



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>5</sup> : C07D 498/18, A61K 31/33 // (C07D 498/18, 311/00, 273/00 C07D 221/00)</p>	A1	<p>(11) International Publication Number: <b>WO 91/02736</b> (43) International Publication Date: 7 March 1991 (07.03.91)</p>
<p>(21) International Application Number: PCT/GB90/01262 (22) International Filing Date: 10 August 1990 (10.08.90) (30) Priority data: 8918927.8 18 August 1989 (18.08.89) GB 8922653.4 9 October 1989 (09.10.89) GB 9012426.4 4 June 1990 (04.06.90) GB (71) Applicant (for all designated States except JP US): FISON'S PLC [GB/GB]; Fison House, Princes Street, Ipswich, Suffolk IP1 1QH (GB). (71) Applicant (for all designated States except US): FUJISAWA PHARMACEUTICAL COMPANY LIMITED [JP/JP]; 4-7, Doshomachi 3-chome, Chuo-ku, Osaka-shi, Osaka 541 (JP). (72) Inventors; and (75) Inventors/Applicants (for US only) : DONALD, David, Keith [GB/GB]; Orchardside, 50 Avenue Road, Ashby de la Zouch, Leicestershire LE6 5FE (GB). HARDERN, David, Norman [GB/GB]; 6 Charnwood Fields, Sutton Bonington, Loughborough, Leicestershire LE12 5NP (GB). COOPER, Martin, Edward [GB/GB]; 35 Francis Drive, Loughborough, Leicestershire LE11 0FE (GB). FURBER, Mark [GB/GB]; 24 Derby Road, Kegworth, Derby DE7 2EN (GB). HASHIMOTO, Masashi [JP/JP]; 1-6-17, Nakayamasatsukidai, Takarazuka-shi, Hyogo 665 (JP). KASAHARA, Chiyoshi [JP/JP]; 2-2-13, Midorigaoka, Ikeda-shi, Osaka 563 (JP). OHKAWA, Takehiko [JP/JP]; 25-10, Matsushiro 2-chome, Tsukuba-shi, Ibaraki 305 (JP).</p>		<p>(74) Agent: WRIGHT, Robert, Gordon, McRae; Fisons plc, 12 Derby Road, Loughborough, Leicestershire LE11 0BB (GB). (81) Designated States: AT (European patent), AU, BE (European patent), CA, CH (European patent), DE (European patent)*, DK (European patent), ES (European patent), FI, FR (European patent), GB (European patent), HU, IT (European patent), JP, KR, LU (European patent), NL (European patent), NO, SE (European patent), SU, US.  Published With international search report.</p>
<p>(54) Title: MACROCYCLIC COMPOUNDS</p> <div style="text-align: center;"> <p>(I)</p> </div> <p>(57) Abstract</p> <p>Compounds of formula (I) are described, wherein R<sup>1</sup> represents H, OH, alkoxy or R<sup>7</sup>COO-; R<sup>2</sup> represents H; in addition, R<sup>1</sup> and R<sup>2</sup> may together represent a second carbon-carbon bond between the carbon atoms to which they are attached; R<sup>3</sup> represents methyl, ethyl, propyl or allyl; R<sup>4</sup> represents OH or alkoxy; R<sup>5</sup> represents OH or methoxy; R<sup>6</sup> represents OH, alkoxy or R<sup>8</sup>COO-; in which R<sup>7</sup> and R<sup>8</sup> have various significances including alkyl, aryl, NH<sub>2</sub>, arylamino and alkylamino; and n represents 1 or 2; provided that when n is 1, then R<sup>3</sup> is allyl or propyl. Processes for their production and compositions containing them, e.g. for use as immunosuppressive agents, are also described.</p>		

## DESIGNATIONS OF "DE"

Until further notice, any designation of "DE" in any international application whose international filing date is prior to October 3, 1990, shall have effect in the territory of the Federal Republic of Germany with the exception of the territory of the former German Democratic Republic.

### *FOR THE PURPOSES OF INFORMATION ONLY*

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	ES	Spain	MC	Monaco
AU	Australia	FI	Finland	MG	Madagascar
BB	Barbados	FR	France	ML	Mali
BE	Belgium	GA	Gabon	MR	Mauritania
BF	Burkina Fasso	GB	United Kingdom	MW	Malawi
BG	Bulgaria	GR	Greece	NL	Netherlands
BJ	Benin	HU	Hungary	NO	Norway
BR	Brazil	IT	Italy	PL	Poland
CA	Canada	JP	Japan	RO	Romania
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	LI	Liechtenstein	SN	Senegal
CM	Cameroon	LK	Sri Lanka	SU	Soviet Union
DE	Germany	LU	Luxembourg	TD	Chad
DK	Denmark			TG	Togo
				US	United States of America

- 1 -

MACROCYCLIC COMPOUNDS

This invention relates to novel macrocyclic compounds, more particularly to novel macrocyclic immunosuppressive compounds, processes for their preparation, their use as 5 medicaments, and compositions containing them.

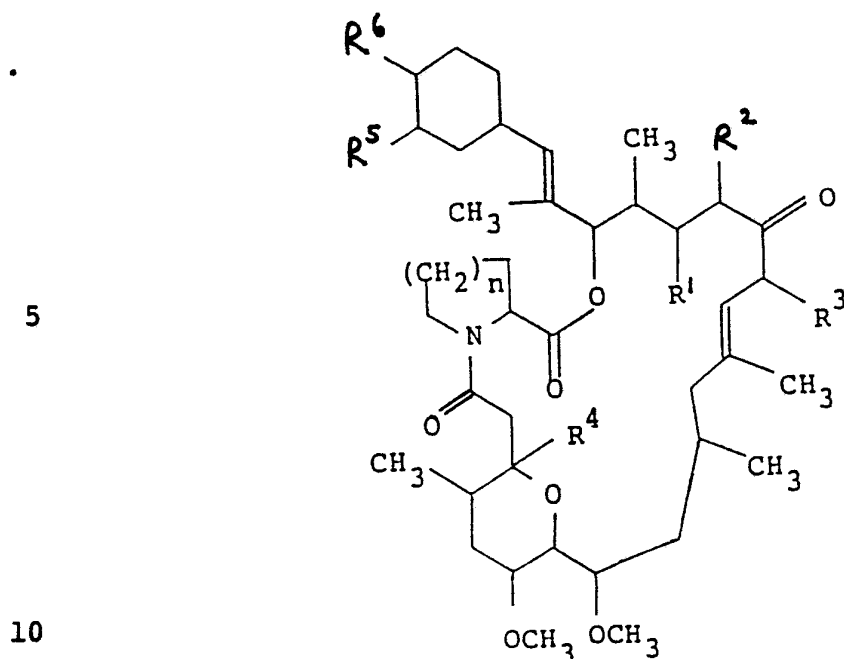
European Patent Application 184162 (to Fujisawa Pharmaceuticals Co Ltd) discloses a number of macrocyclic compounds isolated from microorganisms belonging to the genus Streptomyces. The macrolides are numbered FR-900506, 10 FR-900520, FR-900523 and FR-900525, and the preparation of some of their derivatives is also described.

International Patent Application WO 89/05304 (to Fisons plc), European Patent Application 353678 (to Fujisawa Pharmaceuticals Co Ltd), European Patent 15 Applications 349049 and 349061 (to Merck & Co Inc) and European Patent Application 356399 (to Sandoz AG) also disclose a number of macrocyclic immunosuppressant compounds.

We have now found a novel group of compounds which 20 possess certain advantageous properties over those disclosed previously.

Thus, according to the invention, we provide a compound of formula I,

- 2 -



I

wherein

$R^1$  represents H, OH, alkoxy or  $R^7COO^-$ ;

$R^2$  represents H;

15 in addition,  $R^1$  and  $R^2$  may together represent a second carbon-carbon bond between the carbon atoms to which they are attached;

$R^3$  represents methyl, ethyl, propyl or allyl;

$R^4$  represents OH or alkoxy;

20  $R^5$  represents OH or methoxy;

$R^6$  represents OH, alkoxy or  $R^8COO^-$ ;

in which  $R^7$  and  $R^8$  independently represent alkyl; aryl;  $NH_2$ ; a 5- or 6-membered heterocyclic ring optionally substituted by alkyl or aryl; arylamino; alkylamino; 25  $N,N$ -dialkylamino;  $N,N$ -diarylamino; or  $N$ -alkyl- $N$ -arylamino; each alkyl group optionally being substituted by aryl, OH,  $NO_2$  or halogen; and each aryl group optionally being substituted by alkyl, OH,  $NO_2$  or halogen; and

- 3 -

n represents 1 or 2;

provided that when n is 1, then R<sup>3</sup> is allyl or propyl.

When any one of R<sup>1</sup>, R<sup>4</sup>, R<sup>5</sup> and R<sup>6</sup> represents a 5 carbon containing group, that group preferably contains from 1 to 10 carbon atoms, more preferably from 1 to 6.

The term "alkyl" as used herein includes cyclic and branched alkyl groups, as well as straight chain alkyl groups.

10 Preferably, R<sup>3</sup> is ethyl.

We prefer at least one of R<sup>1</sup> and R<sup>6</sup> to represent OH.

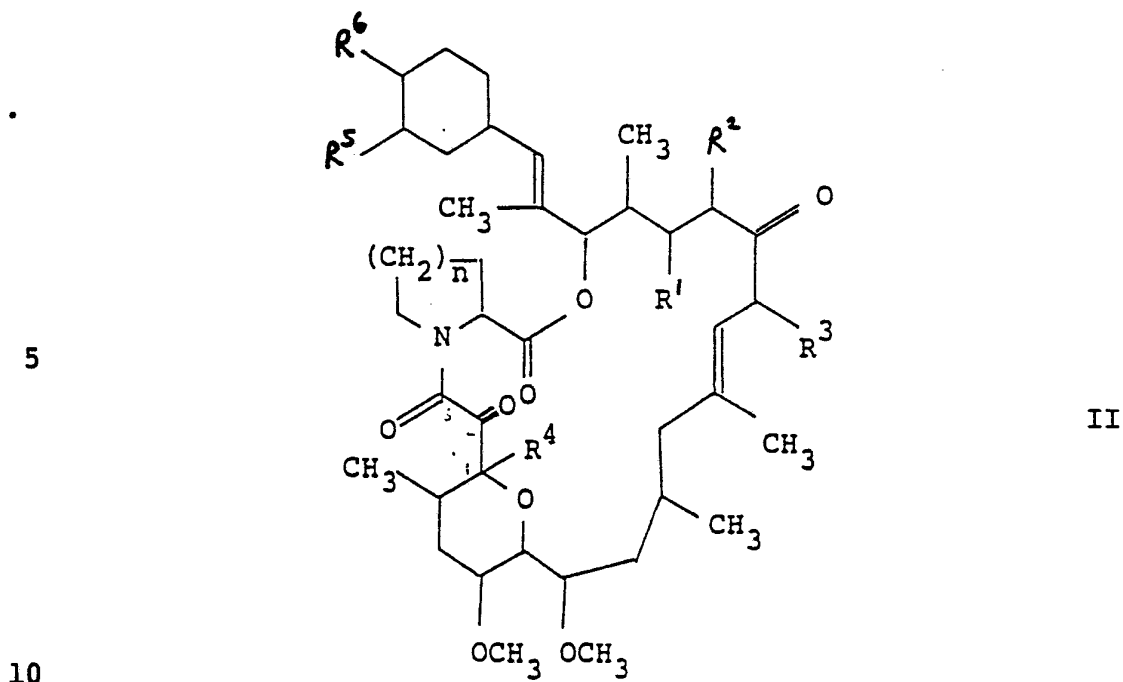
When R<sup>7</sup> or R<sup>8</sup> is present, we prefer those groups to be selected from alkyl; NH<sub>2</sub>; piperidino; morpholino; 15 aryl optionally substituted by halogen or OH; arylamino optionally substituted by halogen or OH; or alkylamino optionally substituted by OH; for example methyl or phenylamino.

Alkoxy groups which R<sup>1</sup>, R<sup>4</sup> or R<sup>6</sup> may represent 20 include methoxy.

Aryl groups which R<sup>7</sup> or R<sup>8</sup> may comprise include phenyl.

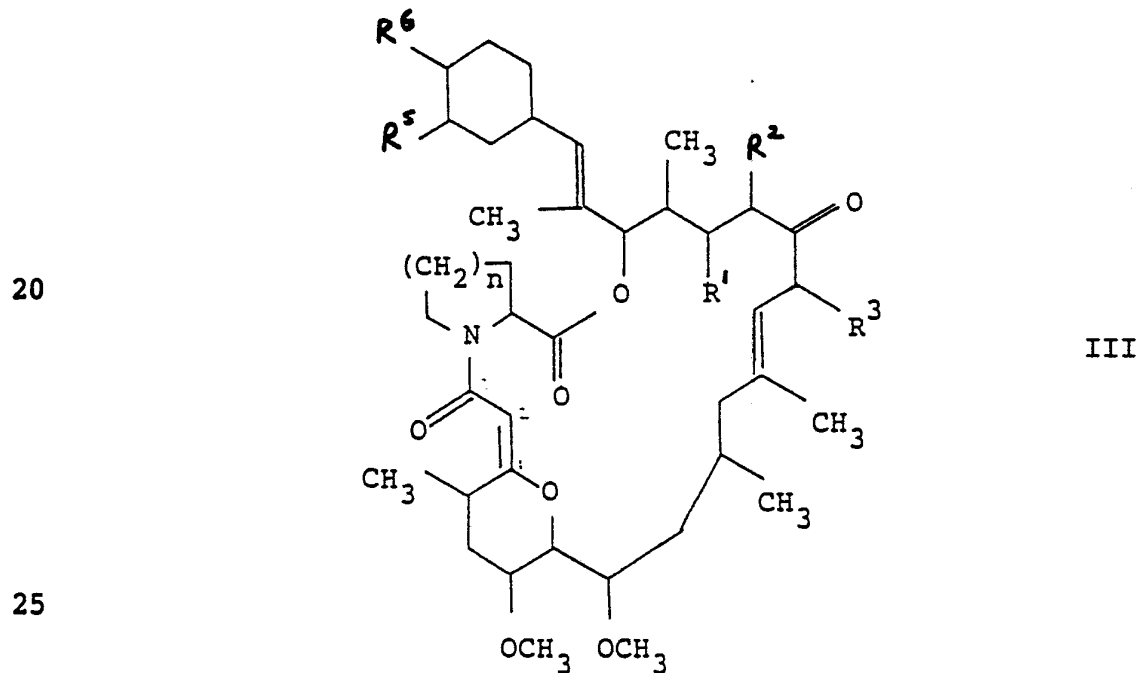
According to the invention, we also provide a process for the production of a compound of formula I, which 25 comprises:

a) selective reduction of the C2-carbonyl group in a compound of formula II,



wherein  $R^1$  to  $R^6$  and  $n$  are as defined above, or

b) addition of a compound of formula  $R^4-H$ , wherein  $R^4$  is as defined above, across the C1 alkene group in a  
 15 compound of formula III,



wherein  $R^1$  to  $R^3$ ,  $R^5$ ,  $R^6$  and  $n$  are as defined above.

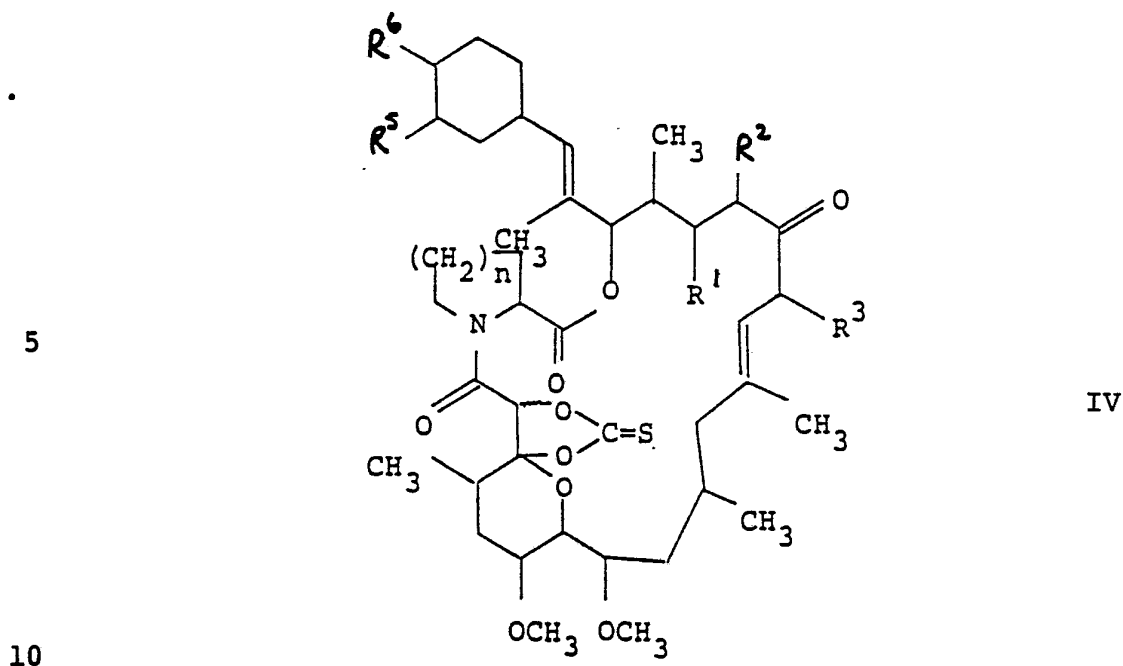
- 5 -

In process (a), the reduction may be achieved by the action of  $H_2S$ , preferably in the presence of pyridine or an amine (for example morpholine), in a solvent which does not adversely affect the reaction (for example 5 dimethylformamide, pyridine or methanol), at or around room temperature.

The preparation of many compounds of formula II is fully described in the patent applications mentioned above. Alternatively, the total synthesis of FR-900506 10 disclosed in European Patent Application 378318 (to Merck & Co Inc) may be modified where necessary to produce compounds of formula II. The teaching of the documents mentioned above is herein incorporated by reference.

In process (b), the addition of water across the 15 Cl-alkene group may be achieved by the action of dilute aqueous acid (for example dilute hydrochloric acid), in a solvent which does not adversely affect the reaction (for example water, methanol, ethanol, pyridine, ethyl acetate, dimethylformamide, dichloromethane or a mixture thereof), 20 at or around room temperature. The addition of an alcohol may be achieved in the presence of a small amount of acid (for example p-toluenesulphonic acid), in a solvent which does not adversely affect the reaction (for example the alcohol to be added, pyridine, ethyl acetate, 25 dimethylformamide, dichloromethane or a mixture thereof), at or around room temperature.

Compounds of formula III may be prepared from compounds of formula IV,

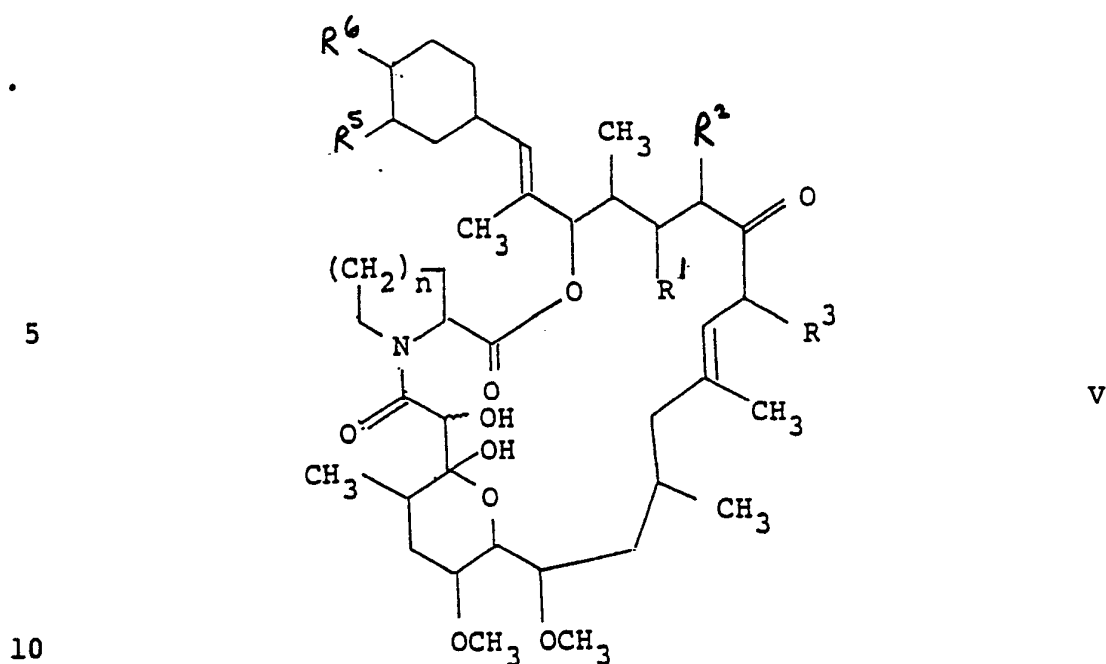


wherein  $R^1$  to  $R^3$ ,  $R^5$ ,  $R^6$  and  $n$  are as defined above, by reduction, which may be achieved using tributyltin hydride, preferably in the presence of a catalytic amount of 2,2'-azobisisobutyronitrile, in a solvent which does not adversely affect the reaction conditions, for example anhydrous toluene, at a temperature of from room temperature to solvent reflux temperature.

Compounds of formula IV may be prepared from compounds of formula V,



- 7 -



wherein  $R^1$  to  $R^3$ ,  $R^5$ ,  $R^6$  and  $n$  are as defined above, by reaction with *O*-phenyl chlorothioformate, in a solvent which does not adversely affect the reaction (for 15 example acetonitrile), optionally in the presence of dimethylaminopyridine, at or around room temperature.

Compounds of formula V may be prepared from compounds of formula II, as defined above, by reduction. The reduction may be achieved using zinc powder in acetic acid 20 at or around room temperature.

When  $R^6$  represents or comprises an OH group in the desired compound of formula I, we prefer to use process (a) to produce it.

The group  $R^8\text{COO-}$  may be formed in a starting 25 compound of formula II in which  $R^6$  represents OH using conventional techniques, for example:

i) when  $R^8$  represents alkyl or aryl, an esterification reaction with an appropriate alkanolic acid or aromatic

carboxylic acid may be employed, or a derivative thereof such as an acid chloride or acid anhydride;

ii) when  $R^8$  represents alkylamino or arylamino, reaction with an appropriate alkyl or aryl isocyanate; alternatively  
5 a reactive intermediate may first be formed with a compound such as p-nitrophenyl chloroformate, followed by reaction with the appropriate amine compound. This latter method may be employed when  $R^8$  is  $NH_2$ .

Similarly,  $R^7COO^-$  groups may be formed in a starting  
10 compound of formula II in which  $R^1$  represents OH. This reaction may occur simultaneously with the formation of  $R^8COO^-$  groups as described above, in which case  $R^7$  and  $R^8$  will be the same. Of course, where necessary, the OH group that  $R^1$  or  $R^6$  represents may be protected using  
15 conventional protecting group chemistry [as described in "Protective Groups in Organic Chemistry", ed: J W F McOmie, Plenum Press (1973), and "Protective Groups in Organic Synthesis", T W Greene, Wiley-Interscience (1981)], to ensure that  $R^7$  and  $R^8$  are different, or to allow one or  
20 other of  $R^1$  and  $R^6$  to be deprotected to OH after formation of the C2-methylene group or formation of the  $R^7COO^-$  or  $R^8COO^-$  group.

When process (a) is employed,  $R^7COO^-$  or  $R^8COO^-$  groups may be introduced before or after the reduction  
25 step.

In order to produce a compound of formula I in which  $R^1$  and  $R^2$  together represent a second carbon-carbon bond between the carbon atoms to which they are attached,

- 9 -

the double bond may be introduced by dehydration of a corresponding compound of formula I in which  $R^1$  represents OH and  $R^2$  represents H, or a starting compound may be used which already contains the group. Such a  
5 dehydration may be carried out in a solvent which does not adversely affect the reaction (eg toluene), in the presence of a trace amount of acid (eg p-toluenesulphonic acid), at a temperature of from 50 to 100°C.

The compounds of formula I may be isolated from their  
10 reaction mixtures using conventional techniques.

The compounds of formula I are useful because they possess pharmacological activity in animals; in particular they are useful because they possess immunosuppressive activity, eg in the tests set out in Tests A, B and C.  
15 Thus the compounds are indicated for use in the treatment or prevention of resistance to transplanted organs or tissues, such as kidney, heart, lung, bone marrow, skin, cornea, etc; and of autoimmune, inflammatory, proliferative and hyperproliferative diseases, and of cutaneous  
20 manifestations of immunologically-mediated diseases: for example rheumatoid arthritis, lupus erythematosus, systemic lupus erythematosus, Hashimoto's thyroiditis, multiple sclerosis, myasthenia gravis, type 1 diabetes, uveitis, nephrotic syndrome, psoriasis, atypical dermatitis, contact  
25 dermatitis and further eczematous dermatitides, seborrheic dermatitis, Lichen planus, Pemphigus, bullous Pemphigoid, Epidermolysis bullosa, urticaria, angioedemas, vasculitides, erythemas, cutaneous eosinophilias, Alopecia

areata, etc.

The compounds of the invention are also indicated in the treatment of reversible obstructive airways disease.

Further, the compounds of the invention are indicated  
5 in the treatment of a disease selected from intestinal inflammations/allergies such as Coeliac disease, proctitis, eosinophilic gastroenteritis, mastocytosis, Crohn's disease and ulcerative colitis; and food related allergic diseases which have symptomatic manifestation remote from the  
10 gastro-intestinal tract, for example migraine, rhinitis and eczema.

The compounds of the invention are also indicated for use as antimicrobial agents, and thus may be used in the treatment of diseases caused by pathogenic microorganisms  
15 and the like.

We therefore provide the use of compounds of formula I as pharmaceuticals.

Further, we provide the use of a compound of formula I in the manufacture of a medicament for use as an  
20 immunosuppressive agent.

For the above-mentioned therapeutic uses the dosage administered will, of course, vary with the compound employed, the mode of administration, the treatment desired (eg topical, parenteral or oral) and the disease  
25 indicated. However, in general, satisfactory results are obtained when the compounds are administered at a daily dosage of from 0.001 to 20mg per kg of animal body weight.

For man the indicated total daily dosage is in the

- 11 -

range of from 0.01mg to 1000mg and preferably from 0.5mg to 100mg, which may be administered, for example twice weekly, or in divided doses from 1 to 6 times a day or in sustained release form. Thus unit dosage forms suitable for administration, eg oesophageally, comprise from 0.01mg to 500mg, and preferably 0.5mg to 100mg of the compound preferably admixed with a solid or liquid pharmaceutically acceptable diluent, carrier or adjuvant.

According to our invention we also provide a pharmaceutical composition comprising preferably less than 80%, and more preferably less than 50% by weight, of a compound of formula I in combination with a pharmaceutically acceptable adjuvant, diluent or carrier. Examples of suitable adjuvants, diluents or carriers are: for tablets, capsules and dragees - microcrystalline cellulose, calcium phosphate, diatomaceous earth, a sugar such as lactose, dextrose or mannitol, talc, stearic acid, starch, sodium bicarbonate and/or gelatin; for suppositories - natural or hardened oils or waxes; and for inhalation compositions - coarse lactose. The compound of formula I preferably is in a form having a mass median diameter of from 0.01 to 10 $\mu$ m. The compositions may also contain suitable preserving, stabilising and wetting agents, solubilisers (eg a water-soluble cellulose polymer such as hydroxypropyl methylcellulose, or a water-soluble glycol such as propylene glycol), sweetening and colouring agents and flavourings. The compositions may, if desired, be formulated in sustained release form.

- 12 -

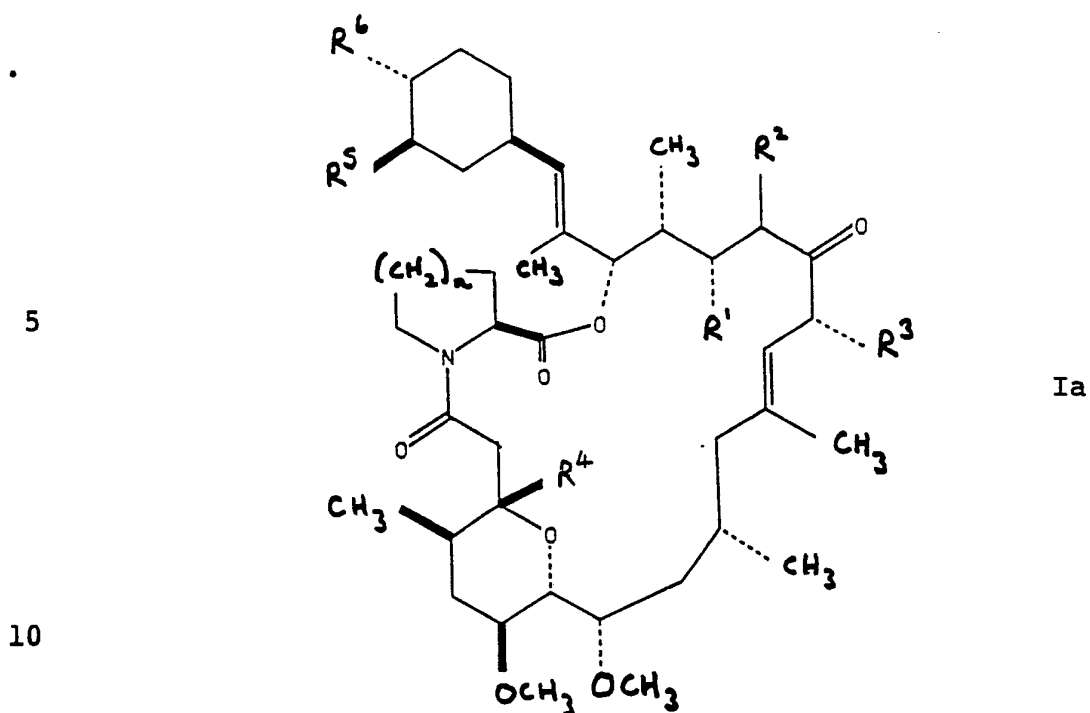
For the treatment of reversible obstructive airways disease, we prefer the compound of formula I to be administered by inhalation to the lung, especially in the form of a powder.

5 According to a further aspect of the invention, there is provided a method of effecting immunosuppression which comprises administering a therapeutically effective amount of a compound of formula I, as defined above, to a patient.

The compounds of formula I have the advantage that  
10 they are less toxic, more efficacious, are longer acting, have a broader range of activity, are more potent, are more stable, produce fewer side effects, are more easily absorbed or have other useful pharmacological properties, than compounds previously used in the therapeutic fields  
15 mentioned above.

The compounds of formula I have a number of chiral centres and may exist in a variety of stereoisomers. The invention provides all optical and stereoisomers, as well as racemic mixtures. The isomers may be resolved or  
20 separated by conventional techniques.

However, the preferred stereochemistry of various chiral carbon atoms are shown in formula Ia,



wherein  $R^1$  to  $R^6$  and  $n$  are as first defined above.

#### Test A

#### 15 Mixed Lymphocyte Reaction (MLR) I

The MLR test was performed in microtitre plates, with each well containing  $5 \times 10^5$  C57BL/6 responder cells (H-2<sup>b</sup>),  $5 \times 10^5$  mitomycin C treated (25 $\mu$ g/ml mitomycin C at 37°C for 30 minutes and washed three times  
20 with RPMI 1640 medium) BALB/C stimulator cells (H-2<sup>d</sup>) in 0.2ml RPMI 1640 medium supplemented with 10% fetal calf serum, 2mM sodium hydrogen carbonate, penicillin (50 $\mu$ g/ml) and streptomycin (50 $\mu$ g/ml). The cells were incubated at 37°C in a humidified atmosphere of 5% carbon  
25 dioxide and 95% of air for 68 hours and pulsed with <sup>3</sup>H-thymidine (0.5 $\mu$ Ci) 4 hours before the cells were collected. The object compound of this invention was dissolved in ethanol and further diluted in RPMI 1640

- 14 -

medium and added to the cultures to give final concentrations of 0.1µg/ml or less.

#### Test B

##### Mixed Lymphocyte Reaction (MLR) II

5 The MLR test was performed in 96-well microtitre plates with each well containing  $3 \times 10^5$  cells from each of two responding donors in a final volume of 0.2ml RPMI 1640 medium supplemented with 10% human serum, L-glutamine and penicillin/streptomycin. The compound under test was  
10 dissolved at 10mg/ml in ethanol and further diluted in RPMI 1640. The cells were incubated at 37°C in a humidified atmosphere at 5% carbon dioxide for 96 hours.  
3H-thymidine (0.5µCi) was added for the final 24 hours of the incubation to provide a measure of proliferation.

#### 15 Test C

##### Graft versus Host Assay (GVH)

Spleen cells from DA and DAXLewis F1 hybrid rats were prepared at approximately  $10^8$  cells/ml. 0.1ml of these suspensions were injected into the rear footpads of  
20 DAXLewis F1 rats (left and right respectively). Recipient animals were dosed with the compound under test, either orally or subcutaneously, on days 0-4. The assay is terminated on day 7 when the popliteal lymph nodes of the animals are removed and weighed. The increase in weight of  
25 the left node relative to the weight of the right is a measure of the GVH response.

The invention is illustrated, but in no way limited by, the following Examples.



Example 1

14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-  
5 18-ene-3,10,16-trione

a) 14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1,2-dihydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

10 To a solution of 14-acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-tetraone (the first compound of Example 6, EP 184162) (5.4g) in  
15 acetic acid (120ml) was added zinc powder (25g) portionwise and the suspension was vigorously stirred for 13 hours at ambient temperature. The reaction mixture was filtered and the filtrate was concentrated in vacuo to give a pale yellow powder (4.48g). 1g of the powder was purified by  
20 silica gel column chromatography eluting first with ethyl acetate/hexane [1:1] then ethyl acetate to give the subtitle compound (486mg) as white powder.

MS (FAB): 912 (M+Na)<sup>+</sup>

mp: 93-96°C

25 <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 207.7, 206.3, 172.9, 170.9, 170.1, 170.0, 169.9, 169.4, 169.3, 99.1, 97.1, 68.1

b) 14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-23,25-dimethoxy-13,19,21,27-

- 16 -

tetramethyl-1,2-thiooxomethylenedioxy-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

To a mixture of the product of step (a) (243mg) and dimethylaminopyridine (333mg) in anhydrous acetonitrile (5ml) was added O-phenyl chlorothioformate (68.7mg) and the reaction was stirred for 15 minutes at ambient temperature. The solution was diluted with diethyl ether (15ml) and washed with brine, dried (MgSO<sub>4</sub>), and concentrated in vacuo. The residue was purified by silica gel column chromatography eluting with ethyl acetate/hexane [1:1] to give the subtitle compound (240 mg).

MS (FAB): 954 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 207.6, 188.4, 170.3, 169.6, 168.9, 161.4, 111.7, 54.7, 52.4

15 c) 14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione

To a mixture of the product of step (b) (486mg) and 2,2'-azobisisobutyronitrile (catalytic amount) in anhydrous toluene (9ml) was added tributyltin hydride (0.8ml) and the reaction mixture was heated at reflux for 15 minutes. The solvent was removed under reduced pressure and the residue was purified by silica gel column chromatography eluting with ethyl acetate/hexane [1:1] to give the subtitle compound (188mg).

MS (FAB): 973 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 207.3, 172.0, 170.3, 170.2,

- 17 -

169.5, 168.0, 95.7, 55.8, 36.2

d) 14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-  
 5 18-ene-3,10,16-trione

The product of step (c) (100mg) was dissolved in a mixture of 1N aqueous hydrochloric acid (0.2ml) and methanol (0.5ml). The solution was allowed to stand at ambient temperature for 16 hours and then the solvent was  
 10 removed under reduced pressure and the residue purified by flash chromatography on silica gel eluting with ethyl acetate/hexane [1:2] to give the title compound (67mg).

MS (FAB): 896 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 208.1, 173.8, 170.4, 169.8,  
 15 169.2, 98.3, 52.9, 52.6, 37.1

#### Example 2

12-[2-(4-Acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-  
17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-  
11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-  
 20 3,10,16-trione

a) 12-[2-(4-Acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-  
17-allyl-1,2-dihydroxy-23,25-dimethoxy-13,19,21,27-  
tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-  
18-ene-3,10,16-trione

25 Following the method of Example 1(a) above, the subtitle compound (246mg) was prepared from 12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo

[22.3.1.0<sup>4,9</sup>]octacos-14,18-diene-2,3,10,16-tetraone (the second compound of Example 6, EP 184162) (1g).

MS (FAB): 854 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 208.5, 171.5, 171.0, 170.3, 98.8,  
5 82.9, 80.3, 76.4, 75.4, 73.8, 71.7, 67.9

b) 12-[2-(4-Acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-23,25-dimethoxy-13,19,21,27-tetramethyl-1,2-thioxomethylenedioxy-11,28-dioxa-4-azatricyclo[22,3,1,0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

10 The subtitle compound (168mg) was prepared from the product of step (a) following the method of Example 1(b).

MS (FAB): 896 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 210.0, 188.6, 170.4, 169.0,  
162.0, 111.5, 85.4, 80.4, 78.5, 76.0, 75.7, 74.1, 71.9

15 c) (1E)-12-[2-(4-Acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione and

(1Z)-12-[2-(4-Acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione

20

The subtitle compounds (88mg and 33mg respectively) were prepared from the product of step (b) (160mg) following the  
25 method of Example 1(c).

MS (FAB): 820 (M+Na)<sup>+</sup> (both compounds)

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ:

(1E)-compound 210.2, 171.8, 170.3, 167.6, 95.8,

- 19 -

80.4, 76.6, 76.2, 75.6, 75.2, 73.2, 55.9 (C9), 36.8 (C5)

(1Z)-compound 210.3, 170.3, 170.1, 166.2, 163.6,  
100.3, 80.6, 80.4, 80.1, 76.8, 75.6, 73.5, 51.3 (C9), 43.5  
(C5)

- 5 d) 12-[2-(4-Acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-  
17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-  
11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-  
3,10,16-trione

The title compound (31mg) was prepared from the  
10 (1E)-compound of step (c) (60mg) following the method of  
Example 1(d). Similarly, the title compound was also  
prepared from the (1Z)-compound of step (c).

MS (FAB): 838 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 211.3, 173.7, 170.4, 169.8, 98.2,  
15 81.0, 80.4, 76.4, 75.6, 74.2, 70.3

Example 3

14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-  
methylvinyl]-17-allyl-1,23,25-trimethoxy-13,19,21,27-  
tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-  
20 18-ene-3,10,16-trione

To a solution of the product of Example 1(c) (80mg) in  
anhydrous methanol (1ml) was added a 0.1M solution of  
p-toluenesulphonic acid monohydrate in methanol (0.25ml).  
After being stirred for 30 minutes, the solvent was  
25 evaporated and the residue was purified by preparative thin  
layer chromatography eluted with ethyl acetate/hexane [1:1]  
to give the title compound (38mg).

MS (FAB): 910 (M+Na)<sup>+</sup>

- 20 -

$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 208.3, 171.2, 170.0, 169.6,  
100.0, 55.7, 53.2, 47.2, 39.4

Example 4

17-Allyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-  
5 methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

Hydrogen sulphide was bubbled through a solution of  
17-Allyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-  
10 methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-tetraone  
(FR-900506, EP 184162) (160mg) in dimethylformamide (5ml)  
and pyridine (1ml) for 4 hours at room temperature. After  
15 standing overnight elemental sulphur had precipitated.  
Dilute hydrochloric acid and ethyl acetate were then added,  
and the organic extract was separated, dried  
( $\text{MgSO}_4$ ), filtered and evaporated to an oil in vacuo.  
Chromatography on silica eluting with ethyl acetate gave  
20 the title compound (120mg) as a foam.

$^{13}\text{C}$  NMR  $\delta$ : (major rotamer) 214.0 (C16); 173.9 (C3);  
169.2 (C10); 141.05 (C19); 135.36 (C41); 132.33 (C29);  
128.7 (C31); 121.25 (C18); 116.4 (C42); 98.39 (C1); 84.1  
(C34); 70.54 (C24); 69.32 (C14); 53.3 (C17); 52.5 (C9);  
25 48.26 (C20); 42.53 (C15); 42.23 (C5); 40.33 (C13); 38.35  
(C27); 37.17 (C2); 35.75 (C40); 36.17 (C22); 32.49 (C26);  
31.21 (C36); 30.60 (C37); 26.51 (C8); 25.67 (C21); 24.34  
(C6); 20.90 (C7); 18.57 (C44); 16.78 (C47); 15.64 (C43);

- 21 -

14.39 (C30); 9.73 (C39)

MS (FAB): 790 [M+H]<sup>+</sup>; 812 [M+Na]<sup>+</sup>; 874 [M+Rb]<sup>+</sup>Example 5

5 17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

a) 17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-  
 10 tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-14,18-diene-2,3,10,16-tetraone

To a mixture of 17-allyl-1-hydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
 15 [22.3.1.0<sup>4,9</sup>]octacos-14,18-diene-2,3,10,16-tetraone (the second compound of Example 17, EP 184162) (1g) and pyridine (1.77g) in anhydrous dichloromethane (10ml) was added phenyl isocyanate (1.28g), and the mixture was stirred for 16 hours at ambient temperature. The reaction mixture was  
 20 washed with 1N aqueous hydrochloric acid solution, water, aqueous sodium bicarbonate solution and brine successively, and dried over magnesium sulphate. The solvent was evaporated in vacuo and the residue was purified by silica gel column chromatography, eluting with a mixture of  
 25 dichloromethane and diethyl ether [2:1] to give the subtitle compound (1.01g).

MS (FAB): 927 (M+Na)<sup>+</sup><sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 200.1, 198.7, 195.8, 191.2,

- 22 -

169.0, 168.6, 165.7, 164.8, 152.9, 147.8, 146.4, 137.8,  
128.8, 127.5, 123.1, 118.5, 98.6, 97.7

b) 17-Allyl-1,2-dihydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

Following the method of Example 1(a), the subtitle compound (263mg) was obtained from the product of step (a) (900mg).

MS (FAB): 931 (M+Na)<sup>+</sup>

10 c) 17-Allyl-23,25-dimethoxy-12-[2-(3-methoxy-4-phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-1,2-(thioxomethylenedioxy)-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

Following the method of Example 1(b), the subtitle compound (156mg) was obtained from the product of step (b) (233 mg).

MS (FAB): 973 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 210.0, 188.5, 138.0, 128.4,  
123.6, 118.4, 111.6, 54.7, 52.7

d) (1E)-17-Allyl-23,25-dimethoxy-12-[2-(3-methoxy-4-phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione and

(1Z)-17-Allyl-23,25-dimethoxy-12-[2-(3-methoxy-4-phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione

Following the method of Example 1(c), the subtitle compounds (86mg and 23mg respectively) were prepared from



the product of step (c) (140mg).

MS (FAB): (both compounds) 897 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ:

(1E)-compound 210.0, 171.9, 170.4, 167.7, 152.9,  
5 137.9, 128.0, 123.0, 118.5, 95.8 (C2), 55.9 (C9), 36.9 (C5)

(1Z)-compound 210.0, 170.1, 166.2, 163.6, 152.9,  
137.8, 128.8, 123.1, 118.5, 100.0 (C2); 51.3 (C9); 43.6  
(C5)

e) 17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-  
10 phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-  
tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-  
18-ene-3,10,16-trione

Following the method of Example 1(d), the title compound  
(44mg) was obtained from the (1E)-compound of step (d)  
15 (60mg). Similarly, the title compound was also prepared  
from the (1Z)-compound of step (d).

MS (FAB): 915 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 211.1, 173.7, 169.8, 137.8,  
128.8, 123.1, 118.5, 52.6, 52.5, 37.8

#### 20 Example 6

17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-3-  
methoxycyclohexyl]-1-methylvinyl]-1-hydroxy-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

25 a) 17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-3-  
methoxycyclohexyl]-1-methylvinyl]-1-hydroxy-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-14,18-diene-2,3,10,16-tetraone

- 24 -

The subtitle compound (1.18g) was prepared from 17-allyl-1-hydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-14,18-diene-5 2,3,10,16-tetraone (the second compound of Example 17, EP 184162) (1.1g) and 4-fluorophenyl isocyanate following the method of Example 5(a).

MS (FAB): 946 (M+Na)<sup>+</sup>

b) 17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-1,2-dihydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

Following the method of Example 1(a), the subtitle compound (0.58g) was obtained from the product of step (a) (1.0g).

15 MS (FAB): 950 (M+Na)<sup>+</sup>

c) 17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-1,2-(thioxomethylenedioxy)-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

Following the method of Example 1(b), the subtitle compound (430mg) was obtained from the product of step (b) (580mg).

MS (FAB): 992 (M+Na)<sup>+</sup>

d) (1E)-17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione and  
(1Z)-17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-

- 25 -

3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo-  
[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione

The subtitle compounds (10mg and 31mg respectively) were  
5 prepared from the product of step (c) (330 mg) following  
the method of Example 1(c).

mp: (1E)-compound 103-104°C

(1Z)-compound 94-95°C

MS (FAB): (both compounds) 915 (M+Na)<sup>+</sup>

10 <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: [(1E)-compound] 210.0, 171.9,  
170.3, 167.7, 161.0, 156.2, 153.3, 138.0, 135.8, 134.0,  
131.4, 127.9, 124.3, 120.1, 116.0, 115.5, 115.0, 95.7,  
55.9, 52.0, 36.8

e) 17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-3-  
15 methoxycyclohexyl]-1-methylvinyl]-1-hydroxy-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

The title compound (24mg) was prepared from the  
(1E)-compound of step (d) (50mg) following the method of  
20 Example 1(d). Similarly, the title compound was also  
prepared from the (1Z)-compound of step (c).

MS (FAB): 933 (M+Na)<sup>+</sup>

#### Example 7

1-Hydroxy-12-[2-[4-[(2R)-2-hydroxypropyl-carbamoyloxy]-3-  
25 methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

a) 17-Allyl-1-hydroxy-12-[2-[4-[(2R)-2-

- 26 -

- hydroxypropylcarbamoyloxy]-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-14,18-diene-2,3,10,16-tetraone
- 5 To a mixture of 17-allyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-tetraone (FR-900506, EP 184162) (400mg) and pyridine (420mg) in
- 10 anhydrous dichloromethane (8ml) was added p-nitrophenyl chloroformate (400mg), and the mixture was stirred for one hour at ambient temperature. (2R)-3-amino-2-propanol (375mg) was then added and after stirring for an additional hour at ambient temperature, an additional portion of
- 15 (2R)-3-amino-2-propanol (150 mg) was added. After stirring for 30 minutes, the mixture was washed with brine, dried over magnesium sulphate, and evaporated in vacuo. The residue was purified by silica gel column chromatography, eluting with a mixture of ethyl acetate and n-hexane [4:1]
- 20 to give the subtitle compound (188mg).
- MS (FAB): 909 (M+Na)<sup>+</sup>
- mp: 94-96°C
- <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 200.0, 198.7, 195.8, 191.6, 169.0, 166.6, 165.7, 164.9, 156.7, 147.9, 146.5, 128.6,
- 25 127.2, 98.4, 97.6, 66.8
- b) 1-hydroxy-12-[2-[4-[(2R)-2-hydroxypropylcarbamoyloxy]-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo

[22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-tetraone

A solution of the product of step (a) (70mg) in acetic acid (1ml) was suspended with 5% palladium-on-carbon (10mg), and the reaction mixture was stirred for 4 hours under a hydrogen atmosphere at one atmosphere pressure. The catalyst was filtered off and the filtrate was concentrated in vacuo. The residue was purified by flash chromatography eluting with ethyl acetate to give the subtitle compound (28mg).

10 MS (FAB): 913 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 212.2, 210.9, 196.5, 193.4, 170.3, 169.1, 156.7, 98.1, 97.0, 66.9

c) 1-Hydroxy-12-[2-[4-[(2R)-2-hydroxypropyl-carbamoyloxy]-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-  
 15 13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

The title compound (72mg) was prepared from the product of step (b) (140mg) following the method of Example 4.

MS (FAB): 899 (M+Na)<sup>+</sup>

20 <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 212.2, 174.0, 173.7, 169.9, 169.8, 156.8, 98.2, 97.9, 70.3, 70.0, 38.4, 37.8

Example 8

17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-  
4-morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-  
 25 13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo-  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

a) 17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-  
morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-

• tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-  
-14,18-diene-2,3,10,16-tetraone

The subtitle compound (1.59g) was prepared from 17-allyl-1-hydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]  
 5 -23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-14,18-diene-2,3,10,16-tetraone (the second compound of Example 17, EP 184162) (2.0g) and morpholine following the method of Example 7(a).

MS (FAB): 921 (M+Na)<sup>+</sup>

10 <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 200.0, 198.7, 195.7, 191.3, 169.0, 168.6, 165.7, 164.8, 154.9, 147.8, 146.4, 128.7, 127.4, 98.5, 97.6, 66.4

b) 17-Allyl-1,2-dihydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-  
 15 13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

The subtitle compound (1.59g) was prepared from the product of step (a) (1.59g) following the method of Example 1(a).

MS (FAB): 925 (M+Na)<sup>+</sup>

20 c) 17-Allyl-23,25-dimethoxy-12-[2-(3-methoxy-4-morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-1,2-(thioxomethylenedioxy)-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

The subtitle compound (0.771g) was obtained from the  
 25 product of step (b) following the method of Example 1(b).

MS (FAB): 968 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 211.4, 210.0, 188.4, 170.8, 169.6, 169.0, 168.8, 162.0, 154.9, 111.5, 97.9

d) (1E)-17-Allyl-23,25-dimethoxy-12-[2-(3-methoxy-4-morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo-[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione and

5 (1Z)-17-Allyl-23,25-dimethoxy-12-[2-(3-methoxy-4-morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo-[22.3.1.0<sup>4,9</sup>]octacos-1,18-diene-3,10,16-trione

The subtitle compounds (190mg and 66mg respectively) were  
10 prepared from the product of step (c) (771mg) following the method of Example 1(c) (190 mg).

mp: (1E)-compound 82-83°C

(1Z)-compound 62-63°C

MS (FAB): (both compounds) 891 (M+Na)<sup>+</sup>

15 <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ:

(1E)-compound 210.0, 170.7, 170.3, 167.6, 154.9, 95.8, 66.3, 55.9, 36.2

(1Z)-compound 210.0, 170.1, 166.2, 163.6, 154.9, 100.3, 66.4, 51.3, 38.7

20 e) 17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo-[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

The title compound (116mg) was prepared from the  
25 (1E)-compound of step (d) (178mg) following the method of Example 1(d). Similarly, the title compound was also prepared from the (1Z)-compound.

MS (FAB): 909 (M+Na)<sup>+</sup>

- 30 -

$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 211.2, 173.7, 169.7, 154.9, 98.1, 66.4, 52.6, 52.4, 37.8

Example 9

1-Hydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-  
 5 methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-  
dioxa-17-propyl-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-  
3,10,16-trione

Hydrogen sulphide gas was bubbled through a previously degassed solution of 1-hydroxy-12-[2-(4-hydroxy-  
 10 3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-  
 13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo  
 [22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-tetraone (the  
 compound of Example 11, WO 89/05304) (1g) in dry pyridine  
 (5ml) for 3 hours at room temperature. After a further 3  
 15 hours at room temperature, the reaction mixture was poured  
 into dilute aqueous hydrochloric acid (1M, 100ml) and this  
 was extracted with diethyl ether (100ml). The ether  
 extracts were then washed with water (20ml) and brine  
 (20ml) before being dried ( $\text{MgSO}_4$ ), filtered and  
 20 evaporated to an oil in vacuo. Chromatography on silica  
 eluting with dichloromethane in an increasing acetone  
 gradient then gave the title compound as a foam (683mg).

MS (FAB): 860 ( $\text{M}+\text{Rb}$ )<sup>+</sup>; 798 ( $\text{M}+\text{Na}$ )<sup>+</sup>; 776 ( $\text{M}+\text{H}$ )<sup>+</sup>

$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 98.4 (C1); 170 (C3); 173.9 (C10);  
 25 81.2 (C12); 212.5 (C16); 122.8 (C18); 130.2 (C19); 140.5  
 (C29); 131.1 (C31); 84.1 (C34)

Example 10

12-[2-(4-Carbamoyloxy-3-methoxycyclohexyl)-1-methylvinyl]-1-



- 31 -

hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxo-17-propyl-4-azatricyclo-[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

The title compound (68mg) was prepared from the title compound of Example 9 (166mg) and ammonia following the method of Example 7(a).

MS (FAB): 841 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 211.9, 173.7, 169.8, 156.5, 98.2, 52.8, 52.4, 37.9

10 Example 11

1-Hydroxy-12-[2-[4-(3-hydroxypropylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxo-17-propyl-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

15 The title compound (26mg) was prepared from the title compound of Example 9 (94mg) and 3-hydroxypropylamine following the method of Example 7(a).

MS (FAB): 899 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 212.4, 174.2, 173.8, 170.0, 169.8, 157.2, 98.3, 98.0

Example 12

17-Allyl-14-(4-chlorophenylcarbamoyloxy)-12-[2-[4-(4-chlorophenylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxo-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

25 The title compound (16mg) was prepared from the title compound of Example 4 (1.0g) and 4-chlorophenylamine

- 32 -

following the method of Example 7(a).

MS (FAB): 1120 (M+Na)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 208.2, 174.3, 169.5, 152.8,  
152.2, 140.5, 136.4, 135.7, 132.0, 138.8, 128.1, 121.3,  
5 119.7, 116.1, 98.3

Example 13

17-Allyl-1,14-dihydroxy-12-[2-(3,4-dihydroxycyclohexyl)-1-  
methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-  
dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-  
10 trione

Hydrogen sulphide gas was bubbled through a solution of  
17-allyl-1,14-dihydroxy-12-[2-(3,4-dihydroxycyclohexyl)-1-  
methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-  
dioxo-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-  
15 tetraone (FR-901154, EP 353678) (40mg) in pyridine (2ml)  
and dimethylformamide (0.1ml) for 2 hours at room  
temperature. After standing for 4 hours at room  
temperature, dilute aqueous hydrochloric acid was added and  
the reaction mixture was extracted with ethyl acetate. The  
20 ethyl acetate extract was then dried (MgSO<sub>4</sub>), filtered  
and concentrated to an oil in vacuo. Chromatography on  
silica eluting with ethyl acetate then gave the title  
compound as a foam (20mg).

MS (FAB): 860 (M+Rb)<sup>+</sup>; 798 (M+Na)<sup>+</sup>; 776 (M+H)<sup>+</sup>;

25 758 (M-OH)<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 214.1 (C16); 174 (C3); 169.3  
(C10); 141.9 (C19); 135.4 (C41); 132.5 (C29); 128.8 (C31);  
121.3 (C18); 116.5 (C42); 98.5 (C1); 48.4 (C20); 20.6 (C7);

9.7 (C39)

Example 14

(17S)-17-Allyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-  
methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-  
 5 13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione  
 17-Allyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-  
 methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-  
 13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
 10 [22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-tetraone (the  
 compound of Example 2, EP 356399) (50mg) was heated in  
 tetrahydrofuran containing diethylamine and triethylamine  
 (0.1ml of each) under reflux for 30 hours in a nitrogen  
 atmosphere. The cooled reaction mixture was then poured  
 15 into dilute aqueous hydrochloric acid (10ml) and this was  
 extracted with diethyl ether (20ml). After washing with  
 water (10ml) and brine (10ml), the extracts were dried  
 (MgSO<sub>4</sub>), filtered, and evaporated to an oil in vacuo.  
 Chromatography on silica eluting with  
 20 dichloromethane/acetonitrile [2:1] then gave the title  
 compound as a foam (15mg).  
 MS (FAB): 875 [M+Rb]<sup>+</sup>; 813 [M+Na]<sup>+</sup>; 791 [M+H]<sup>+</sup>;  
 773 [M-OH]<sup>+</sup>; 755 [M+H-2H<sub>2</sub>O]<sup>+</sup>  
<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 214.4 (C16); 174.5 (C3); 169.7  
 25 (C10); 139.2 (C19); 135.6 (C41); 132.9 (C29); 127.7 (C31);  
 121.8 (C18); 116.7 (C42); 98.2 (C1); 84.2 (C34); 70.3  
 (C24); 70 (C14); 53.1 (C17); 52.4 (C9); 46.9 (C20); 42.6  
 (C5); 41.4 (C15); 30.2 (C21); 26.7 (C8); 24.5 (C6); 20.6

(C7); 20.4 (C44); 17.7 (C43); 16.9 (C47); 14.8 (C30); 9.5 (C39)

Example 15

17-Ethyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-  
 5 methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-  
13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione

Hydrogen sulphide gas was bubbled through a solution of  
 17-ethyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-  
 10 methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-  
 13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo  
 [22.3.1.0<sup>4,9</sup>]octacos-18-ene-2,3,10,16-tetraone (FR-900520  
 from EP 184162, also known as 'ascomycin') (100mg) and  
 dimethylformamide (0.1ml) in pyridine (3ml) for one hour at  
 15 room temperature. The reaction mixture was then stored for  
 60 hours at room temperature before being poured into a  
 mixture of dilute aqueous hydrochloric acid (1N) and ethyl  
 acetate. The ethyl acetate layer was separated, dried  
 (MgSO<sub>4</sub>), filtered and evaporated in vacuo to an oil.  
 20 Chromatography on silica eluting with ethyl acetate then  
 gave the title compound as a foam (35mg).

MS (FAB): 862 [M+Rb]<sup>+</sup>; 760 [M+H]<sup>+</sup>

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 215.1 (C16); 173.9 (C10); 169.3  
 (C3); 141 (C19); 132.4 (C29); 128.6 (C31); 121.9 (C18);  
 25 98.4 (C1); 84.1 (C34); 55 (C9); 52.5 (C17); 48.4 (C20);  
 38.3 (C13); 34.6 (C27); 25.6 (C21); 11.7 (C30); 9.6 (C39)

Example 16

The compound of Example 1 was tested according to Test A

above, and found to suppress the mixed lymphocyte reaction by 50% (IC<sub>50</sub>) at a concentration of  $2.4 \times 10^{-8} \text{M}$ .

5

10

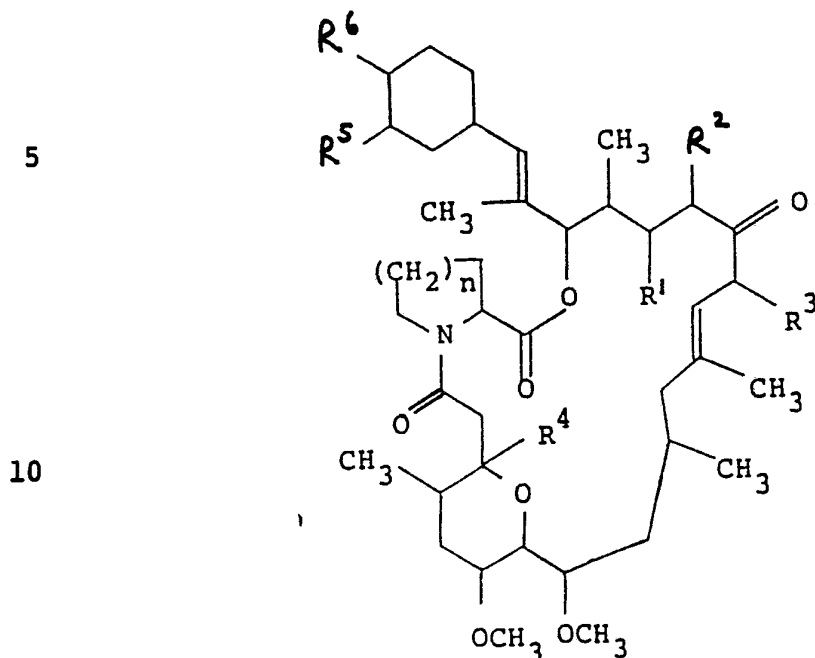
15

20

25

CLAIMS:

1. A compound of formula I,



wherein

15  $R^1$  represents H, OH, alkoxy or  $R^7COO^-$ ;

$R^2$  represents H;

in addition,  $R^1$  and  $R^2$  may together represent a second carbon-carbon bond between the carbon atoms to which they are attached;

20  $R^3$  represents methyl, ethyl, propyl or allyl;

$R^4$  represents OH or alkoxy;

$R^5$  represents OH or methoxy;

$R^6$  represents OH, alkoxy or  $R^8COO^-$ ;

in which  $R^7$  and  $R^8$  independently represent alkyl; aryl;  
 25  $NH_2$ ; a 5- or 6-membered heterocyclic ring optionally substituted by alkyl or aryl; arylamino; alkylamino; N,N-dialkylamino; N,N-diarylamino; or N-alkyl-N-arylamino; each alkyl group optionally being substituted by aryl, OH,

- NO<sub>2</sub> or halogen; and each aryl group optionally being substituted by alkyl, OH, NO<sub>2</sub> or halogen; and  
 n represents 1 or 2;  
 provided that when n is 1, then R<sup>3</sup> is allyl or  
 5 propyl.
2. A compound of formula I as defined in claim 1, wherein R<sup>3</sup> is ethyl.
3. A compound of formula I as defined in claim 1, wherein at least one of R<sup>1</sup> and R<sup>6</sup> is OH.
- 10 4. A compound of formula I as defined in claim 1, wherein R<sup>7</sup> and R<sup>8</sup> are selected from alkyl; NH<sub>2</sub>; piperidino; morpholino; aryl optionally substituted by halogen or OH; arylamino optionally substituted by halogen or OH; or alkylamino optionally substituted by OH.
- 15 5. A compound of formula I as defined in claim 1, which is
- 14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-  
 20 18-ene-3,10,16-trione,  
 12-[2-(4-Acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 25 14-Acetoxy-12-[2-(4-acetoxy-3-methoxycyclohexyl)-1-methylvinyl]-17-allyl-1,23,25-trimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,

- 17-Allyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 5 17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-phenylcarbamoyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 17-Allyl-12-[2-[4-(4-fluorophenylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 10 1-Hydroxy-12-[2-[4-[(2R)-2-hydroxypropyl-carbamoyloxy]-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 15 17-Allyl-1-hydroxy-23,25-dimethoxy-12-[2-(3-methoxy-4-morpholinocarbonyloxycyclohexyl)-1-methylvinyl]-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 20 1-Hydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 25 12-[2-(4-Carbamoyloxy-3-methoxycyclohexyl)-1-methylvinyl]-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,



- 1-Hydroxy-12-[2-[4-(3-hydroxypropylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-17-propyl-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 5 17-Allyl-14-(4-chlorophenylcarbamoyloxy)-12-[2-[4-(4-chlorophenylcarbamoyloxy)-3-methoxycyclohexyl]-1-methylvinyl]-1-hydroxy-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- 10 17-Allyl-1,14-dihydroxy-12-[2-(3,4-dihydroxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione,
- (17S)-17-Allyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-15 13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione, or
- 17-Ethyl-1,14-dihydroxy-12-[2-(4-hydroxy-3-methoxycyclohexyl)-1-methylvinyl]-23,25-dimethoxy-20 13,19,21,27-tetramethyl-11,28-dioxa-4-azatricyclo[22.3.1.0<sup>4,9</sup>]octacos-18-ene-3,10,16-trione.
6. The use of a compound of formula I, as defined in claim 1, as a pharmaceutical.
7. A pharmaceutical composition comprising a compound of 25 formula I, as defined in claim 1, in association with a pharmaceutically acceptable adjuvant, diluent or carrier.
8. The use of a compound of formula I, as defined in claim 1, in the manufacture of a medicament for use as an

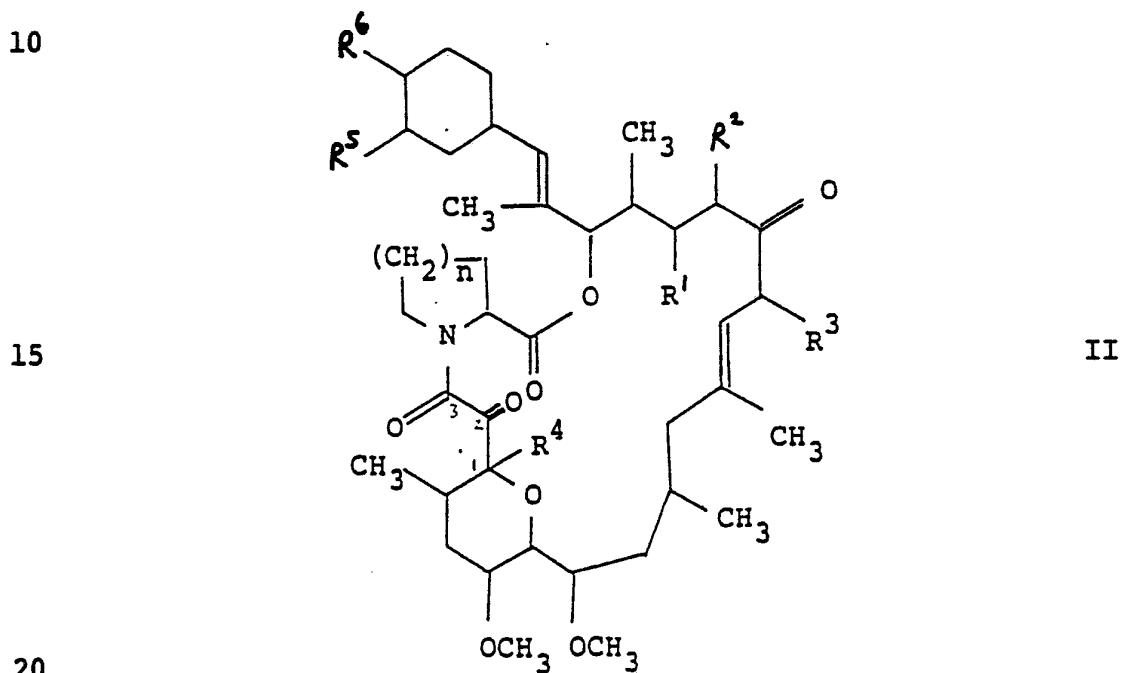
- 40 -

immunosuppressive agent.

9. A method of effecting immunosuppression which comprises administering a therapeutically effective amount of a compound of formula I, as defined in claim 1, to a patient.

10. A process for the production of a compound of formula I as defined in claim 1, which comprises:

a) selective reduction of the C2-carbonyl group in a compound of formula II,



wherein  $R^1$  to  $R^6$  and  $n$  are as defined above, or


b) addition of a compound of formula  $R^4-H$ , wherein  $R^4$  is as defined above, across the C1 alkene group in a compound of formula III,

25



# INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 90/01262

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC5: C 07 D 498/18, A 61 K 31/33/(C 07 D 498/18, 311:00, 273:00 221:00)		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC5	C 07 D; A 61 K	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT<sup>9</sup></b>		
Category *	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	EP, A3, 0184162 (FUJISAWA PHARMACEUTICAL CO., LTD.) 11 June 1986, see the whole document  --	1-5,7,8, 10
P,X	EP, A2, 0349049 (MERCK & CO. INC.) 3 January 1990, see the whole document  --	1-5,7,8, 10
P,X	EP, A2, 0349061 (MERCK & CO. INC.) 3 January 1990, see the whole document  --	1-5,7,8, 10
<p>* Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance, the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance, the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
27th November 1990	- 7. 12. 90	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE		<div style="border: 1px solid black; padding: 2px; display: inline-block;">M. PEIS</div>

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

P,X	EP, A2, 0353678 (FUJISAWA PHARMACEUTICAL CO., LTD.) 7 February 1990, see the whole document	1-5,7,8, 10
	--	
P,X,	EP, A2, 0356399 (SANDOZ AG) 28 February 1990, see the whole document	1-5,7,8, 10
	--	
X	WO, A1, 8905304 (FISONS PLC) 15 June 1989, see the whole document	1-5,7,8, 10
	-----	

V.  OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1.  Claim numbers .....\*)....., because they relate to subject matter not required to be searched by this Authority, namely:

\*) 6 and 9

Methods for treatment of the human or animal body by surgery or therapy, as well as diagnostic methods  
/see PCT Rule 39(iv)7.

2.  Claim numbers ..... because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3.  Claim numbers ..... because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI.  OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING <sup>2</sup>

This International Searching Authority found multiple inventions in this international application as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
2.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:
3.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:
4.  As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

## Remark on Protest

- The additional search fees were accompanied by applicant's protest.
- No protest accompanied the payment of additional search fees.

ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO.PCT/GB 90/01262

SA 39680

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.  
The members are as contained in the European Patent Office EDP file on 01/11/90  
The European Patent office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A3- 0184162	11/06/86	AU-B- 592067	04/01/90
		AU-D- 5059685	12/06/86
		JP-A- 61148181	05/07/86
		US-A- 4894366	16/01/90
		US-A- 4929611	29/05/90
		US-A- 4956352	11/09/90
EP-A2- 0349049	03/01/90	NONE	
EP-A2- 0349061	03/01/90	NONE	
EP-A2- 0353678	07/02/90	JP-A- 2131590	21/05/90
EP-A2- 0356399	28/02/90	AU-D- 4024689	01/03/90
WO-A1- 8905304	15/06/89	AU-D- 2822889	05/07/89
		EP-A- 0323042	05/07/89
		EP-A- 0346427	20/12/89

For more details about this annex : see Official Journal of the European patent Office, No. 12/82