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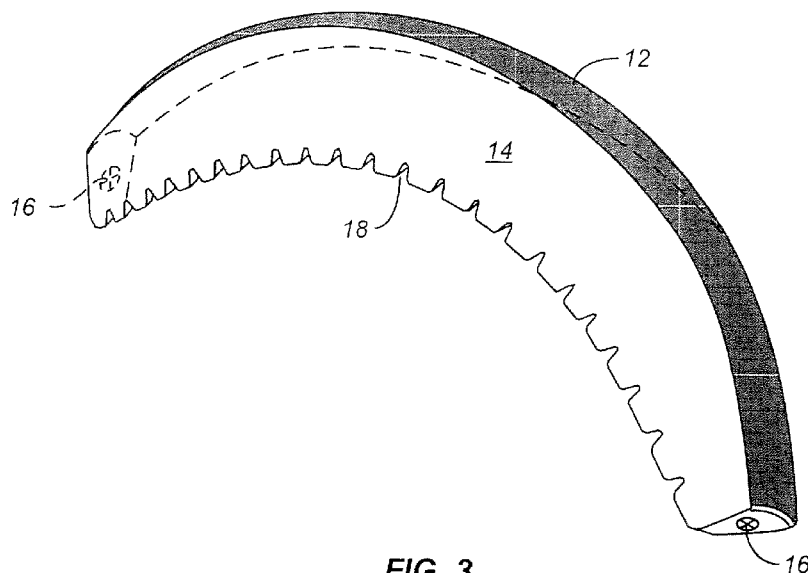
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(57) Abstract: Custom fitting protective athletic equipment composed of larger inflatable bladders to generally surround a body part as well as a plurality of smaller bladders, which can be shaped like mushrooms, outside the larger bladders. A hard polymer shell positioned either outside the bladders or between them can provide additional protection. Both the larger and smaller bladders are preferably filled with a compressible fluid, such as air or liquid. Valves are preferably provided in the bladders so that fluid can be released when a blow is received. A method is also disclosed to use three-dimensional scanning techniques and a three-dimensional printer to produce the protective athletic equipment of the present invention.



## PROTECTIVE ATHLETIC EQUIPMENT

### CROSS-REFERENCES TO RELATED APPLICATIONS

**[0001]** The present application claims priority to U.S. Patent Application No. 14/052,642, filed October 11, 2013 and entitled "Protective Athletic Equipment." The preceding application is incorporated herein by reference in its entirety for all purposes.

### FIELD OF THE INVENTION

**[0002]** The invention relates to protective athletic equipment that is preferably custom fitted to the user, as well as processes for manufacturing such equipment. The protective athletic equipment of the present invention includes protective helmets as well as protective pads for other parts of the body.

### BACKGROUND OF THE INVENTION

**[0003]** Sports injuries are a serious problem. In football, for example, torn anterior cruciate (ACL) knee ligaments are common. The ACL is one of four ligaments that stabilize the knee and prevents excessive or abnormal range of motion. Football, due to its high impact and high contact movements, makes it one of the most common sports with ACL sprains and tears. Concussions are also a major problem in football. More than 100 lawsuits have been filed against the National Football League (NFL) by players claiming that the NFL did not do enough to inform and protect them from the brain injuries caused by repeated blows to the players' heads. Serious sports injuries are hardly limited to football, though. It is well documented that injuries are also a serious problem in other sports, such as bicycling, soccer, baseball, hockey, basketball etc.

**[0004]** A sizable industry has developed to try to protect players from the type of injuries commonly caused by their sports. In football, for example, players are required to wear helmets to protect their heads from concussion. These helmets generally consist of a softer inner layer, such as polyurethane or vinyl, placed next the player's head and a hard exterior polymer shell, such as polycarbonate. Inflatable bladders have also been used for the soft inner layers of football helmets. Examples of inflatable bladders for helmets are provided in Sheridan's U.S. Patent No. 6,418,564, Fitzpatrick's U.S. Patent No. 5,039,035, Anderson's U.S. Patent Application Publication No. 2012/0102630 and Moore's U.S. Patent Application Publication No. 2006/0101550. Metal or plastic rods are then attached to the helmet to protect the player's face, while still allowing the player to see the game.

**[0005]** Despite years of work to try to perfect helmet technology for football and other sports, concussions remain a serious problem. The CDC estimates that as many as three million, eight hundred thousand sports-related concussions occur in the U.S. each year. Concussions happen deep in the brain's white matter when forces transmitted from a big impact strain nerve cells and their connections, the axons. Different types of forces are involved in blows or impacts to a body. Impacts can have both linear and rotational forces. As illustrated in FIG. 1 A, the linear force is a straight-line force directed at the body part's center of gravity. By comparison, as shown in FIG. 1 B, the rotational force occurs most acutely during angular impacts where the force is not directed at the body part's center of gravity. As illustrated in FIG. 1 C, the rotational impact force typically has a linear component and a glancing, tangential component. Research shows that the brain only needs to move a little bit when struck, just millimeters, to cause a concussion. Yet no helmets have been produced to optimally absorb, dampen and protect against the few millimeters of motion that causes the damage.

**[0006]** The boldest claim from mainstream football helmet makers comes from Riddell. Riddell's "360" helmet builds upon a system called "Concussion Reducing Technology" (CRT) which, in essence, only adds more padding. The attempt by Riddell was to use hinge clips on the sides and face mask to disperse frontal impacts. It also uses a hexagonal liner system of foam and an inflatable back, neck and side. Another approach by Peter Hallidin, a biomechanical engineer at the Royal Institute of Technology in Stockholm, Sweden is a "Multidirectional Impact Protection System" (MIPS), which is also the name of a company he co-founded. The idea of MIPS is to fit a plastic layer snugly on a head beneath the padding in a helmet. By allowing the head to float during an impact, MIPS can dampen some of the rotational force before it makes its way to the brain. The plastic layer, though, will obviously not allow keeping the head cool.

**[0007]** Over four million two hundred thousand persons in the United States will suit up and play football each year. Most of them are children with still developing brains. Many more millions will ride bikes and play all other types of sports. Every one of them needs optimal protection of head, knees and other body parts.

#### BRIEF SUMMARY OF THE INVENTION

**[0008]** The present invention provides custom fitting athletic equipment that provides a superior level of protection as compared with existing technology, particularly against rotational blows. In a preferred embodiment, the present invention provides two levels of inflatable protection. Larger inflatable bladders generally surround the body part to be protected, such as a head, elbow or knee. Attached to the outside of the larger inflatable

bladders are a multiplicity of smaller bladders, which can be shaped like mushrooms.

**[0009]** Both the larger and smaller bladders are preferably filled with a compressible fluid, such as air or liquid. Valves are preferably provided in the bladders so that fluid can be released when a blow is received, similar to the way air is released after the initial inflation of an air bag during an automobile accident. The valves are preferably formed to allow the bladders to re-inflate after the force of the blow is dissipated, most preferably the bladders will re-inflate by themselves so that structure is promptly ready to protect against another blow. The larger and smaller bladders of the present invention can also be used in conjunction with a hard shell. Preferably, the shell is located between the larger and smaller bladders. Alternatively, the shell can be either inside or outside of the bladders.

**[0010]** In addition to the preferred bladder structures, the present invention also provides a novel method to form fit the protective equipment to the athlete's body. This method preferably begins by three-dimensionally scanning the athlete's body part and placing that scanned image in computer storage. Using the scanned image, the form fitting protective equipment can then be electronically designed, preferably through the use of computer-aided design (CAD) software. That CAD image of the form-fitting protective equipment can then be used to operate a 3-D printer to make the form-fitting protective equipment layer-by-layer. This 3-D printing technology provides much more flexibility than existing injection molding or blow molding technology, particularly for producing larger and smaller bladders.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0011]** FIGS. 1A-1C illustrate the linear and rotational forces that can be generated by a blow to the head during sports activities;

**[0012]** FIG. 2 is a top perspective view of a bicycle helmet;

**[0013]** FIG. 3 shows a cutaway view of the bicycle helmet of FIG. 2 illustrating a larger protective bladder of the present invention;

**[0014]** FIG. 4A is a cutaway view of a helmet of the present invention having both larger and smaller bladders as well as a hard exterior shell;

**[0015]** FIG. 4B is a cutaway view of a helmet of the present invention having both larger and smaller bladders as well as a hard shell between the bladders;

**[0016]** FIG. 4C is a cutaway view of a helmet of the present invention having both larger and smaller bladders as well as a hard shell underneath the larger bladder;

**[0017]** FIG. 5 is a cutaway view of a helmet of the present invention illustrating how the smaller bladders can each have valves to allow fluid to be injected and released;

[0018] FIGS. 6A-D illustrate how the smaller bladders can be made in different shapes and patterns;

[0019] FIGS. 7A-B illustrate how springs can be substituted for smaller bladders to provide protection against rotational impacts;

[0020] FIG. 8 shows a football helmet with the smaller bladders of the present invention;

[0021] FIG. 9 shows a bicycle helmet with the smaller bladders of the present invention;

[0022] FIG. 10 shows a knee or elbow protector with the smaller bladders of the present invention;

[0023] FIG. 11 shows football shoulder pads with the smaller bladders of the present invention.

#### DETAILED DESCRIPTION OF THE INVENTION

[0024] FIGS. 2 and 3 illustrate a preferred embodiment of the present invention being used in a bicycle helmet 10. In this case, the bicycle helmet is formed from a hard outer shell 12 and one or more larger inner bladders, cells or membranes of the present invention 14. The outer shell 12 is preferably formed from a hard polymer, such as polycarbonate, which serves primarily to block an object from contacting the user's head. Between the outer shell 12 and the user's head is a softer layer, which is preferably in the form of one or more fluid filled larger bladders 14. Each larger bladder 14 is preferably formed from a softer polymer, such as thermoplastic polyurethane (TPU) or thermoplastic elastomer (TPE). Suitable, commercially available TPEs include Amitel® and Santoprene™. The larger bladder 14 is preferably filled with a fluid, such as air or a liquid such as water or, for cold environments, antifreeze. Alternatively, the larger bladder can be formed as a solid, unitary piece. The larger bladder 14 preferably has one or more valves 16 to allow fluid to be inserted into the larger bladder 14 and, in some cases, released from the larger bladder 14 during impact. The combination of the fluid and valves provides the benefits of compression dynamics. For example, where there is increased energy impact, the fluid does not flow so easily through the valves 16 as compared to the flow under lower energy impacts. The fluid actually behaves as a more sensitive mechanism under high impact energy as compared with softer, less resistive behavior under lower impact energy. Grooves 18 might advantageously be formed in the large bladder 14 next to the user's head to allow air to circulate and thereby keep the user's head cool. Gaps 19 may also be formed in the helmet 10 and large bladder 14 as another way of promoting air circulation.

[0025] In one preferred embodiment, the larger bladders 14 of the present invention are

preferably made in accordance with the disclosure of Ferrara's U.S. Patent No. 7,895,681 ("Ferrara patent"), the disclosure of which is hereby incorporated by reference. The Ferrara patent teaches how the larger bladder can be customized to provide an optimal response to impacts over a broad range of impact energies by carefully selecting the material from which the bladder is fabricated, the thickness of its various wall sections, the geometry of the bladder, the fluid placed within the bladder and the location of the bladder valves. The Ferrara patent also teaches how the bladder can be formed to release fluid during impact and then reform into its original shape after impact.

**[0026]** FIGS. 4A-4C show three additional preferred embodiments of a helmet 20 of the present invention. Like the helmet shown in FIGS. 2 and 3, the helmets of FIGS. 4A-4C feature one or more larger bladders 22, a hard shell 30, 32, 34, larger bladder valves 26 and grooves 28 to promote air circulation. The helmets shown in FIGS. 4A-4C differ from the helmet shown in FIGS. 2 and 3 through the addition of multiple smaller bladders 24 onto the outside of the larger bladder(s) 22 and by changing the location of the hard shell 30, 32, 34.

**[0027]** In the FIG. 4A and 4C embodiments, the smaller bladders 24 are preferably formed integrally with the larger bladder 22 to share a common interior space and are formed in the shape of mushrooms. While the larger bladder 22 dissipates most of the overall force of a blow, particularly the linear force, the smaller bladders 24 are formed primarily to dissipate the rotational force of a blow through a torque sliding motion. This torque sliding motion is similar to the ability of human skin to dissipate a glancing blow. When the human skin receives a glancing blow, it will initially slide over the muscle or bone to dampen the rotational energy and then it will stop yielding whereupon the muscle compresses and disperses the impact. After the force of a rotational blow is dissipated, the smaller bladders are preferably resilient enough to return to their original positions. The smaller bladders 24 may either be filled with fluid, such as air or water, or be formed as a solid unitary piece.

**[0028]** FIGS. 4A-4C illustrate how a hard shell 30, 32, 34 can be placed in different positions with respect to the bladders 22, 24 of the present invention. In FIG. 4A, the hard shell 30 is placed outside of both the larger 22 and smaller 24 bladders. Having the hard shell 30 on the outside of the helmet corresponds most closely with the configuration of conventional sports helmets. While placing the hard shell 30 on the outside better protects the softer larger bladders 22 from damage and environmental contamination as compared with the FIG. 4B-4C embodiments, it is not as effective at cushioning the head from a rotational blow. FIG. 4B shows the hard shell 32 placed between the larger 22 and smaller bladders 24. This configuration better allows the smaller bladders 24 to slide when subjected to a rotational blow and thereby better dissipate the impact of that blow.

Nonetheless, this embodiment has the disadvantage of leaving the small bladders more exposed to damage and environmental contamination. Also, it may be more difficult to manufacture the hard shell 32 between the two bladders 22, 24, particularly if one wants the bladders 22, 24 to be formed integrally with one another. In the FIG. 4C embodiment, the hard shell 34 is inside of the two bladders 22, 24 (i.e., closer to the user's head). An extra soft cushioning layer of 36 may advantageously be added under the hard shell 34 in this embodiment to make the helmet 20 more comfortable to wear.

**[0029]** FIG. 5 illustrates how valves 46 can be placed at the bottom of each mushroom shaped smaller bladder 44 in a further alternative embodiment for the helmet 40 of the present invention. These smaller bladder valves 46 allow the smaller bladders 44 to be maintained at a different pressure and firmness than the large bladder 42. Also, an impact which causes fluid to be released through the larger bladder valve 48 will not necessarily cause a comparable loss of fluid pressure in the smaller bladders 44.

**[0030]** FIGS. 6A-6D illustrate how the smaller bladders of the present invention can be formed in different shapes and sizes. FIG. 6A shows a top view of the mushroom shaped smaller bladders 44 illustrated in previous FIG. 5. These mushroom shaped smaller bladders 44 are preferably patterned in offset rows and columns to better help achieve their function of dissipating rotational force blows. FIGS. 6B-6C show that the smaller bladder heads 52, 54 can also be rectangular or square in shape, instead of round, again being patterned in offset rows and columns. FIG. 6C shows that the smaller bladder heads 56 can also be diamond shaped, while still being patterned in offset rows and columns.

**[0031]** FIGS. 7A-7D shows how a spring cushion 60, 70 can be used in place of mushroom shaped smaller bladders 24, 44. In FIG. 7A, for example, the spring cushion consists of a horizontally reciprocating spring 62 positioned between an upper contact surface 61 and a lower contact surface 64. When a blow is received on the upper contact surface 61 of the spring cushion 60, the spring 62 will compress as shown in FIG. 7B and thereby absorb, rather than transmit, force from the blow. A similar spring cushion 70 is shown in FIG. 7A. In the FIG. 7A embodiment, though, the spring is a vertically reciprocating spring 72 which is positioned between an upper contact surface 71 and a lower contact surface 74. As shown in FIG. 78, a blow to this spring cushion 70 also results in the spring 72 absorbing force from the blow.

**[0032]** FIG. 8 shows how a football helmet 80 of the present invention might look with mushroom shaped smaller bladders 82 on its exterior surfaces. FIG. 9 shows how a bicycle helmet 90 of the present invention might look with mushroom shaped smaller bladders 92 on its exterior surfaces. Similarly, FIGS. 10 and 11 show how protective knee or elbow pads 100

and football shoulder pads 110 might look with mushroom shaped smaller bladders 102, 112 on their exterior surfaces. As previously noted, spring cushions could alternatively be used in place of these mushroom shaped smaller bladders 82, 92, 102, 112. In each of these protective structures, there is a flexible outer skin that serves as a rotational force dampener that is preferably integrated with an interior larger bladder that serves as a better linear impact force dampener.

**[0033]** To work most effectively, the protective athletic equipment of the present invention is preferably custom fitted to the athlete's body. In one preferred embodiment, this custom fitting starts by producing three-dimensional scanned images of the body part to be protected. One method to scan body parts to produce three-dimensional scanned images is described in Landi's U.S. Patent Application Publication No. 2011/0056004, the disclosure of which is hereby incorporated by reference. As described in the Landi publication, a laser scanning system can be used which relies on the principal of laser triangulation. By making a triangle between the scanner lens, laser and the body part being scanned, accurate three dimensional data can be obtained. The distance between the scanner lens and laser is known, and with the angle of laser given by a galvanometer, all information is provided to obtain X, Y, Z coordinates of the body part surface being scanned. The laser is swept across a portion of the body part by the galvanometer, which rotates a small mirror that reflects the laser. The surface of the body part is then focused through the lens and captured by a charge-coupled device (CCD) inside the scanner. A dense point cloud is produced through manipulation of the data via software. One such system, the ES-Scan model, is available from The 3D Digital Corp. of Sandy Hook, Connecticut.

**[0034]** To produce a 3D image of an entire body part, a collection of scanned images for portions of the body part may need to be merged. 3D software, such as SLIM 3D software produced by 3D-Shape of Germany, is available for this process of merger and integration. The SLIM software merges and aligns scans together based on common feature recognition between scans, and then registers the scans globally as one 3D model. As long as there is an overlap and common features among two scans, the software can automatically align the data. If there is not enough crossover or common features between the scans, markers are used in the software to align and merge the scans. The software also smoothes, fills holes, and refines the scans to give a clear image of the body part. The resulting 3D digital model is easily exported into popular 3D software formats, edited and manipulated using third party application software, such as computer-aided design (CAD) software.

**[0035]** The three-dimensional data representation of a body part can also be obtained using other technologies. For example, a coordinate measuring machine (CMM) can be used. A

CMM is a device for measuring the physical geometrical characteristics of an object. The machine may be manually controlled by an operator or it can be used on a computer control. Measurements are defined by a probe attached to a third moving axis of the machine. The probe may be mechanical, optical, laser, or white light. One such CMM is available from Brown & Sharp of North America, Mitutoyo of Japan and Starrett of North America. Other techniques include a casting process whereby settable material is formed around the body part and set to create a mold when separated. Additionally, the three-dimensional data can be obtained through hand measurements.

**[0036]** Once the dimensions of a body part to be protected are obtained, the protective athletic equipment is typically made today by injection molding or blow molding. Injection molding is a manufacturing process for producing parts by injecting material into a mold. Material for the part is fed into a heated barrel, mixed and forced into a mold cavity where it cools and hardens to the configuration of the cavity. Blow molding is a manufacturing process by which hollow parts are formed. In general, there are three main types of blow molding: extrusion blow molding, injection blow molding and stretch blow molding. The blow molding process begins with melting down the plastic and forming it into a parison or preform. The parison is a tube-like piece of plastic with a hole in one end in which compressed air can pass through. The parison is then clamped into a mold and air is pumped into it. The air pressure then pushes the plastic out to match the mold. Once the plastic has cooled and hardened, the mold opens and the part is ejected.

**[0037]** While molding processes could theoretically be used to produce some or all of the protective athletic equipment of the present invention, 3D printing is the preferred manufacturing process because of its versatility. 3D Printing is a process whereby a 3D representation of a body part is created by a computer using, for example, the 3D scanning processes previously described. Using the 3D image of the body part stored in a computer, a computer image of the suitable protective athletic equipment of the present invention is created using CAD software to closely match the dimensions of the body part. The 3D CAD image of the protective athletic equipment is then sent to a 3D printer. The 3D printer control uses the 3D information about the protective athletic equipment to build up a series of “slices” of the protective athletic equipment, each slice representing one layer of material for the protective athletic equipment. As the 3D printer lays down a thin layer of material for each slice, one on top of the other, the various layers gradually build up to form the 3D protective athletic equipment. To the extent injection molding or blow molding is used to produce the protective athletic equipment of the present invention in place of the 3D printer, the 3D printer can be used to produce a casting of the body part for the molding process. Suitable 3D printers for the protective athletic equipment of the present invention can be obtained from such companies as

3D Systems of Rock Hill, South Carolina.

**[0038]** In the foregoing specification, the invention has been described with reference to specific preferred embodiments and methods. It will, however, be evident to those of skill in the art that various modifications and changes may be made without departing from the broader spirit and scope of the invention as set forth in the appended claims. The specification and drawings are, accordingly, to be regarded in an illustrative, rather than restrictive sense; the invention being limited only by the appended claims.

WHAT IS CLAIMED IS:

1. A structure for protecting a body part from impact damage comprising:  
a larger bladder with a surface positioned to contact said body part; and,  
a plurality of smaller bladders connected to said larger bladder on a surface  
positioned away from said body part.
2. The structure of claim 1 wherein said larger and smaller bladders are filled  
with fluid.
3. The structure of claim 2 wherein said fluid is air.
4. The structure of claim 1 wherein said smaller bladders are formed integrally  
with said larger bladder so as to share common interior space.
5. The structure of claim 1 further comprising a valve to insert fluid into and  
allow fluid to be released from said larger bladder.
6. The structure of claim 5 further comprising valves on one or more of said  
smaller bladders to insert fluid into and allow fluid to be released from said smaller bladders.
7. The structure of claim 6 wherein the fluid pressure for said smaller bladders is  
different than the fluid pressure in said larger bladder.
8. The structure of claim 1 wherein said larger and smaller bladders are formed  
from a thermoplastic polymer.
9. The structure of claim 8 wherein said thermoplastic polymer is either  
thermoplastic polyurethane (TPU) or thermoplastic elastomer (TPE).
10. The structure of claim 1 further comprising a hard polymer shell.
11. The structure of claim 10 wherein said hard polymer shell is positioned  
between said larger bladder and said plurality of smaller bladders.
12. The structure of claim 10 wherein said smaller bladders are positioned  
between said larger bladder and said hard polymer shell.
13. The structure of claim 10 wherein said hard polymer shell is formed from  
polycarbonate.
14. The structure of claim 1 wherein one or more of said smaller bladders are in  
the shape of a mushroom.
15. A structure for protecting a body part from impact comprising:  
a larger bladder with fluid inside and a valve to insert said fluid, wherein said  
larger bladder has a surface positioned to contact said body part;

a plurality of smaller bladders or spring cushions connected to said larger bladder on a surface positioned away from said body part; and  
a hard polymer shell connected to said larger bladder, smaller bladders or both.

16. The structure of claim 15 wherein said smaller bladders are formed integrally with said larger bladder so as to share the same interior space.

17. The structure of claim 15 further comprising valves on one or more of said smaller bladders.

18. The structure of claim 15 wherein said spring cushion comprises an upper contact surface, a lower contact surface and a spring between them.

19. The structure of claim 15 wherein said structure is configured to protect a user's head.

20. The structure of claim 15 wherein said structure is configured to protect a user's knee or elbow.

21. A method for custom making structures to protect a body part from impact damage comprising the steps of:  
making a three-dimensional scanned digital image of said body part;  
storing said scanned body part image in a computer memory;  
using computer aided design (CAD) software to produce a design for a custom fitting protective structure from said stored scanned body part image;  
using said CAD produced design to manufacture said custom fitting protective structure with a three-dimensional printer.

22. The method of claim 21 wherein said custom fitting protective structure includes larger bladders connected to smaller bladders.

23. The method of claim 22 further comprising valves on said larger bladders and smaller bladders.

24. The method of claim 22 further comprising a hard polymer shell.

25. A method for custom making structures to protect a body part from impact damage comprising the steps of:  
making a three-dimensional scanned digital image of said body part;  
storing said scanned body part image in a computer memory;  
using computer aided design (CAD) software to produce a design for a custom fitting protective structure from said stored scanned body part image, wherein said custom fitting protective structure includes a larger bladder, a plurality of smaller bladders and a hard

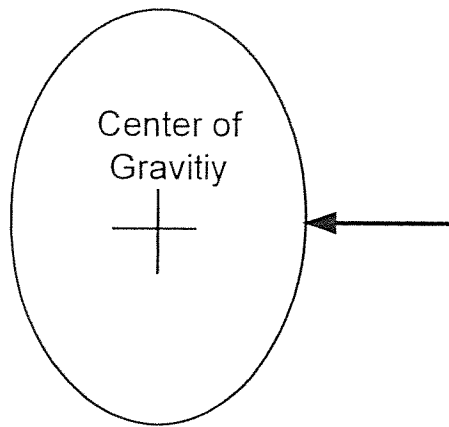
polymer shell;

using said CAD produced design to manufacture said custom fitting protective structure with a three-dimensional printer.

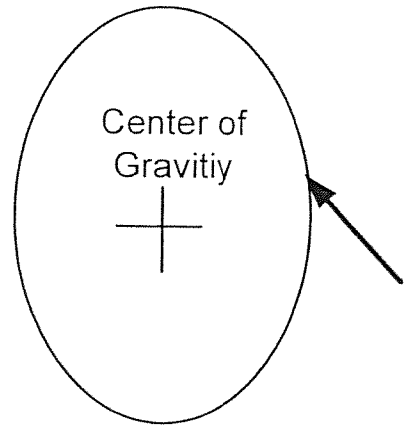
26. The method of claim 25 wherein said custom fitting protective structure is a football or bicycle helmet.

27. The method of claim 25 wherein said custom fitting protective structure is a knee or elbow pad.

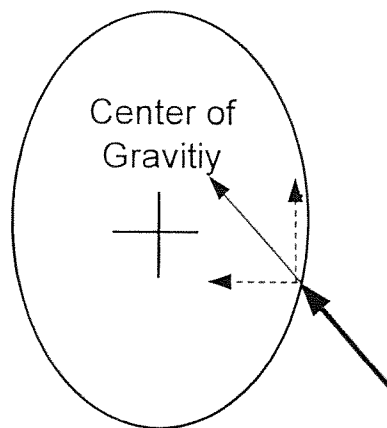
28. The method of claim 25 wherein said custom fitting protective structure is a shoulder pad.



**FIG. 1A**

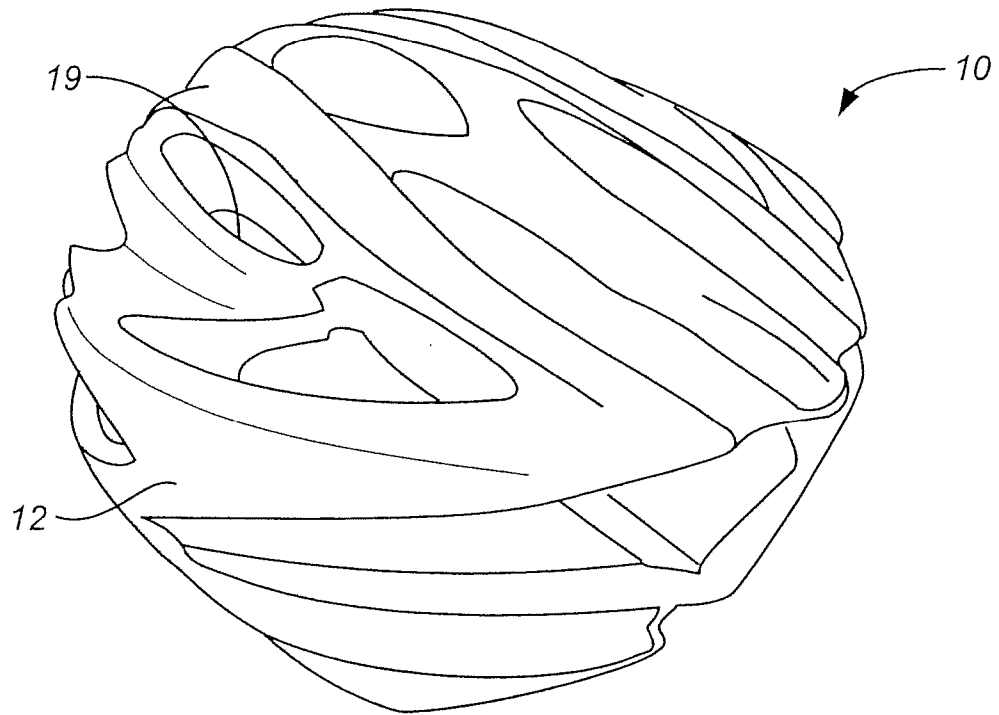


**FIG. 1B**

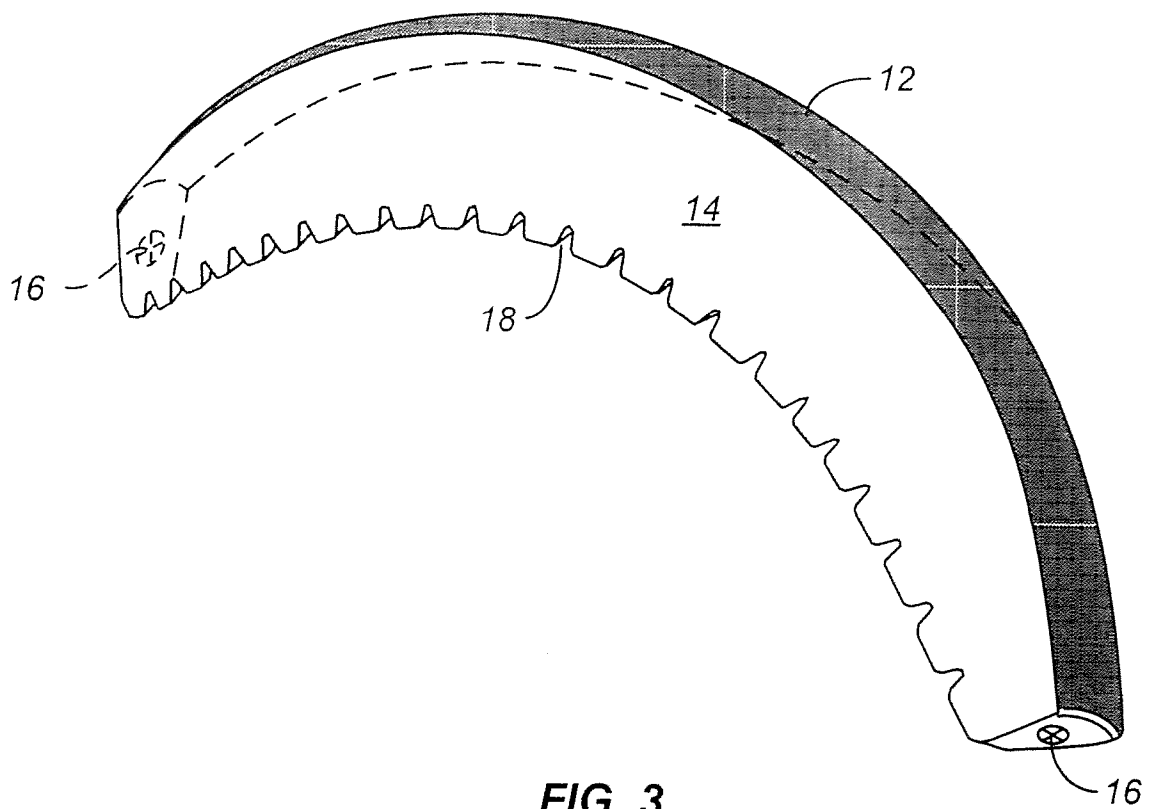


**FIG. 1C**

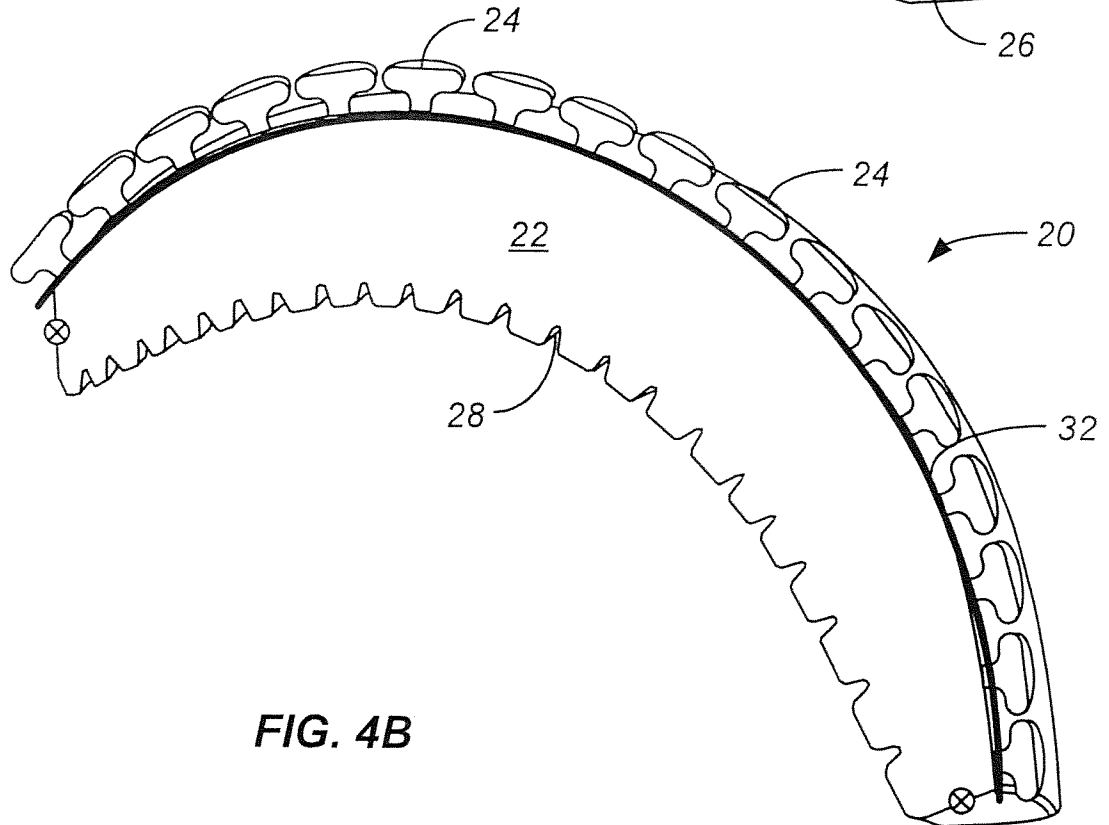
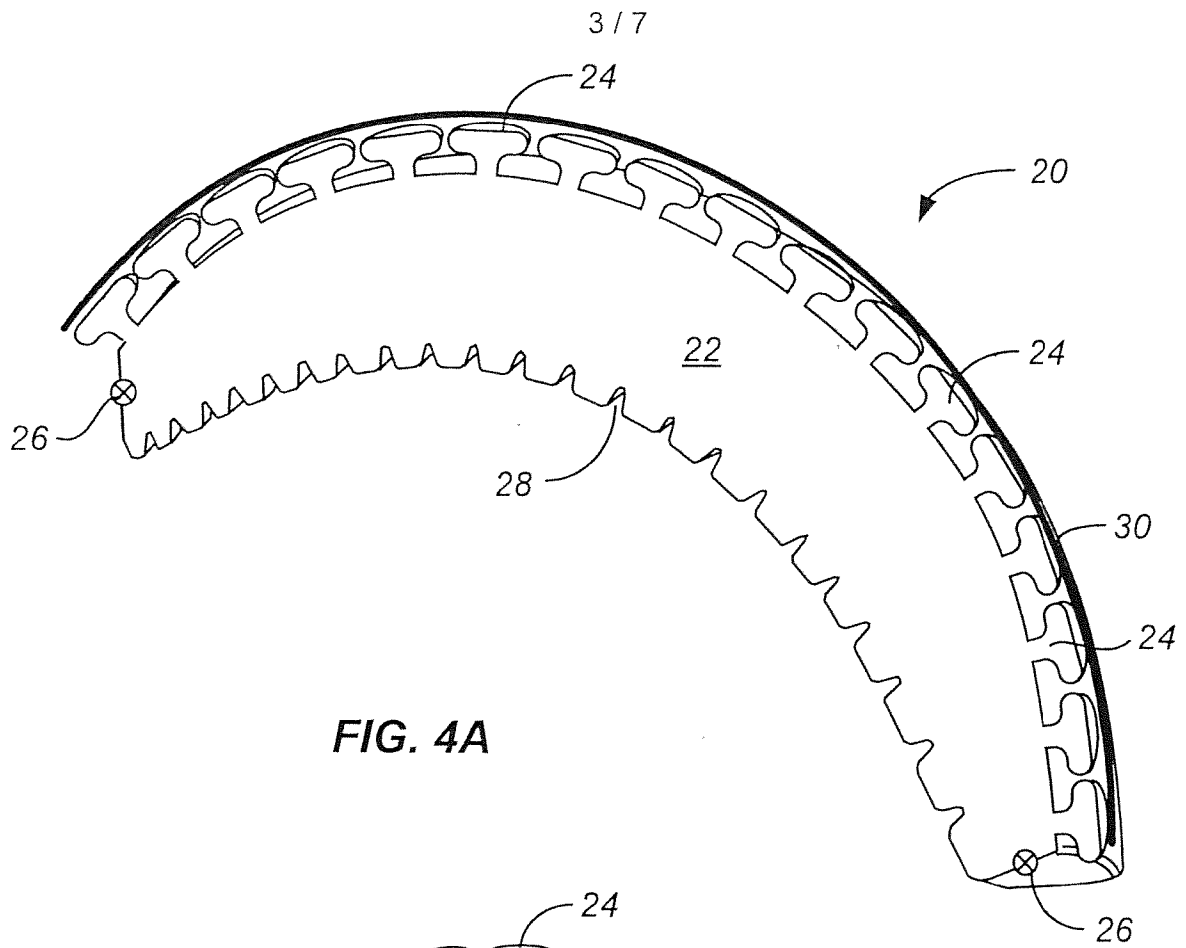
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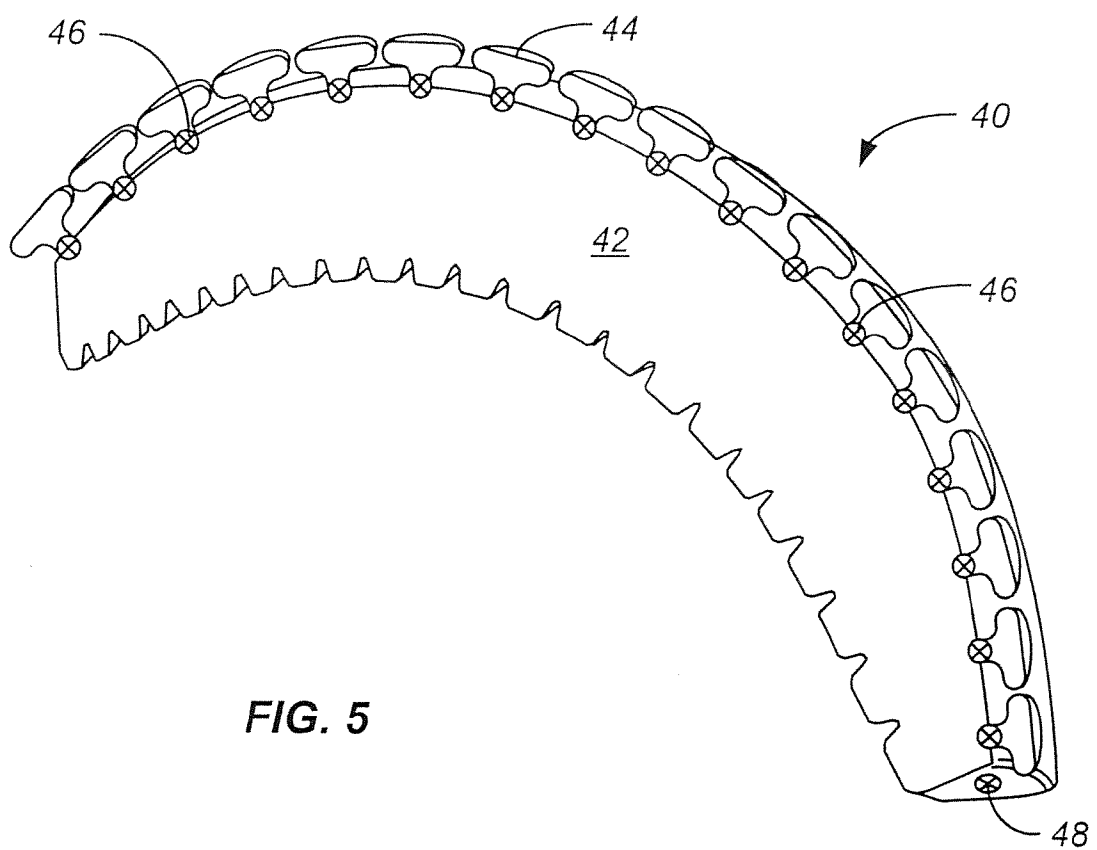
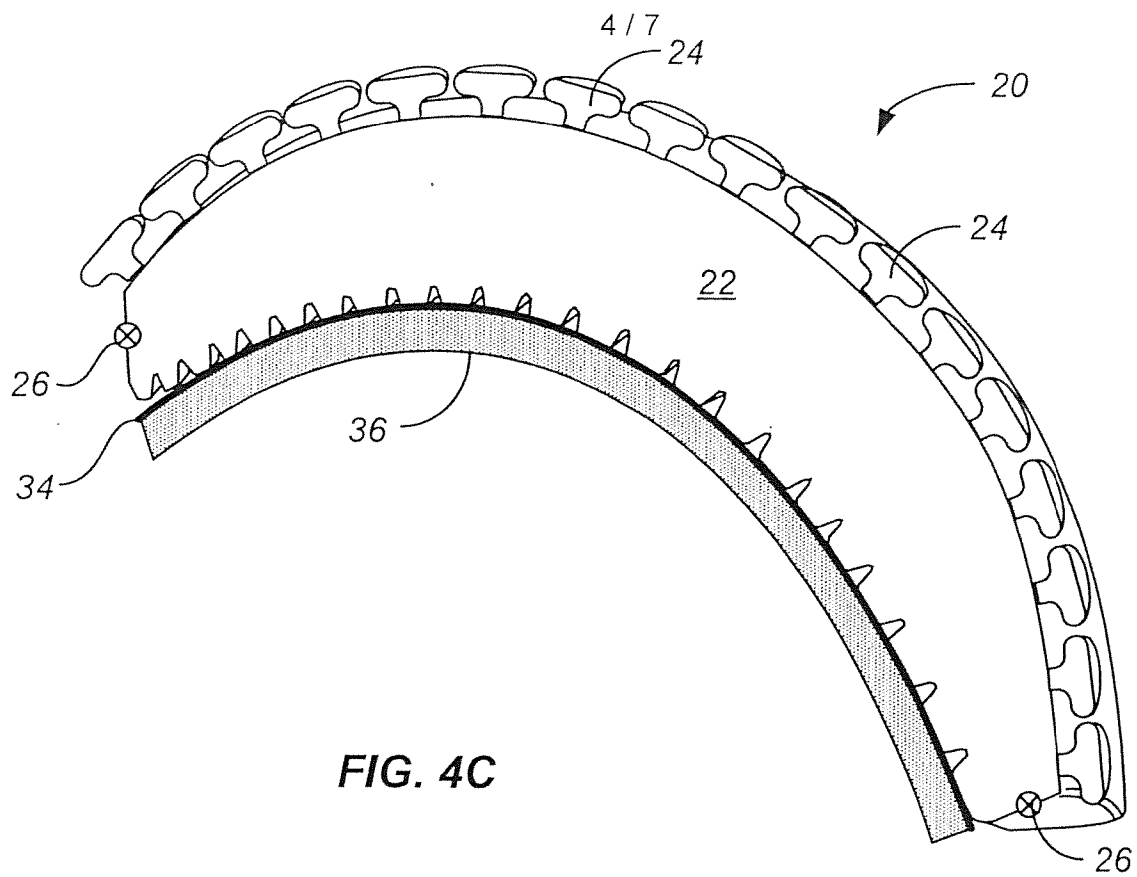


**FIG. 2**

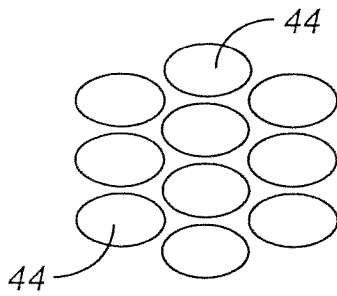


**FIG. 3**

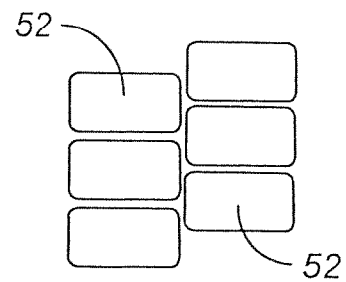




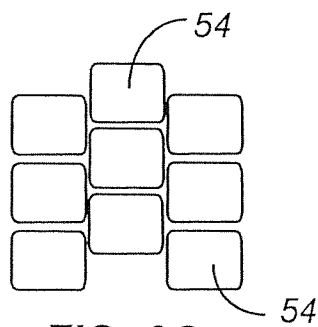
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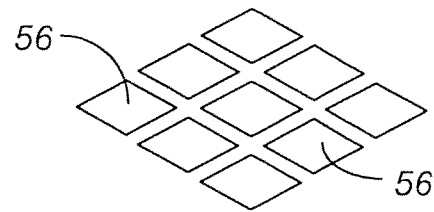
**FIG. 6A**



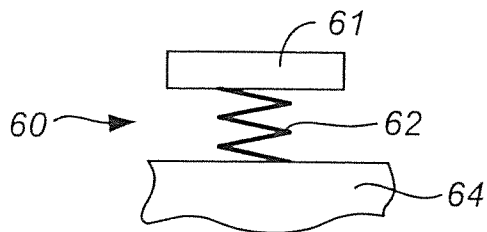
**FIG. 6B**



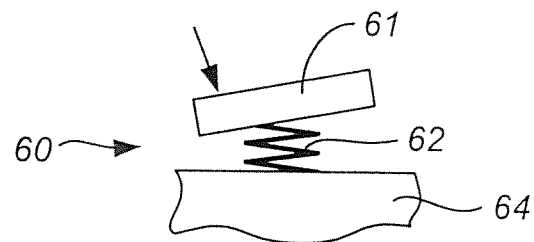
**FIG. 6C**



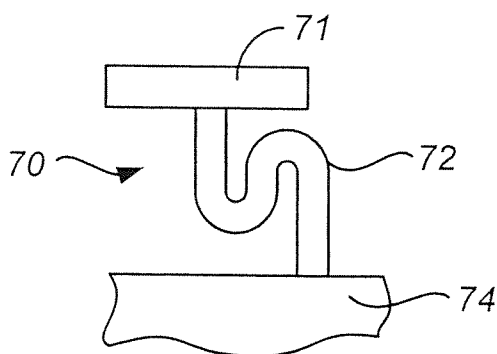
**FIG. 6D**



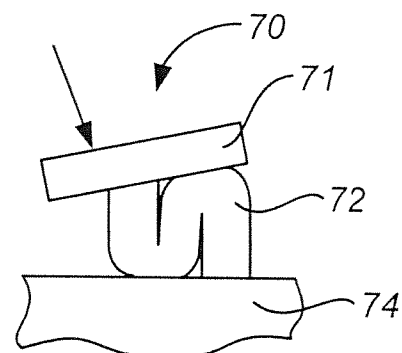
**FIG. 7A**



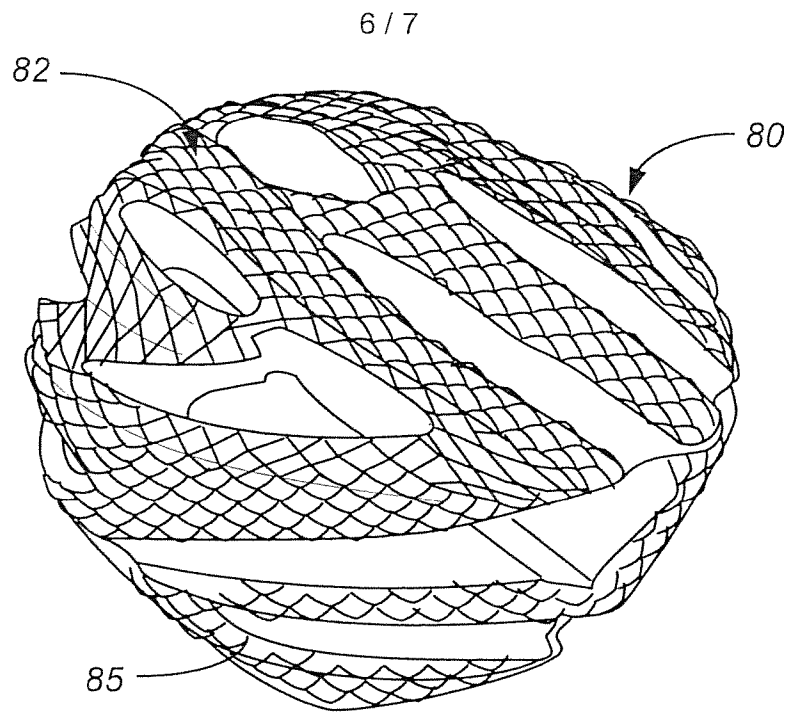
**FIG. 7B**



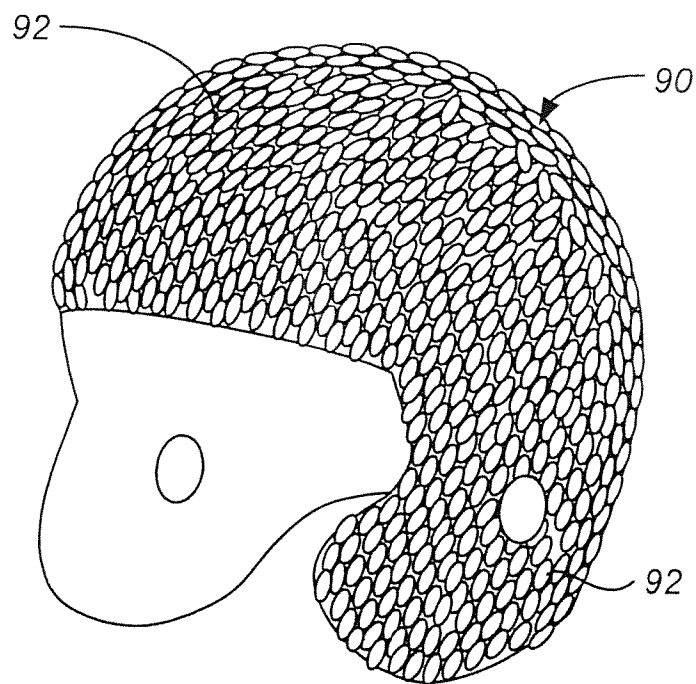
**FIG. 7C**



**FIG. 7D**

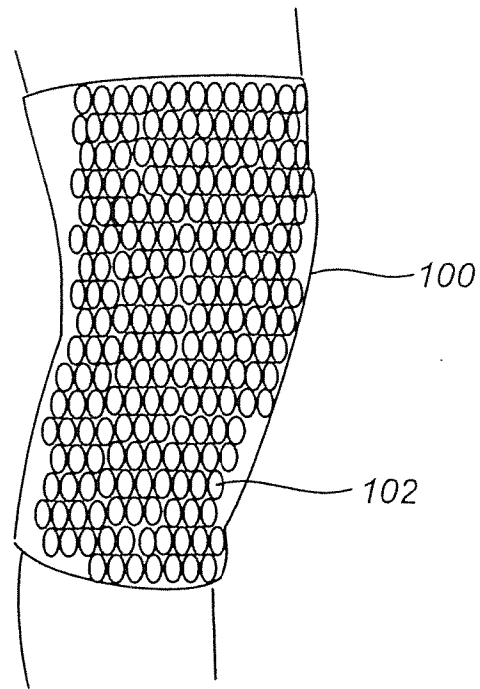


**FIG. 8**

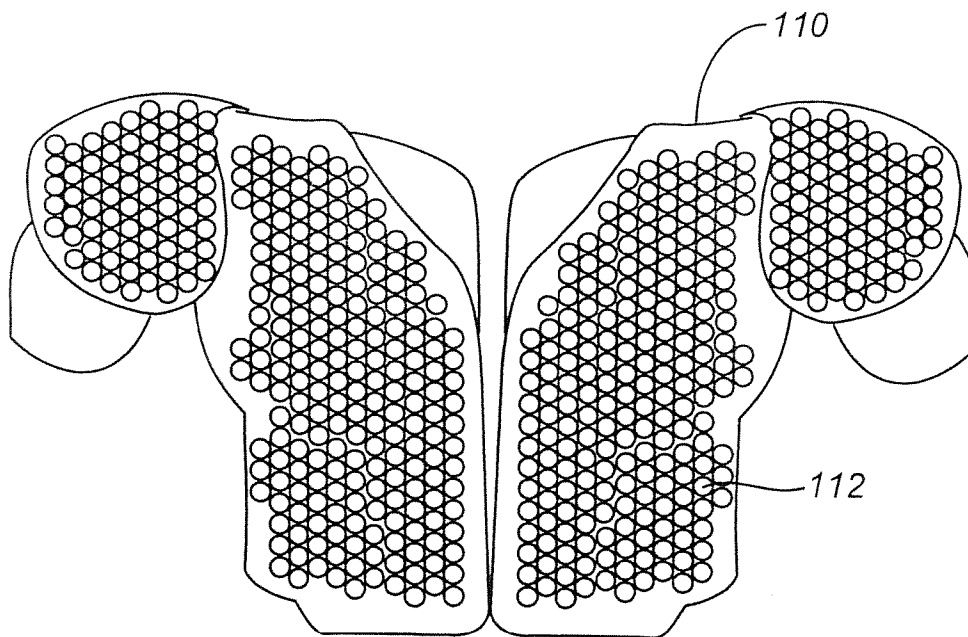


**FIG. 9**

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**FIG. 10**



**FIG. 11**

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2014/059774

## A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A42B 3/12 (2015.01)

CPC - A42B 3/122 (2015.01)

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - A41D 13/06, 27/26; A42B 3/06, 3/12 (2015.01)

CPC - A41D 13/065; A42B 3/122 (2015.01)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  
USPC - 2/16, 24, 410, 411, 413, 425, 459; 188/266 (keyword delimited)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Orbit, Google

Search terms used: computer, aided, design, three, dimensional, printer, bladders, helmet

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|-----------|------------------------------------------------------------------------------------|-----------------------|
| X         | US 8,046,845 B1 (GARCIA et al) 01 November 2011 (01.11.2011) entire document       | 1-19                  |
| Y         |                                                                                    | 20, 25-28             |
| Y         | US 6,131,196 A (VALLION) 17 October 2000 (17.10.2000) entire document              | 20                    |
| Y         | US 2011/0056004 A1 (LANDI) 10 March 2011 (10.03.2011) entire document              | 25-28                 |
| Y         | US 2013/0025037 A1 (TURNER) 31 January 2013 (31.01.2013) entire document           | 25-28                 |

☐ Further documents are listed in the continuation of Box C.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&amp;" document member of the same patent family

Date of the actual completion of the international search

11 February 2015

Date of mailing of the international search report

03 MAR 2015

Name and mailing address of the ISA/US

Mail Stop PCT, Attn: ISA/US, Commissioner for Patents

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PCT OSP: 571-272-7774

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2014/059774

## Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2. ☐ Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
  
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

See extra sheet.

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:  
1-20, 25-28

### Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☐ No protest accompanied the payment of additional search fees.

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2014/059774

## CONTINUED FROM BOX NO. III:

This application contains the following inventions or groups of inventions which are not so linked as to form a single general inventive concept under PCT Rule 13.1. In order for all inventions to be examined, the appropriate additional examination fees must be paid.

Group I, claims 1-20, 25-28, are drawn to a structure.

Group II, claims 21-28, are drawn to a method for custom making structures.

The inventions listed as Groups I and II do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons:

The special technical features of Group I, a structure comprising a large bladder, a plurality of small bladders, and a hard polymer shell, are not present in Group II; the special technical features of Group II, a method for custom making structures comprising making a three-dimensional scanned digital image of a body part, storing the scanned body part image in a computer memory, using computer aided design (CAD) software to produce a design, and using the CAD produced design to manufacture said structure, are not present in Group I.

Unity exists between claims 1-20, 25-28 (Group I) or between claims 21-28 (Group II). However unity does not exist between claims 1-20 and 21-24 since there exists no common special technical feature between independent claims (1,15) and (21) (see PCT Examination Guidelines Chapter 10 at 10.22 Example 2).

Further, Groups I and II share the technical features of a structure for protecting a body part from impact damage. However, these shared technical features do not represent a contribution over the prior art. Specifically, US 7,730,550 B2 to Chiang teaches a structure (body 10, Fig. 2) for protecting a body part from impact damage (protecting portion 13 and protecting board 17, Fig. 2; Col. 3, Lns. 22-24 regarding the rigid protecting board (17) of the present invention prevents impact damage to the patellar).

Since none of the special technical features of the Group I and II inventions are found in more than one of the inventions, unity of invention is lacking.