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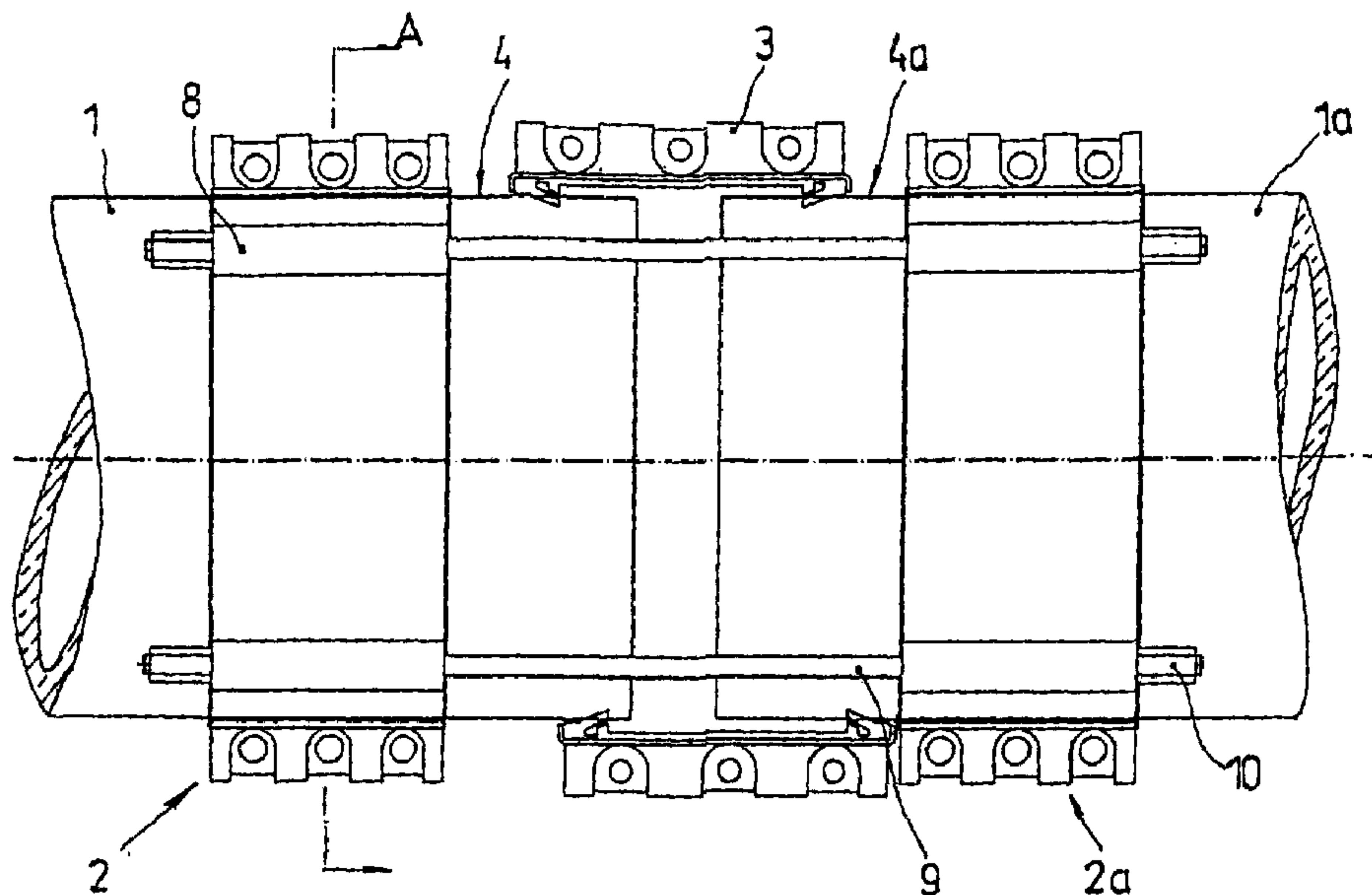
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(54) **Titre : SYSTEME D'EPISSURAGE DE SECURITE POUR TUYAUX ALIGNES VISANT A PREVENIR LEUR DILATATION ET/OU LEUR CONTRACTION**

(54) **Title: SECURITY SPLICING SYSTEM OF ALIGNED PIPES, AGAINST THE EXPANSION AND/OR CONTRACTION THEREOF**



(57) **Abrégé/Abstract:**

Security splicing system of aligned pipes, against the expansion and/or contraction thereof, which, of identical diameter, are spliced by means of flanges -3-, known, which guarantee the stability and watertightness of the splice, consisting of the application of a

(57) Abrégé(suite)/Abstract(continued):

double flange, constituted by two identical fastening elements -2- -and -2a-, which will grip the exterior face of the end area of the two pipes -1- and -1a-, each fastening element -2- and -2a- being formed by an exterior clasp -5- , joined by means of pressure screws -6- and their closures -7-, having exterior hollow cylinders -8-, situated longitudinally, parallel to each other and to the common axis of the piping, through whose interior are disposed the cylindrical and smooth connecting rods -9- which solidly join both elements -2- and -2a-, at a pre--established and removable distance, these cylinders -8- being of identical shape, quantity and position and in the same angular branching in both elements -2- and -2a-, these rods -9- having threaded ends -9a- for the placement of the hold- down nuts -10-, fixing the relative position of the fastening elements -2- and -2a- , each one of these elements, under the exterior clasp -5-, having a fastening profile - 11-, coiled around the corresponding pipe and constituted by a rectangular metal sheet provided with a series of projections of truncated conical appearance -12- achieved by punching and deep drawing and disposed on the contact face on the piping, in order to drive into its surface and being provided with edges folded at a right angle -13- which outline and position the clasp -5- on both sides and all around it.

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ABSTRACT

Security splicing system of aligned pipes, against the expansion and/or contraction thereof, which, of identical diameter, are spliced by means of flanges -3-, known, which guarantee the stability and watertightness of the splice, consisting of the application of a double flange, constituted by two identical fastening elements -2- and -2a-, which will grip the exterior face of the end area of the two pipes -1- and -1a-, each fastening element -2- and -2a- being formed by an exterior clasp -5-, joined by means of pressure screws -6- and their closures -7-, having exterior hollow cylinders -8-, situated longitudinally, parallel to each other and to the common axis of the piping, through whose interior are disposed the cylindrical and smooth connecting rods -9- which solidly join both elements -2- and -2a-, at a pre-established and removable distance, these cylinders -8- being of identical shape, quantity and position and in the same angular branching in both elements -2- and -2a-, these rods -9- having threaded ends -9a- for the placement of the hold-down nuts -10-, fixing the relative position of the fastening elements -2- and -2a-, each one of these elements, under the exterior clasp -5-, having a fastening profile -11-, coiled around the corresponding pipe and constituted by a rectangular metal sheet provided with a series of projections of truncated conical appearance -12- achieved by punching and deep drawing and disposed on the contact face on the piping, in order to drive into its surface and being provided with edges folded at a right angle -13- which outline and position the clasp -5- on both sides and all around it.

**SECURITY SPLICING SYSTEM OF ALIGNED PIPES, AGAINST THE
EXPANSION AND/OR CONTRACTION THEREOF**

DESCRIPTION

The present patent relates to a system devised to carry out the splicing of piping with identical diameters and situated aligned one with respect to the other, featuring as its essential characteristic that the watertightness achieved by means of the splice with suitable flanges will not be altered by expansions and/or contractions that the aforementioned piping may suffer due to changes in temperature. The elements which constitute the system are described below.

OBJECT OF THE INVENTION

The use of prefabricated piping is generalized for the construction or installation of fluid pipes, both liquid and gas, at various pressures, often high, for requirements of the type of pipe or transport to be carried out and for the characteristics of the fluid to conduct or transport.

This piping can be supplied in factory-produced sections, of several dozen metres, so that the time necessary to lay the piping is relatively short. This piping is preferably manufactured in polyethylene, a material of optimal characteristics for the transport of different fluids, and especially aggressive liquids and/or gases, including the United Nation's list of hazardous materials.

However, a basic and characteristic element of these installations are flanges and fastenings that are used for the joining or splicing of two pipes, aligned and of equal diameter, flanges and fastenings of various types that grip both ends of the pipes to splice and which must guarantee the watertightness of that splice, especially if the phenomenon of expansion/contraction due to changes in temperature and the drawbacks that can arise in that spliced area are taken into consideration, since the movements caused by the expansion/contraction will directly affect the position of the flange/fastening device, and can bring about leaks due to the loss of watertightness in that place, with the ensuing danger.

The system being disclosed and which is object of the present invention completely eliminates the possibility of the excessive movement of the flange/fastening placed on the two aligned ends of the piping that has been joined, guaranteeing the stability of that area and the impossibility that any leak due to an improbable movement of said flange/fastening occurs.

STATE OF THE ART

Patent ES200202246 (M.J. Pires) discloses flanges for the splicing of piping with smooth ends which achieve watertightness with help from metal rings which support and drive into the piping surface, providing that most of them increase the number of fixed vertices and, therefore, improve the watertightness.

If the function desired is obviously correct, the difficulty arises when the piping to be spliced expands or contracts, given that especially those made of propylene increase in length with heat and shrink in cold.

DESCRIPTION OF THE INVENTION

The system to be protected with the present invention consists of the incorporation of a double flange, formed by two fastening elements, solidly joined by means of rods, parallel to each other and to the common axis of both pipes to be spliced, elements which will be strongly fastened on the outer surface of said pipes, slightly behind the classic and known flange/fastening position, which hereinafter will be called "watertight connecting flange", of the ends of the two abovementioned pipes.

The purpose of this double flange is to always keep the distance of the piping areas whereupon each one of the two fastening elements which compose it are fastened the same, and in this manner maintain the end edges of said piping at the same distance.

This action will guarantee and allow that, in the case that a longitudinal variation of the facing ends of the pipes already spliced is produced due to expansion, which would possibly cause a movement of the watertight connecting flange, at no time can this watertight connecting flange be moved beyond a pre-established limit because of the solid connection rods of both fastening elements, and which will specifically be the limit of the movement which would cause the removal of this watertight connecting flange and, consequently, the loss of the watertightness of the connection and the dangerous and inadmissible leakage of fluid in that place. This situation must be considered both if the changes in temperature cause expansion or contraction of the piping.

Accordingly, in one aspect, the present invention resides in a security splicing system of aligned pipes against expansion and/or contraction thereof, comprising two identical fastening elements disposable on an outer face of ends of the two pipes, wherein both fastening elements are joined together; and a watertight coupling flange disposable water-tightly on connecting zones opposite one another without a connection with the fastening elements, wherein the two fastening elements are separated from one another at a fixed distance greater than a length of the watertight coupling flange but less than a distance that would allow an axial displacement of said watertight coupling flange to expose the connecting zones, thus allowing the displacement of the watertight coupling

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flange on the connecting zones during contractions and expansions of the two pipes but without loss of watertightness during the expansion and/or contraction of said pipes and, wherein each of the two fastening elements is formed by an exterior clamp joined by pressure screws attached to one or more corresponding closures, said exterior clamp having exterior hollow cylinders located longitudinally parallel to each other and to a common axis of the pipes, inside of which are disposed coupling rods that join both fastening elements at a pre-established distance without separating or being displaced, wherein said cylinders have an identical shape, quantity, and position and are located in a same angular branching in both fastening elements, wherein under the exterior clamp of each fastening element of the double flange, a fastening profile remains completely coiled around an exterior surface of the pipes along with its exterior clamp, wherein the fastening profile consists of a rectangular metal sheet provided with a series of truncated cone-shaped projections formed by a simultaneously punching and drawing action and disposed on a contact face of the pipes in such a way that they are drivable into its surface when the exterior clamp is tightened to achieve a sufficient immobile fastening, and both edges of the fastening profile being folded at a right angle so as to center the fastening profile on the inner periphery of the clamp.

The characteristics of the double flange, as well as of its two fastening elements and of the connection rods, are described below.

GRAPHIC INFORMATION

With the aim of aiding the description of the system object of this invention, drawings are attached wherein a practical embodiment of the components of the system have been represented in an illustrative and non-limitative manner.

In said drawings,

fig. 1 is a side view of the fastening assembly which constitutes the splicing system described wherein, by way of illustration, the correct position of the upper half of the watertight connecting flange has been drawn, while the lower half thereof has been drawn displaced until running

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into the fastening element of the double flange situated in that area.

fig. 2 is an AA sectional view of one of the spliced pipes, corresponding to one of the two fastening elements which constitute the double flange.

fig. 3 is a close-up, on a larger scale and duly sectioned, of the placement of one of the two fastening elements which compose the double flange, showing the fastening and attachment thereof on the outer face of the pipe.

fig. 4 is a close-up, also on a larger scale and sectioned, of the fastening profile located inside each one of the two fastening elements which constitute the double flange.

fig. 5 Finally, fig. 5 is an illustrative view of one of the connecting rods of the two component elements of the double flange.

In accordance with the drawings, the security splicing system of piping -1- and -1a-, aligned and of equal diameter, against the expansion and/or contraction thereof that they may suffer from due to changes in temperature, is based on the application of a double flange constituted by two identical fastening elements -2- and -2a- which will grip the outer face of both pipes -1- and -1a-, already spliced in a completely correct manner, with total guarantee of watertightness, by means of the watertight connecting flange -3- positioned on both ends -4- and -4a- of those already spliced pipes, a watertight connecting flange -3- of known characteristics and application.

Each one of the two fastening elements -2- and -2a- is constituted by an exterior clasp -5- by means of pressure screws -6- which actuate on the corresponding closures -7-, one or more, according to the diameter of the pipes, said exterior clasp -5- being provided with hollow cylinders -8-, situated longitudinally, parallel to each other and to the common axis of the pipes -1- and -1a-, and of variable number, through whose interior are disposed the connecting rods -9-, of variable number, but four in the example represented in fig. 2, all of that identical in both elements -2- and -2a- whose cylinders -8- are positioned in identical angular branching.

The connecting rods -9- are cylindrical and smooth, except their ends -9a-, which are threaded and which will remain situated outside of the corresponding hollow cylinders, -8- which position them, so that the hold-down nuts -10- can be situated on these threaded ends, nuts which, locked against the hollow cylinders -8-, will fix the relative position between the two fastening elements, -2- and -2a-, of the double flange, so that they cannot separate or move.

In the event that, due to a phenomenon of expansion/contraction, the

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watertight connecting flange -3- will move, as represented in fig. 1, in the position indicated of the lower part of said flange, the movement thereof would be limited by the running into the fastening element -2a- of the double flange, which, joined to the other element -2- by the connecting rods -9-, has remained and will remain
5 immobile, without being displaced.

The watertight connecting flange -3-, displaced due to expansion, as observed in the lower part of fig. 1, will not leave the spliced area uncovered at any time between the ends -4- and -4a- of the pipes, thereby eliminating any danger of loss of watertightness and, consequently, risk of leakage.

10 In the event of a contraction due to decrease in temperature, neither will the watertight connecting flange -3- be displaced excessively thanks to the limiting action of the connecting rods -9-, which keep the fastening elements -2- and -2a- immobile.

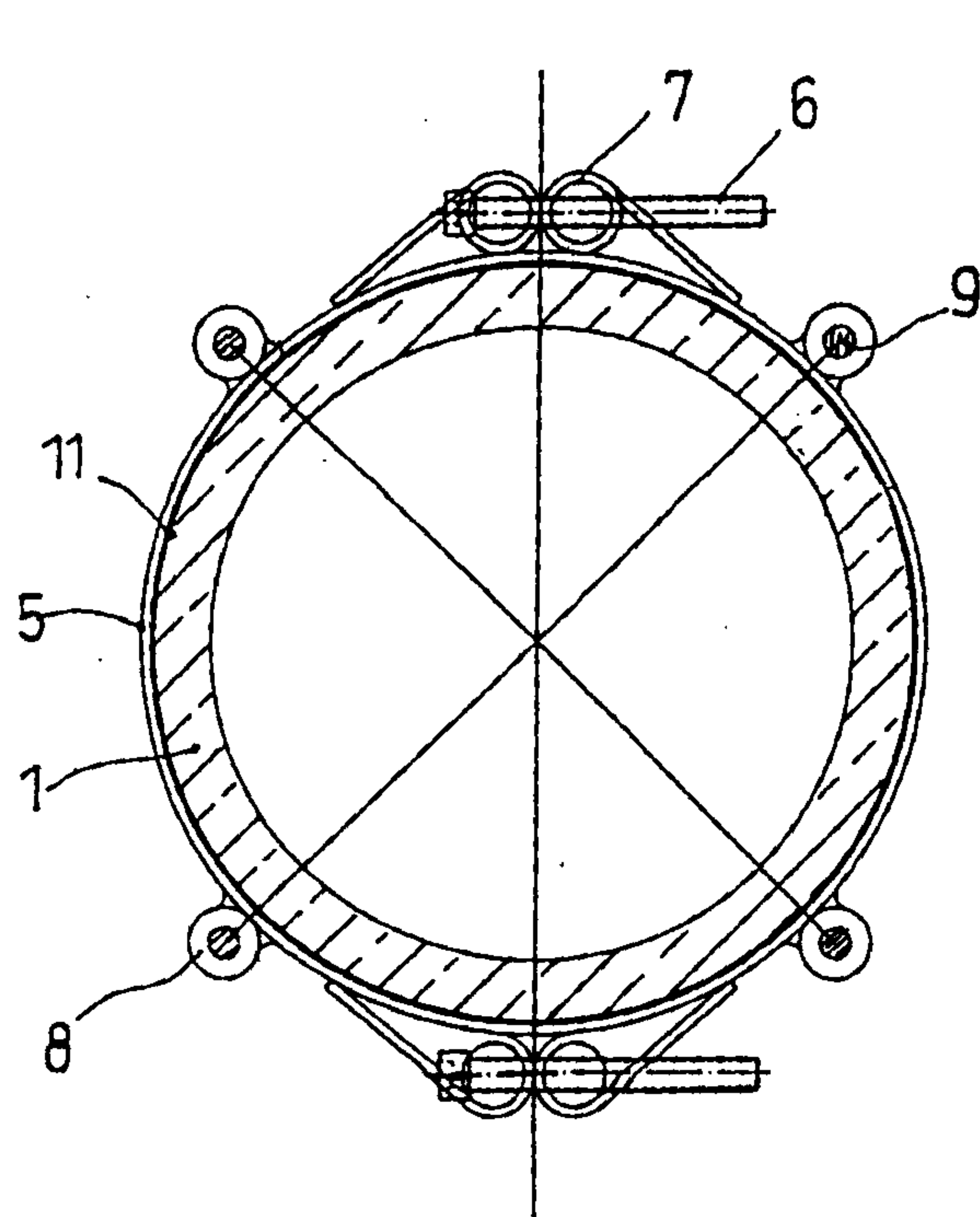
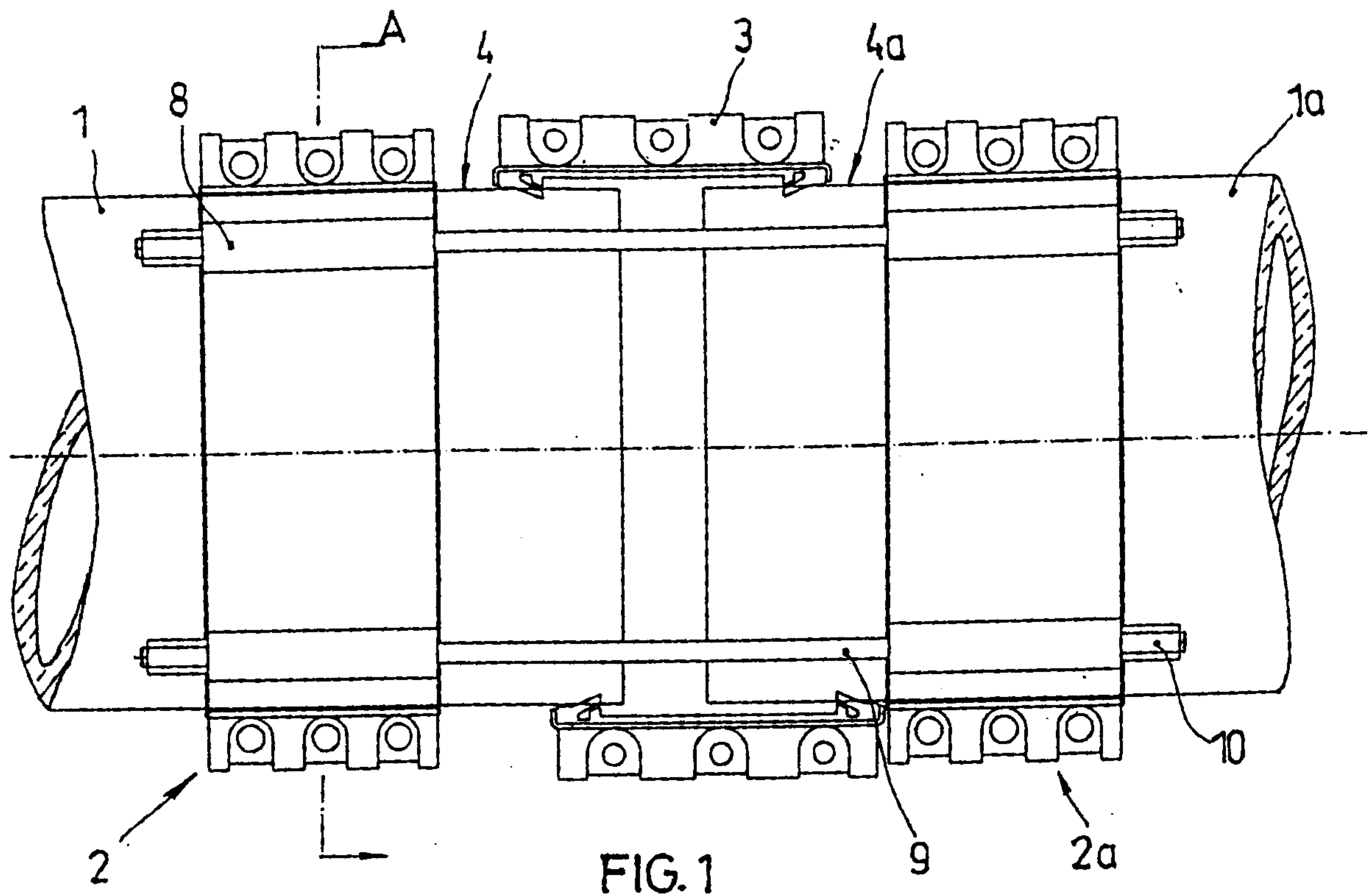
Finally, the exterior clasp -5- of each one of the elements -2- and -2a- which
15 compose the double flange, basic assembly of the system object of this invention, positions in its interior and around the external face of the corresponding pipe the fastening profile -11- constituted by a rectangular metal sheet, which can be coiled as indicated around the pipe, provided with a series of projections of truncated conical appearance -12-, achieved by means of a simultaneous punching and deep
20 drawing action, which will be situated on the internal face of the fastening profile -11- , against the external face of the piping, so that upon tightening the pressure screws -6- of the exterior clasp -5- this fastening profile -11- remains completely pressed against the piping and the projections -12- practically driven into the surface thereof, featuring a suitable and sufficient fastening in order to avoid any displacement.

25 This fastening profile -11- remains, in turn, perfectly positioned under the entire exterior clasp -5-, once coiled around the corresponding pipe, thanks to the action of the edges in a right angle -13- which have and outline said exterior clasp -5- on both sides and all around it.

Having sufficiently described the basic characteristics of the system object of
30 the present invention, it must be stated that its application, always in piping of equal diameter to be spliced can be performed with two polyethylene pipes, as well as if one of them is metal or of another material suitable for the conducting of the abovementioned fluids. Any variation in materials, shapes, sizes, and external appearance of the double flange and its components will not alter the essential nature
35 of the invention, or the types of material used in its construction. Said essential characteristics will be summarised in the claims below.

We Claim:

1. Security splicing system of aligned pipes against expansion and/or contraction thereof, comprising two identical fastening elements (2) and (2a) disposable on an outer face of ends of the two pipes (1) and (1a), wherein both fastening elements (2) and (2a) are joined together; and a watertight coupling flange (3) disposable water-tightly on connecting zones (4) and (4a) opposite one another without a connection with the fastening elements (2) and (2a), wherein the two fastening elements (2) and (2a) are separated from one another at a fixed distance greater than a length of the watertight coupling flange (3) but less than a distance that would allow an axial displacement of said watertight coupling flange (3) to expose the connecting zones (4) and (4a), thus allowing the displacement of the watertight coupling flange (3) on the connecting zones (4) and (4a) during contractions and expansions of the two pipes (1) and (1a) but without loss of watertightness during the expansion and/or contraction of said pipes (1) and (1a), wherein each of the two fastening elements (2) and (2a) is formed by an exterior clamp (5) joined by pressure screws (6) attached to one or more corresponding closures (7), said exterior clamp (5) having exterior hollow cylinders (8) located longitudinally parallel to each other and to a common axis of the pipes (1) and (1a), inside of which are disposed coupling rods (9) that join both fastening elements (2) and (2a) at a pre-established distance without separating or being displaced, wherein said cylinders (8) have an identical shape, quantity, and position and are located in a same angular branching in both fastening elements (2) and (2a), wherein under the exterior clamp (5) of each fastening element (2) and (2a) of the double flange, a fastening profile (11) remains completely coiled around an exterior surface of the pipes (1) and (1a) along with its exterior clamp (5), wherein the fastening profile consists of a rectangular metal sheet provided with a series of truncated cone-shaped projections formed by a simultaneously punching and drawing action and disposed on a contact face of the pipes (1) and (1a) in such a way that they are drivable into its surface when the exterior clamp (5) is tightened to achieve a sufficient immobile fastening, and both edges of the fastening profile being folded at a right angle (13) so as to center the fastening profile on the inner periphery of the clamp (5).
2. Security splicing system of aligned pipes against expansion and/or contraction thereof as defined in claim 1, wherein the coupling rods (9) are cylindrical and smooth, with their ends (9a) threaded and projecting beyond the cylinders (8), thus enabling a placement of hold-down nuts (10) on said threaded ends which, when locking against the cylinders (8), fix a relative position of both fastening elements (2) and (2a).



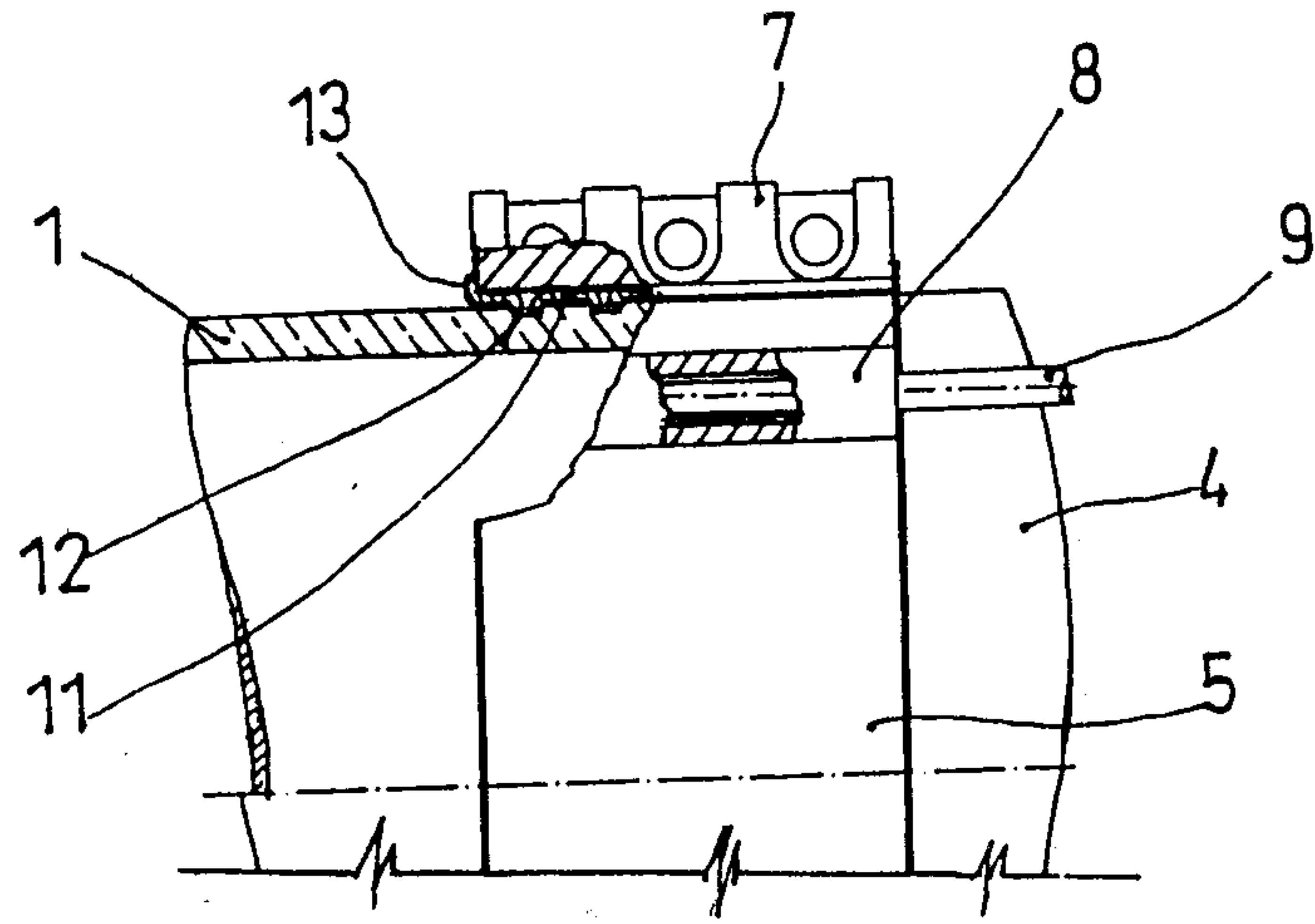


FIG. 3



FIG. 4

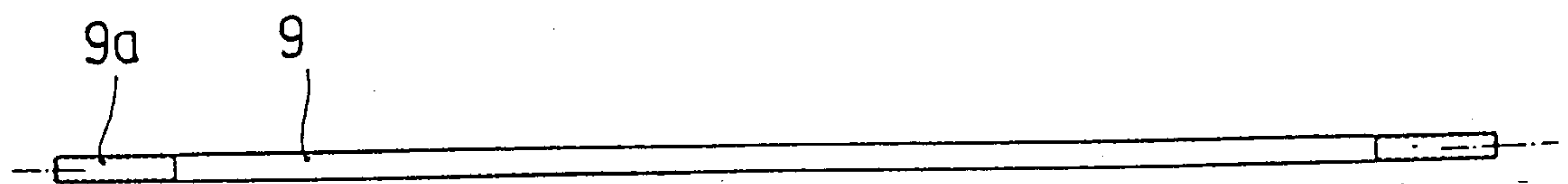


FIG. 5

