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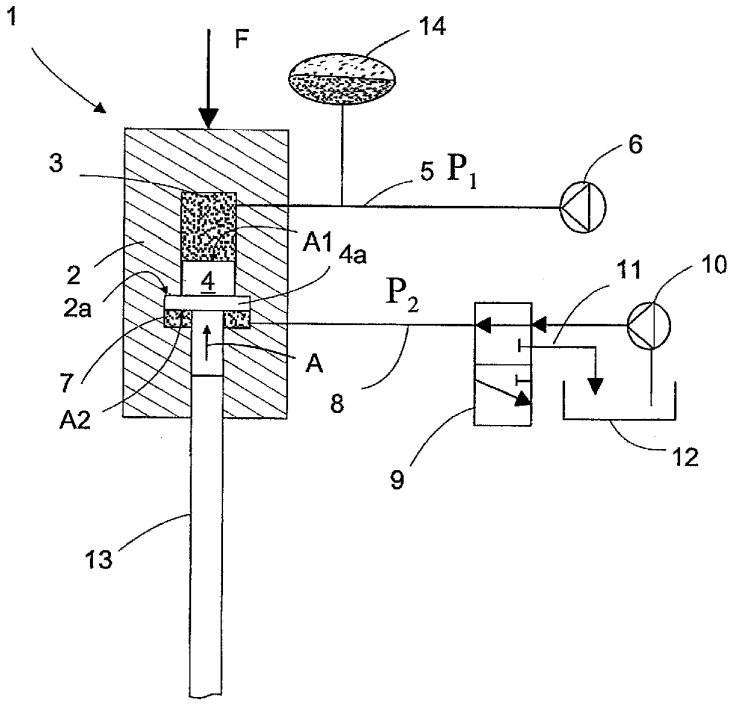
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(54) Title: PRESSURE-FLUID-OPERATED PERCUSSION DEVICE



(57) Abstract: The invention relates to a pressure-fluid-operated percussion device comprising a frame (2) allowing a tool (13) to be arranged therein movably in its longitudinal direction, means for feeding pressure liquid to the percussion device (1) and for returning pressure liquid to a pressure liquid tank, and means for producing a stress pulse in the tool by utilizing pressure of the pressure liquid. The invention includes a pressure liquid source for maintaining pressure in the working pressure chamber (3), and means for intermittently feeding pressure liquid to the percussion device (1) such that the pressure liquid pushes a transmission piston into a predetermined backward position such that pressure liquid is discharged from the working pressure chamber (3), and for alternately allowing pressure liquid to be discharged rapidly from the percussion device (1) so that the pressure of the pressure liquid in the working pressure chamber (3) and pressure liquid flowing thereto from the pressure liquid source pushes the transmission piston (4) towards the tool (13), thus generating a stress pulse in the tool (13).

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PRESSURE-FLUID-OPERATED PERCUSSION DEVICE

BACKGROUND OF THE INVENTION

[0001] The invention relates to a pressure-fluid-operated percussion device comprising a frame allowing a tool to be arranged therein movably in its longitudinal direction, means for feeding pressure liquid to the percussion device and for returning pressure liquid to a pressure liquid tank, and means for producing a stress pulse in the tool by utilizing pressure of the pressure liquid, wherein the percussion device comprises a working pressure chamber filled with pressure liquid and, between the working pressure chamber and the tool, a transmission piston which is movably arranged in the longitudinal direction of the frame and which is in contact with the tool either directly or indirectly at least during stress pulse generation, and a charging pressure chamber on the side of the transmission piston facing the tool so that the transmission piston is provided with a pressure surface facing the working pressure chamber and on the side of the charging pressure chamber a pressure surface facing the tool.

[0002] In the prior art, in a percussion device a stress pulse in a tool is produced by using a reciprocating percussion piston which, at the end of its stroke movement, hits an end of a tool or a shank connected thereto, thus producing in the tool a stress pulse propagating towards the material to be processed. The reciprocating stroke movement of a percussion piston is typically produced by means of a pressure medium whose pressure makes the percussion piston move in at least one direction, today typically in both directions. In order to enhance the stroke movement, a pressure accumulator or a spring or the like may be utilized to store energy during a return movement.

[0003] Due to the reciprocating movement of a percussion piston, acceleration forces in opposite directions are alternately produced in percussion devices equipped with a percussion piston which subject the mechanism to stress and impede control of the percussion device. In addition, due to such forces, boom structures and feeding apparatuses usually employed for supporting a percussion device have to be more robust than would otherwise be necessary. Furthermore, in order to make a stress pulse to be transferred from the tool to the material to be processed, such as rock to be broken, efficiently enough, the percussion device, and hence the tool, have to be pushed against the material with a sufficient force. Due to dynamic acceleration forces, the feed force and structures, accordingly, have to be dimensioned to be robust

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enough so that the pressing force on the tool which remains as a difference of acceleration caused by the feed force and the movement of the percussion piston would still be sufficiently large. Furthermore, percussion devices equipped with a percussion piston operating by a reciprocating stroke movement are only able to provide low stroke frequencies since to accelerate the percussion piston in its direction of movement always requires an amount of power proportional to the mass of the percussion piston, and high frequencies would require high acceleration and thus extremely high powers. This, in turn, is not feasible in practice, since all the rest in the percussion device and the support structure thereof would have to be dimensioned accordingly. When at the same time this would result in a considerable decrease in efficiency, the stroke frequency of existing percussion devices is only a few dozens of Hz at its best.

BRIEF DESCRIPTION OF THE INVENTION

[0005] In accordance with the invention there is provided a pressure-fluid-operated percussion device comprising a frame allowing a tool to be arranged therein movably in its longitudinal direction, means for feeding pressure liquid to the percussion device and for returning pressure liquid to a pressure liquid tank, and means for producing a stress pulse in the tool by utilizing pressure of the pressure liquid, wherein the percussion device comprises a working pressure chamber filled with pressure liquid and, between the working pressure chamber and the tool, a transmission piston which is movably arranged in the longitudinal direction of the frame and which is in contact with the tool at least during stress pulse generation, and a charging pressure chamber on the side of the transmission piston facing the tool so that the transmission piston is provided with a pressure surface facing the working pressure chamber and on the side of the charging pressure chamber a pressure surface facing the tool, wherein the means for producing a stress pulse comprise a pressure liquid source connected with the working pressure chamber in order to maintain pressure in the working pressure chamber, and means for intermittently feeding, to the charging pressure chamber, pressure liquid whose pressure enables the transmission piston to be pushed towards the working pressure chamber, against the pressure of the pressure liquid in the working pressure chamber and into a predetermined backward position of the transmission piston such that pressure liquid is discharged from the working

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pressure chamber, and for alternately allowing pressure liquid to be discharged rapidly from the charging pressure chamber so that a force produced by the pressure of the pressurized pressure liquid in the working pressure chamber and flowing thereto from the pressure liquid source pushes the transmission piston in the direction of the tool, compressing the tool in its longitudinal direction and thus generating a stress pulse in the tool while maintaining the piston in contact with the tool during compression of the tool while maintaining the piston in contact with the tool during compression of the tool.

[0006] The transmission piston is continuously subjected to a pressure acting towards the tool, the pressure being derived from a pressure fluid source connected to the working pressure chamber.

[0007] The pressurized pressure fluid may be fed to a charging pressure chamber residing on another side of the transmission piston to move the transmission piston to a particular predetermined position, i.e. to a position wherefrom the transmission piston is allowed, by means of a force produced by the pressure in the working chamber, to abruptly compress the tool towards the material to be processed, thus producing a stress pulse in the tool.

[0008] When the transmission piston is in said position and substantially in contact with the tool or shank, the charging pressure chamber can be connected with a "tank pressure" so that the pressure acting on the opposite side of the transmission piston produces a sudden compression on the tool or the like, thus producing a stress pulse which propagates through the tool to the material to be processed.

[0009] An advantage of the invention is that this solution enables a good efficiency to be achieved since moving the transmission piston to a stress pulse initiating position, i.e. to a releasing position, takes place substantially against a constant pressure. A further advantage of the invention is that this enables the compressive stress energy of a stress wave being reflected from the material being processed via the tool and the transmission piston to the working pressure chamber to be recovered. A still further advantage is that the stress pulse generation frequency can be made considerably higher than that of the known percussion devices since there is no large-mass, and thus slow, percussion piston which is to be made to reciprocate. Still another advantage of the invention is that the solution is simple to implement and the operation is easy to control.

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BRIEF DESCRIPTION OF THE DRAWINGS

[0010] The invention will be described in closer detail in the accompanying drawings, wherein

[0011] Figures 1a and 1b show principles of an embodiment of a percussion device according to the invention during charging and during stress pulse generation, respectively, and

[0012] Figures 2a and 2b show theoretical energy graphs related to charging and stress pulse generation, respectively.

DETAILED DESCRIPTION OF THE INVENTION

[0013] Figure 1a schematically shows principles of an embodiment of a percussion device according to the invention in a situation wherein the percussion device is being "charged" in order to produce a stress pulse. The figure shows a percussion device 1 comprising a frame 2. For pressure liquid, the frame comprises a working pressure chamber 3 which, on one side, is defined by a transmission piston 4. The working pressure chamber 3 is connected via a channel 5 to a pressure source, such as a pressure liquid pump 6, which feeds pressurized pressure liquid to the space 3 at a pressure P_1. On the other side of the transmission piston 4, opposite to the pressure chamber 3, a charging pressure chamber 7 is provided which, in turn, is connected via a channel 8 and a valve 9 to a pressure liquid source, such as a pressure liquid pump 10, which feeds pressurized liquid whose pressure is P_2. From the valve 9, a pressure liquid return channel 11 is further provided to a pressure liquid tank 12.

[0014] A tool 13, which may be a drill rod or, typically, a shank connected to the drill rod, is further connected to the percussion device 1. At the opposite end of the tool, there is provided a drill bit, such as a rock bit or the like, not shown, which during operation is in contact with the material to be processed. It may further comprise a pressure accumulator 14 connected with the working pressure chamber 3 in order to dampen pressure pulses.

[0015] In the situation shown in Figure 1a, "charging" is implemented wherein pressure liquid, controlled by the valve 9, is fed to the charging pressure chamber 7 such that the transmission piston 4 moves in the direction of arrow A until it has settled, in the position according to Figure 1a, in its uppermost, i.e. backward, position. At the same time pressure liquid is discharged from the working pressure chamber. The backward position of the transmission piston 4 is determined by the mechanical solutions in the percussion device 1, such as various shoulders or stops; in the embodiment according to Figures 1a and 1b, a shoulder 2a and the rear surface of a flange 4a of the transmission piston. During operation of the percussion device, the percussion device 1 is pushed towards the material to be processed at force F, i.e. a "feed force", which keeps the transmission piston 4 in contact with the tool 13

and the tip thereof, i.e. a drill bit or the like, in contact with the material to be processed. When the transmission piston 4 has moved in the direction of arrow A as far as possible, the valve 9 is moved into the position shown in Figure 1b so that pressure liquid from the charging pressure chamber 7 is allowed to abruptly discharge into the pressure liquid tank 12. The transmission piston is then allowed to move forward in the direction of the tool 13 due to the pressure of the pressure liquid in the working pressure chamber 3 and further flowing thereto from the pressure liquid pump 6. Pressure P_1 acting on the transmission piston 4 in the working pressure chamber 3 produces a force which pushes the transmission piston 4 in the direction of arrow B towards the tool 13, compressing the tool 13. As a result, a sudden compressive stress is generated in the tool 13 through the transmission piston 4, this sudden compressive stress thus producing a stress pulse through the tool 13 all the way to the material to be processed. A "reflection pulse" being reflected from the material being processed, in turn, returns through the tool 13, pushing the transmission piston 4 again in the direction of arrow A in Figure 1a so that the energy of the stress pulse is transferred to the pressure liquid in the working pressure chamber. At the same time, the valve 9 is again switched to the position shown in Figure 1a, and pressure liquid is again fed to the charging chamber 7 to push the transmission piston 4 to its predetermined backward position.

[0016] Pressure surface areas of the transmission piston 4, i.e. a surface area A1 facing the working pressure chamber 3 and a surface area A2 facing the charging chamber 7, respectively, can be chosen in many different ways. The simplest way of implementation is the embodiment shown in Figures 1a and 1b wherein the surface areas differ in size. In such a case, choosing the surface areas appropriately enables pressures of equal amount to be used on both sides of the transmission piston 4, i.e. pressures P_1 and P_2 may be equal in amount. Therefore, pressure liquid may enter both spaces from the same pressure liquid source. This simplifies the implementation of the percussion device. This, in turn, results in a further advantage that the transmission piston 4 may readily be provided with a shoulder-like flange 4a and the frame may readily be provided with a shoulder 2a, respectively, so that the shoulder 2a of the frame 2 defines the backward position of the transmission piston 4; in the figure the uppermost position, i.e. position where stress pulse generation always starts. The surface areas may also be equal in size, in which case pressure P_2 has to be higher than pressure P_1.

[0017] Figures 2a and 2b describe theoretical energy graphs related to charging and stress pulse generation, respectively, in a percussion device according to the invention.

[0018] When the transmission piston is moved according to Figure 2a against pressure P_1 acting in the working pressure chamber, at the end the amount of charged energy is $P_1 \times V_1$, i.e. the product of pressure and volume replaced by a pressure area A_1, which is depicted by rectangle A. If the value of the pressure acting in the working pressure chamber would initially be 0, the amount of charged energy would be $P_1 \times V_1/2$, i.e. half the energy mentioned above, which is depicted by triangle B. Similarly, the amount of energy fed into the percussion device is depicted by rectangle C shown in broken line, which is the product of pressure P_2 (substantially constant) and an increase in volume V_2 that has occurred as a result of a transition of a pressure surface A_2. This surface area of rectangle C, i.e. the fed energy, is equal in size to the surface area of rectangle A.

[0019] When the transmission piston is according to Figure 2b allowed to press the tool, the amount of energy transferred to a stress pulse is $P_1 \times V_1$, i.e. the product of pressure and said volume, which is depicted by rectangle D. If the value of the pressure acting in the working chamber would be 0 at the end, the amount of energy transferred to a stress pulse would be $P_1 \times V_1/2$, i.e. half the energy mentioned above, which is depicted by triangle E.

[0020] Although this theoretical examination does not accurately depict real operational processes and pressure levels in practice, it nevertheless provides a clear description as to how the percussion device of the invention, by employing the same pressure values of pressure liquid to be fed, enables power higher than that produced by devices wherein the pressure varies between zero and a maximum pressure to be achieved.

[0021] Using short travels in the direction of a tool, the percussion device according to the invention enables stress pulses to be produced at a high frequency since the necessary amounts of pressure liquid to be fed are relatively small while they at the same time enable a large force to be produced. Furthermore, since the mass of the transmission piston 4 is small, no significant dynamic forces are generated. Similarly, moving the transmission piston 4 into its backward position, i.e. starting position, only requires a short movement, thus enabling pulses and a high stress pulse frequency to be achieved, which results in a high frequency of stress pulses between the tool

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and the material to be processed, usually also called a stroke frequency in connection with known percussion devices. The drawings and the related description are only intended to illustrate the idea of the invention. The details of the invention may vary within the scope of the claims.

[0022] In the claims which follow and in the preceding description of the invention, except where the context requires otherwise due to express language or necessary implication, the word "comprise" or variations such as "comprises" or "comprising" is used in an inclusive sense, i.e. to specify the presence of the stated features but not to preclude the presence or addition of further features in various embodiments of the invention.

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THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A hydraulic percussion device comprising a frame allowing a tool to be arranged therein movably in its longitudinal direction, means for feeding pressure liquid to the percussion device and for returning pressure liquid to a pressure liquid tank, and means for producing a stress pulse in the tool by utilizing pressure of the pressure liquid, wherein the percussion device comprises a working pressure chamber filled with pressure liquid and, between the working pressure chamber and the tool, a transmission piston which is movably arranged in the longitudinal direction of the frame and which is in contact with the tool at least during stress pulse generation, and a charging pressure chamber on the side of the transmission piston facing the tool so that the transmission piston is provided with a pressure surface facing the working pressure chamber and on the side of the charging pressure chamber a pressure surface facing the tool, wherein the means for producing a stress pulse comprise a pressure liquid source connected with the working pressure chamber in order to maintain pressure in the working pressure chamber, and means for intermittently feeding, to the charging pressure chamber, pressure liquid whose pressure enables the transmission piston to be pushed towards the working pressure chamber, against the pressure of the pressure liquid in the working pressure chamber and into a predetermined backward position of the transmission piston such that pressure liquid is discharged from the working pressure chamber, and for alternately allowing pressure liquid to be discharged rapidly from the charging pressure chamber so that a force produced by the pressure of the pressurized pressure liquid in the working pressure chamber and flowing thereto from the pressure liquid source pushes the transmission piston in the direction of the tool, compressing the tool in its longitudinal direction and thus generating a stress pulse in the tool while maintaining the piston in contact with the tool during compression of the tool while maintaining the piston in contact with the tool during compression of the tool.

2. A percussion device as claimed in claim 1, wherein the means for feeding pressurized pressure liquid to the working pressure chamber are arranged to feed the pressure liquid such that the pressure in the working

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pressure chamber remains substantially constant during operation of the percussion device.

3. A percussion device as claimed in claim 1 or 2, wherein pressure liquid of equal pressure is fed to the working chamber and to the charging pressure chamber, and that the pressure surfaces of the transmission piston facing the working pressure chamber and the charging pressure chamber, respectively, are dimensioned such that a sum of forces being formed pushes the transmission piston into its backward position.

4. A percussion device as claimed in any one of the preceding claims, wherein the working pressure chamber is connected to a pressure liquid source, such that the pressure liquid source tries to feed pressure liquid thereto continuously.

5. A percussion device as claimed in any one of the preceding claims, wherein it comprises a pressure accumulator connected with the working pressure chamber.

6. A percussion device as claimed in claim 1, wherein the pressure liquid source is a liquid pump.

7. A pressure-fluid-operated percussion device substantially as herein described with reference to the accompanying drawings.

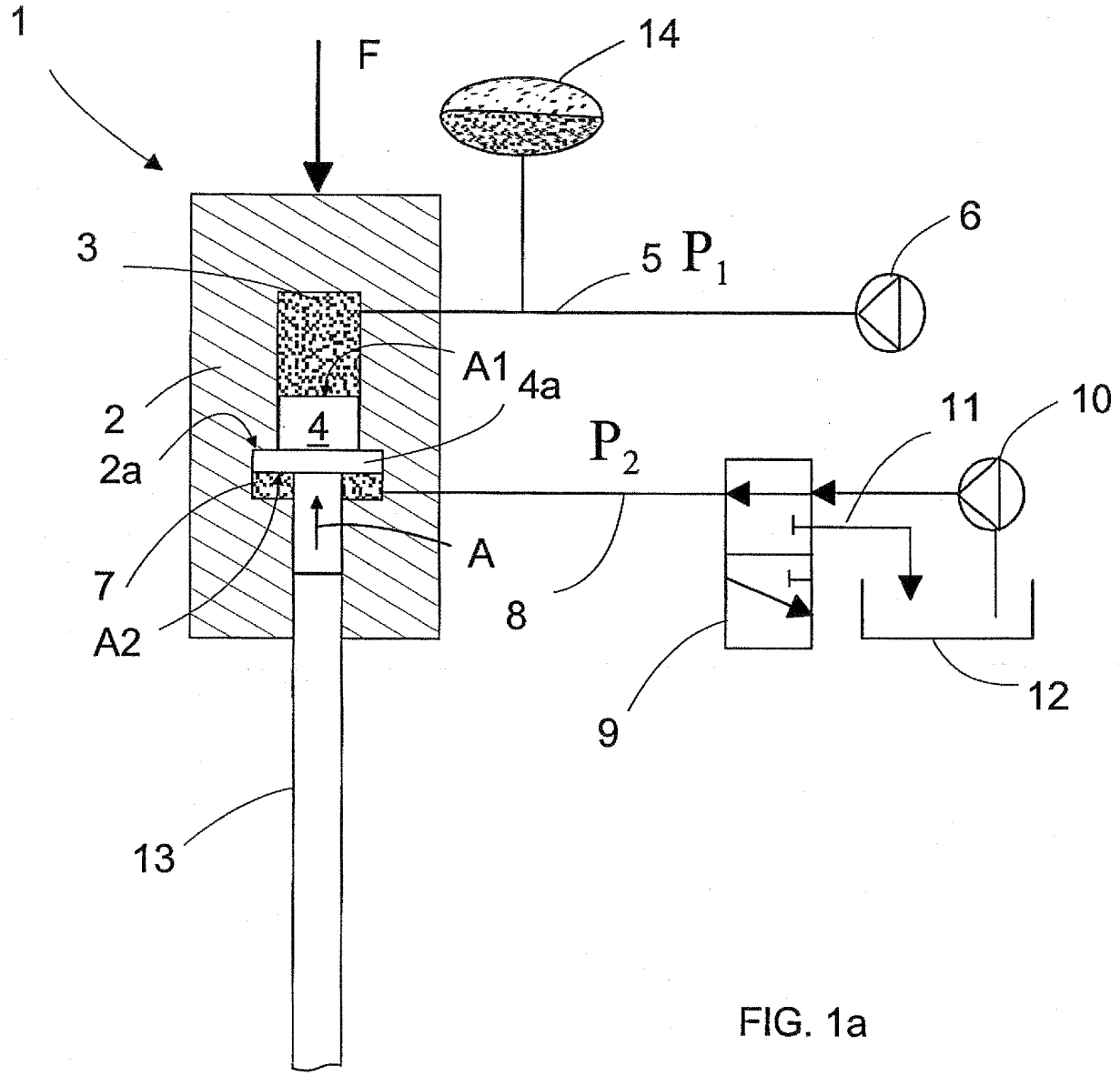


FIG. 1a

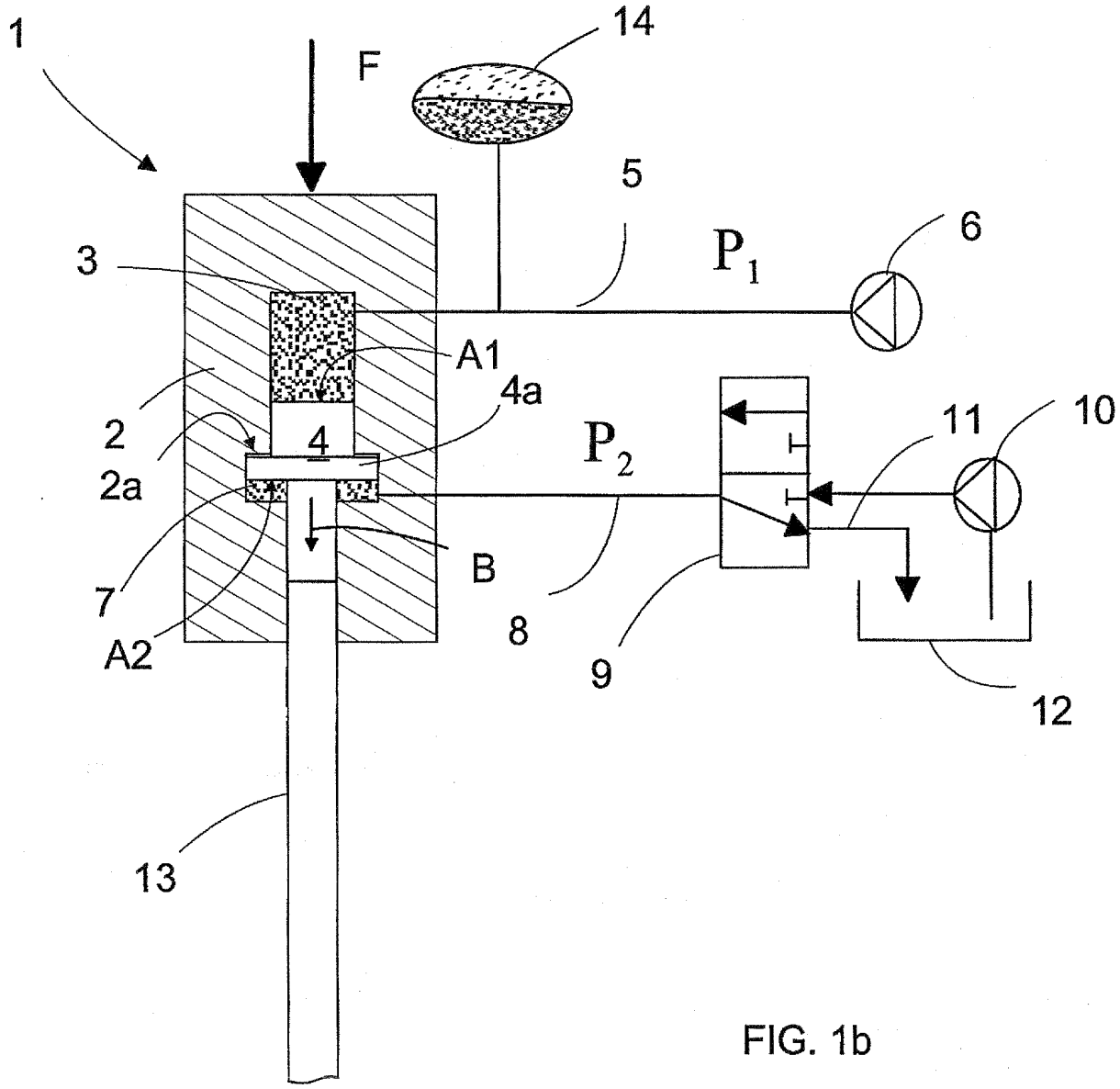


FIG. 1b

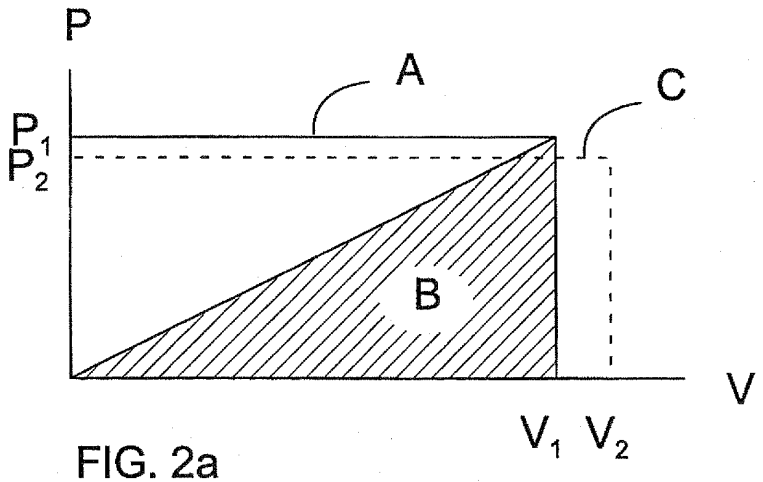


FIG. 2a

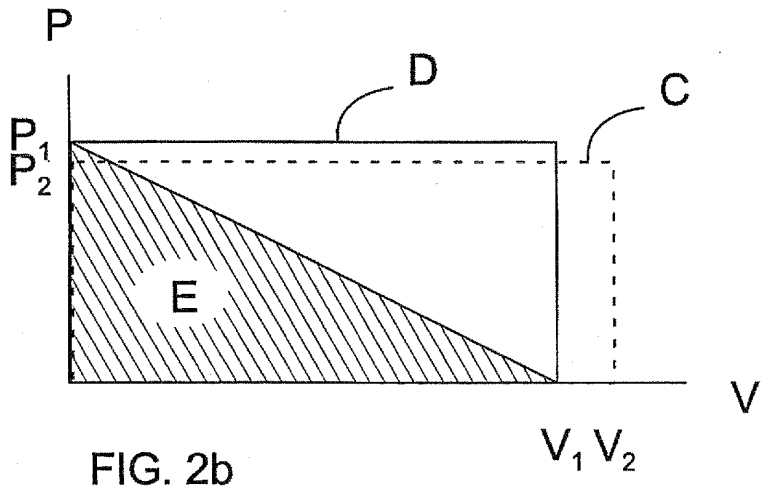


FIG. 2b