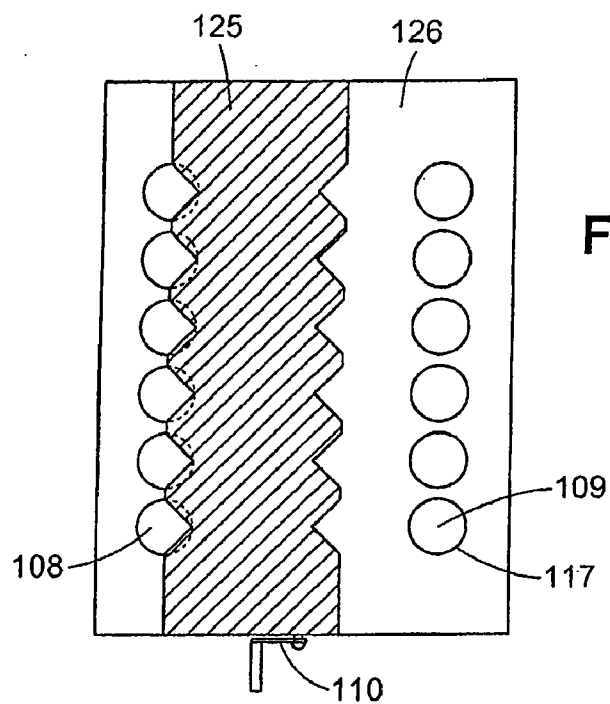


FIG. 4C



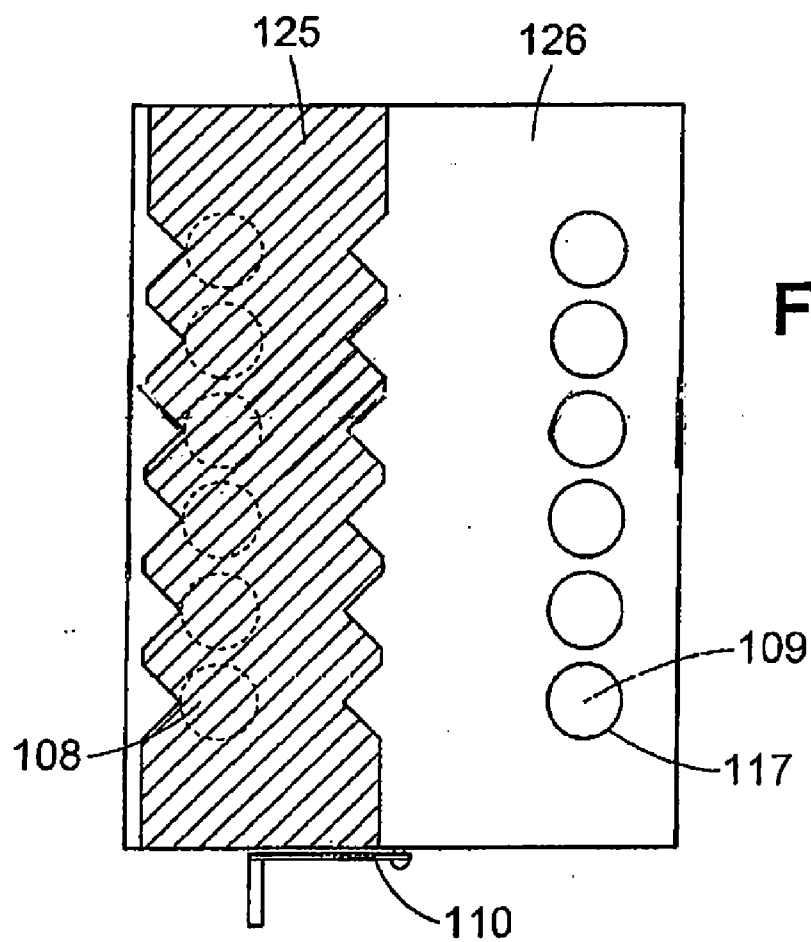


FIG. 5C

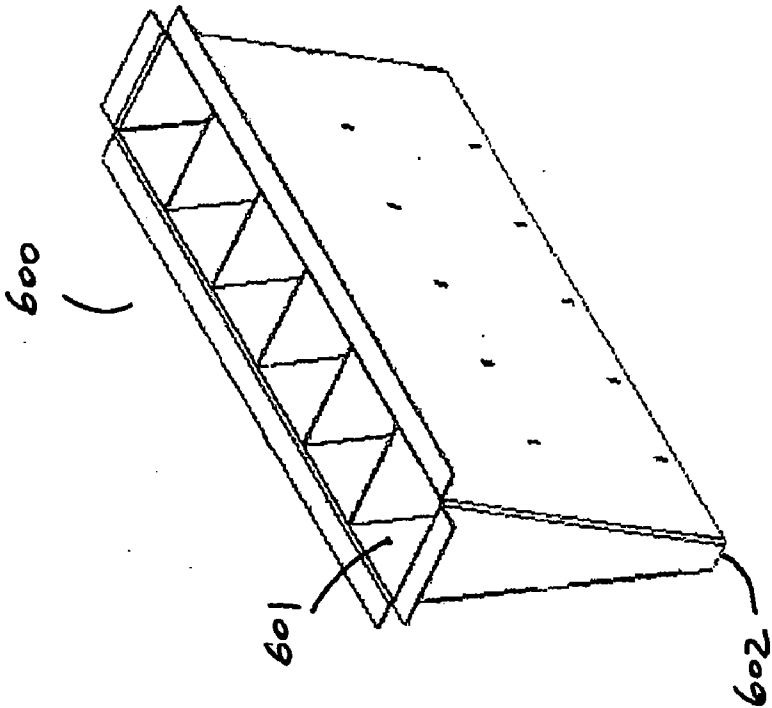


FIG. 6B

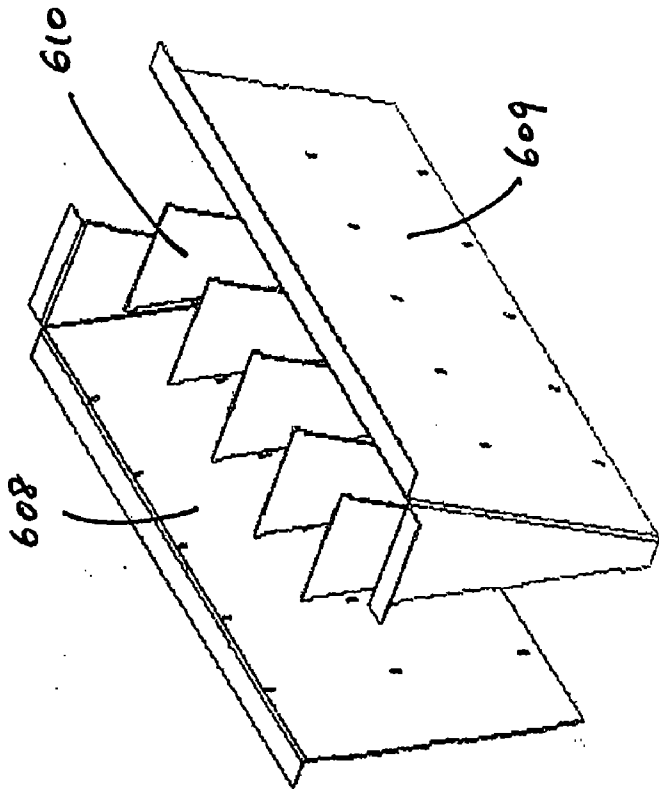


FIG. 6A

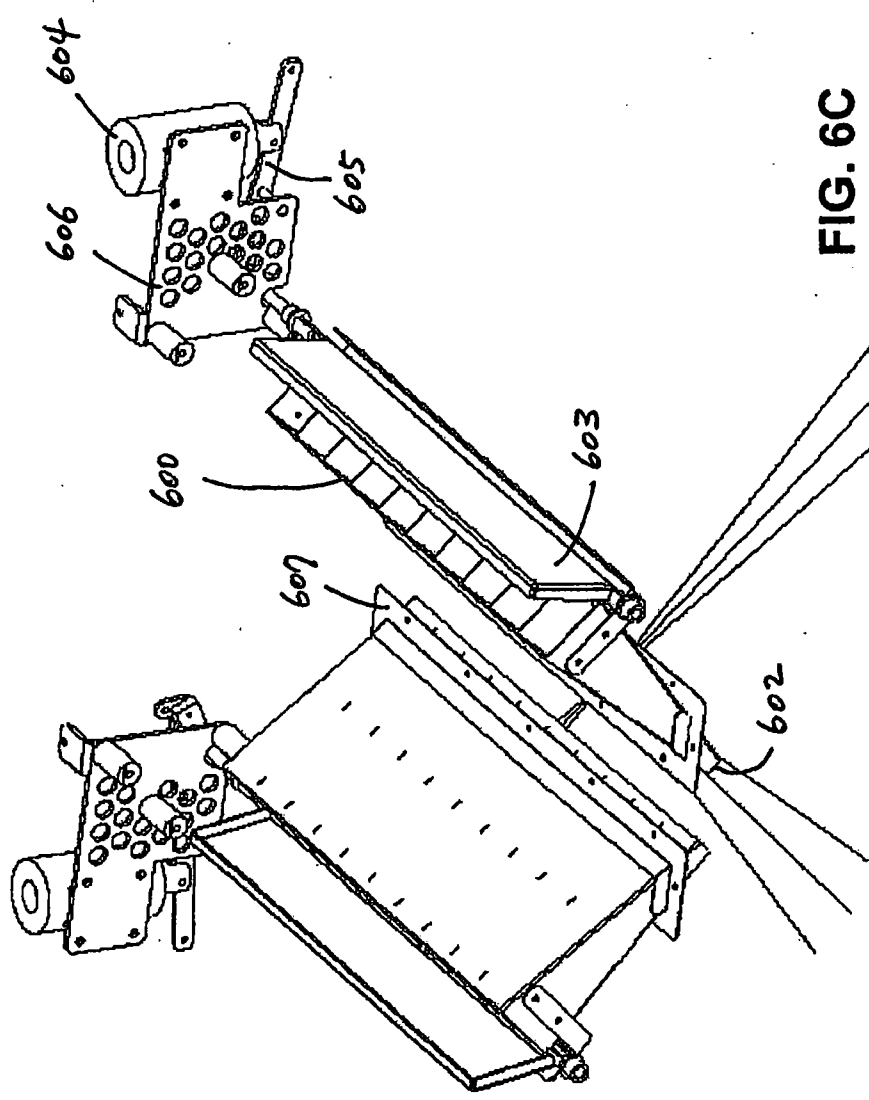


FIG. 6C

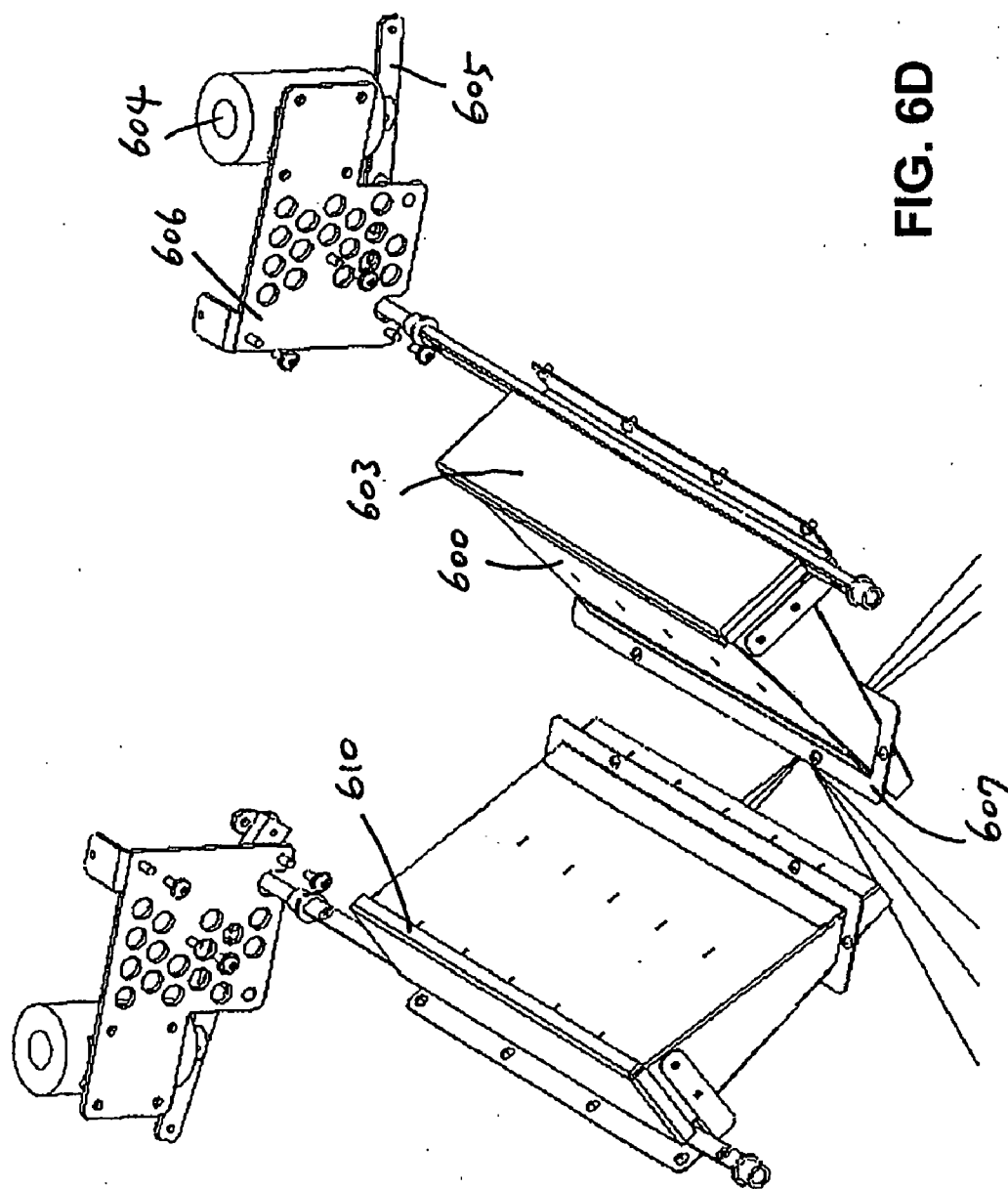


FIG. 6D

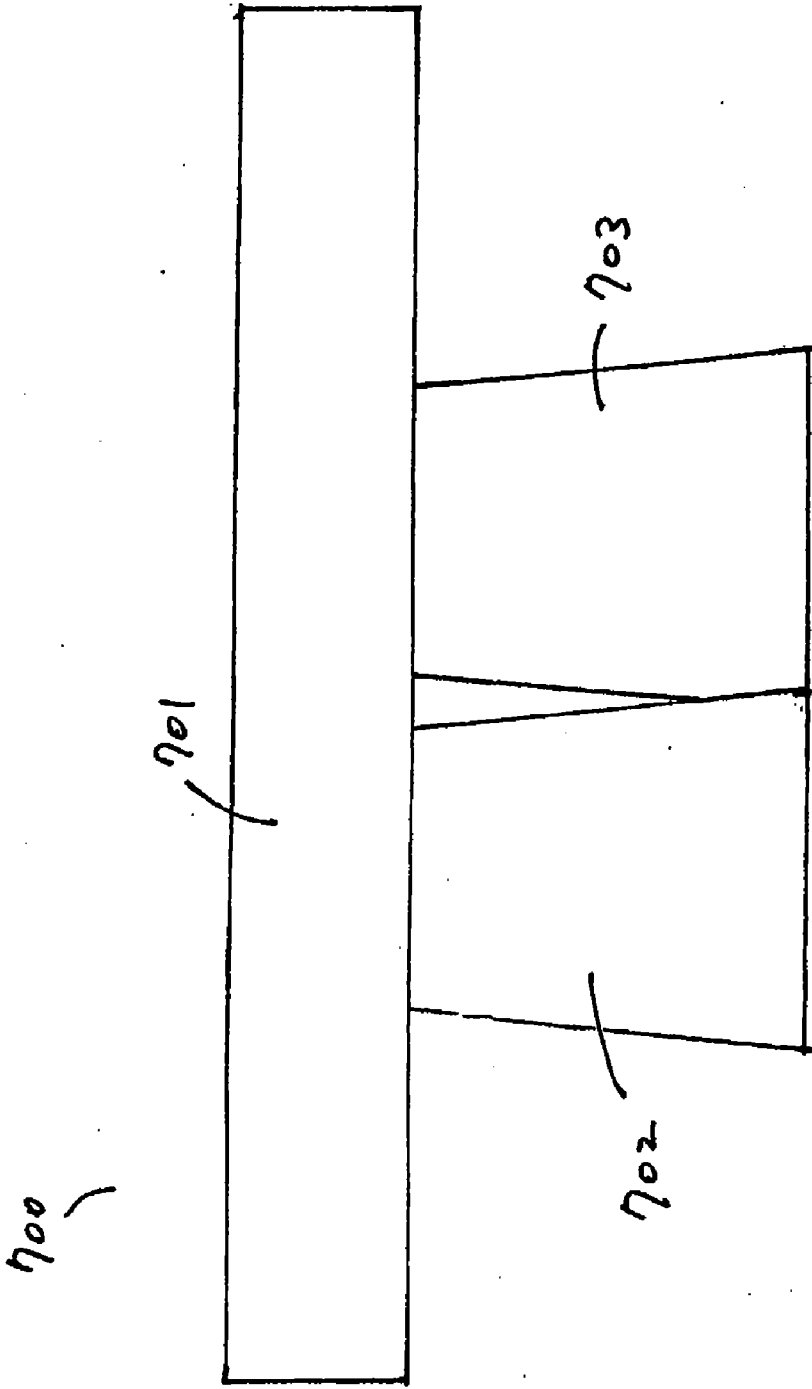


FIG. 7A

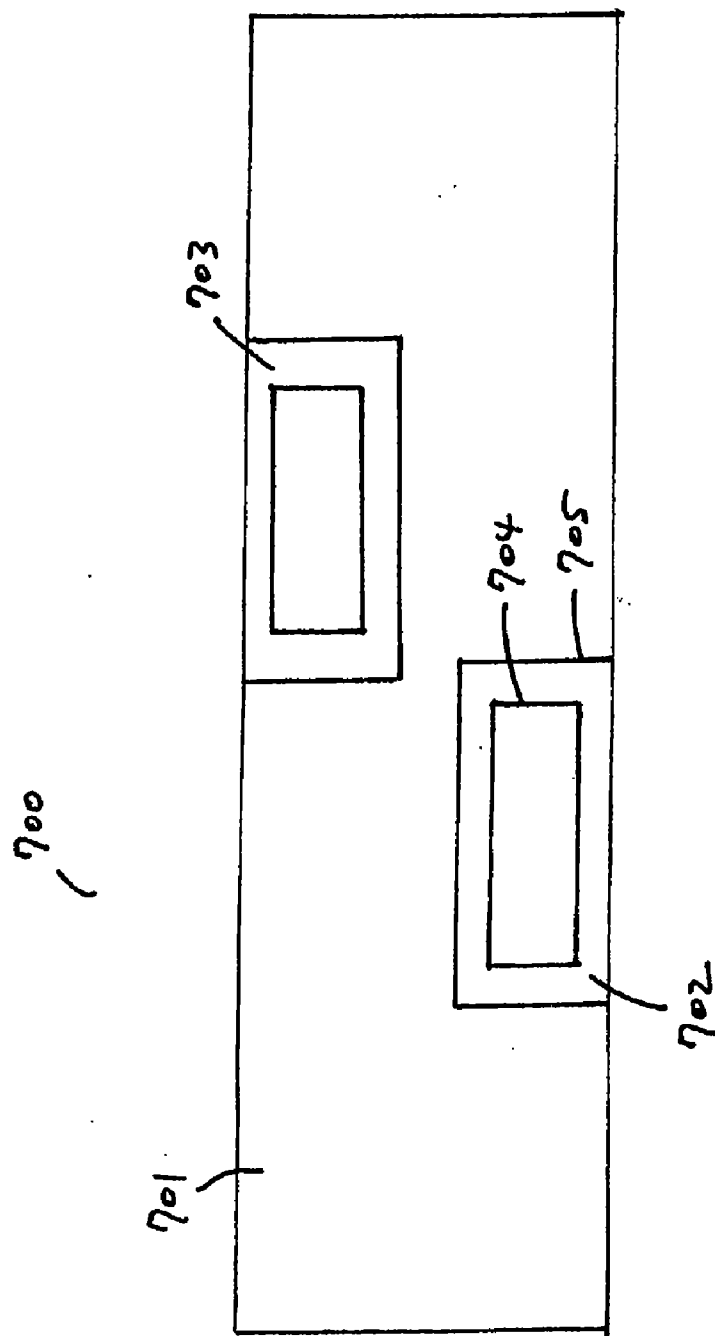
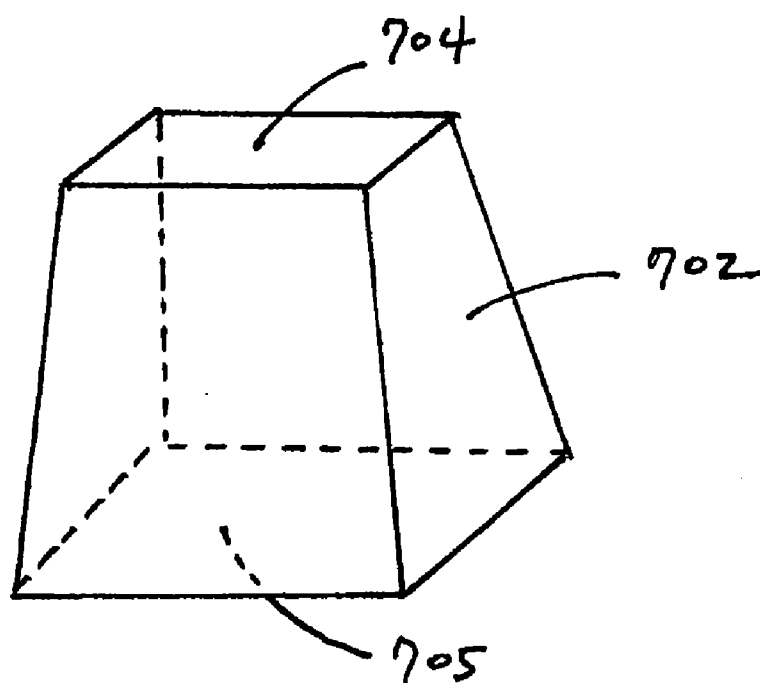


FIG. 7B

**FIG. 7C**

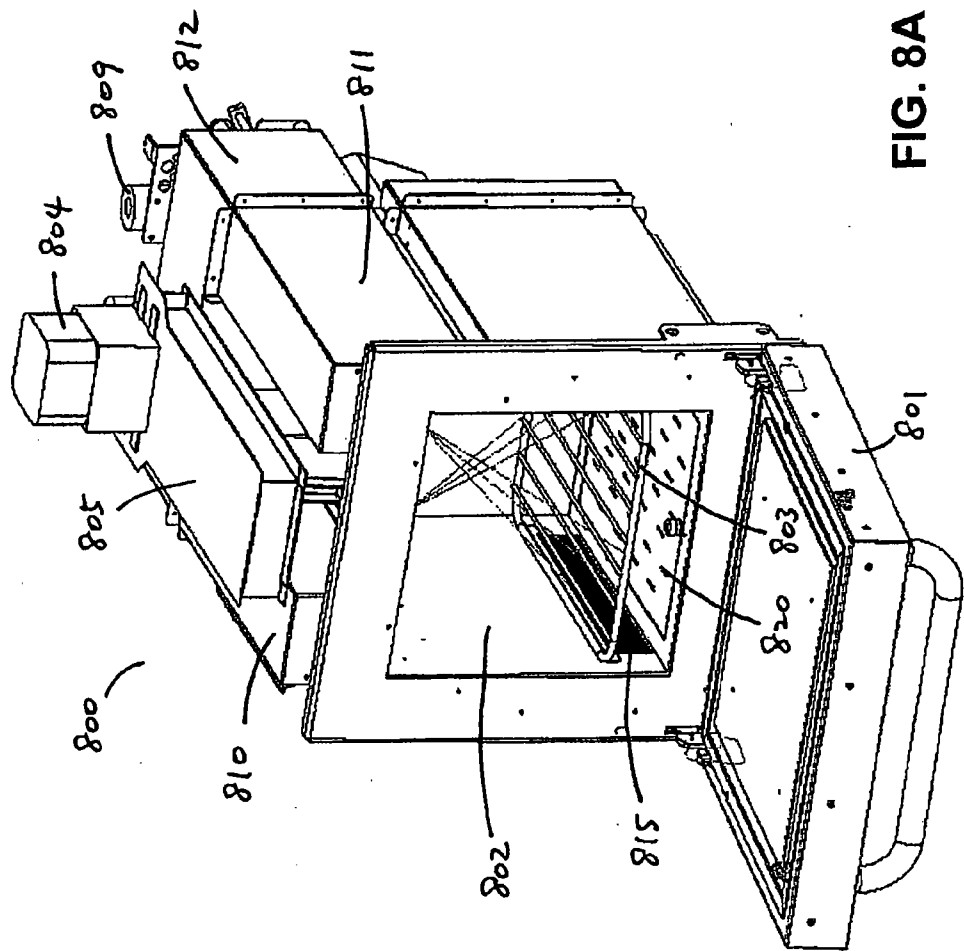


FIG. 8A

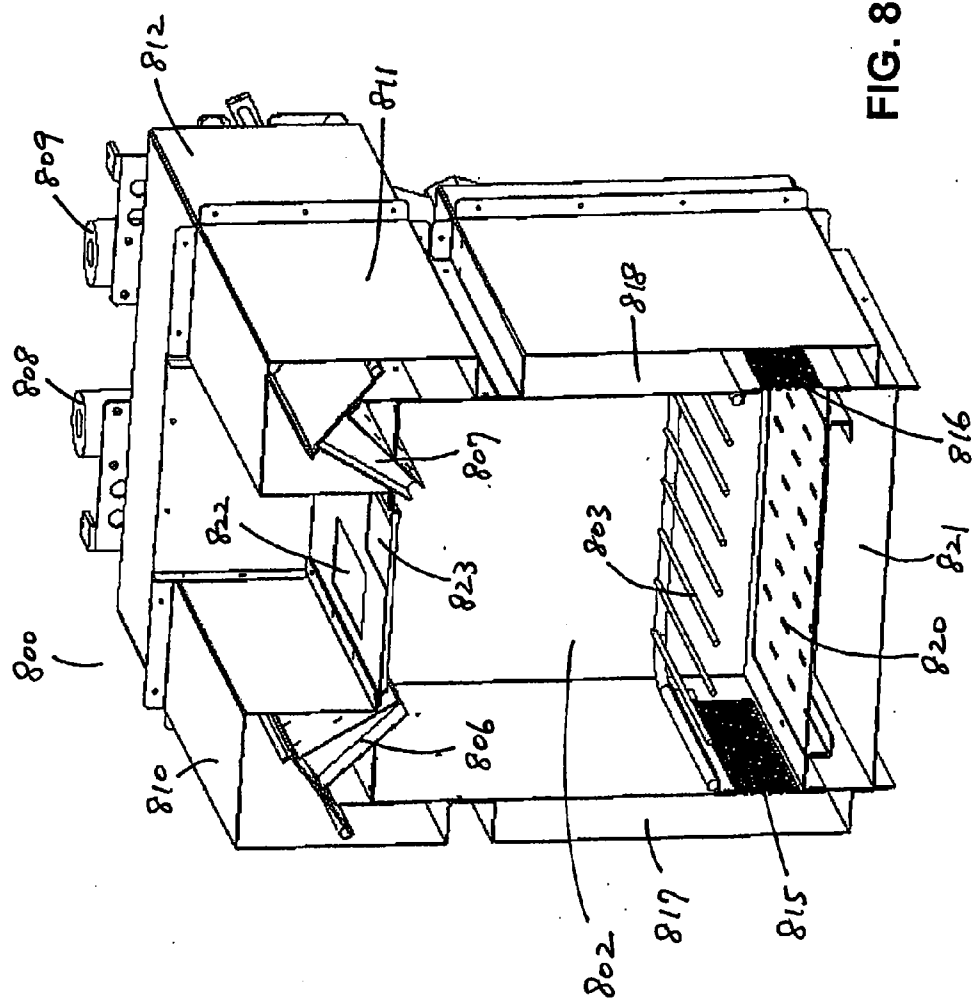


FIG. 8B

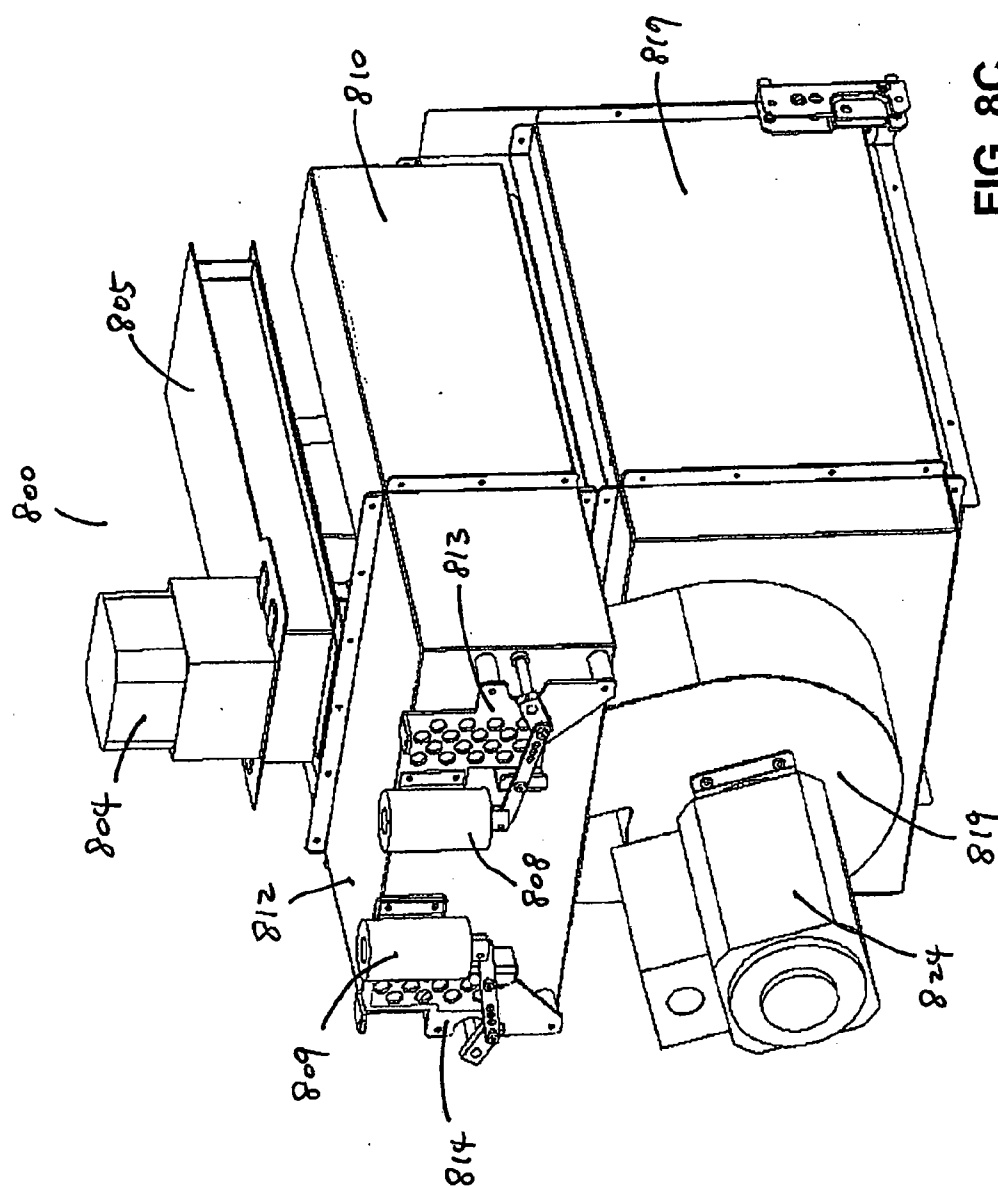


FIG. 8C

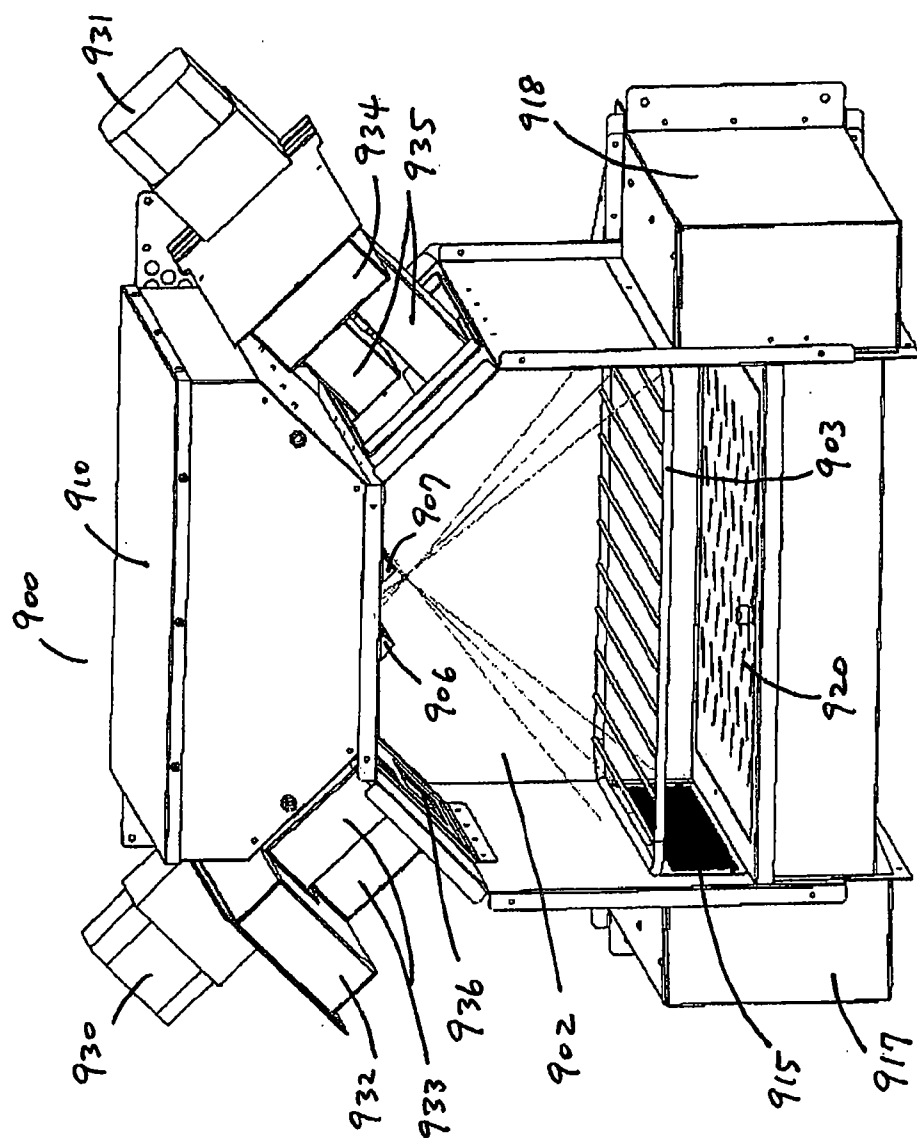


FIG. 9A

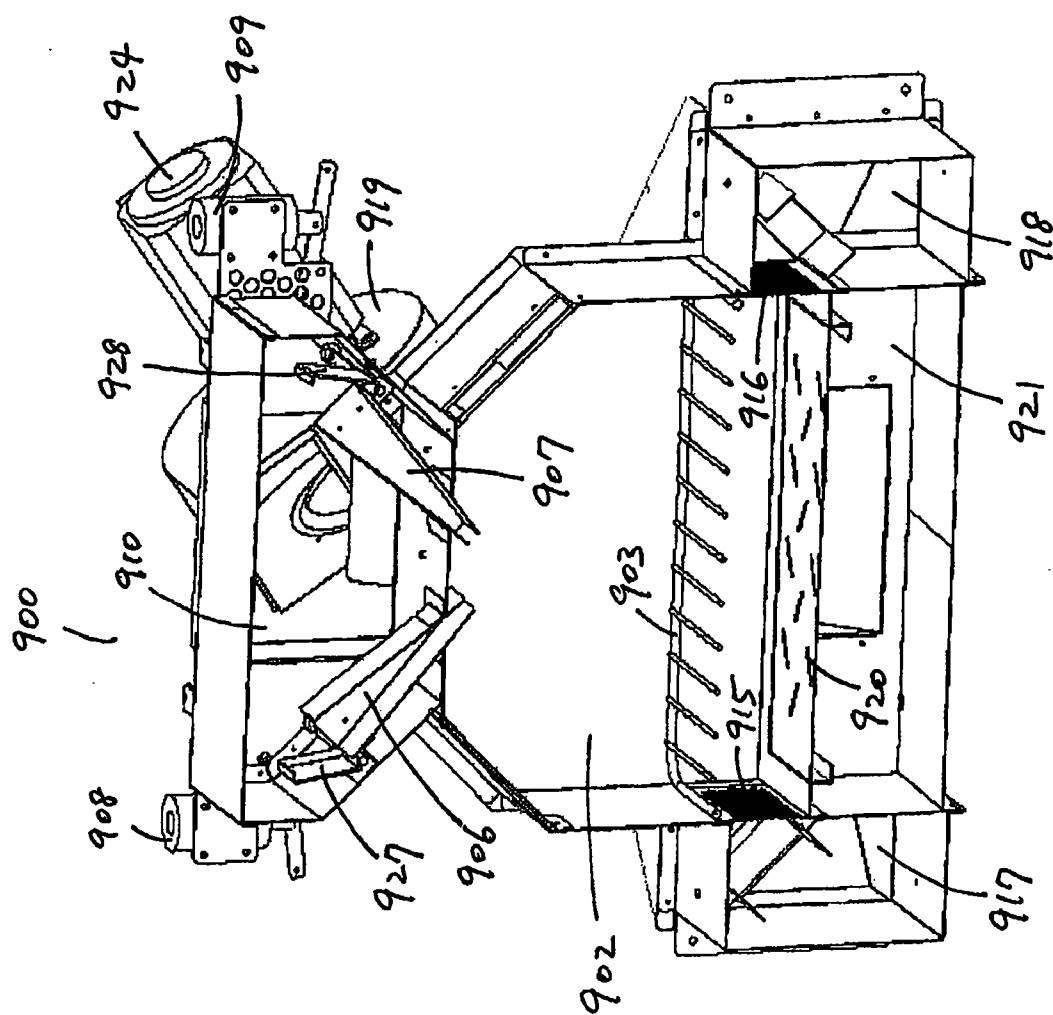
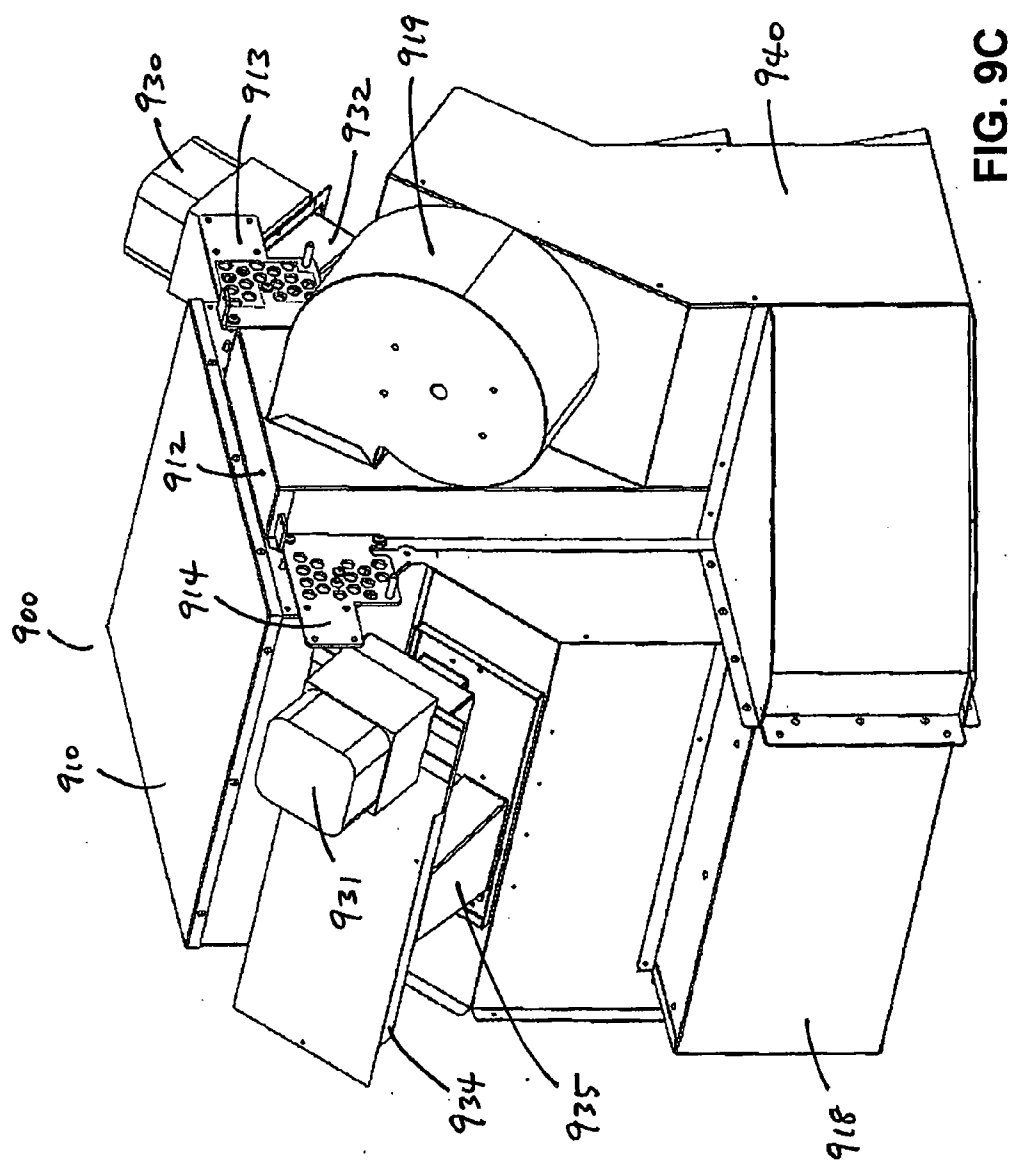


FIG. 9B



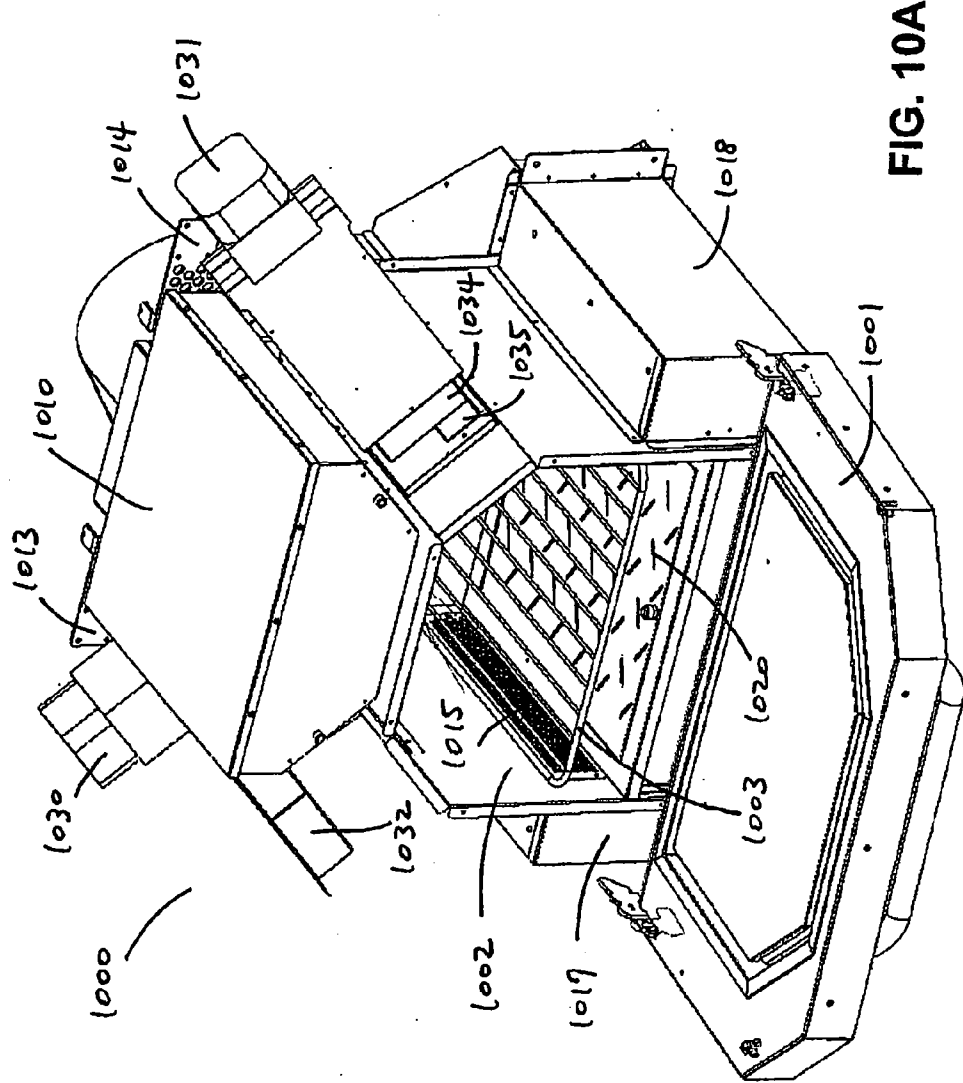


FIG. 10A

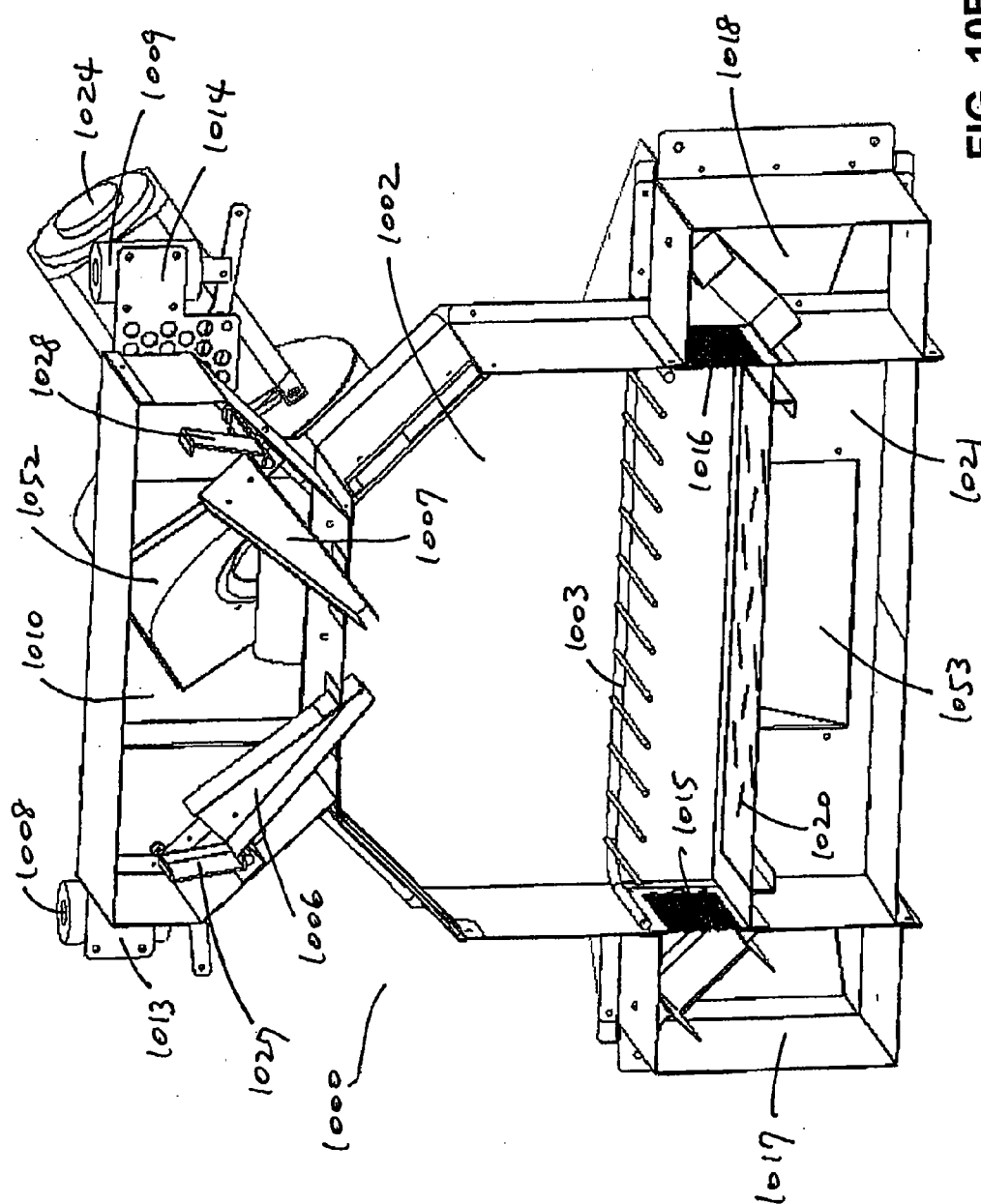


FIG. 10B

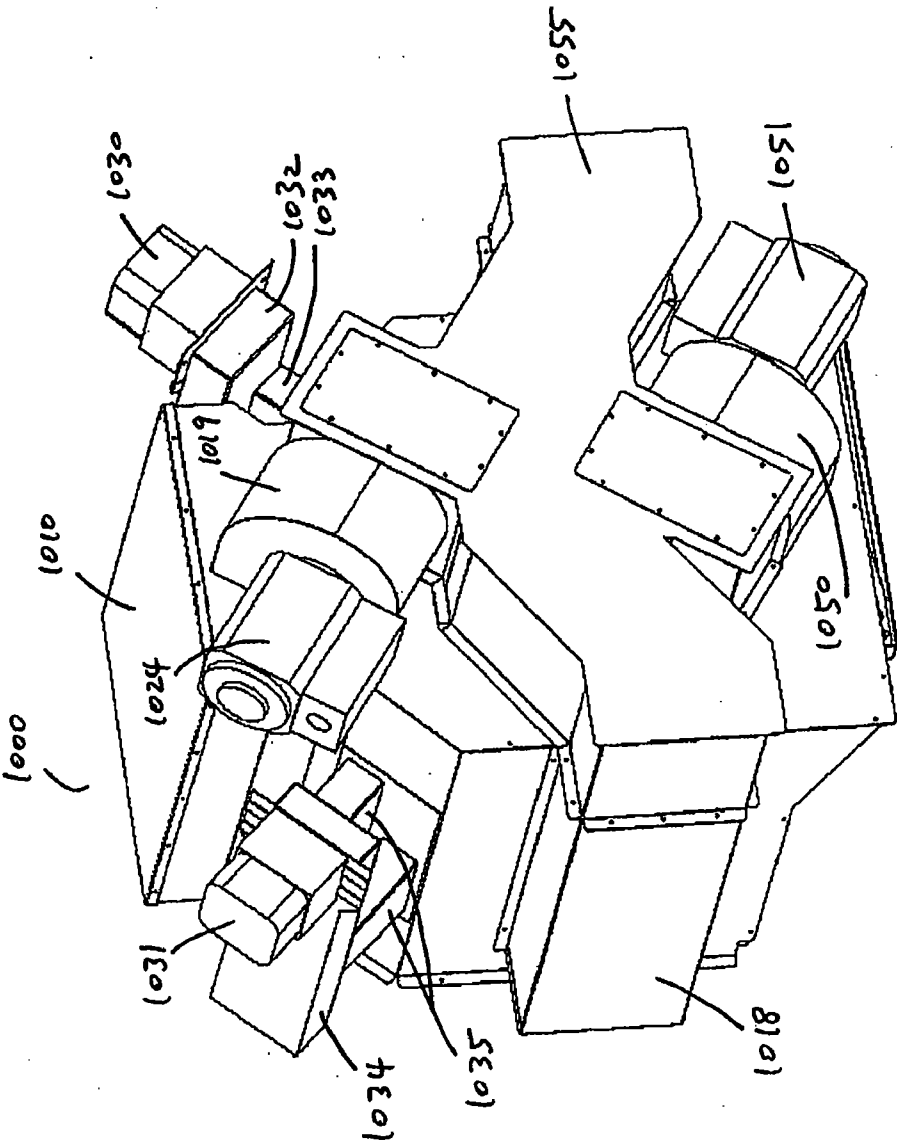


FIG. 10C

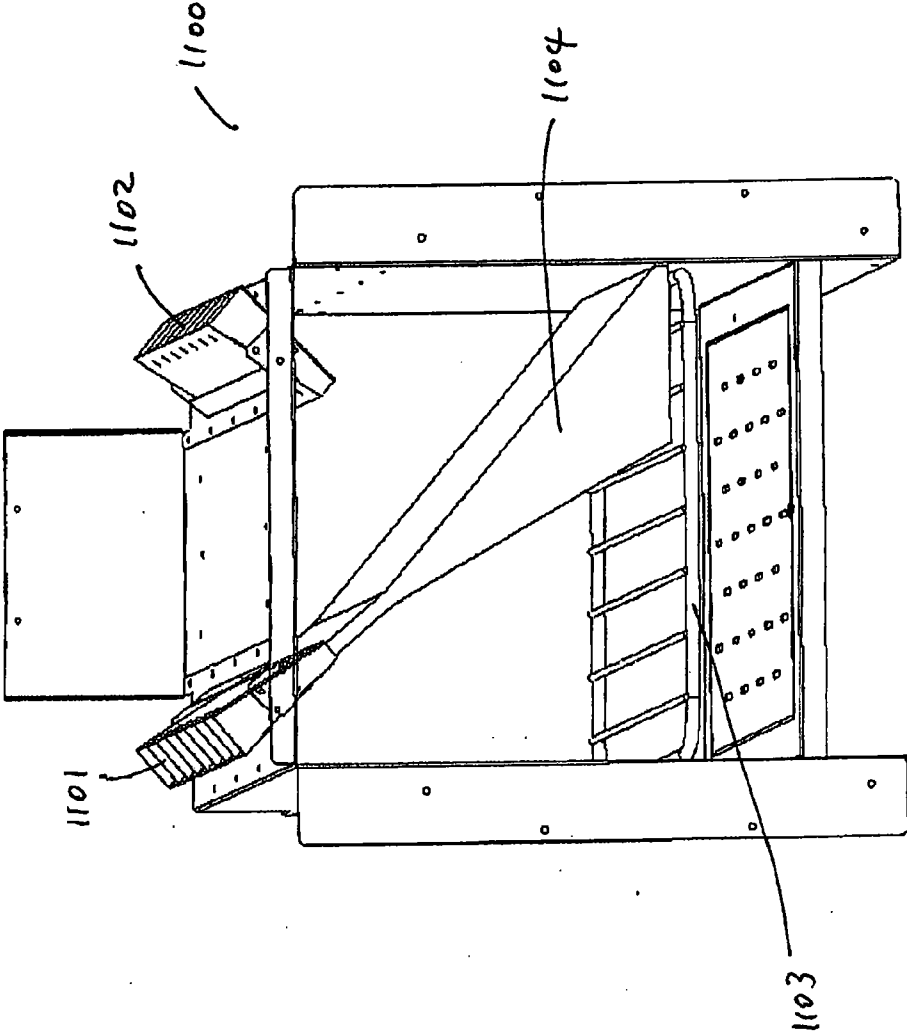


FIG. 11A

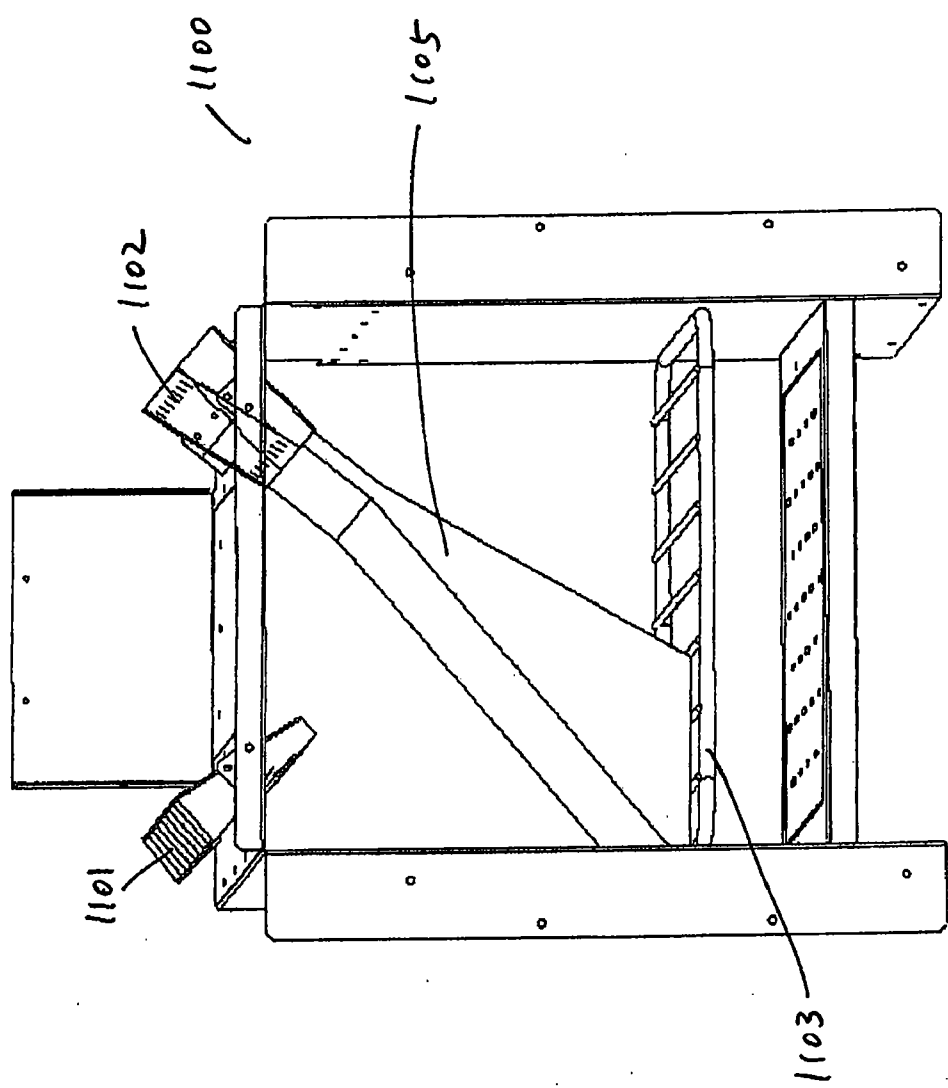


FIG. 11B

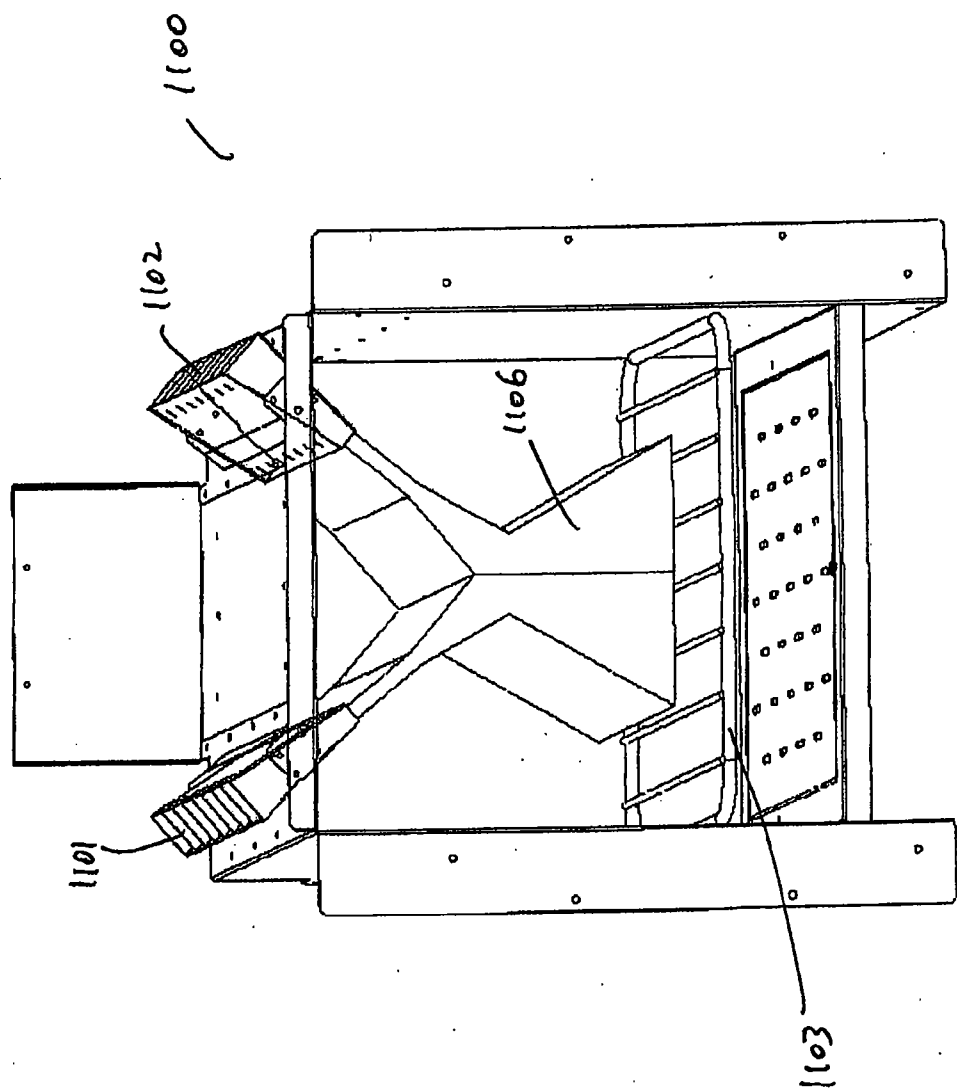


FIG. 11C

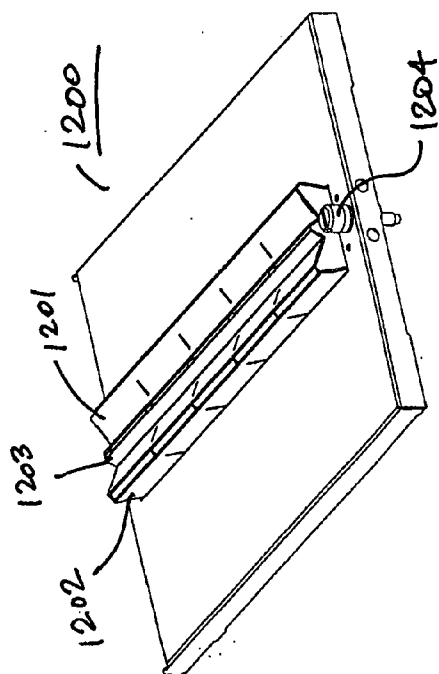


FIG. 12A

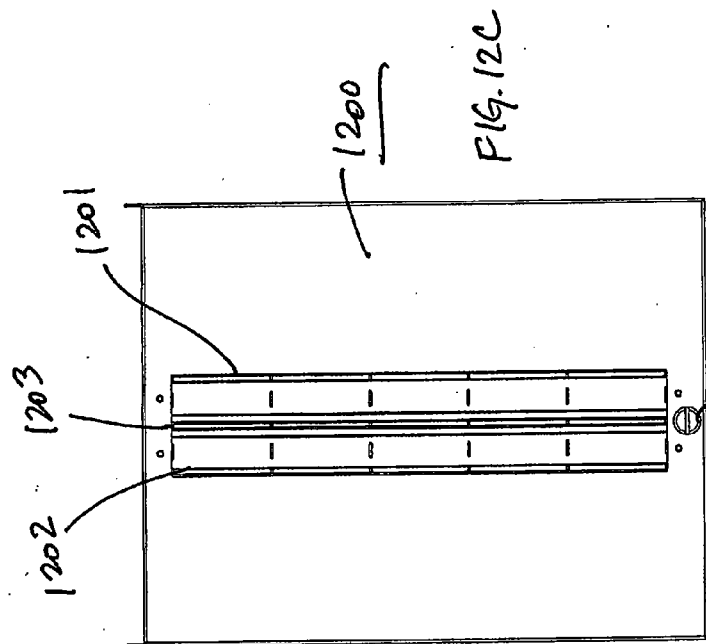


FIG. 12C

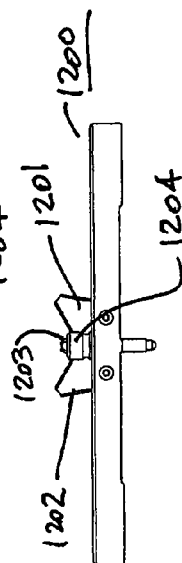


FIG. 12B

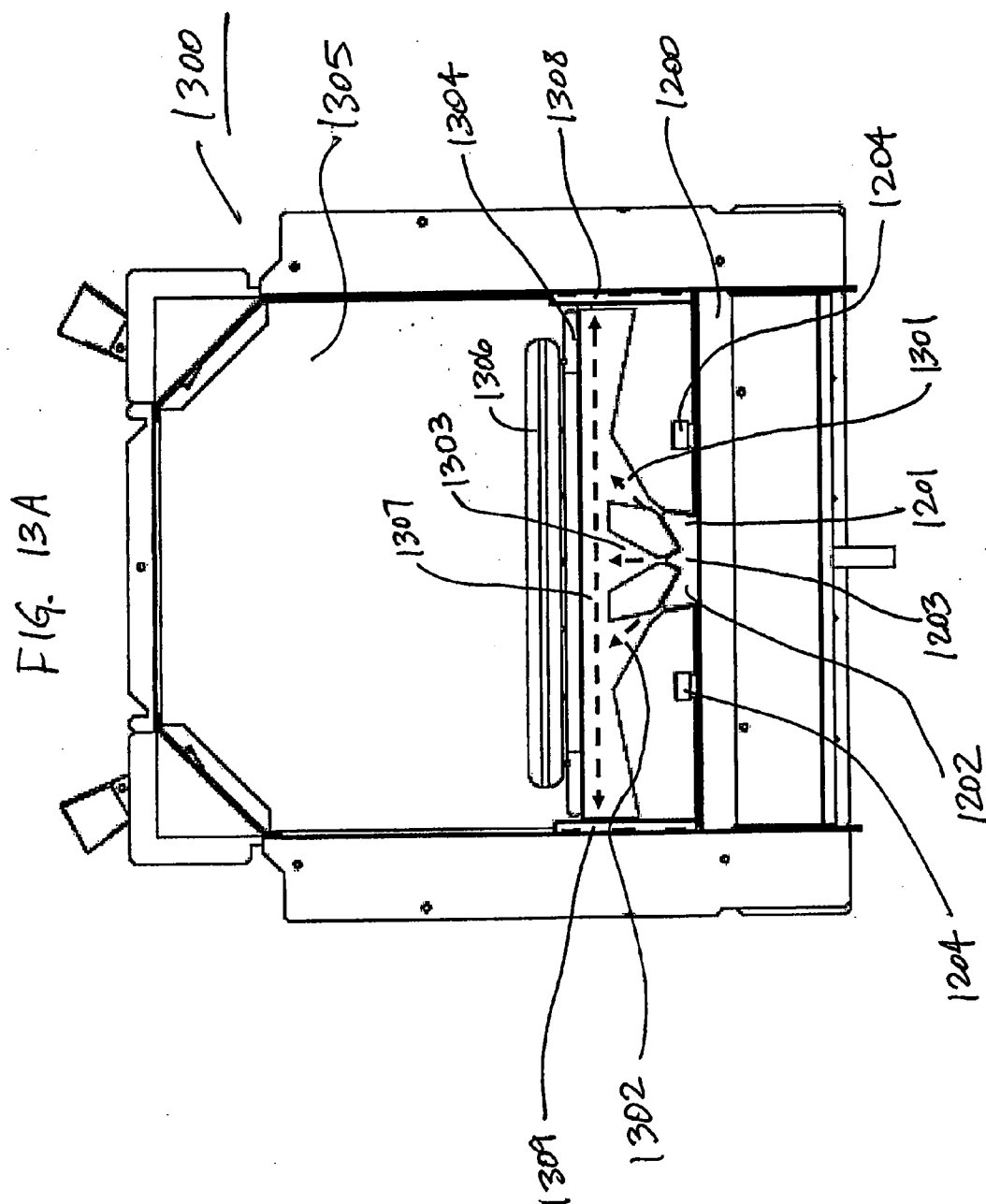
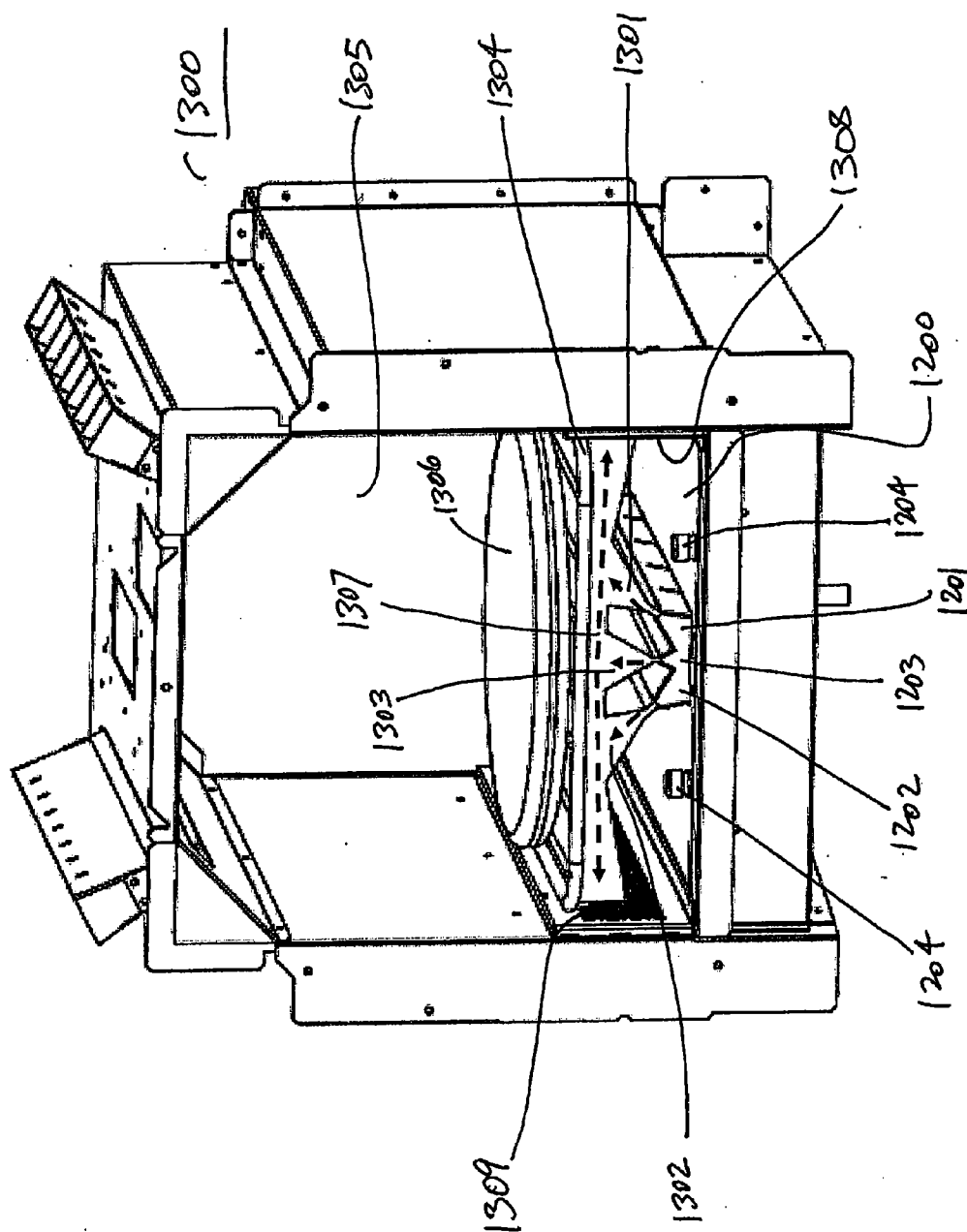
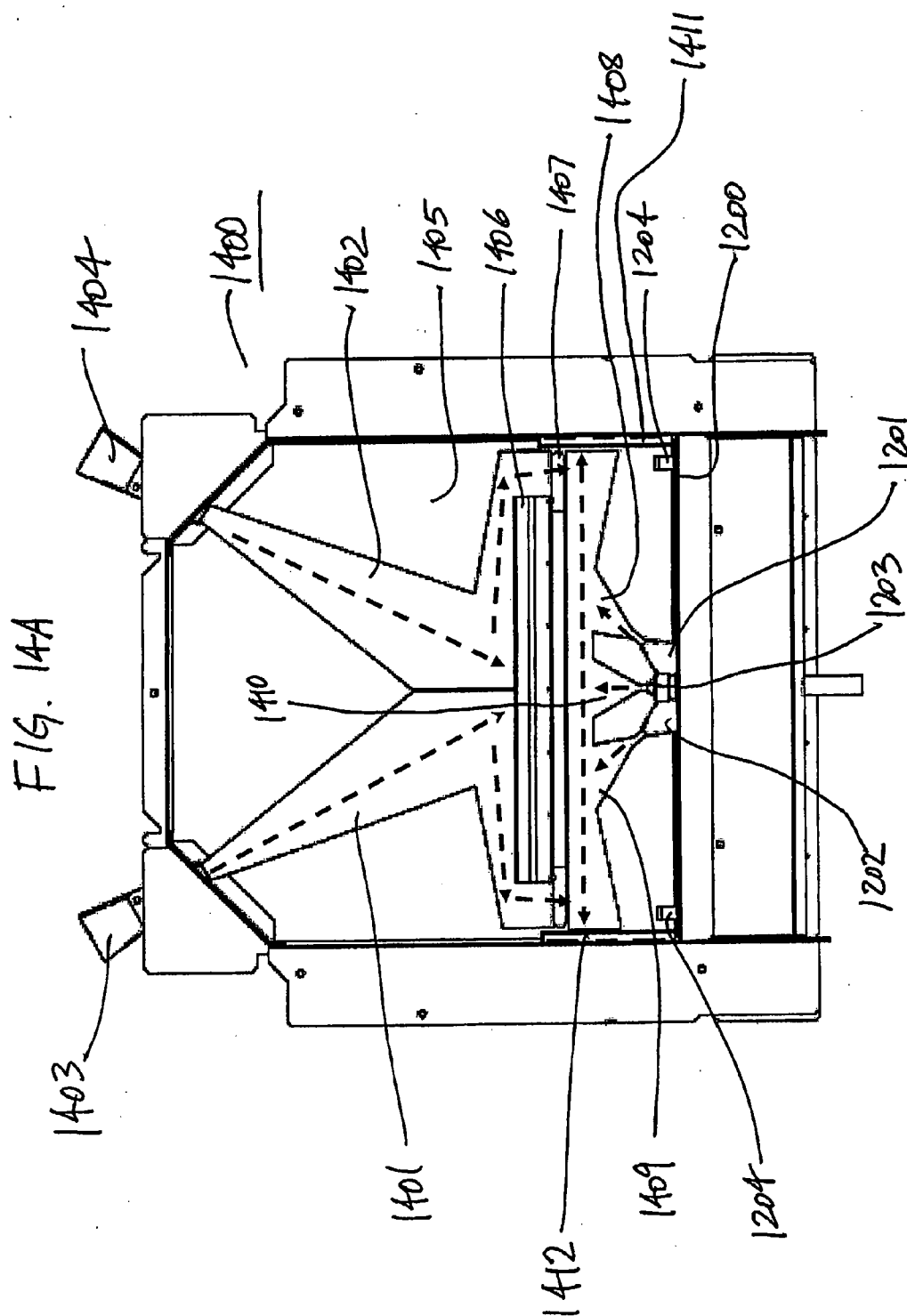
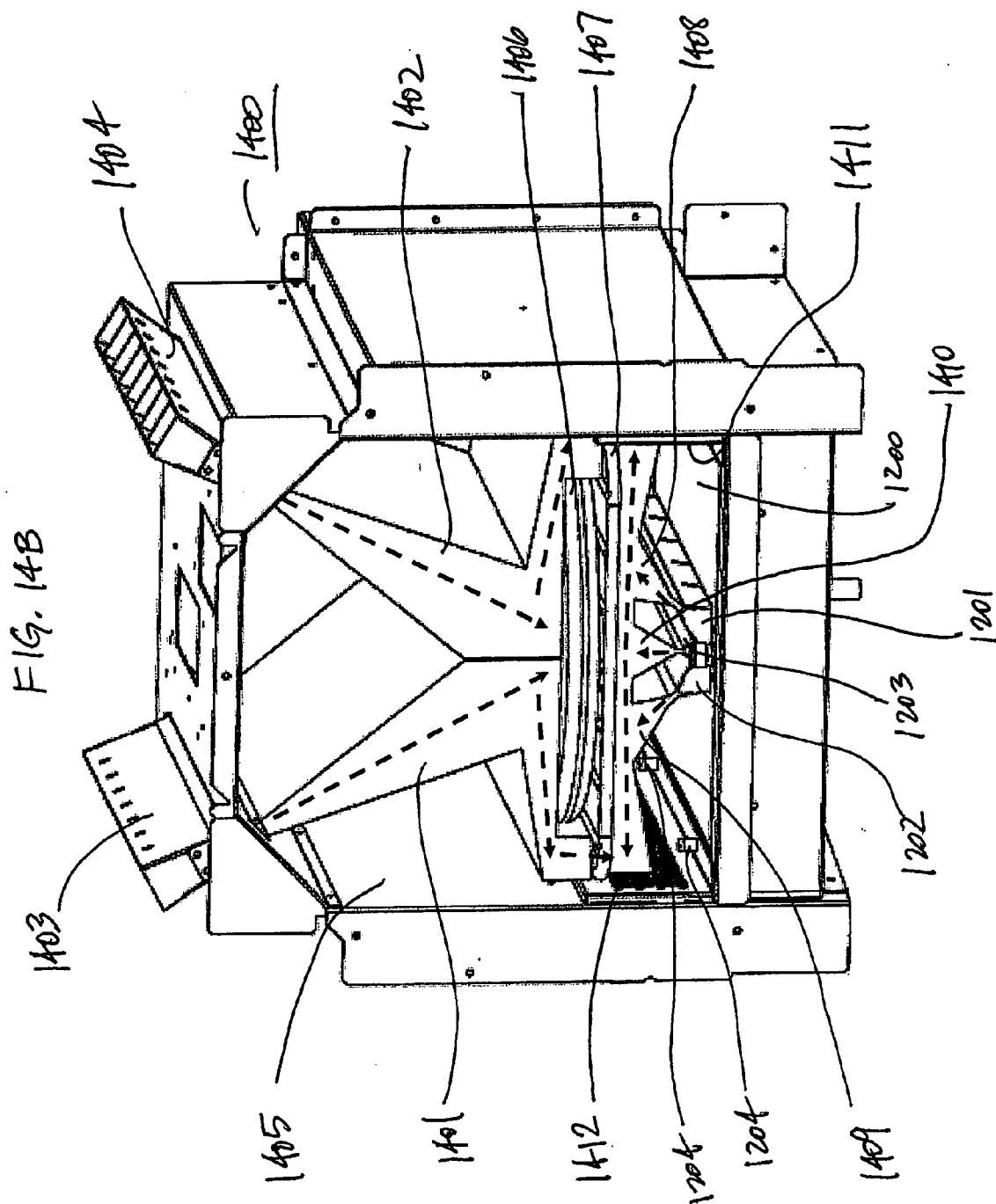


FIG. 13B







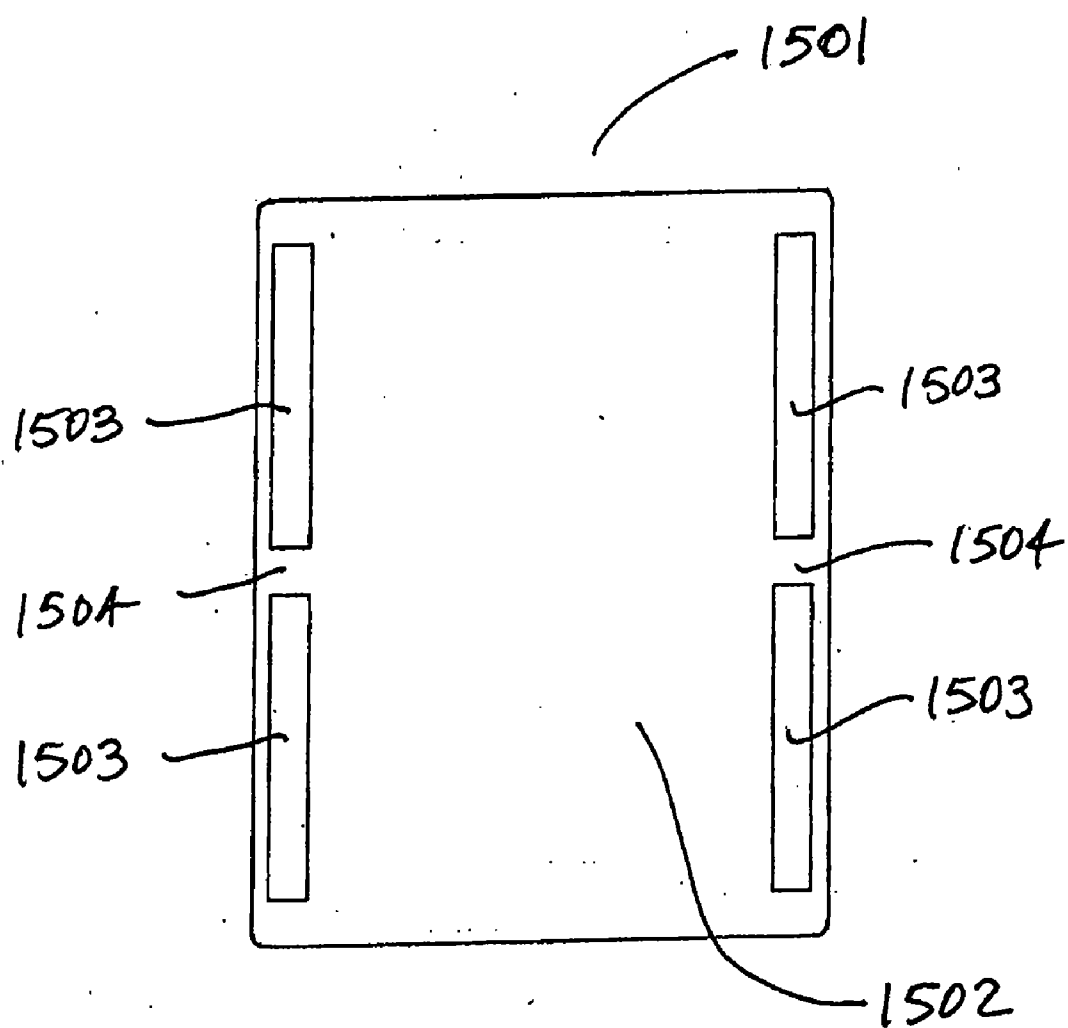
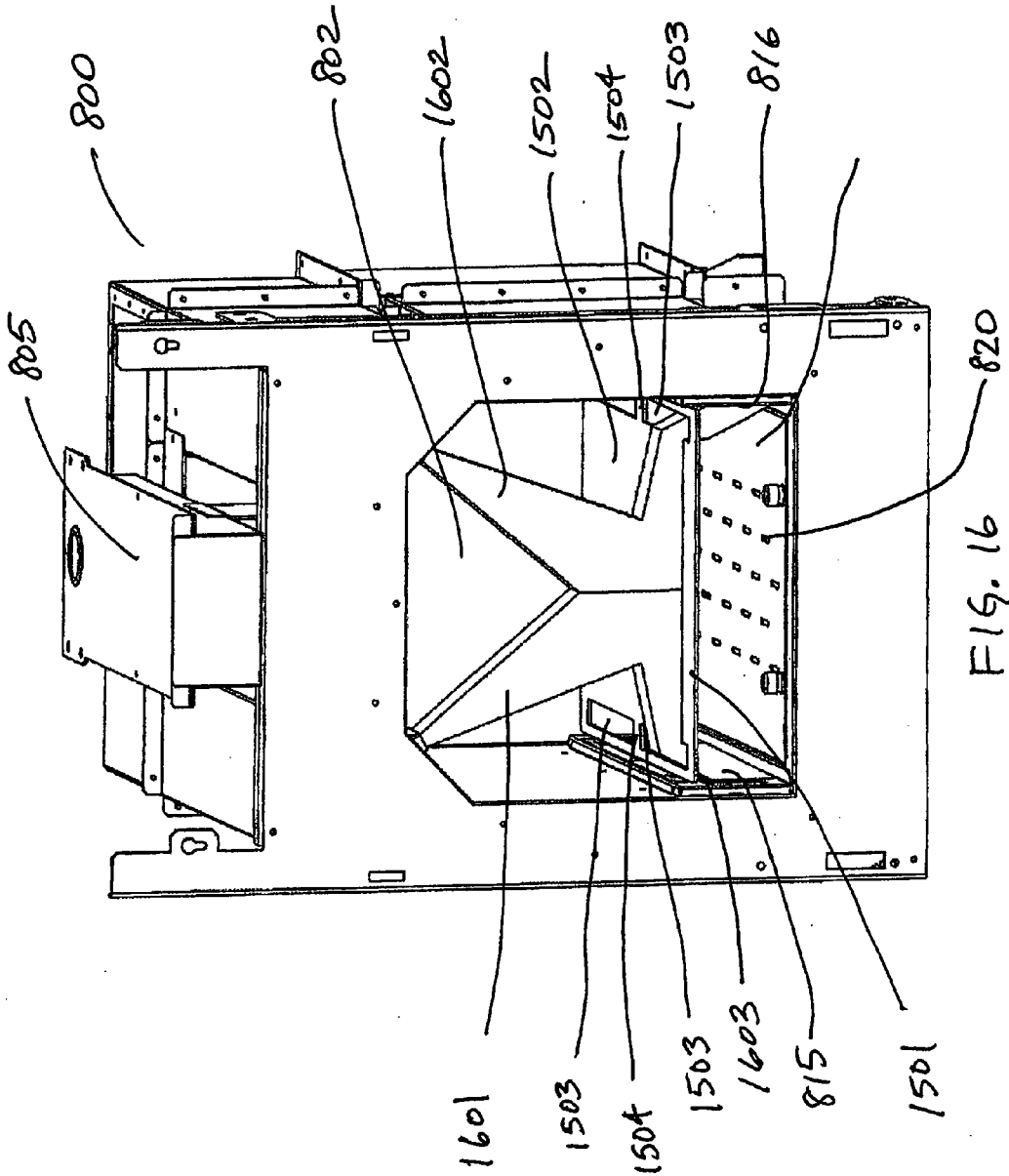


FIG. 15



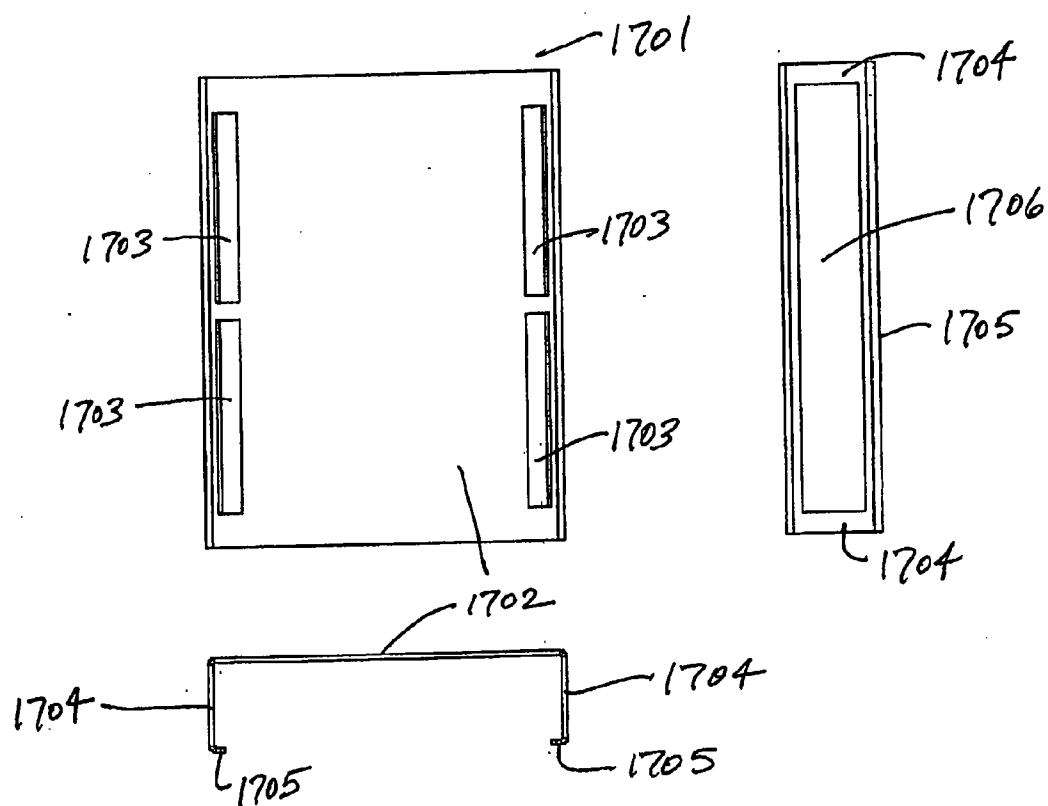


FIG. 17A

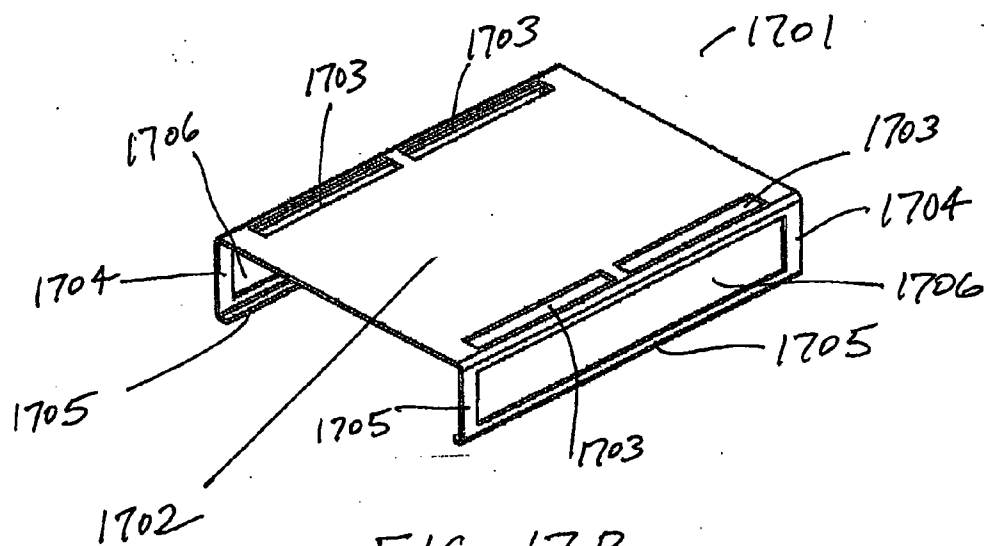


FIG. 17B

HIGH-SPEED COOKING OVEN WITH COOKING SUPPORT

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This is a divisional application of application Ser. No. 12/399,867, filed Mar. 6, 2009 that is a continuation-in-part of U.S. patent application Ser. No. 12/347,303, filed on Dec. 31, 2008, which is a continuation-in-part of U.S. patent application Ser. No. 12/266,251, filed on Nov. 6, 2008, which is a continuation-in-part of U.S. patent application Ser. No. 12/120,497, filed on May 14, 2008, which is a continuation-in-part of U.S. patent application Ser. No. 11/803,787, filed on May 15, 2007, now U.S. Pat. No. 7,435,931. The contents of each of these related patent applications are incorporated herein by reference in their entirety.

FIELD OF INVENTION

[0002] The present invention generally relates to an oven for cooking a food product. More particularly, the present invention relates to a high-speed cooking oven with optimal cooking efficiency.

BACKGROUND OF THE INVENTION

[0003] Hot air impingement and microwave radiation are two different means for heating and cooking a food product based on different physical principles. Hot air impingement is based on the transfer of heat from a hot air having a higher temperature to an object having a lower temperature, changing the internal energy of the air and the object in accordance with the first law of thermodynamics. On the other hand, microwave radiation consists of electromagnetic waves having a typical wavelength of 12.24 cm or 4.82 inches and a frequency of 2,450 MHz, which are capable of causing dielectric heating of water, fat and sugar molecules in a food product.

[0004] Initially, ovens based on hot air impingement and microwave ovens were separately developed and commercialized. However, it was later demonstrated that a combination of hot air impingement and microwave radiation used in an oven can facilitate high-speed, high-quality cooking. See, for example, U.S. Pat. No. 5,254,823 to McKee et al., U.S. Pat. No. 5,434,390 to McKee et al., U.S. Pat. No. 5,558,793 to McKee et al., and U.S. Pat. No. 6,060,701 to McKee et al. This led to the development and commercialization of quick-cooking hybrid ovens based on both hot air impingement and microwave radiation and has established a new standard in the high-speed cooking technology.

[0005] While the technology of combining hot air impingement and microwave heating to achieve high-speed cooking in an oven has by now been well established, the current technology does not address a host of new challenges created by such combination, including the problem of inefficient energy use and consequent suboptimal cooking efficiency in the existing high-speed cooking ovens. The fundamental principle of cooking ovens is conversion of an available power (e.g., electric power) into heat energy to be directed to and absorbed by a food product in the oven to raise its internal temperature. Accordingly, the optimal cooking efficiency of an oven requires that the amount of heat energy converted from a given power be maximized; the amount of the heat energy directed to a food product in the oven be maximized; and the amount of the heat energy absorbed and retained by

the food product be maximized. However, the current technology of the high-speed cooking ovens using both hot air impingement and microwave radiation is not directed to achieving such optimal cooking efficiency.

[0006] As a food product resides in a hot air environment of an oven, temperature gradients, or several boundary layers, form around the cooler food product. The oven cooks the food product by transferring the heat energy to the food product through these temperature gradients. Forced air convection by, for example, a fan can improve the heat transfer by “wiping away” the temperature gradients around the food product and bringing the higher temperature air closer to the food product. Hot air impingement can further improve the heat transfer by “piercing” the temperature gradients with jets of hot air and bringing the air at higher temperature closer to the surface of the food product. However, significant portions of the electric power and the heat energy from the hot air impingement are lost in the process to the oven walls, various openings, plenum and air blower that form the hot air circulation and delivery system of the oven. In addition, the presence of a microwave launcher in the cooking chamber may further reduce the efficiency of heat transfer by the hot air impingement.

[0007] Another well-known problem with the technique of hot air impingement is “spotting” in the areas directly impacted by the hot air jets, causing uneven heating or scorching of the surface of the food product. While this problem may be resolved by, for example, reduction in the hot air velocity and/or increase in the diameter of the columns of impinging hot air, such solutions may further reduce the efficiency of the hot air impingement.

[0008] In addition, the diameter/cross-sectional area of a column of hot air impingement generally increases as the distance from the hot air jet orifice increases, thereby reducing the efficiency of hot air impingement. While this problem may be solved by increasing the hot air velocity, as discussed above, such solution may further aggravate the spotting problem.

[0009] As for the microwave portion of the conventional high-speed cooking oven, a portion of the electric power is lost to heat within the transformer and magnetron during the process of generating microwaves. In addition, some portion of microwave energy is lost when reflected from the cavity walls back to the magnetron and dissipated through the cooling fan. This can occur when there is an uneven matching between the microwave delivery system and the microwave load.

[0010] Furthermore, it is also well known that microwave provides uneven heat energy distribution across the volume of a cooking cavity. While the horizontal unevenness may be eliminated by rotating the food product around a vertical axis in the oven, as many conventional microwave ovens do, such solution does little to reduce the vertical unevenness in the heat energy distribution.

[0011] There is yet another source of inefficiency in the conventional high-speed cooking oven. Until the temperature at any portion of a food product in the oven reaches 212° F. at which the water molecules in the food product start being converted into steam during the cooking process, the amount of the energy absorbed by the food product roughly equals the amount of the energy directed at the food product. However, after the point when the water starts to be converted into steam, a portion of the energy directed at the food product is not absorbed by the food product, but is lost as the energy of

activating the water into steam, which subsequently escapes from the food product carrying away a portion of thermal energy from the food product. This phenomenon is further complicated by the fact that the heat energy absorbed at the surface of the food product is not immediately dispersed downward below the surface due to the finite heat transfer coefficient (or thermal conductivity) of the food product and it takes some time to bring the inner mass of the food product into thermal equilibrium with the surface. Accordingly, the efficiency in heat transfer to the food product in the oven decreases after the temperature of the food surface reaches 212° F., when the resulting steam at a higher temperature than the inner temperature of the food product carries away heat energy from the food product.

[0012] In summary, the problem with the current high-speed cooking technology based on a combination of hot air impingement and microwave radiation is that the combination has never been done in a way to optimize the cooking efficiency of the oven. With the suboptimal cooking efficiency in the presence of various sources of inefficiencies in the conversion of electrical power to heat, the currently available high-speed cooking ovens (either commercial models or residential models) operate on a power supply based on 220 volts or greater. As a result, this relatively high electric power required to operate the high-speed cooking oven limits the universe of possible applications and customer bases, especially in residential households where a 120 volt-based power supply is more common.

[0013] There is a wide range of cooking supports that are used to support food products within conventional high-speed cooking ovens. One such prior art cooking support is a wire rack. Food can be placed directly on the wire rack, which may be a preferred placement of the food when seeking to optimize the exposure of the bottom surface of the food to airflow that is directed from the bottom of the cooking chamber of the oven. The food can also be placed on a carrier—such as baker's paper or a high-temperature nylon mesh, with the carrier placed on the rack—which may be preferred when it is desirable to keep food (such as, for example, melted cheese) from spilling over into the interior of the oven's cooking chamber, thereby necessitating more extensive oven cleaning. Other reasons for placing food on a carrier might include, for example, avoiding the prospect of taking the food out of the oven and placing it on a surface, such as a counter, that may be cool or, perhaps, unclean.

[0014] Another prior art cooking support is made of ceramic. Food can be placed directly on the ceramic support, which may be a preferred placement of the food when it is desirable to optimize the conductive heat transfer between the ceramic support and the food. As discussed above with respect to the wire rack, the food can also be placed on a carrier, which is then placed on the ceramic cooking support.

[0015] There are several factors that are taken into account when considering what type of cooking support to use. If microwaves are launched from the bottom of the cooking chamber, below the food, a ceramic support will typically be used because ceramic is generally transparent to microwave energy. Using a cooking support that is not transparent to microwave energy would impede the cooking efficiency of the microwaves launched from the bottom of the cooking chamber because the microwave-impeding cooking support is located between the food and the microwave source. A ceramic support can also be useful if a "griddle like" texture and appearance is desired for the underside of the food (e.g.,

a breakfast biscuit) because a ceramic cooking support holds heat and imparts it conductively to the bottom of the food. However, ceramic is breakable. Accordingly, a ceramic cooking support may be a poor option when it is desirable to keep operating costs to a minimum.

[0016] Thus, it is an object of the present invention to provide a cooking support that contributes to optimizing heat transfer to a food product in a high-speed cooking oven and to delivering an optimal cooking efficiency in comparison to conventional high-speed cooking ovens.

[0017] It is yet another object of the present invention to eliminate or reduce some of the inefficiencies in heat transfer present in the conventional high-speed cooking ovens.

[0018] It is yet another object of the present invention to optimize the cooking efficiency of a high-speed cooking oven.

[0019] It is yet another object of the present invention to optimize the combination of hot air impingement and microwave to seek greater cooking efficiency than was possible in conventional high-speed cooking ovens.

[0020] It is yet another object of the present invention to optimize the cooking efficiency of the hot air impingement.

[0021] It is yet another object of the present invention to optimize the cooking efficiency of the microwave heating.

[0022] It is yet another object of the present invention to resolve the spotting problem without compromising the cooking efficiency of the hot air impingement.

[0023] It is yet another object of the present invention to provide a more even distribution of microwave heating compared to the conventional high-speed cooking oven.

[0024] It is yet another object of the present invention to match the cavity of a high-speed cooking oven to the microwave load.

[0025] It is yet another object of the present invention to optimize the efficiency of heat transfer to a food product in the oven by overcoming the inefficiency created by the heat loss due to the water steam escaping from the food product at 212° F. and the time lag in the heat energy distribution in the inner mass of the food product due to its finite heat transfer coefficient.

[0026] It is yet another object of the present invention to provide a high-speed cooking oven that can operate on a power supply based on voltage less than 220 volts.

[0027] It is yet another object of the present invention to provide a high-speed cooking oven that can operate on a power supply based on a voltage between 110 and 125 volts.

[0028] It is yet another object of the present invention to provide a high-speed cooking oven capable of operating on a power supply based on the voltage of 120 volts and the current of 30 Amperes.

[0029] It is yet another object of the present invention to reduce the operating costs of high-speed cooking ovens.

[0030] Other objects and advantages of the present invention will become apparent from the following description.

SUMMARY OF THE INVENTION

[0031] It has now been found that the above-mentioned and related objects of the present invention are obtained in the form of several separate, but related, aspects including an oven for cooking a food product at least partially by hot air impingement and/or at least partially by microwave.

[0032] More particularly, an oven for cooking a food product according to an exemplary embodiment of the present invention comprises a cooking chamber comprising a top, a

bottom, and a side wall; a conduit and one or more blowers for providing a gas into the cooking chamber; a thermal energy source for heating the gas disposed in the conduit; a tube for generating a plume array of the heated gas from the conduit and introducing it into the cooking chamber; and a cooking plate disposed in the cooking chamber for receiving the food product, wherein the cooking plate promotes the lateral movement of the plume array along the cooking surface toward the side wall of the cooking chamber.

[0033] In at least one embodiment, the side wall of the oven has a return air opening positioned substantially at or along the intersection of the direction of the plume array and the side wall; and the cooking surface includes at least one aperture located near the return air opening to permit the plume array to reach the return air opening through the cooking plate.

[0034] In at least one embodiment, the at least one aperture is located near the outer periphery of the cooking plate.

[0035] In at least one embodiment, the at least one aperture comprises a plurality of apertures.

[0036] In at least one embodiment, the at least one aperture comprises a rectangular slot.

[0037] In at least one embodiment, the oven further comprises one or more magnetrons; and one or more microwave resonators for directing microwave energy generated by the one or more magnetrons into the cooking chamber; wherein the cooking plate is disposed in the cooking chamber such that the effective size of the cooking chamber from the perspective of the microwave energy is reduced.

[0038] In at least one embodiment, the dimensions of the at least one aperture serve to limit the reflections within the cooking chamber of the microwave energy that is directed into the cooking chamber by the one or more microwave resonators.

[0039] In at least one embodiment, a voltage standing wave ratio (VSWR) of the microwave energy in the cooking chamber is less than or equal to 1.3:1.

[0040] In at least one embodiment, the cooking plate absorbs heat from the heated gas and transfers the heat conductively to the food product.

[0041] In at least one embodiment, the cooking plate is made of aluminum.

[0042] In at least one embodiment, the cooking plate has a thickness of less than or equal to approximately 0.115 inches.

[0043] In at least one embodiment, the cooking plate has a thickness of approximately 0.072 inches.

[0044] In at least one embodiment, the oven further comprises a source of heated air that is located substantially at the bottom of the cooking chamber, and the cooking plate blocks the plume array from substantially interacting with the heated air from the source.

[0045] The present invention is also directed to an oven for cooking a food product, comprising a cooking chamber comprising a top, a bottom, and a side wall; a conduit and one or more blowers for providing a gas into the cooking chamber; a thermal energy source for heating the gas disposed in the conduit; a tube for generating a plume array of the heated gas from the conduit and introducing it into the cooking chamber; and a metal cooking plate disposed in the cooking chamber for receiving the food product, wherein the metal cooking plate absorbs heat from the plume array of heated gas and transfers the heat to the food product.

[0046] In at least one embodiment, the oven further comprises one or more magnetrons; and one or more microwave

resonators for directing a microwave energy generated by the one or more magnetrons into the cooking chamber; wherein the metal cooking plate promotes the absorption of the microwave energy by the food product.

[0047] In at least one embodiment, the oven further comprises a source of heated air located substantially at the bottom of the cooking chamber; wherein the metal cooking plate blocks the plume array from substantially interacting with the heated air from the source.

[0048] In at least one embodiment, the metal cooking plate absorbs heat from the heated air provided by the source and transfers the heat to the food product.

[0049] In at least one embodiment, the metal cooking plate is made of aluminum.

[0050] In at least one embodiment, the metal cooking plate has a thickness of less than or equal to approximately 0.115 inches.

[0051] In at least one embodiment, the metal cooking plate has a thickness of approximately 0.072 inches.

[0052] The present invention is also directed to a support for supporting a food product in an oven that utilizes impingement of hot air and microwave energy. The support comprises a metal plate having a surface for receiving a food product thereon and at least one aperture located at an outer periphery of the metal plate adjacent the surface, the at least one aperture permitting heated air to flow therethrough.

[0053] In at least one embodiment, the at least one aperture further limits the reflection of incident microwave energy.

[0054] In at least one embodiment, the support includes a plurality of legs.

[0055] In at least one embodiment, the support includes four legs.

[0056] In at least one embodiment, each of the plurality of legs is located at a corner of the support.

[0057] In at least one embodiment, each of the plurality of legs has a height of approximately 2.4 inches.

[0058] In at least one embodiment, the support includes a skid that connects two of the plurality of legs.

[0059] In at least one embodiment, the skid has a rounded edge.

[0060] These and other features of this invention are described in, or are apparent from, the following detailed description of various exemplary embodiments of this invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0061] The above and related objects, features and advantages of the present invention will be more fully understood by reference to the following, detailed description of the preferred, albeit illustrative, embodiment of the present invention when taken in conjunction with the accompanying figures, wherein:

[0062] FIG. 1 illustrates a sectional view of an exemplary embodiment of the present invention.

[0063] FIG. 2 illustrates another sectional view thereof taken along the line 2-2 of FIG. 1.

[0064] FIG. 3 illustrates yet another sectional view thereof taken along the line 3-3 of FIG. 1.

[0065] FIGS. 4A, 4B and 4C respectively illustrate various positions of an air modulating cover for controlling the flow rate of the nozzles for air impingement.

[0066] FIGS. 5A, 5B and 5C respectively illustrate various positions of an air modulating cover in an alternative embodiment viewed from the top.

[0067] FIGS. 6A, 6B, 6C, and 6D illustrate a tube used for hot air impingement in yet another alternative embodiment of the present invention.

[0068] FIGS. 7A, 7B and 7C illustrate various views of a microwave resonator in another alternative embodiment of the present invention.

[0069] FIGS. 8A, 8B, and 8C illustrate various views of another embodiment of the present invention.

[0070] FIGS. 9A, 9B, and 9C illustrate various views of another embodiment of the present invention.

[0071] FIGS. 10A, 10B, and 10C illustrate various views of another embodiment of the present invention.

[0072] FIGS. 11A, 11B, and 11C respectively illustrate plume arrays generated by two tubes in at least one embodiment of the present invention.

[0073] FIGS. 12A, 12B, and 12C illustrate various views of a bottom plate used in accordance with another embodiment of the present invention.

[0074] FIGS. 13A and 13B illustrate plume arrays generated in at least one embodiment of the present invention.

[0075] FIGS. 14A and 14B illustrate plume arrays generated in at least one embodiment of the present invention.

[0076] FIG. 15 illustrates a cooking support in accordance with at least one embodiment of the present invention.

[0077] FIG. 16 illustrates the cooking support of FIG. 15 in an oven in accordance with at least one embodiment of the present invention.

[0078] FIGS. 17A and 17B illustrate various views of an alternative cooking support in accordance with at least one embodiment of the present invention.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

[0079] While the present invention will be described in terms of a stand-alone or counter-top high-speed cooking oven, it will be apparent to those skilled in the art that an oven according to the present invention may alternatively be implemented as a wall unit, a console model having feet adapted to rest on the floor, part of a vending machine, or other variations thereof.

[0080] Referring now to the drawings, in particular to FIGS. 1-3 thereof, therein illustrated is a hybrid oven based on a combination of hot air impingement and microwave according to an exemplary embodiment of the present invention, generally designated by the reference numeral 100. It is first noted that these figures are merely schematic illustrations of an exemplary embodiment of the present invention based on various sectional views and are not intended to reflect the exact dimensions, scales or relative proportions of the oven 100 or components thereof, or the full engineering specification thereof, which should be apparent to those skilled in the art. FIG. 1 is a frontal sectional view of the oven, while FIG. 2 is a side sectional view of the oven taken along the line 2-2 of FIG. 1 and FIG. 3 is another side sectional view of the oven taken along the line 3-3 of FIG. 1. The oven 100 comprises a cooking chamber generally designated 101, which is adapted to receive a food product 114 to be placed on a support 112 for cooking. FIGS. 2 and 3 illustrate a door 201 through which the food product 114 can be received by the cooking chamber 101.

[0081] The support 112 may comprise a horizontally planar top surface to support the food product 114 and its corresponding bottom surface. The support may further comprise one or more holes or openings therein to facilitate gaseous

communication between above the top surface and below the bottom surface of the support 112. The support 112 may be of any feasible shape, common shapes including rectangular and circular shapes. Referring to FIG. 1, when the “right side” and the “left side” of the support 112 are referred to in the following description, they are intended to refer to the two opposite sides of the support 112 as viewed in FIG. 1, wherein the “right” and the “left” are defined by the right and the left side walls of the cooking chamber 101. In alternative embodiments, the support 112 for receiving and holding a food product in the cooking chamber 101 may be in a non-planar form, such as horizontally or vertically positioned skewer. In these cases, the “right” and the “left” sides of the support correspond to the opposite ends of the skewer. It should be appreciated that the “left” and the “right” sides of the support as referred to in the description depend on the physical configuration of the support and the cooking chamber.

[0082] In at least one alternative embodiment of the present invention, the support 112 may be in the form of an elevator or may be coupled to an elevating mechanism so that the height of the support 112 with respect to the top and bottom of the cooking chamber may be dynamically adjusted during the cooking. As discussed further below, the dynamical adjustment of the height of the support 112 during the operation of the cooking oven may be used to optimize the cooking efficiency and power consumption of the cooking oven.

[0083] The cooking chamber 101, return air plenums 119, 120, an air conduit 202 and an air inlet housing 111 form an air circulation and delivery system of the oven 100. The terms “air” and “airflow” are used interchangeably with “gas” and “gas flow” in this description unless otherwise noted. As shown in FIG. 1, the return air plenums 119, 120 may be positioned adjacent to the bottom portion of the cooking chamber 101 and are adapted for gaseous communication with the cooking chamber 101 through return air exit holes 115, 116. FIG. 1 shows that these return air exit holes 115, 116 are positioned below and in the proximity of the left and the right sides of the support 112, respectively. They are adapted to receive the air flow from within the cooking chamber 101 to be guided to the air conduit 202. While not shown in the figure, the return air exit holes 115, 116 may comprise gates which can be opened or closed based on an external control.

[0084] The return air plenums 119, 120 are connected to an air conduit 202 (shown in FIG. 2), which may be vertically disposed on the back side of the oven 100 opposite from the oven door 201. The air conduit 202 allows gaseous communication between the return air plenums 119, 120 and the air inlet housing 111 positioned on the top of the cooking chamber 101. For the sake of simplicity, the interconnected air circulation and delivery system of the air conduit 202, the return air plenums 119, 120, and the air inlet housing 111 will be referred to as a conduit. While not shown in the figures, a thermal energy source, such as parallel heating coils, may be coupled to or disposed in the air conduit 202 to heat the air disposed therein. In an alternative embodiment, instead of a single joint air conduit 202, each of the return air plenums 119, 120 may have its own air conduit for gaseous communication with the air inlet housing 111. FIGS. 2 and 3 show a hot air blower 203 which circulates the air in the air circulation and delivery system defined by the cooking chamber 101, the return air plenums 119, 120, the return air conduit 202 and the air inlet housing 111, and provides the desired hot airflow onto the food product 114 placed on the support 112 in the cooking chamber 101.

[0085] The air inlet housing 111 positioned on the top of the cooking chamber 101 provides the hot air flow in the form of air impingement into the cooking chamber 101 through at least two nozzles (or impingement tubes) 108 and 109. The two sets of nozzles 108 and 109 are respectively positioned on the opposite sides of a semi-cylindrical base 126 (shown as a semi-circle in the sectional view in FIG. 1) on the top of the cooking chamber 101 in the air inlet housing 111. FIG. 3 shows a row of six nozzles 109 on one side of the base 126. While not shown in any figure, there is another row of six nozzles 108 on the other side of the base 126, with each of the nozzles 108 positioned on one side of the base 126 directly opposite to the corresponding one of the nozzles 109 on the other side of the base 126. Each nozzle 108, 109 has a tubular structure of a given height, and is subtended at one end by a circular inlet orifice 117 positioned within the air inlet housing 111 and at the opposite end by a circular exit orifice 118 protruding in the cooking chamber 101. The nozzle exit orifices direct columnated flows of hot air (air impingement) into the cooking chamber 101. The nozzles are preferably made of a suitably strong and sturdy material (e.g., steel) that can withstand the temperature and pressure of the hot air flowing or being blown through the nozzles.

[0086] In at least one alternative embodiment of the present invention, in addition to the nozzles 108 and 109 shown in FIG. 1, or other means of hot air impingement protruding substantially from the top of the cooking chamber 101, one or more air inlets or another set of nozzles may be placed below the support 112 substantially at the bottom of the cooking chamber 101 to direct a hot air flow or hot air impingement to the underside of the support 112. In this exemplary embodiment, the conduit may further comprise a bottom air plenum from which the heated air may be directed to the underside of the support 112 via the one or more air inlets or bottom nozzles. The bottom air plenum is connected to the air conduit 202 and/or the air inlet housing 111 to divert a portion of the heated air to the bottom of the cooking chamber.

[0087] The amount of the heated air diverted from the air conduit 202/air inlet housing 111 to the bottom air plenum may be controlled or modulated by using a damper valve or a bottom air diverter. Alternatively, or in addition, the air inlet housing 111 may further comprise a deflector, which can affect the amount of heated air diverted to the bottom air plenum relative to the amount of the hot air flow from the top of the cooking chamber. By controlling the diversion of the heated air into the bottom air plenum, one can also control the amount of the heated air introduced from the top of the cooking chamber 101 through, for example, the top nozzles 108 and 109, thereby modulating its flow rate and velocity. In this way, even if the hot air blower 203 is driven by a single speed motor, one can achieve the substantially similar kind of hot air flow modulations that can be achieved by a significantly more expensive variable speed blower.

[0088] In at least one alternative embodiment of the present invention, instead of just one hot air blower 203 for the entire conduit, there may be two independently controllable hot air blowers, one for directing the heated gas in the conduit to the air inlet housing 111 on the top of the cooking chamber 101, and the other for directing the heated gas to the bottom air plenum.

[0089] It is also noted that by dynamically adjusting the height of the support 112 and thereby changing the distance of the food product 114 to the top nozzles 108 and 109 relative to the bottom air inlets or nozzles, one may achieve the effect

substantially similar to the one achieved by modulating the amount of hot air flowing through the top nozzles 108 and 109 relative to the one flowing through the bottom air inlets or nozzles, with the support 112 being kept at a constant height.

[0090] In yet another alternative embodiment of the present invention (e.g., wherein the support for the food product in the cooking chamber is a horizontally positioned skewer), in addition to or as an alternative to the nozzles 108 and 109 protruding from the top of the cooking chamber 101, two corresponding sets of nozzles may be positioned to protrude from the bottom of the cooking chamber 101 to project the air impingements upwards towards the food product supported by the horizontal skewer. In yet another alternative embodiment of the present invention (e.g., wherein the support for the food product in the cooking chamber is a vertically positioned skewer), instead of the nozzles 108 and 109 protruding from the top of the cooking chamber, two sets of nozzles may be positioned to protrude respectively from, for example, the upper portion and the lower portion of a side wall of the cooking chamber. It should be appreciated that, depending on the physical configuration of the cooking chamber and the support for a food product therein, two sets of nozzles for the air impingement may be positioned in various possible places in the cooking chamber to accomplish the substantially similar “sweeping” effects that are to be described below.

[0091] Referring back to FIG. 1, two sets of nozzles (i.e., the left nozzles 108 and the right nozzles 109) on the opposite sides of the base 126 are adapted to direct the air impingements in respective directions 123 and 124 as indicated by the dotted lines coming out of the corresponding exit orifices. These directions 123 and 124 are at an angle with respect to the vertical axis of the cooking chamber 101 (or the horizontal plane of the support 112) and cross at a point 127 above the support 112, preferably vertically above the midpoint between the left and the right sides of the support 112 and preferably above the upper surface of any food product 114 placed on the support 112. In this configuration, the respective air impingements coming out of the left and the right nozzles 108 and 109 at the same time at the given angle would collide at the crossing point 127 at a distance from the support 112. If the energies of the air impingements from both nozzles 108 and 109 are equal (i.e., if the flow rates of both nozzles 108 and 109 are same), the net result of such collision would be a net air impingement directed substantially vertically downward from the crossing point 127 toward the point on the support directly below the crossing point 127, preferably the midpoint between the left and the right sides of the support 112. In an alternative embodiment wherein two sets of nozzles are positioned to protrude from the bottom of the cooking chamber and configured to project the air impingements upwards, the crossing point of the respective air impingements may be located below the support for the food product in the cooking chamber. In yet another alternative embodiment wherein the support is vertically positioned (e.g., a vertical skewer) and two sets of nozzles are positioned to protrude from a side wall of the cooking chamber, the crossing point of the respective air impingements may be located at a horizontal distance from the vertical midpoint of the support.

[0092] As indicated by the direction 123, the nozzle 108 on the left side of the base 126 directs the air impingement toward the right half of the cooking chamber 101, preferably toward a general area in the proximity of the right side of the support 112. In mirror symmetry, the nozzle 109 on the right

side of the base **126** directs the air impingement toward the left half of the cooking chamber **101**, as indicated by the direction **124**, preferably toward a general area in the proximity of the left side of the support **112**. Accordingly, the left and the right nozzles **108** and **109** are configured to generally direct the respective air impingements to the opposite portions of the food product **114** placed on the support **112**. It should be appreciated that the “left side” and the “right side” of the support **112** to which the respective air impingements from the nozzles **109** and **108** are generally directed may correspond to any opposite portions of a food product placed on or held by the support. There may be various possible choices for the “left side” and the “right side” of the support depending on the physical configuration of the support and the cooking chamber.

[0093] The angle formed by the directions **123** and **124** with respect to the vertical axis of the cooking chamber **101** is determined by where the respective air impingements from the nozzles **108** and **109** are targeting. As an example, FIG. **1** shows that the directions **123** and **124** form an angle of roughly 45 degrees with respect to the vertical axis of the cooking chamber **101** and meet at the crossing point **127** at an angle of roughly 90 degrees. However, these angles may vary depending on the dimensions of the cooking chamber **101** and the support **112**, as well as the relative positions of the nozzles **108** and **109**.

[0094] A flow rate of a nozzle may be determined by the dimension of the nozzle and the pressure of hot air into the nozzle. By controlling the input area of the nozzle for the hot air to flow through and thereby effectively changing the dimension of the nozzle, one may modulate the flow rate of the nozzle and consequently its corresponding air impingement applied to the food product **114** in the cooking chamber **101**. This air modulation can be achieved by various means, including both manual and automatic control means. As an example, FIG. **1** shows that the oven **100** has an air modulator in the form of a cover **125** impermeable to the air that is configured for and capable of rotationally sliding over the outer surface of the semi-cylindrical base **126** containing two rows of the nozzle inlet orifices **117**. This air modulating cover **125** is dimensioned to completely cover, at one time, a portion of the surface of the semi-cylindrical base **126** containing one row of the nozzle inlet orifices **117** so that no hot air may flow into the corresponding nozzles, while allowing the hot air in the air inlet housing **111** to flow into the nozzles positioned on the opposite side of the base **126**. This situation is illustrated in FIGS. **4A** and **4C**. In FIG. **4A**, the air modulating cover **125** is positioned to cover the row of the nozzle inlet orifices on the left side of the base **126** so that the air impingement is generated only through the nozzles **109** on the right side of the base **126**. In FIG. **4C**, the air modulating cover **125** is now positioned to cover the row of the nozzle inlet orifices on the right side of the base **126** so that the air impingement is generated only through the nozzles **108** on the left side of the base **126**. When positioned properly, the air modulating cover **125** may be dimensioned to allow the equal amount of hot air in the air inlet housing **111** to flow into each nozzle in the both rows of nozzles **108** and **109** on the opposite sides of the base **126**. This is illustrated in FIG. **4B**.

[0095] As shown in FIG. **1**, the position of the air modulating cover **125** on the outer surface of the base **126** may be controlled manually by a handle **110**, which is coupled to the air modulating cover **125** through a hinge point **128**. In this

configuration, a manual torque may be exerted on the handle **110** to rotate the position of the air modulating cover **125** around the hinge point **128**.

[0096] In an alternative embodiment, the position of the air modulating cover **125** may be controlled automatically by, for example, a suitable electromechanical control device known to those skilled in the art. Such automatic control means may facilitate a periodic change in the position of the cover **125** to create periodic modulations (e.g., sinusoidal modulations, periodic step function modulations, etc.) in time of the respective flow rates for the nozzles **108** on the left side of the base **126** and the nozzles **109** on the right side of the base **126**. This periodic change in the position of the air modulating cover **125** to cover the nozzles **108** on the left side of the base **126** and the nozzles **109** on the right side of the base **126** alternatively in time may provide respective periodic modulations in the flow rate of the left and the right set of nozzles **108** and **109** that have the same amplitude and period, but differ in phase by 180 degrees. When the total amount of the hot air disposed in the air inlet housing **111** is maintained to be constant, the sum of the periodically modulated flow rates for the both sets of nozzles **108** and **109** also remains constant in time.

[0097] In another alternative embodiment, the side edges of the air modulating cover **125**, which respectively slide over the inlet orifices of the left and the right nozzles **108** and **109** during the modulation of the respective flow rates, may be specially shaped or indented to facilitate a more gradual modulation in the flow rates in time and a gradual transition between the opening and the closing of the nozzles. FIGS. **5A-5C** illustrate various positions of one exemplary air modulating cover **125**, viewed from the top, comprising side edges having triangular indents at the positions corresponding to the nozzle inlet orifices on the surface of the base **126**. FIG. **5A** shows the left side edge of the air modulating cover **125** just starting to partially cover the inlet orifices of the left nozzles **108**. If the side edges were straight as illustrated in FIG. **3**, the air modulating cover **125** would have covered the half of the input area of the inlet orifices of the left nozzles **108**, but because of the triangular indents on the side edge, the air modulating cover **125** only a small portion of the inlet orifices. FIG. **5B** shows the left side edge of the air modulating cover **125** partially covering the inlet orifices of the left nozzles **108**. Again, if the side edge were straight, the air modulating cover **125** would have completely covered the inlet orifices, but because of the triangular indents, there are small openings between the air modulating cover **125** and the inlet orifices to let the hot air to flow through. FIG. **5C** illustrates the position of the air modulating cover **125** in which the inlet orifices of the left nozzles **108** are finally and completely covered by the cover. Instead of triangular indents, one may alternatively use elliptical indents, semicircular indents or any other shape of the side edges of the air modulating cover **125** that may facilitate a gradual transition between the opening and the closing of the inlet orifices of the nozzles **108** and **109** by the air modulating cover **125**.

[0098] In yet another alternative embodiment of the present invention, instead of the air modulating cover **125**, an air modulator may comprise other feasible means of controlling the flow rate of the hot air through each nozzle. For example, each nozzle may have a gate-like structure which may be shut or open based on an external switch or a command from an external control unit. Such gate-like structure may be placed either at the nozzle inlet orifice, or at the nozzle exit orifice, or

at any other suitable place within the nozzle. In another example, the gate-like structure may be capable of varying or adjusting, possibly periodically, the size of the opening through an external control to permit a desired modulation of the flow rate through the nozzle.

[0099] The configuration of the nozzles **108**, **109** and the air modulating cover **125** for controlling the flow rate of each nozzle as illustrated in FIG. **1** and described above may be operated to cause a time-dependent spatial variation in the net impact or net energy profile of the air impingement applied to the food product **114** placed on the support **112** in the cooking chamber **101** in the following exemplary way. Referring to both FIGS. **1** and **4A**, for a predetermined time period, the air modulating cover **125** is positioned on the left side of the base **126** completely covering the inlet orifices of the left nozzles **108**, thereby allowing only the right nozzles **109** to provide the air impingement into the cooking chamber **101**. As indicated by the general direction **124** of the air impingement from the right nozzles **109**, this configuration causes the net impact or energy of the air impingement from the nozzles to be concentrated in the area in the left half of the cooking chamber **101** where the right nozzles **109** are targeting, preferably in the general area in the proximity of the left side of the support **112**.

[0100] After this time period, as the air modulating cover **125** rotationally slides to the right, away from the inlet orifices of the left nozzles **108**, the amount of hot air introduced into the left nozzles **108** increases from zero and at the same time, the amount of the hot air available to the right nozzles **109** starts to decrease. The resulting increasing momentum of the air impingement from the left nozzles **108** in the general direction **123**, which collides with the air impingement from the right nozzles **109** at the crossing point **127**, would cause the area where the net impact or energy of the air impingement is concentrated to move to the right on the support **112**.

[0101] Now referring to FIGS. **1** and **4B**, for another predetermined time period, the air modulating cover **125** is positioned between the inlet orifices of the left and the right nozzles **108** and **109** so that it allows the equal amounts of the hot air to flow into both the left and the right nozzles **108** and **109**. As described above, the respective air impingements having the same energies coming out of the left and the right nozzles **108** and **109** at the same time collide at the crossing point **127**, and as a result, the net air impingement is directed vertically downward from the crossing point **127** to the support **112**, preferably to the midpoint between the left and the right sides of the support **112**. Accordingly, the area where the net impact or energy of the air impingement is concentrated has moved from the left and is now in the general area in the middle of the support **112** or the upper surface of the food product **114** above this general area.

[0102] After this time period, as the air modulating cover **125** rotationally slides further to the right, to cover the inlet orifices of the right nozzles **109**, the amount of hot air introduced into the right nozzles **109** steadily decreases to zero. The resulting decrease in the momentum of the air impingement from the right nozzles **109** in the general direction **124** would cause the net impact area of the air impingement to further move toward the right on the support **112**.

[0103] Referring now to both FIGS. **1** and **4C**, for yet another predetermined time period, the air modulating cover **125** is now positioned on the right side of the base **126** completely covering the inlet orifices of the right nozzles **109**, thereby allowing only the left nozzles **108** to provide the air

impingement into the cooking chamber **101**. As indicated by the general direction **123** of the air impingement from the left nozzles **108**, this configuration causes the net impact or energy of the air impingements from the nozzles to be concentrated in the area in the right half of the cooking chamber **101** where the left nozzles **108** are targeting, preferably in the general area in the proximity of the right side of the support **112**.

[0104] In this way, the concentration of the net impact/energy of the air impingement from the nozzles may “sweep” across the food product **114** in the cooking chamber **101** from the left to the right and vice versa over time in a controlled manner, thereby facilitating even horizontal distribution of heat energy transfer from the air impingement to the food product and further improving the cooking efficiency of the oven **100**. Furthermore, compared to the conventional high-speed cooking ovens based on air impingement, this capability of providing a time-dependent spatial variation of the net impact/energy profile of the air impingement helps to reduce the heat energy loss to the walls of the cooking chamber **101**, and minimize the needs for a variable speed motor for the hot air blower **203**, the air velocity modulation through dampening, or the modulation of the air heat through adjusting the power of the thermal energy source in the conduit **202**. All of these add up to optimize the overall cooking efficiency of the oven **100**.

[0105] The capability of providing a time-dependent spatial variation of the net impact/energy profile of the air impingement may also be applied to overcome or alleviate the inefficiency arising from the water steam carrying away thermal energy from the food product starting at the temperature of 212° F. as described in the Background section. For example, referring to FIGS. **1** and **4A-C**, the air modulating cover **125** is first positioned as illustrated in FIG. **4A** so that the net energy of the air impingement is concentrated in the proximity of the surface of the left side of the food product **114**. This configuration is maintained until the left side of the food product **114** reaches a temperature slightly under 212° F. Next, the air modulating cover **125** is positioned as illustrated in FIG. **4B**, causing the net energy of the air impingement to be generally concentrated in the middle of the food product **114**. When the surface of the middle portion of the food product **114** reaches a temperature slightly under 212° F., then the air modulating cover **125** rotationally slides further to the right as illustrated in FIG. **4C**, causing the net energy of the air impingement to be concentrated in the proximity of the surface of the right side of the food product **114**. This configuration is maintained until the temperature of the surface of the right side of the food product **114** reaches slightly under 212° F. Meanwhile, the heat energies previously transferred to the surfaces of the left side and the middle portion of the food product **114** are dispersed downward below the surface to heat up the inner mass of the food product **114**. The above air modulating steps may be repeated, periodically in time, until the internal temperature of the food product **114** in the cooking chamber **101** reaches a desired level.

[0106] By maintaining the temperature of the different portions of the surface of the food product **113** slightly under 212° F. and allowing them to disperse the transferred heat energies to the inner mass of the food product alternately at different times, the loss of thermal energy to the water steam from the surface of the food product may be minimized and therefore the efficiency of heat transfer from the air impinge-

ment to the food product may be optimized. As to be described below, this can also be done in conjunction with microwave modulations.

[0107] In addition, the configuration of the nozzles 108, 109 and the air modulating cover 125 for controlling the flow rate of each nozzle as illustrated in FIG. 1 and described above may be operated in conjunction with the return air exit holes 115, 116 to modulate the air flow below the bottom of the support 112 as follows. For example, the air modulating cover 125 may operate in synchronization with the opening and closing the gates for the left and the right return air exit holes 115 and 116, respectively. When the air modulating cover 125 is positioned as illustrated in FIG. 4A so that the air impingement comes from only the right nozzles 109 toward the left half of the cooking chamber 101, there is consequently a concentration of air flows around the left side of the support 112 compared to the minimal air flows around the right side of the support. By keeping the gates of the left return air exit holes 115 closed and the gates of the right return air exit holes 116 open, the concentration of air flows from around the left side of the support 112 is forced to flow below the full horizontal width of the support 112 from the left end to the right end and exit through the right return air exit holes 116. On the other hand, when the air modulating cover 125 is positioned as illustrated in FIG. 4C so that the air impingement comes from only the left nozzles 108 toward the right half of the cooking chamber 101, there is consequently a concentration of air flows around the right side of the support 112 compared to the minimal air flows around the left side of the support. By keeping the gates of the right return air exit holes 116 closed and the gates of the left return air exit holes 115 open, the concentration of air flows from around the right side of the support 112 is forced to flow below the full horizontal width of the support 112 from the right end to the left end and exit through the left return air exit holes 115. In this way, the air modulating cover 125 and the controller for opening and closing the gates of the return air exit holes 115, 116 can modulate the direction of return air flow beneath the support 112, thereby maximizing the use of the air returning to the return air plenums 119, 120, facilitating the heat transfer to bottom of the support 112 (and consequently the bottom of the food product 114 placed on the support 112) and thereby further optimizing the cooking efficiency of the oven 100. In an alternative embodiment of the present invention, the oven 100 may further comprise another set of nozzles for providing additional hot air flow or air impingements to the bottom of the support 112 to further improve the cooking efficiency of the oven 100.

[0108] The nozzles 108, 109 are designed in view of optimizing the air impingements into the cooking chamber 101 and, more importantly, the overall cooking efficiency of the oven 100. Various factors may be taken into account in the design of the nozzles 108, 109 in this regard. As noted in the Background section, the more distant the cross section of an air plume or a hot air column is from the nozzle exit orifice 118, the greater its diameter/cross-sectional area becomes, resulting in reduction in the efficiency of the air impingement. Such expansion of the air plume may be reduced by increasing the speed of the hot air flowing from the nozzles (or the flow rate of the nozzles), which may be achieved by a suitable configuration of the shape and dimension of the nozzles 108, 109. For example, increasing the height of the nozzles may facilitate an increase in the velocity of the air flowing through the nozzles.

[0109] However, the flow rate of the nozzles may be limited by the capacity, size, and/or power requirement of the hot air blower 203. In addition, while the increase in the flow rate of the nozzles may improve the efficiency of the air impingement, it needs to be counterbalanced by the concern for the spotting problem as discussed in the Background section, as well as the concern for the potential damages to the food product 114, in particular its visual appearance, due to the rapidly moving hot air. Furthermore, the desire to increase the height of the nozzles 108, 109 to increase their flow rate needs to be counterbalanced by the need to keep the height, and therefore the size, of the oven 100 to a minimum in order to optimize its overall cooking and operating efficiency. When these factors are taken into consideration, it is found that the optimal efficiency in air impingement and optimal cooking efficiency may be achieved with the nozzles 108, 109 having a height of approximately 3 inches and an air speed at the nozzle exit orifice of roughly 25 miles per hour when the food product 114 is between 4 and 12 inches from the nozzle exit orifices.

[0110] It is also found that the effective length of the air plume or air impingement generally increases with the increase in the ratio of the area of the nozzle inlet orifice 117 to the area of the nozzle exit orifice 118. Accordingly, the ratio needs to be taken into account when optimizing the efficiency of the air impingement and the overall cooking efficiency of the oven 100. For a nozzle having the height of 3 inches, it is found that the optimal ratio of the nozzle inlet orifice 117 area to the nozzle exit orifice 118 area is roughly 4:1. While a ratio greater than this optimal ratio still leads to a greater effective length in the air plume, a diminished return appears to result from any additional increase in the ratio.

[0111] In at least one alternative embodiment of the present invention, instead of a row of nozzles 109 as shown, for example, in FIG. 3, a tube as shown in FIG. 6B may be used to provide a hot air flow or impingement into a cooking chamber of the oven. FIGS. 6A and 6B illustrate respectively one possible example of a tube before and after assembly. FIG. 6A shows components 608 and 609 for a tube body and one or more slats or spacers 610. These components may be made of sheet metal. FIG. 6B shows the tube 600 after these components are assembled together. Each tube has a tube inlet 601 coupled to an air conduit and/or air inlet housing of the oven to receive a heated gas, and a tube outlet 602 coupled to a cooking chamber of the oven to provide the heated air into the cooking chamber in the form of a hot air plume array. The tube 600 of FIG. 6B could be a cheaper alternative to a row of nozzles while providing a substantially similar performance.

[0112] In this exemplary embodiment, the tube 600 may be in the shape of an inverted truncated triangular prism, with the tube inlet 601 corresponding to the base of the prism and the tube outlet 602 corresponding to the truncated top of the prism. As shown in FIG. 6B, the tube inlet 601 is larger than the tube outlet 602 at a ratio optimized to form a tight plume of heated gas. Preferably, the dimension of the tube 600 is designed to optimize the formation of a plume array of heated gas and thereby the performance of the cooking oven. The length of the tube is preferably long enough to establish a directional flow of heated gas in the form of a plume, but not too long so as to require the height of the cooking oven to be objectionable in terms of cost and size considerations. Each tube is preferably wide enough to introduce a sufficient volume of heated gas into the cooking chamber to rapidly cook a food product in the cooking oven. At the same time, the tube

outlet **602** is preferably narrow to facilitate the formation of a tight plume. The tube **600** illustrated in FIG. 6B is an exemplary embodiment taking into account these foregoing considerations. Unlike the columns of heated air having a row of circular cross sections, such as the one generated by a row of nozzles **109** shown in FIG. 3, a plume array generated by the tube **600** in FIG. 6B is a planar band of moving heated gas having a rectangular cross section, substantially narrow in one direction but substantially wide in the perpendicular direction.

[0113] As shown in FIGS. 6A and 6B, the slats or spacers **610** may be placed within the inside of the tube **600**, uniformly spaced in parallel. The spacers **610** serve to prevent microwave energies in a cooking chamber from entering the tube **600**. For this purpose, the spacers **610** are preferably less than 1.2 inches spaced apart from each other. FIGS. 6A and 6B shows that each of the spacers **610** may extend from the tube outlet **602** to the tube inlet **601**. In an alternative embodiment, each spacer **610** may extend, for example, only about half an inch inward from the tube outlet **602**. While both examples serve to substantially prevent microwave entry into the tube **600**, it appears that the longer version of the spacer **610**, extending from the tube outlet **602** to the tube inlet **601** as shown in FIGS. 6A and 6B, better enables the evenness of the hot air flow along the width of the tube compared to the shorter version.

[0114] Analogous to the air modulating cover **125** of FIG. 1, a flap **603** as shown in FIG. 6C may be used to control the air flow through the tube **600** by covering and opening the tube inlets **601**. The flap **603** may be moved to open and close the tube **600** by a lever arm **605**, which may be in turn driven by a solenoid **604**. FIG. 6C shows the flap **603** in open position and FIG. 6D shows the flap **603** in closed position. A bracket **606** may be provided to hold the solenoid **604** and the lever arm **605**. Preferably, the bracket **606** is designed to minimize heat transfer from the oven plenum to the solenoid **604**. As shown in FIG. 6D, the flap **603** preferably has substantially louvered edges **610** or other means to minimize any air leakage through the flap when closed.

[0115] In an alternative embodiment not shown in any drawing, the opening and closing of the flap may be driven by one or more motors. In another alternative embodiment, the oven with two tubes may have one motor driving the two flaps for the two tubes. The motor may be configured to open the flap for one tube, while keeping the other tube closed, permitting the alternate opening and closing between the two tubes.

[0116] For a cooking oven having a bottom air plenum through which a portion of heated air can be diverted to the bottom of the cooking chamber, the flap **603** may also serve as a damper valve or bottom air diverter. By controlling the degree of opening of the flap **603** for letting the heated air in through the tube **600**, one may at the same time control the amount of heated air diverted to the bottom air plenum.

[0117] Referring back to FIG. 6C, the surrounding area **607** where the tube **600** penetrates the top of a cooking chamber is preferably firmly sealed to prevent any air leakage into the cooking chamber.

[0118] The exemplary embodiment of the present invention incorporating the tube **600** as means of hot air impingement may further comprise a return air opening for allowing the gas from the plume arrays generated by the tube **600** to return from the cooking chamber to the air conduit. One example of such return air opening is the return air exit holes **115**, **116**

shown in FIG. 1. Another example is one or more rectangular openings. Preferably, the return air opening is positioned substantially at or along the intersection of the direction of the plume array and the wall of the cooking chamber. In this configuration, the heated air from the plume array generated by the tube **600** would strike a food product at an angle and is drawn across the surface of the food product toward its edges and the edge of the support and then finally toward the return air opening. It is found that this configuration further improves the heat transfer between the heated gas and the food product.

[0119] Referring back to FIGS. 1 and 2 and turning now to the microwave-cooking feature of the present invention, in addition to the air circulation and impingement means, the hybrid oven **100** further comprises a pair of microwave resonators **104** and **105**, which are respectively positioned at the opposite upper corners of the cooking chamber **101** to launch microwave energies respectively generated by magnetrons **102** and **103** into the cooking chamber **101**. The microwave resonator **104**, **105** may be in the form of a waveguide, such as a slotted waveguide. While the oven **100** according to the exemplary embodiment in FIG. 1 uses two magnetrons **102** and **103**, the present invention is not necessarily limited by the number of magnetrons to generate microwave energies to be guided and launched by the microwave resonators **104** and **105** into the cooking chamber **101**. Furthermore, depending on the physical configuration of the support and the cooking chamber of the oven, the positions of the microwave resonators may be selected from various possible choices. For example, in an alternative embodiment, a pair of microwave resonators may be positioned respectively at the opposite bottom corners of the cooking chamber. In yet another alternative embodiment, a pair of microwave resonators may be positioned respectively at the upper and the lower portions of a side wall of the cooking chamber to apply the microwave energy sideways to a food product held by a vertically positioned support such as a skewer.

[0120] Each microwave resonator **104**, **105** may comprise an upper resonator **130**, **132** coupled to the corresponding magnetron **102**, **103** to receive microwaves therefrom and a lower resonator **131**, **133** coupled to the cooking chamber **101**. The upper resonator **130**, **132** functions to match with the corresponding magnetron **102**, **103** and to guide the microwave energy therefrom to the lower resonator **131**, **133**. The lower resonator **131**, **133** functions to match the upper resonator **130**, **132** to the cooking chamber **101** and to launch the microwave energy from the upper resonator **130**, **132** into the cooking chamber **101**. The opening of the lower resonator **131**, **133** into the cooking chamber **101** may be covered by a lid made of quartz so that the microwave radiation being transmitted through the lid from the lower resonator may become polarized. It is found that the optimal microwave efficiency may be achieved when the vertical height of the lower resonator **131**, **133** equals one quarter of the microwave wavelength in free space (approximately 1.2 inches) and at least one horizontal width of the lower resonator **131**, **133** equals the wavelength of a standing microwave within the upper resonator **130**, **132** (e.g., about 6.2 inches based on a suitable dimension of the upper resonator).

[0121] Another exemplary configuration of a microwave resonator is shown in FIGS. 7A, 7B and 7C. FIG. 7A is an elevational side view of a microwave resonator **700**; FIG. 7B is a bottom plan view of the microwave resonator **700**; and FIG. 7C is a side perspective view of a component of the

microwave resonator **700**. The configuration of the microwave resonator **700** is designed to optimize the efficiency of microwave-to-heat energy conversion. The microwave resonator **700** comprises an upper resonator **701** coupled to a magnetron and a lower resonator in the form of two feedhorns **702** and **703** with openings to a cooking chamber of the oven.

[0122] As shown in FIG. 7C, each feedhorn **702** is in the shape of a truncated rectangular pyramid, with the truncated top forming a top rectangular aperture **704** and the base of the pyramid forming a bottom rectangular aperture **705** of the feedhorn **702**. The top aperture **704** is open to the cavity of the upper resonator **701** and the bottom aperture **705** is open to the cooking chamber. The size of the top aperture is smaller than the size of the bottom aperture, and their dimensions and ratio as well as the height of the feedhorn **702**, **703** may be adjusted to optimize the microwave efficiency. FIG. 7B shows that the two feedhorns **702** and **703** coupled to the upper resonator **701** are arranged substantially in parallel, but diagonally off-set with respect to each other. There may be other alternative arrangements of the two feedhorns **702** and **703** that can further optimize the microwave efficiency.

[0123] Referring back to FIGS. 1 and 2, the pair of microwave resonators **104** and **105**, in particular their respective lower resonators **131** and **133**, are adapted to direct the microwave radiation and energies in respective general directions **121** and **122** as indicated by the dotted lines coming out of the lower resonators **131** and **133**. These directions **121** and **122** are at an angle with respect to the vertical axis of the cooking chamber **101** (or the horizontal plane of the support **112**) and cross at a point **129** at a distance from the support **112**, preferably vertically above the midpoint between the left and the right sides of the support **112**. The oven **100** may be configured in such a way that this microwave crossing point **129** may take place above the upper surface of any food product **114** placed on the support **112**. In the alternative embodiment wherein the microwave resonators are respectively positioned at the opposite bottom corners of the cooking chamber, the microwave crossing point may be located at a distance below the support. In the yet another alternative embodiment wherein the microwave resonators are positioned on a side wall of the cooking chamber, the microwave crossing point may be located at a horizontal distance from the vertical midpoint of the vertically positioned support.

[0124] As indicated by the direction **121**, the microwave resonator **104** at the left upper corner of the cooking chamber **101** may be adapted to direct the microwave radiation toward the right half of the cooking chamber **101**, preferably toward a general area in the proximity of the right side of the support **112**. In mirror symmetry as viewed in FIG. 1, the microwave resonator **105** at the right upper corner of the cooking chamber **101** is adapted to direct the microwave radiation toward the left half of the cooking chamber **101** as indicated by the general direction **122**, preferably toward a general area in the proximity of the left side of the support **112**. Accordingly, the left and the right microwave resonators **104** and **105** are configured to generally direct the respective microwave energies to the opposite portions of the food product **114** placed on the support **112**. It should be appreciated that the “left side” and the “right side” of the support **112** to which the respective microwave energies from the microwave resonators **104** and **105** are generally directed may correspond to any opposite portions of a food product placed on or held by the support. There may be various possible choices for the “left side” and

the “right side” of the support depending on the physical configuration of the support and the cooking chamber.

[0125] The angle formed by the directions **121** and **122** with respect to the vertical axis of the cooking chamber **101** is determined by where the respective microwave radiation from the microwave resonators **104** and **105** are targeting. As an example, FIG. 1 shows that the microwave directions **121** and **122** form an angle of roughly 45 degrees with respect to the vertical axis of the cooking chamber **101** and meet at the crossing point **129** at an angle of roughly 90 degrees. However, these angles may vary depending on the dimensions of the cooking chamber **101** and the support **112**, as well as the relative positions of the microwave resonators **104** and **105**.

[0126] The oven **100** may further comprise a microwave modulator (not shown in the figures) for controlling the amount of the microwave radiation and their energies coming out of each of the microwave resonators **104** and **105** into the cooking chamber **101**. The microwave modulation may be achieved by various means. One example of microwave modulation can be achieved by simply switching on and off the power to each of the magnetrons **102** and **103**, either manually or by some suitable automatic control means. In another example, the microwave modulation may be achieved by a voltage regulator capable of varying the voltage applied to each of the magnetron **102** and **103** in a controlled manner. The microwave modulator having an automatic control means may facilitate a periodic change in the power or voltage applied to each of the magnetrons **102** and **103**, thereby creating a periodic modulation (e.g., sinusoidal modulation, periodic step function modulation, etc.) in time of the microwave energy radiating out of each of the microwave resonators **104** and **105**. By periodically alternating between the left and the right magnetrons **102** and **103**, the microwave modulator may provide periodic modulations in the microwave energies respectively from the left and the right microwave resonators **104** and **105** that have the same amplitude and period, but differ in phase by 180 degrees. In addition, by maintaining the total microwave energies generated by both the left and the right magnetrons **102** and **103** to be constant (e.g., by turning off one magnetron while the other magnetron is on, or by providing periodic modulations in the voltages provided to the magnetrons **102** and **103** that have the same amplitude and period, but differ in phase by 180 degrees), the sum of the periodically modulated microwave energies from both the left and the right microwave resonators **104** and **105** likewise remains constant.

[0127] The configuration of the microwave resonators **104** and **105**, illustrated in FIGS. 1 and 2, in conjunction with the above-described microwave modulator may be operated to cause a time-dependent spatial variation in the net microwave energy applied to the food product **114** placed on the support **112** in the cooking chamber **101** in the following exemplary way. Referring back to FIG. 1, for a predetermined time period, the microwave modulator turns on only the left magnetron **102** while keeping the right magnetron **103** turned off, thereby allowing microwave energy to radiate only from the left microwave resonator **104**. As indicated by the general direction **121** of the microwave radiation from the left microwave resonator **104**, this configuration causes the net microwave energy to be concentrated in the area in the right half of the cooking chamber **101**, preferably in the general area in the proximity of the right side of the support **112**.

[0128] After this time period, the microwave modulator keeps both the left and the right magnetrons **102** and **103** on

for another predetermined time period, thereby allowing both the left and the right microwave resonators **104** and **105** to radiate microwave energies into the cooking chamber. It is found that in general, the microwaves radiating from both the left and the right microwave resonators **102** and **103** do not interfere with each other so as to cancel the net microwave energy. Accordingly, it is observed that in this configuration, the net microwave energy is largely concentrated in the middle portion of the support **112**, preferably in the general area around the midpoint between the left and the right sides of the support **112** and preferably in the center of the food product **114** placed on the support **112** in the cooking chamber **101**.

[0129] Next, for yet another predetermined time period, the microwave modulator keeps the right magnetron **103** on while maintaining the left magnetron **102** turned off of the power, thereby allowing only the right microwave resonator **105** to radiate the microwave energy into the cooking chamber **101**. As indicated by the general direction **122** of the microwave radiation from the right microwave resonator **105**, this configuration causes the net microwave energy to be concentrated in the area in the left half of the cooking chamber **101**, preferably in the general area in the proximity of the left side of the support **112**.

[0130] In this way, the concentration of the net microwave energy radiated from the left and the right microwave resonators **104** and **105** may “sweep” across the food product **114** in the cooking chamber **101** from the right to the left and vice versa over time in a controlled manner, thereby facilitating even horizontal distribution of heat energy transfer from the microwave radiation to the food product and further improving the microwave efficiency and the overall cooking efficiency of the oven **100**. Furthermore, compared to the conventional high-speed cooking ovens based on microwave, this selective directionality of the net microwave energy helps to reduce the microwave radiation loss to the walls or other spaces of the cooking chamber **101**, thereby optimizing the microwave efficiency and the overall cooking efficiency of the oven **100**.

[0131] The capability of providing a time-dependent spatial variation in the net microwave energy may also be applied to overcome or alleviate the inefficiency arising from the water steam carrying away thermal energy from the food product starting at the temperature of 212° F. as described in the Background section. For example, referring to FIG. 1, the microwave modulator first keeps the left magnetron **102** on while maintaining the right magnetron **103** turned off so that the net microwave energy is concentrated in the proximity of the right side of the food product **114**. This configuration is maintained until the right side of the food product **114** reaches a temperature slightly under 212° F. Next, the microwave modulator keeps both the left and the right magnetrons **102** and **103** on, causing the net microwave energy to be generally concentrated in the middle of the food product **114**. When the middle portion of the food product **114** reaches a temperature slightly under 212° F., then the microwave modulator turns off the left magnetron **102**, while keeping the right magnetron **103** on, causing the net microwave energy to be concentrated in the proximity of the left side of the food product **114**. This configuration is maintained until the temperature of the left side of the food product **114** reaches slightly under 212° F. Meanwhile, the heat energies previously transferred to the right side and the middle portion of the food product **114** are dispersed throughout the inner mass of the food product **114**.

The above microwave modulating steps may be repeated, periodically in time, until the internal temperature of the food product **114** in the cooking chamber **101** reaches a desired level.

[0132] By maintaining the temperature of the different portions of the surface of the food product **113** slightly under 212° F. and allowing them to disperse the transferred heat energies to the inner mass of the food product alternately at different times, the loss of thermal energy to the water steam from the surface of the food product may be minimized and therefore the efficiency of heat transfer from the microwave energy to the food product may be optimized.

[0133] Under the present invention, the operation settings of the oven **100** may comprise various possible combinations and sequences of open and close configurations of the left and the right nozzles **108** and **109** and on and off configurations of the left and the right magnetrons **102** and **103**. In addition, the operations of the air modulator (e.g., in the form of the movable air modulating cover **125** in FIG. 1) for controlling the air impingement and the microwave modulator for controlling the microwave radiation may be coordinated and synchronized with each other to achieve the desired heat transfer effect. In one possible configuration, the air modulator and the microwave modulator may operate in phase in the following exemplary way. Referring to FIG. 1, for a predetermined time period, the air modulating cover **125** is positioned to keep the right nozzle **109** open and the left nozzle **108** closed (as illustrated in FIG. 4A), while the microwave modulator keeps the right magnetron **103** on and the left magnetron **102** off. For the next predetermined time period, the air modulating cover **125** is positioned to keep both the right and the left nozzles **109** and **108** open (as illustrated in FIG. 4B), while the microwave modulator keeps both the right and the left magnetrons **103** and **102** on. For the third predetermined time period, the air modulating cover **125** is positioned to keep the left nozzle **108** open and the right nozzle **109** closed (as illustrated in FIG. 4C), while the microwave modulator keeps the left magnetron **102** on and the right magnetron **103** off. As a result, the effects of the net air impingement and microwave energies “sweeping” across the food product **114** from one side to the other in time are in phase and therefore amplified.

[0134] On the other hand, since the heating by the air impingement and the microwave heating cause different kinds of impacts on the food product **114**, one might instead desire to have the air modulator and the microwave modulator to operate out of phase so as to avoid the simultaneous heating of the same portion or side of the food product **114** in the cooking chamber **101** by both the air impingement and the microwave energy. To illustrate one exemplary out-of-phase operation by the air modulator and the microwave modulator, an alternative embodiment capable of opening and closing both the left and the right nozzles **108** and **109** at the same time is used. For the first predetermined time period, the air modulator keeps the right nozzle **109** open and the left nozzle **108** closed, while the microwave modulator keeps the left magnetron **102** on and the right magnetron **103** off. For the next predetermined time period, the air modulator keeps both the right and the left nozzles **109** and **108** closed, while the microwave modulator keeps both the right and the left magnetrons **103** and **102** on. For the third predetermined time period, the air modulator keeps the left nozzle **108** open and the right nozzle **109** closed, while the microwave modulator keeps the right magnetron **103** on and the left magnetron **102** off. For the fourth predetermined time period, the air modu-

lator keeps the right nozzle **109** open and the left nozzle **108** closed, while the microwave modulator keeps the left magnetron **102** on and the right magnetron **103** off, as in the first predetermined time period. For the fifth predetermined time period, the air modulator keeps both the right and the left nozzles **109** and **108** open, while the microwave modulator keeps both the right and the left magnetrons **103** and **102** off. For the sixth and the final predetermined time period of one cycle, the air modulator keeps the left nozzle **108** open and the right nozzle **109** closed, while the microwave modulator keeps the right magnetron **103** on and the left magnetron **102** off, as in the third predetermined time period. As the result of this out-of-phase operations by the air modulator and the microwave modulator, there is no simultaneous heating of the same portion or side of the food product **114** by both the air impingement and the microwave energy.

[0135] Other features of the hybrid oven **100** are also designed in view of optimizing the microwave efficiency, i.e., to maximize the amount of the microwave energy directed to the food product **114** and minimize the amount of the microwave energy lost to the cavities, plenums, magnetrons, etc. or radiated away from the food product **114**. For example, the diameter of the nozzle exit orifice **118** is sized to prevent microwave energies from entering the nozzle and thereby becoming dissipated away rather than being applied to the food product **114**. It is found that the diameter of approximately 0.75 inches for the nozzle exit orifice **118** may be able to keep microwave energies from entering the nozzles, thereby optimizing the microwave efficiency in the oven **100**.

[0136] The support **112** may be adapted to rotate around the vertical axis **135** at its center. Such rotation of the support **112** help to alleviate the problem of horizontal unevenness in the microwave heat energy distribution. In addition, the oven **100** may further comprise an elevator or an elevating mechanism to control and modulate the height of the support **112** with respect to the top and bottom of the cooking chamber **101**. As an example, FIG. **1** shows the support **112** elevated to a higher position **113** vertically along the axis **135**. This may be achieved either manually or by a suitable electromechanical elevation control means. Such modulation of the height of the support **112** may be used to alleviate the problem of vertical unevenness in the microwave heat energy distribution.

[0137] The optimal microwave efficiency may also be achieved by matching the size of the cooking chamber **101** with the microwave load. It is found that the optimal matching can be achieved by sizing preferably all, but at least one, of the vertical height, and horizontal width and depth of the cooking chamber **101** (as viewed in FIG. **1**) in integer multiples of the microwave wavelength (approximately 4.82 inches in free space). Such dimensions of the cooking chamber **101** facilitate the accommodation of standing microwaves in the cooking chamber **101**, thereby minimizing the reflection of microwaves at the walls of the cooking chamber and the resulting loss of the microwave energy to the cavities, plenums, magnetrons, etc. Hence, to optimize the microwave efficiency, preferably all, but at least one, of the vertical height, and the horizontal width and depth of the cooking chamber **101** of the oven **100** is sized in integer multiples of the microwave wavelength, or selected from one of 4.82 inches, 9.64 inches, 14.46 inches, 19.28 inches, 24.10 inches, etc.

[0138] The present invention accommodates cooking ovens of various sizes and capacities. FIGS. **8A**, **8B**, and **8C** illustrate various partial views of an exemplary small version of a hybrid cooking oven based on a combination of hot air

impingement and microwave; FIGS. **9A**, **9B**, and **9C** illustrate various partial views of an exemplary medium version, which is in many aspects similar to the one shown in FIGS. **1-3**; and FIGS. **10A**, **10B**, and **10C** illustrate various partial views of an exemplary large version. These figures are merely schematic illustrations based on various partial views and are not intended to be complete or reflect the exact dimensions, scales or relative proportions of the oven or components thereof, or the full engineering specification thereof, which should be apparent to those skilled in the art. Furthermore, while these figures show various internal oven components exposed to the outside for illustrative purposes, the commercial versions of these ovens would most likely have a housing to encase these components for safety, aesthetic and other reasons. In addition, although these exemplary embodiments of the present invention are shown to use two tubes of the type shown in FIGS. **6B**, **6C**, and **6D** as means of hot air impingement and one or more microwave resonator of the type shown in FIGS. **7A**, **7B**, and **7C** as means of microwave energy propagator, it should be appreciated that other various alternative types and configurations may be used in their places.

[0139] Referring now to FIGS. **8A**, **8B**, and **8C**, therein illustrated is an exemplary small version of a hybrid cooking oven **800**. FIG. **8A** is a frontal perspective view of the hybrid oven **800** with its door **801** open; FIG. **8B** is a partial frontal cross-sectional view of the oven **800** of FIG. **8A**, with the view of a magnetron **804** and microwave resonator **805** taken out for illustrative purpose; and FIG. **8C** is a perspective view of the oven **800** from the left rear. The oven **800** comprises a cooking chamber **802**, which is adapted to receive a food product on a support **803** for cooking. The exemplary external dimension of the hybrid cooking oven **800** is 14 inches wide, 28 inches deep, and 22 inches tall, and the exemplary dimension of the cooking chamber **802** is 9.6 inches wide, 12 inches deep, and 9.6 inches tall.

[0140] As means for providing hot air impingement from the top of the cooking chamber, the oven **800** has two tubes **806** and **807** for generating plume arrays of heated gas and introducing them into the cooking chamber **802**. These tubes **806** and **807** may be positioned on the top of the cooking chamber as shown in FIG. **8B**. Each of the tubes **806** and **807** comprises a tube inlet coupled to an air inlet housing and a tube outlet coupled to the cooking chamber **802**. The tubes **806** and **807** may be of the type and configuration shown in FIGS. **6B**, **6C**, and **6D**, and may further comprise a flap for each tube as shown in FIGS. **6B**, **6C**, and **6D** for covering and opening the tube inlet to control the heated air flow through the tube **806**, **807**. Solenoids **808** and **809** may be used to drive the flaps to open and close. As noted above, brackets **813** and **814** may be used to hold the solenoids **808** and **809** respectively so that the heat transfer from the oven plenum to the solenoids can be minimized.

[0141] In this exemplary embodiment, the tube inlets for the two tubes **806** and **807** are respectively encased in separate air inlet housings **810** and **811**, which are connected through an air conduit **812**. The tubes **806** and **807** are configured to respectively direct their plume arrays toward substantially opposite portions of the support **803** at a non-zero angle less than 90 degrees with respect to the surface of the support. In this configuration, the directions of the plume arrays from the tubes **806** and **807** cross each other above the food product placed on the support **803**.

[0142] The oven **800** further comprises return air openings **815** and **816** on both side walls of the cooking chamber **802**.

The return air opening **815** is preferably positioned substantially at or along the intersection of the direction of the plume array generated by the tube **807** and the side wall of the cooking chamber **802**. Likewise, the return air opening **816** is preferably positioned substantially at or along the intersection of the direction of the plume array generated by the tube **806** and the side wall of the cooking chamber **802**. The return air openings **815** and **816** allow the gas from the plume arrays generated by the tubes **807** and **806** to return from the cooking chamber **802** to the air conduit **812** via return air plenums **817** and **818** and one or more intermediate conduits, respectively.

[0143] The air conduit **812** allows gaseous communication from other parts of the oven to the two air inlet housings **810** and **811**. While not shown in the figures, a thermal energy source, such as parallel heating coils, may be coupled to or disposed in the air conduit **812** to heat the air disposed therein. The oven **800** has a hot air blower **819** which serves to circulate the air between the cooking chamber **802**, the return air plenums **817** and **818**, the air conduit **812**, and the air inlet housings **810** and **811**. The hot air blower **819** is driven by a blower motor **824**, which may be a single speed or variable speed.

[0144] The oven **800** also has bottom air inlets **820** which are positioned below the support **803** substantially at the bottom of the cooking chamber **802** to direct a hot air flow to the underside of the support **803**. This hot air to the bottom air inlets **820** is supplied by a bottom air inlet plenum **821**, which is connected to, and diverts the heated gas from, the air conduit **812**. In this oven **800**, the hot air blower **819** serves to circulate the heated gas not only to the air inlet housings **810** and **811** on the top of the cooking chamber **802**, but also to the bottom air inlet plenum **821** below the bottom of the cooking chamber.

[0145] The hybrid oven **800** also has one magnetron **804** for generating microwave energy. The magnetron **804** is coupled to a microwave resonator **805**, which is configured to propagate the microwave energy from the top of the cooking chamber straight down into the cooking chamber **802**. The microwave resonator **805** may be of the type shown in FIGS. 7A, 7B, and 7C, and may comprise an upper resonator (shown in FIGS. 8A and 8C) and two feedhorns (not shown in the figures) as a lower resonator, whose bottom ends respectively protrude into the cooking chamber **802** through the two rectangular apertures **822** and **823** on the top of the cooking chamber, as shown in FIG. 8B. Alternatively, the microwave resonator **805** may be any other waveguide known in the art.

[0146] Referring now to FIGS. 9A, 9B, and 9C, therein illustrated is an exemplary medium version of a hybrid cooking oven **900**. This exemplary embodiment is similar to the hybrid oven **100** illustrated in FIGS. 1-3 in many aspects. FIG. 9A is a frontal perspective view of the hybrid oven **900**; FIG. 9B is a partial frontal cross-sectional view of the oven **900** of FIG. 9A, with the view of magnetrons **930**, **931** and their associated microwave resonators **932**, **933**, **934**, **935** taken out for illustrative purpose; and FIG. 9C is a perspective view of the oven **900** from the right rear. The oven **900** comprises a cooking chamber **902**, which is adapted to receive a food product on a support **903** for cooking. The exemplary external dimension of the hybrid cooking oven **900** is 28 inches wide, 27 inches deep, and 24 inches tall, and the exemplary dimension of the cooking chamber **902** is 14.4 inches wide, 14.4 inches deep, and 10.2 inches tall.

[0147] As means for providing hot air impingement from the top of the cooking chamber, the oven **900** has two tubes

906 and **907** for generating plume arrays of heated gas and introducing them into the cooking chamber **902**. These tubes **906** and **907** may be positioned on the top of the cooking chamber as shown in FIG. 9B. Each of the tubes **906** and **907** comprises a tube inlet coupled to an air inlet housing **910** and a tube outlet coupled to the cooking chamber **902**. The tubes **906** and **907** may be of the type and configuration shown in FIGS. 6B, 6C, and 6D, and may further respectively comprise flaps **927** and **928** for covering and opening the tube inlet to control the heated air flow through the tubes **906** and **907**. Solenoids **908** and **909** may be used to respectively drive the flaps **927** and **928** to open and close. As noted above, brackets **913** and **914** may be used to hold the solenoids **908** and **909** respectively so that the heat transfer from the oven plenum to the solenoids can be minimized.

[0148] In this exemplary embodiment, the tube inlets for the two tubes **906** and **907** are both encased in a single air inlet housing **910**. The tubes **906** and **907** are configured to respectively direct their plume arrays toward substantially opposite portions of the support **903** at a non-zero angle less than 90 degrees with respect to the surface of the support. In this configuration, the directions of the plume arrays from the tubes **906** and **907** cross each other above the food product placed on the support **903**.

[0149] The oven **900** further comprises return air openings **915** and **916** on both side walls of the cooking chamber **902**. The return air opening **915** is preferably positioned substantially at or along the intersection of the direction of the plume array generated by the tube **907** and the side wall of the cooking chamber **902**. Likewise, the return air opening **916** is preferably positioned substantially at or along the intersection of the direction of the plume array generated by the tube **906** and the side wall of the cooking chamber **902**. The return air openings **915** and **916** allow the gas from the plume arrays generated by the tubes **907** and **906** to return from the cooking chamber **902** to an air conduit **940** via return air plenums **917** and **918**, respectively.

[0150] While not shown in the figures, a thermal energy source, such as parallel heating coils, may be coupled to or disposed in the air conduit **940** to heat the air disposed therein. The oven **900** has a hot air blower **919** which serves to circulate the air between the cooking chamber **902**, the return air plenums **917** and **918**, the air conduit **940**, and the air inlet housing **910**. The hot air blower **919** is driven by a blower motor **924** (not shown in FIG. 9C), which may be a single speed or variable speed.

[0151] The oven **900** also has bottom air inlets **920** which are positioned below the support **903** substantially at the bottom of the cooking chamber **902** to direct a hot air flow to the underside of the support **903**. The hot air to the bottom air inlets **920** is supplied by a bottom air inlet plenum **921**. In this oven **900**, the hot air blower **919** serves to circulate the heated gas not only to the air inlet housing **910** on the top of the cooking chamber **902**, but also to the bottom air inlet plenum **921** below the bottom of the cooking chamber. A portion of the heated air from the hot air blower **919** is diverted to the bottom air inlet plenum **921** via a bottom air conduit **912**.

[0152] The hybrid oven **900** also has two magnetrons **930** and **931** for generating microwave energies for microwave cooking. Each of the magnetrons **930** and **931** is coupled to a microwave resonator for propagating the microwave energy into the cooking chamber **902**. The microwave resonator may be of the type shown in FIGS. 7A, 7B, and 7C, and may comprise an upper resonator **932**, **934** coupled to the magne-

tron **930**, **931**, and a lower resonator in the form of two feedhorns **933**, **935**, with an opening to the cooking chamber **902**. Alternatively, the microwave resonators may be any other waveguides known in the art.

[0153] FIG. 9A shows bottom apertures **936** of the feedhorns **933** for directing the microwave energy propagation generated by the magnetron **930** and guided by the upper resonator **932** from the upper left corner of the top of the cooking chamber **902** substantially toward the right portion of the support **903**. In this exemplary embodiment as shown in FIG. 9A, the microwave resonators **932**, **933** on the upper left corner of the top of the cooking chamber **902** and the microwave resonators **934**, **935** on the upper right corner of the top of the cooking chamber **902** are configured to respectively direct the microwave energies to propagate generally towards substantially opposite portions of the support **903** at a non-zero angle less than 90 degrees with respect to the surface of the support. In this configuration, the propagation directions of the microwave energies from the microwave resonators from the both sides cross each other at a distance from the support in the cooking chamber **902**.

[0154] Referring now to FIGS. **10A**, **10B**, and **10C**, therein illustrated is an exemplary large version of a hybrid cooking oven **1000**. FIG. **10A** is a frontal perspective view of the hybrid oven **1000** with its door **1001** open; FIG. **10B** is a partial frontal cross-sectional view of the oven **1000** of FIG. **10A**, with the view of magnetrons **1030**, **1031** and their associated microwave resonators **1032**, **1033**, **1034**, **1035** taken out for illustrative purpose; and FIG. **10C** is a perspective view of the oven **1000** from the right rear. The oven **1000** comprises a cooking chamber **1002**, which is adapted to receive a food product on a support **1003** for cooking. This exemplary large version may accommodate the support **1003** in the form of an elevator or an additional elevating mechanism for the support **1003** so that the height of the support **1003** may be dynamically adjusted during the operation of the oven **1000**. The exemplary external dimension of the hybrid cooking oven **1000** is 30 inches wide, 26 inches deep, and 23 inches tall, and the exemplary dimension of the cooking chamber **1002** is 16.8 inches wide, 16.8 inches deep, and 12.6 inches tall.

[0155] As means for providing hot air impingement from the top of the cooking chamber, the oven **1000** has two tubes **1006** and **1007** for generating plume arrays of heated gas and introducing them into the cooking chamber **1002**. These tubes **1006** and **1007** may be positioned on the top of the cooking chamber as shown in FIG. **10B**. Each of the tubes **1006** and **1007** comprises a tube inlet coupled to an air inlet housing **1010** and a tube outlet coupled to the cooking chamber **1002**. The tubes **1006** and **1007** may be of the type and configuration shown in FIGS. **6B**, **6C**, and **6D**, and may further respectively comprise flaps **1027** and **1028** for respectively covering and opening the tube inlets of the tubes **1006** and **1007** to control the heated air flow through the tubes. Solenoids **1008** and **1009** may be used to respectively drive the flaps **1027** and **1028** to open and close the air inlets to the tubes **1006** and **1007**. As noted above, brackets **1013** and **1014** may be used to respectively hold the solenoids **1008** and **1009** so that the heat transfer from the oven plenum to the solenoids can be minimized.

[0156] In this exemplary embodiment, the tube inlets for the two tubes **1006** and **1007** are both encased in a single air inlet housing **1010**. The tubes **1006** and **1007** are configured to respectively direct their plume arrays toward substantially

opposite portions of the support **1003** at a non-zero angle less than 90 degrees with respect to the surface of the support. In this configuration, the directions of the plume arrays from the tubes **1006** and **1007** cross each other above the food product placed on the support **1003**.

[0157] The oven **1000** further comprises return air openings **1015** and **1016** on both side walls of the cooking chamber **1002**. The return air opening **1015** is preferably positioned substantially at or along the intersection of the direction of the plume array generated by the tube **1007** and the side wall of the cooking chamber **1002**. Likewise, the return air opening **1016** is preferably positioned substantially at or along the intersection of the direction of the plume array generated by the tube **1006** and the side wall of the cooking chamber **1002**. The return air openings **1015** and **1016** allow the gas from the plume arrays generated by the tubes **1007** and **1006** to return from the cooking chamber **1002** to an air conduit **1055** via return air plenums **1017** and **1018**, respectively.

[0158] While not shown in the figures, a thermal energy source, such as parallel heating coils, may be coupled to or disposed in the air conduit **1055** to heat the air disposed therein.

[0159] The oven **1000** also has bottom air inlets **1020** which are positioned below the support **1003** substantially at the bottom of the cooking chamber **1002** to direct a hot air flow to the underside of the support **1003**. The hot air flowing through the bottom air inlets **1020** is supplied by a bottom air inlet plenum **1021**. As shown in FIG. **10C**, the oven **1000** has two independently controllable hot air blowers **1019** and **1050**. The top blower **1019**, driven by a top blower motor **1024**, serves to direct the heated gas in the air conduit **1055** to the air inlet housing **1010** through a top blower outlet **1052**. Meanwhile, the bottom blower **1050**, driven by a bottom blower motor **1051**, serves to divert a portion of the heated gas disposed in the air conduit **1055** to the bottom air inlet plenum **1021** through a bottom blower outlet **1053**. Each of the blower motors **1024**, **1051** may be a single speed or variable speed.

[0160] The hybrid oven **1000** also has two magnetrons **1030** and **1031** for generating microwave energies for microwave cooking. Each of the magnetrons **1030** and **1031** is coupled to a microwave resonator for propagating the microwave energy into the cooking chamber **1002**. The microwave resonator may be of the type shown in FIGS. **7A**, **7B**, and **7C**, and may comprise an upper resonator **1032**, **1034** coupled to the magnetron **1030**, **1031**, and a lower resonator in the form of two feedhorns **1033**, **1035**, with an opening to the cooking chamber **1002**. Alternatively, the microwave resonator may be any other waveguide known in the art.

[0161] In this exemplary embodiment, the microwave resonator comprising the upper resonator **1032** and the lower resonator **1033** on the upper left corner of the top of the cooking chamber **1002** and the microwave resonator comprising the upper resonator **1034** and the lower resonator **1035** on the upper right corner of the top of the cooking chamber **1002** are configured to respectively direct the microwave energies to propagate generally towards substantially opposite portions of the support **1003** at a non-zero angle less than 90 degrees with respect to the surface of the support. In this configuration, the propagation directions of the microwave energies from the microwave resonators from the both sides cross each other at a distance from the support in the cooking chamber **1002**.

[0162] One common feature shared by the various exemplary embodiments of the present invention illustrated in

FIGS. 8-10 and described above is the two-tube arrangement for hot air impingement positioned at the top of a cooking chamber. The two tubes are configured to respectively direct plume arrays or planar plumes of heated air towards substantially opposite portions of the support for a food product, with the directions of the plume arrays from the two tubes crossing above the food product. This feature is further illustrated in FIGS. 11A-11C.

[0163] In FIG. 11A, the left tube 1101 on the top of the cooking chamber generates a plume array 1104 of heated air and directs it toward the right portion of a support 1103 of a cooking oven 1100. Although the plume array 1104 spreads out as it travels through the cooking chamber, the tube 1101 is configured and designed in such a way that the impact of the plume array 1104 is focused substantially on the right portion of the support 1103. Likewise, in FIG. 11B, the right tube 1102 on the top of the cooking chamber generates a plume array 1105 of heated air and directs it toward the left portion of the support 1103. The tube 1102 is also configured and designed in such a way that the impact of the plume array 1105 is focused substantially on the left portion of the support 1103. When both of the tubes 1101 and 1102 are open and direct their respective plume arrays into the cooking chamber, their respective plume arrays collide above the support 1103, and the net result is that the impact of the sum of these plume arrays 1106 is focused substantially on the center of the support 1103, as shown in FIG. 11C.

[0164] The above-described capability of the tubes 1101 and 1102 to focus the impact of one or more plume arrays substantially on a selected portion of the support 1103 not only provides the new degree of flexibility, but also optimizes the utilization of the given amount of heated air in cooking a food product. For example, if the surface area of a food product placed on the center of the support 1103 is substantially smaller than the surface area of the support (e.g., a 6-inch sub placed on a 14.4 inch by 14.4 inch support), then one can maximize the contact between the heated air and the food product on the support by focusing the heated air in the form of plume arrays substantially on the center of the support, as shown in FIG. 11C. In this way, one can optimize the utilization of the heated air in cooking the food product, while minimizing the application of the heated air to the area of the support where the heated air is not needed (i.e., where the food product is not present).

[0165] In comparison, a typical conventional high-speed cooking oven uses columns of heated air, which are designed to strike a food product at an angle substantially perpendicular to the surface of the food product. By its design, the conventional high-speed oven applies the columns of heated air over the entire surface of the support, without the capability of focusing the heated air on a selected portion of the support. Hence, compared to the present invention, the conventional high-speed oven is not only much less flexible, but also much less efficient in utilizing the given amount of heated air in cooking a food product, as much of the impinging air does not contact the food product.

[0166] Even for a food product with a relatively large surface area, the two-tube arrangement shown in FIGS. 11A, 11B and 11C is much more efficient in utilizing the heated air than the conventional high-speed oven. Because the direction of the plume array of heated air from the tube 1101, 1102 is at a non-zero angle less than 90 degrees with respect to the surface of the support 1103, the heated air is drawn laterally across the surface of the food product after the impact and

moves toward the side edges of the support 1103. This lateral drawing of the heated air across the food surface facilitates the heat transfer from the heated air to the food product. As discussed above, by positioning a return air opening at or along the intersection of the direction of the plume array from the tube 1101, 1102 and the side wall of the cooking chamber, one may further enhance the effect of drawing the heated air laterally across the food surface, thereby optimizing the cooking efficiency.

[0167] In accordance with an additional aspect of the present invention, the various exemplary embodiments of the present invention illustrated in FIGS. 8-10 and described above can utilize an arrangement for hot air impingement having at least two tubes positioned at the bottom of a cooking chamber, in place of bottom air inlets 820, 920, and 1020. The at least two tubes are configured to respectively direct plume arrays or planar plumes of heated air towards substantially opposite portions of the support for a food product from the bottom of the cooking chamber. In accordance with a further additional aspect of the present invention, a third tube can be located between the first and second tubes to direct a plume array or a planar plume of heated air toward the support perpendicular to the surface of the support. These features are further illustrated in FIGS. 12A-12C, 13A-13B, and 14A-14D.

[0168] FIGS. 12A, 12B, and 12C respectively illustrate a perspective view, a front plan view, and a top plan view of a bottom plate 1200 that can be used in place of the bottom air inlets 820, 920, and 1020 that are respectively shown in the exemplary embodiments of the present invention that are illustrated in FIGS. 8-10. Bottom plate 1200 includes at least two tubes, a right tube 1201 and a left tube 1202. Bottom plate 1200 is preferably made of stainless steel, but can be made of any material that is suitable for use in an oven.

[0169] Tubes 1201, 1202 may be of the type and configuration shown in FIGS. 6B, 6C, and 6D. The factors that one of ordinary skill in the art would need to consider to determine the dimensions of right tube 1201 and left tube 1202 include the amount of space between (1) the top of the tube and the bottom of the support for the food product (e.g., support 803, support 903, or support 1003, respectively shown in FIGS. 8-10) above it, and (2) the bottom of the tube and the bottom of the air inlet plenum (e.g., bottom air inlet plenum 821, bottom air inlet plenum 921, or bottom air inlet plenum 1021, respectively shown in FIGS. 8-10) below it. In a preferred embodiment, right tube 1201 and left tube 1202 have a length of approximately 9 inches, a width of approximately 0.125 inches, and a height of approximately 1.1 inches.

[0170] In a preferred embodiment of the present invention, bottom plate 1200 also includes a middle tube 1203, which is located between right tube 1201 and left tube 1202. Like right and left tubes 1201, 1202, middle tube 1203 may be of the type and configuration shown in FIGS. 6B, 6C, and 6D. One of ordinary skill in the art would consider the same factors mentioned above with respect to tubes 1201, 1202 to determine the dimensions of right tube 1201 and left tube 1202. Middle tube 1203 has a length of approximately 9 inches and a width of approximately 0.08 inches. However, in accordance with an aspect of the present invention, the height of middle tube 1203 may be smaller than the heights of right tube 1201 and left tube 1202. In a preferred embodiment of the present invention, the height of middle tube 1203 is approximately 0.975 inches.

[0171] In the preferred embodiment shown in FIGS. 12A-12C, right tube 1201 and left tube 1202 are contiguous with middle tube 1203. In alternative embodiments that are not shown in any drawing, right tube 1201 and left tube 1202 may be separated from middle tube 1203 while still achieving the desired effect of the present invention. In one such embodiment, right tube 1201 and left tube 1202 are each separated from middle tube 1203 by approximately two inches.

[0172] In a preferred embodiment, bottom plate 1200 further includes at least one screw 1204, which is used to secure bottom plate 1200 to the bottom of the cooking chamber. The use of screw 1204 is particularly advantageous because it allows for the rapid and easy removal of bottom plate 1200 from the cooking chamber so that bottom plate 1200 can be cleaned, for example in a dishwasher. Those of ordinary skill in the art will readily recognize that various conventional means other than screw 1204 are available to removably secure bottom plate 1200 to the bottom of the cooking chamber. Such other means will not be described further herein.

[0173] Right tube 1201 and left tube 1202 are configured to direct plume arrays or planar plumes of heated air towards substantially opposite portions of the support for a food product. In a preferred embodiment, middle tube 1203 is configured to direct plume arrays or planar plumes of heated air toward a center portion of the support for a food product. These features are further illustrated in FIGS. 13A and 13B.

[0174] Referring now to FIGS. 13A and 13B, bottom plate 1200 can be used in the exemplary embodiments of the present invention illustrated in FIGS. 8-10 and described above. Right tube 1201 generates a plume array 1301 of heated air and directs it toward the right portion of support 1304 of cooking oven 1300. Although the plume array 1301 spreads out as it travels toward support 1304, right tube 1201 is configured and designed in such a way that the impact of plume array 1301 is focused substantially on the right portion of support 1304. Likewise, left tube 1202 generates a plume array 1302 of heated air and directs it toward the left portion of support 1304. Left tube 1202 is also configured and designed in such a way that the impact of plume array 1302 is focused substantially on the left portion of support 1304. Furthermore, middle tube 1203 generates a plume array 1303 of heated air and directs it toward the center portion of the support 1304. Middle tube 1203 is also configured and designed in such a way that the impact of the plume array 1303 is focused substantially on the center portion of support 1304. Bottom plate 1200 is secured to the oven using screws 1204.

[0175] When tubes 1201, 1202, 1203 direct their respective plume arrays 1301, 1302, 1303 into cooking chamber 1305 as described above, the respective plume arrays 1301, 1302, 1303 are drawn laterally across the bottom surface of food product 1306 sitting on support 1304, rather than simply bouncing off food product 1306. The result is a layer 1307 of hot air that completely surrounds the bottom surface of food product 1306. This effect is due to the directions of the plume arrays 1301, 1302, 1303 and the positions of return air openings 1308, 1309 in cooking chamber 1305.

[0176] Because the directions of plume arrays 1301, 1302 of heated air respectively provided from right and left tubes 1201, 1202 are at a non-zero angle less than 90 degrees with respect to the surface of the support 1304, the heated air from these tubes will tend to move laterally, toward the side edges of support 1304, after it impacts the bottom surface of food product 1306. Furthermore, and very importantly, the nega-

tive pressure provided at return air openings 1308, 1309 further enhances the effect of drawing the plume arrays 1301, 1302, 1303 laterally across the bottom surface of food product 1306, thereby optimizing the cooking efficiency. In a preferred embodiment, each of the return air openings 1308, 1309 are positioned substantially at or along the intersection of the bottom of cooking chamber 1305 and a side wall of the cooking chamber. The lateral drawing of the heated air across the bottom surface of food product 1306 to surround it with heated air facilitates heat transfer from the heated air to food product 1306.

[0177] In comparison, a typical conventional high-speed cooking oven uses columns of heated air, which are designed to strike a food product at an angle that is substantially perpendicular to the surface of the food product. By its design, the conventional high-speed oven applies columns of heated air to the entire bottom surface of the support. The return path for these columns of heated air in a typical conventional high-speed cooking oven is provided at the back of the oven. Each column of heated air (to the extent it contacts the bottom surface of the food product) is focused on a particular area of the bottom surface of the food product. As a result, the spotting problem referred to in the Background section occurs at the bottom surface of the food product. Hence, compared to the ovens made in accordance with the present invention, the conventional high-speed oven is much less efficient in utilizing the given amount of heated air in cooking a food product, as the impinging air does not contact the entire bottom surface of the food product.

[0178] Referring now to FIGS. 14A and 14B, the tubes of bottom plate 1200 can be used in combination with the top tubes used in the exemplary embodiments of the present invention illustrated in FIGS. 8-10 and described above. As shown in FIGS. 14A and 14B, plume arrays 1401, 1402 from respective tubes 1403, 1404 at the top of cooking chamber 1405 of oven 1400 can be used to cook the top and side surfaces of a food product 1406 sitting on a support 1407, as described earlier herein. At the same time, plume arrays 1408, 1409, 1410 from respective tubes 1201, 1202, 1203 of bottom plate 1200 (which is secured to oven 1400 by screws 1204) can be used to cook the bottom surface of food product 1406. As described in connection with FIGS. 13A and 13B, plume arrays 1401, 1402 and 1408, 1409, 1410 are drawn laterally across the top and bottom surfaces, respectively, of food product 1406 by virtue of the positioning of tubes 1201, 1202, 1203, 1403, 1404 and the negative pressure at return air openings 1411, 1412. In this way, the impinging hot air supplied into cooking chamber 1405 by tubes 1201, 1202, 1203, 1403, 1404 surrounds food product 1406, thereby improving the cooking efficiency of oven 1400.

[0179] According to yet another aspect of the present invention, the various exemplary embodiments of the present invention illustrated herein and described above can utilize a cooking support that complements the cooking technology that is embodied in those ovens. In particular, the use of planar plumes and the introduction of microwave energy into the cooking chamber of the oven from above the food product creates a unique opportunity in that the oven is no longer restricted to using a cooking support that is made of ceramic or another microwave-transparent material, but can utilize a more durable and easier-to-clean metal cooking support. Prior art ovens can also utilize metal cooking supports, but

those supports are not designed to be able to pass both microwaves and heated air without reducing the cooking efficiency of the oven.

[0180] A cooking support in accordance with the present invention is shown in FIG. 15. It is desirable for cooking plate 1501 to satisfy the following design criteria: (1) it should be made from a robust material that is not easily broken; (2) it should be capable of being used in a high-temperature environment; (3) it should have a high level of thermal conductivity; (4) it should be easy to clean and scratch-resistant; (5) it should be suitable for use with microwave energy; (6) it should be inexpensive to manufacture; (6) it should be capable of being treated with a coating that has been approved by NSF International; and (7) it should provide a maximum area for receiving a food product without restricting air flow or causing microwave reflections.

[0181] Cooking plate 1501 is manufactured from a material that maximizes the conductive transfer of heat to the food product (not shown) placed on cooking surface 1502, and also quickly absorbs heat convectively from heated air that is provided to from both above the food product (e.g., by planar plumes) and below the food product (e.g., by bottom air inlets). In this way cooking plate 1501 facilitates the even browning and crisping of the bottom of the food product, even at low air speeds. In a presently preferred embodiment, cooking plate 1501 is manufactured from aluminum, which has a thermal conductivity in the range of 193-247 W/mK.

[0182] In a presently preferred embodiment, cooking plate 1501 is approximately 9 inches wide and approximately 11.8 inches long. It will be appreciated by one of ordinary skill in the art that the dimensions of cooking plate 1501 can vary depending on the size of the cooking chamber of the oven in which it is used. The inventors have experimentally determined that, from the standpoint of optimal heat transfer and microwave cooking efficiency, a cooking plate 1501 made of aluminum and having a thickness of less than approximately 0.115 inches (and, in particular, a thickness of 0.072 inches) improves the consistency of the browning of the bottom of a food product without having any adverse effect on the cooking performance of microwave energy. One of ordinary skill in the art will appreciate that the thickness of cooking plate may vary depending on the length and width of the cooking plate and the material from which cooking plate 1501 is manufactured.

[0183] Cooking plate 1501 includes a cooking surface 1502 for receiving a food product (not shown). In a presently preferred embodiment, cooking surface 1502 is approximately 7.2 inches wide by 11.8 inches long. It will be appreciated by one of ordinary skill in the art that the dimensions of cooking surface 1502 can vary depending on the size of cooking plate 1501. As described above, the dimensions of cooking plate 1501, and hence the dimensions of cooking surface 1502, can vary depending on the cooking chamber of the oven in which it is used.

[0184] Adjacent cooking surface 1502, at the outer periphery of cooking plate 1501, is at least one aperture 1503. A presently preferred embodiment of cooking plate 1501 includes two sets of apertures 1503. The width of each aperture 1503 is selected to maximize the area of cooking surface 1502 while, at the same time, ensuring that there is no restriction to the return air and there is a minimum loss of microwave energy, as indicated by a value for the voltage standing-wave ratio ("VSWR") that is as close as possible to 1. In a presently preferred embodiment, apertures 1503 comprise rectangular

slots, each of which is approximately 4.8 inches long and 0.6 inches wide. In this presently preferred embodiment, the length of each aperture 1503 is equal to approximately one wavelength of the microwave energy, and the width of the aperture is equal to approximately one-eighth of one wavelength of the microwave energy. The inventors have measured a VSWR of less than approximately 1.3:1 in cooking chamber 802 when using cooking plate 1501 in oven 800 to cook a breakfast biscuit or sandwich. This value for VSWR indicates that approximately 98% of the microwave energy is being coupled to the breakfast biscuit or sandwich (i.e., the food product).

[0185] One of ordinary skill in the art will appreciate that each aperture 1503 is not restricted to the shape of a rectangular slot, but can be an opening (or openings) of any geometrical shape. For example, aperture 1503 can be formed as a single rectangular slot, for example by eliminating the portion 1504 of cooking plate 1503 which separates the two apertures 1503 in each pair of apertures 1503. Alternatively, the apertures 1503 can be formed as any geometrical shape. In choosing the dimensions, shapes, and numbers of apertures 1503, the relevant considerations are to maximize the area of cooking surface 1502, to ensure that the apertures 1503 do not restrict the flow of return air, and to ensure that there is a minimum loss of microwave energy.

[0186] Cooking plate 1501 is also constructed to minimize the sticking of the food product (not shown) to cooking surface 1502. In a preferred embodiment, cooking plate 1501 is coated with a metal finish that is available from Dura-Kote Technology, Ltd., of Johnston, R.I. It is preferred to coat cooking plate 1501 with a metal finish that has a built-in lubricant, which prevents the food product from sticking to the cooking plate and also improves the browning of the food product.

[0187] FIG. 16 shows cooking plate 1501 disposed inside cooking chamber 802 of oven 800, in place of support 803, which is shown in FIG. 8A as a wire rack. It will be appreciated by one of ordinary skill in the art that, although this description is being made with reference to oven 800, a correspondingly sized cooking plate can also be used with ovens 900 (FIGS. 9A, 9B, and 9C) and 1000 (FIGS. 10A, 10B, and 10C).

[0188] In a presently preferred embodiment, cooking plate 1501 is positioned approximately 2.4 inches above bottom air inlets 820, which are located substantially at the bottom of cooking chamber 802. One advantage of this placement of cooking plate 1501 within cooking chamber 802 is that it reduces the effective size of cooking chamber 802 that is seen by the microwave energy that is provided to cooking chamber 802 by magnetron 804 (shown in FIG. 8A) and at least one resonator 805 of oven 800. This reduction in the effective size of cooking chamber 802 concentrates the microwave energy over a smaller volume, thereby promoting the absorption of microwave energy by the food product (not shown). Oven 800 thus makes optimal use of the microwave energy provided by magnetron 804 and resonator 805.

[0189] As shown in FIGS. 8B and 16, oven 800 includes return air openings 815 and 816 on both side walls of the cooking chamber 802. As described previously herein with respect to FIG. 8B, return air opening 815 is preferably positioned substantially at or along the intersection of the direction of the plume array generated by the tube 807 and the side wall of the cooking chamber 802. Likewise, the return air opening 816 is preferably positioned substantially at or along

the intersection of the direction of the plume array generated by the tube **806** and the side wall of the cooking chamber **802**. As previously described, the return air openings **815** and **816** allow the gas from the plume arrays **1601**, **1602** generated by the tubes **807** and **806** to return from the cooking chamber **802** to the air conduit **812** via return air plenums **817** and **818** and one or more intermediate conduits, respectively.

[0190] In accordance with an embodiment of the present invention, cooking plate **1501** is disposed in cooking chamber **802** so that apertures **1503** are located above and near return air opening **815**. Similarly, additional apertures **1503** are located above and near return air opening **816**. Plume arrays **1601** and **1602** are introduced into cooking chamber **802** in the manner described with respect to FIGS. **11A**, **11B**, and **11C**. Plume arrays **1601**, **1602** collide above cooking plate **1501**, and the net result is that the impact of the sum of plume arrays **1601**, **1602** is focused on cooking plate **1501**, and substantially on the cooking surface **1502** (and thus the food product (not shown) placed thereon), as shown in FIG. **16**.

[0191] Referring to FIG. **16**, because the directions of plume arrays **1601**, **1602** of heated air are directed at a non-zero angle less than 90 degrees with respect to cooking surface **1502**, the heated air from these plume arrays will tend to move laterally, toward the outer periphery of cooking plate **1501**, after plume arrays **1601**, **1602** collide. The negative pressure provided at return air openings **815**, **816** further enhances the effect of drawing the plume arrays **1601**, **1602** laterally across cooking surface **1502** and through the apertures **1503** to the return air openings **815**, **816**.

[0192] In accordance with an aspect of the present invention, cooking plate **1501** promotes the lateral movement of the heated air from plume arrays **1601**, **1602** toward return air openings **815**, **816**. If a food product were placed in an oven that uses a wire rack, like the oven shown in FIGS. **11A-11C**, some of the heated air will be directed from the plume arrays **1104**, **1105** and flow directly to a return air opening (not shown) between the wires in the wire rack, and will not flow laterally toward return air openings **815**, **816**.

[0193] In the presently preferred embodiment of the present invention shown in FIG. **16**, any heated air delivered to cooking chamber **802** by way of plume arrays **1601**, **1602** can only return directly to a return air opening **815**, **816** through an aperture **1503**, which has a small area compared to the area of cooking surface **1502**. Heated air delivered by way of plume arrays **1601**, **1602** anywhere other than in the vicinity of an aperture **1503** will ultimately be returned to a return air opening **815**, **816** through a slot **1503** only after being drawn laterally across cooking surface **1502**. Accordingly, cooking plate **1501** promotes the lateral movement of the heated air as it is drawn to return air openings **815**, **816**. This lateral movement of the heated air is important to the efficient cooking of a food product for the reasons discussed in related co-pending U.S. patent application Ser. No. 12/347,303, which is hereby incorporated by reference in its entirety.

[0194] In addition, cooking plate **1501** prevents interaction between plume arrays **1601**, **1602** and the heated air provided by bottom air inlets **820**, which is another source of inefficiency in oven **800**. When a food product is placed in an oven which uses a wire rack, like the oven shown in FIGS. **11A-11C**, plume arrays **1104**, **1105** can pass through the spaces between the wires in the wire rack to interact with the heated air provided from the bottom of cooking chamber **802** by bottom air inlets **820**. Such interaction is substantially elimi-

nated when cooking plate **1501** is used in place of a wire rack because the plume arrays are blocked by cooking plate **1501**.

[0195] After striking cooking plate **1501**, the heated air from bottom air inlets **820** is drawn laterally toward return air opening **815**, **816** in the manner described above with respect to plume arrays **1601**, **1602**. Here again, cooking plate **1501** promotes the lateral movement of heated air in cooking chamber **802** (this time from bottom air inlets **820**) as it is drawn to return air openings **815**, **816**. (One of ordinary skill in the art will appreciate that, although bottom air inlets **820** are used in a presently preferred embodiment, tubes **1201**, **1202**, and **1203** of bottom plate **1200** (shown in FIGS. **12A**, **12B**, and **12C**) can also be used to provide heated air into the cooking chamber from the bottom of the cooking chamber.)

[0196] In a presently preferred embodiment, each of the return air openings **815**, **816** has an area of approximately 8.6 in.^{sup.2}. A return air opening is preferably covered by a filter, which effectively reduces the area of the return air opening. In a presently preferred embodiment, such a filter reduces the area of each of return air openings **815**, **816** by approximately 35%, leaving an effective area of approximately 5.6 in.^{sup.2} through which return air from one of plume arrays **1601**, **1602** can flow. As described above, in a presently preferred embodiment, each of the apertures **1503** has a length of approximately 4.8 inches and a width of approximately 0.6 inches, for an area of approximately 2.88 in.². A pair of apertures **1503** at the outer periphery of cooking plate **1501**, as shown in FIGS. **15A** and **16**, has an area of approximately 5.76 in.² through which return air from plume arrays **1601**, **1602** flows. Thus, in a presently preferred embodiment, the area of the apertures **1503** located above and near a return air opening **815**, **816** is substantially equal to the effective area of the return air opening. From the standpoint of not restricting the flow of air within oven **800**, one of ordinary skill in the art will appreciate that the area of the apertures **1503** should be greater than or substantially equal to the effective area of their corresponding return air opening.

[0197] The above-described features and improvements in accordance with the embodiments of the present invention enable a high-speed cooking oven for cooking a food product at least partially by hot air impingement and/or at least partially by microwave to deliver optimal cooking efficiency. A cooking support for supporting a food product in the oven, described in accordance with the embodiments of the present invention, is designed so that heated air that enters the cooking chamber is required to move laterally towards the sides of the oven as it is drawn towards the return air openings in the cooking chamber of the oven. The cooking plate is also designed to make optimal use of the microwave energy that enters the cooking chamber of the oven by effectively reducing the size of the cooking chamber, thereby concentrating the microwave energy over a smaller volume, while still enabling plume arrays of heated air to work optimally. The cooking plate is constructed of a material, such as aluminum, that maximizes conductive heat transfer to the food product and also quickly absorbs heat convectively from heated air directed upward from the bottom of the cooking chamber. The cooking plate is also constructed to minimize the sticking of the food product to its conductive surface.

[0198] While this invention has been described in conjunction with exemplary embodiments outlined above and illustrated in the drawings, it is evident that many alternatives, modifications and variations will be apparent to those skilled in the art. For example, in the embodiment shown in FIG. **16**,

cooking plate **1501** rests on rails **1603** that are attached to the side walls of the cooking chamber **802**. In an alternative embodiment, a cooking plate can be provided with legs so that it can rest on the bottom of the cooking chamber. As shown in FIGS. **17A** and **17B**, a cooking plate **1701** includes a cooking surface **1702**, apertures **1703**, legs **1704**, skids **1705**, and apertures **1706**. In a presently preferred embodiment, each one of legs **1704** is disposed substantially at or near a corner of cooking plate **1701**. Legs **1704** stand approximately 2.4 inches tall, so that cooking surface **1702** is located approximately 2.4 inches above the bottom of the cooking chamber. One of ordinary skill in the art will appreciate that the height of each leg **1704** can vary depending upon the dimensions of the cooking chamber in which cooking plate **1701** is placed. Each skid **1705** connects a pair legs **1704**. The edge of the skids **1705** can be rounded. The purpose of skids **1705** is to overcome the inherent wobbliness that would result if cooking plate **1701** were to rest solely on legs **1704**. A pair of legs **1704** and a corresponding skid **1705** define an aperture **1706**, which permits return air to flow out of the cooking chamber. [0199] Accordingly, the exemplary embodiments of the invention, as set forth above, are intended to be illustrative, not limiting, and the spirit and scope of the present invention

is to be construed broadly and limited only by the appended claims, and not by the foregoing specification.

What is claimed is:

1. A cooking plate supporting a food product in an oven that utilizes heated air comprising:
 - a substantially solid surface receiving a food product thereon and at least one aperture located at an outer periphery of the cooking plate with the at least one aperture permitting the heated air to flow therethrough.
2. The support of claim 1, wherein the at least one aperture further limits the reflection of incident microwave energy.
3. The support of claim 1, further comprising a plurality of legs.
4. The support of claim 3, wherein the plurality of legs comprises four legs.
5. The support of claim 3, wherein each of the plurality of legs is located at a corner of the cooking plate.
6. The support of claim 3, wherein each of the plurality of legs has a height of approximately 2.4 inches.
7. The support of claim 3, further comprising a skid that connects two of the plurality of legs.
8. The support of claim 7, wherein the skid has a rounded edge.

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