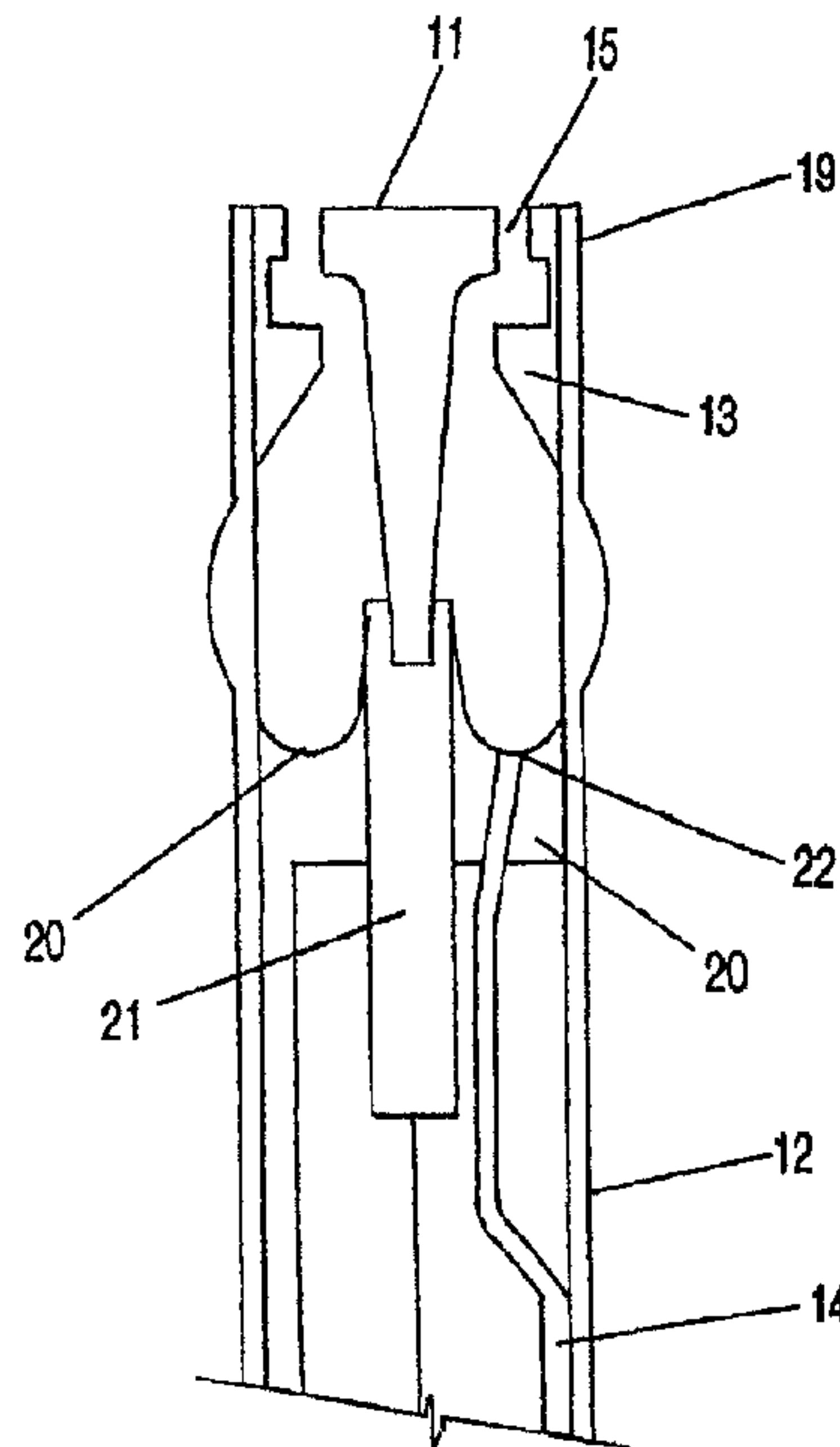




(22) Date de dépôt/Filing Date: 2006/02/23
(41) Mise à la disp. pub./Open to Public Insp.: 2007/03/01
(45) Date de délivrance/Issue Date: 2018/04/10
(62) Demande originale/Original Application: 2 661 026

(51) Cl.Int./Int.Cl. *E21C 37/18* (2006.01),
E21B 7/15 (2006.01)
(72) Inventeur/Inventor:
MOENY, WILLIAM, US
(73) Propriétaire/Owner:
SDG, LLC., US
(74) Agent: UREN, JOHN RUSSELL

(54) Titre : FORET D'ELECTROCONCASSAGE PORTABLE
(54) Title: PORTABLE ELECTROCRUSHING DRILL



(57) **Abrégé/Abstract:**

A pulsed power method and apparatus for passing a pulsed electrical current through a substrate in order to break and drill the substrate. A drill tip has an electrode assembly with at least two electrodes and a gap between the electrodes. At least one of the electrodes is movable relative to the other electrode so as to continuously contact or be in close proximity to the substrate to be broken so that current can be passed through the substrate. A cable connects the electrodes to a pulse generator and flushing fluid is supplied to the drill tip. A drill stem assembly encloses and supports the electrode assembly and provides directional control of the drill tip while drilling. The drill stem assembly may include a capacitor to provide at least some of the electrical current feed to the drill tip.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
1 March 2007 (01.03.2007)

PCT

(10) International Publication Number
WO 2007/024263 A2

(51) International Patent Classification:
E21B 7/15 (2006.01)

(21) International Application Number:
PCT/US2006/006502

(22) International Filing Date:
23 February 2006 (23.02.2006)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
11/208,671 19 August 2005 (19.08.2005) US
11/360,118 22 February 2006 (22.02.2006) US

(71) Applicant (for all designated States except US): **TETRA CORPORATION** [US/US]; 3701 Hawkins Street, N.E., Albuquerque, New Mexico 87109-4512 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **MOENY, William, M.** [US/US]; 319 Calle Onate, Bernalillo, New Mexico 87004 (US).

(74) Agent: **OAXACA, Vidal, A.**; Peacock Myers, P.C., P.O. Box 26927, Albuquerque, New Mexico 87125-6927 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declaration under Rule 4.17:

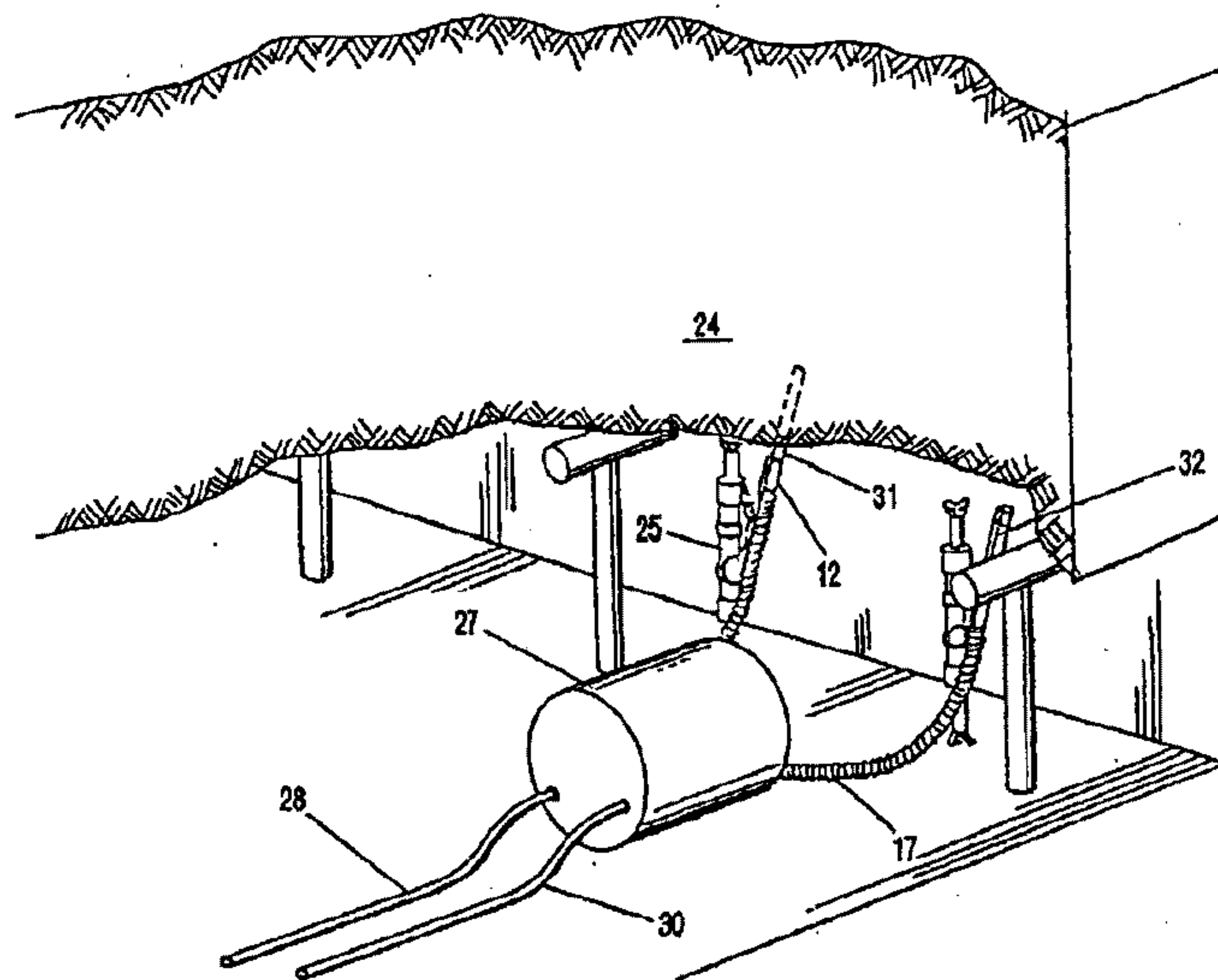
— of inventorship (Rule 4.17(iv))

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: PORTABLE ELECTROCRUSHING DRILL



(57) Abstract: The present invention relates to a portable, electrocrushing drilling apparatus and method.

WO 2007/024263 A2

WO 2007/024263

PCT/US2006/006502

PORTABLE ELECTROCRUSHING DRILLCROSS-REFERENCES TO RELATED APPLICATIONS

[0001] This application claims the benefit of the filing of U.S. Patent Application No. 11/360,118 titled "Portable Electrocrushing Drill," filed 22 February 2006, as Attorney Docket No. 41674-CIP-671 now United States Patent 7,527,108 (August 5, 2009) and to U.S. Patent Application No. 11/208,671 now United States Patent 7,416,032 (August 21, 2008) titled "Pulsed Electric Rock Drilling Apparatus", filed August 19, 2005, which claims the benefit of the filing of U.S. Provisional Patent Application Serial No. 60/603,509, entitled "Electrocrushing FAST Drill and Technology, High Relative Permittivity Oil, High Efficiency Boulder Breaker, New Electrocrushing Process, and Electrocrushing Mining Machine", filed on August 20, 2004.

BACKGROUND OF THE INVENTIONField of the Invention (Technical Field):

[0002] The present invention relates to an electrocrushing drill, particularly a portable drill that utilizes an electric spark, or plasma, within a substrate to fracture the substrate.

Description of Related Art:

[0003] Note that where the following discussion refers to a number of publications by author(s) and year of publication, because of recent publication dates certain publications are not to be considered as prior art vis-a-vis the present invention. Discussion of such publications herein is given for more complete background and is not to be construed as an admission that such publications are prior art for patentability determination purposes.

[0004] Processes using pulsed power technology are known in the art for breaking mineral lumps. Typically, an electrical potential is impressed across the electrodes which contact the rock from a high voltage electrode to a ground electrode. At sufficiently high electric field, an arc or plasma is formed inside the rock from the high voltage electrode to the low voltage or ground electrode. The expansion of the hot gases created by the arc fractures the rock. When this streamer

WO 2007/024263

PCT/US2006/006502

connects one electrode to the next, the current flows through the conduction path, or arc, inside the rock. The high temperature of the arc vaporizes the rock and any water or other fluids that might be touching, or are near, the arc. This vaporization process creates high-pressure gas in the arc zone, which expands. This expansion pressure fails the rock in tension, thus creating rock fragments.

[0005] It is advantageous in such processes to use an insulating liquid that has a high relative permittivity (dielectric constant) to shift the electric fields in to the rock in the region of the electrodes. Water is often used as the fluid for mineral disintegration process. The drilling fluid taught in U.S. Patent Serial No. 11/208,766 titled "High Permittivity Fluid" is also applicable to the mineral disintegration process.

[0006] Another technique for fracturing rock is the plasma-hydraulic (PH), or electrohydraulic (EH) techniques using pulsed power technology to create underwater plasma, which creates intense shock waves in water to crush rock and provide a drilling action. In practice, an electrical plasma is created in water by passing a pulse of electricity at high peak power through the water. The rapidly expanding plasma in the water creates a shock wave sufficiently powerful to crush the rock. In such a process, rock is fractured by repetitive application of the shock wave. U.S. Patent No. 5,896,938, to the present inventor, discloses a portable electrohydraulic drill using the PH technique.

[0007] The rock fracturing efficiency of the electrocrushing process is much higher than either conventional mechanical drilling or electrohydraulic drilling. This is because both of those methods crush the rock in compression, where rock is the strongest, while the electrocrushing method fails the rock in tension, where it is relatively weak. There is thus a need for a portable drill bit utilizing the electrocrushing methods described herein to, for example, provide advantages in underground hard-rock mining, to provide the ability to quickly and easily produce holes in the ceiling of mines for the installation of roofbolts to inhibit fall of rock and thus protect the lives of miners, and to reduce cost for drilling blast holes.

BRIEF SUMMARY OF THE INVENTION

According to one aspect of the invention, there is provided a pulsed power apparatus for passing a pulsed electrical current through a substrate to break and drill the substrate, said apparatus comprising:

a drill tip;

an electrode assembly comprising at least one set of at least two electrodes disposed on said drill tip defining therebetween at least one electrode gap, at least one electrode of each said electrode set moveable in relation to a second electrode of each said electrode set to approximately continuously contact or be in close proximity to the substrate to be broken for passing current through the substrate;

WO 2007/024263

PCT/US2006/006502

a cable for connecting said electrode assembly to a pulse generator;

a fluid flow component for providing flushing fluid to said drill tip; and

a drill stem assembly for enclosing and supporting said electrode assembly and providing for directional control of said drill while drilling.

WO 2007/024263

PCT/US2006/006502

According to a further aspect of the invention, there is provided a method for passing a pulsed electrical current through a substrate, said method comprising:

providing a drill comprising a drill tip, an electrode assembly, a cable connected to a pulse generator, and a drill stem assembly;

providing fluid at the drill tip;

disposing at least one set of at least two electrodes on the drill bit defining therebetween at least one electrode gap;

orienting the electrodes of each set substantially along a face of the drill bit to pass current through the substrate, at least one electrode of each said electrode set in moveable relation to a second electrode of each said electrode set to approximately continuously contact or be in close proximity to the substrate for passing a current through the substrate;

passing the current through the substrate to break the substrate; and

directionally controlling the drill while drilling via the drill stem assembly.

WO 2007/024263

PCT/US2006/006502

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

[0031] The accompanying drawings, which are incorporated into, and form a part of, the specification, illustrate one or more embodiments of the present invention and, together with the description, serve to explain the principles of the invention. The drawings are only for the purpose of illustrating one or more preferred embodiments of the invention and are not to be construed as limiting the invention. In the drawings:

WO 2007/024263

PCT/US2006/006502

[0032] Fig. 1 is a close-up side cutaway view of an embodiment of the present invention showing a portable electrocrushing drill stem with a drill tip having replaceable electrodes;

[0033] Fig. 2 is a close-up side cutaway view of the drill stem of Fig. 1 incorporating the insulator, drilling fluid flush, and electrodes;

[0034] Fig. 3 is a side cutaway view of the preferred boot embodiment of the electrocrushing drill of the present invention;

[0035] Fig. 4 is a side view of an alternative electrocrushing mining drill system of the present invention showing a version of the portable electrocrushing drill in a mine in use to drill holes in the roof for roofbolts;

[0036] Fig. 5 is a side view of an alternative electrocrushing mining drill system of the present invention showing a version of the portable electrocrushing drill to drill holes in the roof for roofbolts and comprising two drills capable of non-simultaneous or simultaneous operation from a single pulse generator box;

[0037] Fig. 6 is a view of the embodiment of Fig. 1 showing the portable electrocrushing drill support and advance mechanism;

[0038] Fig. 7 is a close-up side cut-way view of an alternate embodiment of the drill stem;

[0039] Fig. 8a shows an electrode configuration with circular shaped electrodes;

[0040] Fig. 8b shows another electrode configuration with circular shaped electrodes;

[0041] Fig. 8c shows another electrode configuration with circular shaped electrodes;

[0042] Fig. 8d shows a combination of circular and convoluted electrodes; and

WO 2007/024263

PCT/US2006/006502

[0043] Fig. 8e shows convoluted shaped electrodes.

DETAILED DESCRIPTION OF THE INVENTION

[0044] The present invention provides an electrocrushing, portable drilling apparatus. As used herein, "drilling" is defined as excavating, boring into, making a hole in, or otherwise breaking and driving through a substrate. As used herein, "bit" and "drill bit" are defined as the working portion or end of a tool that performs a function such as, but not limited to, a cutting, drilling, boring, fracturing, or breaking action on a substrate (e.g., rock). As used herein, the term "pulsed power" is that which results when electrical energy is stored (e.g., in a capacitor or inductor) and then released into the load so that a pulse of current at high peak power is produced. "Electrocrushing" ("EC") is defined herein as the process of passing a pulsed electrical current through a mineral substrate so that the substrate is "crushed" or "broken". As used in the specification and claims herein, the terms "a", "an", and "the" mean one or more.

[0045] An embodiment of the present invention provides a drill bit on which is disposed one or more sets of electrodes. In this embodiment, the electrodes are disposed so that a gap is formed between them and are disposed on the drill bit so that they are oriented along a face of the drill bit. In other words, the electrodes between which an electrical current passes through a mineral substrate (e.g., rock) are not on opposite sides of the rock. Also, in this embodiment, it is not necessary that all electrodes touch the mineral substrate as the current is being applied. In accordance with this embodiment, at least one of the electrodes extending from the bit toward the substrate to be fractured and may be compressible (i.e., retractable) into the drill bit by any means known in the art such as, for example, via a spring-loaded mechanism.

[0046] Accordingly, an embodiment of the present invention provides a drill bit on which is disposed one or more sets of electrodes. In this embodiment, the electrodes are disposed so that a gap is formed between them and are disposed on the drill bit so that they are oriented along a face of the drill bit. In other words, the electrodes between which an electrical current passes through a mineral substrate (e.g., rock) are not on opposite sides of the rock. Also, in this

WO 2007/024263

PCT/US2006/006502

embodiment, it is not necessary that all electrodes touch the mineral substrate as the current is being applied. In accordance with this embodiment, at least one of the electrodes extending from the bit toward the substrate to be fractured and may be compressible (i.e., retractable) into the drill bit by any means known in the art such as, for example, via a spring-loaded mechanism.

[0047] Generally, but not necessarily, the electrodes are disposed on the bit such that at least one electrode contacts the mineral substrate to be fractured and another electrode that usually touches the mineral substrate but otherwise may be close to, but not necessarily touching, the mineral substrate so long as it is in sufficient proximity for current to pass through the mineral substrate. Typically, the electrode that need not touch the substrate is the central, not the surrounding, electrode.

[0048] Therefore, the electrodes are disposed on a bit and arranged such that electrocrushing arcs are created in the rock. High voltage pulses are applied repetitively to the bit to create repetitive electrocrushing excavation events. Electrocrushing drilling can be accomplished, for example, with a flat-end cylindrical bit with one or more electrode sets. These electrodes can be arranged in a coaxial configuration.

[0049] Generally, but not necessarily, the electrodes are disposed on the bit such that at least one electrode contacts the mineral substrate to be fractured and another electrode that usually touches the mineral substrate but otherwise may be close to, but not necessarily touching, the mineral substrate so long as it is in sufficient proximity for current to pass through the mineral substrate. Typically, the electrode that need not touch the substrate is the central, not the surrounding, electrode.

[0050] Therefore, the electrodes are disposed on a bit and arranged such that electrocrushing arcs are created in the rock. High voltage pulses are applied repetitively to the bit to create repetitive electrocrushing excavation events. Electrocrushing drilling can be accomplished, for example, with a flat-end cylindrical bit with one or more electrode sets. These electrodes can be arranged in a coaxial configuration.

WO 2007/024263

PCT/US2006/006502

[0051] An embodiment of the present invention incorporating a drill bit as described herein thus provides a portable electrocrushing drill that utilizes an electrical plasma inside the rock to crush and fracture the rock. A portable drill stem is preferably mounted on a cable (preferably flexible) that connects to, or is integral with, a pulse generator which then connects to a power supply module. A separate drill holder and advance mechanism is preferably utilized to keep the drill pressed up against the rock to facilitate the drilling process. The stem itself is a hollow tube preferably incorporating the insulator, drilling fluid flush, and electrodes. Preferably, the drill stem is a hard tubular structure of metal or similar hard material that contains the actual plasma generation apparatus and provides current return for the electrical pulse. The stem comprises a set of electrodes at the operating end. Preferably, the drill stem includes a capacitor to enhance the current flow through the rock. These electrodes are typically circular in shape but may have a convoluted shape for preferential arc management. The center electrode is preferably compressible to maintain connection to the rock. The drill tip preferably incorporates replaceable electrodes, which are field replaceable units that can be, for example, unscrewed and replaced in the mine. Alternatively, the pulse generator and power supply module can be integrated into one unit. The electrical pulse is created in the pulse generator and then transmitted along the cable to the drill stem and preferably to the drill stem capacitor. The pulse creates an arc or plasma in the rock at the electrodes. Drilling fluid flow from inside the drill stem sweeps out the crushed material from the hole. The system is preferably sufficiently compact so that it can be manhandled inside underground mine tunnels.

[0052] When the drill is first starting into the rock, it is highly preferable to seal the surface of the rock in the vicinity of the starting point when drilling vertically. To accomplish this, a fluid containment or entrapment component provided to contain the drilling fluid around the head of the drill to insulate the electrodes. One illustrative embodiment of such a fluid containment component of the present invention comprises a boot made of a flexible material such as plastic or rubber. The drilling fluid flow coming up through the insulator and out the tip of the drill then fills the boot and provides the seal until the drill has progressed far enough into the rock to provide its own seal. The boot may either be attached to the tip of the drill with a sliding means so that the

WO 2007/024263

PCT/US2006/006502

boot will slide down over the stem of the drill as the drill progresses into the rock or the boot may be attached to the guide tube of the drill holder so that the drill can progress into the rock and the boot remains attached to the launch tube.

[0053] The fluid used to insulate the electrodes preferably comprises a fluid that provides high dielectric strength to provide high electric fields at the electrodes, low conductivity to provide low leakage current during the delay time from application of the voltage until the arc ignites in the rock, and high relative permittivity to shift a higher proportion of the electric field into the rock near the electrodes. More preferably, the fluid comprises a high dielectric constant, low conductivity, and high dielectric strength.

[0054] The distance from the tip to the pulse generator represents inductance to the power flow, which impeded the rate of rise of the current is flowing from the pulse generator to the drill. To minimize the effects of this inductance, a capacitor is installed in the drill stem, to provide high current flow in to the rock plasma, to increase drilling efficiency.

[0055] The cable that carries drilling fluid and electrical power from the pulse generator to the drill stem is fragile. If a rock should fall on it or it should be run over by a piece of equipment, it would damage the electrical integrity, mash the drilling fluid line, and impair the performance of the drill. Therefore, this cable is preferably armored, but in a way that permits flexibility. Thus, for example, one embodiment comprises a flexible armored cable having a corrugated shape that is utilized as a means for advancing the drill into the hole when the drill hole depth exceeds that of the stem.

[0056] Preferably, a pulse power system that powers the bit provides repetitive high voltage pulses, usually over 30 kV. The pulsed power system can include, but is not limited to:

(1) a solid state switch controlled or gas-switch controlled pulse generating system with a pulse transformer that pulse charges the primary output capacitor;

WO 2007/024263

PCT/US2006/006502

- (2) an array of solid-state switch or gas-switch controlled circuits that are charged in parallel and in series pulse-charge the output capacitor;
- (3) a voltage vector inversion circuit that produces a pulse at about twice, or a multiple of, the charge voltage;
- (4) An inductive store system that stores current in an inductor, then switches it to the electrodes via an opening or transfer switch; or
- (5) any other pulse generation circuit that provides repetitive high voltage, high current pulses to the drill bit.

[0057] The present invention substantially improves the production of holes in a mine. In an embodiment, the production drill could incorporate two drills operating out of one pulse generator box with a switch that connects either drill to the pulse generator. In such a scenario, one operator can operate two drills. The operator can be setting up one drill and positioning it while the other drill is in operation. At a drilling rate of 0.5 meter per minute, one operator can drill a one meter deep hole approximately every four minutes with such a set up. Because there is no requirement for two operators, this dramatically improves productivity and substantially reduces labor cost.

[0058] Turning now to the figures, which describe non-limiting embodiments of the present invention that are illustrative of the various embodiments within the scope of the present invention, Fig. 1 shows the basic concept of the drilling stem of a portable electrocrushing mining drill for drilling in hard rock, concrete or other materials. Pulse cable 10 brings an electrical pulse produced by a pulse modulator (not shown in Fig. 1) to drill tip 11 which is enclosed in drill stem 12. The electrical current creates an electrical arc or plasma inside the rock between drill tip 11 and drill stem 12. Drill tip 11 is preferably compressible to maintain contact with the rock to facilitate creating the arc inside the rock. A drilling fluid delivery component such as, but not limited to, fluid delivery passage 14 in stem 12 feeds drilling fluid through electrode gap 15 to flush debris out of gap 15. Drilling fluid passages 14 or other fluid in stem 12 are fed by a drilling fluid line 16 embedded with pulse cable 10 inside armored jacket 17. Boot holder 18 is disposed on the end of drill stem 12 to hold the boot (shown in Fig. 3) during the starting of the drilling

WO 2007/024263

PCT/US2006/006502

process. Boot 23 is used to capture drilling fluid flow coming through gap 15 and supplied by drilling fluid delivery passage 14 during the starting process. As the drill progresses into the rock or other material, boot 23 slides down stem 12 and down armored jacket 17.

[0059] Fig. 2 is a close-up view of tip 11 of portable electrocrushing drill stem 12, showing drill tip 11, discharge gap 15, and replaceable outer electrode 19. The electrical pulse is delivered to tip 11. The plasma then forms inside the rock between tip 11 and replaceable outer electrode 19. Insulator 20 has drilling fluid passages 22 built into insulator 20 to flush rock dust out of the base of insulator 20 and through gap 15. The drilling fluid is provided into insulator 20 section through drilling fluid delivery line 14.

[0060] Fig. 3 shows drill stem 12 starting to drill into rock 24. Boot 23 is fitted around drill stem 12, held in place by boot holder 18. Boot 23 provides means of containing the drilling fluid near rock surface 24, even when drill stem 12 is not perpendicular to rock surface 24 or when rock surface 24 is rough and uneven. As drill stem 12 penetrates into rock 24, boot 23 slides down over boot holder 18.

[0061] Fig. 4 shows an embodiment of the portable electrocrushing mining drill utilizing drill stem 12 described in Figs. 1-3. Drill stem 12 is shown mounted on jackleg support 25, that supports drill stem 12 and advance mechanism 26. Armored cable 17 connects drill stem 12 to pulse generator 27. Pulse generator 27 is then connected in turn by power cable 28 to power supply 29. Armored cable 17 is typically a few meters long and connects drill stem 12 to pulse generator 27. Armored cable 17 provides adequate flexibility to enable drill stem 12 to be used in areas of low roof height. Power supply 29 can be placed some long distance from pulse generator 27. Drilling fluid inlet line 30 feeds drilling fluid to drilling fluid line 16 (not shown) contained inside armored cable 17. A pressure switch (not shown) may be installed in drilling fluid line 16 to ensure that the drill does not operate without drilling fluid flow.

[0062] Fig. 5 shows an embodiment of the subject invention with two drills being operated off single pulse generator 27. This figure shows drill stem 12 of operating drill 31 having progressed

WO 2007/024263

PCT/US2006/006502

some distance into rock 24. Jack leg support 25 provides support for drill stem 12 and provides guidance for drill stem 12 to propagate into rock 24. Pulse generator 27 is shown connected to both drill stems 12. Drill 32 being set up is shown in position, ready to start drilling with its jack leg 25 in place against the roof. Power cable 28, from power supply 29 (not shown in Fig. 5) brings power to pulse generator 27. Drilling fluid feed line 30 is shown bringing drilling fluid into pulse generator 27 where it then connects with drilling fluid line 16 contained in armored cable 17. In this embodiment, while one drill is drilling a hole and being powered by the pulse generator, the second drill is being set up. Thus one man can accomplish the work of two men with this invention.

[0063] Fig. 6 shows jack leg support 25 supporting guide structure 33 which guides drill 12 into rock 24. Cradle or tube guide structure 33 holds drill stem 12 and guides it into the drill hole. Guide structure 33 can be tilted at the appropriate angle to provide for the correct angle of the hole in rock 24. Fixed boot 23 can be attached to the end of guide tube 33 as shown in Fig. 6. Advance mechanism 26 grips the serrations on armored cable 17 to provide thrust to maintain drill tip 11 in contact with rock 24. Note that advance mechanism 26 does not do the drilling. It is the plasma inside the rock that actually does the drilling. Rather, advance mechanisms 26 keeps drill tip 15 and outer electrode 19 in close proximity to rock 24 for efficient drilling. In this embodiment, boot 23 is attached to the uppermost guide loop rather than to drill 12. In this embodiment, drill 12 does not utilize boot holder 18, but rather progresses smoothly through boot 23 into rock 24 guided by the guide loops that direct drill 12.

[0064] Fig. 7 shows a further embodiment wherein the drilling fluid line is built into drill stem 12. Energy is stored in capacitor 13, which is delivered to tip 11 by conductor 34 when the electric field inside the rock breaks down the rock, creating a path for current conduction inside the rock. The low inductance created by the location of the capacitor in the stem dramatically increases the efficiency of transfer of energy into the rock. The capacitor is pulse charged by the pulse generator 27. Center conductor 34 is surrounded by capacitor 13, which then is nested inside drill stem 12 which incorporates drilling fluid passage 14 inside the stem wall. In this embodiment, drill tip 11 is easily replaceable and outer conductor 19 is easily replaceable. An alternative approach

WO 2007/024263

PCT/US2006/006502

is to use slip-in electrodes 19 that are pinned in place. This is a very important feature of the subject invention because it enables the drill to be operated extensively in the mine environment with the high electrode erosion that is typical of high energy, high power operation.

[0065] Figs. 8a-8d show different, though not limiting, embodiments of the electrode configurations useable in the present invention. Figs. 8a, 8b, and 8c show circular electrodes, Fig. 8e shows convoluted shape electrodes (the outer electrodes are convoluted), and Fig. 8d shows a combination thereof. Fig. 7 shows a coaxial electrode configuration.

[0066] The operation of the drill is preferably as follows. The pulse generator is set into a location from which to drill a number of holes. The operator sets up a jack leg and installs the drill in the cradle with the advance mechanism engaging the armored jacket and the boot installed on the tip. The drill is started in its hole at the correct angle by the cradle on the jack leg. The boot has an offset in order to accommodate the angle of the drill to the rock. Once the drill is positioned, the operator goes to the control panel, selects the drill stem to use and pushes the start button which turns on drilling fluid flow. The drill control system first senses to make sure there is adequate drilling fluid pressure in the drill. If the drill is not pressed up against the rock, then there will not be adequate drilling fluid pressure surrounding the drill tips and the drill will not fire. This prevents the operator from engaging the wrong drill and also prevents the drill from firing in the open air when drilling fluid is not surrounding the drill tip. The drill then starts firing at a repetition rate of several hertz to hundreds of hertz. Upon a fire command from the control system, the primary switch connects the capacitors, which have been already charged by the power supply, to the cable. The electrical pulse is then transmitted down the cable to the stem where it pulse charges the stem capacitor. The resulting electric field causes the rock to break down and causes current to flow through the rock from electrode to electrode. This flowing current creates a plasma which fractures the rock. The drilling fluid that is flowing up from the drill stem then sweeps the pieces of crushed rock out of the hole. The drilling fluid flows in a swirl motion out of the insulator and sweeps up any particles of rock that might have drifted down inside the drill stem and flushes them out the top. When the drill is first starting, the rock particles are forced out under the lip of the boot. When the drill is well into the rock then the rock particles are forced out along the side

WO 2007/024263

PCT/US2006/006502

between the drill and the rock hole. The drill maintains its direction because of its length. The drill should maintain adequate directional control for approximately 4-8 times its length depending on the precision of the hole.

[0067] While the first drill is drilling, the operator then sets up the other jack-leg and positions the second drill. Once the first drill has completed drilling, the operator then selects the second drill and starts it drilling. While the second drill is drilling, the operator moves the first drill to a new location and sets it up to be ready to drill. After several holes have been drilled, the operator will move the pulse generator box to a new location and resume drilling.

[0068] The following further summarizes features of the operation of the system of the present invention. An electrical pulse is transmitted down a conductor to a set of removable electrodes where an arc or plasma is created inside the rock between the electrodes. Drilling fluid flow passes between the electrodes to flush out particles and maintain cleanliness inside the drilling fluid cavity in the region of the drilling tip. By making the drill tips easily replaceable, for example, thread-on units, they can be easily replaced in the mine environment to compensate for wear in the electrode gap. The embedded drilling fluid channels provide drilling fluid flow through the drill stem to the drill tip where the drilling fluid flushes out the rock dust and chips to keep from clogging the interior of the drill stem with chips and keep from shorting the electrical pulse inside the drill stem near the base of the drill tip.

[0069] Mine water is drawn into the pulse generator and is used to cool key components through a heat exchanger. Drilling fluid is used to flush the crushed rock out of the hole and maintain drilling fluid around the drill tip or head. The pulse generator box is hermetically sealed with all of the high voltage switches and cable connections inside the box. The box is pressurized with a gas or filled with a fluid or encapsulated to insulate it. Because the pulse generator is completely sealed, there is no potential of exposing the mine atmosphere to a spark from it. The drill will not operate and power will not be sent to the drill stem unless the drilling fluid pressure inside the stem is high enough to ensure that the drill tip is completely flooded with drilling fluid. This will

WO 2007/024263

PCT/US2006/006502

prevent a spark from occurring in air at the drill tip. These two features should prevent any possibility of an open spark in the mine.

[0070] There is significant inductance in the circuit between the pulse generator and the drill stem. This is unavoidable because the drill stem must be positioned some distance away from the pulse generator. Normally, such an inductance would create a significant inefficiency in transferring the electrical energy to the plasma. Because of the inductance, it is difficult to match the equivalent source impedance to the plasma impedance. The stem capacitor greatly alleviates this problem and significantly increases system efficiency by reducing inductance of the current flow to the rock.

[0071] By utilizing multiple drills from a single pulse generator, the system is able to increase productivity and reduce manpower cost. The adjustable guide loops on the jack leg enable the drill to feed into the roof at an angle to accommodate the rock stress management and layer orientation in a particular mine.

[0072] The embodiment of the portable electrocrushing mining drill as shown in Fig. 5, can be utilized to drill holes in the roof of a mine for the insertion of roof bolts to support the roof and prevent injury to the miners. In such an application, one miner can operate the drill, drilling two holes at a rate much faster than a miner could drill one hole with conventional equipment. The miner sets the angle of the jack leg and orients the drill to the roof, feeds the drill stem up through the guide loops and through the boot to the rock with the armored cable engaged in the advance mechanism. The miner then steps back out of the danger zone near the front mining face and starts the drill in operation. The drill advances itself into the roof by the advance mechanisms with the cuttings, or fines, washed out of the hole by the drilling fluid flow. During this drilling process, the miner then sets up the second drill and orients it to the roof, feeds the drill stem through the boot and the guide loops so that when the first drill is completed, he can then switch the pulse generator over to the second drill and start drilling the second hole.

WO 2007/024263

PCT/US2006/006502

[0073] The same drill can obviously be used for drilling horizontally, or downward. In a different industrial application, the miner can use the same or similar dual drill set-up to drill horizontal holes into the mine face for inserting explosives to blow the face for recovering the ore. The embodiment of drilling into the roof is shown for illustration purposes and is not intended as a limitation.

[0074] The application of this drill to subsurface drilling is shown for illustration purposes only. The drill can obviously be used on the surface to drill shallow holes in the ground or in boulders.

[0075] In another embodiment, the pulse generator can operate a plurality of drill stems simultaneously. The operation of two drill stems is shown for illustration purposes only and is not intended to be a limitation.

[0076] Another industrial application is the use of the present invention to drill inspection or anchoring holes in concrete structures for anchoring mechanisms or steel structural materials to a concrete structure. Alternatively, such holes drill in concrete structures can also be used for blasting the structure for removing obsolete concrete structures.

[0077] It is understood from the description of the present invention that the application of the portable electrocrushing mining drill of present invention to various applications and settings not described herein are within the scope of the invention. Such applications include those requiring the drilling of small holes in hard materials such as rock or concrete.

[0078] Thus, a short drill stem length provides the capability of drilling deep holes in the roof of a confined mine space. A flexible cable enables the propagation of the drill into the roof to a depth greater than the floor to roof height. The electrocrushing process enables high efficiency transfer of energy from electrical storage to plasma inside the rock, thus resulting in high overall system efficiency and high drilling rate.

WO 2007/024263

PCT/US2006/006502

[0079] The invention is further illustrated by the following non-limiting example.

Example:

[0080] The length of the drill stem is fifty cm, with a 5.5 meter long cable connecting it to the pulse modulator to allow operation in a one meter roof height. The drill is designed to go three meters into the roof with a hole diameter of approximately four cm. The drilling rate is approximately 0.5 meters per minute, at approximately seven to ten holes per hour.

[0081] The drill system has two drills capable of operation from a single pulse generator. The drill stem is mounted on a holder that locates the drill relative to the roof, maintains the desired drill angle, and provides advance of the drill into the roof so that the operator is not required to hold the drill during the drilling operation. This reduces the operator's exposure to the unstable portion of the mine. While one drill is drilling, the other is being set up, so that one man is able to safely operate both drills. Both drills connect to the pulse generator at a distance of a few meters. The pulse modulator connects to the power supply which is located one hundred meters or more away from the pulse generator. The power supply connects to the mine power.

[0082] The pulse generator is approximately sixty cm long by sixty cm in diameter not including roll cage support and protection handles. Mine drilling fluid is used to cool key components through a heat exchanger. Drilling fluid is used to flush out the cuttings and maintain drilling fluid around the drill head. The pulse generator box is hermetically sealed with all of the high voltage switches and cable connections inside the box. The box is pressurized with an inert gas to insulate it. Because the pulse generator is completely sealed, there is no potential of spark from it.

[0083] The drill will not operate and power will not be sent to the drill unless the drilling fluid pressure inside the stem is high enough to ensure that the drill tip is completely flooded with drilling fluid. This will prevent a spark from occurring erroneously at the drill tip. The boot is a stiff rubber piece that fits snugly on the top of the drill support and is used to contain the drilling fluid

WO 2007/024263

PCT/US2006/006502

for initially starting the drilling process. Once the drill starts to penetrate into the rock, the boot slips over the boot holder bulge and slides on down the shaft. The armored cable is of the same diameter or slightly smaller than the drill stem, and hence the boot will slide down the armored cable as the drill moves up into the drill hole.

[0084] The preceding examples can be repeated with similar success by substituting the generically or specifically described components, mechanisms, materials, and/or operating conditions of this invention for those used in the preceding examples.

[0085] Although the invention has been described in detail with particular reference to these preferred embodiments, other embodiments can achieve the same results. Variations and modifications of the present invention will be obvious to those skilled in the art and it is intended to cover in the appended claims all such modifications and equivalents.

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A pulsed power apparatus for passing a pulsed electrical current through a substrate to break and drill the substrate, said apparatus comprising:
 - a drill tip;
 - an electrode assembly comprising at least one set of at least two electrodes disposed on said drill tip defining therebetween at least one electrode gap, at least one electrode of each said electrode set moveable in relation to a second electrode of each said electrode set to approximately continuously contact or be in close proximity to the substrate to be broken for passing current through the substrate;
 - a cable for connecting said electrode assembly to a pulse generator;
 - a fluid flow component for providing flushing fluid to said drill tip; and
 - a drill stem assembly for enclosing and supporting said electrode assembly and providing for directional control of said drill while drilling.
2. The apparatus of claim 1 wherein said cable comprises an outer covering for advancing said drill into a hole when a drill hole depth exceeds that of said drill stem.
3. The apparatus of claim 2 wherein said outer covering comprises a corrugated outer covering.
4. The apparatus of claim 1 wherein said drill further comprises an insulator for insulating power feed from said drill stem.
5. The apparatus of claim 4 wherein said drill stem comprises jets disposed near said insulator to provide a swirling action across a surface of said insulator to sweep out material particles.

6. The apparatus of claim 1 wherein said drill stem incorporates a capacitor to provide part or all of the electrical current feed to the plasma to enhance the peak current delivered to the substrate.
7. The apparatus of claim 1 further comprising a pressure switch in said drill stem cable assembly to inhibit operation of said drill unless adequate fluid is flowing through said drill stem assembly to provide adequate pressure for operation.
8. The apparatus of claim 1 wherein said electrode assembly comprises a shape selected from the group consisting of coaxial electrodes, circular shaped electrodes, convoluted shape electrodes, and a combination thereof.
9. The apparatus of claim 1 wherein said electrode assembly comprises a replaceable electrode to accommodate high electrode erosion rates.
10. The apparatus of claim 7 wherein said drill further comprises a capacitor located in the drill stem to provide part or all of the electrical current feed to the plasma.
11. The apparatus of claim 1 further comprising a fluid containment component.
12. The apparatus of claim 7 wherein said fluid containment component comprises a flexible boot at said drill tip to entrap the fluid and provide a medium for insulating the electrodes during start-up of a drill hole and during the drilling process.
13. The apparatus of claim 12, where said flexible boot is attached to a drill holder.
14. The apparatus of claim 13 wherein said flexible boot is disposed on an end of said drill holder so that said boot has an angled surface to enable said drill to penetrate into the material at an angle to the material.

15. The apparatus of claim 12, wherein said flexible boot is attached to said drill stem.
16. The apparatus of claim 15 wherein said boot comprises an angled surface to enable said drill to penetrate into the material at an angle to the material.
17. The apparatus of claim 1 further comprising a roller or slide drive corresponding to said cable for providing thrust of said drill into the material.
18. The apparatus of claim 1 wherein the pulse generator comprises a sealed pulse generator.
19. The apparatus of claim 1 wherein said fluid flow is disposed in said drill stem assembly.
20. The apparatus of claim 11 further comprising a capacitor located in the drill stem to provide part or all of the electrical current feed to the plasma.
21. The apparatus of claim 1 further comprising a plurality of drill stems operating off a single pulse generator.
22. The apparatus of claim 1 further comprising a plurality of drill stems operating off a single pulse generator, said drills operating simultaneously.

23. A method for passing a pulsed electrical current through a substrate, said method comprising:

- providing a drill comprising a drill tip, an electrode assembly, a cable connected to a pulse generator, and a drill stem assembly;

- providing fluid at the drill tip;

- disposing at least one set of at least two electrodes on the drill bit defining therebetween at least one electrode gap;

- orienting the electrodes of each set substantially along a face of the drill bit to pass current through the substrate, at least one electrode of each said electrode set in moveable relation to a second electrode of each said electrode set to approximately continuously contact or be in close proximity to the substrate for passing a current through the substrate;

- passing the current through the substrate to break the substrate; and

- directionally controlling the drill while drilling via the drill stem assembly.

24. The method of claim 23 further comprising the step of insulating power feed from the drill stem via an insulator.

25. The method of claim 24 further comprising the step of providing a swirling fluid flow action across a surface of the insulator to sweep out material particles.

26. The method of claim 23 further comprising the step of inhibiting operation of the drill unless adequate fluid is flowing through the drill stem assembly to provide adequate pressure for operation.

27. The method of claim 23 wherein the step of providing electrodes comprises providing disposable and replaceable electrodes to accommodate high electrode erosion rates.

28. The method of claim 23 wherein the step of providing an electrode assembly comprises providing an electrode with a shape to control location of the current through the substrate.
29. The method of claim 23 further comprising the step of entrapping the fluid at the drill tip during start-up of a drill hole and during the drilling process.
30. The method of claim 23 wherein further comprising the step of providing part or all of the electrical current feed to the plasma at low inductance by providing a capacitor located in the drill stem.
31. The method of claim 23 further comprising the step of penetrating the drill into the material at an angle to the material.
32. The method of claim 23 further comprising the step of advancing the drill into a hole when a drill hole depth exceeds that of the drill stem by providing a cable advance mechanism to push the drill stem and cable into the hole.
33. The method of claim 23 further comprising the step of operating a plurality of drills off a single pulse generator.
34. The method of claim 33 wherein the step of operating a plurality of drills off a single pulse generator comprises operating the drills simultaneously.

WO 2007/024263

PCT/US2006/006502

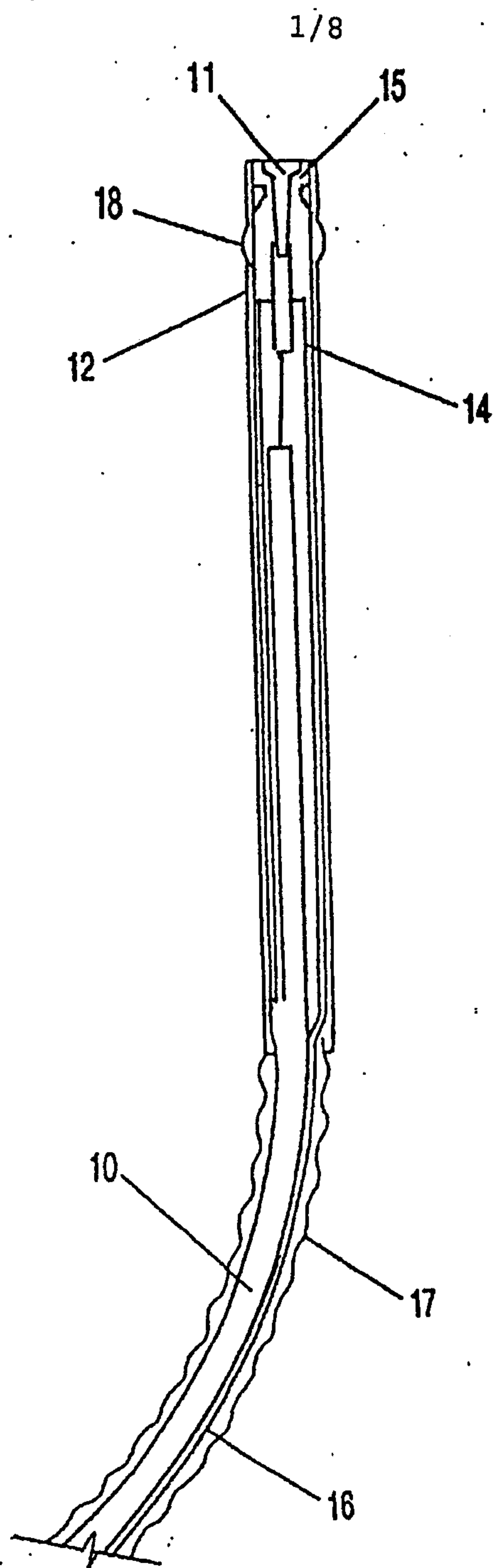


FIG-1

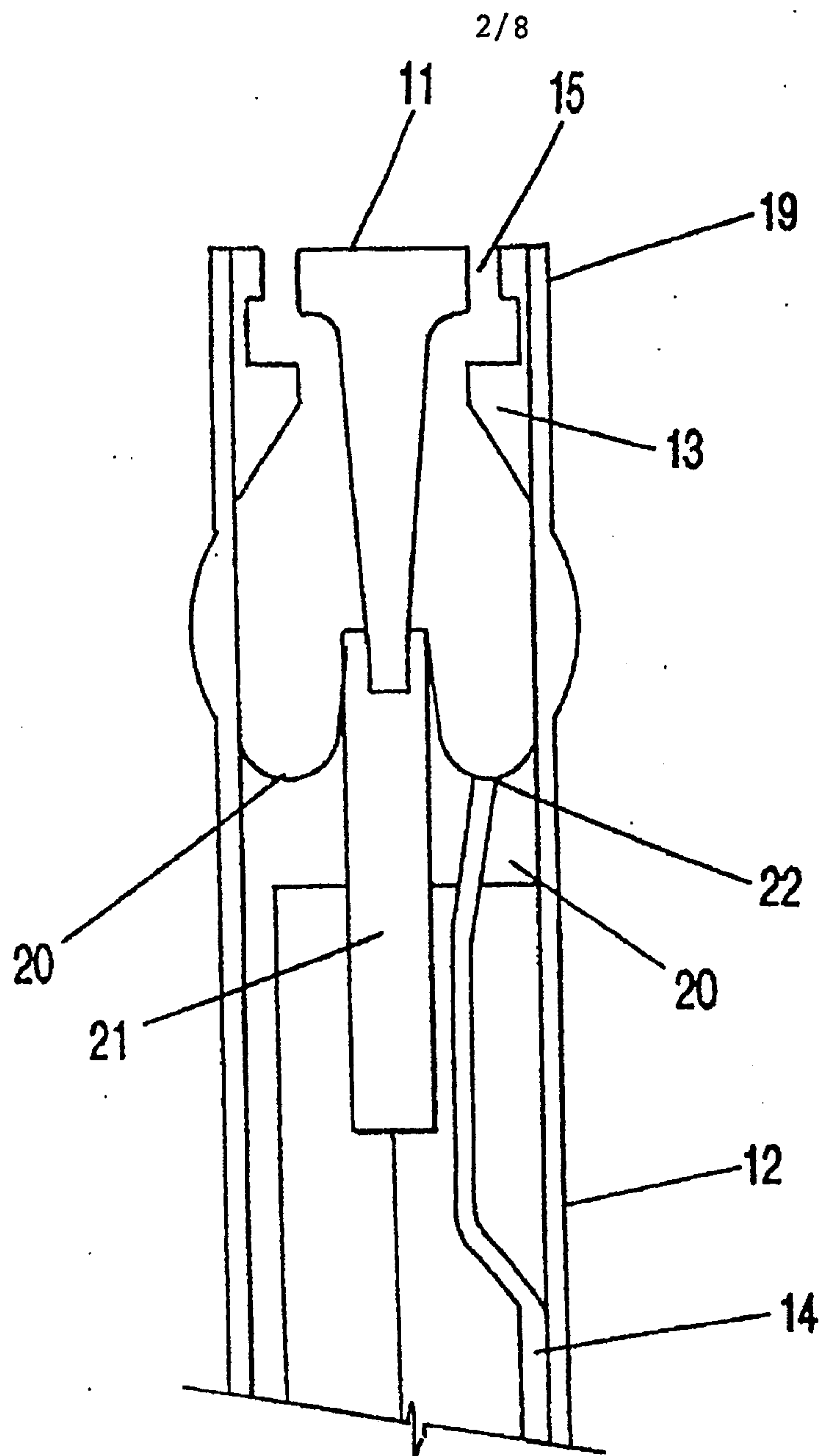


FIG-2

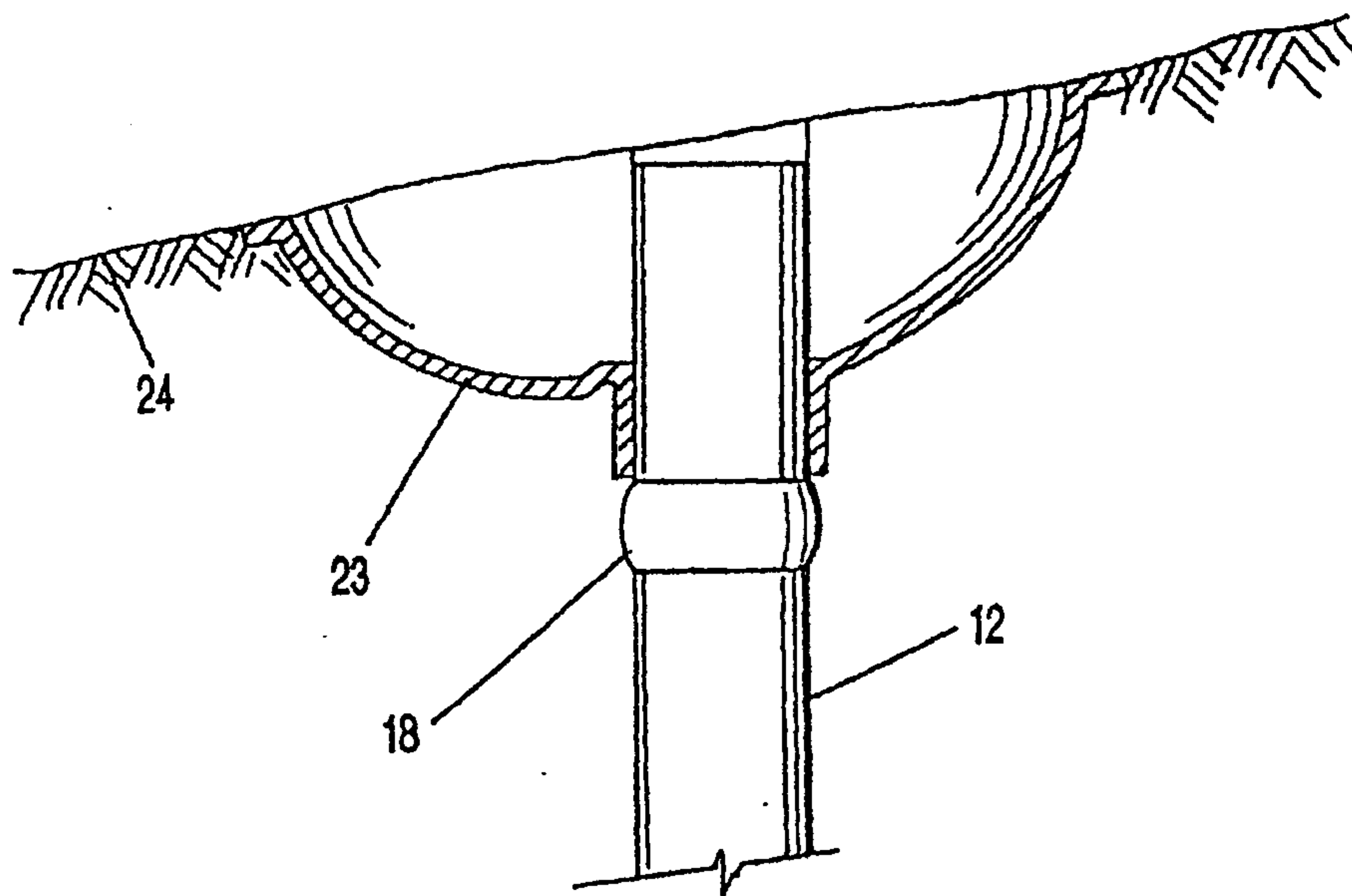
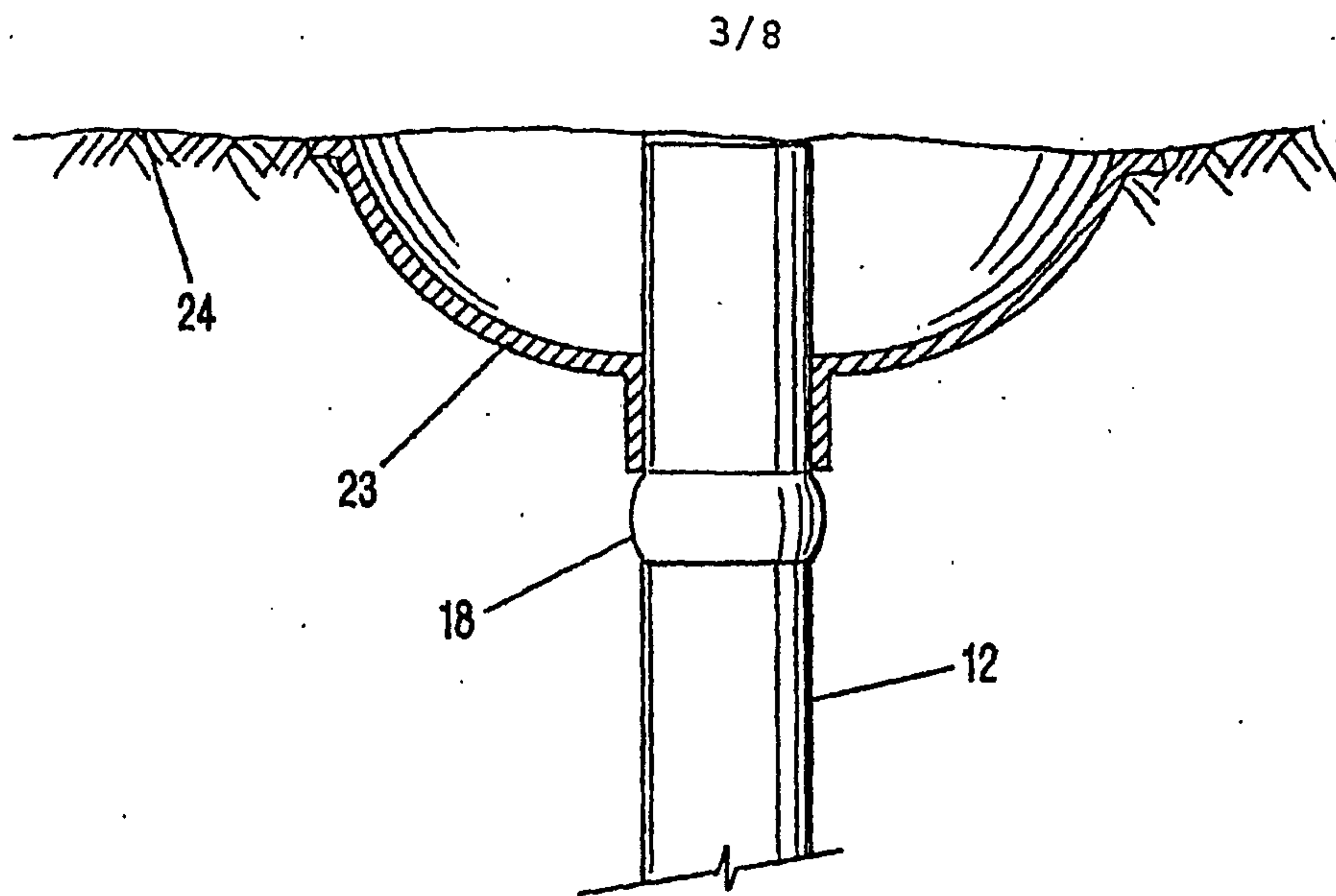


FIG-3

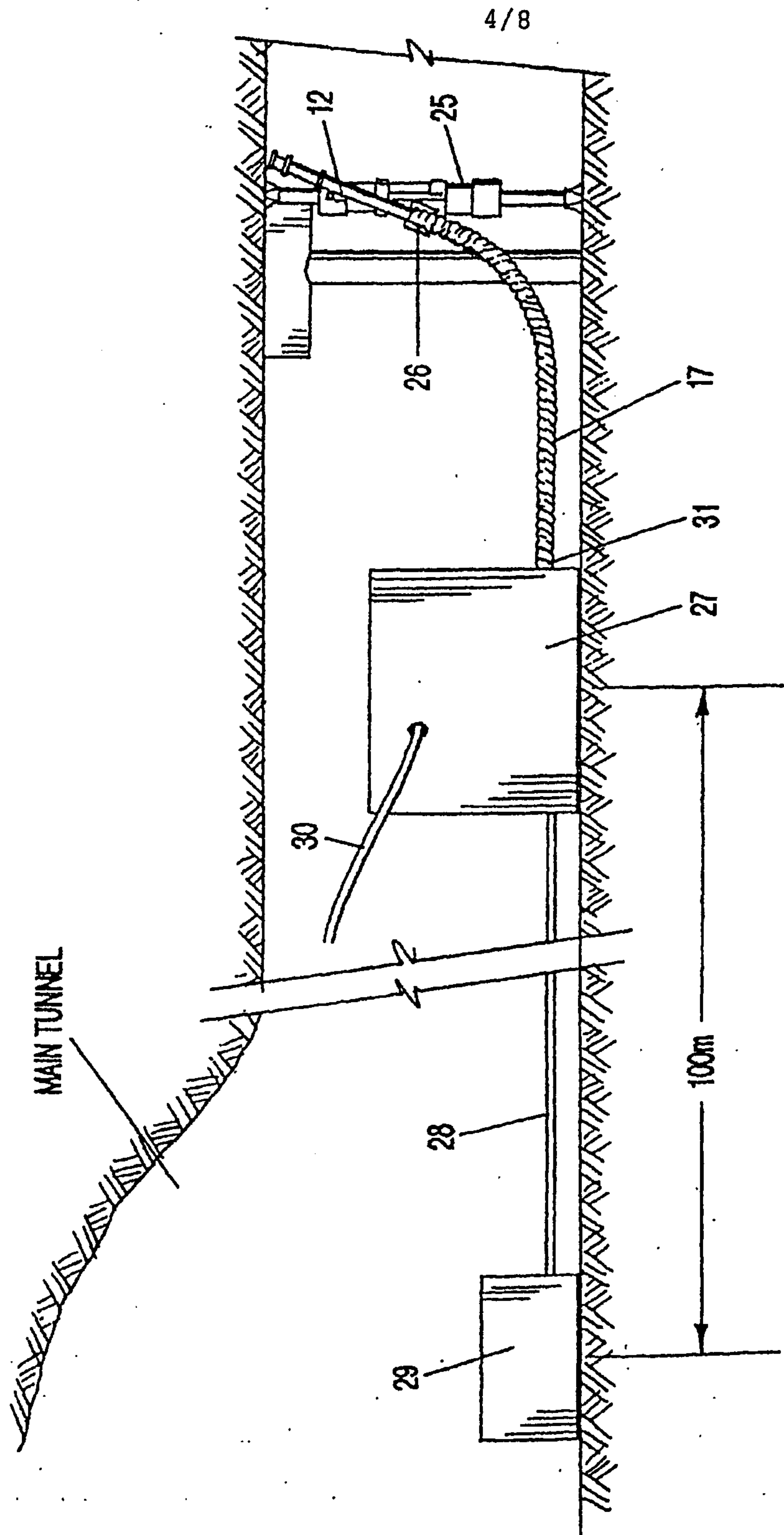
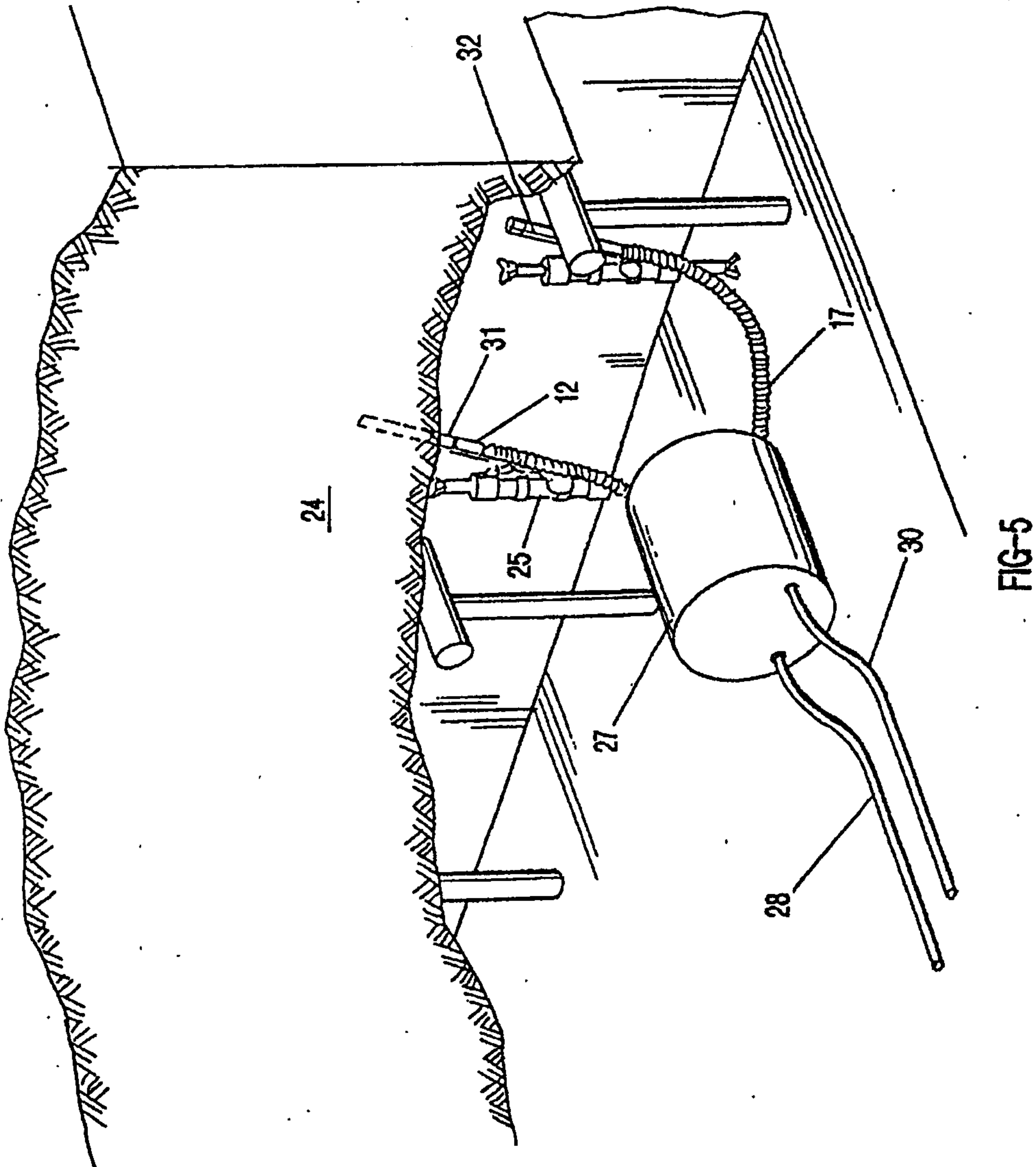


FIG-4

5/8



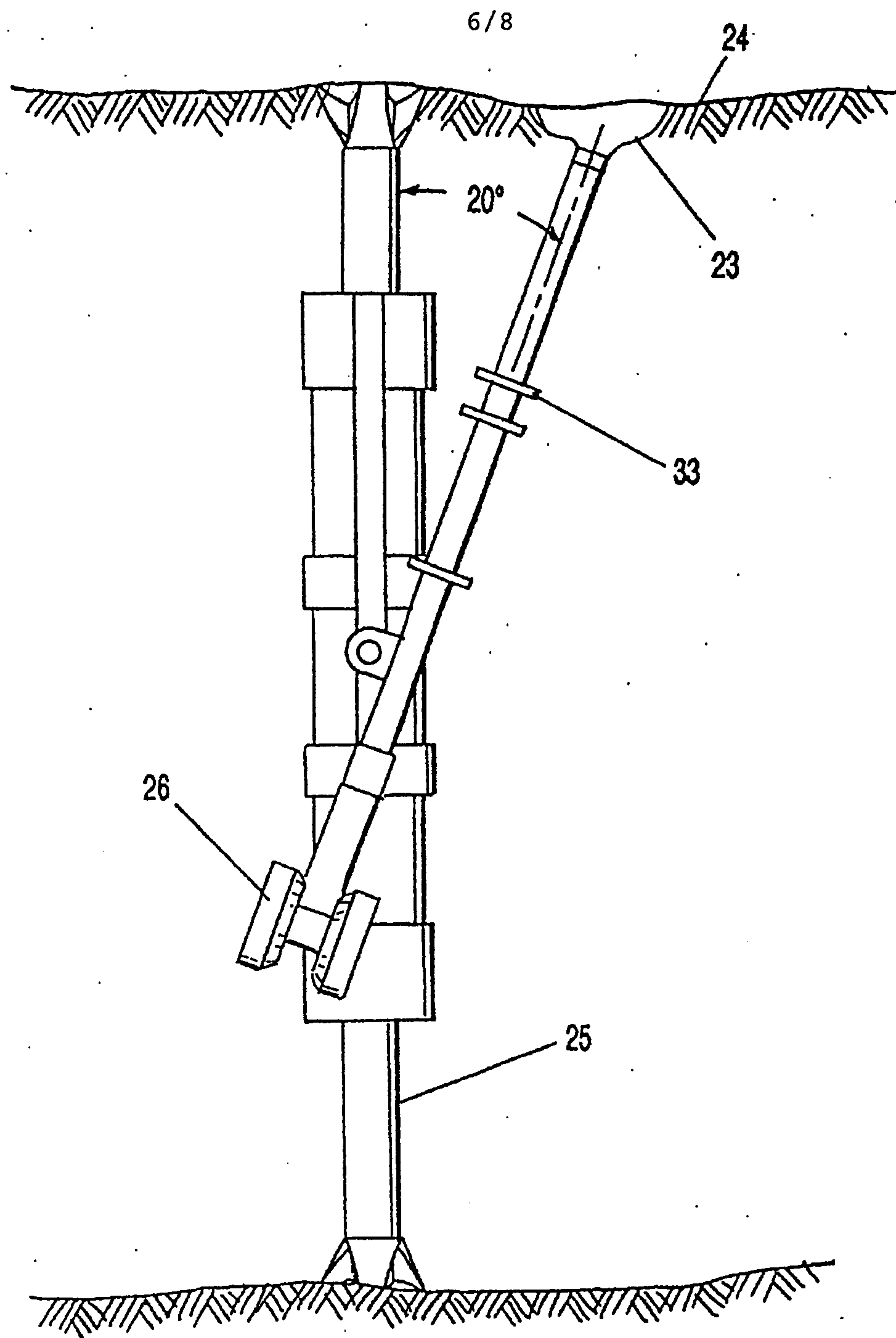


FIG-6

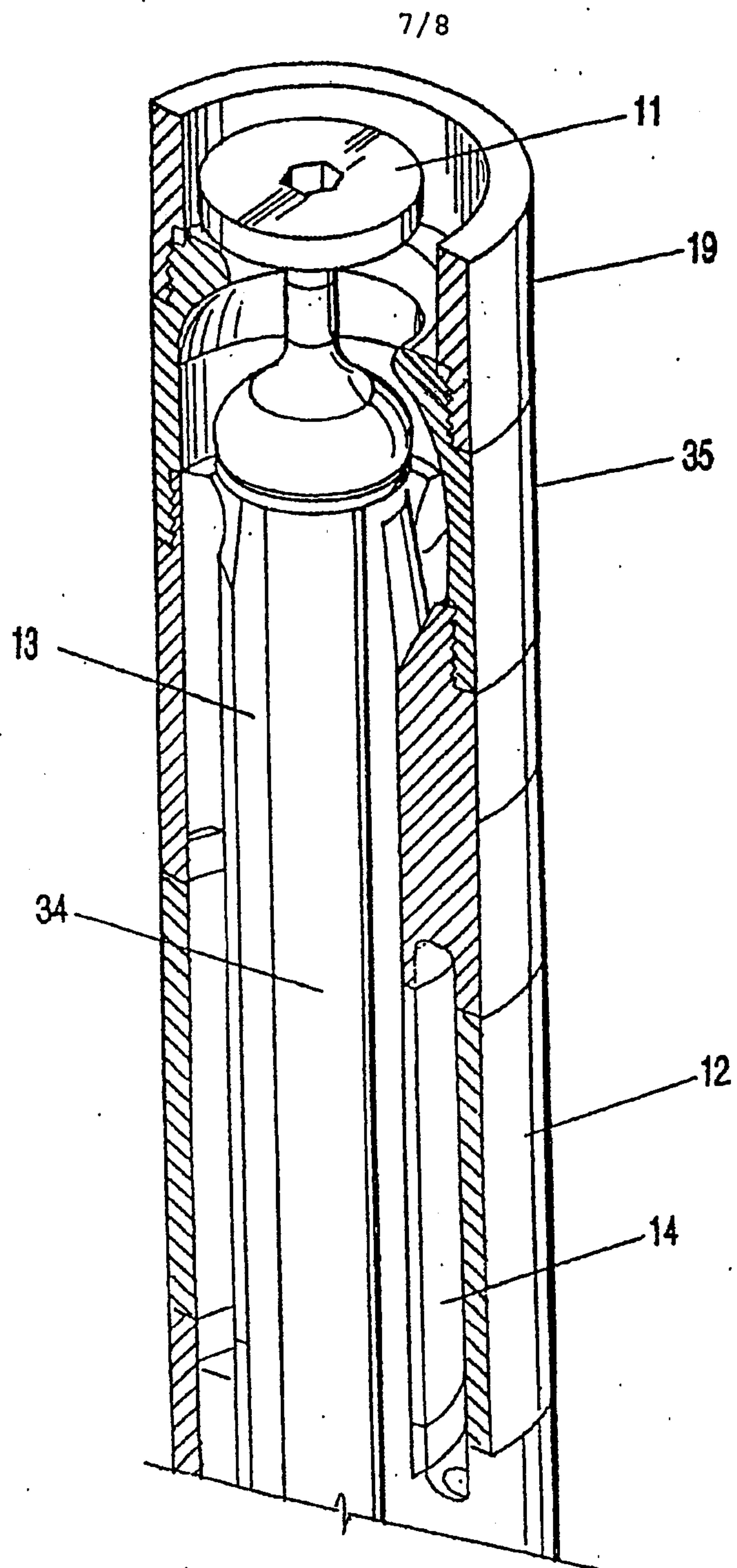


FIG-7

8/8

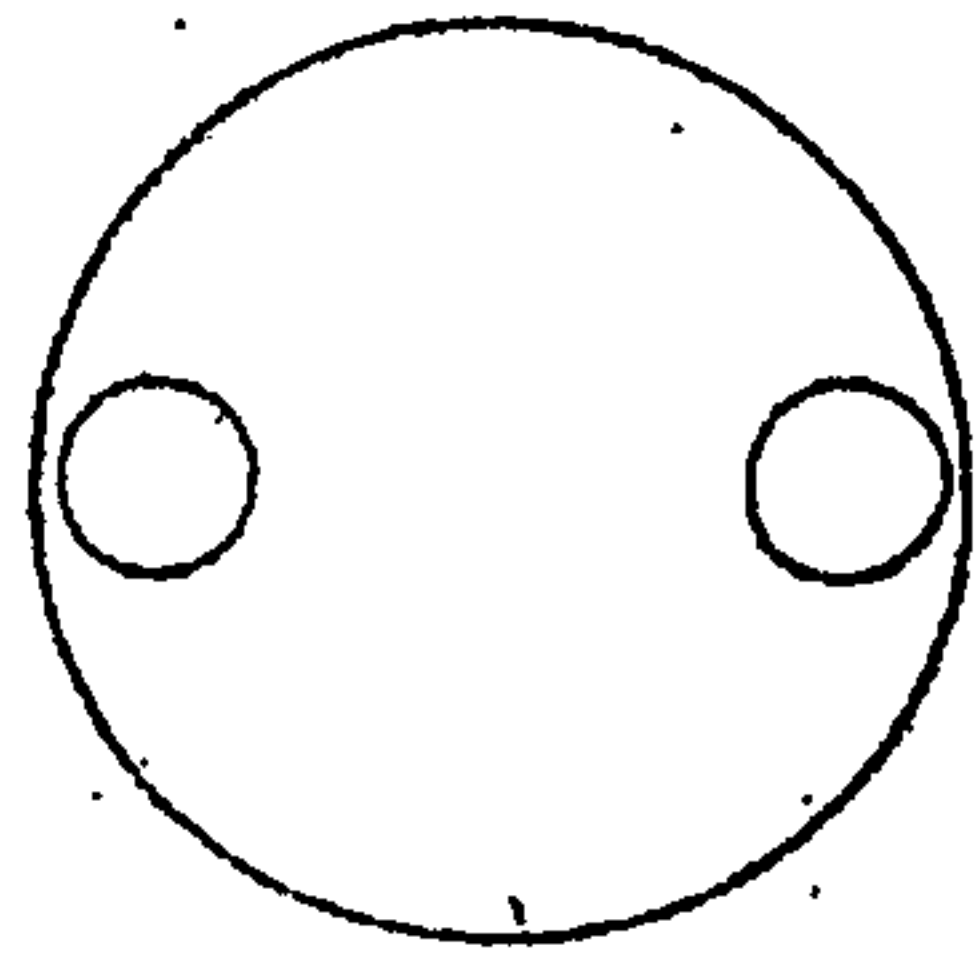


FIG - 8a

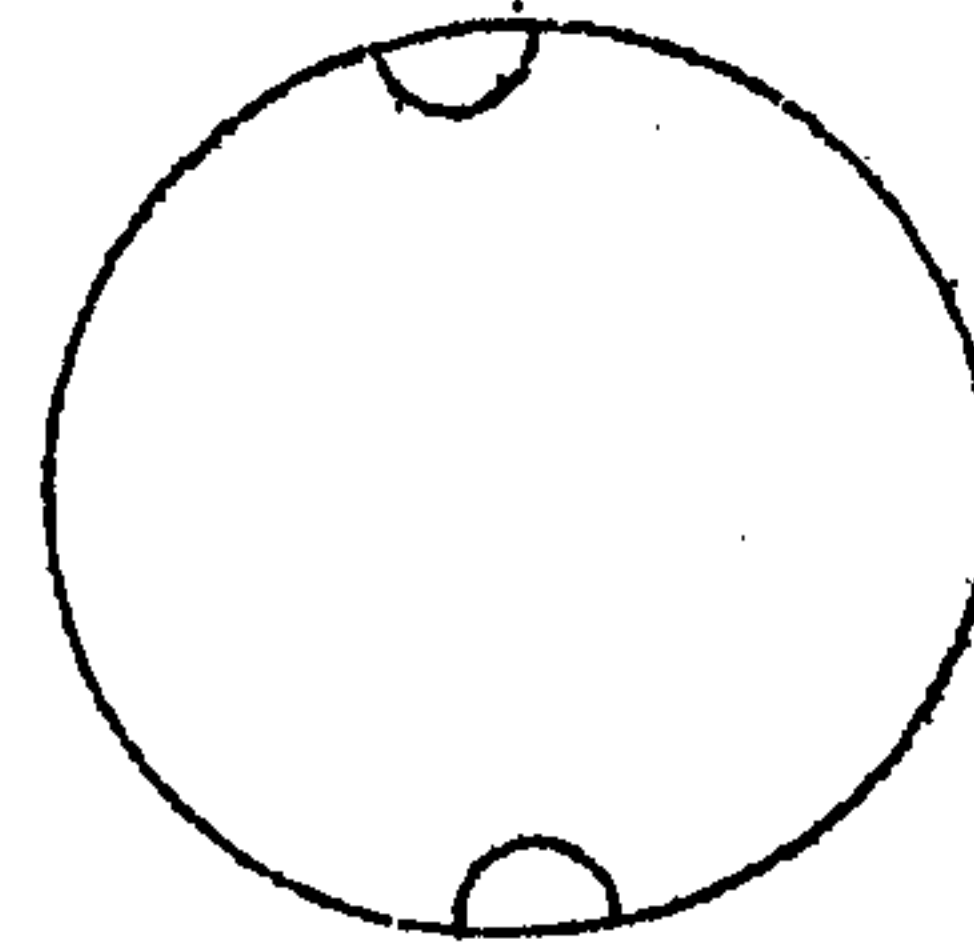


FIG - 8b

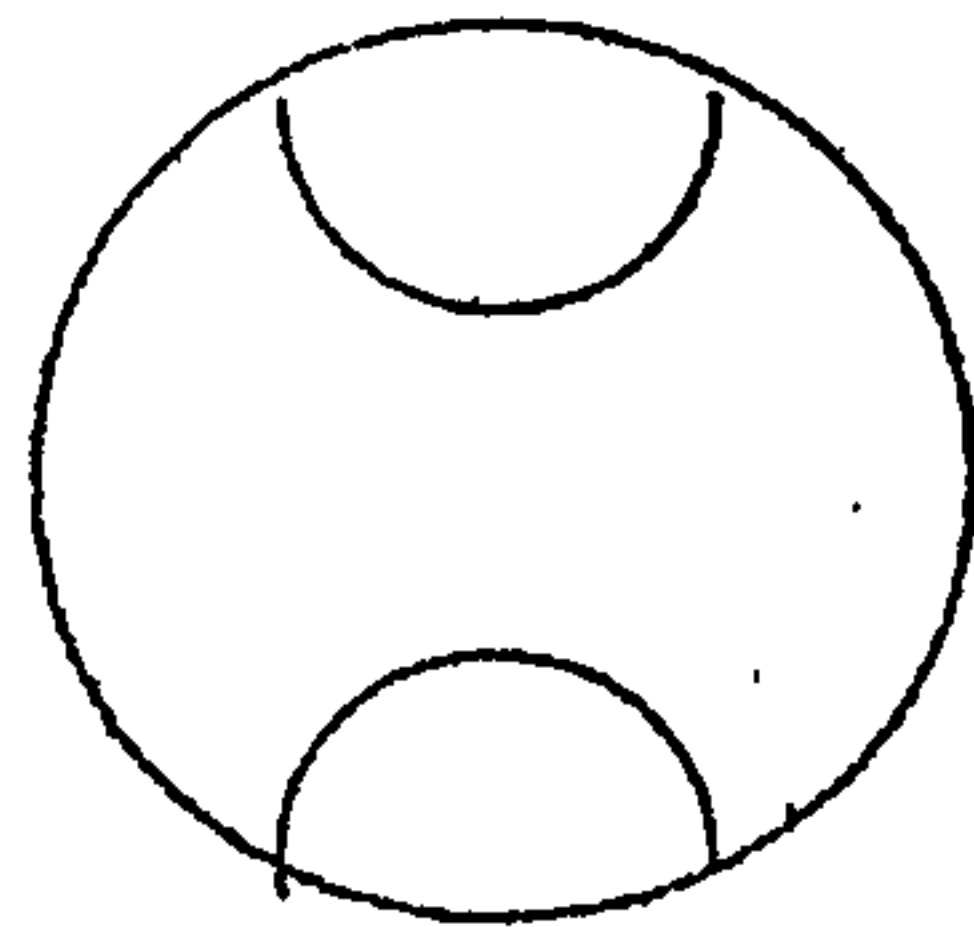


FIG - 8c

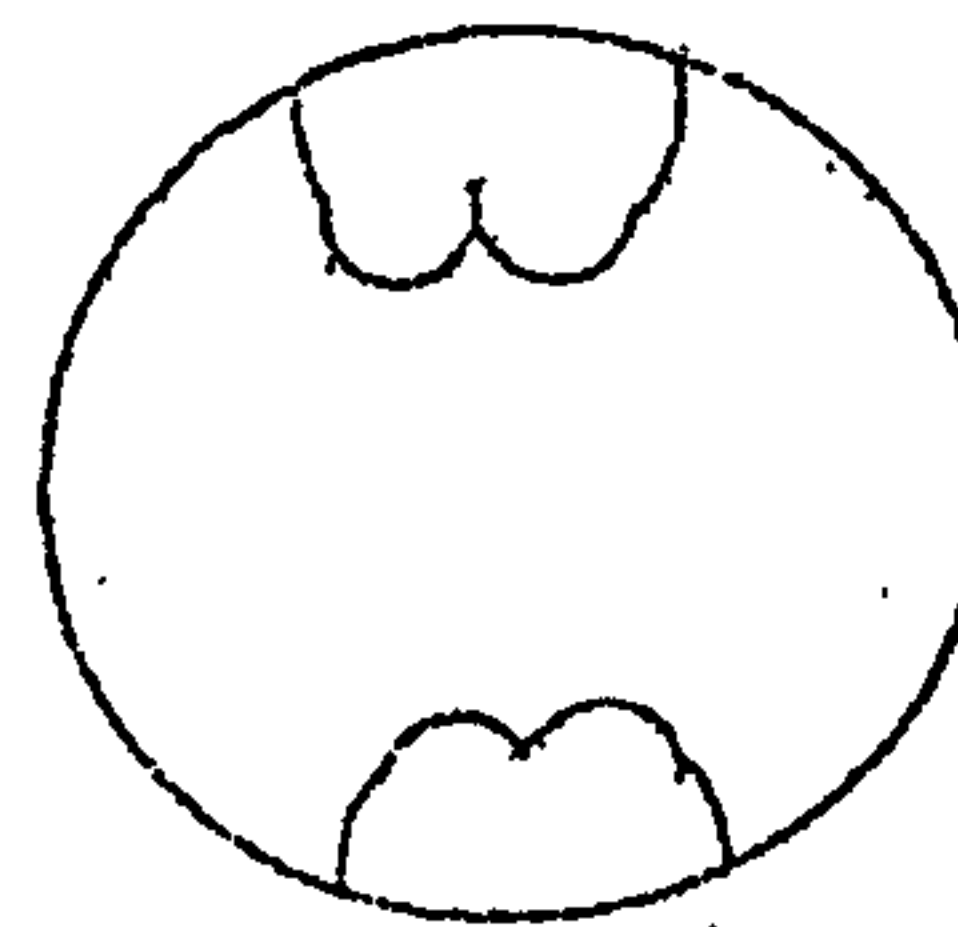


FIG - 8d

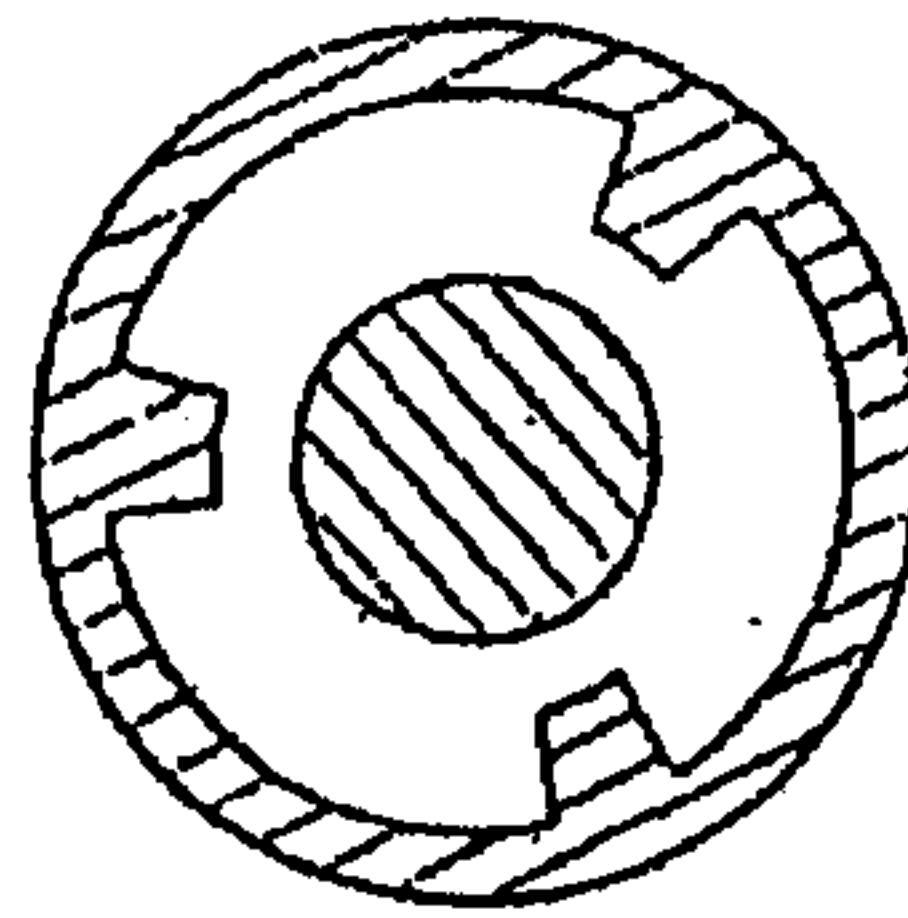


FIG - 8e

