



- | | | |
|--|--------------------------------|---|
| (51) International Patent Classification: | | (71) Applicant <i>(for all designated States except US):</i> CHEVRON U.S.A. INC. [US/US]; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). |
| <i>H02N 99/00</i> (2006.01) | <i>F04B 17/00</i> (2006.01) | |
| <i>E21B 36/04</i> (2006.01) | <i>H01L 35/28</i> (2006.01) | |
| (21) International Application Number: | | (72) Inventors; and |
| | PCT/US2012/049270 | (75) Inventors/Applicants <i>(for US only):</i> TOSI, Luis Phillipe [BR/US]; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). MASKOS, Krystian [US/US]; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). WAGSTAFF, Scott [GB/US]; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). |
| (22) International Filing Date: | | |
| | 2 August 2012 (02.08.2012) | |
| (25) Filing Language: | English | |
| (26) Publication Language: | English | |
| (30) Priority Data: | | (74) Agents: VICK, John E. Jr. et al.; Chevron Corporation, Law Department, P.O. Box 6006, San Ramon, CA 94583-0806 (US). |
| 13/231,652 | 13 September 2011 (13.09.2011) | US |

[Continued on next page]

- (54) Title:** APPARATUS, SYSTEM AND METHOD FOR GENERATING POWER IN A WELLBORE

- (57) Abstract:** An apparatus, system and method provides electrical power in a subterranean well. A radioisotope thermoelectric generator may be positioned and installed in a downhole location in a wellbore. The location of the radioisotope thermoelectric generator may be within a completion string. A radioisotope thermoelectric generator comprises a core having a radioisotope for producing heat, and a thermocouple. The thermocouple comprises at least two different metals, and is positioned adjacent to the core. The radioisotope thermoelectric generator flows heat from the core to the thermocouple to produce electricity that may be stored in an energy storage device, or used to power a component. The produced electrical power may be employed to activate downhole sensors, valves, or wireless transmitters associated with the operation and production of an oil or gas well.

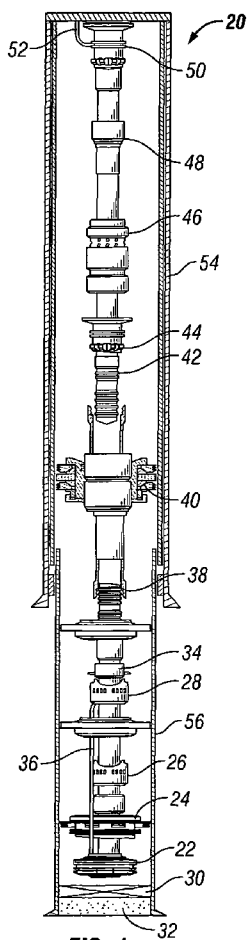


FIG. 1



(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,

EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

APPARATUS, SYSTEM AND METHOD FOR GENERATING POWER IN A WELLBORE

FIELD OF THE INVENTION

[001] The invention is directed to a system, apparatus and method for generating power in a wellbore.

BACKGROUND OF THE INVENTION

[002] In modern oil and gas production it is desirable to position in a well devices that require a source of electrical power. Energy consuming devices may be employed downhole to perform a variety of tasks. For example, sensors may be positioned within a casing for monitoring fluid flow pressure, temperature, flow rates, and to characterize the fluid content of the flow. Other sensing devices can be useful to measure fluid viscosity and density.

[003] With the advent of reservoir management techniques, sophisticated monitoring and valve systems have been integrated into wellbore tubing. This allows portions of a subterranean formation to be open to producing oil/gas up the wellbore, while at the same time other portions of the formation are sealed to avoid production into the wellbore. This may be accomplished by controlling downhole valves. To achieve maximum reservoir performance, it may be necessary to flow from only selected portions of the reservoir at a given time. Subterranean flow monitors and flow control systems may require an external power source to activate such valves during the life of a wellbore.

[004] Modern subsea wells may be drilled to depths of as much as 20,000 feet or more, extending from the mudline on the ocean floor downward to the hydrocarbon producing formation. Such wells may utilize downhole valves that must be activated to open or close various portions of the reservoir to production. The determination of when valves should be open or closed may depend upon the character of the fluid being produced by the formation over the life of the well. Such wells may have a life of 20-25 years or more. Downhole sensors may be employed to determine when the wellbore conditions require the opening or closing of such valves, based in part on temperature, pressure, or content of the fluids produced at a given time during the productive life of a well.

[005] In the past, it has been common to deploy electrical conductive cables for miles into a reservoir down to a completion string near the bottom of the well. Such electrical conductive cables fail for a variety of reasons, which may require expensive and time

consuming workover operations to repair the cables. Such cables are very expensive and heavy, and require substantial expertise and care to deploy downhole. Workover operations to repair damaged cables may require several weeks of effort, and may cost as much as 22 million dollars.

[006] There is a need in the industry for an apparatus and system for producing downhole power that can be installed for long term use in a well. The apparatus and system needs to be capable of supplying downhole power in the relatively harsh wellbore environment without the need to run electrical conductive cables the entire length of the well. A device that can generate or supply a steady source of power deep within a reservoir for long periods of time without removal from a well and without requiring electrical conductive cable connections from the power source to the surface would be highly desirable. A downhole power source that can supply a steady and long term source of power to sensors, valves or other wellbore devices is needed.

SUMMARY OF THE INVENTION

[007] A system for providing electrical power in a subterranean well is disclosed. The system comprises a radioisotope thermoelectric generator positioned and installed in a downhole location. The radioisotope thermoelectric generator comprises a core having a radioisotope for producing heat and a thermocouple positioned adjacent to the core. The radioisotope thermoelectric generator flows heat from the core to the thermocouple to produce electricity. The thermocouple is connected to a conductive cable for transmitting electricity along the conductive cable to an energy storage device or to a component in the well. The radioisotope employed may be selected from one or more of the following radioisotopes: plutonium, uranium, curium, strontium, polonium, promethium, caesium, cerium, ruthenium, cobalt, thulium, and americium.

[008] The component may be a valve, sensor, or wireless transmitter, in various embodiments of the invention. If a wireless transmitter is employed, it may be configured for producing acoustic signals or configured for producing electromagnetic signals for propagation upwards within the well.

[009] Such a system may provide electrical power in a wellbore, the wellbore having installed therein a completion string. Production tubing within the completion string may be configured for transportation of hydrocarbons from a subterranean formation upwards through a completion string to the surface.

[0010] The system further may comprise in another embodiment a first downhole receiver for receiving data signals from a wireless transmitter. The first downhole receiver may comprise a processing and transmission system, the processing and transmission system being adapted for processing data signals from the wireless transmitter and further processing and propagating the signals upwards to a second receiver. Signals received by the second receiver may be processed and sent upwards to the ground surface by telemetry communication, in one embodiment of the invention.

[0011] Telemetry communication may be employed in the practice of the invention. Such telemetry communication may be characterized by generating an electromagnetic signal having a chosen frequency at the proximal end of the electrically conducting pipe such that the electrically conducting pipe radiates the signal at least in the vicinity of the distal end thereof. The frequency may be chosen for the particular application. In some instances, radio frequency is suitable, but in other cases, a frequency band of shorter or longer wavelength may be employed.

[0012] Then, the radiated signal may be reflected in the vicinity of the distal end of the electrically conducting pipe such that the reflected signal is received by the conducting pipe and transmitted to the proximal end thereof. Then, it is possible to modulate the reflected signal in response to data received from the vicinity of the distal end of the electrically conducting pipe. At that point, it is possible to detect the modulated, reflected signal at the proximal end of the electrically conducting pipe.

[0013] The invention also may comprise a method for generating power in a completion string of a wellbore by providing a radioisotope thermoelectric generator positioned and installed within a completion string. The radioisotope thermoelectric generator includes a core having a radioisotope for producing heat and a thermocouple positioned adjacent to the core. Heat is generated in the core by radioactive decay of the radioisotope. Then, heat is flowed from the core to the thermocouple to produce electricity.

[0014] The method may comprise the additional step of employing the produced electricity to activate a valve, a sensor, or a wireless transmitter. Such a wireless transmitter may produce acoustic signals or electromagnetic signals, as non-limiting examples.

[0015] In one embodiment, it is possible to employ electricity to activate a sensor and then determine the characteristics of fluid production into a well. The electricity may be employed to activate a valve to regulate fluid production into the well. Such a sensor may measure and report temperature and/or pressure characteristics. In yet another embodiment of the invention, the sensor may measure and report water content of production fluids. Such

a sensor may be employed to measure and report oil content or gas content of production fluids. In other embodiments of the invention, the sensor may be employed to measure and report the ratio of water produced to the total volume of liquids produced (i.e. the “water cut”) in a subterranean zone within the well. Further, energy storage devices, such as capacitors or batteries could be connected to the power source for receipt and storage of power.

BRIEF DESCRIPTION OF THE FIGURES

[0016] The invention is illustrated in several embodiments, as set forth in the Figures:

Fig. 1 shows a wellbore having suspended therein a production tubing string with a radioisotope thermoelectric generator positioned in the lower portion of the tubing string;

Fig. 2 illustrates the internal component parts of a radioisotope thermoelectric generator;

Fig. 3 illustrates schematically the manner of electricity generation in a radioisotope thermoelectric generator; and

Fig. 4 depicts graphically the electrical power that may be provided by use of such generators as the radioactive component decays over time.

DETAILED DESCRIPTION OF THE INVENTION

[0017] Downhole thermoelectric generators as employed in the practice of the invention employ thermoelectric materials to convert a subsurface heat differential into electrical power. Thermoelectric materials generate a voltage in response to an applied temperature differential. When used in series with an electrical load, current and power are generated. When no current is drawn, thermoelectric materials normally create a voltage correlated to the temperature differential, the coefficient of proportionality being known as the Seebeck coefficient.

[0018] In application of the invention, it may be possible to avoid the penetration of conductive cable through production packers and/or hanger assemblies, which is a significant advantage in the industry. Such generators may provide a long term and reliable source of power in a downhole environment. Further, the heat may be produced at a predictable and steadily decreasing rate that depends upon the amount of fuel isotope employed, and its half-life. Adequate cooling is provided as well. The generator of the system may be employed in conjunction with sensors, gauges, interval control valves, energy storage systems such as capacitors or batteries, and wireless telemetry systems (acoustic or electromagnetic).

[0019] In Fig. 1, a first embodiment of the invention is illustrated. Wellbore **20** comprises a system for power generation positioned within a subterranean formation. The casing **54** of a well suspends a production tubing **56** that extends to the bottom of the well. Cement **32** seals the bottom of the production tubing **56**, while a float collar **30** is positioned above the cement **32**. A radioisotope thermoelectric generator **22** is positioned in the bottom of the well, and is capable of generating electrical current for long periods of time without intervention or recharge. Power generated by the radioisotope thermoelectric generator **22** may be provided along conductive cable **36** to a number of different devices, including for example valves, sensors (not shown), or other downhole devices that use power. In the case of the embodiment of Fig. 1, power is provided to electric interval control valves **26**, **28** and wireless transmitter **34**. Power from conductive cable **36** may be employed to activate the control valves **26**, **28** or may be employed to activate the wireless transmitter **34**.

An inverted polished bore receptacle (“PBR”) **38** is shown below the production packer **40**. The PBR **38** is a seal assembly designed for specific application as an expansion joint, providing stroke length for extreme production tubing **56** movement during well treatment and production. As a separation tool, the PBR **38** facilitates the removal of the production tubing **56** string, while leaving a polished bore and anchor seal assembly set in a packer.

[0020] The production packer **40** is a component of the completion hardware used to provide a seal between the outside of the production tubing and the inside of the casing, liner, or wellbore wall. Production packers remain in the well during well production. In Fig. 1, the production packer **40** is positioned below the second polished bore receptacle **42**, and has been run in close to the bottom end of the production tubing **56**. The production packer **40** is set at a point above the top perforations or sand screens (not shown in Fig. 1).

[0021] A wireless downhole transmitter/receiver **44** may employ microprocessor controlled frequency synthesis. It may receive signals transmitted from below, and is adapted for two-way communication to the surface (or to another communication device) in an appropriate frequency range, which may be in the range of from about 1 Hz to about 300 GHz. In some other applications, the frequency range that may be employed is from about 1 Hz to about 50 MHz. Data gathered by the downhole transmitter/receiver **44** may be encoded in digital format and transmitted electromagnetically and wirelessly to the surface or to relay station/transmitter **50** by a signal processor unit (not shown), or alternately may be encoded for acoustic transmission to relay station/transmitter **50**. Relay station/transmitter **50** receives power from conductive cable **52** run from the top of the wellbore **20**.

[0022] Electrical submersible pump **46** also may reside within the production string, and is positioned between the downhole transmitter/receiver **44** and the surface controlled subsurface safety valve **48**.

[0023] The radioisotope thermoelectric generator **22** of the invention is shown in Fig. **2**, which shows a partial cut-away view of the device. A radioisotope **62** is held within the core **61**. The radioisotope employed may be selected from one or more of: plutonium, uranium, curium, strontium, polonium, promethium, caesium, cerium, ruthenium, cobalt, thulium, and americium. In some applications, plutonium may be employed, but for other applications, americium may be beneficial. The identity of the isotope employed may depend upon radioisotope total cost, half-life, environmental concerns, and other considerations.

[0024] One structure of a radioisotope generator **22** is shown, although it is recognized that other specific structures could be employed. Core **61**, containing the radioisotope, is held upon support frame **66**. A thermocouple **64** of two different metals is provided in close proximity to the core **62**, and may be wound upon the core **62**. Heat moves from the radioisotope **62** to the thermocouple **64** as a consequence of radioactive decay of the radioisotope **62**.

[0025] One type of thermocouple **64** that may be employed is a silicon-germanium thermocouple, but other metals may be employed depending upon the configuration and process specifications of the radioisotope generator **22**. In general, a thermocouple is a device consisting of two different conductors (usually metal alloys or semiconductors) that produce a voltage proportional to a temperature difference between either end of the pair of conductors. In this application, thermocouple **64** is used to convert a heat gradient into electricity. In contrast to most other methods of temperature measurement, thermocouples are self-powered and require no external form of excitation. The two metals may be connected to each other in a closed electrical loop. A junction of dissimilar metals is capable of producing an electric potential related to temperature. Thermocouples for practical measurement of temperature are junctions of specific alloys which have a predictable and repeatable relationship between temperature and voltage. Different alloys may be used for different temperature ranges. Properties such as resistance to corrosion may also be important when choosing the type of thermocouple to be employed. Electronic instruments may be employed to compensate for the varying characteristics of the thermocouple, and so improve the precision and accuracy of measurements.

[0026] The radioisotope generator **22** is provided with a mounting flange **68**, and an outer shell assembly **70**, which may be construed of a metal such as aluminum. Cooling tubes **72**

act in concert with an active cooling system manifold **76** to maintain temperature control. A pressure relief valve **74** is provided for relief of pressure, and will be set to open when needed to relieve pressure.

[0027] A schematic showing the mechanism of operation of the radioisotope generator **22** is shown in Fig. **3**. A heat source, in this case a radioisotope **62**, is applied to dissimilar metals in thermocouple **64** to produce a voltage proportional to a temperature difference between either end of the pair of conductors. This voltage provides electrical current **80** in circuit **78**. This electrical current **80** may be applied to charge an energy storage device, or may be used immediately, depending upon the application. A processor (not shown) may be provided to regulate the flow of energy in the system, which may in some instances include transfer to an energy storage device (not shown).

[0028] Fig. **4** provides an illustration of the long term power generation characteristics of the radioisotope thermoelectric generator **22**. Power reduction is experienced over time due to radioactive decay. Thermocouples are generally reliable and long-lasting, but are relatively inefficient in converting the heat to power (about 3-7% efficiency on average). The power and activity of various radioisotopes may be seen in Fig. **4**. Cost, power production, and environmental issues may determine the most appropriate radioisotope to be employed for a given downhole power application.

[0029] It is recognized that multiple radioisotope generators **22** could be deployed and installed adjacent to a component to which the respective generator(s) **22** provide power. This may be particularly useful for instances in which there are long distances between components that are to receive downhole power. In such applications, generators **22** could be positioned adjacent to their respective components.

[0030] Persons of skill in the art may recognize that U.S. Patent No. 6,766,141 describes a telemetry-based method of communication in the wellbore. Such a system may be employed in the practice of this invention. The method includes an apparatus and method for telemetry communication with oil-well monitoring and recording instruments located in the vicinity of the bottom of gas or oil recovery pipes. Modulated reflectance provides a wireless communication method that does not require signal transmission power from the telemetry package, and will provide a long-lived and reliable way to monitor down-hole conditions. Such a system may be employed in the practice of the present invention, as further described herein. Although modulated reflectance reduces or eliminates the loss of energy at the sensor package because energy is not consumed during the transmission process, additional stored extra energy downhole may be applied. The electrical energy generated downhole by the

radioisotope thermoelectric generator of the invention may be employed to power various devices, including for example a well communications system. Telemetry communication may be employed in the practice of the invention. Such telemetry communication may be characterized by generating a radio frequency signal having a chosen frequency at the proximal end of the electricallyconducting pipe such that the electrically conducting pipe radiates the signal at least in the vicinity of the distal end thereof. Then, it is possible to modulate the reflected radio frequency signal in response to data received from the vicinity of the distal end of the electrically conducting pipe. This facilitates detection of the modulated, reflected signal at the proximal end of an electrically conducting pipe.

[0031] The invention is shown by example in the illustrated embodiments. However, it is recognized that other embodiments of the invention having a different configuration but achieving the same or similar result are within the scope and spirit of the claimed invention.

WHAT IS CLAIMED IS:

1. A system for providing electrical power in a subterranean well, the system comprising:
 - (a) a radioisotope thermoelectric generator positioned and installed in a downhole location,
 - (b) the radioisotope thermoelectric generator comprising:
 - (i) a core having a radioisotope for producing heat, and
 - (ii) a thermocouple positioned adjacent to the core,
 - (c) the radioisotope thermoelectric generator being configured for flowing heat from the core to the thermocouple to produce electricity.
2. The system of claim 1 wherein the thermocouple is connected to a conductive cable for transmitting electricity along the conductive cable to a component in the well.
3. The system of claim 1 wherein the radioisotope is selected from one or more of the following radioisotopes: plutonium, uranium, curium, strontium, polonium, promethium, caesium, cerium, ruthenium, cobalt, thulium, and americium.
4. The system of claim 2 wherein the component is a valve.
5. The system of claim 2 wherein the component is a sensor.
6. The system of claim 2 wherein the component is a wireless transmitter.
7. A system for providing electrical power in a wellbore, the wellbore having installed therein a completion string with production tubing, the production tubing being configured for transportation of hydrocarbons from a subterranean formation upwards and through the completion string, the system comprising:
 - (a) a radioisotope thermoelectric generator positioned and installed below the production string and within the completion string,
 - (b) the radioisotope thermoelectric generator comprising:
 - (i) a core having a radioisotope for producing heat, the radioisotope being selected from one or more of the following: plutonium, uranium, curium, strontium, polonium, promethium, caesium, cerium, ruthenium, cobalt, thulium, and americium, and
 - (ii) a thermocouple positioned adjacent to the core,

- (c) the radioisotope thermoelectric generator being configured for flowing heat from the core through the thermocouple to produce electricity, and
- (d) wherein the thermocouple is connected to a conductive cable for transmitting electricity along the conductive cable to a wireless transmitter, the wireless transmitter being configured for propagating data signals upwards in the well.

8. The system of claim 7 wherein the wireless transmitter is configured for producing acoustic signals.

9. The system of claim 7 wherein the wireless transmitter is configured for producing electromagnetic signals.

10. A method of generating power in a completion string of a wellbore, the method comprising:

- (a) providing a radioisotope thermoelectric generator positioned and installed within a completion string, the radioisotope thermoelectric generator comprising a core having a radioisotope for producing heat and a thermocouple positioned adjacent to the core,
- (b) generating heat in the core by radioactive decay of the radioisotope,
- (c) flowing heat from the core to the thermocouple, and
- (d) producing electricity.

11. The method of claim 10 comprising the additional step of:

- (e) employing the electricity to activate a valve.

12. The method of claim 10 comprising the additional step of:

- (e) employing the electricity to activate a sensor.

13. The method of claim 10 comprising the additional step of:

- (e) employing the electricity to activate a wireless transmitter.

14. The method of claim 10 comprising the additional steps of:

- (e) employing the electricity to activate a sensor,
- (f) determining the characteristics of fluid production into a well, and
- (g) employing the electricity to activate a valve to regulate fluid production into the well.

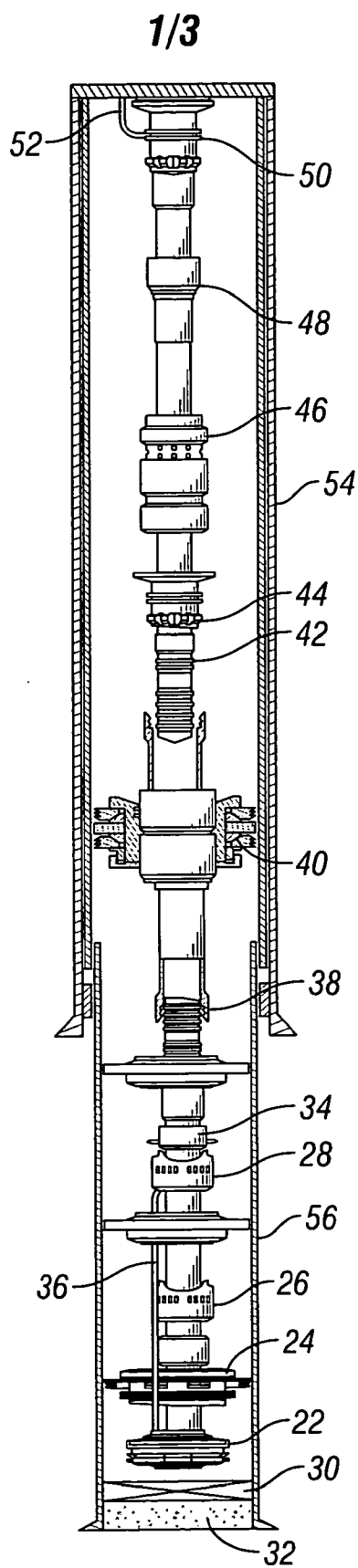


FIG. 1

2/3

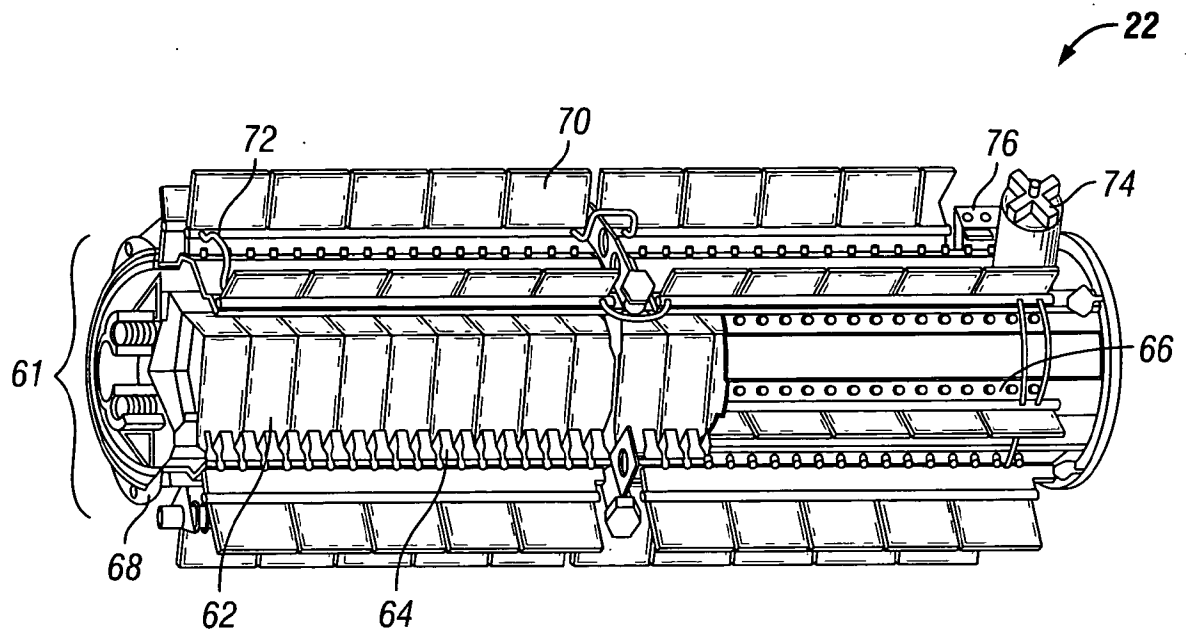


FIG. 2

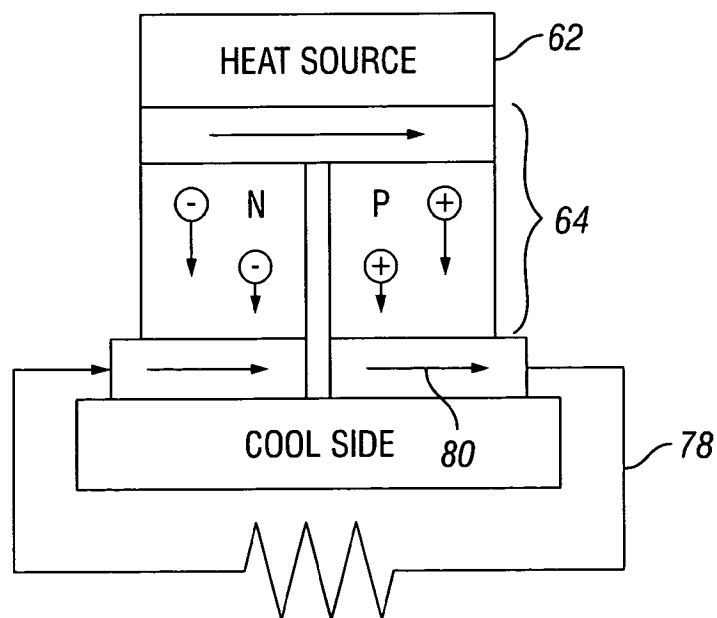


FIG. 3

3/3

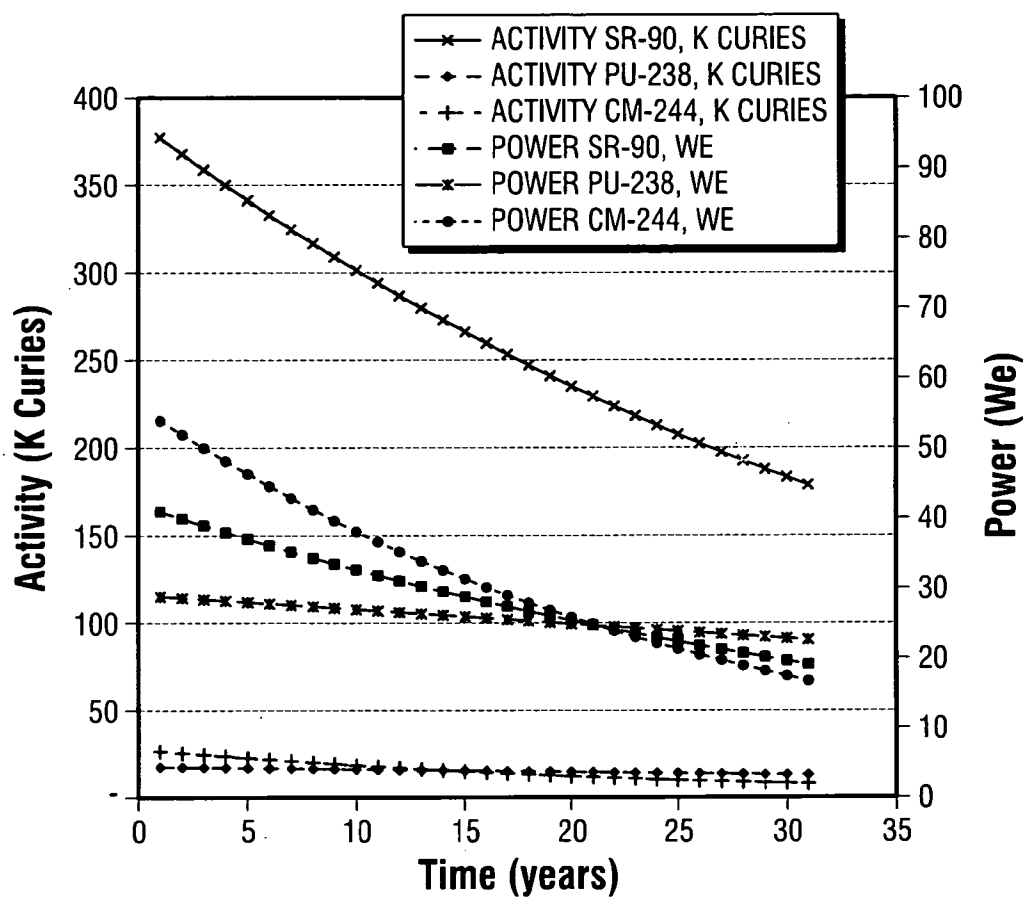


FIG. 4

A. CLASSIFICATION OF SUBJECT MATTER***H02N 99/00(2006.01)i, E21B 36/04(2006.01)i, F04B 17/00(2006.01)i, H01L 35/28(2006.01)i***

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

H02N 99/00; E21B 47/00; G01V 3/00; H01L 35/04; H01L 35/00; E21B 47/12; F03G 1/04

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: radioisotope thermoelectric generator, thermocouple, power, downhole, subterranean

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 03-067029 A1 (POSEIDON GROUP AS et al.) 14 August 2003 See abstract; page 5, line 10-page 8, line 39; claims 1-13, and figures 1,2,4.	1-3,5-6
Y		7-10, 12-13
A		4, 11, 14
Y	US 2005-0024231 A1 (ROGER FINCHER et al.) 03 February 2005 See abstract; paragraphs [0006], [0041]-[0044]; claims 1-27; and figures 1-5.	7-10, 12-13
A		1-6, 11, 14
A	US 4204882 A (LOUIS J. HOWELL, DECEASED) 27 May 1980 See abstract; column 2, lines 21-61; claim 1; and figures 1,7.	1-14
A	US 4805407 A (RONNIE J. BUCHANAN) 21 February 1989 See abstract; column 3, line 26-column 6, line 25; claim 1; and figures 1,2.	1-14
A	US 6150601 A (MARK A. SCHNATZMEYER et al.) 21 November 2000 See abstract; column 3, line 32-column 5, line 67; column 10, line 16-column 11, line 13; claims 1-7; and figures 1-3,6-8.	1-14



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

30 JANUARY 2013 (30.01.2013)

Date of mailing of the international search report

31 JANUARY 2013 (31.01.2013)

Name and mailing address of the ISA/KR

Korean Intellectual Property Office
189 Cheongsu-ro, Seo-gu, Daejeon Metropolitan
City, 302-701, Republic of Korea

Facsimile No. 82-42-472-7140

Authorized officer

PARK, Hye Lyun

Telephone No. 82-42-481-3463



INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2012/049270

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 03-067029 A1	14.08.2003	AU 2003-206270 A1 NO 20020648 A NO 20020648 D0	02.09.2003 11.08.2003 08.02.2002
US 2005-0024231 A1	03.02.2005	CA 2570344 A1 GB 2430688 A US 2005-0207279 A1 US 2008-0247273 A1 US 7400262 B2 US 8134476 B2 US 8284075 B2 WO 2005-124397 A1	29.12.2005 04.04.2007 22.09.2005 09.10.2008 15.07.2008 13.03.2012 09.10.2012 29.12.2005
US 4204882 A	27.05.1980	None	
US 4805407 A	21.02.1989	EP 0238337 A2 EP 0238337 B1	23.09.1987 26.08.1992
US 6150601 A	21.11.2000	GB 2336943 A	03.11.1999