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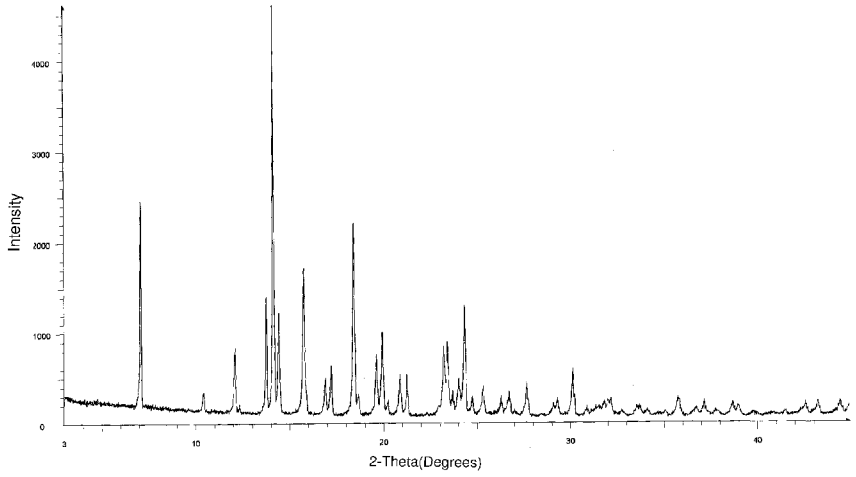
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[Continued on next page]

(54) **Title**: PREPARATION OF CRYSTALLINE PALONOSETRON HYDROCHLORIDE

Fig. 1



(57) **Abstract**: Processes for the preparation of palonosetron hydrochloride and its crystalline forms.

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— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

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A. CLASSIFICATION OF SUBJECT MATTER

C07D 453/02(2006.01)i, C07D 487/08(2006.01)i, C07D 401/14(2006.01)i, C07D 403/14(2006.01)i

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 8 as above

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal), PubMed, JPO, USPTO, Google

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2008-0058367 A1 (RAGHAVENDRACHARYULU VENKATA PALLE, et al.) 6 March 2008 See the abstracts, paragraphs [0048]~[0072], [0079]~[0080], examples 1~2, claims 1, 6, 8~15	1-18
X / A	US 2008-0200681 A1 (PIERLUIGI ROSSETTO, et al.) 21 August 2008 See the abstracts, paragraphs [0047]~[0065], examples 5~7, claims 52~63	1-17 / 18
A	WO 2008-073757 A1 (HELSINN HEALTHCARE SA., et al.) 19 June 2008 See the whole documents.	1-18
A	BRUCE A. KOWALCZYK, et al., Hydrogenation of a Chiral 1H-Benz[de]isoquinolin-1-one and an Equilibration Using Palladium Catalyst. Organic Process Research & Development. March 1997, 1(2), pp.117-120 See the whole documents.	1-18

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

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"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
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