A. HOLBROOK.

RAW-HIDE WASTE-CANS.

No. 193,656. Patented July 31, 1877.

Fig. 1.

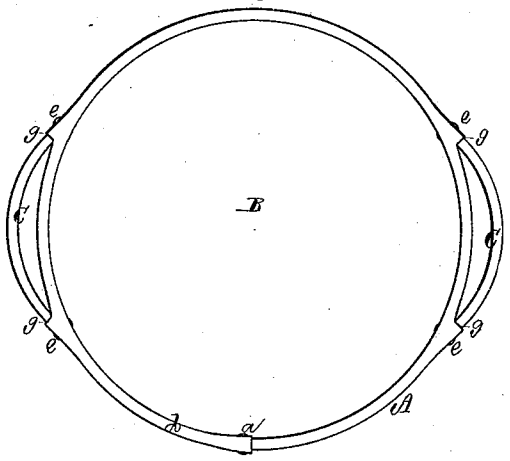


Fig. 4.

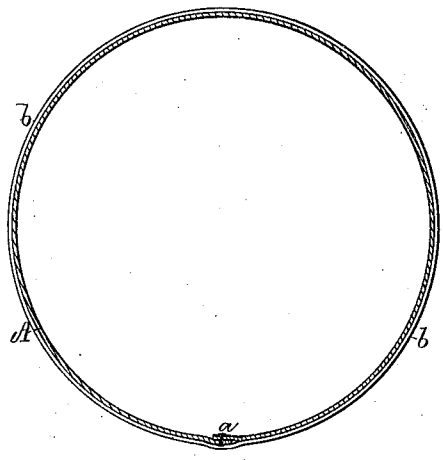


Fig. 2.

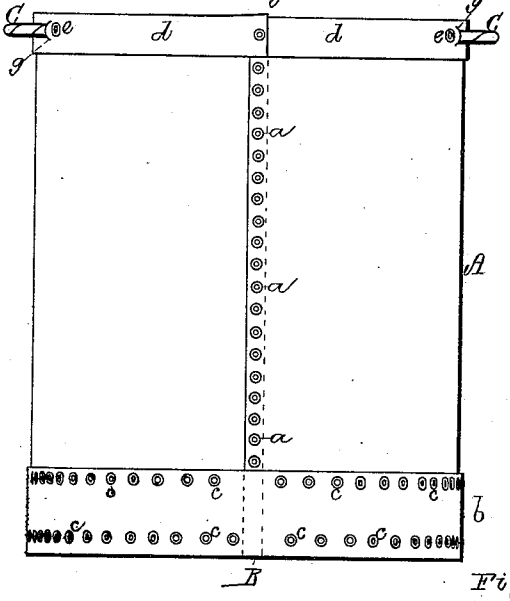


Fig. 3.

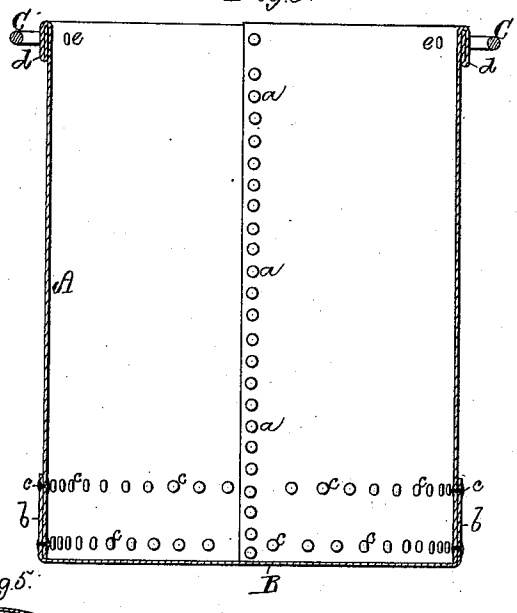
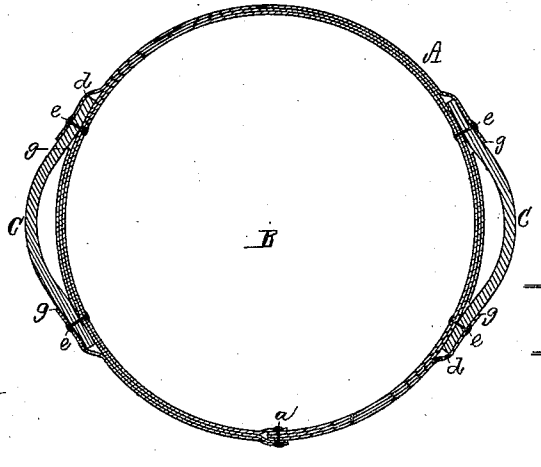


Fig. 5.



Witnesses.

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UNITED STATES PATENT OFFICE.

ALBERT HOLBROOK, OF PROVIDENCE, RHODE ISLAND.

IMPROVEMENT IN RAWHIDE WASTE-CANS.

Specification forming part of Letters Patent No. **193,656**, dated July 31, 1877; application filed June 23, 1877.

To all whom it may concern:

Be it known that I, ALBERT HOLBROOK, of the city and county of Providence, and State of Rhode Island, have invented a new and useful Improvement in Tubs or Waste-Cans; and do hereby declare the same to be described in the following specification and represented in the accompanying drawings, of which—

Figure 1 is a top view, Fig. 2 a side elevation, Fig. 3 a vertical section, and Fig. 4 a horizontal section, of a waste-can of my improved kind. Fig. 5 is a horizontal section of it, taken through its handles.

The body of this can I make of rawhide. It is composed of a tube, A, and a bottom, B. The said tube A is a sheet of rawhide, bent around in a tubular form and lapped together at its edges, and there connected by rivets, as shown at *a*. The bottom B is a disk of rawhide, having a diameter larger than that of the tube A, and pressed into form so as to encompass the tube, as well as to extend across the opening at one end of it. The flange *b*, that encircles the tube, is secured to it by rows of rivets, as shown at *c c*.

The tube, at its upper part, is folded down, as shown at *d*, and is also folded upward between the fold *d* and the part of the tube encompassed by it.

The outer fold *d* has two vertical slits, *g g*, made in it, for the reception of each of the handles C, whose ends are inserted through these slits, and between the tube and either or both the folds, and are secured thereto by rivets going through the hole and the tube, in manner as shown at *e e*.

All this is to be done while the material is in a wet or pliant state. After it may become dry it will be stiff, and should be shellaced, varnished, or painted.

While the folds of the upper end of the tube give strength to it, they aid materially in securing the handles to it.

I claim—

As an improved manufacture, the rawhide waste tub or can, having the upper part of its body folded as described, and each of its handles inserted in the outer fold, and fastened thereto, and to the part or parts encompassed by such fold, all being substantially as specified.

ALBERT HOLBROOK.

Witnesses:
R. H. EDDY,
JOHN R. SNOW.