(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 20 March 2003 (20.03.2003)

PCT

(10) International Publication Number WO 03/022417 A3

(51) International Patent Classification⁷: B01J 19/00

(21) International Application Number: PCT/US02/21860

(22) International Filing Date: 26 June 2002 (26.06.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data: 60/301,493 27 June 2001 (27.06.2001) U

(71) Applicant (for all designated States except US): NU ELE-MENT, INC. [US/US]; 6401 1st Street N.E., Tacoma, WA 98422 (US).

(72) Inventors; and

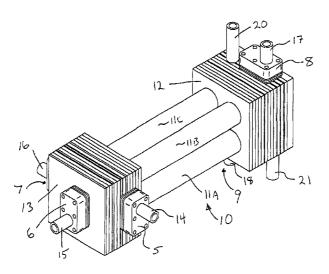
(75) Inventors/Applicants (for US only): DAVIS, Eric, J.
[/US]; 110 N.W. 74th Street, Seattle, WA 98117 (US).
BOWEN, Ray, J. [/US]; 5324 N.E. 86th Street, Seattle, WA 98115 (US). PEDERSEN, Jeffrey, M. [/US]; 3835

South "A" Street, Tacoma, WA 98408 (US). **FLECKNER, Karen** [/US]; 1922 Lighthouse Lane N.E., Tacoma, WA 98422 (US).

- (74) Agents: RICKARDS, Glenn, P. et al.; Dorsey & Whitney LLP, Suite 3400, 1420 Fifth Avenue, Seattle, WA 98101 (US).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: MODULAR MICRO-REACTOR ARCHITECTURE AND METHOD FOR FLUID PROCESSING DEVICES



(57) Abstract: A modular fluid processing architecture (10) is provided that consists of a matrix of nested tubes or processor modules (11A-D) secured between end block manifolds (12 & 13). Multiple chemical reactors may be housed in the annular spaces formed by the nesting of the tubes, and the processes may be integrated through flow splitting, mixing, switching and heat exchange in the manifolds. A flow switching system (5-9) may provide the ability to switch the flows on or off in individual processors or in banks of such processors. The switching may effect the operation of some or all of the processes. Such switching can facilitate rapid and close following of demand for the processor output while allowing each processor to run within a range of high efficiency, since processors may be turned off or on in response to falling or rising demand for the output.



VO 03/02/417 A3

WO 03/022417 A3



Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report: 8 May 2003

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US02/21860

A. CLASSIFICATION OF SUBJECT MATTER					
` '	IPC(7) :B01J 19/00				
US CL :Please See Extra Sheet. According to International Patent Classification (IPC) or to both national classification and IPC					
B. FIELDS SEARCHED					
Minimum documentation searched (classification system followed by classification symbols)					
		,			
U.S. : 4	422/129, 180, 236				
Documentat	ion searched other than minimum documentation to	the extent that such documents are in	cluded in the fields		
searched					
Electronic d	lata base consulted during the international search (n.	ame of data base and, where practicable	, search terms used)		
EAST	·				
LIIOI					
C. DOCUMENTS CONSIDERED TO BE RELEVANT					
Category*	Citation of document, with indication, where ap	propriate, of the relevant passages	Relevant to claim No.		
A	US 5,534,328 A (ASHMEND et al.) 0	9 JULY 1996.	1-19		
	US 5,595,712 A (HARBSTER et al.) 2	01 IANIIADV 1007	1-19		
Α	US 5,393,712 A (HARDSTER et al.) 2	EI JANUARI 1997.	1-19		
Α	US 5,811,062 A (WEGENG et al.) 22	SEPTMERER 1998	1-19		
Λ	05 5,011,002 A (WEGENG & al.) 22	SEI INIEDER 1990.			
A	US 5,961, 932 A (GHOSH et al.) 05 (OCTOBER 1999	1-19		
Λ	(0110011 01 41.) 05 (SCI OBER 1333.			
Α	US 6,192,596 B1 (BENNETT et al.) 27 FEBRUARY 2001.		1-19		
11	00 0,152,550 B1 (BB1(1/B11 0/ di.) =				
A	US 6,033,793 A (WOODS et al.) 07 MARCH 2000.		1-19		
11	00 0,025,752 11 (11 0 0 2 2 0 0 0 0 1) 0 1				
		The state of the s			
X Further documents are listed in the continuation of Box C. See patent family annex.					
Special categories of cited documents: "T" later document published after the international filing date or priority					
date and not in conflict with the application but cited to un "A" document defining the general state of the art which is not considered the principle or theory underlying the invention					
	to be of particular relevance				
ļ	earlier document published on or after the international filing date considered novel or cannot be considered to involve an invent				
ci	ecument which may throw doubts on priority claim(s) or which is ted to establish the publication date of another citation or other	"Y" document of particular relevance; the	e claimed invention cannot be		
"O" do	ecial reason (as specified) becument referring to an oral disclosure, use, exhibition or other cans	considered to involve an inventive step with one or more other such docum obvious to a person skilled in the art	when the document is combined		
"P" de	comment published prior to the international filing date but later "&" document member of the same patent family				
Date of the	actual completion of the international search	Date of mailing of the international se	arch report		
09 MARCH 2003 18 MAR 2003					
N	mailing address of the ISA /IIC	Authorized officer			
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks					
Box PCT Washington, D.C. 20231		BRIAN SINES			
Facsimile No. (703) 305-8280		Telephone No. (703) 308-0661			

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US02/21860

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT			
Category*	Citation of document, with indication, where appropriate, of the relevant passages Relevant to cla		
A	US 5,938,800 A (VERRILL et al.) 17 AUGUST 1999.	1-19	
A	US 5,861,137 A (EDLUND) 19 JUNE 1999.		
A	US 5,580,523 A (BARD) 03 DECEMBER 1996.	1-19	
ì			
		į	
		į	

INTERNATIONAL SEARCH REPORT

International application No. PCT/US02/21860

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)			
This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:			
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:			
2. Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:			
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).			
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)			
This International Searching Authority found multiple inventions in this international application, as follows:			
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.			
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.			
S. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:			
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:			
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.			