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(54) Title: FOOD PRODUCTS AND COATINGS THEREFORE COMPRISING HYDROLYZED WHOLE GRAIN

(57) Abstract: The present invention relates to a coating mixture comprising a sweetening agent, a hydrolyzed whole grain composition, an alpha-amylase or fragment thereof, which alpha-amylase or fragment thereof shows no hydrolytic activity towards dietary fibers when in the activestate, and wherein the coating mixture has a content of sweetening agent of more than 20% by weight of the coating mixture. In addition the invention relates to cereal products comprising such coatings.



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## **Food products and coatings therefore comprising hydrolyzed whole grain**

### **Technical field of the invention**

The present invention relates to food products being supplemented with whole grain. In particular the present invention relates to coating mixtures which are supplemented with hydrolysed whole grain, where neither taste or viscosity nor organoleptic properties of the coating mixture have been compromised. In addition the invention relates to cereal products comprising such coating mixtures.

### **Background of the invention**

There is now extensive evidence emerging mainly from epidemiological studies that a daily intake of three servings of whole grain products, i.e. 48 g of whole grain, is positively associated with decreased risk of cardiovascular diseases, increased insulin sensitivity and decreased risk of type 2 diabetes onset, obesity (mainly visceral obesity) and digestive system cancers. These health benefits of the whole grains are reported to be due to the synergistic role of the dietary fibers and other components, such as vitamins, minerals and bioactive phytochemicals.

The regulatory authorities in Sweden, the US and the UK have already approved specific heart health claims based on the available scientific substantiation. Food products comprising dietary fibers are also growing in popularity with consumers, not just because whole grain consumption is now included in some national dietary recommendations but also because whole grain products are considered wholesome and natural. Recommendations for whole grain consumption have been set up by government authorities and expert groups to encourage consumers to eat whole grains. For instance, in the U.S.A, recommendations are to consume 45-80 g of whole grain per day. However, data provided by national dietary surveys in the United Kingdom, the U.S.A. and China show that whole grain consumption varies between 0 and 30 g whole grains per day.

The lack of whole grain products offered on the shelves and the poor organoleptic properties of the available whole grain products are generally identified as barriers for whole grain consumption and restrict the amount of whole grain to be added to e.g. a coating mixture, because, when increased amounts of whole grain are added the physical and organoleptic properties of the coating mixture changes dramatically.

Whole grains are also a recognised source of dietary fibers, phytonutrients, antioxidants, vitamins and minerals. According to the definition given by the American Association of Cereal Chemists (AACC), whole grains, and food made  
5 from whole grains, consist of the entire grain seed. The entire grain seed comprises the germ, the endosperm and the bran. It is usually referred to as the kernel.

Moreover, in recent years, consumers have increased attention to the label of food  
10 products, e.g. coating mixtures, and they expect manufactured food products to be as natural and healthy as possible. Therefore, it is desirable to develop food and drink processing technologies and food and drink products that limit the use of non-natural food additives, even when such non-natural food additives have been fully cleared by health or food safety authorities.

15 Given the health benefits of whole grain cereal, it is desirable to provide a whole grain ingredient having as much intact dietary fibers as possible. Prior to the present invention, coating mixtures were bad vehicles of whole grain. Coating mixtures are traditionally widely used in foods, but it is difficult to add whole grain  
20 because added wholegrain flour had an impact on the organoleptic parameters significantly and leads to food products with undesirable properties for the consumer. Therefore such coated cereal products would benefit tremendously from new concepts that enable the formulation of coating mixtures comprising whole grain without changing the processing requirements and the organoleptic  
25 properties, such as the taste, texture and the overall appearance of coated foods, such as breakfast cereals".

The consumer is not willing to compromise on the organoleptic properties of coated cereal products, in order to increase his daily whole grain intake. Taste,  
30 texture and overall appearance are such organoleptic properties.

Obviously, industrial line efficiency is a mandatory requirement in the food industry. This includes handling and processing of raw materials, forming of the coated cereal products, packaging and later storing, in warehouses, on the shelf  
35 or at home.

US 4,282,319 relates to a process for the preparation of hydrolyzed products from whole grain, and such derived products. The process includes an enzymatic

treatment in an aqueous medium with a protease and an amylase. The obtained product may be added to different types of products. US 4,282,319 describe a complete degradation of the proteins present in the whole grain.

- 5 US 5,686,123 discloses a cereal suspension generated by treatment with both an alpha-amylase and a beta-amylase both specifically generating maltose units and have no glucanase effect.

Thus, it is an object of the present invention to provide coating mixtures that are  
10 rich in whole grains and in dietary fibers, while maintaining a low calorie intake, that provide an excellent consumption experience to the consumer, and that may be easily industrialised at a reasonable cost without compromising the organoleptic parameters.

### 15 **Summary of the invention**

Accordingly, in a first aspect the invention relates to a coated cereal product comprising a cereal base product and a layer of a coating mixture, said coating mixture comprising:

- a sweetening agent;
  - 20 - a hydrolyzed whole grain composition; and
  - an alpha-amylase or fragment thereof, which alpha-amylase or fragment thereof shows no hydrolytic activity towards dietary fibers when in the active state;
- 25 Another aspect of the present invention relates to a process for preparing a coated cereal product according to the present invention, said process comprising:
- 1) providing a cereal base product;
  - 2) providing a coating mixture by mixing a sweetening agent with a hydrolyzed whole grain composition, the hydrolyzed whole grain composition is  
30 prepared by:
    - a) contacting a whole grain component with an enzyme composition in water, the enzyme composition comprising at least one alpha-amylase, said enzyme composition showing no hydrolytic activity towards dietary fibers,
    - 35 b) allowing the enzyme composition to react with the whole grain component, to provide a whole grain hydrolysate,

- c) providing the hydrolyzed whole grain composition by inactivating said enzymes when said hydrolysate has reached a viscosity comprised between 50 and 5000 mPa.s measured at 65°C;
- 3) coating the cereal base product with the coating mixture obtaining the coated cereal product.

### Brief description of the drawings

Figure 1 shows a thin layer chromatography analysis of various enzymes put in contact with dietary fibres. The legend for the different tracks is the following:

- 10 A0: pure arabinoxylan spot (blank)  
β0: pure beta-glucan spot (blank)  
A: arabinoxylan spot after incubation with the enzyme noted below the track (BAN, Validase HT 425L and Alcalase AF 2.4L)  
β: beta-glucan spot after incubation with the enzyme noted below the track  
15 (BAN, Validase HT 425L and Alcalase AF 2.4L)  
E0: enzyme spot (blank)

Figure 2 shows size exclusion chromatography (SEC) of β-Glucan and arabinoxylan molecular weight profile without enzyme addition (plain line) and  
20 after incubation with Alcalase 2.4L (dotted line). A) Oat β-glucan; B) Wheat arabinoxylan.

Figure 3 shows size exclusion chromatography (SEC) of β-Glucan and arabinoxylan molecular weight profile without enzyme addition (plain line) and  
25 after incubation with Validase HT 425L (dotted line). A) Oat β-glucan; B) Wheat arabinoxylan.

Figure 4 shows size exclusion chromatography (SEC) of β-Glucan and arabinoxylan molecular weight profiles without enzyme addition (plain line) and  
30 after incubation with MATS L (dotted line). A) Oat β-glucan; B) Wheat arabinoxylan.

### Detailed description of the invention

The inventors of the present invention have surprisingly found that by treating the  
35 whole grain component with an alpha-amylase and optionally with a protease the whole grain will become less viscous and the following mixing into the coating mixture may be easier. This results in the possibility to increase the amount of whole grains in the product. Furthermore, the alpha-amylase treatment also

results in a reduced need for adding sweetener such as sucrose to the coating mixtures.

Thus, in a first aspect the invention relates to a coated cereal product comprising  
5 a cereal base product and a layer of a coating mixture, said coating mixture comprising:

- a sweetening agent;
- a hydrolyzed whole grain composition; and
- 10 - an alpha-amylase or fragment thereof, which alpha-amylase or fragment thereof shows no hydrolytic activity towards dietary fibers when in the active state;

Several advantages of a coated cereal product having a coating mixture comprising a hydrolyzed whole grain component according to the invention may  
15 exist:

- I. An increase in whole grain and fiber content may be provided in the coated cereal product, while the organoleptic parameters of the product are substantially not affected;
- II. Dietary fibers from the whole grain may be preserved;
- 20 III. Greater sense of satiety substantially without affecting the organoleptic parameters of the product and slower digestion. Currently, there are limitations for enriching coating mixtures with whole grain due to non-flowable viscosity, grainy texture, and taste issues. However, the use of hydrolyzed whole grain according to the present invention in coating  
25 mixture allow for providing the desired viscosity, a smooth texture, good solubility of the hydrolysed whole grain composition in the coating mixture, minimal flavour impact, and added nutritional health and wellness values;
- IV. An additional advantage may be to improve the carbohydrate profile of the coating mixture by replacing traditional externally supplied sweeteners  
30 such as glucose syrup, high fructose corn syrup, invert syrup, maltodextrine, sucrose, fiber concentrate, inulin, etc. with a more wholesome sweetener source.

In the present context the term "coating mixture" relates to a mixture used for  
35 and suitable for coating a surface of a food product. The purpose of the coating mixture may be to provide special taste, smoothness, preservation and appearance of a food product. Preferably, the entire surface of the food product is coated by the coating mixture.

A quality parameter of the coating mixture and an important parameter in respect of the product processability is the viscosity of the hydrolysed whole grain composition. In the present context the term "viscosity" is a measurement of  
5 "thickness" or fluidability of a fluid. Thus, viscosity is a measure of the resistance of a fluid which is being deformed by either shear stress or tensile stress. If not indicated otherwise viscosity is given in mPa.s.

In an embodiment of the present invention the whole grain component may be  
10 heat treated to limit rancidity and microbial count.

Whole grains are cereals of monocotyledonous plants of the Poaceae family (grass family) cultivated for their edible, starchy grains. Examples of whole grain cereals include barley, rice, black rice, brown rice, wild rice, bulgur, corn, millet, oat,  
15 sorghum, spelt, triticale, rye, wheat, wheat berries, teff, canary grass, Job's tears and fonio. Plant species that do not belong to the grass family also produce starchy seeds or fruits that may be used in the same way as cereal grains, are called pseudo-cereals. Examples of pseudo-cereals include amaranth, buckwheat, tartar buckwheat and quinoa. When designating cereals, this will include both  
20 cereal and pseudo-cereals.

Thus, the whole grain component according to the invention may originate from a cereal or a pseudo-cereal. Thus, in an embodiment the hydrolyzed whole grain composition is obtained from a plant selected from the group consisting of barley,  
25 rice, brown rice, wild rice, black rice, bulgur, corn, millet, oat, sorghum, spelt, triticale, rye, wheat, wheat berries, teff, canary grass, Job's tears, fonio, amaranth, buckwheat, tartar buckwheat, quinoa, other variety of cereals and pseudo-cereals and mixtures thereof. In general the source of grain depends on the product type, since each grain will provide its own taste profile.  
30

Whole grain components are components made from unrefined cereal grains. Whole grain components comprise the entire edible parts of a grain; i.e. the germ, the endosperm and the bran. Whole grain components may be provided in a variety of forms such as ground, flaked, cracked or other forms, as is commonly  
35 known in the milling industry.

Thus, the whole grains used in the present invention may be ground to different particle sizes, preferably by dry milling. One could use coarsely ground wholegrain

particles such as cracked grains or a particle size corresponding to grits, a fine particle size whole grain composition corresponding to the particle size of flour or ultrafine whole grain compositions corresponding to the particle size of micronized flour. Such grinding may take place before or after the whole grain component  
5 being contacted with the enzyme composition according to the invention.

In the present context the phrasing "a hydrolyzed whole grain composition" refers to enzymatically digested whole grain components or a whole grain component digested by using at least an alpha-amylase, which alpha-amylase shows no  
10 hydrolytic activity towards dietary fibers when in the active state. The hydrolyzed whole grain composition may be further digested by the use of a protease, which protease shows no hydrolytic activity towards dietary fibers when in the active state.

15 In the present context it is also to be understood that the phrase "a hydrolyzed whole grain composition" is also relating to enzymatic treatment of flour and subsequent reconstitution of the whole grain by blending flour, bran and germ. It is also to be understood that reconstitution may be done before the use in the final product or during mixing in a final product. Thus, reconstitution of whole  
20 grains after treatment of one or more of the individual parts of the whole grain also forms part of the present invention.

Prior to or after grinding of the whole grain, the whole grain component may be subjected to a hydrolytic treatment in order to breakdown the polysaccharide  
25 structure and optionally the protein structure of the whole grain component.

The hydrolyzed whole grain composition may be provided in the form of a liquid, a concentrate, a powder, a juice or a puree. If more than one type of enzymes is used it is to be understood that the enzymatic processing of the whole grains may  
30 be performed by sequential addition of the enzymes, or by providing an enzyme composition comprising more than one type of enzyme.

In the present context the phrase "an enzyme showing no hydrolytic activity towards dietary fibers when in the active state" should be understood as also  
35 encompassing the enzyme mixture from which the enzyme originates. For example, the proteases, amylases, glucose isomerase and amyloglucosidase described in the present context may be provided as an enzyme mixture before use which is not completely purified and thus, comprise enzymatic activity



towards e.g. dietary fibers. However, the activity towards dietary fibers may also come from the specific enzyme if the enzyme is multi-functional. As used in here, the enzymes (or enzyme mixtures) are devoid of hydrolytic activity towards dietary fibers.

5

The term "no hydrolytic activity" or "devoid of hydrolytic activity towards dietary fibers" may encompass up to 5% degradation of the dietary fibers, such as up to 3%, such as up to 2% and such as up to 1% degradation. Such degradation may be unavoidable if high concentrations or extensive incubation times are used.

10

The term "In the active state" refers to the capability of the enzyme or enzyme mixture to perform hydrolytic activity, and is the state of the enzyme before it is inactivated. Inactivation may occur both by degradation and denaturation.

- 15 In general the weight percentages throughout the application are given as percentage by weight on a dry matter basis unless otherwise stated.

The coating mixture according to the invention may comprise a protease which shows no hydrolytic activity towards dietary fibers when in the active state. The  
20 advantage of adding a protease according to the invention is that the viscosity of the hydrolyzed whole grain may be further lowered, which may also result in a decrease in the viscosity of the final product. Thus, in an embodiment according to the invention the coating mixture comprises said protease or fragment thereof at a concentration of 0.0001 to 5% by weight of the total whole grain content,  
25 such as 0.01-3%, such as 0.01-1%, such as 0.05-1%, such as 0.1-1%, such as 0.1-0.7%, or such as 0.1-0.5%. The optimal concentration of added proteases depends on several factors. As it has been found that the addition of protease during production of the hydrolyzed whole grain may result in a bitter off-taste, addition of protease may be considered as a tradeoff between lower viscosity and  
30 off-taste. In addition the amount of protease may also depend on the incubation time during production of the hydrolyzed whole grain. For example a lower concentration of protease may be used if the incubation time is increased.

Proteases are enzymes allowing the hydrolysis of proteins. They may be used to  
35 decrease the viscosity of the hydrolyzed whole grain composition. . Alcalase 2.4L (EC 3.4.21.62), from Novozymes is an example of a suitable enzyme.

Depending on the incubation time and concentration of protease a certain amount of the proteins from the hydrolyzed whole grain component may be hydrolyzed to amino acid and peptide fragments. Thus, in an embodiment 1-10% of the proteins from the whole grain composition is hydrolyzed, such as 2-8%, e.g. 3-6%, 10-  
5 99%, such as 30-99%, such as 40-99%, such as 50-99%, such as 60-99%, such as 70-99%, such as 80-99%, such as 90-99%, or such as 10-40%, 40-70%, and 60-99%. Again protein degradation may result in a lowered viscosity and improved organoleptic parameters.

- 10 In the present context the phrase "hydrolyzed protein content" refers to the content of hydrolyzed protein from the whole grain composition unless otherwise defined. The protein may be degraded into larger or smaller peptide units or even into amino acid components. The person skilled in the art will know that during processing and storage small amount of degradation will take place which is not  
15 due to external enzymatic degradation.

In general it is to be understood that the enzymes used in the production of the hydrolyzed whole grain composition (and therefore also present in the final product) is different from the corresponding enzymes naturally present in the  
20 whole grain component.

Since the coating mixtures according to the invention may also comprise proteins from sources, different from the hydrolyzed whole grain component, which are not degraded, it may be appropriate to evaluate the protein degradation on more  
25 specific proteins present in the whole grain composition. Thus, in an embodiment the degraded proteins are whole grain proteins, such as gluten proteins, globulins, albumins and glycoproteins.

Amylase (EC 3. 2. 1. 1) is an enzyme classified as a saccharidase: an enzyme that  
30 cleaves polysaccharides. It is mainly a constituent of pancreatic juice and saliva, needed for the breakdown of long-chain carbohydrates such as starch, into smaller units. Here, alpha-amylase is used to hydrolyse gelatinized starch in order to decrease the viscosity of the hydrolyzed whole grain composition. Validase HT 425L, Validase RA from Valley Research, Fungamyl from Novozymes and MATS  
35 from DSM are examples of alpha-amylases suitable for the present invention. Those enzymes show no activity towards the dietary fibers in the processing conditions used (duration, enzyme concentrations). On the contrary, e.g. BAN

from Novozymes degrades dietary fibers besides starch into low molecular weight fibers or oligosaccharides, see also example 3.

In an embodiment of the present invention the enzymes show no activity towards  
5 the dietary fibers when the enzyme concentration is below 5% (w/w), such as below, 3% (w/w), e.g. below 1% (w/w), such as below 0.75% (w/w), e.g. below 0.5% (w/w).

Some alpha-amylases generate maltose units as the smallest carbohydrate  
10 entities, whereas others are also able to produce a fraction of glucose units. Thus, in an embodiment the alpha-amylase or fragment thereof is a mixed sugar producing alpha-amylase, including glucose producing activity, when in the active state. It has been found that some alpha-amylases both comprise glucose producing activity while having no hydrolytic activity towards dietary fibers when  
15 in the active state. By having an alpha-amylase which comprises glucose producing activity an increased sweetness may be obtained, since glucose has almost twice the sweetness of maltose. In an embodiment of the present invention a reduced amount of external sweetening agent needs to be added separately to the coating mixture when a hydrolysed whole grain composition  
20 according to the present invention is used. When an alpha-amylase comprising glucose producing activity is used in the enzyme composition, it may become possible to dispense or at least reduce the use of other external sweetening agents, such as artificial sweetening agents and/or non-sugar sweetening agents.

25 In the present context the term "sweetening agent" relates to a natural sweetening agent and an external sweetening agent.

The hydrolyzed whole grain composition comprises various carbohydrates which provide the coating mixture with a natural sweetness. Thus, the hydrolyzed whole  
30 grain composition has a natural sweetening agent, and the carbohydrates mainly found in the hydrolyzed whole grain composition are glucose and maltose. The natural sweetening agent may be different from the external sweetening agent.

In the present context the term "external sweetening agent" relates to sugars not  
35 originally present or originally generated in the hydrolysed whole grain composition. Examples of such external sweetening agent could be sucrose, lactose, or artificial sweeteners.

Amyloglucosidase (EC 3.2.1.3) is an enzyme able to release glucose residues from starch, maltodextrins and maltose by hydrolysing glucose units from the non-reduced end of the polysaccharide chain. The sweetness of the preparation increases with the increasing concentration of released glucose. Thus, in an embodiment the coating mixture further comprises an amyloglucosidase or fragment thereof. It may be advantageous to add an amyloglucosidase to the production of the hydrolyzed whole grain composition, since the sweetness of the preparation increases with the increasing concentration of released glucose. It may also be advantageous if the amyloglucosidase did not influence health properties of the whole grains, directly or indirectly. Thus, in an embodiment the amyloglucosidase shows no hydrolytic activity towards dietary fibers when in the active state. An interest of the invention, and particularly of the process for preparing the coating mixture according to the invention, is that it allows reducing the sugar (e.g. sucrose) content of the coating mixture when compared to products described in the prior art. When an amyloglucosidase is used in the enzyme composition, it may become possible to dispense with other external sweetening agent as mentioned above.

However, as mentioned above certain alpha-amylases are able to generate glucose units, which may add enough sweetness to the product making the use of amyloglucosidase dispensable. Furthermore, application of amyloglucosidase also increases production costs of the coating mixture and, hence, it may be desirable to limit the use of amyloglucosidases. Thus, in yet an embodiment the coating mixture according to the invention does not comprise an amyloglucosidase such as an exogenic amyloglucosidase.

Glucose isomerase (D-glucose ketoisomerase) causes the isomerization of glucose to fructose. Thus, in an embodiment of the present invention the coating mixture further comprises a glucose isomerase or fragment thereof, which glucose isomerase or fragment thereof show no hydrolytic activity towards dietary fibers when in the active state. Glucose has 70-75% the sweetness of sucrose, whereas fructose is twice as sweet as sucrose. Thus, processes for the manufacture of fructose are of considerable value because the sweetness of the product may be significantly increased without the addition of an external sweetening agent.

A number of specific enzymes or enzyme mixtures may be used for production of the hydrolyzed whole grain composition according to the invention. The requirement is that they show substantially no hydrolytic activity in the process

conditions used towards dietary fibers. Thus, in an embodiment the alpha-amylase may be selected from Validase HT 425L and Validase RA from Valley Research, Fungamyl from Novozymes and MATS from DSM, the protease may be selected from the group consisting of Alcalase, iZyme B and iZyme G

5 (Novozymes).

The concentration of the enzymes according to the invention in the coating mixture may influence the organoleptic parameters of the coating mixture. In addition the concentration of enzymes may also be adjusted by changing  
10 parameters such as temperature and incubation time. Thus, in an embodiment the coating mixture comprises 0.0001 to 5% by weight of the total whole grain content in the coating mixture of at least one of:

- an alpha-amylase or fragment thereof, which alpha-amylase or fragment thereof shows no hydrolytic activity towards dietary fibers when in the  
15 active state;
- an amyloglucosidase or fragment thereof, which amyloglucosidase shows no hydrolytic activity towards dietary fibers when in the active state; and
- a glucose isomerase or fragment thereof, which amyloglucosidase shows no hydrolytic activity towards dietary fibers when in the active state.

20

In yet an embodiment the coating mixture comprises 0.001 to 3% of the alpha-amylase by weight of the total whole grain content in the coating mixture, such as 0.01-3%, such as 0.01-0.1%, such as 0.01-0.5%, such as 0.01-0.1%, such as 0.03-0.1%, such as 0.04-0.1%. In yet an embodiment the coating mixture

25 comprises 0.001 to 3% of the amyloglucosidase by weight of the total whole grain content in the coating mixture, such as 0.001-3%, such as 0.01-1%, such as 0.01-0.5%, such as 0.01-0.5%, such as 0.01-0.1%, such as 0.03-0.1%, such as 0.04-0.1%. In another further embodiment the coating mixture comprises 0.001 to 3% of the glucose isomerase by weight of the total whole grain content in the  
30 coating mixture, such as 0.001-3%, such as 0.01-1%, such as 0.01-0.5%, such as 0.01-0.5%, such as 0.01-0.1%, such as 0.03-0.1%, such as 0.04-0.1%.

Beta-amylases are enzymes which also break down saccharides, however beta-amylases mainly have maltose as the smallest generated carbohydrate entity.

Thus, in an embodiment the coating mixture according to the invention does not  
35 comprise a beta-amylase, such as an exogenic beta-amylase. By avoiding beta-amylases a larger fraction of the starches will be hydrolyzed to glucose units since the alpha amylases do have to compete with the beta-amylases for substrates.

Thus, an improved sugar profile may be obtained. This is in contrast to US

5,686,123 which discloses a cereal suspension generated by treatment with both an alpha-amylase and a beta-amylase.

In certain instances the action of the protease is not necessary, to provide a  
5 sufficient low viscosity. Thus, in an embodiment according to the invention, the coating mixture does not comprise the protease, such as an exogenic protease. As described earlier the addition of protease may generate a bitter off-taste which in certain instances is desirable to avoid. This is in contrast to US 4,282,319 which discloses a process including enzymatic treatment with a protease and an  
10 amylase.

In general the enzymes used according to the present invention for producing the hydrolyzed whole grain composition show no hydrolytic activity towards dietary fibers when in the active state. Thus, in a further embodiment the hydrolyzed  
15 whole grain composition has a substantially intact beta-glucan structure relative to the starting material. In yet a further embodiment the hydrolyzed whole composition has a substantially intact arabinoxylan structure relative to the starting material. By using the one or more enzymes according to the invention for the production of the hydrolyzed whole grain composition, a substantially  
20 intact beta-glucan and arabinoxylan structure may be maintained. The degree of degradation of the beta-glucan and arabinoxylan structures may be determined by Size-exclusion chromatography (SEC). This SEC technique has been described in more detail in "Determination of beta-Glucan Molecular Weight Using SEC with Calcofluor Detection in Cereal Extracts Lena Rimsten, Tove Stenberg, Roger  
25 Andersson, Annica Andersson, and Per Åman. Cereal Chem. 80(4):485-490", which is hereby incorporated by reference.

In the present context the phrase "substantially intact structure" is to be understood as for the most part the structure is intact. However, due to natural  
30 degradation in any natural product, part of a structure (such as beta-glucan structure or arabinoxylan structure) may be degraded although the degradation may not be due to added enzymes. Thus, "substantially intact structure" is to be understood that the structure is at least 95% intact, such as at least 97%, such as at least 98%, or such as at least 99% intact.

35

In the present context enzymes such as proteases, amylases, glucose isomerases and amyloglucosidases refer to enzymes which have been previously purified or partly purified. Such proteins/enzymes may be produced in bacteria, fungi or

yeast, however they may also have plant origin. In general such produced enzymes will in the present context fall under the category "exogenic enzymes". Such enzymes may be added to a product during production to add a certain enzymatic effect to a substance. Similar, in the present context, when an enzyme  
5 is disclaimed from the present invention such disclaimer refers to exogenic enzymes. In the present context such enzymes e.g. provide enzymatic degradation of starch and proteins to decrease viscosity. In relation to the process of the invention it is to be understood that such enzymes may both be in solution or attached to a surface, such as immobilized enzymes. In the latter method the  
10 proteins may not form part of the final product.

As mentioned earlier, the action of the alpha-amylase results in a useful sugar profile which may affect taste and reduce the amount of external sugar or sweetener to be added to the final product.

15

In an embodiment of the present invention the coating mixture has a glucose content of at least 0.10% by weight of the coating mixture, such as at least 0.25% by weight of the coating mixture, on a dry matter basis, such as at least 0.35%, e.g. at least 0.5%.

20

Depending on the specific enzymes used the sugar profile of the final product may change. Thus, in an embodiment the coating mixture has a maltose to glucose ratio below 144:1, by weight in the product, such as below 120:1, such as below 100:1 e.g. below 50:1, such as below 30:1, such as below 20:1 or such as below  
25 10:1.

If the only starch processing enzyme used is a glucose generating alpha-amylase, a larger fraction of the end product will be in the form of glucose compared to the use of an alpha-amylase specifically generating maltose units. Since glucose has a  
30 higher sweetness than maltose, this may result in that the addition of a further sweetening agent (e.g. sucrose) can be dispensed. This advantage may be further pronounced if the ratio is lowered by the conversion of the maltose present in the hydrolyzed whole grain to glucose (one maltose unit is converted to two glucose units).

35

The maltose to glucose ratio may be further lowered if an amyloglucosidase is included in the enzyme composition since such enzymes also generates glucose units.

If the enzyme composition comprises an glucose isomerase a fraction of the glucose is changed to fructose which has an even higher sweetness than glucose. Thus, in an embodiment the coating mixture has a maltose to glucose + fructose ratio below 144:1 by weight in the product, such as below 120:1, such as below 100:1 e.g. below 50:1, such as below 30:1, such as below 20:1 or such as below 10:1.

Furthermore, in an embodiment of the present invention the coating mixture may have a maltose to fructose ratio below 230:1 by weight in the product, such as below 144:1, such as below 120:1, such as below 100:1 e.g. below 50:1, such as below 30:1, such as below 20:1 or such as below 10:1.

In the present context the phrasing "total content of the whole grain" is to be understood as the combination of the content of "hydrolyzed whole grain composition" and "solid whole grain content". If not indicated otherwise, "total content of the whole grain" is provided as % by weight in the final product. In an embodiment the coating mixture has a total content of the whole grain in the range of 1-100% by weight of the coating mixture, such as 1-80%, such as 1-60%, such as 10-50%, such as 10-40% or such as 15-25%.

In the present context the phrasing "content of the hydrolyzed whole grain composition" is to be understood as the % by weight of hydrolyzed whole grains in the final product. Hydrolyzed whole grain composition content is part of the total content of the whole grain composition. Thus, in an embodiment the coating mixture according to the invention has a content of the hydrolyzed whole grain composition in the range of 1-100% by weight of the coating mixture, such as 1-80, such as 1-60%, such as 10-50%, such as 10-40% or such as 15-25%.

The amount of the hydrolyzed whole grain composition in the final product, the coated cereal product, may depend on the type of product. By using the hydrolyzed whole grain composition according to the invention in a coating mixture, a higher amount of hydrolyzed whole grains may be added (compared to a non-hydrolyzed whole grain composition) without substantially affecting the organoleptic parameters of the product because of the increased amount of soluble fibers in the hydrolysed whole grain.

It would be advantageous to have a coating mixture comprising a high content of dietary fibers without compromising the organoleptic parameters of the product.



Thus, in yet an embodiment the coating mixture has a content of dietary fibers in the range of 0.1-10% by weight of the coating mixture, preferably, in the range of 0.5-3%, even more preferably in the range of 1-2% (w/w).

- 5 A coating mixture according to the invention may be provided with high amounts of dietary fibers by the addition of the hydrolyzed whole grain component provided by the present invention. This may be done due to the unique setup of the process according to the present invention.
- 10 Dietary fibers are the edible parts of plants that are not broken down by digestion enzymes. Dietary fibers are fermented in the human large intestine by the microflora. There are two types of fibers: soluble fibers and insoluble fibers. Both soluble and insoluble dietary fibers can promote a number of positive physiological effects, including a good transit through the intestinal tract which helps to prevent
- 15 constipation, or a feeling of fullness. Health authorities recommend a consumption of between 20 and 35 g per day of fibers, depending on the weight, gender, age and energy intake.

Soluble fibers are dietary fibers that undergo complete or partial fermentation in

20 the large intestine. Examples of soluble fibers from cereals include beta-glucans, arabinoxylans, arabinogalactans and resistant starch type 2 and 3, and oligosaccharides deriving from the latters. Soluble fibers from other sources include pectins, acacia gum, gums, alginate, agar, polydextrose, inulins and galacto-oligosaccharides for instance. Some soluble fibers are called prebiotics,

25 because they are a source of energy for the beneficial bacteria (e.g. Bifidobacteria and Lactobacilli) present in the large intestine. Further benefits of soluble fibers include blood sugar control, which is important in diabetes prevention, control of cholesterol, or risk reduction of cardiovascular disease.

30 Insoluble fibers are the dietary fibers that are not fermented in the large intestine or only slowly digested by the intestinal microflora. Examples of insoluble fibers include celluloses, hemicelluloses, resistant starch type 1 and lignins. Further benefits of insoluble fibers include promotion of the bowel function through stimulation of the peristalsis, which causes the muscles of the colon to work more,

35 become stronger and function better. There is also evidence that consumption of insoluble fibers may be linked to a reduced risk of gut cancer.

The total moisture content of the coating mixture according to the invention may vary. Thus, in another embodiment the total solid in the coating mixture is in the range of 10-50% by weight of the coating mixture, e.g. in the range of 20-40%. Examples of factors influencing the moisture content may be the amount of the  
5 hydrolyzed whole grain composition and the degree of hydrolysis in this composition. In the present context the phrasing "total solid content" equals 100 minus moisture content (%) of the product.

It would be advantageously if a coating mixture with good organoleptic  
10 parameters, such as sweetness, could be obtained, without addition of large amounts of external sweetening agents compared to coating mixtures devoid of the hydrolyzed whole grain composition described in the present invention. Thus, in another embodiment the coating mixture has a content of sweetening agent in the range 20-60% (w/w), such as 20-50%, such as 20-40%, or such as 20-30%  
15 by weight of the coating mixture on a dry matter basis.

Since the hydrolyzed whole grain composition supplements the coating mixture with a source of carbohydrates, such as glucose and maltose, the coating mixture is also sweetened from a natural sweetening agent different from the external  
20 sweetening agent. Thus, the amount of added external sweetening agent may be limited. In an embodiment the sweetening agent is a sugar, non-sugar sweetening agent or an artificial sweetening agent. In another embodiment the sugar is a monosaccharide, a disaccharide, a sugar alcohol, an oligosaccharide or a combination hereof. In yet an embodiment the monosaccharide is glucose,  
25 galactose, fructose or any combination hereof. In a further embodiment the disaccharide is maltose, sucrose, lactose or any combination hereof. In a more specific embodiment the sugar is sucrose.

Sucrose is a widely used sweetener in food products, however others sugars may  
30 also be used.

In an embodiment of the present invention the coating mixture has a content of external sweetening agent in the range 20-60% (w/w), such as 20-50%, such as 20-40%, or such as 20-30% by weight of the coating mixture on a dry matter  
35 basis.

Humectants are often added to products which are to be in a dry or semi-dry state. Thus, in an embodiment the coating mixture does not comprise a

humectant. Supplementary ingredients of the coating mixture include vitamins and minerals, preservatives such as tocopherol, and emulsifiers, such as lecithin, protein powders, cocoa solid, alkylresorcinols, phenolics and other active ingredients, such as DHA, caffeine, and prebiotics.

5

Depending on the specific type of coating mixture, different flavor components may be added to provide the desired taste. Thus, in an embodiment the coating mixture further comprises a flavor, e.g. different from sucrose. In a further embodiment the flavor component is selected from the group consisting of

10 dextrose, caramelized sugar, syrup, cocoa, vanillin, honey chocolate, cinnamon, caramel, and fruit flavors such as strawberry, banana and combinations thereof.

In an addition aspect the invention relates to process for preparing a coated cereal product according to the present invention, said process comprising:

15 1) providing a cereal base product;

2) providing a coating mixture by mixing a sweetening agent with a hydrolyzed whole grain composition, the hydrolyzed whole grain composition is prepared by:

20 a) contacting a whole grain component with an enzyme composition in water, the enzyme composition comprising at least one alpha-amylase, said enzyme composition showing no hydrolytic activity towards dietary fibers,

b) allowing the enzyme composition to react with the whole grain component, to provide a whole grain hydrolysate,

25 c) providing the hydrolyzed whole grain composition by inactivating said enzymes when said hydrolysate has reached a viscosity comprised between 50 and 5000 mPa.s measured at 65°C;

3) coating the cereal base product with the coating mixture obtaining the coated cereal product.

30

In an embodiment the enzyme composition further comprises a protease or fragment thereof, which protease or fragment thereof shows no hydrolytic activity towards dietary fibers when in the active state. Similar, the enzyme composition may comprise an amyloglucosidase and/or and glucose isomerase according to  
35 the present invention.

Several parameters of the process may be controlled to provide the coating mixture according to the invention. Thus, in an embodiment step 2b) is performed

at 30-100°C, such as 30- 90°C, such as 30-70°C, preferably 50 to 85°C. In a further embodiment step 2b) is performed for 1 minute to 24 hours, such as 1 minute to 12 hours, such as 1 minute to 6 hours, such as 5-120 minutes. In yet an embodiment step 2b) is performed at 30-100°C for 5-120 minutes.

5

In yet a further embodiment step 2c) is allowed to proceed at 70-150°C, such as 70-120°C for at least 1 second, such as 1-5 minutes, for at least 5 minutes such as 5-120 minutes, such as 5-60 minutes. In an additional embodiment step 2c) is performed by heating to at least 90°C for 5-30 minutes.

10

In yet an embodiment the reaction in step 2c) is stopped when the hydrolysate has reached a viscosity comprised between 50 and 4000 mPa.s, such as between 50 and 3000 mPa.s, such as between 50 and 1000 mPa.s, such as between 50 and 500 mPa.s. In an additional embodiment viscosity is measured at TS 50.

15 Viscosity may be measured using a Rapid Visco Analyser from Newport Scientific. The Rapid Visco Analyser measures the resistance of the product to the stirring action of a paddle. The viscosity is measured after 10 minutes stirring, at 65°C and 50 rpm.

20 In another embodiment the the hydrolyzed whole grain composition in step 2) is provided when said hydrolysate has reached a total solid content of 25-65% such as 25-50%. By controlling viscosity and solid content the hydrolyzed whole grain may be provided in different forms.

25 In an additional embodiment the hydrolyzed whole grain component in step 2c) is provided in the form of a liquid, a concentrate, a powder, a juice or a puree. An advantage of having hydrolyzed whole grain composition in different forms is that when used in a food product dilution may be avoided by using a dry or semi dry form. Similarly, if a more moisten product is desirable, a hydrolyzed whole grain  
30 composition in a liquid state may be used.

To provide the hydrolyzed whole grain in the form of a powder or concentrate a drying step may be required. Thus, in an embodiment the process step further comprises a drying step.

35

The above parameters can be adjusted to regulate the degree of starch degradation, the sugar profile, the total solid content and to regulate the overall organoleptic parameters of the final product.

To improve the enzymatic processing of the whole grain component it may be advantageous to process the grains before or after the enzymatic treatment. By grounding the grains a larger surface area is made accessible to the enzymes, 5 thereby speeding up the process. In addition the organoleptic parameters may be improved by using a smaller particle size of the grains. In an additional embodiment the whole grains are roasted or toasted before or after enzymatic treatment. Roasting and toasting may improve the taste of the final product.

10 To prolong the storage time of the product several treatment can be performed. Thus, in an embodiment the process further comprises at least one of the following treatments: sterilization, pasteurization, thermal treatment, retort and any other thermal or non-thermal treatments, such as pressure treatment.

15 In yet an aspect the invention relates to a coated cereal product comprising a cereal base and a coating mixture according to the invention.

In an embodiment the cereal base product is made from whole grains or a mixture of whole grains, refined grains and/or flour, water and optionally other 20 minor formula ingredients, such as sugar, lipids and taste-enhancing components such as honey or cocoa, to achieve desired taste and texture. The cereal base product may be cooked, formed, dried and optionally toasted. The cooking and forming steps may be performed by extrusion or other methods known in the art such as batch cooking, pelletizing, flaking, drying and toasting.

25

The ratio between base and coating may vary in the coated cereal product. Thus, in an embodiment the coated cereal product comprises 50-95% cereal base by weight and 5-50% coating mixture by weight, such as 60-80% cereal base and 20-40% (w/w) coating mixture.

30

Depending on the specific coating mixture and the amount of coating mixture applied to a cereal base, the amount of the hydrolyzed whole grain composition in the coated cereal product according to the invention may vary. Thus, in another embodiment, the coated cereal product comprises 1-50% by weight hydrolyzed 35 whole grain composition, such as 2-25%, e.g. 3-20%, such as 4-16%, e.g. 5-12%, such as 6-10%, e.g. 7-8%.

Since the coated cereal product comprises whole grain both from the base and the coating the overall whole grain content may be very high. Thus, in an embodiment the coated cereal product comprises a total whole grain content in the range of 20-100% by weight of the coated cereal product, e.g. 20-90%, such as 25-75%, e.g. 35-70%, such as 45-65%, e.g. 60-70%, such as 50-55%.

The moisture content of the coated cereal product may also vary depending on the specific product. Thus, in an embodiment the moisture content of the coated cereal product is in the range of 1-10% by weight of the coated cereal product, e.g. in the range of 2-5% by weight of the coated cereal product, e.g. about 2 % by weight of the coated cereal product.

The coated cereal product may also comprise fat. Thus, in yet an embodiment the coated cereal product has a fat content of less than 5% by weight of the coated cereal product, such as less than 3%, such as less than 2%, e.g. less than 1%, such as less than 0.5%. Fat components are preferably vegetable fats such as cocoa butter, rapeseed oil, sunflower oil or palm oil, oils from the hydrolysed whole grain composition, preferably not hydrogenated.

In an embodiment the coated cereal product according to the invention comprises between 2-20%, preferably 5-10%, en% protein by weight of the coated cereal product; 2-10%, preferably 4-7%, en% fat by weight of the coated cereal product and/or 65-90%, preferably 70-85% en% carbohydrate by weight of the coated cereal product.

25

The amount of sweetening agent in the coated cereal product may also vary. Thus in an embodiment the content of the sweetening agent, such as sugar, non-sugar sweetening agent and/or artificial sweetening agent is below 40% by weight of the coated cereal product, such as below 30%, e.g. below 20%, such as below 10%, e.g. below 5% by weight of the coated cereal product.

Since dietary fibers are present both in the cereal base and the cereal coating a high amount of dietary fibers may be present in the coated product. Thus, in an embodiment the coated cereal product has a content of dietary fibers of 1-20% of the coated cereal product, such as 2-16% (w/w), such as 4-14% (w/w), such as 6-12% (w/w), such as 8-10% (w/w) of the coated cereal product.

The coated cereal product may be in the form of specific product types. Thus, in an embodiment the coated cereal product is a breakfast cereal or a cereal bar.

The cereal base product may origin from different sources. Thus, in an  
5 embodiment the cereal base product is provided as cereal pieces, made for example by extrusion or by flaking. For example, cereal pieces are made by cooking cereal mainly comprising amylaceous materials. Cereal pieces may be any of those known to the man skilled in the art such as flaked cereals, shredded whole grains, extruded and other shredded cereals, rolled cereals, gun puffed  
10 grains, oven-puffed cereals, extruded gun-puffed cereals, flakes and/or cooked-extruded cereals, extruded expanded cereals, baked breakfast cereals, compressed-flake biscuits. Cereal flakes may be prepared by cooking cereal grits or grains with a liquor, forming pellets out of the cooked mass thus obtained, rolling, toasting and possibly coating them with sugar, for example.

15 As disclosed in EP 1408760, probiotics may be applied on such cereal pieces, before or after coating with a coating mixture.

It should be noted that embodiments and features described in the context of one  
20 of the aspects or embodiments of the present invention also apply to the other aspects of the invention.

All patent and non-patent references cited in the present application, are hereby incorporated by reference in their entirety.

25 The invention will now be described in further details in the following non-limiting examples.

### **Examples**

#### **30 *Example 1 - Preparation of a hydrolyzed whole grain composition***

Enzyme compositions comprising Validase HT 425L (alpha-amylase) optionally in combination with Alcalase 2.4 L (protease) were used for the hydrolysis of wheat, barley and oats.

35 Mixing may be performed in a double jacket cooker, though other industrial equipment may be used. A scraping mixer works continuously and scrapes the inner surface of the mixer. It avoids product burning and helps maintaining a homogeneous temperature. Thus enzyme activity is better controlled. Steam may

be injected in the double jacket to increase temperature while cold water is used to decrease it.

In an embodiment, the enzyme composition and water are mixed together at  
 5 room temperature, between 10 and 25°C. At this low temperature, the enzymes of the enzyme composition have a very weak activity. The whole grain component is then added and the ingredients are mixed for a short period of time, usually less than 20 minutes, until the mixture is homogeneous.

10 The mixture is heated progressively or by thresholds to activate the enzymes and hydrolyse the whole grain component.

Hydrolysis results in a reduction of the viscosity of the mixture. When the whole grain hydrolysate has reached a viscosity comprised between 50 and 5000 mPa.s  
 15 measured at 65°C and e.g. a total solid content of 25 to 60% by weight, the enzymes are inactivated by heating the hydrolysate at a temperature above 100°C, preferably by steam injection at 120°C.

Enzymes are dosed according to the quantity of total whole grain. Quantities of  
 20 enzymes are different depending on the type of whole grain component, as protein rates are different. The ratio water/whole grain component can be adapted according to required moisture for the final liquid whole grain. Usually, the water/whole grain component ratio is 60/40. Percents are by weight.

Hydrolysed whole wheat	
Whole wheat flour	Substrate
Enzyme amylase	0.10% based on the substrate
Enzyme protease	0.05% based on the substrate

Hydrolysed whole barley	
Whole barley flour	Substrate
Enzyme amylase	0.10% based on the substrate
Enzyme protease	0.05% based on the substrate

25

Hydrolysed whole oats	
Whole oats flour	Substrate
Enzyme amylase	0.10% based on the substrate
Enzyme protease	0.05% based on the substrate



**Example 2 - Sugar profile of the hydrolyzed whole grain composition**

Hydrolyzed whole grain compositions comprising wheat, barley and oat were prepared according to the method in example 1.

5

**Carbohydrates HPAE:**

The hydrolyzed whole grain compositions were analysed by HPAE for illustrating the sugar profile hydrolysed whole grain composition.

- 10 Carbohydrates are extracted with water, and separated by ion chromatography on an anion exchange column. The eluted compounds are detected electrochemically by means of a pulsed amperometric detector and quantified by comparison with the peak areas of external standards.

**15 Total dietary fibres:**

Duplicate samples (defatted if necessary) are digested for 16 hours in a manner that simulates the human digestive system with 3 enzymes (pancreatic alpha-amylase, protease, and amyloglucosidase) to remove starch and protein. Ethanol is added to precipitate high molecular weight soluble dietary fibre. The resulting mixture is filtered and the residue is dried and weighed. Protein is determined on the residue of one of the duplicates; ash on the other. The filtrate is captured, concentrated, and analyzed via HPLC to determine the value of low molecular weight soluble dietary fibre (LMWSF).

**25 Whole wheat:**

	<b>Wheat Reference</b>	<b>Wheat Hydrolysed Alcalase/Validase</b>
Total sugars (% w/w))	2.03	24.36
Glucose	0.1	1.43
Fructose	0.1	0.1
Lactose (monohydrate)	<0.1	<0.1
Sucrose	0.91	0.69
Maltose (monohydrate)	0.91	22.12
Mannitol	<0.02	<0.02
Fucose	<0.02	<0.02
Arabinose	<0.02	0.02
Galactose	<0.02	<0.02

Xylose	<0.02	<0.02
Mannose	<0.02	<0.02
Ribose	<0.02	<0.02
Insoluble and soluble fibers	12.90	12.94
LMW fibers	2.63	2.96
Total fibers	15.53	15.90

## Whole oats:

	<b>Oats Reference</b>	<b>Oats Hydrolysed Alcalase/Validase</b>
Total sugars (% w/w))	1.40	5.53
Glucose	0.1	0.58
Fructose	0.1	0.1
Lactose (monohydrate)	<0.1	<0.1
Sucrose	1.09	1.03
Maltose (monohydrate)	0.11	3.83
Mannitol	<0.02	<0.02
Fucose	<0.02	<0.02
Arabinose	<0.02	<0.02
Galactose	<0.02	<0.02
Xylose	<0.02	<0.02
Mannose	<0.02	<0.02
Ribose	<0.02	<0.02
Insoluble and soluble fibers	9.25	11.28
LMW fibers	0.67	1.21
Total fibers	9.92	12.49

## Whole Barley:

	<b>Barley Reference</b>	<b>Barley Hydrolysed Alcalase/Validase</b>
Total sugars (% w/w))	1.21	5.24
Glucose	0.1	0.61
Fructose	0.1	0.1

Lactose (monohydrate)	<0.1	<0.1
Sucrose	0.90	0.88
Maltose (monohydrate)	0.11	3.65
Mannitol	<0.02	<0.02
Fucose	<0.02	<0.02
Arabinose	<0.02	<0.02
Galactose	<0.02	<0.02
Xylose	<0.02	<0.02
Mannose	<0.02	<0.02
Ribose	<0.02	<0.02
Glucose	0.1	0.61
Fructose	0.1	0.1
Insoluble and soluble fibers	9.70	10.44
LMW fibers	2.23	2.63
Total fibers	11.93	13.07

The results clearly demonstrate that a significant increase in the glucose content is provided by the hydrolysis where the glucose content of the hydrolysed barley is 0.61% (w/w) on a dry matter basis; the glucose content of the hydrolysed oat is 0.58% (w/w) on a dry matter basis; and the glucose content of the hydrolysed wheat is 1.43% (w/w) on a dry matter basis.

Furthermore, the results also demonstrates that the maltose:glucose ratio is ranging from about 15:1 to about 6:1.

10

Thus, based on these results a new sugar profile is provided having a increased sweetness compared to the prior art.

In conclusion, an increased sweetness may be obtained by using the hydrolyzed whole grain composition according to the invention and therefore the need for further sweetening sources may be dispensed or limited.

15

In addition, the results demonstrate that the dietary fiber content is kept intact and the ratio and amount of soluble and insoluble fibers are substantially the same in the non-hydrolyzed whole grain and in the hydrolyzed whole grain

20 composition.

**Example 3 – Hydrolytic activity on dietary fibers**

The enzymes Validase HT 425L (Valley Research), Alcalase 2.4L (Novozymes) and BAN (Novozymes) were analysed using a thin layer chromatography analysis for activity towards arabinoxylan and beta-glucan fibre extracts both components of dietary fibers of whole grain.

The results from the thin layer chromatography analysis showed that the amylase Validase HT and the protease Alcalase showed no hydrolytic activity on either beta-glucan or arabinoxylan, while the commercial alpha-amylase preparation, BAN, causes hydrolysis of both the beta-glucan and arabinoxylan, see figure 1. See also example 4.

**Example 4 - Oat  $\beta$ -Glucan and Arabinoxylan molecular weight profile****following enzymatic hydrolysis***Hydrolysis:*

A solution of 0.5 % (w/v) of Oat  $\beta$ -Glucan medium viscosity (Megazyme) or Wheat Arabinoxylan medium viscosity (Megazyme) was prepared in water.

The enzyme was added at an enzyme to substrate ratio (E/S) of 0.1 % (v/v). The reaction was allowed to proceed at 50°C for 20 minutes, the sample was then placed at 85°C during 15 min to enable starch gelatinization and hydrolysis. The enzymes were finally inactivated at 95°C for 15 minutes. Different batches of the following enzymes have been evaluated.

Alcalase 2.4L (Valley Research):	batch BN 00013 batch 62477 batch 75039
Validase HT 425L (Valley Research):	batch RA8303A batch 72044
MATS L (DSM):	batch 408280001

*Molecular weight analysis*

Hydrolyzed samples were filtered on a syringe filter (0.22  $\mu$ m) and 25  $\mu$ L were injected on a High Pressure Liquid Chromatography Agilent 1200 series equipped with 2 TSKgel columns in serie (G3000PWXL 7,8 x 300 mm), (GMPWXL 7,8X 30 mm) and with a guard column (PWXL 6 x 44 mm). (Tosoh Bioscience)  
Sodium Nitrate 0.1M/ at 0.5ml/min was used as running buffer. Detection was done by reflective index measurement.

*Results*

On figures 2-4 graphs for both a control (no enzyme) and test with enzymes are plotted. However, since there are substantially no difference between the graphs it may be difficult to differentiate both graphs from each other.

5

*Conclusions*

No shift in oat beta glucan and wheat arabinoxylan fibre molecular weight profile was determined following hydrolysis with the Alcalase 2.4 L (figure 2), Validase HT 425 L (figure 3) or MATS L (figure 4).

10

***Example 5 - Coated breakfast cereals comprising hydrolyzed whole grain from different cereal sources***

The hydrolyzed whole grain compositions are prepared according to the method in example 1.

15

*Method of preparation:*

600g of extruded cereal base was coated with 420g of coating slurry.

A first coating slurry contained 39% hydrolyzed whole grain composition made from brown rice (with a dry matter of 36%), 52% sugars and 9% of other ingredients (sample A).

20

A second coating slurry contained 39% hydrolyzed whole grain composition made from whole oats (with a dry matter of 36%), 52% sugars and 9% of other ingredients (sample B).

25

A third slurry contained 39% hydrolyzed whole grain composition made from whole wheat (with a dry matter of 36%), 52% sugars and 9% of other ingredients (sample C).

30

The cereal base was coated in a coating drum and afterwards dried to a moisture content of 2%.

*Results:*

35 The coated cereals had an increase in whole grain content compared to a cereal coated with a standard slurry not containing any hydrolyzed whole grain composition from 30% to 36% (sample A, B and C) with similar product properties.

**Claims**

1. A coated cereal product comprising a cereal base product and a layer of a coating mixture, said coating mixture comprising:

- 5     - a sweetening agent;  
      - a hydrolyzed whole grain composition; and  
      - an alpha-amylase or fragment thereof, which alpha-amylase or fragment thereof shows no hydrolytic activity towards dietary fibers when in the active state.

10

2. The coated cereal product according to claim 1, wherein the coating mixture has a content of the sweetening agent in the range of 20-60% (w/w).

15   3. The coated cereal product according to any one of the claims 1 or 2, with the proviso that the coating mixture does not comprise a beta-amylase.

4. The coated cereal product according to any of the preceding claims, further comprising a protease or fragment thereof, at a concentration of 0.001-5% by weight of the total whole grain content, which protease or fragment thereof shows  
20 no hydrolytic activity towards dietary fibers when in the active state.

5. The coated cereal product according to any one of claims 1-3, with the proviso that the coating mixture does not comprise the protease.

25   6. The coated cereal product according to any one of the preceding claims, wherein the coated cereal product further comprises at least one of an amyloglucosidase or fragment thereof and a glucose isomerase or fragment thereof which amyloglucosidase or glucose isomerase shows no hydrolytic activity towards dietary fibers when in the active state.

30

7. The coated cereal product according to any of the preceding claims, wherein the hydrolyzed whole grain composition in the coating mixture has a substantially intact beta-glucan structure relative to the starting material.

35   8. The coated cereal product according to any of the preceding claims, wherein the hydrolyzed whole grain composition in the coating mixture has a substantially intact arabinoxylan structure relative to the starting material.

9. The coated cereal product according to any of the preceding claims wherein the coating mixture has a maltose to glucose ratio below 144:1.

10. The coated cereal product according to any one of the preceding claims,  
5 wherein the coated cereal product comprises 50-95% (w/w) cereal base and 5-50% (w/w) coating mixture.

11. The coated cereal product according to any one of the preceding claims,  
wherein the coated cereal product comprises a total whole grain content in the  
10 range of 20-100% by weight of the coated cereal product.

12. The coated cereal product according to any one of the preceding claims,  
wherein the coated cereal product is a breakfast cereal or a cereal bar.

15 13. The coated cereal product according to any one of the preceding claims,  
wherein the coated cereal product has a moisture content in the range of 1-10%  
by weight.

14. A process for preparing a coated cereal product according to any of claims 1-  
20 13, said process comprising:

- 1) providing a cereal base product;
- 2) providing a coating mixture by mixing a sweetening agent with a hydrolyzed whole grain composition, the hydrolyzed whole grain composition is prepared by:

- 25 a) contacting a whole grain component with an enzyme composition in water, the enzyme composition comprising at least one alpha-amylase, said enzyme composition showing no hydrolytic activity towards dietary fibers,
- b) allowing the enzyme composition to react with the whole grain  
30 component, to provide a whole grain hydrolysate,
- c) providing the hydrolyzed whole grain composition by inactivating said enzymes when said hydrolysate has reached a viscosity comprised between 50 and 5000 mPa.s measured at 65°C;

3) coating the cereal base product with the coating mixture obtaining the  
35 coated cereal product.

15. The process according to claim 14, wherein the enzyme composition further comprises a protease or fragment thereof, which protease or fragment thereof shows no hydrolytic activity towards dietary fibers when in the active state.



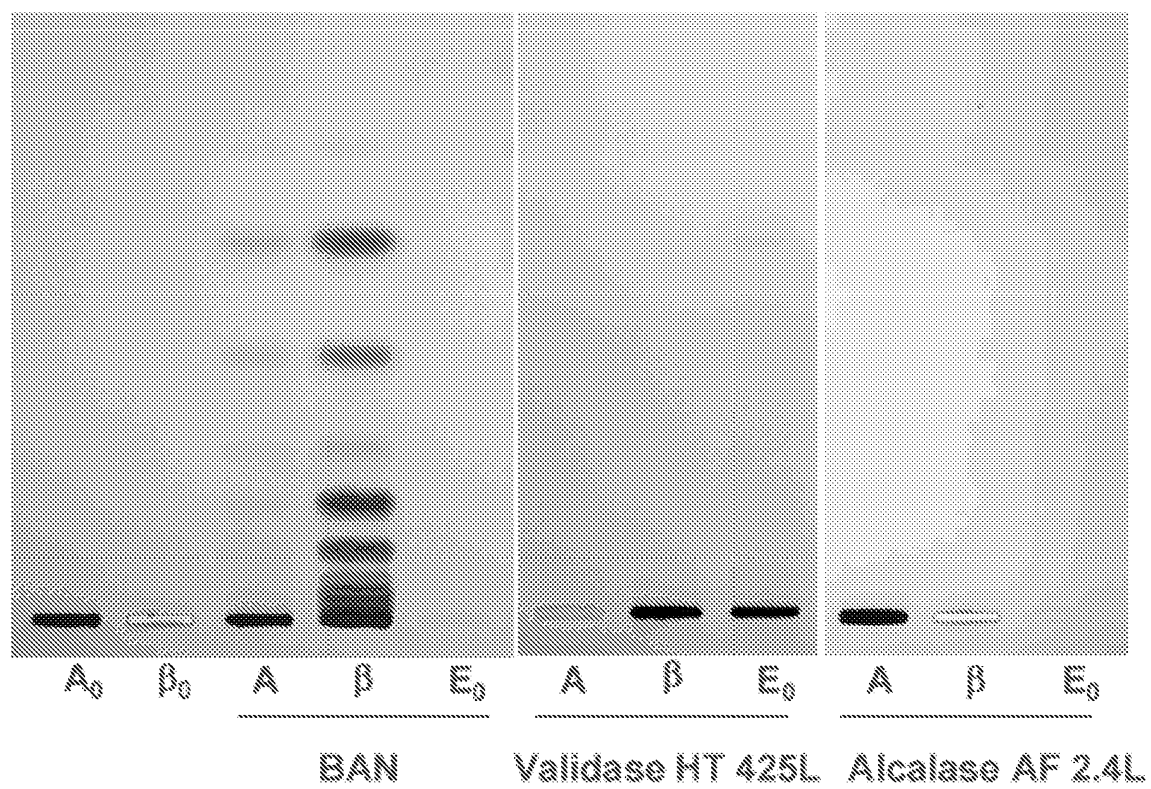


Fig. 1

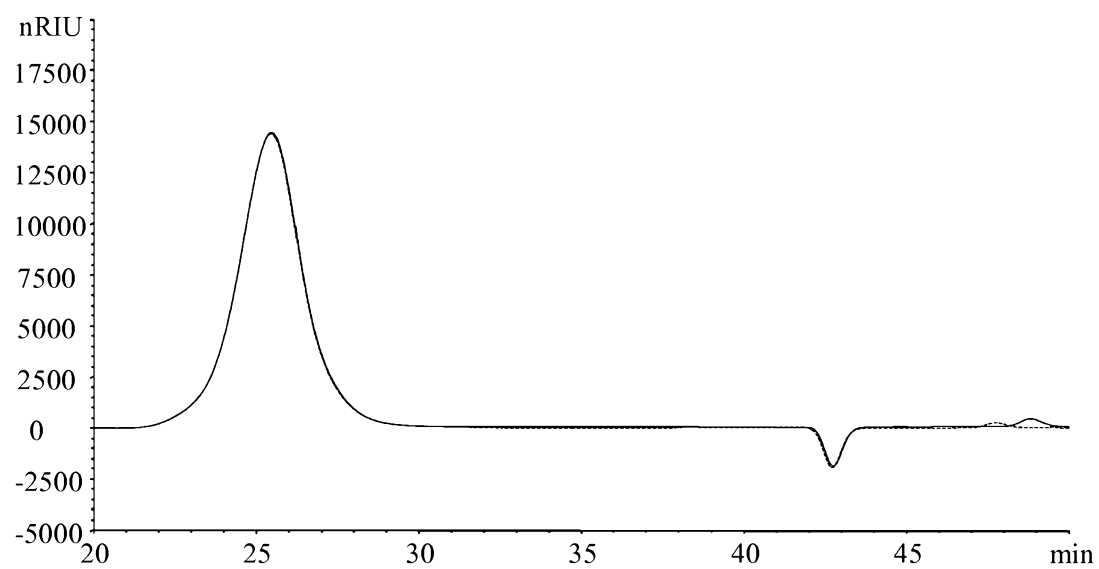
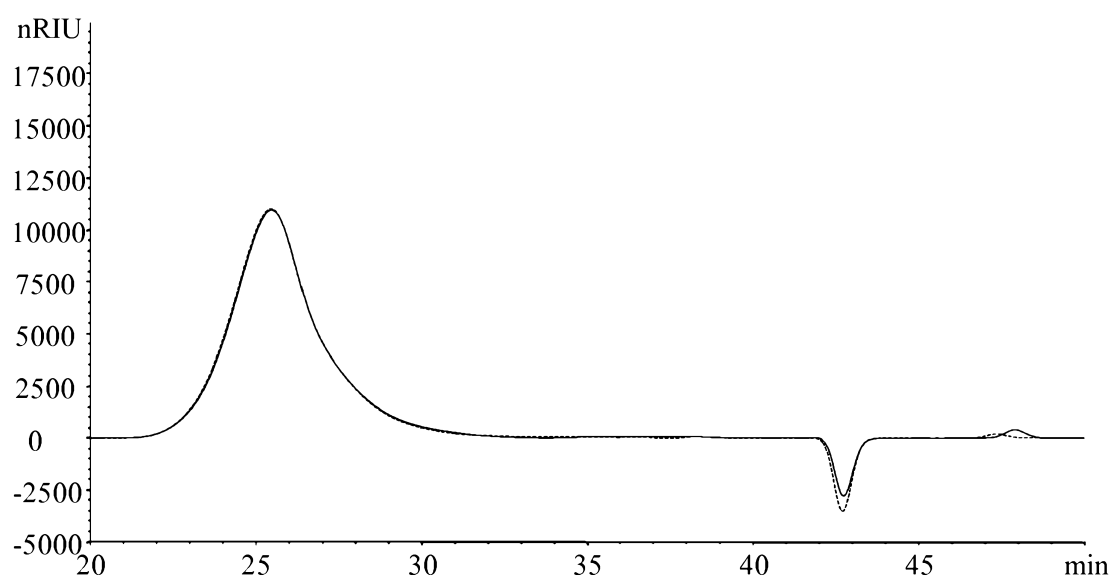
**A****B**

Fig. 2

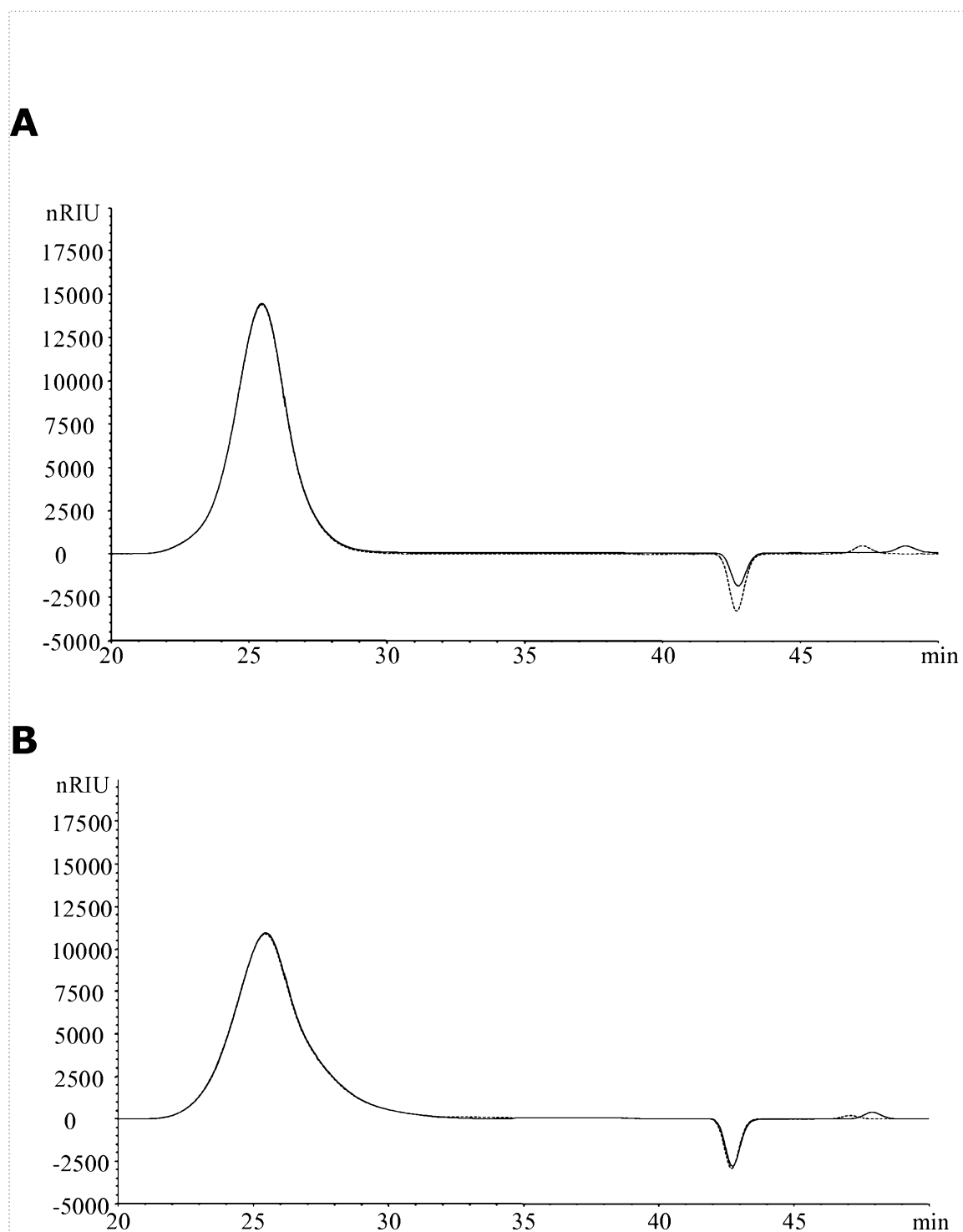


Fig. 3

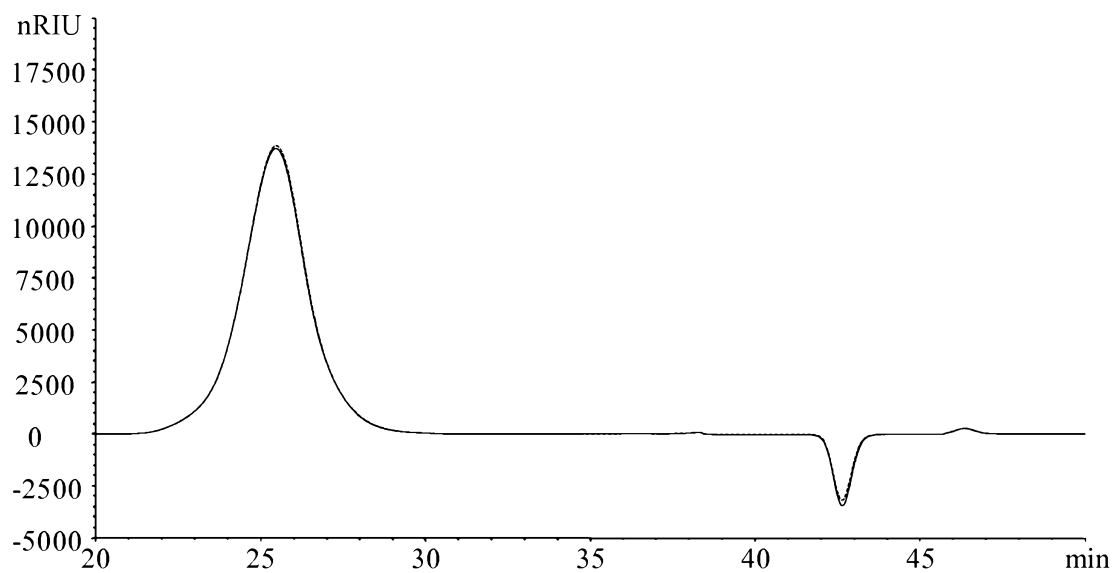
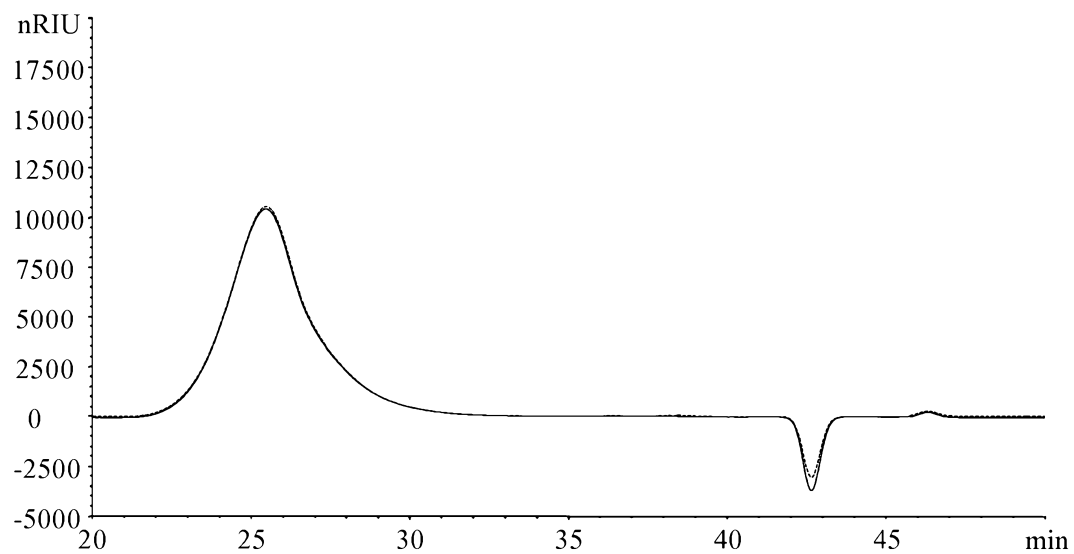
**A****B**

Fig.4